

1 Joint Design and Pricing of Intermodal Port - Hinterland
2 Network Services: Considering Economies of Scale and Service
3 Time Constraints

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6 **Abstract**

7 Maritime container terminal operating companies have extended their role from node
8 operators to that of multimodal transport network operators. They have extended the
9 gates of their seaport terminals to the gates of inland terminals in their network by means
10 of frequent services of high capacity transport modes such as river vessels (barges) and
11 trains. These network operators face the following three interrelated decisions: (1) deter-
12 mine which inland terminals act as extended gates of the seaport terminal, (2) determine
13 capacities of the corridors, i.e. capacity of the transport means and frequency of service,
14 and (3) set the prices for the transport services on the network. We propose a bi-level
15 programming model to jointly design and price extended gate network services for profit
16 maximization. The network operator does so while anticipating the decisions of the cus-
17 tomers who choose minimum cost paths to their final destinations, and who always have
18 the option to choose direct trucking offered by the competition. The model in this paper
19 extends existing bi-level models in a multimodal format by including service time con-

20 strains and economies of scale. Considering the special structure of our problem, we
21 propose a heuristic that provides near optimal solutions to our problem in substantially
22 less time. Through experimental results in some realistic instances, we study optimal net-
23 work designs while comparing sea port-to-door and sea port to inland port services and
24 situations where transit time requirements do and do not apply. Our results show that
25 when demand is relatively low, there are significant differences in the optimal network
26 design for port-to-door versus port-to-port services. In the case of port-to-door services,
27 the prices of services are determined by the competition and not by the design of the
28 network, so the network is designed against minimum costs, and economies of scale are
29 achieved by consolidating flows through a limited number of extended gates. The case
30 of port-to-port services is different, i.e. revenues are enhanced not so much by reducing
31 costs through the exploitation of economies of scale, but by exploiting the possibilities to
32 dedicate extended gates to market segments for which the competition leaves room for
33 higher port-to-port tariffs.

34 **1 Introduction**

35 Maritime container terminal operating companies around the globe have recently started to
36 actively participate in land-side transport networks to enhance their connectivity to destina-
37 tions inland while relieving some of the negative effects of freight transportation. Container
38 terminal operators have done so by extending their role from node operators to that of multi-
39 modal transport network operators. They have extended the gates of their seaport terminals
40 to the gates of inland terminals in their network by means of frequent services of high capacity
41 transport modes such as river vessels (barges) and trains. Moreover, customs clearance and
42 other added value activities can be postponed until the containers leave the inland terminal
43 gates instead of the seaport terminal gates (Veenstra et al. [2012]). In this format, the notions
44 of extended gate operator and network operator can be used interchangeably, so from now
45 on we will use the term extended gate operator to denote the network operator of our case.
46 The extended gate operator at the tactical design of the land-side transport network faces the
47 following three decisions: (1) determine which inland terminals act as extended gates of the

48 seaport terminal, (2) determine capacities of corridors, i.e. capacity of the transport means
49 and frequency of service, and (3) set the prices for the transport services on the network. The
50 three decisions are interrelated because inland terminals are located in relatively close dis-
51 tances, usually close to industrial regions, so the hinterland of inland terminals is contestable.
52 Thus, the network operator could connect the seaport terminal either to a limited number of
53 inland terminals while using high frequent and high capacity transport services, or it could
54 connect with more inland terminals while using less frequent services or lower capacity trans-
55 port means. The price per TEU at each corridor should make the routing of all containers
56 through that corridor cost effective compared to the service provided by the competition. It
57 follows that, when a extended gate is meant to attract demand destined to regions other than
58 its captive hinterland, for flow consolidation purposes, the price setting at its corresponding
59 corridor should be low enough to make the path to the distant regions also cost effective.
60 The above reduction in the prices would affect also the revenues the extended gate operators
61 receive from the clients located in the captive hinterland of the extended gate.

62 Port-Hinterland intermodal transportation is usually referred in literature as combined
63 transport (Frémont and Franc [2010]), so this term will be used throughout this paper, and
64 can take either the rail-road or waterway-road scheme indicating that usually the end haulage
65 trip is performed by trucks. The international shipping of containers can be organized either
66 under merchant haulage or under carrier haulage but port - hinterland transport of containers
67 can also be offered under the so called terminal operator haulage (Notteboom [2008]). In the
68 latter case, transport services are offered either as port-to-port services or port-to-door services.
69 In case of port-to-door services, the terminal operator, that acts as an extended gate operator,
70 orchestrates the transport of containers from the port to their final destination, while under
71 port-to-port services he only offers transport from the seaport terminal to inland terminals. In
72 other words, under port-to-door service the extended gate operator is assumed to control all
73 links and nodes over the inland network while under port-to-port service it controls only flows
74 on the high capacity corridors while the remaining is outsourced to competition. Under port-
75 to-port service the prices should be set low enough such that they make the combined transport

76 path, via the extended gates, at least cost neutral to the best alternative service offered by the
77 competition (Roso and Lumsden [2010]) for all containers routed through it. In this setting,
78 the design of the inland transport network and the pricing scheme are interrelated. On the
79 other hand, under port-to-door service the price of transport from seaport to final destination
80 mainly depends on the best alternative transport service offered by the competition and does
81 not depend on the routing of the container through the network since it is assumed that also
82 the end haulage legs performed by trucks are offered by the extended gate operator. Thus for
83 port-to-door services pricing and network design decisions do not have to be considered jointly.
84 The term competition is used to denote other intermodal carriers or trucking companies that
85 can offer alternative transport solutions to shippers than the ones offered by the extended
86 gate operator. The last leg of transport is usually performed by trucking companies who also
87 benefit from the use of extended gate concept since congested roads to seaport terminals are
88 avoided while the pick up and drop off of containers is performed at the inland terminals, the
89 above can increase sufficiently the number of trips they can perform per day.

90 The profitability of the extended gate operator apart from the pricing also depends on
91 the cost of delivering the network services, where the effective utilization of high capacity
92 transport means provides the opportunity for economies of scale. Moreover, higher frequency
93 of transport services reduces the average throughput times of containers which enlarges the
94 market potential for such services. The trade-off between customer demand characteristics and
95 carrier strategies should be considered, as it is supposed to lead the development of a variety
96 of possible inland container routing patterns (Notteboom [2008]). Finally, consolidation helps
97 to hedge against demand uncertainty [Lium et al., 2009].

98 In this paper, we propose a model to jointly design and price extended gate network services
99 to reap possible benefits. We contribute to the existing body of knowledge by extending Joint
100 Design and Pricing bi-level formulations, as proposed by Brotcorne et al. [2005, 2008], to fit
101 the Port-Hinterland multimodal network design by including service time constraints and high
102 capacity modalities. Considering the special structure of our problem we propose a heuristic
103 that provides near optimal solutions to our problem in substantially less time than it takes

104 CPLEX to solve the MIP equivalent formulation of our problem. Finally, through experimental
105 results in some realistic instances we analyze the optimal network configurations under service
106 type, demand and service time scenarios. Our results show that when demand is relatively low,
107 which can be the case for several inland regions, there is significant difference in the optimal
108 network configuration between considering port-to-port and port-to-door services. Moreover,
109 the consideration of service time constraints in tactical network design shows that demand
110 penetration through frequent services has a larger effect than achieving economies of scale
111 through the use of bigger vessels.

112 **2 Literature Review**

113 In this section, we go through the most relevant literature to our research and position our
114 work accordingly. First, we go through some general literature on intermodal transportation
115 and then we review three streams of literature that we consider relevant for the port hinterland
116 network design and in particular for our modeling approach. Our literature review is not
117 exhaustive but focuses on specific modeling features that could be applied or adapted to
118 facilitate the port hinterland multimodal network design. The development of the supply side
119 of container transport networks has been studied extensively in the literature and is widely
120 known as the service network design problem. Such problem formulations are increasingly
121 used to designate the tactical issues of carriers (Crainic [2000]). The main considerations and
122 several models on intermodal freight transportation can be found in Crainic and Kim [2006].
123 However, contributions that could be exclusively facilitate the port-hinterland network design
124 area are limited.

125 A recent overview of the intermodal freight planning research is conducted by Caris et al.
126 [2008]. The authors divide the contributions in the field according to the time horizon in
127 strategic, tactical and operational models. Strategic decisions in intermodal transportation
128 usually relate to long term decisions such as node and link infrastructure investments. When
129 designing the extended gate network of a terminal operator existing infrastructure is used so
130 pricing, capacity and frequency setting on the corridors are at the tactical level. Operational

131 decisions in this context come down to assigning containers to specific transport itineraries such
132 that capacity is effectively utilized and time constraints set by the shippers are met. Decisions
133 at the tactical level though can have a significant effect on the operational performance of such
134 networks.

135 Some work in our domain is currently in progress. Crainic et al. [2013] discusses the op-
136 timization challenges that arise by the development of the dryport concept and proposes a
137 service network design model, in a space-time format, for the rotation planning of barges be-
138 tween seaport and inland terminals. van Riessen et al. [2013] proposes a path-based service
139 network design model that investigates the use of contracted and subcontracted network ser-
140 vices for the operation of an extended gate network at a tactical level, while assuming flexible
141 due dates. Their findings show that transshipment cost at terminals should be reduced in order
142 to paths with more than one stops at inland terminals to become cost effective.

143 The extended gate operator aims at optimizing the design of his hinterland network while
144 anticipating the routing decisions by the shippers of containers. Shippers can route their
145 containers via links controlled by the extended gate operator or by its competitors or by a
146 combination. Bi-level formulations of the network design problem capture the decisions of
147 these three different actors involved.

148 Port hinterland combined transport services compete with unimodal trucking services both
149 in cost and service time dimensions so both should be considered at the tactical design of such
150 networks. To address the cost effectiveness of combined transport we review and consider the
151 joint design and pricing formulations of such networks. Moreover, we review contributions
152 that model economies of scale when setting up high capacity corridors. Economies of scale
153 achieved by the extended gate operator can lower his prices that are faced by the shippers
154 and thus offset the additional handling charges of containers at terminals and provide cost
155 incentives for the market penetration of such services. The market penetration of combined
156 transport also depends on the expected service time of such services, which consist of transit
157 times at the links and dwell times at the terminals. The dwell times depend on interdeparture
158 times of barges and trains, i.e. the frequency of their departures which by definition depend on

159 the design of the network so should also be considered at the tactical port hinterland network
160 design.

