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Innovative embedded sensors for power electronic modules: CAPTIF – ANR research project

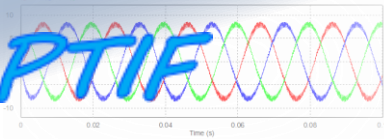
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*From Nano to Micro Power Electronics
And Packaging Workshop
October the 13th, 2016
Tours, France*





1. Main features of the CAPTIF project : partnership, context
2. Scientific and technical objectives
3. Main facts : what is expected ?
4. Organisation : deliverables, workpackages
5. Outstanding results : per WP
6. Conclusions



Partnership

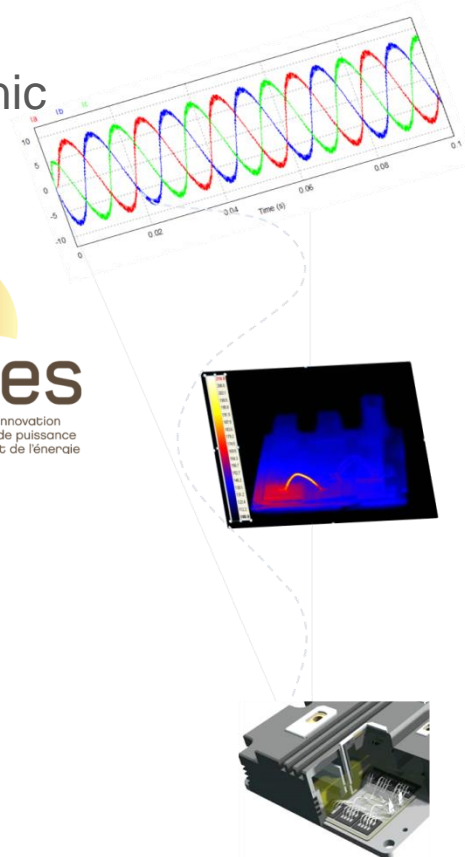
CAPTeurs innovants **I**ntégrés et logiciels au cœur d'un dispositi**F**
d'électronique de puissance.

Embedded innovative sensors and software in power electronic components.

Partnership :

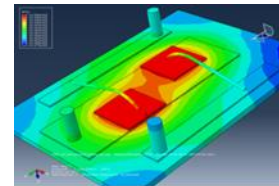


2 research laboratories,
3 industrial partners.
Starting time : 5/01/2015
Duration : 42 months
Letter of interest of AIRBUS.

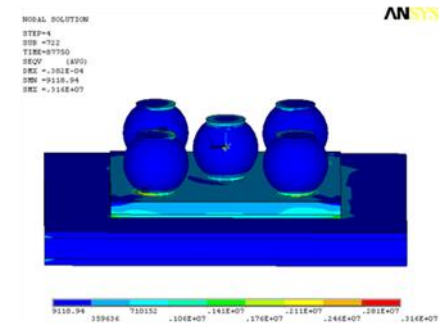


Context

- New power devices : SiC, GaN...
- Efficiency : improvement of power electronics
- Behavioral study
 - Modeling and simulation,
 - Reliability,
 - Insight measurement.



- To be delivered :
 - Tools for integrated sensors,
 - Design of innovative sensors,
 - Integrated of sensors
 - Data processing technics,
 - Reliability comparison – embedded sensors into power modules.



Scientific objectives

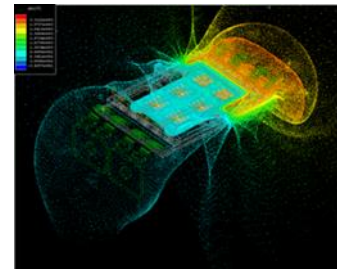
Improvement of the scientific skills in high integrated embedded systems:

- Multi scale power electronics integration;
- Multi physics design, model and characterization – simulation of thermo mechanical and electromagnetic challenges;

Key issues in overall 3D real-time behavior of mechatronic devices.

