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1 **Fourier transform mid-infrared-attenuated total reflectance (FTMIR-ATR)**
2 **microspectroscopy for determining textural property of microwave baked tuber**

3

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5

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10

11 **Abstract**

12 Time series spectroscopic and textural analysis data were obtained from 5 varieties of tuber samples
13 during microwave baking. These data were analyzed using evolutionary computing methods including
14 partial least square discriminant analysis (PLSDA), partial least square regression (PLSR) and locally
15 weighted partial least squares regression (LWPLSR). PLSDA was able to discriminate the tuber
16 samples into three separate classes corresponding to their spectral properties. The predictability of
17 spectra in full wavenumber region (4000–600 cm⁻¹) and fingerprint region (1500–900 cm⁻¹) were
18 calculated using PLSR and LWPLSR and the relative performances of developed models were
19 compared. It was observed that similar or even better predictions were obtained by models using
20 spectra in the fingerprint region. Then, first-derivative and mean centering iteration algorithm
21 (FMCIA) was carried out to select potential effective wavelengths and these selected wavelengths
22 were further simplified using successive projections algorithm (SPA) for improving the model
23 efficiency. Based on the FMCIA-SPA method for wavelength selection, the optimized models were
24 established using LWPLSR for determination of **tuber textural property (TTP)** in terms of hardness,

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25 resilience, springiness, cohesiveness, gumminess and chewiness, with correlation coefficient of
26 prediction (R_p) of 0.797, 0.881, 0.584, 0.574, 0.728 and 0.690, respectively. The results of this study
27 demonstrated that FT-MIR-ATR spectroscopy could be used reliably and rapidly for the non-
28 destructive assessment of textural property of microwave baked tuber.

29

30 **Keywords**

31 FT-MIR-ATR; Textural property; Potato; Multivariate regression; Non-destructive testing

32

33 **1. Introduction**

34 The tubers in terms of potato (*Solanum* Spp.) and sweet potato (*Ipomoea batatas* L.) are the primary
35 staple food in many parts of the world (Villordon et al., 2014). The potato and sweet potato could
36 provide more edible energy than many other staple foods. Since their higher moisture content (about
37 80%), the shelf-life of tuber products is relatively short (Saha et al., 2014). Thermal drying is
38 considered as an effective way for preservation of tuber products. In the process of heat treating, the
39 tuber sensory attribute would be affected by interactions of starch molecular with non-starch
40 polysaccharides and sugars. Because of the starch gelatinization and retrogradation behaviour during
41 thermal processing, the tuber textural property (TTP) could have many changes (Kim et al., 1997).
42 For consumers, one of the most important quality attributes of tubers is the texture (Bordoloi et al.,
43 2012). The food texture is normally defined as an integration of mechanical attributes of a food
44 product perceptible relying on tactile, mechanical, visual and auditory receptors. As a critical sensory
45 attribute, the texture of tuber product is mainly depended on its chemical compositions such as starch
46 contents, non-starch polysaccharides, lignin and protein (Kita, 2002). The breakdown of tuber cell
47 wall and middle lamellae structural components could have a great influence on the tuber texture
48 (Alvarez and Canet, 1998). The textural parameters of tuber products mainly involve hardness,
49 resilience, springiness, cohesiveness, gumminess and chewiness. However, the conventional detection
50 methods for evaluation of tuber texture are based on appearance and taste, which is not only
51 inaccurate but also time-consuming (Davies and Dixon, 1976). To eliminate the influence from
52 human factors, the mechanical measurement methods such as texture profile analysis and the 3-point

53 bending test have been proposed to detect the food texture (Fagan et al., 2007a). Nevertheless, the
54 texture analyser with strong destructiveness and low efficiency is not the ideal solution. More
55 importantly, both the sensory and instrumental evaluation approaches are suitable for sampling
56 inspection, which means that only a small number of samples can be detected. However, the tuber
57 industry requires a non-destructive and cost-effective technique for rapid and effective inspection of
58 tuber texture.

59
60 Recently, some interesting approaches are based on the use of computer vision, nuclear magnetic
61 resonance (NMR), biosensors, electronic noses, and vibrational spectroscopy methods to describe the
62 quality of tuber products (Arkhypova et al., 2008; Biondi et al., 2014; Ding et al., 2015; Hansen et al.,
63 2010; Pedreschi et al., 2011; Su and Sun, 2016d; Sun, 2016). In particular, for sensory analysis of
64 tuber products, surface defects on potatoes and kinetics of color changes in potato slices were
65 measured using computer vision systems (Pedreschi et al., 2006; Razmjooy et al., 2012). Due to the
66 limitation of the **charge coupled device (CCD)** camera, the resolution of the common image was
67 usually very low and the microstructure of the test sample cannot be obtained. Besides, the sensory
68 texture attributes of cooked potatoes were assessed using NMR-imaging (Thybo et al., 2004).
69 However, the sensory attributes such as graininess and mealiness could not be detected with this
70 restricted technique. As another non-invasive and rapid spectroscopic technique, infrared (IR)
71 spectroscopy can provide information about different food compositions at the same time and there is
72 also no pre-treatment for sample preparation. Although near-infrared (NIR) spectroscopy is widely
73 applied for food quality evaluation, the information given by NIR is based on molecular overtone and
74 combination vibrations that are less sensitive and specific (Cen and He, 2007).

75
76 Fourier transform mid-infrared (FTMIR) spectroscopic technique is proved to provide more specific
77 information than NIR sensors and has been successfully exploited for qualitative and quantitative
78 analyses of food and food products (Alexandrakis et al., 2012; Karoui et al., 2010; Klaypradit et al.,
79 2011; Su et al., 2015). The MIR spectroscopy monitors the vibrational and rotational motions of
80 molecules in which very small differences in sample composition can be measured. As MIR spectra

81 are rich in information on both physical states and molecular structures of food components, it allows
82 for not only chemical determination of organic constituents but also physical identification of food
83 texture property. MIR spectroscopy with attenuated total reflectance (ATR) has been identified as
84 having considerable potential for real-time application in food industry. Many studies have
85 investigated the potential of the IR spectroscopy to determine food sensory texture attributes including
86 hardness, shear force, adhesiveness, chewiness, cohesiveness and springiness (Cai et al., 2011; Fagan
87 et al., 2007a; Fagan et al., 2007b; Wu et al., 2014). However, there are few researches on
88 measurement of textural property of tuber products using MIR spectroscopy.

89
90 The MIR region ($4000\text{--}400\text{ cm}^{-1}$) contains four broad continuous regions in terms of the X–H
91 stretching region ($4000\text{--}2500\text{ cm}^{-1}$), the triple bond region ($2500\text{--}2000\text{ cm}^{-1}$), the double bond region
92 ($2000\text{--}1500\text{ cm}^{-1}$), and the fingerprint region ($1500\text{--}400\text{ cm}^{-1}$) (Stuart, 2005). The numerous
93 wavenumbers in the MIR region are irrelevant information for chemometrics analysis (Li et al., 2015).
94 These redundant spectra need to be reduced and the survived spectra should be the most important
95 wavenumbers. Some available methods such as genetic algorithms (GA), synergy interval partial least
96 squares (SiPLS), backward interval partial least squares (biPLS), and competitive adaptive reweighted
97 sampling (CARS) have been widely used for selection of feature wavenumbers in MIR region (Li et
98 al., 2016; Wu et al., 2015). By selecting feature wavenumbers, both the model accuracy and
99 detection efficiency could be improved. Our study sought to investigate the Fourier transform mid-
100 infrared attenuated total reflectance (FTMIR-ATR) spectroscopic technique in quantitative prediction
101 of the textural property of microwave baked tuber products. Spectral analysis of 125 samples from 5
102 tuber varieties at 5 time points was conducted. On the basis of the results, 6 different textural
103 parameters including hardness, resilience, springiness, cohesiveness, gumminess and chewiness were
104 evaluated by developing multivariate analytical methods. Then, the TTP was evaluated using a new
105 spectral selection method. The ultimate objective of this study was to rapidly predict the TTP based
106 on feature wavenumbers in the MIR region.

107

108 **2. Materials and methods**

109 **2.1. Samples preparation**

110 To develop a robust calibration model, fresh tuber samples from five types (25 samples for each type)
111 in terms of Rooster red potato (origin: UK), Desiree red potato (origin: UK), Evangeline sweet potato
112 (origin: Egypt), Abees sweet potato (origin: Egypt), organic Abees sweet potato (origin: Egypt) (GB-
113 ORG-05 EU/non-EU agriculture) were purchased from large supermarkets in Birmingham, West
114 Midlands, England. These samples were then transported to the freshness keeping compartment
115 (about 4 °C, relative humidity 85%) at the laboratory of School of Chemical Engineering, University
116 of Birmingham (UoB), UK, so as to reduce moisture loss and enzyme activity of tubers. After being
117 peeled and sliced to the thickness of 10 mm (the axial length of 15 mm), 25 samples of each tuber
118 variety were divided into five equal parts (5 samples for each part) and then respectively baked in a
119 lab-scale microwave oven (800 W) for 0, 10, 20, 30, 35s, resulting in 125 samples (25 × 5) in total for
120 five tuber varieties, eventually. Among them, 25 samples (5 samples from each tuber variety) were
121 randomly selected as the prediction set, and the rest of 100 samples (20 samples of each time period)
122 were used as the calibration set (group F). The samples in group F were divided into five equal groups
123 based on the baking time (T1 for 0s, T2 for 10s, T3 for 20s, T4 for 30s and T5 for 35s). The samples
124 of T1, T2 and T3 formed a new group G, and samples of T3, T4 and T5 combined another group H.
125 Then, each sample was first scanned by a FT-IR spectral imaging system before the reference values
126 of textural parameter being collected.

