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Chou, I-Ming and Seal II, Robert R., "Determination of Goslarite–Bianchite Equilibria by the Humidity-Buffer Technique at 0.1 MPa" (2005). USGS Staff -- Published Research. 336. [https://digitalcommons.unl.edu/usgsstaffpub/336](https://digitalcommons.unl.edu/usgsstaffpub/336?utm_source=digitalcommons.unl.edu%2Fusgsstaffpub%2F336&utm_medium=PDF&utm_campaign=PDFCoverPages)

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Chemical Geology 215 (2005) 517 – 523

www.elsevier.com/locate/chemgeo

Determination of goslarite–bianchite equilibria by the humidity-buffer technique at 0.1 MPa

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Accepted 1 June 2004

Abstract

Goslarite–bianchite equilibria were determined along four humidity-buffer curves at 0.1 MPa and between 27 and 36 $^{\circ}$ C. Results, based on tight reversals along each humidity buffer, can be represented by ln K (\pm 0.005)=19.643–7015.38/T, where K is the equilibrium constant and T is temperature in K. Our data are in excellent agreement with several previous vapor-pressure measurements and are consistent with the solubility data reported in the literature. Thermodynamic analysis of these data yields 9.634 (\pm 0.056) kJ mol⁻¹ for the standard Gibbs free energy of reaction, which is in good agreement with the value of 9.658 kJ mol⁻¹ calculated from the thermodynamic data compiled and evaluated by Wagman et al. [Wagman, D.D., Evans, W.H., Parker, V.B., Schumm, R.H., Halow. I., Bailey, S.M., Churney, K.L., Nuttal, R.L., 1982. The NBS tables of chemical thermodynamic properties. Selected values for inorganic and C_1 and C_2 organic substances in SI units. J. Phys. Chem. Ref. Data 11, Suppl. 2]. Published by Elsevier B.V.

Keywords: Hydrated zinc sulfates; Humidity; Experimental; Goslarite; Bianchite

1. Introduction

Metal-sulfate salts are highly soluble and commonly form as efflorescences on waste rocks, on tailings and on mine workings. The salts store acidity and metals for subsequent release during rain events or spring snowmelt. At abandoned metal mines, metal-sulfate salts sequester a variety of metals, especially Fe, Al, Cu and

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Zn, and form a variety of minerals ([Alpers et al., 1994a;](#page-7-0) Jambor et al., 2000; Hammarstrom et al., 2005). Common alteration minerals at abandoned metal mines include melanterite $[FeSO_4 \cdot 7H_2O]$, rozenite $[FeSO_4 \cdot$ 4H₂O], copiapite [Fe²⁺Fe₄⁺(SO₄)₆(OH)₂ · 20H₂O], alunogen $[Al_2(SO_4)_3 \cdot 17H_2O]$, halotrichite $[Fe^{2+}Al_2]$ $(SO_4)_4 \cdot 22H_2O$, chalcanthite $[CuSO_4 \cdot 5H_2O]$ and goslarite $[ZnSO_4 \cdot 7H_2O]$. The role of these minerals in metal cycling is further complicated by extensive solid solutions. [Alpers et al. \(1994b\)](#page-7-0) proposed that seasonal variations in the Zn/Cu ratio of effluent from the Richmond adit at Iron Mountain, California were the result of precipitation and dissolution of Cu-rich

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^{0009-2541/\$ -} see front matter. Published by Elsevier B.V. doi:10.1016/j.chemgeo.2004.06.047

melanterite in the mine workings. The ability model to quantitatively the behavior of the minerals is hindered by limited phase-equilibria and thermodynamic data for these compounds. A better understanding of end-member systems is necessary before solid-solution effects can be addressed. Recent refinements in experimental techniques for investigating dehydration equilibria among the salts have improved our understanding of the $FeSO_4-H_2O$ and $CuSO_4$ – $H₂O$ systems ([Chou et al., 2002\)](#page-7-0), and also the NiSO₄– $H₂O$ [\(Chou and Seal, 2003a\)](#page-7-0), $CoSO₄-H₂O$ ([Chou and](#page-7-0) Seal, 2003b) and $MgSO₄-H₂O$ ([Chou and Seal,](#page-7-0) 2003c) systems. The present study continues this research into the $ZnSO_4-H_2O$ system by investigating the dehydration equilibrium between goslarite $[ZnSO_4 \cdot 7H_2O]$ and bianchite $[ZnSO_4 \cdot 6H_2O]$. The tetrahydrate, boyleite, and the monohydrate, gunningite, are also known as minerals ([Jambor et al., 2000\)](#page-7-0) but are not dealt with in our study.