Optimize the availability of power electronic devices that match the following needs:

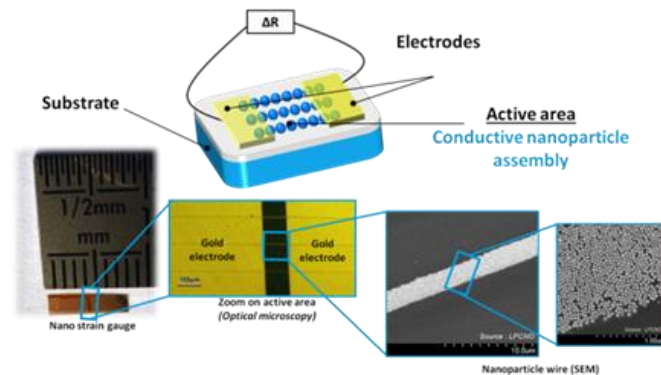
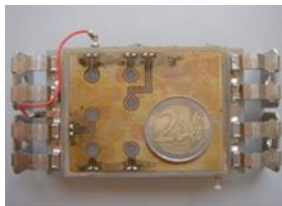
- Reliability and robustness;
- Monitoring and diagnosis of power devices health avoiding oversized devices – minimizing conventional protection for thermo mechanical and electromagnetic constraints.



Technical objectives

Design and integration of a sensor network:

- Temperature (based on the Nanolike's sensor technology)
- Strain gauge (based on the Nanolike's sensor technology)
- Electromagnetics Near-Field array (based on LGP's sensor technology).
- Virtual prototyping by Finite Elements Modeling of sensor based power modules:
 - Design optimization
 - Lifetime estimation under real mission profile of specific design;
- Data processing issued from the sensor network for:
 - Data packaging by transforming the physical treatment measures into data
 - Diagnosis and health status monitoring;
 - Overall system prevention.



What is expected ?