161 **2.1 Joint Design and Pricing of Transport Services**

162 The joint design and pricing of transportation networks is mainly modeled by bi-level mathe-
163 matical models. Bi-level models are seen as a static version of the non-cooperative Stackelberg
164 game. Most of them have in common that they try to maximize the revenues of an actor that
165 is considered to be the leader and controls a set of arcs and nodes of the network while min-
166 imizing the total cost faced by the users of the network. These features are in line with our
167 view of an extended gate operator that endeavors to maximize his profitability by attracting
168 flows through his network. The proposed network design must add value to the shippers by
169 reducing their total cost. The main assumption of such formulations is that the competitors
170 do not react to the final configuration proposed by the leader of the network. Due to the
171 difficulties that arise when solving such formulations, which are proven to be NP-hard even
172 in the simplest linear case, most papers focus on alternative modeling formulations of the
173 problem and on the development of novel solution procedures. Contributions with managerial
174 relevance in the sense of what is the impact of considering joint design and pricing in a network
175 are yet limited.

176 Brotcorne et al. [2000] introduce the freight tariff setting problem in which the objective is
177 to maximize the revenues of a carrier who controls a set of arcs of the network, by setting the
178 tariffs for using these arcs, while the flows over the network are determined in the second level
179 minimizing the total transport cost faced by the users of the network. This is the simplest
180 formulation since all terms are assumed to be continuous. The authors develop the single level
181 equivalent bi-linear formulation of the problem with disjoint constraints, and solve it with
182 heuristics based on the primal-dual heuristic proposed by Gendreau et al. [1996]. Brotcorne
183 et al. [2001] extend their previous work by considering a multicommodity network in which
184 the leader maximizes his revenues by setting the tolls on the set of arcs he controls. In this
185 setting, again a primal-dual based heuristic is used with an extension that forces tolls applied

186 for each commodity to be equal and moreover an arc sequential heuristic is proposed.

187 Brotcorne et al. [2005] further extend their previous model by considering the joint pricing
188 and capacity setting problem in a multicommodity transportation network. This problem is
189 formulated as a mixed integer bi-level program and is again solved by using a primal-dual
190 based heuristic. This model incorporates the tradeoffs between revenue and cost generated for
191 the leader when designing his network; it is stated that until then these issues were treated
192 separately although they are intrinsically linked and should be treated jointly. The economies
193 of scale principle is assumed to be satisfied by assuming the marginal cost of increasing capacity
194 to be decreasing. In Brotcorne et al. [2008] the authors consider the joint design and pricing of
195 a network by assuming that investment fixed cost apply to the leader for operating arcs over
196 the network. This case is formulated as a mixed integer bi-level program with binary decision
197 variables indicating whether or not an arc is used in a multicommodity transportation network.
198 A novel heuristic based on Lagrangian relaxation is applied to incorporate the binary design
199 variables in the solution method. An exact algorithm for solving the pricing problems on a
200 network by partially and efficiently generating candidate solutions is presented in Brotcorne
201 et al. [2011] while a tabu search algorithm is presented in Brotcorne et al. [2012].

202 To the best of our knowledge, only a few bi-level formulations of the intermodal network
203 design problem exist in the literature. Crevier et al. [2012] propose a path based bi-level
204 formulation of the rail-road integrated operations planning and revenue management problem,
205 at an operational level, while proposing some exact algorithms for its solution. The pricing
206 of services depends on the prices set by the competition for the different service levels while
207 the capacities of the corridors are obtained by solving a service network design model at the
208 tactical level.

209 The joint design and pricing of an intermodal network has been addressed also in other
210 than bi-level programming formats. Li and Tayur [2005] jointly design and price an intermodal
211 network by using a traditional marketing research approach for the pricing part. In this
212 approach, a customer chooses an intermodal service based on its expected service level and is
213 charged based on the best alternative transport solution cost which provides the same service

214 level. The paradox of this approach is that customers with different service level characteristics
215 pay different prices while experiencing the same service level.

216 **2.2 Service time constraints**

217 The time dimension in service network design is usually incorporated at the operational level
218 by considering time windows for the pick up and delivery of cargo. The service times are
219 considered either by applying penalty cost for late deliveries or by imposing due date con-
220 straints. The consideration of the time-dimension at both tactical and strategic intermodal
221 network design is identified as a major research challenge by Crainic and Kim [2006]. Its
222 importance is further enhanced by the fact that shippers tend to choose their carriers based
223 on the perception of the service quality that they will receive (Crevier et al. [2012]). In the
224 intermodal network design, the service quality perception can be associated with the service
225 times of intermodal paths which depends among others on the frequency of services (Li and
226 Tayur [2005]). It follows that the market penetration of combined services depends also on the
227 tactical and strategic design of such networks in addition to their operational performance.

228 Very few modeling contributions at a tactical level seem to take the time dimension explic-
229 itly into account. In Crainic [2000] the main service network design formulations are reviewed;
230 the service level is considered by the application of a minimum frequency constraint on spe-
231 cific links over the network if they are opened. Such formulations cannot capture the demand
232 penetration of a carrier based on the service level offered. In order to capture this effect, mul-
233 ticommodity formulations with differentiated characteristics among the commodities should
234 be developed. In Crainic and Rousseau [1986] this interaction is captured by considering unit
235 delay cost in the objective function differentiated per commodity which depend on both con-
236 nection frequency delays and transit times in each link over the network. First, unit delay cost
237 can be difficult to approximate for each commodity, compared to setting a desired service time
238 or a minimum frequency constraint per commodity. Second, the routing of containers in the
239 network may greatly rely on the values of the penalty delay cost compared to the cost structure
240 over the network, but still the potential of loosing some market to competition is not captured

241 in such models. Li and Tayur [2005] consider the expected total service time constraints set by
242 the clients of the network and model that frequency dependent service time of paths consisting
243 of link, capacity and frequency delays; the service frequency on the links is then bounded from
244 below to satisfy the time constraints set by the clients. The last formulation of service level
245 constraints seems to be the most considerable but the uni-modal formulation of the model as
246 much as the non consideration of competition limits the capturing effect of market penetration
247 based on the service quality offered.

248 **2.3 Network Flows and Economies of scale**

249 Economies of scale are usually incorporated in Hub and Spoke network formulations. Most of
250 these contributions apply a discount factor a , $0 \leq a \leq 1$, to the transportation cost between
251 any two of the selected nodes of the network that will act as hubs. It is clear that this simplistic
252 approach does not take into account the amount of flow that will pass through the inter-hub
253 link, so post-assessment and post-validation of the solutions is needed. Considering the above
254 can explain the shift to flow dependent economies of scale. Several authors consider piecewise
255 linear functions to depict the economies of scale (O’Kelly and Bryan [1998], Horner and O’Kelly
256 [2001], Klinecicz [2002]). Marginal cost is positive and decreasing in flow volumes.

257 The former approach is considered to be wrong since assuming that the discount factors
258 are independent of the flows can lead to false hub allocations and result interpretation (Kimms
259 [2006]). The latter approach with flow dependent discount factors could be valid if the trans-
260 portation is performed by a third party. Kimms [2006] proposes an alternative formulation
261 of economies of scale as a non continuous increasing function of the flows, with break points
262 denoting the multiples of the capacity of the mode in reference. We agree in principle with
263 Kimms [2006] but we argue that the variable cost per unit transferred is minor compared
264 to the fixed cost associated with operating (leasing) high capacity modes such as barges and
265 trains; that is that the slope of the piecewise linear parts of the function should be close to
266 zero. On the other hand, economies of scale exist when higher capacity assets are used even
267 for the same modality, as we discuss in the cost formulation of our model.

268 **3 Modeling**

269 The extended gate operator aims to design the capacities, frequencies, and prices of combined
270 transport services on its network in such a way that profits are maximized. He does so while
271 anticipating the decisions of the customers who choose minimum cost paths to their final
272 destinations, possibly under service time related constraints.

273 We model the extended gate operator as a Stackelberg leader, followed by its customers. We
274 formulate the above situation as a bi-level mathematical program where on the first level, the
275 extended gate operator maximizes its profits which are given by the revenue of the extended
276 gate services minus the fixed and variable costs of operating the extended gates. On the
277 second level, the collective of customers minimizes the total system cost which consist of
278 transportation cost and handling charges at the container terminals. The total network consists
279 of links and nodes controlled either by the extended gate operator or by the competition. In
280 particular, each hinterland destination can also be served by a direct trucking option offered by
281 the competition. Therefore, prices set by the extended gate operator are always constrained
282 by a competitive price from above. The model formulation extends the one proposed by
283 Brotcorne et al. [2008] in a multimodal format by the consideration of economies of scale
284 when assigning high capacity modalities to corridors and by the formulation of connection
285 frequency dependent service times.

286 **3.1 Notation**

287 Let us consider an underlying network $\mathcal{G} = (\mathcal{N}, \mathcal{A})$ with node set \mathcal{N} and arc set \mathcal{A} . We assume
288 that a node can be a supply, demand or a transshipment node in case it represents a deep
289 sea terminal, client, and inland terminal, respectively. The set of arcs \mathcal{A} is partitioned in
290 two subsets; the set \mathcal{A}_1 which represents the candidate corridors to extended gates which are
291 controlled by the leader and the set \mathcal{A}_2 which represents all remaining arcs which are controlled
292 by the competition.