Goslarite is a member of the epsomite group, which consists of orthorhombic $(P2₁2₁2₁)$ sulfate minerals of the type $M^{2+}SO_4 \cdot 7H_2O$, wherein M stands for Mg (epsomite), Ni (morenosite) and Zn (goslarite). Goslarite forms complete solid solutions with the Mg and Ni end-members, and the substitution of Zn by Fe, Co and Cu can extend to 37, 27 and 15 mol%, respectively; substitution of Zn by Mn may also occur, but the limits are not well defined ([Jambor](#page-7-0) et al., 2000).

Bianchite is one of the six members of the hexahydrite group, which are monoclinic (C2/c) sulfate minerals of the type $M^{2+}SO_4 \cdot 6H_2O$, wherein M is Mg (hexahydrite), Mn (chvaleticeite), Fe (ferrohexahydrite), Ni (nickelhexahydrite), Co (moorhouseite) and Zn (bianchite). Even though little is known about the limits of solid solution in these hexahydrates, significant replacement of Zn in natural bianchite by Fe (up to 45 mol%), Mn $(5 \text{ mol})\%$ and Cu (15 mol%) has been reported ([Jambor et al., 2000\)](#page-7-0).

Published experimental data for the equilibrium relative humidity (RH) associated with goslarite and bianchite at 25 \degree C span a range from approximately 55% to 65% ([Frowein, 1887; Lescoeur, 1889; Foote](#page-7-0) and Scholes, 1911; Schumb, 1923; Ishikawa and Murooka, 1933; Bonnell and Burridge, 1935; Bell, 1940). Estimates of RH calculated from published thermodynamic data range from approximately 65% to 80% ([Wagman et al., 1982; DeKock, 1982\)](#page-7-0).

The present study uses a humidity-buffer technique ([Polyanskii et al., 1976; Malinin et al., 1977; Chou et](#page-7-0) al., 2002) to resolve inconsistencies in the phase equilibria and thermodynamics of the $ZnSO₄–H₂O$ system. The equilibrium RH and refined thermodynamic relations between goslarite and bianchite at temperatures ranging from 27 to 36 \degree C at 0.1 MPa were determined for the reaction:

$$
ZnSO_4:7H_2O_{(s)} \leftrightarrow ZnSO_4:6H_2O_{(s)} + H_2O_{(g)}
$$

goslarite bianchite (1)

where s and g are solid and gas, respectively. For the reaction,

$$
\Delta G_{r}^{\circ} = -RT \ln (K) = -RT \ln (fH_{2}O)
$$

= -RT \ln [(f*H_{2}O)(%RH)/100], (2)

where ΔG_r° is the standard Gibbs free energy of reaction, K equilibrium constant, R gas constant, T absolute temperature, fH_2O equilibrium H_2O fugacity and f^*H_2O fugacity of pure H_2O .

