

Electric Field-Assisted Orientation of Short Phosphate Glass Fibers on Stainless Steel for Biomedical Applications

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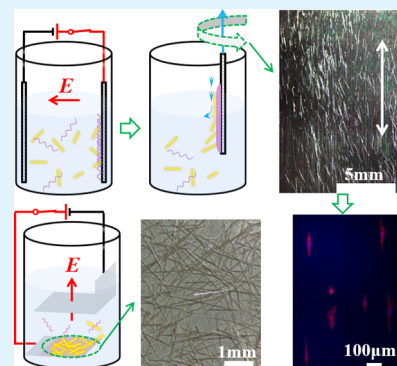
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ABSTRACT: Structural and compositional modifications of metallic implant surfaces are being actively investigated to achieve improved bone-to-implant bonding. In this study, a strategy to modify bulk metallic surfaces by electrophoretic deposition (EPD) of short phosphate glass fibers (sPGF) is presented. Random and aligned orientation of sPGF embedded in a poly(acrylic acid) matrix is achieved by vertical and horizontal EPD, respectively. The influence of EPD parameters on the degree of alignment is investigated to pave the way for the fabrication of highly aligned sPGF structures in large areas. Importantly, the oriented sPGF structure in the coating, owing to the synergistic effects of bioactive composition and fiber orientation, plays an important role in directional cell migration and enhanced proliferation. Moreover, gene expression of MC3T3-E1 cells cultured with different concentrations of sPGF is thoroughly assessed to elucidate the potential stimulating effect of sPGF on osteogenic differentiation. This study represents an innovative exploitation of EPD to develop textured surfaces by orientation of fibers in the macroscale, which shows great potential for directional functionalization of metallic implants.

KEYWORDS: electrophoretic deposition, phosphate glass fiber, alignment, osteogenic differentiation, bone implants



1. INTRODUCTION

The long-term survival rate of metallic implants is usually restricted due to their bioinert character, which leads to weak bone-to-implant contact and eventually interfacial loosening in situ.^{1–3} The modification of implant surfaces with biological coatings is being considered to improve osseointegration as well as to reduce risks associated with infections and corrosion.^{4–6} Bioceramics, including bioactive glasses and hydroxyapatite (HA), are well-known materials to functionalize metallic implants.^{7,8} Inspired by the organic/inorganic composition of natural bone, the combination of bioceramics with biopolymers to form composite coatings is gaining increasing interest.⁹ Such coatings are attractive because they can be processed at room temperature and enable the incorporation of biomolecules such as antibiotics during the coating process.¹⁰ In this way, the bioceramic acts as the bioactive filler and the biopolymer acts as a binder connecting the filler particles to the metallic substrate. Compared to hard coatings composed of pure ceramics, the presence of a compliant polymer component is expected to promote close contact between the metal implant and bone tissue.⁹

Phosphate glass fiber (PGF) possesses several attractive features in comparison to those obtained from silicate bioactive glasses,¹¹ e.g., PGF is completely resorbable in physiological fluids, which is in contrast to the slow/incomplete degradation of silica-based glasses. In addition, the fibrous structure of PGF enables not only the reinforcing capability in composites but also the biological functions in biomedical applications. Ahmed et al.¹² produced an iron-doped PGF, which was seen to support the attachment and differentiation of muscle precursor cells along the fiber axis. Vitale-Brovarone et al.¹³ reported that PGF played an important role on neuronal polarization and further guided cell spreading. Other researches highlighted the potential of PGF in promoting the functional recovery of completely transected rat spinal cords¹⁴ and the peripheral nerve injury¹⁵ in the way of controlling the directional cell proliferation and differentiation. Indeed, many cell biology studies have recently highlighted the importance of structural

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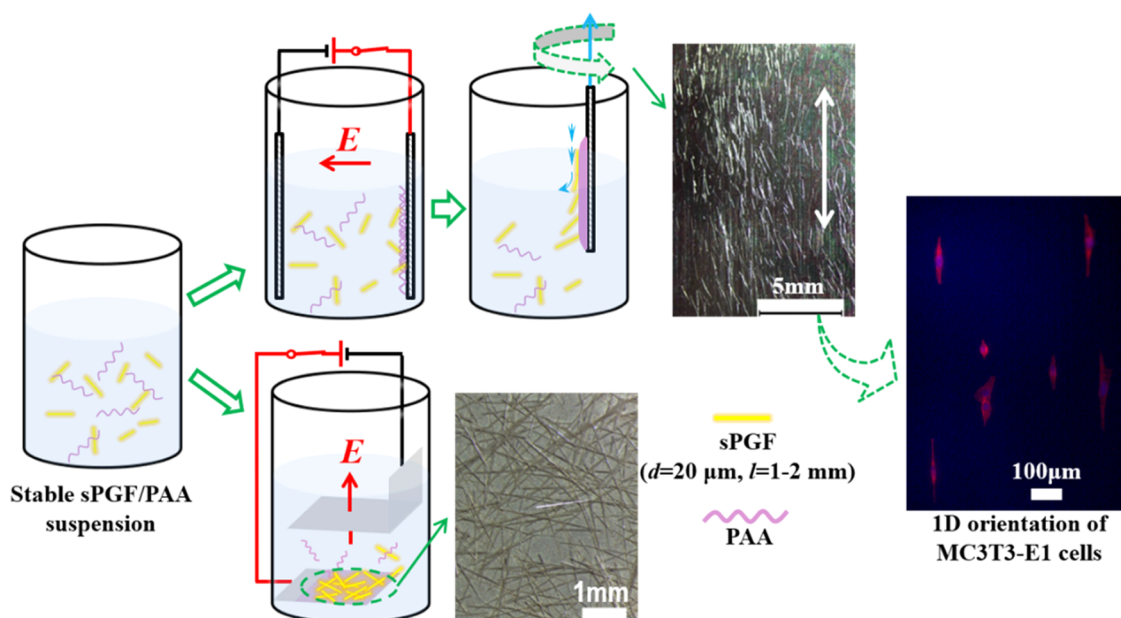


Figure 1. Vertical (top) and horizontal (bottom) EPD configurations for the production of aligned and random oriented sPGF on metallic substrates.

orientation on stimulating osteogenic behavior.¹⁶ It is considered that random and aligned nanofibers will influence the osteogenic gene expression by affecting the cell morphology, e.g., randomly oriented fibrous scaffolds encouraged polygonal cell spreading and subsequent facilitate early osteogenic differentiation, whereas aligned fibrous scaffolds increased cell elongation and discouraged osteogenic differentiation.^{17,18} However, Rowland et al.¹⁹ found that aligned fibrous scaffolds using polydioxanone as raw material favored significantly both osteogenic and chondrogenic differentiation compared to random fibrous scaffolds. In addition, with the incorporation of bioactive components, including nanohydroxyapatite and bone growth factors, Gao et al.²⁰ revealed that aligned polycaprolactone nanofibers showed more osteogenic activity than randomly oriented counterparts, a result that may be assigned to a synergistic stimulation on the osteogenic differentiation through an integrin-mediated pathway. In the context of aligned fibrous coatings using PGF as building blocks, it is expected that the presence of PGF, owing to its bioactive character and fibrous geometry, will significantly promote osteoblastic activity on the surface of bone implants. Therefore, it is necessary to develop coating techniques that enable incorporation of oriented PGF in novel coating microstructures.