293 We consider the multicommodity formulation of the problem in which each commodity,
294 $c \in \mathcal{C}$, represents a share of the weekly container demand for a specific Origin and Destination

295 (OD) pair, $(O^c, D^c) \in \mathcal{N} \times \mathcal{N}$, under some service time constraint. The demand volume of
 296 a commodity c expressed in TEUs is denoted by d^c , and represents the level of demand for
 297 both inbound and outbound flows regardless of whether the containers are full or empty. The
 298 inbound and outbound flows of containers are assumed to be balanced, since any inbound flow
 299 of full containers would lead to the return of an empty and vice versa. In reality, some empty
 300 containers dwell at the inland terminals until some demand for export containers is generated
 301 so they are full also on their return trip. Usually there exist weight and balance constraints
 302 for the loading of containers on barges and trains but such issues are addressed at an opera-
 303 tional level and are out of the scope of this paper. The desired service level is assumed to be
 304 expressed either as an upper bound for the expected service time, t^c , or as a minimum weekly
 305 frequency constraint, f_{ij}^c for all $(i, j) \in \mathcal{A}_1$, for the combined transport services. Considering
 306 the above demand formulation, we aim at analyzing the market penetration of combined ser-
 307 vices compared to direct transport based on the service frequency of high capacity modalities.
 308 The demand data requirements for the model can be derived by analyzing historical data or
 309 by having experts in the field approximating them. To facilitate our modeling, we use

$$310 \quad d_j^c = \begin{cases} d^c, & j = D^c \\ -d^c, & j = O^c \\ 0, & otherwise \end{cases} .$$

311 We assume that cost of transport operated by the competition is linear in volume. The
 312 transport cost per unit (TEU) on an arc is denoted by C_{ij} for all $(i, j) \in \mathcal{A}_2$ and the container
 313 handling charges at the transshipment nodes are also linear in volume and denoted by H_{ij} for
 314 all $(i, j) \in \mathcal{A}_1 \cup \mathcal{A}_2$. The handling cost applies to all arcs since every arc starts or ends at a
 315 seaport or inland terminal; the main difference between combined and road transport is that
 316 in the former handling charges are applied twice both at the seaport and the inland terminal
 317 compared to just the seaport handling charges that apply in the latter.

318 We consider a set of barges, $b \in \mathcal{B}$, with different cost and capacity characteristics. The
 319 cost of operating barges, from a barge operators perspective, consists of several components,
 320 such as assets, crew, fuel, and maintenance (Braekers et al. [2012]). On the other hand, the

321 cost faced by the extended gate operator, assuming that it does not use its own barges, is
 322 the price scheme proposed by barge operating companies which consists of the above costs
 323 enhanced by a profit margin for the barge operator. The leasing cost of a barge for a week
 324 is denoted by w^b for all $b \in \mathcal{B}$ which includes both asset and staff cost required to navigate
 325 and operate the barges. Economies of scale apply in this leasing cost when higher capacity
 326 barges are selected; crew cost for barge navigation and operation are concave in the capacity
 327 of the vessel. A variable cost per round trip, v_{ij}^b for all $(i, j) \in \mathcal{A}_1, b \in \mathcal{B}$, is also considered to
 328 represent the fuel cost of barges which is assumed to be linear to distance traveled but variable
 329 to the size (capacity), Q^b , of the barge. The number of round trips that a barge can perform
 330 to an extended gate, n_{ij}^b for all $(i, j) \in \mathcal{A}_1, b \in \mathcal{B}$ is bounded from above by physical and
 331 technical characteristics like the distances traveled, sailing speed, handling times on seaport
 332 and inland terminals, and delays.

333 At the first level, the extended gate operator designs and prices its services. First, the
 334 prices T_{ij} for all $(i, j) \in \mathcal{A}_1$ are modeled as the price per TEU transferred through a corridor
 335 to and from an extended gate. This decision variable determines the revenue for the extended
 336 gate operator at the first level and part of the cost faced by the shippers at the second level.
 337 Second, the design variables u_{ij}^b for all $(i, j) \in \mathcal{A}_1, b \in \mathcal{B}$ denote the number of barges of
 338 type b that are assigned to each extended gate while the integer design variables y_{ij}^b for all
 339 $(i, j) \in \mathcal{A}_1, b \in \mathcal{B}$ denote the number of trips a barge of type b will perform at corridor (i, j) ,
 340 and y_{ij} for all $(i, j) \in \mathcal{A}_1$ denote the frequency of service on the candidate extended gate
 341 corridors. We also introduce the auxiliary Boolean variable \tilde{y}_{ij}^c for all $(i, j) \in \mathcal{A}_1, c \in \mathcal{C}$ that
 342 denotes whether commodity c can be routed through link $(i, j) \in \mathcal{A}_1$ with respect to the time
 343 constraints. On the second level, the collective of customers chooses the minimum cost paths
 344 to transport their containers by deciding on the flow variables, Y_{ij}^c for all $(i, j) \in \mathcal{A}_1, c \in \mathcal{C}$
 345 and X_{ij}^c for all $(i, j) \in \mathcal{A}_2, c \in \mathcal{C}$ which denote the amount of TEUs assigned to each arc of
 346 the network.

347 We assume the transport times, t_{ij}^b for all $(i, j) \in \mathcal{A}_1, b \in \mathcal{B}$ and t_{ij}^t for all $(i, j) \in \mathcal{A}_2$ for
 348 barges and trucks respectively. The expected dwell time of containers at seaport terminals

349 is assumed to consist of two components. First, a customs delay t_{ij}^n for all $(i, j) \in \mathcal{A}_1 \cup \mathcal{A}_2$
350 that would be the average time it takes for a container to be released by customs so that
351 containers could leave the seaport terminal. Under the extended gate concept, containers are
352 transported to the inland terminals under the customs license of the extended gate operator so
353 these customs delays are considerably lower than the ones realized by direct trucking. Second,
354 the frequency delays t_{ij}^d for all $(i, j) \in \mathcal{A}_1$ which are assumed to be inversely proportional to
355 the connections frequency and can be calculated by $t_{ij}^d = \frac{1}{2y_{ij}}$. The frequency delays represent
356 the expected time a container would have to dwell at the seaport terminal until the next barge
357 itinerary would depart. For arcs served by trucks infinite frequency is assumed and thus zero
358 frequency delays are considered for direct truck transport. The frequency of connections is a
359 design variable in our model and thus the service time of combined transport is also a design
360 variable that determines the market penetration of combined services.

361 The parameter M represents a relatively large value for which we assume that $M \geq \sum_{c \in \mathcal{C}} d^c$.

362 3.2 The Model

363 3.2.1 First Level (FL)

$$FL: \max_{T, Y, u, y} \sum_{c \in \mathcal{C}} \sum_{(i, j) \in \mathcal{A}_1} T_{ij} Y_{ij}^c - \sum_{b \in \mathcal{B}} \sum_{(i, j) \in \mathcal{A}_1} w^b u_{ij}^b - \sum_{b \in \mathcal{B}} \sum_{(i, j) \in \mathcal{A}_1} v_{ij}^b y_{ij}^b \quad (1)$$

$$\sum_{c \in \mathcal{C}} Y_{ij}^c \leq \sum_{b \in \mathcal{B}} Q^b y_{ij}^b \quad \forall (i, j) \in \mathcal{A}_1 \quad (2)$$

$$y_{ij}^b \leq n_{ij}^b u_{ij}^b \quad \forall (i, j) \in \mathcal{A}_1, b \in \mathcal{B} \quad (3)$$

$$y_{ij} = \sum_{b \in \mathcal{B}} y_{ij}^b \quad \forall (i, j) \in \mathcal{A}_1 \quad (4)$$

$$\tilde{y}_{O^c k}^c \leq 2 \cdot \left(t^c - t_{O^c k}^n - t_{O^c k}^b - t_{k D^c}^t \right) \cdot y_{O^c k} \quad \forall (O^c, k) \in \mathcal{A}_1, c \in \mathcal{C} \quad (5)$$

$$Y_{ij}^c \leq \tilde{y}_{ij}^c M \quad \forall (i, j) \in \mathcal{A}_1, c \in \mathcal{C} \quad (6)$$

$$\tilde{y}_{ij}^c \in \{0, 1\} \quad \forall (i, j) \in \mathcal{A}_1, c \in \mathcal{C} \quad (7)$$

$$y_{ij} \in \mathbb{N}^0 \quad \forall (i, j) \in \mathcal{A}_1 \quad (8)$$

$$u_{ij}^b \in \mathbb{N}^0 \quad \forall (i, j) \in \mathcal{A}_1, b \in \mathcal{B} \quad (9)$$

364 The first level objective (1) represents the profits of the extended gate operator and consists
 365 of the revenue from the extended gate services diminished by the cost of operating the extended
 366 gate corridors. The capacity constraints are given in (2) which guarantee that the sum of the
 367 flows in each corridor is less than its capacity. Constraints (3) and (4) determine the service
 368 frequency in a corridor when several barges are assigned to it. Service time constraints are
 369 introduced in (5) and (6) that guarantee that the expected service time for each commodity
 370 should be less or equal than its desired service time, t^c . It should be noted that in order to
 371 obtain a feasible solution it should hold that $t^c \geq t_{O^c D^c}^n + t_{O^c D^c}^t$ for all $c \in \mathcal{C}$; that is that the
 372 time restriction set by each commodity can always be satisfied by the quickest path, which is
 373 direct trucking.

374 Constraints (5) are the linear equivalent of constraint (10) in which the left hand side
 375 expresses the expected service time for combined transport while the right hand side is the
 376 desired level of service time as expressed by the shippers for each commodity.

$$\tilde{y}_{O^c k}^c \left(\frac{1}{2y_{O^c k}} + t_{O^c k}^n + t_{O^c k}^b + t_{k D^c}^t \right) \leq t^c \quad \forall (O^c, k) \in \mathcal{A}_1, (k, D^c) \in \mathcal{A}_2, c \in \mathcal{C} \quad (10)$$

377 The service time constraints could also be expressed as a minimum frequency at each
 378 corridor, f_{ij}^c , so in that case constraints (5) should be substituted by constraint (11). The

379 minimum frequency requirements f_{ij}^c can be derived from the desired service time t^c according
 380 to $f_{ij}^c = \left\lceil \frac{1}{2 \cdot (t^c - t_{O^c k}^n - t_{O^c k}^b - t_{k D^c}^t)} \right\rceil \quad \forall (O^c, k) \in \mathcal{A}_1, (k, D^c) \in \mathcal{A}_2, c \in \mathcal{C}$.

$$f_{ik}^c \tilde{y}_{ik}^c \leq y_{ik} \quad \forall (i, k) \in \mathcal{A}_1, c \in \mathcal{C} \quad (11)$$

381 In general bilevel programs, constraints that contain decision variables of both the first
 382 and second level should apply at the second level. Moving such constraints between the levels
 383 changes both the feasible region and the optimal solutions of the problem. So constraints
 384 (2) – (9) should originally apply at the second level. As it is shown by Brotcorne et al. [2008]
 385 these constraints can be moved from the second level to the first level for this special class of
 386 joint design and pricing problems.