2. Previous work

All previously published data for goslarite–bianchite equilibrium in terms of temperature and relative humidity are summarized in [Fig. 1.](#page-3-0) Vapor-pressure measurements were made at 0.1 MPa and 25 \degree C by [Frowein \(1887\),](#page-7-0) [Lescoeur \(1889\),](#page-7-0) [Foote and Scholes](#page-7-0) (1911), [Schumb \(1923\)](#page-7-0) and [Ishikawa and Murooka](#page-7-0) (1933), between 10 and 25 \degree C by [Bonnell and](#page-7-0) Burridge (1935), between 21.5 and 39 $^{\circ}$ C by [Cope](#page-7-0)land and Short (1940), and between 25 and 35 \degree C by [Bell \(1940\).](#page-7-0) Thermodynamic data derived from calorimetric and vapor-pressure measurements for goslarite and bianchite were evaluated and compiled by [Wagman et al. \(1982\)](#page-7-0) and [DeKock \(1982\),](#page-7-0) and the goslarite-bianchite phase boundaries based on these data are shown in [Fig. 1](#page-3-0) as dotted and dashed lines, respectively. The location of point A, a quadruple invariant point ([Fig. 1\)](#page-3-0), is uncertain and other reported positions are shown in [Fig. 1.](#page-3-0) According to the data of [Wagman et al. \(1982\),](#page-7-0) reaction curves for the phase boundaries for $ZnSO_4 \cdot 6H_2O-ZnSO_4 \cdot H_2O$ and $ZnSO_4 \cdot 7H_2O-ZnSO_4 \cdot H_2O$ radiate from point A ([Fig. 1\)](#page-3-0). For clarity, phase boundaries reported by

Fig. 1. Experimental results for the goslarite–bianchite equilibria at 0.1 MPa and phase relations in the binary system $ZnSO_4-H_2O$. For the goslarite–bianchite reaction, current results listed in [Table 2](#page-4-0) are shown by large dots along four humidity-buffer curves (thin near-vertical solid lines) and the thick solid line represents the least-squares fit of the data. The inclined dotted line and dashed line are the goslarite–bianchite phase boundary based on the data of [Wagman et al. \(1982\)](#page-7-0) and [DeKock](#page-7-0) (1982), respectively. The solid square at 12 °C and 49.4% RH, point A, is the quadruple invariant point for the assemblage $(ZnSO₄ \cdot 7H₂O+$ $ZnSO_4 \cdot 6H_2O + ZnSO_4 \cdot H_2O +$ vapor) as derived from [Wagman et al.](#page-7-0) (1982), and the dashed-dot line and thin solid line radiating from point A are phase boundaries for $ZnSO_4 \cdot 6H_2O-ZnSO_4 \cdot H_2O$ and $ZnSO_4 \cdot 7H_2O-ZnSO_4 \cdot H_2O$, respectively. Other reported locations for this invariant point include the solid diamond at 7.5° C and 45.5% RH [\(Bonnell and Burridge, 1935\)](#page-7-0), the open diamond at 21.5 \degree C and 51.6% RH ([Copeland and Short, 1940\)](#page-7-0), and the open triangle with the apex pointing down at 22.5 °C and 56.7% RH ([D'Ans et al., 1957\)](#page-7-0). The goslarite–bianchite equilibria data obtained from vapor-pressure measurements at 25 \degree C are shown by the filled large triangle with the apex pointing up [\(Frowein, 1887\)](#page-7-0), the filled hexagon ([Lescoeur, 1889\)](#page-7-0), the filled triangle with the apex pointing down ([Foote and Scholes, 1911\)](#page-7-0), the open large triangle with the apex pointing up ([Schumb, 1923\)](#page-7-0) and the open square ([Ishikawa and Murooka, 1933\)](#page-7-0). Those between 10 and 25 °C are shown by the open circles ([Bonnell and Burridge, 1935\)](#page-7-0), those at 21.5 and 39 \degree C by the open diamonds ([Copeland and Short,](#page-7-0) 1940), and those between 25 and 35 $^{\circ}$ C by the plus signs ([Bell, 1940\)](#page-7-0). The goslarite–aqueous-solution phase boundary obtained by vaporpressure measurements is indicated by small filled triangles ([Ishikawa](#page-7-0) and Murooka, 1933), small dots ([Diesnis, 1935\)](#page-7-0) and small open triangles with the apex pointing up ([Copeland and Short, 1940\)](#page-7-0). This phase boundary was also determined by [Giauque et al. \(1950\)](#page-7-0) by e.m.f. measurements in a Clark cell and their results are shown by small open squares. The bianchite–aqueous-solution phase boundary obtained by [Copeland and Short \(1940\)](#page-7-0) and by [Giauque et al. \(1950\)](#page-7-0) is indicated by small triangles with the apex pointing down and by filled small squares, respectively. The quadruple invariant point for the assemblage $(ZnSO₄·7H₂O+ZnSO₄·6H₂O+aqueous solution+vapor)$ is marked by the open diamond at 39 °C and 78.2% RH ([Copeland and Short, 1940\)](#page-7-0), the open large triangle with the apex pointing down at 39° C and 82.7% RH [\(D'Ans et al., 1957\)](#page-7-0), and the open hexagon at 38.0 \degree C and 82.7% RH (this study; see text for discussion).