Indeed, numerous techniques have been developed to produce aligned patterns or fibers aiming to explore their effect on osteoblastic activity, such as electrospinning,^{21,22} photolithography,²³ anodization,²⁴ and embossing techniques.²⁵ However, these techniques are mainly suitable to produce aligned patterns on free-standing membranes or on flat substrates in a relatively small size, which restricts their potential application in orthopedic implants. There is a need for straightforward, fast, and scalable patterning techniques, including methods for self-assembly of micro/nanoparticles as an alternative way to fabricate scalable patterns with controlled nanostructures.²⁶ In the case of short PGF (sPGF), the relative small size and high flexibility of these fibers make them promising for their assembly in aligned patterns on substrates

with complex geometry and curvature. In addition, the degradation rate, mechanical properties, and biological functions can be easily changed by tailoring the ionic composition of sPGF.²⁷ To investigate the possible effects of sPGF on regulating the osteoblastic proliferation and differentiation, the prerequisite is to be able to manipulate the orientation of sPGF in relative large areas and in controlled manner.

Electrophoretic deposition (EPD) is a simple, rapid, and versatile coating technique that is able to control the movement of charged particles/molecules under an appropriate electric field, leading to their consolidation on the oppositely charged electrode with complex geometry and surface topography to form coatings with tailored thickness and microstructure.^{28,29} According to our previous experience on EPD of oriented cellulose nanowhisker films,³⁰ the capability of EPD to control the orientation of sPGF in an organic–inorganic composite coating was investigated in this study. sPGF with the length of 1–2 mm were dispersed in aqueous poly(acrylic acid) (PAA) solution to obtain stable EPD suspension at first. Both aligned and random orientation of sPGF in the deposited coatings were successfully obtained with the proper design of the EPD cell and the corresponding EPD parameters, as schematically shown in Figure 1. The mineralization of the deposited coatings as well as their interaction with osteoblasts (MC3T3-E1) *in vitro* was investigated bearing in mind the potential application of the coatings in bone replacement devices.

2. EXPERIMENTAL SECTION

2.1. Materials. Phosphate glass fibers with the composition $40\text{P}_2\text{O}_5-24\text{MgO}-16\text{CaO}-15\text{Na}_2\text{O}-4\text{Fe}_2\text{O}_3$ in mol %—denoted as P40—were prepared as reported previously by Felfel et al.³¹ Briefly, continuous fibers with a diameter of $\sim 15\ \mu\text{m}$ were first produced via melt-draw spinning at $\sim 1100\ \text{°C}$ and $\sim 1600\ \text{rpm}$, followed by annealing at the glass transition temperature ($T_g = 479\ \text{°C}$) for 90 min. The as-prepared fiber bundles were chopped into sPGF with the length of 1–2 mm before use. Poly(acrylic acid) powder (PAA, CAS no. 9001-03-4, and molecular weight $\sim 1\ 250\ 000\ \text{kDa}$) and other

140 chemicals for simulated body fluid (SBF) preparation were purchased
141 from Sigma-Aldrich.

142 **2.2. EPD-Based Coating Process.** PAA was first dissolved in
143 deionized water by magnetic stirring for 10 min followed by 5 min
144 sonication treatment using an ultrasonic bath (Bandelin Sonorex,
145 Germany). The pH of the PAA solution was then adjusted to 8 by
146 adding a few drops of NaOH (1 M) to induce thorough ionization of
147 the PAA molecules.³² sPGF were then added in the PAA solution with
148 continuous magnetic stirring for 10 min. Different concentrations of
149 PAA (0.5–2 g/L) and sPGF (0.25–2 g/L) were applied throughout
150 the experiment. Before each EPD process, the blend suspension was
151 put under continuous magnetic stirring to ensure the homogeneous
152 dispersion of sPGF. The EPD cell included two parallel 316L stainless
153 steel (R_a of 0.63 μm) electrodes, horizontally or vertically located, with
154 the deposition area of $15 \times 20 \text{ mm}^2$ and the distance of 10 mm
155 between electrodes. It should be noted that the deposition is also
156 feasible on other substrates with conductive surfaces. Anodic
157 deposition is achieved via the electrophoresis of negatively charged
158 PAA chains (due to ionization of $-\text{COOH}$ to $-\text{COO}^-$) followed by
159 neutralization in the low pH region at the anode interface, as discussed
160 in the literature.³³ According to a trial-and-error approach, processing
161 parameters were optimized to obtain composite sPGF–PAA coatings
162 with homogeneous and most importantly highly aligned sPGF (for
163 vertical electrode). The deposited anode was gently withdrawn from
164 the suspension ($\sim 2.5 \text{ mm/s}$) and dried horizontally in air for 30 min
165 at room temperature, yielding the deposit mass of sPGF–PAA
166 composite coatings in the range of 1–10 mg (or 0.33–3.3 mg/cm^2).
167 The alignment of sPGF in the coating and their robust adhesion to the
168 substrate were maintained due to the presence of a PAA binder layer.
169 The concentration of PAA and sPGF in the suspension, as well as the
170 corresponding EPD parameters intended to fabricate aligned sPGF by
171 horizontal electric field are listed in Table 1. The alignment of sPGF in
172 the deposited sPGF–PAA coatings was characterized by optical
173 microscope (Leica, IC80HD).

Table 1. List of Suspensions and Corresponding EPD Parameters Using Horizontal Electric Field

sample code	PAA concentration (g/L)	sPGF concentration (g/L)	deposition voltage (V)	deposition time (s)
I	0.25	0.125	10	60
II	0.25	0.125	50	10
III	1	0.5	10	60
IV	1	0.5	20	30
V	1	0.5	30	15
VI	1	0.5	50	5
VII	2	0.5	20	15
VIII	2	1	20	15

174 **2.3. In vitro Mineralization Study.** The as-prepared coatings
175 (e.g., sample I) were soaked in 20 mL of SBF prepared according to
176 the literature³⁴ and placed in an orbital shaker at 37 °C at an agitation
177 rate of 90 rpm. The samples were incubated for predetermined time
178 periods and the SBF was refreshed every 2 days. Then, the samples
179 were removed, gently rinsed with deionized water for three times and
180 dried at 37 °C. Scanning electron microscopy (SEM) (model Auriga,
181 Zeiss) combined with energy-dispersive spectroscopy (X-MaxN
182 Oxford Instruments, U.K.) were applied to analyze the morphology