387 3.2.2 Second Level (SL)

$$SL : \min_{X, Y} \sum_{ij \in \mathcal{A}_1} (T_{ij} + H_{ij}) \sum_{c \in \mathcal{C}} Y_{ij}^c + \sum_{ij \in \mathcal{A}_2} (C_{ij} + H_{ij}) \sum_{c \in \mathcal{C}} X_{ij}^c \quad (12)$$

$$\sum_{i \in \mathcal{N}} (Y_{ij}^c + X_{ij}^c) - \sum_{i \in \mathcal{N}} (Y_{ji}^c + X_{ji}^c) = d_j^c \quad \forall j \in \mathcal{N}, c \in \mathcal{C} \quad (13)$$

$$X_{ij}^c, Y_{ij}^c \geq 0 \quad \forall (i, j) \in \mathcal{A}_1, \mathcal{A}_2, c \in \mathcal{C} \quad (14)$$

388 The second objective (12) minimizes the total system cost. This cost consists of transport
 389 cost in arcs controlled both by the extended gate operator (what is seen as revenue for the
 390 leader is seen as cost for the follower) and by the competition, and of the container handling
 391 charges on both seaport and inland terminals. Constraints (13) are the flow conservation
 392 constraints.

393 3.3 MIP Equivalent Formulation (MIP_EQ)

394 In this section, we define the MIP equivalent formulation of our problem in order to be able
 395 to solve to optimality instances of our problem using commercial solvers like CPLEX. The

396 difficulty in solving this problem lies in the bilevel structure of our model and in the bilinear
 397 term, $T_{ij}Y_{ij}^c$, in the objectives. The bilinear term in the objective is usually eliminated by the
 398 use of its complementarity slackness constraints while the second level objective is replaced by
 399 its primal dual optimality conditions (Brotcorne et al. [2008, 2005]). This approach in addition
 400 to the constraints that force the equality of the primal and dual lower level objectives restrict
 401 every commodity to be routed exclusively through its minimum cost path. The above may be
 402 sufficient if one considers the uncapacitated version of the problem, where routing through the
 403 minimum cost path always provides the optimal solution for both the upper and lower levels
 404 of the problem, but can have significant impact when capacities over the arcs of the network
 405 are considered. In the latter case, the flows of a commodity might be routed through several
 406 paths either controlled by the extended gate operator or by the competition if the total flows
 407 on a corridor exceed its capacity. Flows of containers are attracted to corridors controlled by
 408 the extended gate operator when they result in path cost lower or equal to the minimum cost
 409 path offered by the competition.

410 We propose an alternative approach to address the problems arising by the bilinear term
 411 in the objective, in which we obtain a linear equivalent formulation of this term. In our case,
 412 every port-to-door path can go through at most one tariff arc controlled by the extended gate
 413 operator. This simplifies the pricing scheme, since prices in different corridors do not interact.
 414 So we introduce the equilibrium level of the prices, γ_{ij}^c for all $(i, j) \in \mathcal{A}_1, c \in \mathcal{C}$, that would
 415 make the routing of a commodity through a corridor economically effective. Setting the price
 416 at a corridor above or below that equilibrium level would prohibit or allow the flow of the
 417 corresponding commodity through that corridor. These level of prices prices should make
 418 the combined transport path cost neutral to the tariff free path offered by the competition,
 419 and we can obtain them according to $\gamma_{O^c j}^c + H_{O^c j} + C_{jD^c} + H_{jD^c} = C_{O^c D^c} + H_{O^c j}$ for all
 420 $(O^c, j) \in \mathcal{A}_1, c \in \mathcal{C}$. The γ_{ij}^c takes both positive and negative values but of course the
 421 optimal price at a corridor, T_{ij} , will take positive values such that revenues will be generated
 422 and will take the value of the equilibrium level of price for some commodity. The auxiliary
 423 Boolean variable, β_{ij}^c for all $(i, j) \in \mathcal{A}_1, c \in \mathcal{C}$, denotes which exactly equivalent level of

424 price of commodities will be the price at each corridor such that $T_{ij}Y_{ij}^c = \gamma_{ij}^e\beta_{ij}^eY_{ij}^c$ for all
 425 $(i, j) \in \mathcal{A}_1, c \in \mathcal{C}, e \in \mathcal{C}$. The new formulation of the revenues is still bilinear, since it is the
 426 product of Boolean and continuous variables, but such a bilinearity can be easily linearized by
 427 the introduction of a continuous variable, $\delta_{ij}^{c,e} = \beta_{ij}^eY_{ij}^c$ for all $(i, j) \in \mathcal{A}_1, c \in \mathcal{C}, e \in \mathcal{C}$ and the
 428 set of constraints (16) – (20).

429 We substitute the second level (SL) problem with its optimality conditions (21) – (26).
 430 For this purpose some additional notation is used. The auxiliary Boolean variables \tilde{Y}_{ij}^c for all
 431 $(i, j) \in \mathcal{A}_1, c \in \mathcal{C}$ and \tilde{X}_{ij}^c for all $(i, j) \in \mathcal{A}_2, c \in \mathcal{C}$ denote whether flows from commodity c can
 432 be routed through the associated links with respect to the total cost of the path they belong to.
 433 The price per commodity and arc is denoted by T_{ij}^c for all $(i, j) \in \mathcal{A}_1, c \in \mathcal{C}$ and is restricted to
 434 take the same value for containers routed through the same corridor by constraints (24) – (25).
 435 Constraints (23) impose that flows can be routed through a corridor controlled by the leader
 436 only if they result in path cost lower than the one offered by the competition; that means that
 437 the total system cost is decreased when flows go through the corridors and thus the lower level
 438 objective is satisfied.

439 The capacity (2), frequency (3) and (4), service time (5) and (6), feasibility (7) – (9) and
 440 (14), and flow conservation (13) constraints that apply in the original model should also apply
 441 in this model, but their are not duplicated here for space reduction.

$$MIP_EQ : \quad \underset{T, X, Y, u, y, \beta, \delta}{max} \sum_{e \in \mathcal{C}} \sum_{c \in \mathcal{C}} \sum_{(i, j) \in \mathcal{A}_1} \gamma_{ij}^c \delta_{ij}^{c,e} - \sum_{b \in \mathcal{B}(i, j) \in \mathcal{A}_1} w^b u_{ij}^b - \sum_{b \in \mathcal{B}(i, j) \in \mathcal{A}_1} v_{ij}^b y_{ij}^b \quad (15)$$

$$\delta_{ij}^{c,e} \leq M \beta_{ij}^e \quad \forall (i, j) \in \mathcal{A}_1, c, e \in \mathcal{C} \quad (16)$$

$$\delta_{ij}^{c,e} \leq Y_{ij}^c \quad \forall (i, j) \in \mathcal{A}_1, c, e \in \mathcal{C} \quad (17)$$

$$\delta_{ij}^{c,e} \geq Y_{ij}^c - M(1 - \beta_{ij}^e) \quad \forall (i, j) \in \mathcal{A}_1, c, e \in \mathcal{C} \quad (18)$$

$$T_{ij} = \sum_{c \in \mathcal{C}} \gamma_{ij}^c \beta_{ij}^c \quad \forall (i, j) \in \mathcal{A}_1 \quad (19)$$

$$\sum_{c \in \mathcal{C}} \beta_{ij}^c \leq 1 \quad \forall (i, j) \in \mathcal{A}_1 \quad (20)$$

$$Y_{ij}^c \leq M \cdot \tilde{Y}_{ij}^c \quad \forall (i, j) \in \mathcal{A}_1 \quad (21)$$

$$X_{ij}^c \leq M \cdot \tilde{X}_{ij}^c \quad \forall (i, j) \in \mathcal{A}_2 \quad (22)$$

$$T_{O^c j}^c + H_{O^c j} \tilde{Y}_{O^c j}^c + (C_{jD^c} + H_{jD^c}) \tilde{X}_{ij}^c \leq C_{O^c D^c} + H_{O^c D^c} \quad \forall (O^c, j) \in \mathcal{A}_1, c \in \mathcal{C} \quad (23)$$

$$-M \cdot (1 - \tilde{Y}_{ij}^c) \leq T_{ij}^c - T_{ij} \leq M \cdot (1 - \tilde{Y}_{ij}^c) \quad \forall (i, j) \in \mathcal{A}_1, c \in \mathcal{C} \quad (24)$$

$$-M \cdot \tilde{Y}_{ij}^c \leq T_{ij}^c \leq M \cdot \tilde{Y}_{ij}^c \quad \forall (i, j) \in \mathcal{A}_1, c \in \mathcal{C} \quad (25)$$

$$\beta_{ij}^c, \tilde{Y}_{ij}^c, \tilde{X}_{ij}^c \in \{0, 1\} \quad \forall (i, j) \in \mathcal{A}_1, c \in \mathcal{C} \quad (26)$$

$$\delta_{ij}^{c,e} \geq 0 \quad \forall (i, j) \in \mathcal{A}_1, c, e \in \mathcal{C} \quad (27)$$

442 3.4 Modeling Considerations

443 In this section, we discuss some of the main assumptions that underlie the Joint Design and
444 Pricing models and compare them with the assumptions that underlie the usual network design
445 models. Moreover we propose a transformation of our original model in a single level network

446 design model to assess the effect of joint design and pricing.