[Copeland and Short \(1940\)](#page-7-0) and [D'Ans et al. \(1957\)](#page-7-0) are not shown.

In a $P-T$ phase diagram in the binary system $ZnSO₄–H₂O$, [Copeland and Short \(1940\)](#page-7-0) presented their data points for reaction (1) together with those for four additional univariant assemblages: $(ZnSO₄·)$ $7H_2O+ZnSO_4 \cdot H_2O+vapor$), $(ZnSO_4 \cdot 6H_2O+ZnSO_4 \cdot$ $H₂O+vapor$), $(ZnSO₄·7H₂O+aqueous solution+$ vapor) and $(ZnSO₄·6H₂O+aqueous solution+vapor)$. Unfortunately, their experimental values were not given. The open diamond symbol shown in Fig. 1 at 39 °C and 78.2% RH represents their quadruple invariant point for the assemblage $(ZnSO₄·7H₂O+$ $ZnSO₄·6H₂O+aqueous solution+vapor$. However, this invariant point was located by [Giauque et al.](#page-7-0) (1950) at 38.12 °C and 82.49% RH, and by [D'Ans et al.](#page-7-0) (1957) at 39 °C and 82.7% RH, and, on the basis of the vapor-pressure measurements of [Ishikawa and Mur](#page-7-0)ooka (1933) for goslarite–saturated solution, at 38.0 \degree C and 83.5% RH. The temperature of 38.0 \degree C is the average from the previously reported temperatures of 37.9 °C ([Gmelins Handbuch, 1956; Linke and Seidell,](#page-7-0) 1965) and 38.12 °C ([Barieau and Giauque, 1950\)](#page-7-0). The vapor-pressure measurements of [Copeland and Short](#page-7-0) (1940) and [Diesnis \(1935\)](#page-7-0) define lower humidities than those reported by [Ishikawa and Murooka \(1933\)](#page-7-0) for the phase boundary between goslarite and solution.

Because of large uncertainties associated with the previously reported RH values for the goslarite– bianchite equilibrium at 0.1 MPa, ranging from 57.2% to 78.0% (Fig. 1), experiments were performed to evaluate the existing data. Once reliable and internally consistent thermodynamic data have been obtained for reaction (1) for the pure Zn end-member, the effects of solid solutions on this reaction can be studied.

3. Experimental method and results

The humidity-buffer technique used in this study was described by [Chou et al. \(2002\).](#page-7-0) Starting materials were either reagent-grade $ZnSO_4 \cdot 7H_2O$ (ACROS, Lot no. A012317801) or mixtures of $ZnSO_4 \tcdot 7H_2O$ and its dehydration product, $ZnSO_4 \cdot 6H_2O$. A weighed amount of the starting material, typically 400–700 mg, was loaded into a plastic sample container (8 mm ID, 20 mm tall), which was partly immersed in a humidity-buffer

Table 1 Experimental results at 0.1 MPa

Humidity	Run	T	Mass of	Duration	Mass
buffer	no.	$({}^{\circ}C)^{a}$	initial	(h)	change
			sample		(mg)
			$(mg)^b$		
KI	1	(26.85)	412.12	182	$+7.0$
	\overline{c}	27.46	659.24	141	0.00
	$\overline{3}$	27.46	613.97	141	$+0.01$
	$\overline{4}$	27.93	659.24	120	-0.19
	5	(28.42)	659.05	144	-0.74
	6	(28.42)	614.11	144	-0.74
NaNO ₃	1	30.08	590.37	144	$+2.37$
	2	30.08	493.48	144	$+2.49$
	3	(30.92)	592.74	120	$+0.46$
	$\overline{4}$	(30.92)	495.42	120	$+0.36$
	5	(31.88)	591.84	144	-1.53
	6	(31.88)	494.76	144	-1.28
NaCl	$\mathbf{1}$	(31.86)	658.29	120	$+1.13$
	\overline{c}	(31.86)	663.66	120	$+1.16$
	3	33.08	658.31	144	-0.02
	$\overline{4}$	(34.08)	542.32	120	-4.65
	5	(34.08)	(696.95)	120	-3.34
KBr	$\mathbf{1}$	(35.21)	653.93	120	$+0.52$
	2	(35.21)	529.06	120	$+1.00$
	3	(36.27)	656.46	144	-2.05
	4	(36.27)	530.66	144	-3.68