(surface and cross section) and elemental composition of the samples 183
after mineralization. Ion release profiles of sPGF in SBF were studied 184
by means of inductively coupled plasma emission spectrometer 185
(ICPE9000, Shimadzu, Japan). sPGF (0.1 g) was soaked in 50 mL of 186
SBF and placed in an orbital shaker at 37 °C with an agitation rate of 187
90 rpm. After 2 h, 8 h, 1, 6, 14, and 28 days, 1 mL of the solution was 188
extracted and filtered using 0.22 μm filter to remove possible fiber 189
solids from the solution. The absorption wavelengths for the detection 190
of P and Ca were selected according to the literature.³⁵ The calibration 191
curves were obtained by preparing standard solutions containing P and 192
Ca (supplied by Spex-CertiPrep, U.K.). Three replicates were 193
measured for each element at each time point. 194

2.4. Cellular Studies. **2.4.1. Cell Proliferation.** MC3T3-E1 (pre- 195
osteoblast) cells were cultured in a growth medium of Alpha minimum 196
essential medium (Invitrogen) with 10% fetal bovine serum, 100 unit/ 197
mL penicillin, and 100 mg/mL streptomycin. Cells were incubated at 198
37 °C under a moist atmosphere of 5% CO_2 in air and the culture 199
medium was refreshed every 2 days. The cell proliferation was 200
determined using cell counting kit-8 assay (CCK-8; Dojindo, Japan). 201
The samples were sterilized by immersion in 70 vol % ethanol for 20 202
min, followed by thorough rinsing with sterile phosphate-buffered 203
saline (PBS) before use. Pure PAA coatings produced from sPGF-free 204
suspension were chosen as the control to the sPGF–PAA coatings 205
(sample VI in this study). 5×10^4 cells in 100 μL medium were first 206
seeded on the sterilized samples ($1 \times 1 \text{ cm}^2$) located in a 24-well plate. 207
After 4 h of incubation to ensure complete adherence of the cells on 208
the sample, each well was supplemented with 900 μL medium. In this 209
way, all the cells were seeded only on the sample rather than on the 210
uncovered well plate. After culturing for 2, 4, and 7 days, 20 μL per 211
well of CCK-8 reagent was added and the cells were incubated for 212
additional 2 h. The results were expressed as the mean absorbance 213
(optical density at 450 nm) of six parallel tests. 214

2.4.2. Cell Morphology. For cell morphology observations, the cells 215
were incubated on both the control and the sPGF–PAA samples for 2 216
days following the above-mentioned protocol. The cytoskeleton of 217
MC3T3-E1 was analyzed using filamentous actin (F-actin) staining. 218
Briefly, the cells were fixed with 4% paraformaldehyde for 10–30 min, 219
permeabilized with 0.1% Triton X-100 for 5 min, and blocked with 1% 220
bovine serum albumin for 20 min. The treated skeleton and nuclei 221
were then stained with rhodamine phalloidin (100 nM, Solarbio, 222
China) for 20 min and Hoechst 33258 (10 $\mu\text{g/mL}$, Solarbio, China) 223
for 5 min in the dark, respectively. The stained cells were rinsed 224
thoroughly with PBS and then viewed under fluorescence microscopy 225
(Nikon 80i, Japan). High-magnification images of cell morphology on 226
the sPGF–PAA coating were obtained by SEM (model Auriga, Zeiss). 227
The samples were rinsed with PBS and fixed with 2.5% glutaraldehyde 228
for 3 h at 4 °C, and subsequently dehydrated in ethanol solutions of 229
varying concentrations (30, 50, 70, 90, and 100%) for 15 min, 230
respectively. The samples were dried in a desiccator at 37 °C and then 231
sputter-coated with gold before SEM observation. 232

2.4.3. Osteogenic Differentiation Effect of sPGF. The osteogenic 233
markers, including cell morphology, and bone-related gene expression 234
were characterized by culturing MC3T3-E1 cells with different 235
concentrations of sPGF (0, 1, 5 mg/mL). The expression of genes 236
associated with osteogenesis, including runt-related transcription factor 237
2 (RUNX2), collagen type I (COL1 α), and osteocalcin (OCN), was 238
assessed by quantitative real-time polymerase chain reaction (qRT- 239
PCR). Briefly, 2.5×10^5 cells per well were seeded in six-well plate 240
with sPGF and cultured for 7 and 14 days. During culture, the 241
morphology of the cells was observed by optical microscope (CKX41, 242

Table 2. Primer Sequences of Genes for the Quantitative RT-PCR³⁶

gene name (genebank no.)	forward primer sequence (5'–3')	reverse primer sequence (5'–3')
RUNX2 (NM_001145920.1)	TGCACCTACCAGCCTCACCATAC	GACAGCGACTTCATTGACTTCC
COL1 α (NM_007742.3)	GAAGGCAACAGTCGATTACC	GACTGTCTTGCCCAAGTTC
OCN (NM_007541.2)	AGGACCATCTTTCTGCTCACT	GCGTTTGTAGGCGGTCTTCA
GAPDH (NM_008084.2)	TGCACCACCAACTGCTTAG	GGATGCAGGGATGATGTTT

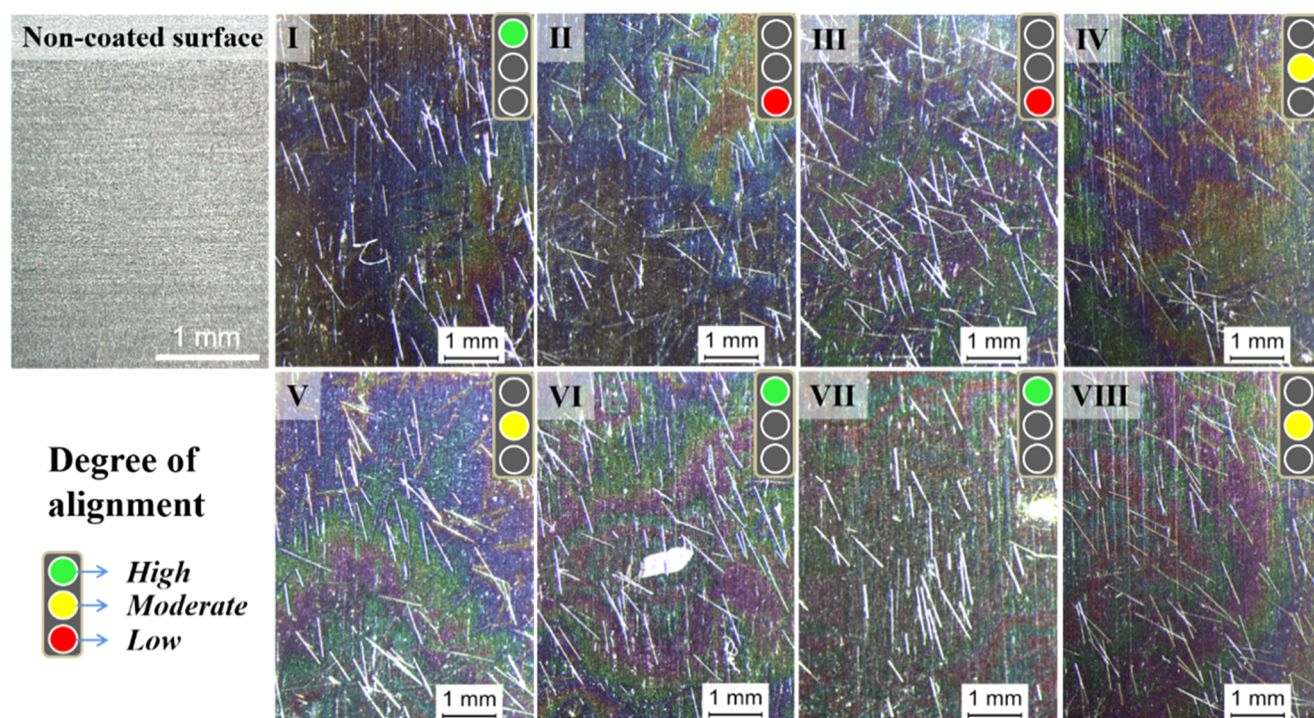


Figure 2. Alignment of sPGF in the deposited coatings ((I)–(VIII), compared to noncoated surface) prepared using different EPD parameters under horizontal electric field. The degree of alignment was assigned to three levels (high, moderate, and low levels) indicated by green, yellow, and red symbols, respectively.