447 3.4.1 Port-to-port service

448 Our model in the present format fits the definition of port-to-port transport service. That is
 449 that the extended gate operator provides transportation services only among the seaport and
 450 inland terminals with high capacity modalities while the last leg of the transportation path
 451 from the inland terminal to the customer premises is organized by the competition. It follows
 452 that the prices over the extended gate services should be such that the total cost of the path
 453 through the extended gates should be at least cost neutral to the direct path provided by the
 454 competition.

455 3.4.2 Port-to-door service

456 In other cases the extended gate operator can offer port-to-door transport services. If so,
 457 prices do not depend on the routing of the containers but on the best alternative transport
 458 solution to that specific destination. Thus we can derive an alternative port-to-door network
 459 design model by fixing the prices per commodity for the entire path, T^c . This will determine
 460 the revenues of the carrier which will be diminished by all costs for leasing and operating the
 461 barges as much as the transport cost and handling charges in order to obtain its profits, so the
 462 objective function will be equal to (28). The capacity (2), frequency (3) and (4), service time
 463 (5) and (6), feasibility (7) – (9) and (14), and flow conservation (13) constraints that apply in
 464 the original model should also apply in this model. Since the prices are considered fixed the
 465 bilinear term in the objective is eliminated, so a classical single level MIP is considered.

$$\begin{aligned}
 \max_{X,Y,u,y} \sum_{c \in \mathcal{C}} T^c d^c - \sum_{(i,j) \in \mathcal{A}_1} H_{ij} \sum_{c \in \mathcal{C}} Y_{ij}^c - \sum_{(i,j) \in \mathcal{A}_2} (C_{ij} + H_{ij}) \sum_{c \in \mathcal{C}} X_{ij}^c - \sum_{b \in \mathcal{B}(i,j) \in \mathcal{A}_1} \sum_{b \in \mathcal{B}(i,j) \in \mathcal{A}_1} w^b u_{ij}^b - \sum_{b \in \mathcal{B}(i,j) \in \mathcal{A}_1} \sum_{b \in \mathcal{B}(i,j) \in \mathcal{A}_1} v_{ij}^b y_{ij}^b
 \end{aligned}
 \tag{28}$$

466 3.4.3 Extensions

467 Some extensions of the model could be considered to enhance the applicability of the model in
468 real cases. First, a discount factor, α^c for all $c \in \mathcal{C}$ with $0 \leq \alpha^c \leq 1$, could be considered if
469 one assumes that a client would be willing to shift to services offered by the extended gate
470 operator only when they would lead to a cost reduction of his total cost. In this case the right
471 hand side of constraints (23) would become $(1 - \alpha^c)(C_{O^c D^c} + H_{O^c D^c})$.

472 Second, the cost and service time associated with transport services offered by the compe-
473 tition could be further distinguished between trucking services with cost, C_{ij}^t for all $(i, j) \in \mathcal{A}_2$
474 and service time t_{ij}^t for all $(i, j) \in \mathcal{A}_2$, and combined transport services with cost C_{ij}^b for all
475 $(i, j) \in \mathcal{A}_2$ and service time t_{ij}^b for all $(i, j) \in \mathcal{A}_2$.

476 4 Solution Approach

477 We develop a heuristic to provide high quality solutions to our problem in an efficient way.
478 Although complex heuristic and algorithmic procedures have been proposed for the general
479 case of the Joint Design and Pricing problem (Brotcorne et al. [2005, 2008]) that could also
480 apply here, we take advantage of the special structure of our problem and propose a simple
481 heuristic that provides near optimal solutions at substantially less time compared to the time
482 it takes CPLEX to solve the MIP equivalent formulation of our problem. In our case, every
483 port to hinterland path can go through one tariff arc controlled by the extended gate operator.

Algorithm 1**Step 0**

Initialization.

$$\gamma_{O^c j}^c \leftarrow C_{O^c D^c} - C_{j D^c} + H_{j D^c} \quad \forall (O^c, j) \in \mathcal{A}_1, c \in \mathcal{C}.$$

Step 1For each $(i, j) \in \mathcal{A}_1$, set $\tilde{Y}_{ij}^c = 0 \mid \forall (i, j') \neq (i, j), c \in \mathcal{C}$ and solve MIP_EQ.

$$\implies T_{ij}^*, \tilde{Y}_{ij}^{c*}.$$

Step 2Take $T_{ij}^* \forall (i, j) \in \mathcal{A}_1, \tilde{Y}_{ij}^{c*} \forall (i, j) \in \mathcal{A}_1, \forall c \in \mathcal{C}$ as input to FL_A and solve the FL_A.

$$\implies z^*.$$

Step 3

$$\text{Let } \mathcal{C}_1 = \left\{ c \in \mathcal{C} \mid \sum_{(i,j) \in \mathcal{A}_1} \tilde{Y}_{ij}^c \geq 2 \right\}.$$

Step 4

$$\text{Let } \mathcal{C}_2 = \left\{ c \in \mathcal{C} \mid \gamma_{ij}^c = T_{ij}^* \exists (i, j) \in \mathcal{A}_1 \right\}.$$

Step 5IF $\mathcal{C}_1 \cap \mathcal{C}_2 \in \emptyset$

THEN go to Step 8

ELSE go to Step 6.

Step 6For each $c \in \mathcal{C}_1 \cap \mathcal{C}_2$,

$$\tilde{Y}_{ij}^c \leftarrow 0 \text{ and } T_{ij}^* \leftarrow \gamma'_{ij} \text{ when } \gamma'_{ij} = \min \left(\gamma_{ij}^c \mid Y_{ij}^{c*} = 1 \right) \text{ and solve the FL_A problem.}$$

$$\implies z_c.$$

$$\implies \tilde{z} = \max(z_c) \text{ and } \tilde{c} \text{ be the corresponding commodity.}$$

Step 7If $\tilde{z} > z^*$ then

$$z^* \leftarrow \tilde{z}$$

$$T_{ij}^* \leftarrow \gamma'_{ij}$$

$$\tilde{Y}_{ij}^{c*} \leftarrow 0$$

go to Step 3

else

go to Step 8

Step 8For fixed $T_{ij}^* \forall (i, j) \in \mathcal{A}_1$ solve the MIP_EQ

$$\implies z^*, u_{ij}^{b*}, y_{ij}^*, Y_{ij}^{c*} \text{ \& } X_{ij}^{c*}$$

Notation: \leftarrow Assign Value to a parameter, \implies Output is generated by a program

485 In the Step 0, we set the value of the equilibrium level of prices, γ_{ij}^c for all $(i, j) \in \mathcal{A}_1, c \in \mathcal{C}$,

486 as it is discussed in section 3.3 of this paper.

487 In Step 1 we solve $|\mathcal{A}_1|$ times the MIP Equivalent formulation of our problem, each time

488 allowing only one corridor controlled by the extended gate operator to open. This reduces
 489 sufficiently the size of the problem and thus CPLEX can solve the problem in substantially
 490 less time, as reported by Labbé et al. [1998]. Allowing only one corridor to open has the effect
 491 of concentrating the flows that would maximize the profitability of the extended gate operator
 492 in one corridor; thus the optimal price is set such that the cost for all commodities routed
 493 through the corridor is at least cost neutral to their best tariff free path. It follows that there
 494 is some revenue increase opportunity from commodities that had higher equilibrium prices
 495 than the price set on the corridor. It is clear that, if all corridors were available, the extended
 496 gate operator could increase the prices in some corridors to segment the market in favor of
 497 his revenue maximization. One might expect that for this reason $T^* \leq T^{opt}$. Although this
 498 does not hold true for the general capacitated version of the problem it holds true for the
 499 uncapacitated version of the problem.

500 In Step 2, we aggregate all the individual solutions generated in Step 1 in one feasible
 501 solution by solving for a given price vector, T^* , the FL_A model which is a constrained
 502 version of the first level (FL) problem, as explained below.

503 The FL_A model is a constrained version of the FL model, and it takes the values of T_{ij}
 504 and \tilde{Y}_{ij}^c as inputs. The prices are fixed to the values defined by the heuristic, so the bilinear
 505 term in the objective function is eliminated. Second, constraints (21) from the MIP equivalent
 506 formulation of the problem are included. Constraints (21) for the given values \tilde{Y}_{ij}^c , defined
 507 by the heuristic, substitute the second level objective since they prohibit the assignment of
 508 flows to corridors that are part of paths with higher cost than the one offered by competition.
 509 Last, constraints (29) substitute the demand conservation constraints (13) of the second level,
 510 in the sense that the summation of flows of one commodity in all corridors should not exceed
 511 its demand volume. Some commodities can be routed through several corridors controlled by
 512 the extended gate operator since their resulting path cost is lower than the one offered by
 513 competition. Considering the price vector of the extended gate operator, they will be routed
 514 through the paths that generate the highest profit for the extended gate operator. The solution
 515 of this problem is feasible since both capacity and service level constraints are considered while

516 the feasibility of the second level is guaranteed by constraints (21) and (29).

$$\sum_{(i,j) \in A_1} Y_{ij}^c \leq d^c \quad \forall c \in \mathcal{C} \quad (29)$$

517 In Step 3, we identify which commodities are assigned to more than one extended gate
518 corridors. If no commodities are assigned in more than one corridors, the aggregation of the
519 individual solutions is the optimal solution.

520 In Step 4, we identify the commodities for which their equilibrium level of prices is equal
521 to the prices set on the corridors controlled by the extended gate operator.

522 In Step 5, we check whether the intersection of the two sets of commodities obtained in
523 Steps 3 and 4 is empty. If it is empty, our heuristic terminates in Step 8. Otherwise it continues
524 to Step 6. In case a commodity, c , satisfies both conditions in Steps 3 and 4, then one may opt
525 to increase the price at the corresponding extended gate corridor and thus prohibit its routing
526 through it. In this manner, the commodity is guided via extended gates where the prices are
527 higher, although it remains competitive. The remaining flows in the former extended gate
528 corridor will also generate higher revenues.