^a Values in parentheses were used to bracket the reaction.
^b Starting material consisted of a mixture of ZnSO₄ · 7H₂O and

 $ZnSO₄·6H₂O$, except the one in parentheses, which contained $ZnSO₄·7H₂O$ only.

solution in a glass container (17.5 mm ID, 40 mm tall) sealed by a rubber stopper. The four humiditybuffer solutions used, each of which is a saturated solution that has well-characterized humidity variations with temperature ([Greenspan, 1977; Chou et](#page-7-0) al., 2002), were KI, $NaNO₃$, NaCl and KBr ([Fig. 1\)](#page-3-0). The whole assembly was then immersed in a water

 a Equilibrium T ; mean of the two values used to bracket equilibrium (see Table 1).
^b Calculated from [Haar et al. \(1984\).](#page-7-0)

^c Calculated from [Greenspan \(1977\).](#page-7-0)

bath whose temperature was controlled to ± 0.03 °C and was measured by a Pt resistance probe accurate to ± 0.02 °C. Small holes through the cap of the sample chamber allowed the vapor phase of the sample to equilibrate with that of the buffer system at the fixed temperature. The direction of reaction was determined by the mass change of the sample (precise to ± 0.05 mg). Both the starting material and experimental products were examined by X-ray diffraction and optical methods, and no unexpected phases were identified. Experimental results are listed in Tables 1 and 2, and are plotted in [Fig. 1.](#page-3-0)

4. Thermodynamic analysis

Equilibrium constants and ΔG_r° values for reaction (1) were obtained from our experimental data using Eq. (2) and are listed in Table 2 and 3 respectively. Fig. 2 shows the relation between $\ln K$ and $1/T$ for reaction (1); our reversal data can be represented by ln K (\pm 0.005)=19.643-7015.38/T. The standard

Fig. 2. Plot of $\ln K$ vs. $1/T$ for the goslarite–bianchite equilibria. Large dots are current data from Table 2 and the solid line is a least-squares regression of the data. Previous data are shown by the open squares ([Wagman et al., 1982\)](#page-7-0), dashed line ([DeKock,](#page-7-0) 1982), small dots ([Bell, 1940\)](#page-7-0), open triangles with the apices pointing up ([Bonnell and Burridge, 1935\)](#page-7-0) and dotted line ([Copeland and Short, 1940\)](#page-7-0). Data at $25 °C$ (insert) are from [Frowein \(1887,](#page-7-0) open circle), [Lescoeur \(1889,](#page-7-0) diamond), [Foote and](#page-7-0) Scholes (1911, plus sign) and [Ishikawa and Murooka \(1933,](#page-7-0) open triangle with the apex pointing down). The solid square is the quadruple invariant point at 38.0 °C and 82.7% RH for the assemblage $(ZnSO_4 \cdot 7H_2O+ZnSO_4 \cdot 6H_2O+$ aqueous solution+vapor); for detail, see [Fig. 1](#page-3-0) and text.