243 OLYMPUS). After culture, the total RNA was extracted using TRIzol
 244 reagent (TaKARA Bio Inc, Shiga, Japan) and then converted into
 245 cDNA using PrimeScript RT Master Mix (TaKARA Bio Inc, Shiga,
 246 Japan) according to the manufacturer's instructions. The gene
 247 expression analysis was performed using CFX Manager System
 248 (CFX96TM, BioRad) and SYBR Premix Ex Taq II (TaKARA Bio
 249 Inc, Shiga, Japan) ($n = 3$). The relative transcript quantities of genes
 250 were normalized using GAPDH as the endogenous reference gene.
 251 The primer sequences of the genes in this study are listed in Table 2
 252 according to the literature.

253 **2.4.4. Alkaline Phosphatase (ALP) Activity Test.** The ALP activity
 254 of cells cultured with different concentrations of sPGF was tested using
 255 an ALP assay kit (Beyondtime Bio-Tech, China). It should be noted
 256 that osteogenic medium consisting of normal culture medium
 257 supplemented with 0.01 M β -glycerophosphate and 50 μ g/mL vitamin
 258 C was used for this experiment. 1×10^5 cells per well were seeded with
 259 different concentrations of sPGF (0, 1, 5 mg/mL) and cultured for 7,
 260 14, and 21 days. After culture, the samples were rinsed with PBS and
 261 lysed with 0.1% Triton X-100 solution for 30 min at 4 °C. Then, the
 262 solution was centrifuged at 3000 rpm for 2 min at 4 °C. 50 μ L of the
 263 obtained supernatant was mixed with 50 μ L chromogenic substrate
 264 and cultured for 30 min at 37 °C. The reaction was stopped by adding
 265 100 μ L terminal liquid. The ALP activity was measured in
 266 quadruplicate at 405 nm using a microplate reader.

267 **2.5. Statistical Analysis.** The results in this study were expressed
 268 as mean \pm standard deviation (SD) from at least three independent
 269 experiments. The statistical analyses between the analyzed groups were
 270 carried out by SPSS 16.0 software based on the one-way analysis of
 271 variance. Statistical significance was considered when $P < 0.05$, 0.01,
 272 and 0.001.

3. RESULTS AND DISCUSSION

273 **3.1. Orientation of sPGF with Vertical and Horizontal**
 274 **Electric Field.** PAA is known as a biodegradable and
 275 biocompatible polymer, which is promising for the assembly
 276 of biomedical devices.^{37,38} The role of PAA during the
 277 processing of sPGF–PAA composites can be assigned to

278 three aspects. First, the high viscosity of PAA solution at pH 8
 279 facilitated a stable dispersion of sPGF in the suspension. In
 280 addition, according to the findings on electrophoretic co-
 281 deposition of PAA–TiO₂ composite coatings,³⁹ it is assumed in
 282 the present experiment that sPGF were wrapped with PAA
 283 molecules leading to their negative surface charge and their
 284 further deposition on the positive electrode under the electric
 285 field. Third, the simultaneous deposition of PAA could act as
 286 the binder connecting sPGF to the surface of the substrate. As
 287 schematically shown in Figure 1, a vertical electric field was first
 288 designed to produce random orientation of sPGF in the sPGF–
 289 PAA coatings. Due to the effect of gravity and electrophoresis
 290 of PAA-charged sPGF, an accelerated sedimentation of sPGF
 291 could be achieved. On the other hand, horizontal electric field
 292 was applied with the aim to achieve one-dimensional
 293 orientation of sPGF in the deposited coating. During the
 294 withdrawal process of the coated electrode, the suspended as
 295 well as the weakly adhered sPGF were aligned on the PAA gel
 296 along the withdrawal direction, leading to a vertical orientation
 297 of sPGF in the coating.

298 Various suspension compositions and EPD parameters
 299 (Table 1) were used to achieve highly aligned sPGF in the
 300 deposited coating. The optical microscopic images of sPGF in
 301 the coating as well as the noncoated surfaces are shown in
 302 Figure 2. The degree of alignment was assigned to three levels,
 303 which are indicated by green, yellow, and red symbols,
 304 respectively. According to this visual inspection of the
 305 microscopic images, it was found that the deposition time
 306 played a negative effect on the degree of alignment as the
 307 amount of randomly deposited sPGF increased with the
 308 deposition time. The effect of deposition voltage on the degree
 309 of alignment was investigated when comparing the orientation
 310 of sPGF on samples I and II, which indicated a higher degree of
 311 sPGF orientation obtained at lower voltages. However, 311

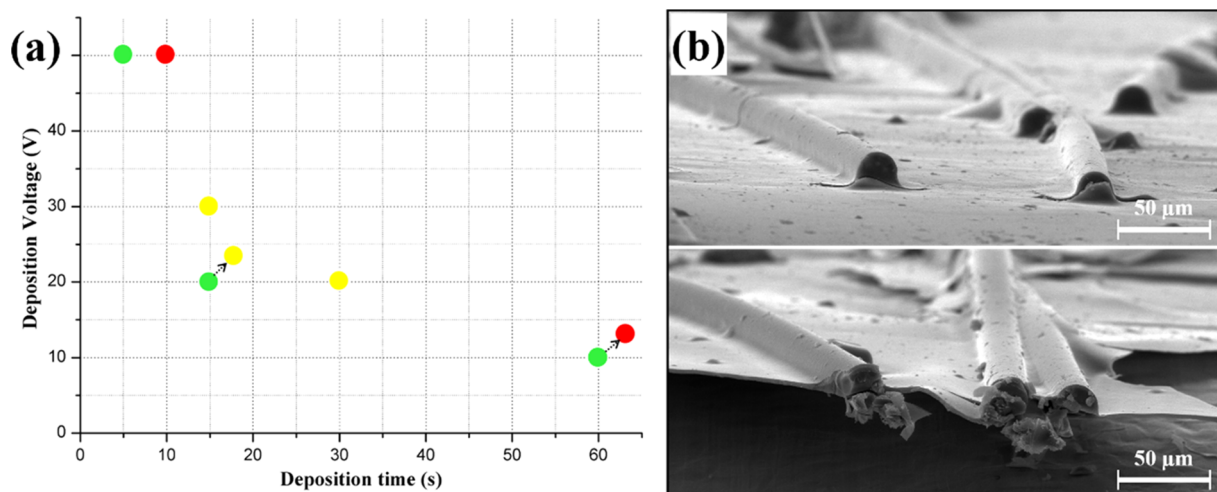


Figure 3. (a) Degree of sPGF alignment distributed in a deposition voltage vs deposition time plot. The arrows indicated the reduction of sPGF alignment with increasing sPGF concentration. (b) Cross-sectional SEM images of sample VI indicating that sPGF were partially embedded in the PAA layer.