529 In Step 6, for each commodity that satisfies the conditions in Steps 3 and 4, we try to
530 increase the price on the corresponding corridors and solve the FL_A problem while keeping
531 the optimal solutions.

532 In Step 7, we check whether the maximum among the solutions obtained in Step 6 is higher
533 than the best solution found until now. If it is better, the corresponding variables are updated
534 and the heuristic makes another iteration from Step 4 else it terminates in Step 8.

535 In Step 8, we solve the MIP equivalent formulation of our original problem for the tariffs
536 obtained such that the design and flow decision variables are determined.

537 4.2 Heuristic Assessment

538 In order to assess the performance of the heuristic described in section 4.1, we generated
539 instances randomly and we solved them by both the MIP equivalent program using CPLEX
540 12, and by our heuristic. Both the heuristic and the MIP equivalent program were formulated

Instance	Inland Terminals	Client Nodes	Commodities	CPLEX CPU (Sec)	Heuristic CPU (Sec)	Objective
1	10	20	30	25.53	4.46	99.38%
2	10	20	60	141.97	10.62	98.56%
3	10	30	30	32.67	4.29	98.22%
4	10	30	60	367.48	13.62	97.99%
5	20	20	30	395.95	6.34	99.77%
6	20	20	60	500.13	18.60	99.58%
7	20	30	30	320.56	8.23	99.30%
8	20	30	60	500.27	26.24	99.28%

Table 1: Heuristic Assessment

541 and solved in MATLAB 2012b, while we set for CPLEX a time limit of 500 sec to solve the
542 problem. For the cases where this limit was exceeded, we consider the optimal upper bound
543 achieved.

544 The instance generator works as follows: first the skeleton of the network is generated
545 by defining the number of source, sink and transshipment nodes, the coordinates of which
546 are randomly generated in two-dimensional space following the uniform distribution within a
547 radius defined by the user. The source nodes are connected with the sink nodes directly with
548 arcs, and then the source nodes are connected with the transshipment nodes; these will be the
549 arcs controlled by the leader, finally the transshipment nodes are connected with all the sink
550 nodes. The lengths of all arcs are equal to the Euclidean distances between the nodes, and
551 moreover the associated cost is determined by a fixed cost and a variable cost linear in the
552 distance of each arc. Finally, the commodities are randomly generated by defining the sink
553 and source nodes, the amount of flow and service level requirements in terms of minimum
554 frequency required to assign the flows in a specific arc. We solved ten instances for every
555 setting in order to assess the performance of the algorithm.

556 The results are summarized in Table 1 where the average computation times and the
557 average gap from the optimal solutions are presented for 10 randomly generated instances with
558 the specifications stated in the first three columns of the matrix. CPLEX needs significantly
559 more computation time on average even for small or medium sized instances, while we see that

560 in both cases the computation time mainly depends on the number of commodities considered
561 while the number of nodes of the network has significant effect only on the computation time
562 of CPLEX. The gap between the optimal solution and the one obtained by the heuristics seems
563 to be less than 2% in average. By the construction of our heuristic we know that if the optimal
564 tariffs are reached then the optimal solution will be reached.

565 **5 Experimental Results**

566 In this section we formulate a stylized but realistic example and run experiments in order to
567 assess the effect of the different considerations on network design problem. In particular, we
568 study whether there are any differences in the optimal network design when we assume port-
569 to-port versus port-to-door services and also we assess the effect of considering service level
570 constraints in the tactical service network design. The optimal multimodal network design
571 are case specific and may depend on physical characteristics of the network, the demand
572 distributions over the network and other parameters, so our results may not be generalized
573 but they do demonstrate the capabilities of our model to capture the tradeoffs among revenue
574 maximization in offering services, cost minimization in setting up the combined transport
575 network, and of demand penetration through frequent services on corridors.

576 Although we develop a stylized example, all cost structures considered in this paper are
577 obtained by real costs covered by a confidentiality factor so we use monetary units, m; full
578 details on the cost structures can be found in van Riessen et al. [2013]. We consider a network
579 consisting of one seaport terminal and 3 inland terminals; see Figure 1. The inland terminals
580 are located closely to each other, so their hinterland can be considered contestable. That means
581 that container demand for one inland region can be served via an extended gate located in
582 another region. The costs of road transport are presented in Table 2 and are calculated based
583 on the formula: $C_{ij} = 76.4 + 1.06 \cdot distance(i, j)$. In order to simplify the network we assume
584 that demand is destined to the inland regions of inland terminals, so only the fixed cost
585 applies for the end haulage leg from the inland terminal to the customers premises located in
586 the same region. The weekly fixed costs for barge leasing and the variable costs per barge trip

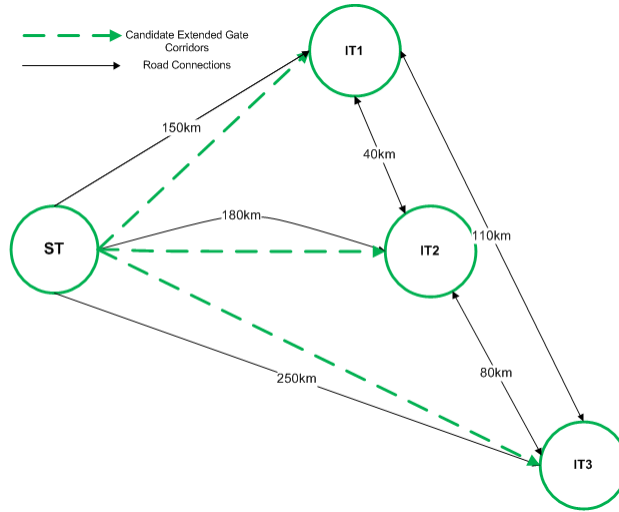


Figure 1: Stylized Example Physical Network

	ST	IT1	IT2	IT3
ST	76.4	232.4	263.6	336.4
IT1	232.4	76.4	118	190.8
IT2	263.6	118	76.4	159.6
IT3	336.4	190.8	159.6	76.4

Table 2: Transportation Cost via Road (m/TEU)

587 are presented in Table 3. The additional handling charges at inland terminals is set equal to
 588 23m/TEU.

589 In order to assess the performance and the main differences of using the different network
 590 design formulations we set up an experiment by differentiating the demand volumes over
 591 the stylized network, which ranges from 180 to 2.340 TEUs per week. We assume that the
 592 demand is equally distributed among the OD pairs. Finally, the demand is further organized
 593 in commodities to capture the different service time requirements which are shown by the
 594 minimum service frequency (Table 4).

#	Capacity (TEUs)	Weekly Leasing Cost	Variable Cost per Trip			Number of Round Trips		
			ST-IT1	ST-IT2	ST-IT3	ST-IT1	ST-IT2	ST-IT3
1	100	7.500m	225m	270m	375m	3	3	2
2	200	10.000m	285m	342m	475m			

Table 3: Barge Types and Characteristics

OD pair	Com	Minimum Service Frequency	Percentile
ST-IT1	1	1	20%
	2	3	50%
	3	6	30%
ST-IT2	4	1	20%
	5	3	50%
	6	6	30%
ST-IT3	7	1	20%
	8	3	50%
	9	6	30%

Table 4: Experimental Setting

5.1 Port-to-port vs Port-to-door haulage

In this section we study whether any significant differences appear when assuming port-to-port versus port-to-door services while solving the two models discussed in sections 3.4.1 and 3.4.2. The graphs in Figure 2 should be evaluated with care and be read as follows; In the horizontal axis of each graph there is the weekly demand of containers, a variable in our experiment, which is considered to be equally distributed over the three inland regions and also further organized in commodities according to Table 4. The optimal capacity setting (Figure 2. a and b), connection frequency on the corridors (Figure 2. c and d) and the flows of containers (Figure 2. e and f) over the network are shown. The results shown in Figure 2 are interrelated and should be read together. In Figures 3 and 4 the optimal network configurations for some cases are graphically presented.

We observe that when demand is relatively low all the flows are consolidated in one corridor namely the central one ST-IT2 which is opened with 2 small barges achieving a frequency of 6 trips per week; that means that service time constraints for all commodities are met when routed through the ST-IT2 corridor. In case port-to-door service is assumed this remains the optimal design until the demand over the network exceeds the capacity of the corridor (Figures 4.a and b). On the other hand, if port-to-port service is assumed the ST-IT1 corridor is opened earlier for the achievement of revenue maximization through pricing (Figure 3.b). In both cases, there is a range of demand where both ST-IT1 and ST-IT2 corridors are opened by

614 assigning to them one (3 trips per week) and two (6 trips per week) small barges respectively
615 (Figures 3.b and 3.c), where containers destined to the IT1 region with high service level
616 requirements (Commodity 3) are routed through the ST-IT2 corridor.

617 It is obvious that considering joint design and pricing has a significant effect on the optimal
618 network configurations compared to usual cost minimization network design. First, consider-
619 ing the port-to-door services provides more flexibility of the routing on containers through the
620 network with the result of more flow consolidation in fewer corridors especially when demand
621 is low. Second, when port-to-port services are considered, revenue maximization has a signif-
622 icant effect and high frequency is set in all corridors to service frequency requirements of all
623 commodities such that more dedicated services are offered.

624 Assuming that demand originates or is destined at the inland regions and that demand is
625 equally distributed among the inland regions may not be realistic. Nevertheless, our results
626 show significant differences in the optimal network design and assuming unbalanced demand
627 and the actual locations of shippers only has greater effect on the differences among the optimal
628 network design between assuming port-to-port and port-to door services.

629 **5.2 Impact of Service level constraints**

630 In this section we solve the same instances without considering the service time constraints
631 and compare them with the results presented in the previous section. The graphs in Figure 5
632 should be read in contrast to those presented in Figure 2.