Table 3 Derived thermodynamic data for the goslarite–bianchite dehydration reaction at 298.15 K and 0.1 MPa

$\Delta G_{\rm r}$ °	$\Delta H_{\rm r}^{\,\circ}$	ΔS_r °	Reference	
$(kJ \text{ mol}^{-1})$	$(kJ \text{ mol}^{-1})$	$(J \text{ mol}^{-1} \text{ K}^{-1})$		
9.634 ± 0.056	58.33 ± 0.85	163.3 ± 3.1	This study	
9.748	n.d.	n.d.	Frowein (1887)	
9.869	n.d.	n.d.	Lescoeur (1889)	
9.941	n.d.	n.d.	Foote and	
			Scholes (1911)	
9.642	n.d.	n.d.	Schumb (1923)	
9.636	n.d.	n.d.	Ishikawa and	
			Murooka (1933)	
9.636	57.64	161.0	Bonnell and	
			Burridge (1935)	
9.744	56.94	158.3	Copeland and	
			Short (1940)	
9.649	56.85	158.3	Bell (1940)	
9.658	58.472	163.7	Wagman et al.	
			(1982)	
9.173	57.98	163.7	DeKock (1982)	

n.d.=not determined.

enthalpy of reaction, ΔH_r° , was calculated according to the relation:

$$
\partial(\ln K)/\partial(1/T) = -\Delta H_{\rm r}^{\circ}/R \tag{3}
$$

The calculated values of ΔH_r° for reaction (1) are listed in Table 3 together with the entropy of reaction, $\Delta S_{\rm r}^{\,\circ}$, as calculated from the relation:

$$
\Delta G_{\mathbf{r}}^{\circ} = \Delta H_{\mathbf{r}}^{\circ} - T\Delta S_{\mathbf{r}}^{\circ} \tag{4}
$$

Although the ΔG_r° and ΔH_r° values obtained in this study are precise, the value for ΔS_r° involves large uncertainties because it was calculated from the difference of two large numbers for ΔG_r° and ΔH_r° .

Data from the present study are in excellent agreement with most of the previous vapor-pressure measurements ([Ishikawa and Murooka, 1933; Bonnell](#page-7-0) and Burridge, 1935; Bell, 1940), as shown in Table 3 and [Fig. 2.](#page-4-0) The results also agree well with the thermodynamic data evaluated and compiled by [Wagman et al. \(1982\).](#page-7-0) Our ΔG_r° value is about 0.5 kJ mol⁻¹ higher than the value recommended by [DeKock \(1982\),](#page-7-0) but is still within the uncertainty of her estimate, which is more than 1 kJ mol^{-1} . As shown in [Fig. 1,](#page-3-0) our data are consistent with the position of the invariant point reported previously for the assemblage goslarite–bianchite–aqueous solution–

vapor. Extrapolating our goslarite–bianchite boundary shown in [Fig. 1](#page-3-0) to 38.0 \degree C, we predict 82.7% RH at this invariant point, which agrees well with those reported by Giauque et al. (1950) $(38.12 \degree C$ and 82.49% RH) and [D'Ans et al. \(1957\)](#page-7-0) (39 °C and 82.7% RH), and also agrees well with that extrapolated from the goslarite–aqueous solution boundary reported by [Ishikawa and Murooka \(1933\)](#page-7-0) (38.0 \degree C and 83.5% RH).

5. Discussion

The results of this study and those of [Chou et al.](#page-7-0) (2002) further confirm the conclusion of [Hemingway](#page-7-0) et al. (2002) that the Gibbs free-energy contribution for each water of crystallization in hydrated sulfate salts, except for the first water, is $-238.0 \text{ kJ mol}^{-1}$. The Gibbs free-energy contribution for each water of crystallization can be calculated from the experimental results of this study for goslarite–bianchite equilibrium by the equation:

$$
\Delta G_{\text{XW},298K}^{\circ} = -\left(\Delta G_{r,298K}^{\circ} - n\Delta G_{f\text{H}_2\text{O},298K}^{\circ}\right)/n \quad (5)
$$