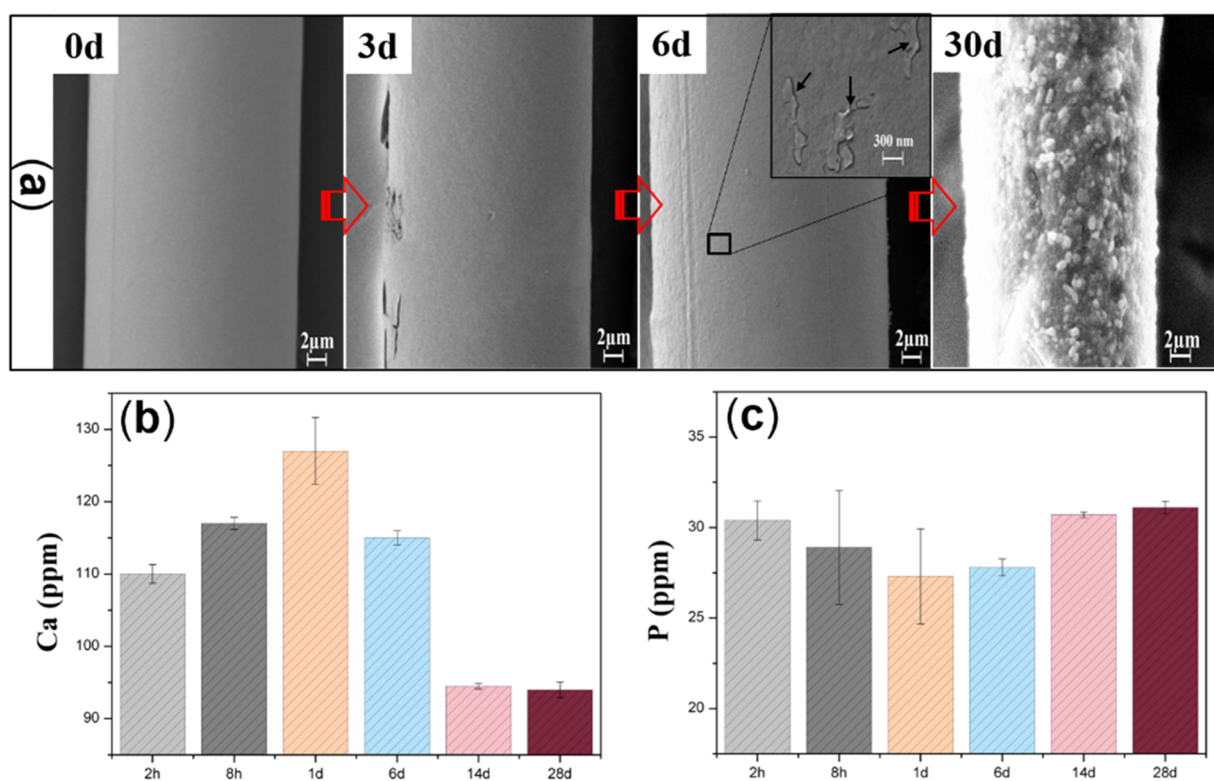


Figure 4. (a) Surface morphology of sPGF on the deposited sPGF-PAA coating as a function of incubation time in SBF. (b) Phosphorous and (c) calcium ion release profiles of sPGF in SBF (0.1 g/50 mL) for up to 28 days.

312 according to the observations on samples III–VI, it was found
 313 that the combination of high voltage with short deposition time
 314 is also beneficial for achieving a high degree of alignment. The
 315 effect of sPGF concentration on the degree of alignment was
 316 investigated by comparative studies from two groups (samples I
 317 vs III and samples VII vs VIII), which indicated a higher degree
 318 of sPGF orientation obtained using a lower concentration of
 319 sPGF.

320 The degree of sPGF alignment obtained using different EPD
 321 parameters and sPGF concentrations was plotted in a
 322 deposition voltage vs deposition time parameter window, as
 323 shown in Figure 3a. It can be concluded that both the sPGF–

PAA concentration and the deposition voltage play an
 324 important role in the degree of orientation of sPGF. A high
 325 concentration of PAA (charger) or sPGF will significantly
 326 increase the deposit yield of randomly orientated sPGF on the
 327 coating. Similarly, a higher deposition voltage will lead to
 328 substantially higher driving force to accelerate the electro-
 329 phoresis of sPGF in a short time. On the other hand, although
 330 the electrophoresis of sPGF will be probably restricted under a
 331 weak electric field, it is difficult to generate a relatively thick
 332 PAA gel with an extremely low voltage or short deposition
 333 time. In this way, if the deposition voltage is relatively low to
 334 trigger preferentially the electrophoresis of PAA molecules
 335