127

128 **2.2 Data collection of FT-IR microspectral imaging system**

129 The samples were analyzed using a LUMOS FT-IR microscope (Bruker Optics, Germany) in ATR
130 mode (Cao et al., 2016; Woess et al., 2017). This system was equipped with a liquid nitrogen cooled
131 narrow-band photoconductive mercury cadmium telluride (MCT) detector, a deuterated triglycine
132 sulfate (DTGS) detector, a highly resolving digital CCD camera, a germanium (Ge) ATR crystal, a
133 solid state laser, a IR beam splitter, and a permanently aligned RockSolid™ interferometer which
134 was extremely insensitive against mirror tilts, vibrations and thermal effects. All components were
135 motorized and electronically coded. The images of regions of interest were captured by the CCD
136 camera. The aperture was 20 μm × 20 μm to obtain a high S/N ratio as well as a high spatial

137 resolution, which allowed high quality MIR spectra to be acquired in the wavelength range of 2500–
138 16680 nm (4000 to 600 cm^{-1}) at 4 cm^{-1} spectral resolution. Before each sample scan, a background
139 scan was acquired with an empty sample plate. To remove any interference from the previous sample,
140 the ATR crystal was cleaned using 70% ethanol and dried with a pure cotton fabric after each sample
141 scan. Then, a total of 32 successive scans for each point of a sample were co-added and converted to
142 absorbance based on the OPUS 7.2 software. More detailed information about the schema of the
143 equipment as well as detector theory and technology can be found in the study of Bhargava and Levin
144 (2008). Fig. 1B shows the representative microscopic images of Rooster tuber samples of 5 time
145 periods from 0 to 35s. The spectra of 4 typical points from each sample were collected and averaged
146 to represent that sample.

147

148 **2.3 Textural property measurement**

149 The textural property of a tuber sample was assessed by performing double compression test using a
150 TA.XT.plus texture analyser (Stable Micro Systems Ltd., Godalming, Surrey, England) fitted with
151 a 30 kg load cell. The force and height calibrations were executed prior to tests as these calibrations
152 ensured that the measurements made by the Texture Analyser were accurate. In order to calculate the
153 textural parameters accurately, the tests should be conducted with the same test and post-test speeds.
154 Moreover, to replicate the biting action well, the diameter of compression plate used was larger than
155 the diameter of tuber samples (15 mm) so that the tested samples can not only barrel out but also be
156 fully contacted and properly compressed. In addition, different compression distances from the strain
157 of 20% to 80% were tested to emulate the chewing action. It was found that the 40% strain was more
158 appropriate to evaluate tuber samples after observing their behaviours. Therefore, each sample in this
159 study was axially compressed twice to 40% deformation with a 40-mm diameter cylindrical
160 aluminium plate at the pre-test speed of 2.0 mm/s, and the test and post-test speed of 1.0 mm/s,
161 respectively. After the first compression, the plate returned to the trigger position. The trigger type
162 was auto and the trigger force was 5.0 g. Besides, the interval between two compressions was 10 s.
163 The acquisition of time data was 500 points per second. In this study, one tuber sample was first
164 analysed by the FT-MIR-ATR spectroscopic system and its textural property was then inspected using

165 the texture analyser. After, the force–time deformation curve of the tuber sample could be displayed
166 based on the fully integrated Texture Exponent 32-bit software in the computer. The textural
167 parameters including hardness, resilience, springiness, cohesiveness, gumminess and chewiness could
168 be acquired from the force–time deformation curve for analysis. According to such an operation
169 process, both spectral data and textural parameters of all the five categories of tuber samples from 0s
170 to 35s were collected. The specific definition and calculation of relevant mechanical parameters of
171 texture can be found in the study of Trinh and Glasgow (2012). The statistics of these textural
172 parameters are summarized in Table 1. The large variability of not lower than 0.226 suggested that the
173 samples acquired in this study had strong representative and would be very helpful for the
174 development of a robust model. Other textural parameters such as adhesiveness, stringiness and
175 fracturability were not calculated in this test because of their intrinsic attributes.

176

177 ***2.4 Spectral pre-treatment***

178 The obtained spectra mainly contained the tuber sample information but might involve systemic
179 noises due to instrumental drift and light scattering. To develop an accurate spectroscopic model, the
180 raw spectra should be corrected by applying mathematical pre-processing methods to reduce the
181 undesirable information. In this study, spectral data were treated with four pre-processing methods:
182 first derivative (1st Der) (7 points window, 2 order polynomial), second derivative (2nd Der) (7 points
183 window, 2 order polynomial), orthogonal signal correction (OSC), and mean centering (MC) (Azzouz
184 et al., 2003). Specifically, 2nd Der and OSC were first individually used to the data. Meanwhile, the
185 methods of MC combined with both 1st Der and OSC were respectively applied. The optimal pre-
186 processing technique would be survived when the lowest root mean square error of cross validation
187 (RMSECV) and highest correlation coefficient (R) were acquired.

188

189 ***2.5 Feature wavenumber selection and optimization***

190 The obtained FTMIR-ATR spectral data (4000 to 600 cm^{-1}) contain 1667 continuous wavenumbers.
191 To accelerate data processing and enhance model robustness, spectral dimension reduction and
192 uninformative wavelength elimination need to be carried out. The first-derivative and mean centering

193 iteration algorithm (FMCIA) is a new efficient spectral selection approach that has been deeply
194 utilized for detection of tuber quality based on NIR spectroscopy (Su and Sun, 2016a, c). In a recent
195 study, the model performance was improved a lot using the wavelength selection method of
196 regression coefficients (RC) combined with the FMCIA (Su and Sun, 2017). Moreover, successive
197 projections algorithm (SPA) has been proved to be a more effective tool than RC for modelling and
198 solving the collinearity problem (He et al., 2014). Detailed information about FMCIA and SPA can be
199 found in other studies (Su and Sun, 2016b; Wu et al., 2012). In this study, FMCIA and SPA were
200 combined to choose the most useful feature wavenumbers. Specifically, FMCIA was first applied to
201 collect a batch of the common potential variables that were related to comprehensive internal
202 characteristics of tuber samples. To explore the effectiveness of these selected spectra, SPA was then
203 conducted to obtain the most effective wavenumber subsets from the potential feature variables
204 selected based on FMCIA. It is recommended to use the variables that carry the most effective
205 information to develop simplified models for rapid detection. To our knowledge, it is the first time to
206 use the FMCIA-SPA method for spectral wavelength selection in IR spectra analysis.

207

208 **2.6 Regression model development**

209 Locally weighted partial least squares regression (LWPLSR) can be seen as a suitable strategy to
210 estimate the nonlinear dependence relation between **X**-block (i.e., spectra) and **Y**-block (i.e., analyte
211 concentrations), and to facilitate the selection of proper calibration sets. For each unknown sample to
212 be predicted, local regression models are carried out using specific calibration equations to improve
213 prediction accuracy by selecting a reduced set of calibration spectra providing similar features. The
214 closest samples characterized by a minimum distance between the query and the calibration samples
215 can be employed for local model calculation. This is on basis of using partial least squares regression
216 (PLSR) algorithm to extract a set of latent variables (LVs) explaining the sources of variation of
217 spectral signals correlated to sample composition. Normally, the database **X** ($p \times q$ matrix) in the
218 calibration set of LWPLSR model consists of p samples where the k th sample X_k has q spectral
219 variables selected to estimate the **Y** vectors. The query X_j is the sample whose concentration needs to
220 be estimated.

$$221 \quad \mathbf{X} = [X_1 X_2 X_3 \dots X_q]^T \quad (1)$$

$$222 \quad \mathbf{Y} = [Y_1 Y_2 Y_3 \dots Y_p]^T \quad (2)$$

$$223 \quad X_k = [X_{k1} X_{k2} X_{k3} \dots X_{kq}]^T \quad (3)$$

$$224 \quad X_l = [X_{l1} X_{l2} X_{l3} \dots X_{lq}]^T \quad (4)$$

225 where T denotes the transpose of the matrix. In the LWPLSR, the similarity S_k between X_k and X_l is
 226 introduced to determine weights on samples in the calibration set.

$$227 \quad S_k = \exp\left(-\frac{\rho d_k}{\mu_d}\right) \quad (k=1, 2, 3, \dots, p) \quad (5)$$

$$228 \quad \mathbf{S} = [S_1 S_2 S_3 \dots S_p]^T \quad (6)$$

$$229 \quad d_k = \sqrt{\sum_{t=1}^q (x_{k,t} - x_{l,t})^2} \quad (7)$$

$$230 \quad \mathbf{d} = [d_1 d_2 d_3 \dots d_p]^T \quad (8)$$

$$231 \quad \bar{d} = \frac{1}{p} \sum_{k=1}^p d_k \quad (9)$$

$$232 \quad \mu_d = \sqrt{\sum_{k=1}^p (d_k - \bar{d})^2 / (p - 1)} \quad (10)$$

233 where d denotes the distance vector, d_k represents the distance between X_k and X_l , ρ is the tuning
 234 parameter that can be determined by cross-validation, \bar{d} is the mean distance, and μ_d is the standard
 235 deviation. The similarity S_k decreases in an exponential manner and approaches asymptotically to zero
 236 as the distance from the query increases. Moreover, S_k decreases more slowly as the parameter ρ is
 237 smaller. LWPLSR treats PLSR as a special case when $\rho = 0$ as $S_k = 1$ for all samples. The sample size
 238 of the LWPLSR models varied between 10 and 300 in steps of 10. The optimal combination of the
 239 aforementioned parameters was selected from results obtained by a multi-parametric approach using
 240 the RMSECV as response function. The PLSR is commonly applied as statistical method for building
 241 linear regression model while the PLSDA is a supervised classification approach that can be applied
 242 to heighten the separation between groups of observations based on the PLSR (Su and Sun, 2016b).
 243 The response of Y -variable in PLSDA is a set of binary variables which is connected with the category

244 of the sample. The latent variables (LVs) of these three PLS models were measured by venetian blinds
245 cross-validation by mapping the number of factors against the RMSECV. The optimum number of
246 LVs was determined by the lowest value of RMSECV. An excellent model must have higher R as
247 well as lower RMSE.

248

249 **2.7 Assessment of model accuracy**

250 The performance of PLS models was assessed using R and RMSE in calibration (R_c , RMSEC), cross-
251 validation (R_{cv} , RMSECV), and prediction (R_p , RMSEP). Other parameters such as sensitivity,
252 specificity and classification error were employed to evaluate the performance of PLSDA models. In
253 this usage, the sensitivity (also called the true positive rate) is defined as the possibility of
254 distinguishing a sample as belonging to the interested class, while the specificity (also called the true
255 negative rate) is defined as the probability of identifying a sample as not pertaining to the interested
256 class. In other words, specificity quantifies the avoiding of false positives, as sensitivity does for false
257 negatives. The above **spectral analysis and multivariate modelling** was performed using the Matlab
258 R2016a software (The Mathworks Inc., Natick, MA, USA). In addition, the time-series variation of
259 tuber texture property during microwave baking was analyzed using the software of IBM SPSS
260 Statistics 24.0 version. The corresponding statistical significance of regression was assessed using a
261 one-way analysis of variance (ANOVA). P -values were calculated for each model, and the
262 level of significance was assigned to probability lower than 0.05.