633 First we observe that considering service level constraints has a significant impact on
634 the optimal network design, especially when demand is relatively low. We observe that the
635 effect of economies of scale through the use of bigger barges dominates the optimal network
636 configurations. So high frequent connections are achieved only when demand is high. Second,
637 we observe that all corridors are opened for lower demand realizations; that is because for this
638 case it is assumed that all demand can be satisfied even with low frequency services. That
639 means that beyond a demand threshold in each region, a corridor to that region is opened.
640 Higher demand will also be covered by the same corridor although the capacity on that corridor

641 will increase accordingly. This means that the quality of service provided in each corridor,
642 controlled by its frequency, does not influence the routing of containers based on their service
643 time characteristics. Again one can observe differences between assuming port-to-door and
644 port-to-port services since in the latter the revenue maximization through pricing forces the
645 extended gates to open earlier than they do in the former.

646 **6 Conclusions**

647 In this paper we presented two models for the tactical design of multimodal port-hinterland
648 transport services, namely for the design of port-to-port and port-to-door services. The models
649 capture the tradeoffs among revenue maximization, economies of scale and market penetration
650 through setting frequency of services. We contribute to the existing body of modeling literature
651 by extending the joint design and pricing bilevel formulations to the multimodal nature of
652 such services and we add service time constraints to capture the different transport time
653 performance among different modalities. We propose a simple heuristic approach that provides
654 near optimal solutions in substantial less time than CPLEX.

655 In addition to the modeling contributions of this work some managerial insights, can be
656 drawn from our research. First, it seems that the cost of installing capacity on corridors
657 compared to the possible realization of revenues does not prohibit the setting up of high
658 frequent services to meet service time constraints and increase their market penetration. High
659 frequent connections are set up even for instances with low demand and bigger vessels are
660 selected only after high frequent services are established. In most of the solutions though it is
661 clear that the installed capacity on the corridors is underutilized; this can be explained by the
662 low break-even utilization points of barges use. Installing high capacity corridors both lowers
663 total cost and provides buffer capacity to carriers to hedge against demand variability (Lium
664 et al. [2009]).

665 Considering port-to-door services provide more consolidation opportunities because it gives
666 more flexibility in the routing of commodities due to the disconnect between routing and pric-
667 ing. When port-to-port services are assumed the revenue management (or market segmenta-

668 tion) through pricing that results in more dedicated services is more important than achieving
669 economies of scale through the use of bigger vessels. It should be noted though that different
670 assumptions underlie the two different service types and this leads to different optimal com-
671 bined transport network configurations. So in case of port-to-port services, where not all links
672 are controlled by the same authority, the optimization models should be adjusted accordingly.
673 The model we propose in this paper is in this direction.

674 Moreover our results show that when an extended gate operator serves several close regions,
675 he has more flexibility in the design of its hinterland network. For example, he can set up
676 frequent services in one central corridor (or with higher flows) to satisfy fast moving containers
677 for all close regions while also setting up services of lower frequency to transport slow moving
678 containers with lower total cost.

679 The present paper consider the competitive environment to be exogenous. An extension
680 of the research in this paper could concern the interaction between two or more extended
681 gate operators that both design and price sub-networks to serve the needs of a contestable
682 hinterland, The above would require an MPEC formulation of the problem which is still not
683 studied extensively in literature, but could also capture the seaport calling selection of shipping
684 lines based on their hinterland connectivity.

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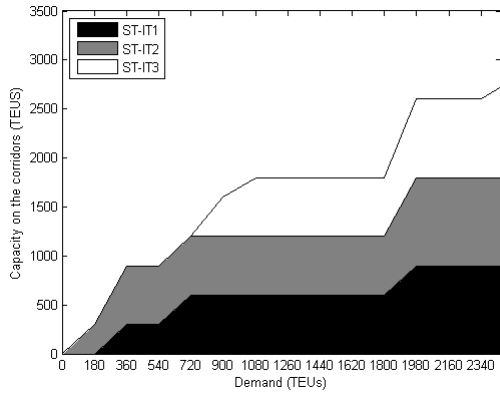
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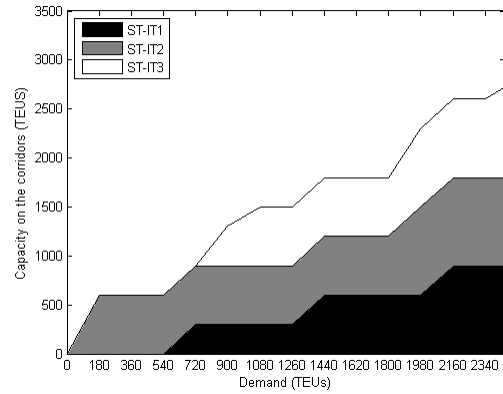
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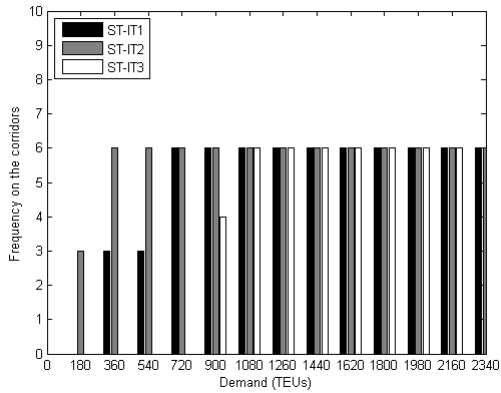
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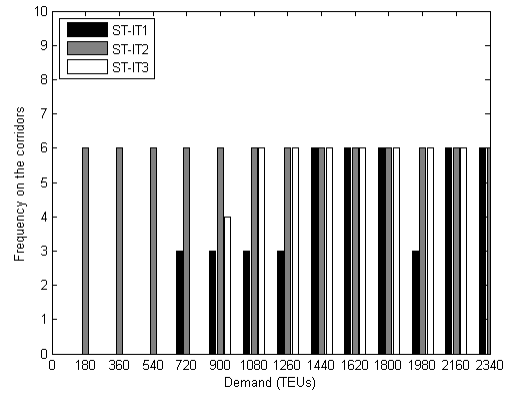
(a) port-to-port



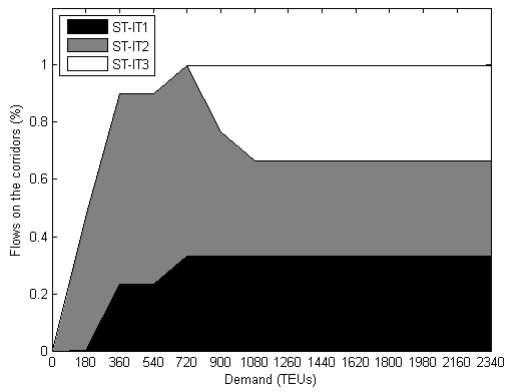
(b) port-to-door



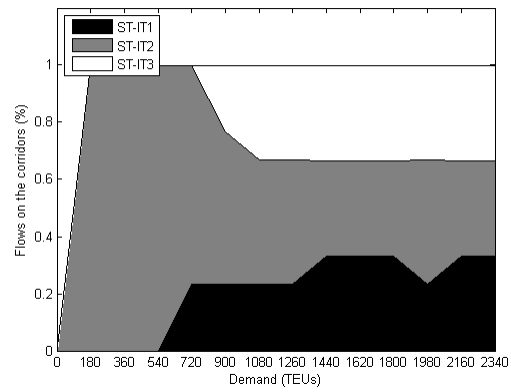
(c) port-to-port



(d) port-to-door

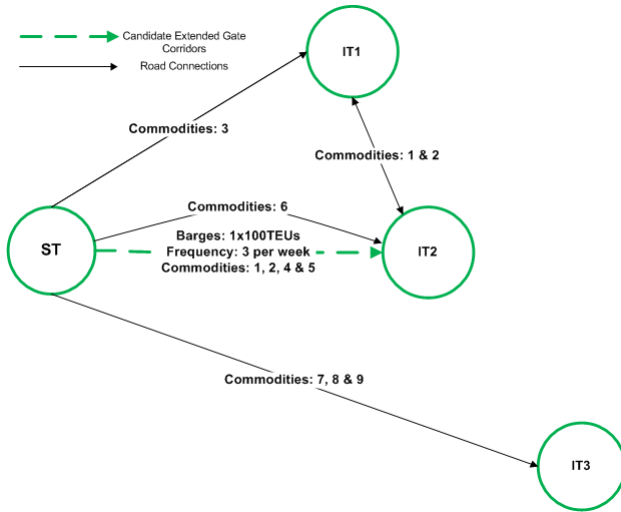


(e) port-to-port

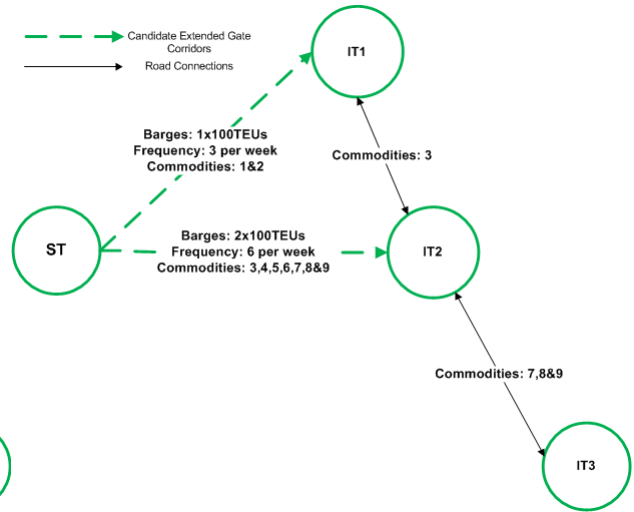


(f) port-to-door

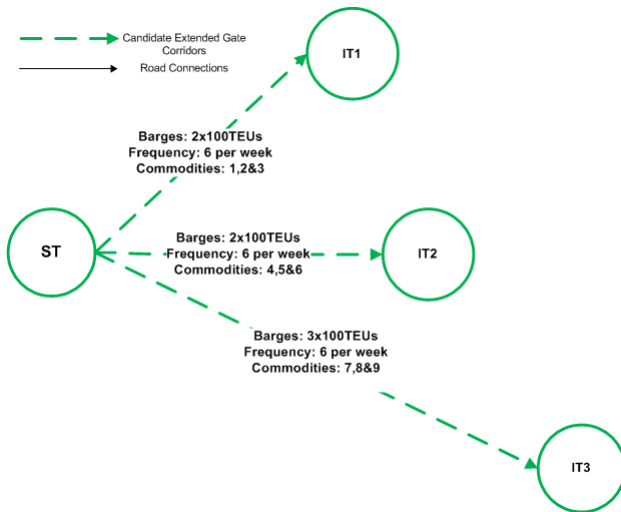
Figure 2: Experiment results - With service level constraints