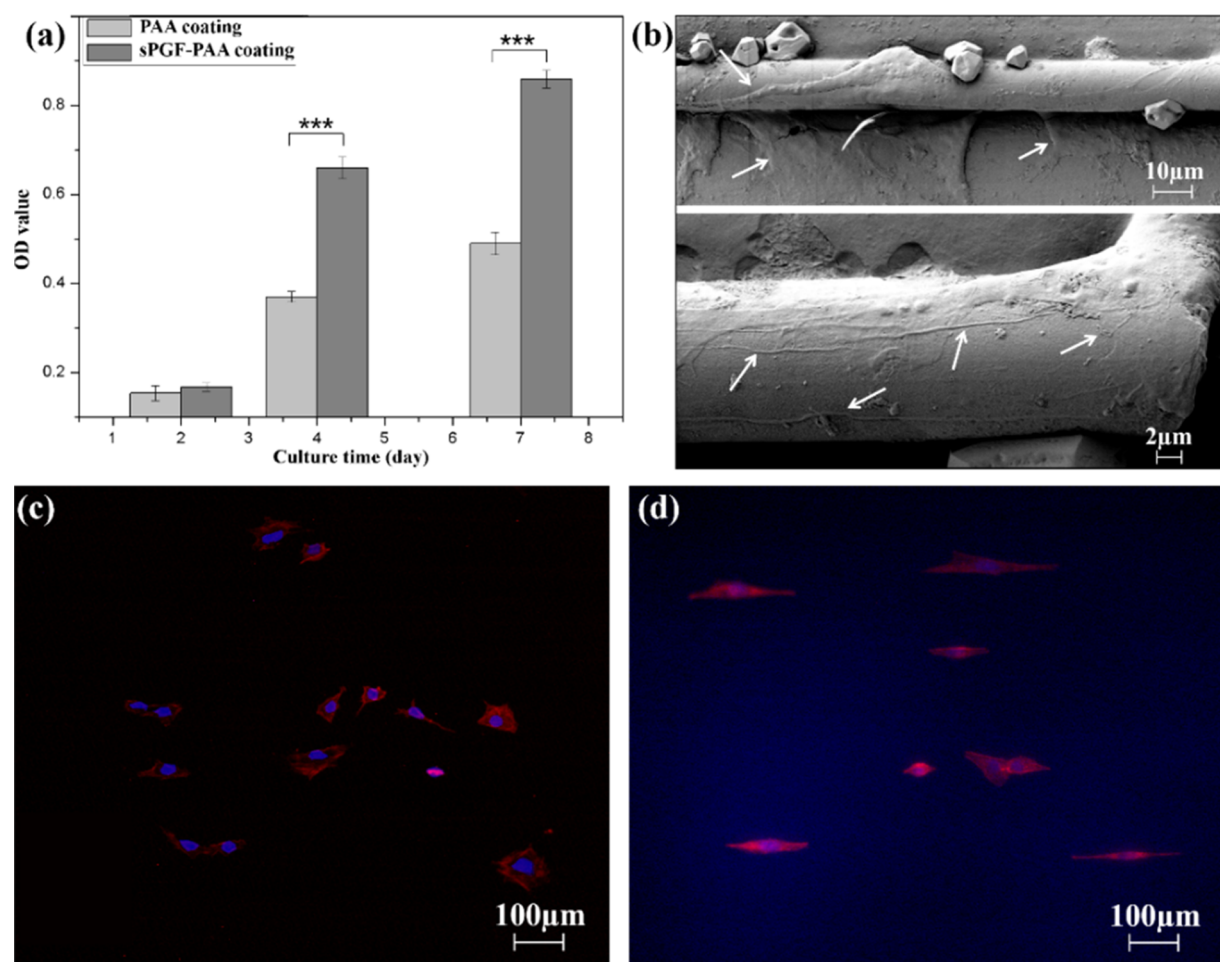


Figure 5. (a) Cell viability cultured on sPGF–PAA and PAA (control) coatings for 2, 4, and 7 days. (b) SEM images of the cells cultured on sPGF–PAA coatings for 2 days, and the arrows show the elongated skeleton and filaments along the fiber axis. Fluorescent images of stained cells on PAA (c) and sPGF–PAA (d) coatings for 2 days.

336 against the viscous suspension, a PAA-rich layer will be formed
 337 during EPD. For example, in sample I (deposition voltage and
 338 time of 10 V and 60 s, respectively), a relative thick PAA-rich
 339 layer was probably generated, resulting in a high degree of
 340 sPGF alignment during the withdrawal process (rearrangement
 341 of sPGF by fluid shear force). The PAA layer formed should be
 342 thick enough to support the adhesion of sPGF during the
 343 withdrawal process, e.g., the thickness of PAA layer on sample
 344 VI is only $\sim 3 \mu\text{m}$ according to the cross-sectional SEM image
 345 (Figure 3b), whereas sPGF were firmly adhered to the PAA
 346 matrix even after mechanical cutting. The enhancement of PAA
 347 deposition by increasing either deposition voltage or deposition
 348 time will simultaneously deteriorate the degree of sPGF
 349 alignment. Therefore, it is necessary to balance the deposition
 350 of PAA layer and the degree of sPGF alignment by using proper
 351 EPD parameters. In fact, there is a window rather than a point
 352 of PAA thickness to obtain oriented sPGF structures according
 353 to our experimental results. Based on this, there is another
 354 possibility to yield a PAA-rich layer is the use of high deposition
 355 voltage combined with short deposition time, as presented in
 356 sample VI (deposition voltage and time of 50 V and 5 s,
 357 respectively). Under such EPD conditions, sufficient amount of
 358 PAA gel can be generated, whereas few sPGF were able to
 359 adhere to the electrode during the short deposition period.
 360 Therefore, to ensure a high degree of alignment, a relatively
 361 thick PAA layer should be predeposited while minimizing the

deposition of sPGF during EPD, which could be realized by
 applying a high voltage combined with a short time or a low
 voltage combined with a long time, as indicated by the green
 symbols in Figure 3.

3.2. In vitro Mineralization Study. The prepared sPGF–
 PAA coating was incubated in SBF for up to 30 days to evaluate
 their HA-forming ability as a marker of the coating
 bioactivity.³⁴ The surface morphology of sPGF as a function
 of incubation time is shown in Figure 4a. The retained sPGF on
 the coatings after SBF incubation also proves the high stability
 and robust adhesion strength of sPGF–PAA coatings. The as-
 deposited sPGF presented a smooth morphology and a
 uniform diameter of $\sim 20 \mu\text{m}$. The surface of sPGF became
 rougher with longer incubation time, e.g., the fiber was
 completely wrapped with a rough layer after 7 days of
 incubation (shown in the inset for the day 7 sample). A slight
 reduction in fiber diameter was also observed ($2\text{--}3 \mu\text{m}$) after
 30 days of incubation. Furthermore, the fiber was wrapped with
 a cauliflower-like layer of spherical nanoparticles, which could
 be assigned to the typical morphology of mineralized apatite
 crystals in SBF.^{40,41}

Ion release profiles of raw sPGF incubated in SBF were
 analyzed to further elucidate the mineralization process of
 sPGF (sPGF/SBF ratio of 0.1 g/50 mL used in this
 experiment). The dynamic concentrations of calcium and
 phosphorous in the medium, which are closely associated with