263

264 **3. Result and discussion**

265 **3.1 Texture analysis of baked tuber**

266 The connections of average reference values of TTP at five time points were described with curves in
267 Fig. 2. To develop robust calibration models for tuber textural analysis, five different categories of
268 fresh sweet potato and red potato tuber samples were investigated in this study. It was found that the
269 hardness of sweet potato (Fig. 2a) was smaller than the red potato (Fig. 2g) in the beginning, but the
270 larger gumminess and chewiness (Fig. 2e and f) were obtained by the sweet potato and the final
271 values of these parameters were almost equivalent in the end. This demonstrated that the tuber

272 products both sweet potato and red potato were fully cooked at 35 s. For the cohesiveness (Fig. 2c and
273 i), the larger values were obtained by the sweet potato throughout the process. Nevertheless, the
274 similarity of variation tendency of these six textural parameters between sweet potato (Fig. 2a-f) and
275 red potato (Fig. 2g-i) was noticed. Accordingly, wide applicability models should be established
276 based on all these tuber samples. The statistics of estimated models for textural analysis of tuber
277 samples during microwave baking was summarized in Table 2.

278

279 **3.2 Spectral feature of tuber samples**

280 The average spectral data of micro-FTMIR-ATR of all samples obtained from various time points are
281 depicted in Fig. 3a. As can be seen, the spectral trends ($4000\text{--}600\text{ cm}^{-1}$) of time-series samples (0–35s)
282 are similar, but the distinct amplitude of spectra caused by the baking time of tuber samples are
283 realized. The inspection of chemical species of tuber in characteristic spectra has been illustrated. The
284 absorption peaks of wide bands at $3750\text{--}2800\text{ cm}^{-1}$ and $1800\text{--}1500\text{ cm}^{-1}$ were ascribed to the effect of
285 strong water absorption due to O–H stretching vibrations (Ayvaz et al., 2016). This indicated that the
286 decrease of spectral amplitude from 0 to 35s in these two regions was due to the loss of tuber moisture.
287 Fig. 3b presents the magnified energy absorbance information associated with different kinds of
288 functional groups. It was found that the spectral region of $1500\text{ to }900\text{ cm}^{-1}$ is of greatest importance
289 for the recognition of molecular structure (Lu and Rasco, 2012). For instance, the infrared absorptivity
290 at 1345 cm^{-1} , 1357 cm^{-1} , 1429 cm^{-1} were related to asparagine and glutamine corresponding to C–H
291 deformation, C–N stretches and C–H deformation, respectively. Besides, the region of $1200\text{ cm}^{-1}\text{--}$
292 1000 cm^{-1} which is associated with C–C ring vibrations, overlapped with the stretching vibrations of
293 C–O–H side groups and the C–O–C glycosidic band vibrations of carbohydrates (Barth, 2000). In
294 addition, the glucose was associated with bands at 1015 cm^{-1} , and the un conspicuous absorption band
295 at 1062 cm^{-1} was assigned to C–O stretch vibration (Wilkerson et al., 2013). This indicated that the
296 fingerprint spectra in the region of $1500\text{ to }900\text{ cm}^{-1}$ may be more closely related to the tuber texture.
297 Therefore, there is a need to develop regression models in both the full wavenumber region (4000--
298 600 cm^{-1}) and the fingerprint region ($1500\text{--}900\text{ cm}^{-1}$) to study all kinds of tuber mechanical
299 parameters.

300

301 **3.3 PLSDA model for evaluation of spectral property**

302 The spectral property of baked tuber was investigated based on PLSDA algorithm using raw spectra
303 and OSC plus MC pre-treatment. To extract spectral features of PLSDA, the optimum numbers of LVs
304 were determined based on the minimum values of RMSECV statistic. The obtained identification
305 results of targeted class (T1-T5) in three modes (F, G and H) are tabulated in [Table 3](#), where the
306 performance of PLSDA is assessed by model parameters such as the sensitivity, specificity,
307 classification error and R_{CV} for each class. For identification of T1 and T2, the performances of all
308 models developed based on F and G were very good, and the highest accuracy was obtained in T1
309 followed by T2, which demonstrated that the spectra from T1 and T2 were easier to be distinguished
310 from all the spectral data. This situation was mainly due to the higher tuber moisture content in T1
311 and T2. The larger moisture loss in T2 resulted in a bigger gap between T1 and T2. On the contrary,
312 PLSDA models generated a very bad recognition of samples in T4 from the mode H, with the lowest
313 accuracy values ($R_{CV} = 0.130-0.226$, $RMSECV = 0.575-0.584$). This indicated that the spectral
314 property in T4 was more similar to that in T3 and T5 because of the little moisture loss in the late
315 period of baking. Nevertheless, the models developed using pre-processing method showed better
316 classification power than raw spectral model, apart from the detection of class T3 in mode F ($R_{CV} =$
317 0.333). Based on the PLSDA using pre-treatment method to classify T3, the accuracy ($R_{CV} = 0.684$)
318 acquired in the mode G had more than doubled in comparison to the mode F and was higher than the
319 mode H as well. The results showed that the small spectral variation can be revealed using the
320 PLSDA with proper pre-treatment, and all the tuber samples in mode G can be discriminated into
321 three separate clusters (T1, T2 and T3) with better effect corresponding to their spectral properties.
322 The optimal results obtained from PLSDA models for evaluation of spectral property were clearly
323 plotted using curves as shown in [Fig. 4](#).

324

325 **3.4 Detection of TTP using PLSR in the full-wavenumber region**

326 FTMIR-ATR technique allowed the development of calibration models for quantification of TTP. The
327 cross-validated PLSR models were developed to determine the textural properties in various tuber

328 products based on the chemical information from their spectra. To evaluate the applicability of the
329 proposed PLSR for the measurement of TTP, an independent set of samples was then assessed using a
330 predicted PLSR model. All kinds of spectral pre-treatment algorithms were adopted to remove both
331 additive and multiplicative noise effects in the spectra and improve the accuracy of the developed
332 models. The detailed statistical parameters when constructed using the FT-IR raw spectra and various
333 pre-treatment approaches are described in [Table 4](#). The effects of spectral pre-processing algorithms
334 on performances of PLSR models were inspected. It was found that the generated models using the
335 OSC plus MC-corrected spectral data with MC in Y-block presented the best performance for
336 prediction of hardness, resilience, springiness and gumminess, with R_p of 0.846, 0.893, 0.563 and
337 0.798, respectively. Although the spectra processed only by the OSC plus MC without Y-block MC
338 provided similar R statistics in PLSR, the RMSEC, RMSECV and RMSEP were almost doubled.
339 Besides, the PLSR with 2nd Der provided the best prediction model to determine the tuber
340 cohesiveness. However, it was realized that the 2nd Der of the MIR spectra lowered the accuracy of
341 PLSR model for the detection of resilience, probably because the spectra contained the interfering
342 variance which was increased using this data pre-processing. In addition, the highest accuracy ($R_p =$
343 0.797, RMSEP=34.598) for measuring chewiness was existed in the PLSR model developed using the
344 OSC, followed by the spectral pre-processing method of OSC plus MC (in X-block) with another MC
345 in Y-block. Overall, the model performance can be fully improved based on optimal pre-treatment
346 algorithms ([Fig. 5](#)). Moreover, the most optimal pre-processing methods were acquired by the OSC
347 plus MC-corrected spectra with MC in Y-block, providing more precise predictions when compared
348 to other pre-processing approaches.

349

350 ***3.5 Improving the measuring accuracy of TTP using LWPLSR***

351 Although a good correlation between the IR spectral features and the TTP reference values has been
352 presented in the PLSR, the detection accuracy still needs to be improved to meet the requirement of
353 the advanced food processing. Based on the optimal pre-processing method, the LWPLSR model was
354 then constructed to study the correlation between the FTMIR-ATR spectra and textural property
355 reference values acquired at five different time points. The parameters of LWPLSR models using raw

356 spectra and the OSC plus MC-corrected spectra with MC in Y-block are shown in [Table 5](#). For
357 determination of tuber springiness using LWPLSR model, the better performance ($R_p = 0.520$,
358 $RMSEP = 0.114$) was obtained based on the spectral data without pre-processing, which was lower
359 than the capacity of PLSR model using the OSC plus MC-corrected spectra with MC in Y-block.
360 Nevertheless, it was found that the best calibration models for prediction of other five textural
361 properties were acquired by employing the pre-processing method, and the R_p values were 0.878 for
362 hardness, 0.911 for resilience, 0.666 for cohesiveness, 0.815 for gumminess and 0.817 for chewiness,
363 respectively. Based on the LWPLSR model, these five coefficients being used to predict tuber textural
364 properties were comparatively higher than the R_p values collected from PLSR models with the
365 exception of the R_p for cohesiveness. This indicated that the PLSR model could obtain higher
366 efficiency for evaluating tuber cohesiveness and springiness, although better detection accuracy of
367 other four textural parameters were acquired in the LWPLSR model. Therefore, the accuracy of
368 quantitative detection of TTP can be further optimized by combining the full-wavenumber PLSR with
369 LWPLSR model ([Fig. 6](#)).

370

371 **3.6 Analysis of TTP using the fingerprint region**

372 Based on the analysis of optimal models in the full wavenumber range ($4000\text{--}600\text{ cm}^{-1}$), the results of
373 PLSR and LWPLSR for measuring TTP using the confining spectra in the fingerprint region of 1500--
374 900 cm^{-1} are described in [Table 6](#). Coincidentally, the optimal prediction ability for measuring
375 hardness, resilience, gumminess and chewiness was achieved using the fingerprint-wavenumber
376 LWPLSR model, and other two parameters including cohesiveness and springiness were inspected
377 with better accuracy in the fingerprint-wavenumber PLSR model. Compared with the performance of
378 full-wavenumber models, the models using spectra in the narrow wavenumber range showed similar
379 or even better capacity. This demonstrated that the calibration models developed in this study were
380 robust and stabilized. Moreover, it was evident that the spectra without pre-processing offered an
381 enhancement in the model accuracy of LWPLSR for detection of tuber hardness ($R_p = 0.845$),
382 resilience ($R_p = 0.909$) and cohesiveness ($R_p = 0.787$). Although there was a deteriorative impact on
383 the model predictability for assessing tuber springiness, gumminess and chewiness without spectral

384 pre-treatment, the optimized models were found by using OSC plus MC in X-block with another MC
385 in Y-block, with the R_p of 0.748, 0.814 and 0.742, respectively. Furthermore, the OSC plus MC
386 spectral pre-treatment method provided the highest accuracy for inspection of tuber springiness. Using
387 only 4 LVs, this fingerprint-wavenumber PLSR model yielded the highest R_p of 0.748 and similar
388 RMSEP of 0.112 in comparison with other models. It was seen that none of other models showed the
389 R_p higher than 0.600, which meant the simplified fingerprint-wavenumber models were more
390 convenient.