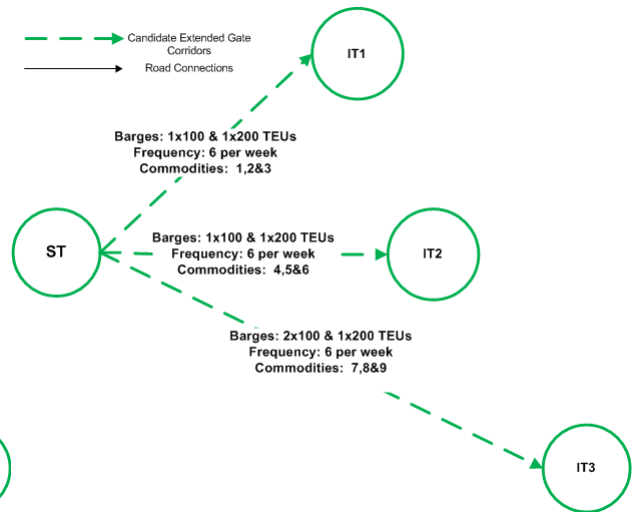
(a) Demand = 180 TEUs per week



(b) Demand = 540 TEUs per week



(c) Demand=1080 TEUs per week



(d) Demand=1980 TEUs per week

Figure 3: Optimal Network Configurations port-to-port haulage

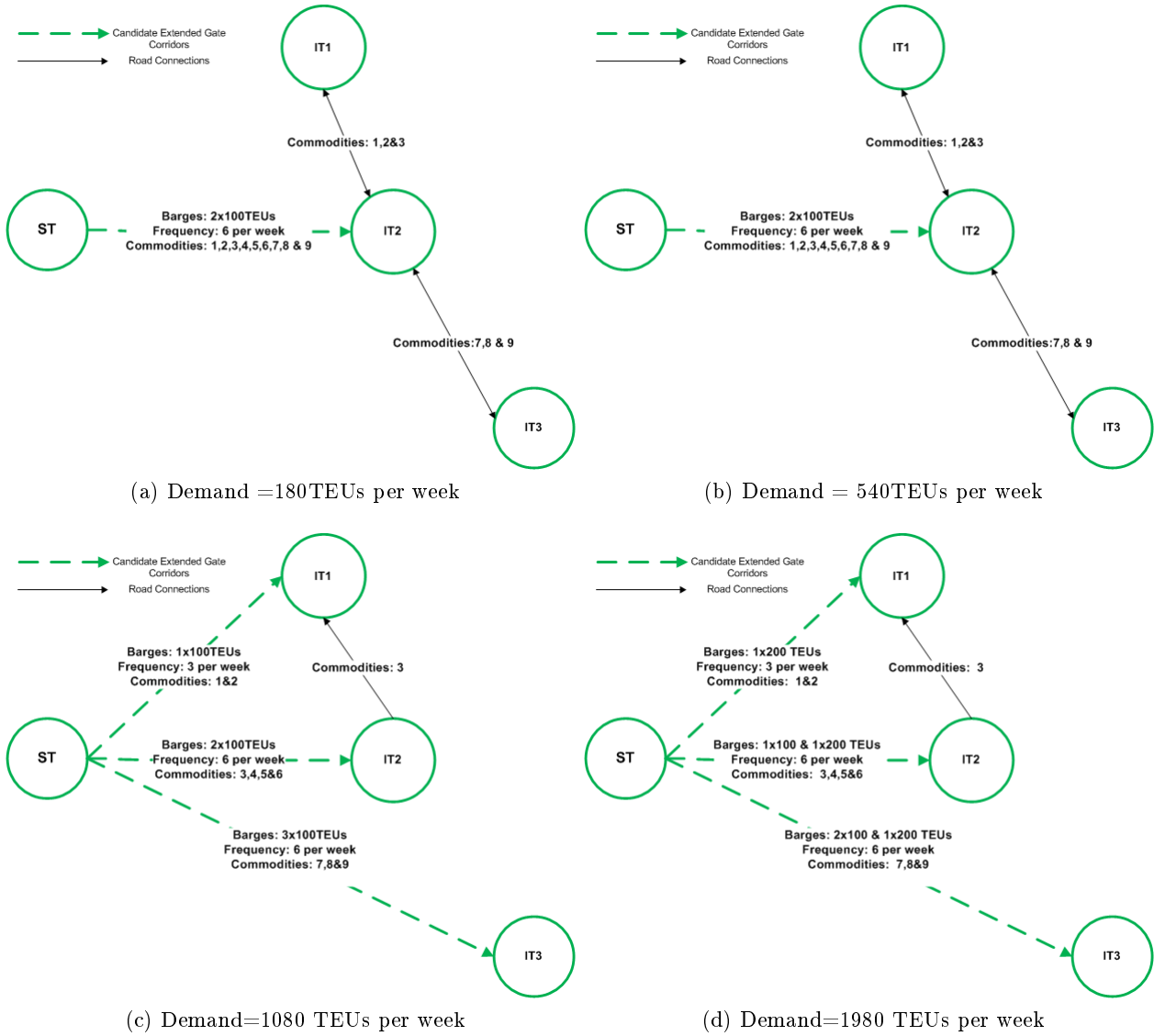
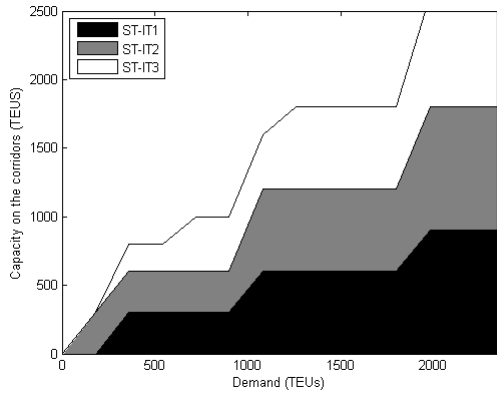
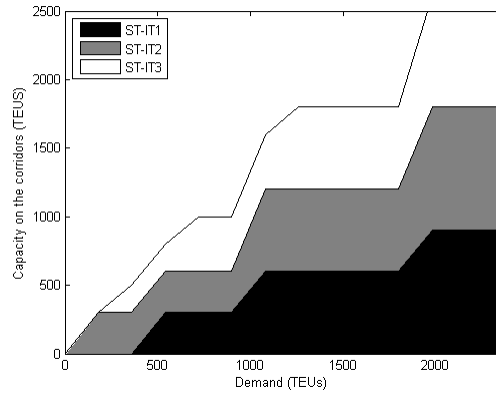


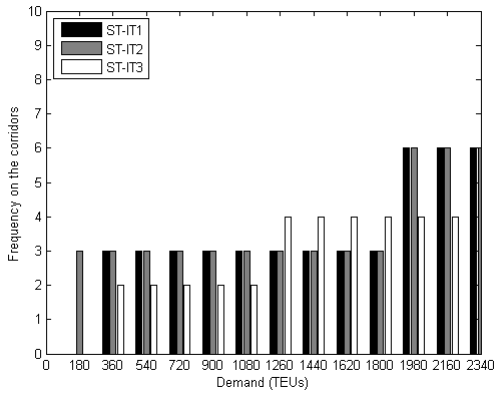
Figure 4: Optimal Network Configurations port-to-door haulage



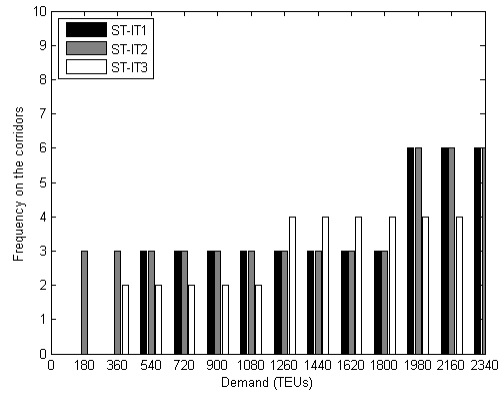
(a) port-to-port



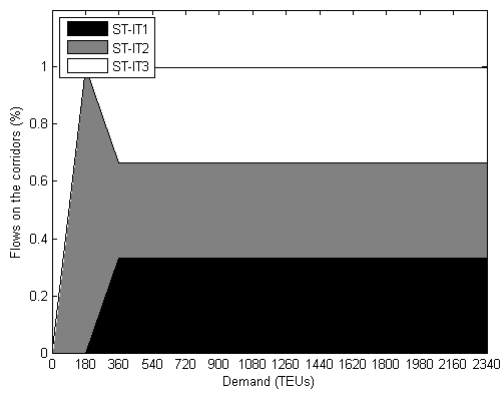
(b) port-to-door



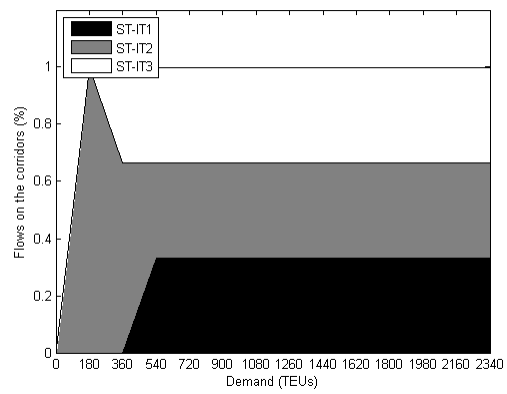
(c) port-to-port



(d) port-to-door



(e) port-to-port



(f) port-to-door

Figure 5: Experiment results - Without service level constraints

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