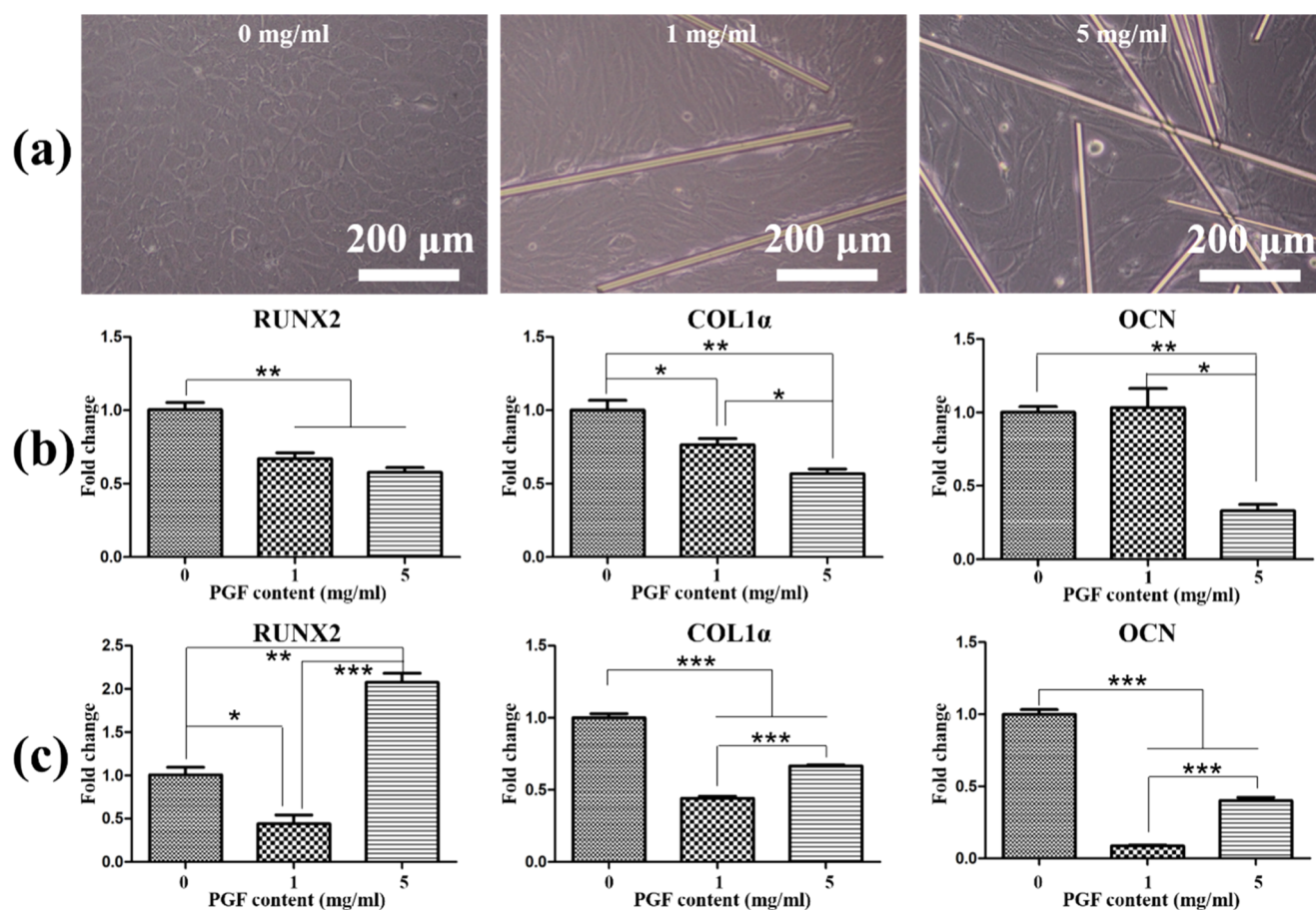


Figure 6. (a) Morphology of cells cultured with different concentrations of sPGF for 4 days. Osteogenesis-related gene expression of cells cultured with different concentrations of sPGF for (b) 7 days and (c) 14 days, respectively.

388 the formation of HA phase, are plotted in Figure 4b,c,
 389 respectively. According to the SBF recipe provided by Kokubo et
 390 al.,³⁴ the initial concentrations of calcium and phosphorous in
 391 SBF are 2.5 (100) and 1 (31) mM (ppm), respectively. The
 392 ionic concentration of calcium and phosphorous should
 393 increase as a result of the continuous degradation of sPGF.
 394 However, the detected concentration of phosphorous exhibited
 395 an appreciable reduction during the first 6 days of incubation,
 396 whereas calcium exhibited a peak concentration of ~127 ppm
 397 after 1 day of incubation and then decreased to ~95 ppm after
 398 14 days of incubation. It is reported that the degradation
 399 products of sPGF, including Ca^{2+} and PO_4^{3-} ions, will lead to
 400 the supersaturation in the surrounding SBF to accelerate apatite
 401 formation on the surface of the material.⁴⁰ According to the
 402 analyses of both the morphology and ion release profiles of
 403 sPGF in SBF, it could be concluded that the formation of a
 404 phosphate-rich layer was achieved at the early stage of SBF
 405 incubation. In addition, the constant ionic concentration after
 406 14 days of incubation could be attributed to the equilibrium of
 407 reactions involving the degradation of sPGF and formation of
 408 apatite layers.

409 **3.3. Cell Proliferation and Morphology on sPGF–PAA**
 410 **Coatings.** Cell viability on both PAA and sPGF–PAA coatings
 411 was quantitatively studied by means of CCK-8 assay, as shown
 412 in Figure 5a. Both samples exhibited comparable cell viability
 413 after culture for 2 days, whereas a significantly higher cell
 414 viability ($P < 0.001$) on the sPGF–PAA coatings was detected
 415 after culture for 4 and 7 days. Both low- and high-magnification

SEM images of cell morphology on day 2 samples are shown in
 Figure 5b. The cells tended to migrate to sPGF and spread
 along the fiber axis, e.g., the length of a cell spreading on the
 fiber is as high as 140 μm. In addition, it was observed that the
 cells tightly adhered on the fiber surface and produced an
 extremely elongated filopodia along the fiber axis. The obtained
 results suggested that the presence of sPGF could promote
 osteoblast proliferation. The bioactive composition of sPGF
 provides favorable surfaces to induce cell attachment. More-
 over, the high aspect ratio of sPGF provides spaces for cell
 migration and proliferation. The cell morphology on PAA and
 sPGF–PAA coatings in a relatively large area was also observed,
 as shown in Figure 5c,d, respectively. The cells on the PAA
 coatings presented a tabular morphology, whereas those on the
 sPGF–PAA coatings presented an extremely elongated
 morphology under the same incubation conditions. The
 obtained results indicate that the sPGF will not only enhance
 cell proliferation but also regulate cell migration and
 morphology in vitro, e.g., accelerated oriented cell proliferation
 in one dimension was obtained by culturing cells on the sPGF–
 PAA coatings.

3.4. Osteogenic Differentiation Effect of sPGF. It is
 likely that both the composition and fiber orientation of the
 sPGF–PAA coating will influence the osteogenic activities. To
 understand the specific effect of sPGF on osteogenic differ-
 entiation while eliminating the possible interference induced by
 fiber alignment, sPGF (0, 1, and 5 mg/mL) were homoge-
 neously dispersed in the culture medium with MC3T3-E1 cells

444 for a certain period. The selected concentrations of free sPGF
 445 were determined based on the deposit yield of sPGF in the
 446 coating (about 0.33–3.3 mg/cm²). The morphology of cells
 447 cultured with different concentrations of sPGF for 4 days is
 448 shown in Figure 6a. The cells cultured without sPGF achieved
 449 complete confluence, whereas unconfluent areas increased with
 450 increasing sPGF concentration. Moreover, compared to the
 451 tabular geometry of the cells on the control sample, it was
 452 observed that the cells cultured with sPGF exhibited an
 453 elongated geometry along the fiber axis or between the fibers,
 454 which is probably caused by stretching of the cell filopodia
 455 during migration to sPGF and during proliferation along the
 456 sPGF axes. The expression of osteogenesis-related genes of
 457 MC3T3-E1 cell, including RUNX2, COL1 α , and OCN,
 458 cultured with different concentrations of sPGF for 7 and 14
 459 days is shown in Figure 6b,c, respectively. At day 7, the
 460 expression levels of all genes on sPGF-containing samples were
 461 slightly lower than those on the control group (except OCN
 462 expression with 1 mg/mL of sPGF), and the gene expression
 463 became lower with increasing sPGF concentration. At day 14,
 464 the relative gene expression was significantly increased with
 465 increasing sPGF concentration; however, only the RUNX2 with
 466 10 mg/mL of sPGF exhibited a higher expression level
 467 compared to the control group.