391

392 **3.7 Modelling with feature wavenumbers for determination of TTP**

393 Even though the wavenumber quantity in the spectral region of 1500-900 cm^{-1} accounted for about
394 17.756% of the total spectra (1667), these almost 300 wavenumbers were still very redundant and
395 affected the rapid measurement of TTP. To improve the TTP detection efficiency, a dozen of feature
396 wavenumbers (1468, 1350, 1333, 1315, 1221, 1185, 1160, 1130, 1083, 1026, 985 and 924 cm^{-1}) were
397 selected using FMCIA as described in [Fig. 7a](#). On basis of chosen characteristic wavenumbers, the
398 performances of simplified PLSR and LWPLSR calibration models were summarized in [Table 7](#). As
399 can be seen, the feature-wavenumber LWPLSR model provided the best results for all tuber textural
400 parameters including hardness, resilience, cohesiveness, springiness, gumminess and chewiness
401 compared to the PLSR. It was realized that the accuracy of the FMCIA-LWPLSR models (mean $R_p =$
402 0.760) performed slightly less superior than those optimal models (mean $R_p = 0.808$) established in the
403 fingerprint region (1500–900 cm^{-1}). However, it was worth mentioning that FMCIA-LWPLSR models
404 performed an acceptable result considering the largely reduced number of variables (95.946%). To
405 explore the effectiveness of the most useful spectra in these twelve spectral wavebands, the number of
406 characteristic wavenumber was further reduced and optimized based on the SPA. As shown in [Fig.](#)
407 [7\(b, c and d\)](#), three combinations of most important wavenumbers including (1350, 1221, 1083, 1026,
408 985, 924), (1468, 1333, 1221, 1026, 985, 924) and (1468, 1333, 1083, 1026, 985, 924) are indicated
409 by square marker based on the combined FMCIA-SPA to predict these six textural parameters of
410 tested samples. Finally, the FMCIA-SPA-LWPLSR models were established for TTP detection with
411 the mean R_p of 0.709. The results presented in [Fig. 8](#) revealed that performances of the evolutionary

412 LWPLSR models using six selected wavenumbers were comparable to those models developed using
413 twelve wavenumbers, indicating that the method for wavelength selection using the FMCIA-SPA
414 method was efficient.

415

416 **3.8 Discussion**

417 To develop a more robust calibration model for TTP determination, representative samples from
418 various tuber varieties and different microwave baking degrees were acquired to generate large
419 variability of tuber textural parameters. Based on 1667 wavenumbers in the full spectral range (4000–
420 600 cm^{-1}), textural parameters of tuber samples including hardness, resilience, springiness,
421 cohesiveness, gumminess and chewiness were respectively evaluated, with the highest mean R_p of
422 0.786. Many researches have emphasized the similar detection results of MIR spectroscopy using the
423 spectra in both the full wavenumber region and the fingerprint region for assessing food quality
424 (Karoui et al., 2010). Specifically, based on FTMIR spectroscopy and PLSR model to evaluate onion
425 powder adulterant, the determination coefficients for prediction (R_p^2) of 0.90 and 0.89 were obtained
426 for the full spectral and fingerprint regions, respectively (Lohumi et al., 2014). It was realized that
427 food texture was closely bound up with its structure that was the characterization of spectra in the
428 fingerprint region (Ricci et al., 2015). When 3 combinations of 6 feature wavenumbers in the
429 fingerprint region (1500-900 cm^{-1}) were utilized in our research, the optimal mean R_p of 0.709 was
430 achieved. Although the model accuracy had a slight reduction of 9.796%, the total amount of
431 wavenumber reduced by 99.640% using the new wavenumber selection approach of FMCIA-SPA.
432 The prediction results based on the FMCIA-SPA found in this research were better than those
433 mentioned by Wu et al. (2014) and Pan et al. (2016) for measuring texture properties of other food
434 products using wavelength selection methods such as RC and uninformative variable elimination
435 (UVE) although more feature spectral data were employed in their studies. In a recent study of Li et al.
436 (2016), 18 characteristic wavenumbers were eventually selected from the MIR spectral region to
437 develop linear and nonlinear determination models. Fortunately, there were 12 feature wavenumbers
438 chosen in our study based on the FMCIA, and just 6 characteristic wavenumbers left using the
439 FMCIA-SPA. Accordingly, the FTMIR has a great potential in the near future as a high-efficiency

440 technique for real-time determination of the integrated quality of complex food systems along with
441 the development of sensors and chemometric algorithms.

442

443 **4. Conclusions**

444 In this study, the feasibility of MIR spectroscopy for the evaluation of TTP was investigated. The
445 FTMIR-ATR spectroscopy provided characteristic information allowing a better understanding of the
446 change of tuber texture under various microwave baking time. The FMCIA-SPA was first used to
447 choose optimal feature wavenumbers based on spectroscopic technique. With only 6 most important
448 wavenumbers selected from 1667 wavenumbers in the MIR region ($4000\text{--}600\text{ cm}^{-1}$), the performance
449 of FMCIA-SPA-LWPLSR model was comparable to the optimal full-wavenumber models. The result
450 of this study revealed that FTMIR-ATR spectroscopy can be considered as an effective technique for
451 non-invasive and rapid measurement of textural property of tuber products. In the future research,
452 more tuber samples from different varieties and origins will be investigated based on various
453 spectroscopic techniques to verify the effectiveness of developed new chemometric algorithms.

454

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460

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590 **Table 1.** Reference values of textural property of all tuber samples during microwave baking.

Textural parameter	Max	Min	Range	Mean \pm SD	Variability
Hardness (N)	368.219	6.926	361.293	108.963 \pm 105.352	0.967
Resilience	0.726	0.101	0.625	0.285 \pm 0.128	0.449
Cohesiveness	0.894	0.035	0.859	0.410 \pm 0.175	0.427
Springiness	0.867	0.120	0.747	0.562 \pm 0.127	0.226
Gumminess (N)	311.486	2.683	308.803	48.524 \pm 62.406	1.287
Chewiness (N)	223.363	1.320	222.043	31.157 \pm 44.798	1.438

591 SD: Standard Deviation, Variability = SD value/Mean value.

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616 **Table 2.** Summary statistics of estimated models for textural analysis of tuber samples during microwave baking ^a.

Mode Type	Targeted class detection	X-block		Y-block		No. Calibration LV	Equation	Cross-validation				
		Pre-processing	Coefficients	Pre-processing	Coefficients			ANOVA				
		t ²	t (1/1)	t (1/1)	t (1/1)	Constant	(0 ≤ t ≤ 35 s)	Mean Square	F statistic	p-value	R	
Sweet potato tubers	Hardness	0.238 (0.008)	-15.069 (0.282)	266.333 (2.046)	Y = 0.238 t ² - 15.069t + 266.333			20266.558	4459.238	0.000	1.000 (2.132)	
	Resilience	0.000 (0.000)	-0.005 (0.001)	0.37 (0.029)	Y = -0.005t + 0.37			0.018	13.884	0.034	0.907 (0.036)	
	Cohesiveness		0.003 (0.000)	-0.057 (0.000)	0.678 (0.000)	Y = 0.003t ² - 0.057t + 0.678 (0 ≤ t ≤ 20 s)		0.032	-	-	-	1.000 (0.000)
			0.010 (0.000)	-0.057 (0.000)	1.602 (0.000)	Y = 0.010t ² - 0.057t + 1.602 (20 < t ≤ 35 s)		0.018	-	-	-	1.000 (0.000)
	Springiness	0.000 (0.000)	-0.006 (0.001)	0.656 (0.033)	Y = -0.006t + 0.656			0.030	18.250	0.024	0.927 (0.041)	
	Gumminess	0.000 (0.000)	622.787 (5.495)	-3.83 (0.330)	Y = 622.787/t - 3.830			1241.757	12844.988	0.000	1.000 (0.311)	
	Chewiness		0.179 (0.044)	-9.427 (1.615)	123.03 (11.722)	Y = 0.179t ² - 9.427t + 123.030		5140.348	34.455	0.028	0.986 (12.214)	
		0.000 (0.008)	395.631 (24.757)	-5.354 (1.487)	Y = 395.631/t + 5.354		501.115	255.376	0.004	0.996 (1.401)		
Red potato tubers	Hardness	0.321 (0.055)	-19.646 (2.029)	319.428 (14.728)	Y = 0.321t ² - 19.646t + 319.428		32150.036	136.528	0.007	0.996 (15.345)		
	Resilience		0.0005 (0.000)	-0.009 (0.000)	0.327 (0.000)	Y = 0.0005t ² - 0.009t + 0.327 (0 ≤ t ≤ 20 s)		0.001	-	-	1.000 (0.000)	
			0.003 (0.000)	-0.155 (0.000)	2.354 (0.000)	Y = 0.003t ² - 0.155t + 2.354 (20 < t ≤ 35 s)		0.008	-	-	1.000 (0.000)	
	Cohesiveness	0.0004 (0.000)	-0.013 (0.002)	0.302 (0.016)	Y = 0.0004t ² - 0.013t + 0.302		0.007	27.159	0.036	0.982 (0.016)		
	Springiness	0.000 (0.000)	-0.005 (0.282)	0.683 (0.055)	Y = -0.005t + 0.683		0.019	4.119	0.135	0.761 (0.069)		
	Gumminess	0.135 (0.020)	-7.176 (0.282)	96.78 (5.425)	Y = 0.135t ² - 7.176t + 96.780		3053.539	95.573	0.010	0.995 (2.132)		
	Chewiness	0.088 (0.010)	-4.625 (0.354)	60.617 (2.811)	Y = -0.088t ² - 4.625t + 60.617		1625.673	144.643	0.007	0.997 (3.352)		

617 ^a Standard errors in parentheses below coefficient estimates.