where $\Delta G_{\text{xw, 298 K}}^{\circ}$ is the Gibbs free-energy contribution for each additional water of crystallization at 298.15 K, $\Delta G_{\rm r, 298 K}^{\circ}$ is the Gibbs free energy of the reaction at 298.15 K, $\Delta G_{fH_2O, 298 \text{ K}}^{\circ}$ is the Gibbs free energy of formation from elements for water vapor at 298.15 K ([Cox et al., 1989\)](#page-7-0), and n is the stoichiometric coefficient for water in the dehydration reaction. For reaction (1), $\Delta G_{\rm r, 298~K}^{\circ}$ is 9.634 kJ mol⁻¹, $\Delta G_{f\text{H}_2\text{O}}^{\circ}$ _{298 K} is -228.6 kJ mol⁻¹ and *n* is 1, which yields a $\Delta G_{\text{xw, 298 K}}^{\circ}$ of -238.23 kJ mol^{-1} . For melanterite–rozenite and chalcanthite– bonattite equilibria ([Chou et al., 2002\)](#page-7-0), calculated values for $\Delta G_{\text{xw, 298 K}}^{\circ}$ are -238.34 and -239.90 kJ mol^{-1} , respectively. The value for morenosite–retgersite equilibria is -237.44 kJ mol⁻¹ ([Chou and Seal,](#page-7-0) 2003a), for bieberite–moorhouseite equilibria is -238.03 kJ mol⁻¹ ([Chou and Seal, 2003b\)](#page-7-0), and for epsomite–hexahydrite equilibria is -238.73 kJ mol⁻¹ ([Chou and Seal, 2003c\)](#page-7-0). The improved understanding of the free-energy contribution of individual water molecules associated with hydration of efflorescent salts will improve the ability to estimate thermodynamic data for phases in the absence of experimentally determined values.

The results of this study and those of [Chou et al.](#page-7-0) (2002) can be used to assess the secondary metalsulfate salt assemblages to be expected at abandoned mine sites (Fig. 3). Metal-sulfate salts are most likely to form during dry periods in the summer in the eastern United States ([Hammarstrom et al., 2005\)](#page-7-0), where the average temperature typically ranges from \sim 10 to 40 \degree C and RH ranges from \sim 30% to 100%. Under these conditions, ferrous sulfates are expected to be dominated by either melanterite or rozenite, cupric sulfates are expected to be almost exclusively chalcanthite, and zinc sulfates are expected to be goslarite, bianchite or gunningite. However, in multi-component systems, solid-solution effects can stabilize other minerals relative to the binary ones. Solid solution of Cu will establish for siderotil, the ferrous sulfate pentahydrate, a stable field between that of melanterite and rozenite ([Jambor and Traill, 1963\)](#page-7-0). Copper and Zn commonly occur in solid solution in minerals such as melanterite or siderotil but can locally form minerals such as chalcanthite and goslarite ([Jambor et al., 2000;](#page-7-0) Peterson et al., 2003; Peterson, 2003; Hammarstrom et al., this volume).

6. Summary

Equilibrium constants for reaction (1) were determined by measuring the equilibrium humidities using the humidity-buffer method at 0.1 MPa and between 27 and 36 \degree C. Mass changes of the solid equilibrium assemblage along four humidity buffers ([Fig. 1\)](#page-3-0) were measured at fixed $P-T$ conditions and gave results in excellent agreement with several previous vaporpressure measurements. Our data, which agree well with the thermodynamic data compiled and evaluated by [Wagman et al. \(1982\),](#page-7-0) predict the position of the invariant point to be at 38.0 \degree C and 82.7% RH for the assemblage (goslarite–bianchite–aqueous solution– vapor). This predicted position agrees well with those reported previously.

Acknowledgements and disclaimer

We thank Harvey Belkin, Bruce S. Hemingway, Charles N. Alpers and D. Kirk Nordstrom of the U.S. Geological Survey, Robert Waller of Canadian Museum of Nature, and John L. Jambor for their critical reviews. The use of trade, product, industry or firm names in this report is for descriptive purposes

Fig. 3. Selected phase equilibria in terms of temperature and relative humidity in pure end-member systems. Phase boundaries in the FeSO4– H₂O system are shown as short-dashed (almost dotted) lines, in the CuSO₄–H₂O (bonattite, chalcanthite) and MgSO₄–H₂O (epsomite, hexahydrite, kieserite) systems are shown as thin solid lines, in the CoSO₄–H₂O system are shown as long-dashed lines, in the NiSO₄–H₂O system are shown as dot-dashed lines, and in the ZnSO₄-H₂O system are shown as thick solid lines.

only and does not constitute endorsement by the U.S. Government. [PD]

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