468 The ALP activity is considered a phenotypic marker for the
 469 mature osteoblast, which is expected to be upregulated during
 470 the early differentiation period, and gradually downregulated at
 471 the later differentiation period.^{42,43} The ALP activity of cells
 472 cultured with different concentrations of PGF for 7, 14, and 21
 473 days is comparatively shown in Figure 7. After 7 days, the ALP

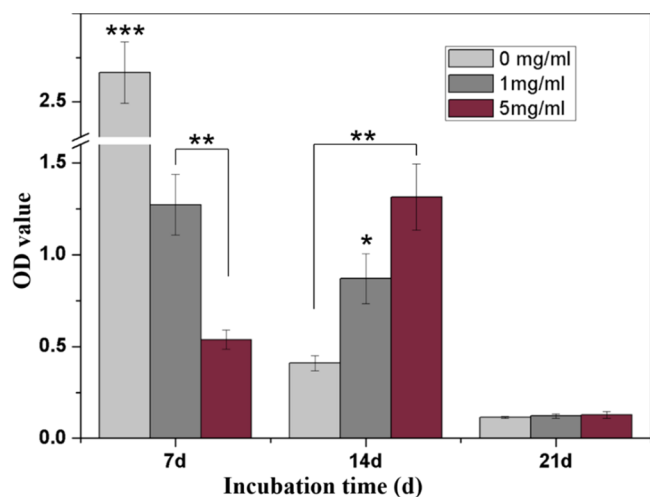


Figure 7. ALP activity of cells cultured with different concentrations of PGF. Error bars represent means \pm SD for $n = 4$ (* $P < 0.05$, ** $P < 0.01$, *** $P < 0.001$).

474 activity was significantly minimized with increasing sPGF
 475 concentration. Moreover, the ALP activity was further reduced
 476 on the sPGF-free sample and the sample with 1 mg/mL of
 477 sPGF after culture for 14 days, whereas the sample with 5 mg/
 478 mL of sPGF exhibited increased and higher ALP activity than
 479 the other two samples. After culture for 21 days, all samples
 480 exhibited a substantially lowered ALP activity and no significant
 481 difference was found according to the statistical analysis.

482 According to the previous CCK-8 analysis, significantly
 483 enhanced cell proliferation was detected when culturing with
 484 sPGF. Meanwhile, the increase in the unconfluent area in

Figure 6a, probably due to preferential cell attachment on the
 sPGF surfaces, indicated that a prolonged period of cell
 proliferation is needed to cover the entire surface area. The
 obtained results suggest that the delayed osteogenic differ-
 entiation with increasing sPGF concentration at day 7 may be
 attributed to the preferential cell proliferation against cell
 differentiation.^{44,45} In addition, the surface topography of a
 material also plays an important role in the osteogenic
 functions by regulating the morphological characteristics of
 the cell body and nucleus.⁴⁶ It was reported that elongated
 human mesenchymal stem cells (hMSCs), induced by micro-
 grooved surfaces (2.75 μ m), exhibited lowered osteogenesis
 compared to polygonal-like hMSCs cultured on flat surfaces,
 which is positively correlated with the downexpression of
 several cell morphological indexes, including integrin β 1 and N-
 cadherin.⁴⁷ Considering that sPGF used in this study possessed
 a diameter comparable to the size of the reported micro-
 grooves, it is considered that the elongation of MC3T3-E1 cells
 induced by sPGF, with respect to the tabular morphology of
 cells in the control group, should be another important reason
 for their downexpression of osteogenic genes at day 7. After
 culture for 14 days, the significant upexpression of osteogenic
 marker genes with increasing sPGF concentration can be
 ascribed to different reasons. On the one hand, the depletion of
 unconfluent space may induce the transition from cell
 proliferation to cell differentiation stage, and the higher cell
 density with increasing sPGF concentration should contribute
 to an increased gene expression level. On the other hand, the
 formation of a phosphate-rich layer became increasingly
 obvious at longer incubation times (Figure 4), and such a
 favorable surface chemistry should lead to a positive influence
 on the seen osteogenic activity. The long-term ALP activity
 analysis also confirmed the delayed osteogenic activity with an
 increasing sPGF concentration at day 7. The further decreased
 ALP activity of the control group was in accordance with the
 expression trend during osteogenic differentiation.⁴³ However,
 the higher ALP activity on sPGF-containing samples at day 14,
 compared to the control group, indicated that the presence of
 sPGF positively affects the osteogenesis at the later incubation
 period. According to our findings from cell culture experiments,
 significantly enhanced and directional cell proliferation was
 obtained in the presence of sPGF, which is of great interest for
 bone defect repair. Moreover, delayed but significantly
 enhanced osteogenic differentiation was observed with the
 increase in sPGF concentration. The long-term mineralization
 of sPGF as well as the in vivo performance of the coatings will
 be considered in future studies to assess the true potential of
 the coatings in orthopedic applications. We expect that the
 bioactive characteristic of sPGF will further facilitate osteogenic
 activity at different periods of bone regeneration.

4. CONCLUSIONS

sPGF–PAA composite coatings with random and one-dimen-
 sional orientation of sPGF were successfully fabricated on
 stainless steel plates according to vertical and horizontal EPD,
 respectively. A vertical electric field configuration can effectively
 yield a sPGF–PAA composite coating with random orientation
 of sPGF. By applying a horizontal electric field, a PAA gel layer
 was first electrodeposited in situ on the anode, followed by the
 fluid shear force-induced alignment of sPGF along the
 withdrawal direction of the deposition electrode. Both the
 EPD parameters and the sPGF concentration play important
 roles in determining the degree of alignment during horizontal

546 EPD. The prerequisite for achieving highly aligned sPGF
547 structures is the formation of a PAA-rich layer using a high
548 deposition and/or a short deposition time, which could then
549 assist the adhesion and arrangement of sPGF during the
550 withdrawal process. Continuous mineralization, characterized
551 by the formation of a phosphate-rich layer around sPGF was
552 achieved during incubation in SBF. In addition, the presence of
553 highly aligned sPGF in the composite coating not only
554 enhanced osteoblastic proliferation but also regulated cell
555 migration and spreading in one-dimensional orientation.
556 Although delayed osteogenic differentiation with increasing
557 sPGF concentration was detected in the initial stage, it is
558 expected that bioactive sPGF coatings with controllable
559 orientation are promising for directional bone defect repair.
560 The versatility of EPD technique to manipulate macroscopic
561 glass fibers to obtain oriented coatings was validated in this
562 study. Ongoing investigations have proven that similar fiber
563 structures could be obtained using different composition of
564 sPGF and even polymer fibers, and further investigations will
565 consider the effect of the oriented sPGF–PAA coatings on
566 bone bonding in vivo.

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575 Notes

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