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			Sensitivity	Specificity	Class. Error	R_c	RMSEC	Sensitivity	Specificity	Class. Error	R_{cv}	RMSECV		
F	T1	None	None	10	0.960	0.920	0.065	0.831	0.224	0.940	0.880	0.090	0.729	0.285
		OSC+MC	MC	10	1.000	1.000	0.000	0.941	0.136	0.980	0.960	0.030	0.857	0.221
	T2	None	None	8	0.800	0.880	0.160	0.703	0.284	0.680	0.890	0.215	0.620	0.317
		OSC+MC	MC	8	0.920	0.960	0.060	0.825	0.226	0.760	0.890	0.175	0.643	0.322
	T3	None	None	8	0.720	0.770	0.230	0.506	0.354	0.560	0.770	0.335	0.333	0.385
		OSC+MC	MC	10	0.880	0.900	0.110	0.707	0.283	0.720	0.770	0.255	0.329	0.435
	T4	None	None	9	0.760	0.680	0.280	0.474	0.352	0.680	0.670	0.325	0.263	0.401
		OSC+MC	MC	7	0.920	0.900	0.090	0.713	0.28	0.680	0.770	0.275	0.321	0.430
	T5	None	None	10	0.720	0.850	0.215	0.620	0.314	0.600	0.790	0.305	0.438	0.374
		OSC+MC	MC	5	0.920	0.950	0.066	0.786	0.247	0.760	0.790	0.225	0.522	0.364
G	T1	None	None	9	0.940	0.880	0.090	0.863	0.239	0.860	0.880	0.130	0.716	0.352
		OSC+MC	MC	9	1.000	1.000	0.000	0.965	0.123	0.920	0.960	0.060	0.851	0.258
	T2	None	None	7	0.840	0.920	0.120	0.747	0.313	0.920	0.840	0.180	0.649	0.365
		OSC+MC	MC	5	0.960	0.940	0.050	0.884	0.22	0.800	0.860	0.170	0.682	0.370
	T3	None	None	9	0.800	0.860	0.170	0.681	0.346	0.720	0.680	0.300	0.446	0.444
		OSC+MC	MC	8	1.000	0.960	0.020	0.890	0.215	0.800	0.820	0.190	0.684	0.361
H	T3	None	None	7	0.880	0.600	0.260	0.560	0.393	0.840	0.480	0.340	0.420	0.451
		OSC+MC	MC	2	0.900	0.960	0.070	0.754	0.309	0.840	0.680	0.240	0.519	0.423
	T4	None	None	11	0.680	0.840	0.240	0.587	0.382	0.560	0.720	0.360	0.130	0.575
		OSC+MC	MC	9	0.880	0.920	0.100	0.773	0.299	0.600	0.720	0.340	0.226	0.584
	T5	None	None	7	0.760	0.780	0.230	0.609	0.374	0.720	0.720	0.280	0.422	0.438
		OSC+MC	MC	4	0.880	0.900	0.110	0.771	0.300	0.640	0.780	0.290	0.490	0.444

640 **Table 3.** Performance of PLSDA model for evaluation of TT

641 OSC: Orthogonal signal correction, MC: Mean centering, LV: Latent variable, R_c : Correlation coefficient of calibration, RMSEC: Root mean square error of
642 calibration, R_{cv} : Correlation coefficient of cross-validation, RMSECV: Root mean square error of cross-validation.

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668 **Table 4.** Performance of full-wavenumber PLSR model for determination of TTP.

Textural parameter	X-block Pre-processing	Y-block Pre-processing	No. LV	Calibration		Cross-validation		Prediction	
				R_c	RMSEC	R_{cv}	RMSECV	R_p	RMSEP
Hardness	None	None	9	0.860	51.832	0.759	66.855	0.766	77.221
	2 nd Der	None	13	0.944	33.614	0.771	67.750	0.811	77.688
	OSC	None	8	0.912	41.807	0.791	63.930	0.831	69.713
	MC	None	9	0.869	117.640	0.779	127.158	0.802	142.704
	1 st Der+MC	None	9	0.901	115.115	0.796	125.046	0.822	141.592
	OSC+MC	None	8	0.912	114.240	0.794	125.183	0.837	114.470
	MC	MC	9	0.869	50.269	0.771	65.779	0.802	73.593
	1 st Der+MC	MC	9	0.901	44.140	0.791	63.670	0.822	69.804
	OSC+MC	MC	8	0.917	40.677	0.796	63.407	0.846	68.029
Resilience	None	None	10	0.864	0.066	0.746	0.091	0.871	0.077
	2 nd Der	None	10	0.867	0.065	0.678	0.103	0.754	0.090
	OSC	None	8	0.897	0.058	0.742	0.093	0.873	0.069
	MC	None	9	0.851	0.302	0.752	0.309	0.885	0.251
	1 st Der+MC	None	7	0.896	0.300	0.818	0.306	0.876	0.257
	OSC+MC	None	8	0.898	0.300	0.742	0.311	0.871	0.259
	MC	MC	9	0.851	0.069	0.738	0.091	0.885	0.071
	1 st Der+MC	MC	7	0.896	0.058	0.809	0.078	0.876	0.072
	OSC+MC	MC	4	0.917	0.052	0.722	0.098	0.893	0.063
Cohesiveness	None	None	8	0.696	0.129	0.545	0.157	0.616	0.133
	2 nd Der	None	9	0.814	0.105	0.638	0.148	0.734	0.117
	OSC	None	8	0.670	0.134	0.486	0.166	0.679	0.120
	MC	None	9	0.823	0.424	0.702	0.434	0.643	0.403
	1 st Der+MC	None	6	0.825	0.424	0.671	0.437	0.691	0.402
	OSC+MC	None	7	0.812	0.425	0.653	0.432	0.621	0.400
	MC	MC	9	0.823	0.100	0.701	0.127	0.643	0.131
	1 st Der+MC	MC	6	0.825	0.097	0.669	0.133	0.691	0.124
	OSC+MC	MC	6	0.891	0.080	0.711	0.129	0.673	0.124
Springiness	None	None	9	0.674	0.096	0.523	0.115	0.489	0.108
	2 nd Der	None	9	0.722	0.089	0.336	0.136	0.422	0.110
	OSC	None	8	0.669	0.096	0.523	0.115	0.527	0.104
	MC	None	9	0.679	0.566	0.493	0.568	0.457	0.587
	1 st Der+MC	None	9	0.738	0.564	0.490	0.570	0.548	0.593
	OSC+MC	None	10	0.699	0.565	0.489	0.566	0.561	0.588
	MC	MC	9	0.679	0.095	0.481	0.117	0.457	0.107
	1 st Der+MC	MC	9	0.738	0.087	0.480	0.119	0.548	0.101
	OSC+MC	MC	9	0.740	0.087	0.468	0.126	0.563	0.101
Gumminess	None	None	9	0.840	32.587	0.746	40.184	0.729	48.715
	2 nd Der	None	10	0.876	28.950	0.669	47.053	0.717	50.184
	OSC	None	9	0.897	26.524	0.793	37.353	0.796	44.964
	MC	None	9	0.846	56.944	0.755	62.595	0.766	71.674
	1 st Der+MC	None	8	0.873	55.434	0.754	63.151	0.742	74.706
	OSC+MC	None	9	0.902	53.778	0.797	61.078	0.784	73.478
	MC	MC	9	0.846	31.989	0.750	40.111	0.766	46.638
	1 st Der+MC	MC	8	0.873	29.217	0.750	40.541	0.742	48.608
	OSC+MC	MC	7	0.903	25.823	0.797	37.086	0.798	44.571
Chewiness	None	None	9	0.850	22.211	0.760	27.602	0.711	38.040
	2 nd Der	None	10	0.880	20.097	0.677	32.789	0.717	38.096
	OSC	None	9	0.909	17.583	0.822	24.409	0.797	34.598
	MC	None	9	0.857	37.062	0.771	41.093	0.751	51.205
	1 st Der+MC	None	8	0.885	35.839	0.779	41.103	0.731	52.848
	OSC+MC	None	8	0.910	34.686	0.824	38.917	0.785	51.819
	MC	MC	9	0.857	21.785	0.766	27.377	0.751	36.589
	1 st Der+MC	MC	8	0.885	19.633	0.776	27.154	0.731	37.603
	OSC+MC	MC	9	0.912	17.358	0.819	24.542	0.791	34.871

669 2nd Der: Second derivative, OSC: Orthogonal signal correction, MC: Mean centering, 1st Der: First derivative, LV: Latent variable, R_c : Correlation coefficient of
670 calibration, RMSEC: Root mean square error of calibration, R_{cv} : Correlation coefficient of cross-validation, RMSECV: Root mean square error of cross-validation,
671 R_p : Correlation coefficient of prediction, RMSEP: Root mean square error of prediction.

672 **Table 5.** Performance of full-wavenumber LWPLSR model for measurement of TTP.

Textural parameter	X-block Pre-processing	Y-block Pre-processing	No. LV	Calibration		Prediction	
				R_C	RMSEC	R_p	RMSEP
Hardness	None	None	9	0.949	32.306	0.843	72.607
	OSC+MC	MC	9	0.970	24.918	0.878	67.844
Resilience	None	None	9	0.962	0.036	0.855	0.058
	OSC+MC	MC	9	0.970	0.032	0.911	0.049
Cohesiveness	None	None	9	0.949	0.056	0.615	0.149
	OSC+MC	MC	9	0.969	0.044	0.666	0.133
Springiness	None	None	9	0.868	0.065	0.520	0.114
	OSC+MC	MC	9	0.920	0.052	0.479	0.124
Gumminess	None	None	9	0.953	18.163	0.766	46.613
	OSC+MC	MC	9	0.970	14.741	0.815	44.972
Chewiness	None	None	9	0.957	12.300	0.756	36.549
	OSC+MC	MC	9	0.975	9.411	0.817	34.883

673 OSC: Orthogonal signal correction, MC: Mean centering, LV: Latent variable, R_C : Correlation
674 coefficient of calibration, RMSEC: Root mean square error of calibration, R_p : Correlation coefficient
675 of prediction, RMSEP: Root mean square error of prediction.

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691 **Table 6.** Performance of fingerprint-wavenumber models for determination of TTP.

Textural parameter	Model	X-block Pre-processing	Y-block Pre-processing	No. LV	Calibration		Prediction	
					R_c	RMSEC	R_p	RMSEP
Hardness	PLSR	None	None	8	0.791	62.127	0.740	80.632
		OSC+MC	MC	9	0.899	44.434	0.791	74.098
	LWPLSR	None	None	10	0.962	27.971	0.845	63.701
		OSC+MC	MC	7	0.937	31.51	0.799	72.625
Resilience	PLSR	None	None	10	0.789	0.081	0.804	0.083
		OSC+MC	MC	10	0.873	0.064	0.856	0.082
	LWPLSR	None	None	9	0.960	0.037	0.909	0.069
		OSC+MC	MC	8	0.956	0.039	0.872	0.076
Cohesiveness	PLSR	None	None	9	0.741	0.121	0.787	0.101
		2nd Der	MC	9	0.733	0.124	0.781	0.109
	LWPLSR	None	None	9	0.939	0.061	0.674	0.137
		OSC+MC	MC	9	0.959	0.051	0.609	0.148
Springiness	PLSR	None	None	9	0.547	0.109	0.488	0.11
		OSC+MC	MC	4	0.828	0.099	0.748	0.112
	LWPLSR	None	None	9	0.832	0.072	0.509	0.106
		OSC+MC	MC	4	0.732	0.088	0.562	0.099
Gumminess	PLSR	None	None	8	0.785	37.171	0.736	47.577
		OSC+MC	MC	11	0.901	26.062	0.738	47.761
	LWPLSR	None	None	9	0.939	20.695	0.792	42.776
		OSC+MC	MC	13	0.989	8.734	0.814	41.024
Chewiness	PLSR	None	None	8	0.796	25.54	0.723	36.793
		OSC	MC	9	0.893	19.044	0.695	38.546
	LWPLSR	None	None	9	0.946	13.725	0.741	35.748
		OSC+MC	MC	8	0.963	11.504	0.742	35.668

692 PLSR: Partial least square regression, LWPLSR: Locally weighted partial least squares regression,
693 OSC: Orthogonal signal correction, MC: Mean centering, LV: Latent variable, R_c : Correlation
694 coefficient of calibration, RMSEC: Root mean square error of calibration, R_p : Correlation coefficient
695 of prediction, RMSEP: Root mean square error of prediction.

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705 **Table 7.** Performance of feature-wavenumber models using FMCIA for determination of TTP.

Textural parameter	Model	No. LV	Calibration		Prediction	
			R_C	RMSEC	R_p	RMSEP
Hardness	PLSR	7	0.734	69.071	0.640	92.054
	LWPLSR	8	0.937	46.481	0.890	73.645
Resilience	PLSR	9	0.615	0.107	0.581	0.101
	LWPLSR	5	0.891	0.061	0.877	0.060
Cohesiveness	PLSR	10	0.629	0.14	0.546	0.138
	LWPLSR	5	0.787	0.111	0.641	0.128
Springiness	PLSR	9	0.482	0.123	0.356	0.132
	LWPLSR	6	0.686	0.094	0.621	0.092
Gumminess	PLSR	7	0.716	41.875	0.691	51.095
	LWPLSR	8	0.865	30.275	0.743	47.244
Chewiness	PLSR	7	0.736	28.581	0.704	38.233
	LWPLSR	8	0.890	46.481	0.789	73.645

706 PLSR: Partial least square regression, LWPLSR: Locally weighted partial least squares regression,
707 LV: Latent variable, R_C : Correlation coefficient of calibration, RMSEC: Root mean square error of
708 calibration, R_p : Correlation coefficient of prediction, RMSEP: Root mean square error of prediction.
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726 **Figure captions**

727 **Fig. 1.** The microscopic images of Rooster tuber samples collected by FT-IR imaging system in 5
728 time periods from (a) 0s to (e) 35s.

729 **Fig. 2.** Reference values of textural property of sweet potato Fig. 2(a-f) and red potato Fig. 2(g-l).
730 Error bars represented the standard deviation among five replicates at each time point.

731 **Fig. 3.** Raw FT-IR absorption spectra of tuber samples in (a) the full-wavelength range (4000–600
732 cm^{-1}) and (b) the limited spectral region (1800–900 cm^{-1}).

733 **Fig. 4.** The optimal results of PLSDA models for evaluation of spectral property.

734 **Fig. 5.** The comparison of original and optimal full wavenumber models for measurement of TTP.

735 **Fig. 6** The performance of the optimal PLSR model (c and d) and LWPLSR model (a, b, e and f) for
736 prediction of TTP.

737 **Fig. 7** (a) Textural property related feature wavenumbers (1468, 1350, 1333, 1315, 1221, 1185, 1160,
738 1130, 1083, 1026, 985 and 924 cm^{-1}) are indicated by circles using the FMCIA. The variable indexes
739 from 1 to 12 in (b, c and d) represent these feature wavenumbers from 1468 to 924 cm^{-1} . (b)
740 Optimized feature wavenumbers for predicting hardness, gumminess and chewiness are indicated by
741 square marker based on FMCIA-SPA, (c) optimized feature wavenumbers for assessment of resilience
742 and springiness are indicated by square marker based on FMCIA-SPA, (d) optimized feature
743 wavenumbers for measurement of cohesiveness are indicated by square marker based on FMCIA-
744 SPA.

745 **Fig. 8** Performance of FMCIA-SPA-LWPLSR models for determination of TTP.

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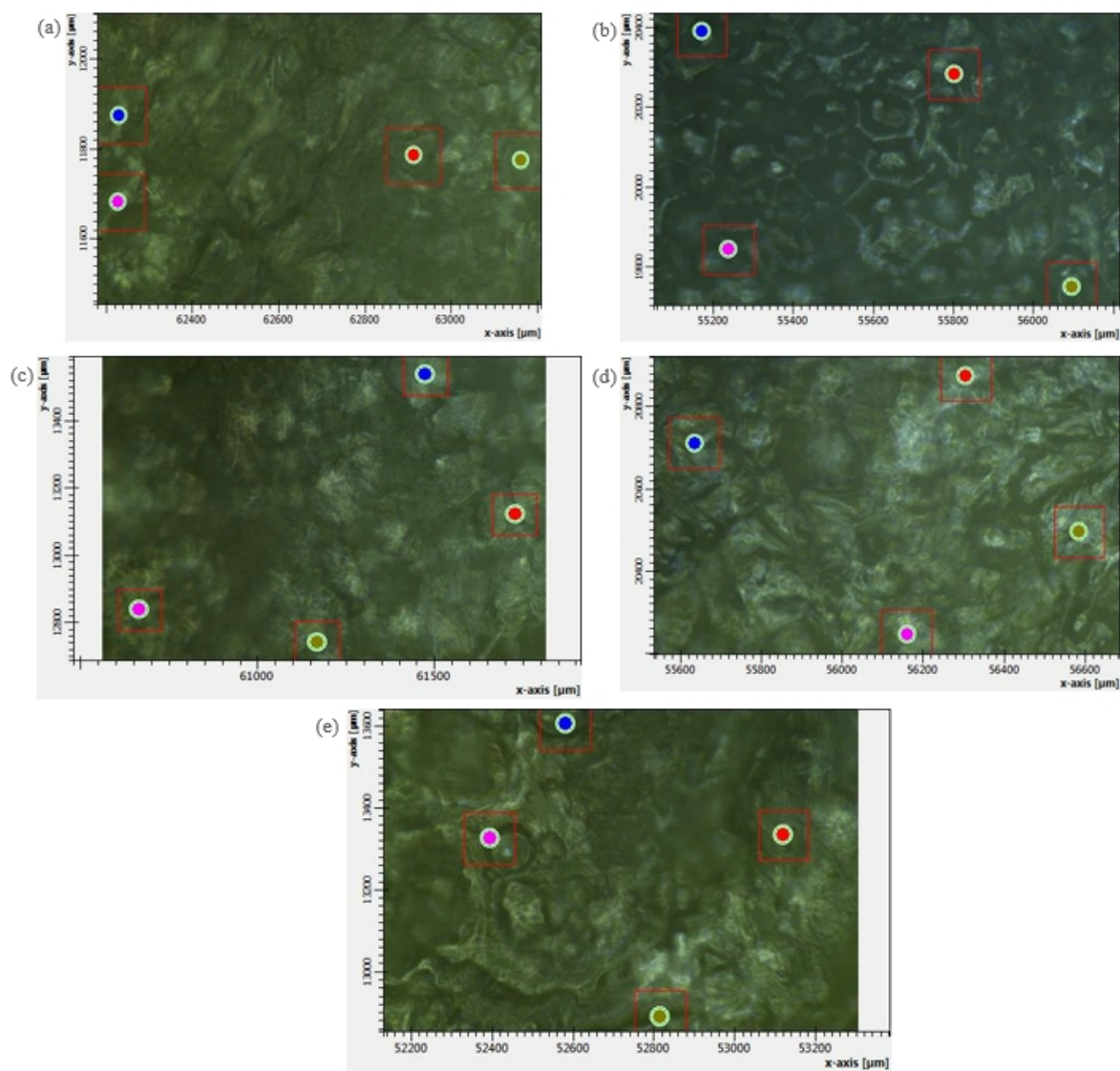
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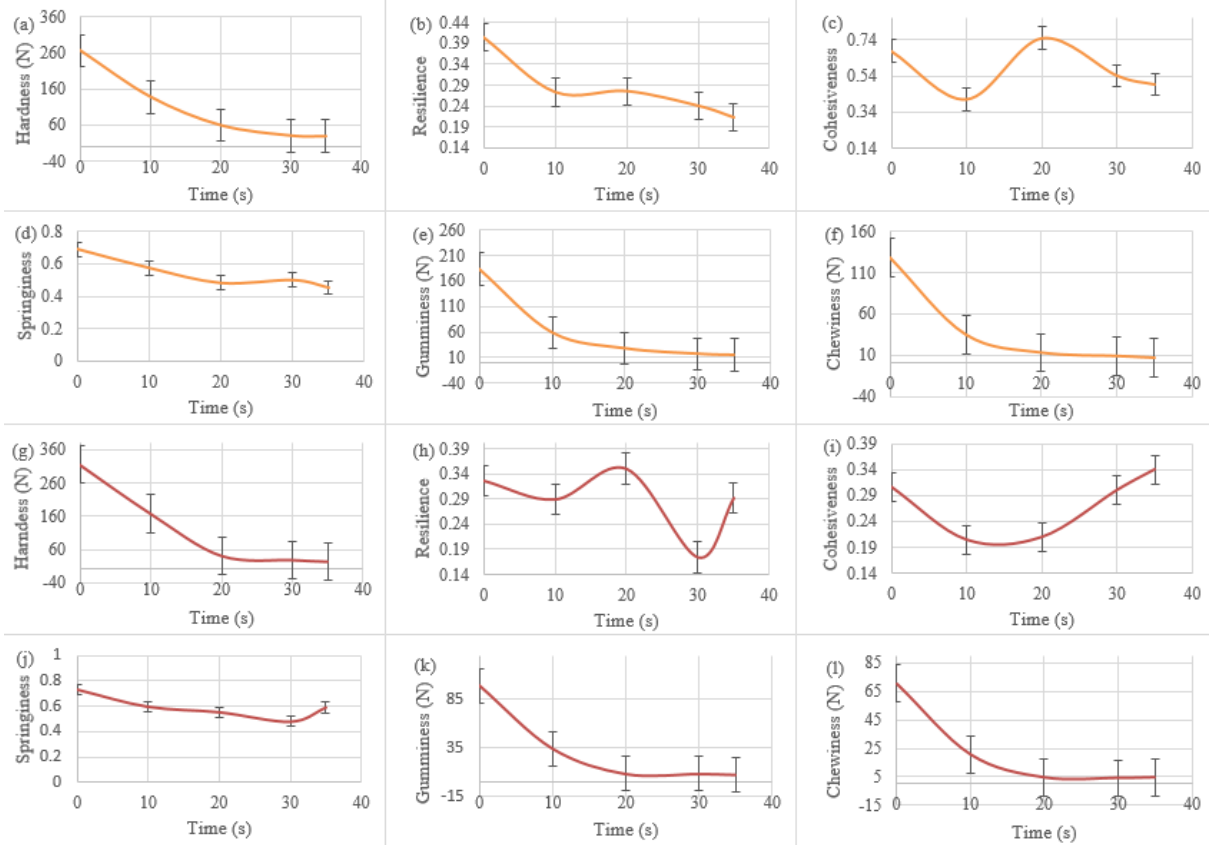
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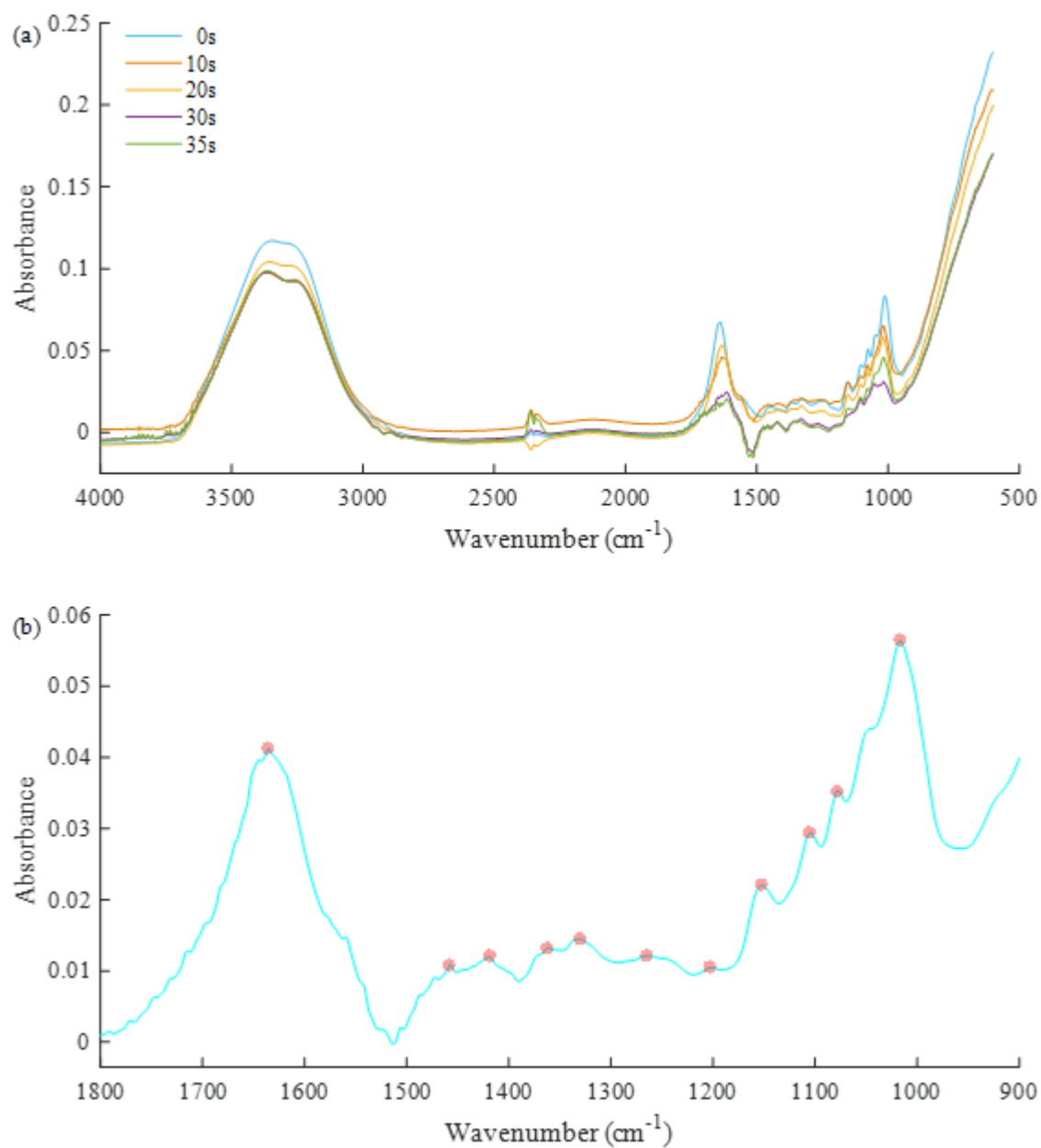
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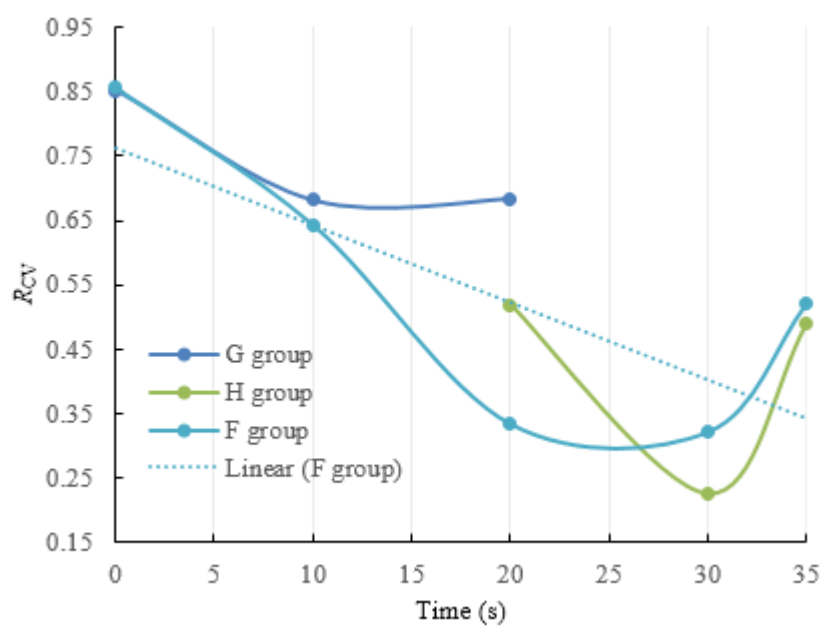
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765 **Fig. 4.** The optimal results of PLSDA models for evaluation of spectral property.

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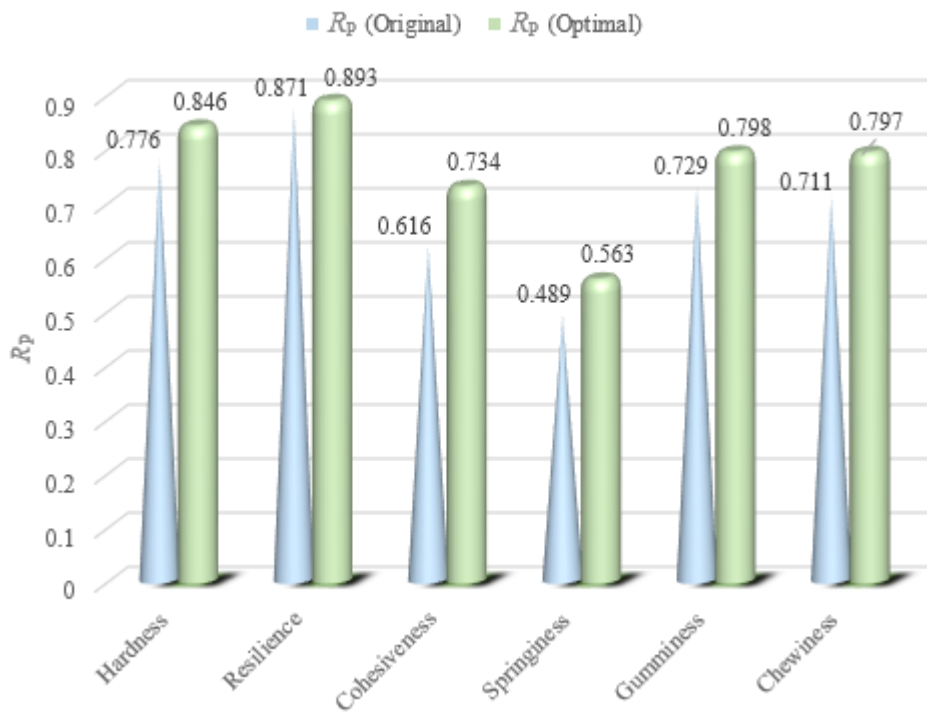
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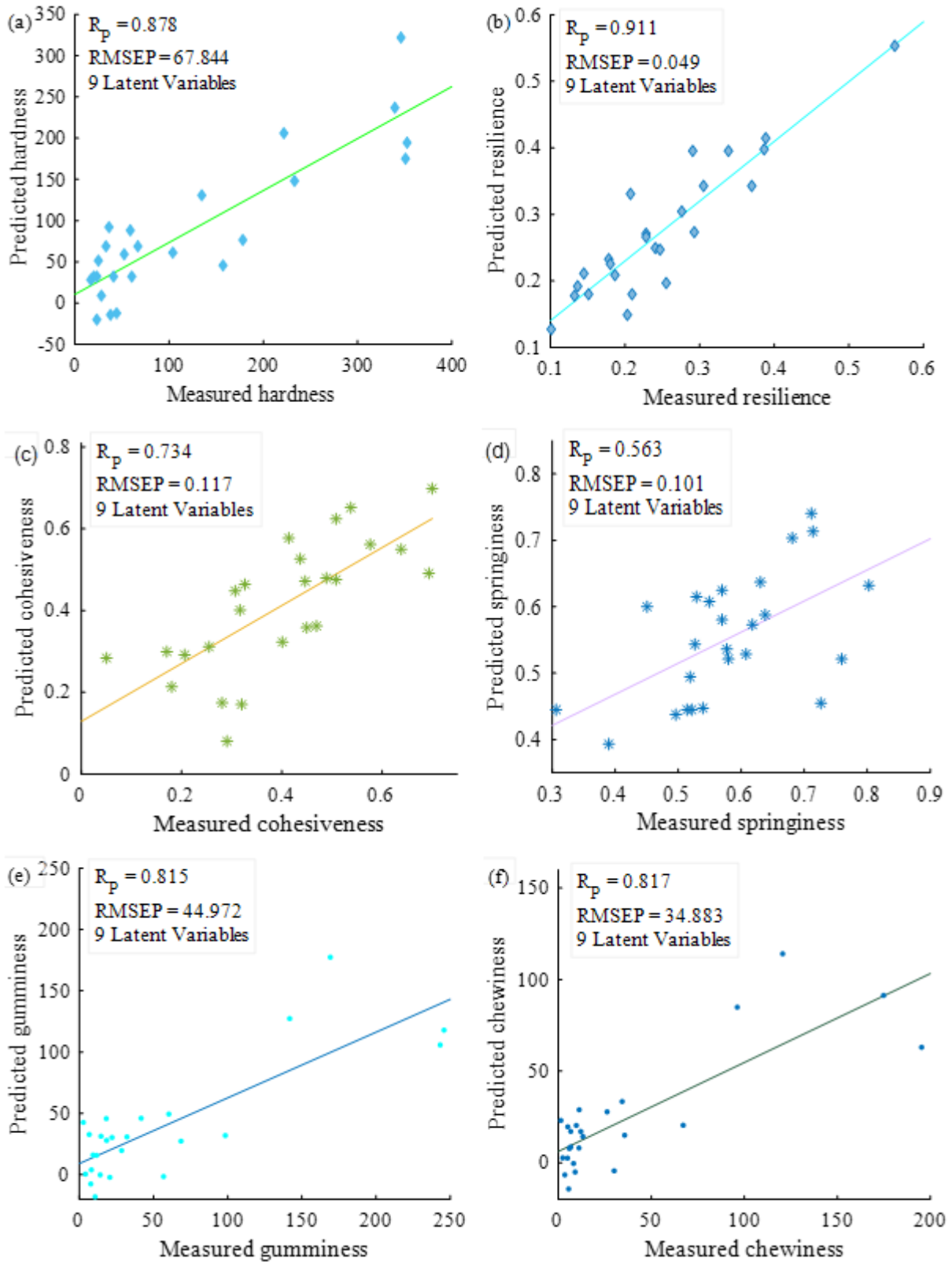
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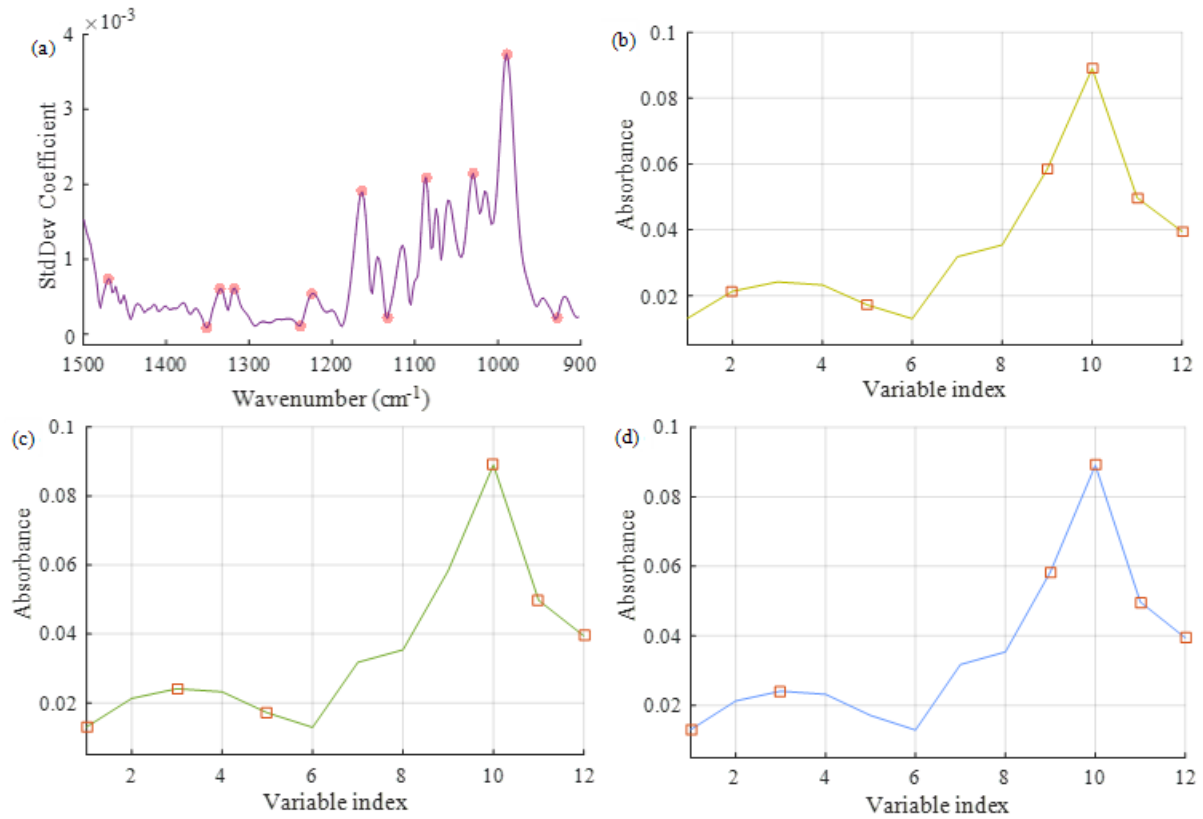
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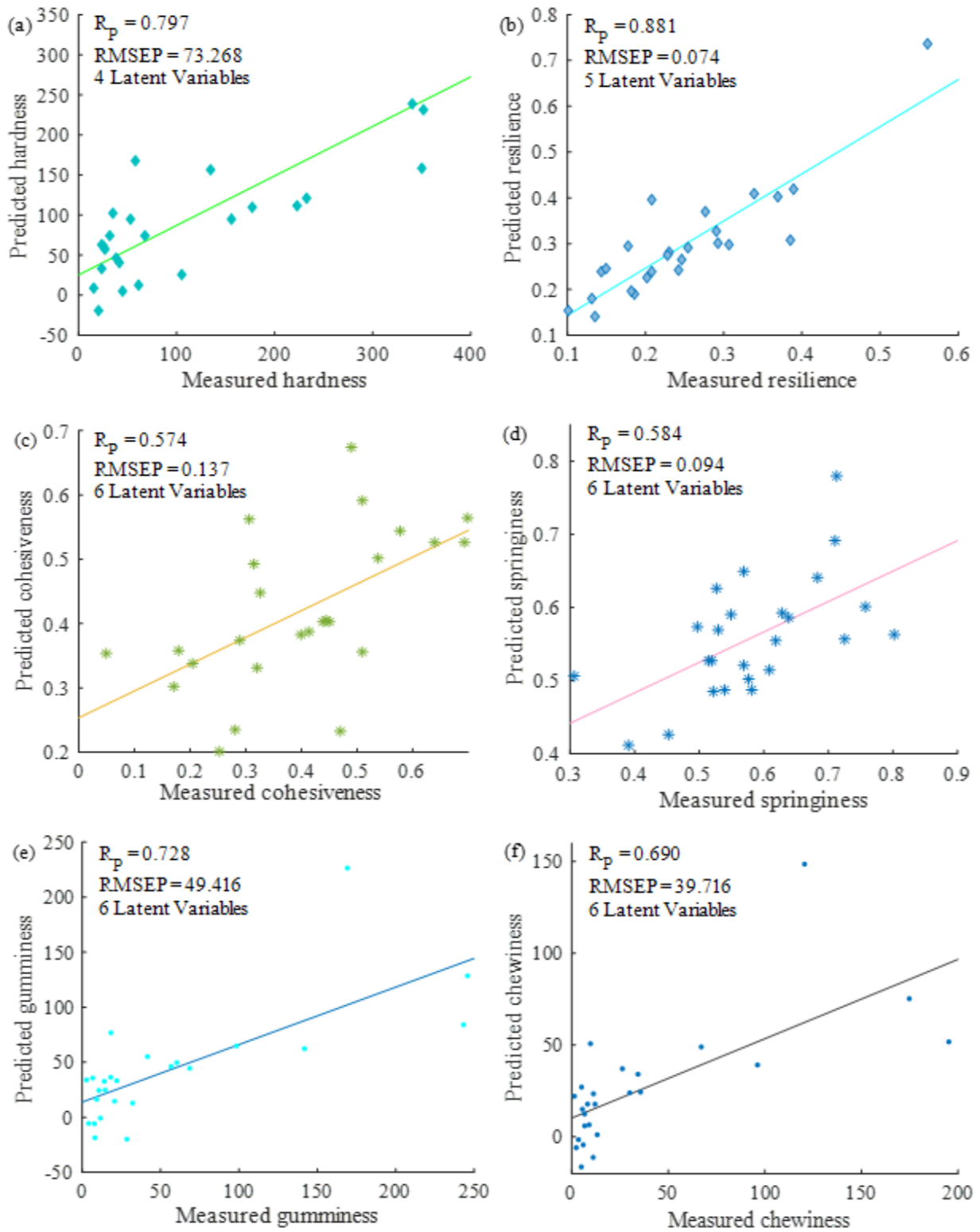
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 785 wavenumbers for measurement of cohesiveness are indicated by square marker based on FMCIA-
 786 SPA.



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788 **Fig. 8** Performance of FMCI-SPA-LWPLSR models for determination of TTP.

Highlights

- The mid-infrared spectral property was analyzed based on PLSDA.
- PLSR and LWPLSR models were developed to measure tuber textural property.
- The fingerprint spectra showed better modelling ability for texture detection.
- The FMCIA-SPA is verified as a new approach for feature wavenumber selection.
- Tuber textural property could be detected using mid-infrared spectroscopy.