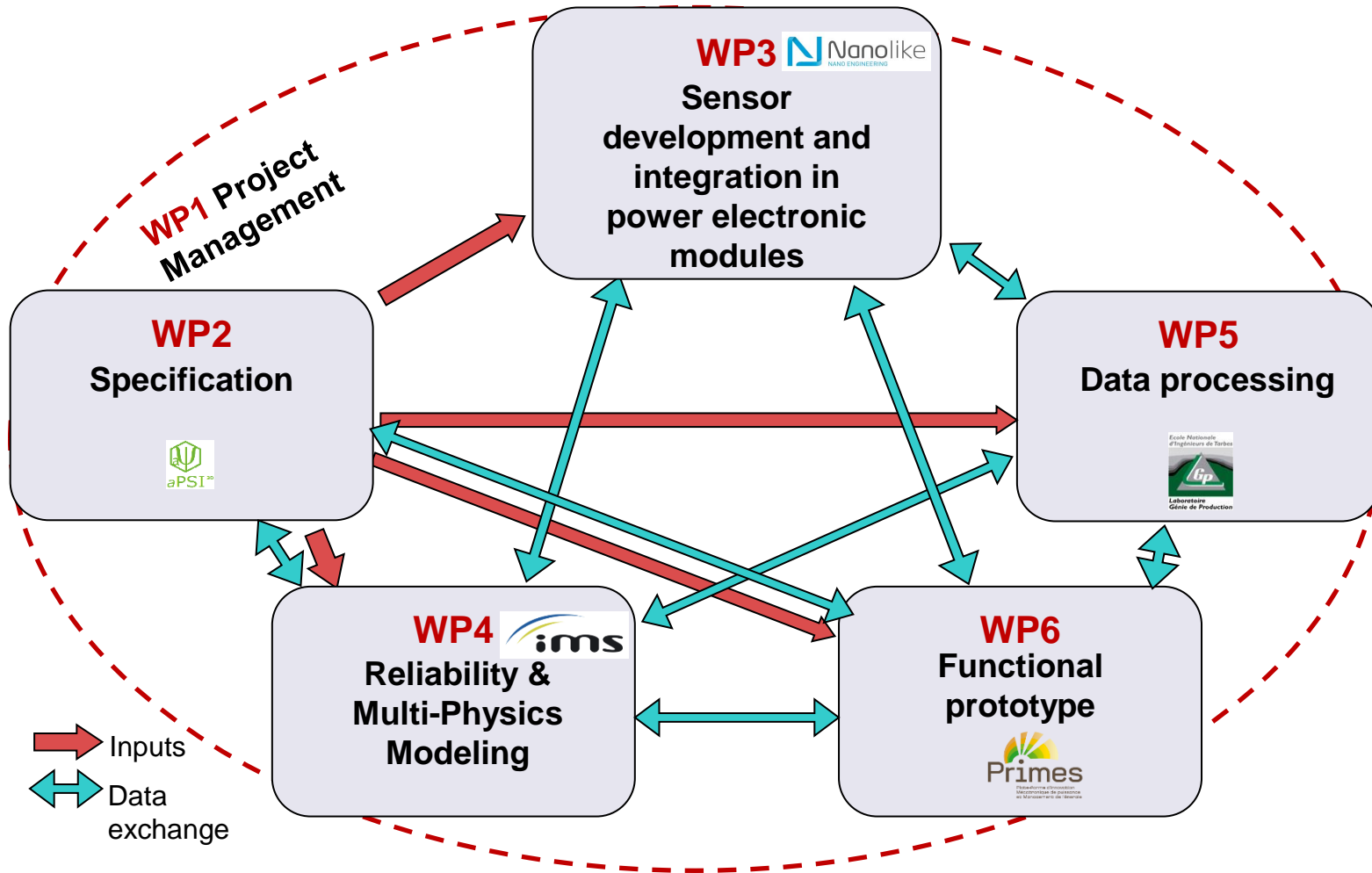


From the idea to the higher power density of power electronic modules

- New ideas and processes for integrated power modules
- Reliability numerical modeling,
- Integrated set of sensors,
- Optimized modules and components,
- Data processing,
- New products and new markets.



Workpackages



Deliverables

WP3 Sensor development and integration in power electronic modules:

- Test report on nanoparticle-based sensors: strain gauges and temperature sensors
- Test report on electromagnetic field sensors study, design, spec, prototype validations.
- Design of output sensor data packaging board.
- Feasibility prototypes: elementary power electronics module with multiple integrated sensors.

WP4 Reliability & Multi-Physics Modeling:

- Multi-physics modeling and experimental data for sensors routing.
- Multi-physics modeling and reliability data for the contribution to design a health and self-monitoring power module.

WP5 Data processing:

- Supervision algorithms for power electronics devices.
- Functional device and the data processing: integration of the algorithms on the device.

WP6 Functional prototype:

- 3D Model of the power cell - Flowchart process Report - 20 functional prototypes.
- Electrical characterization Report.
- Reliability Report.

Temperature and strain sensors

Nanoparticle-based sensors

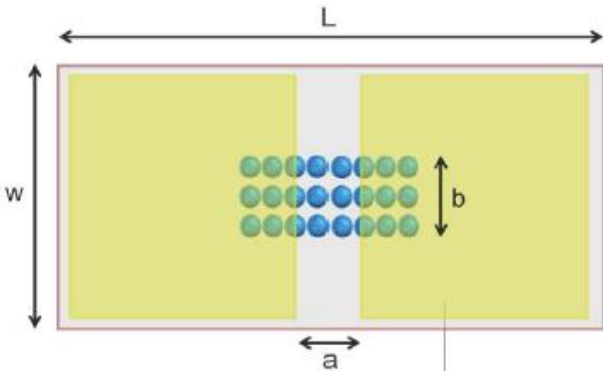
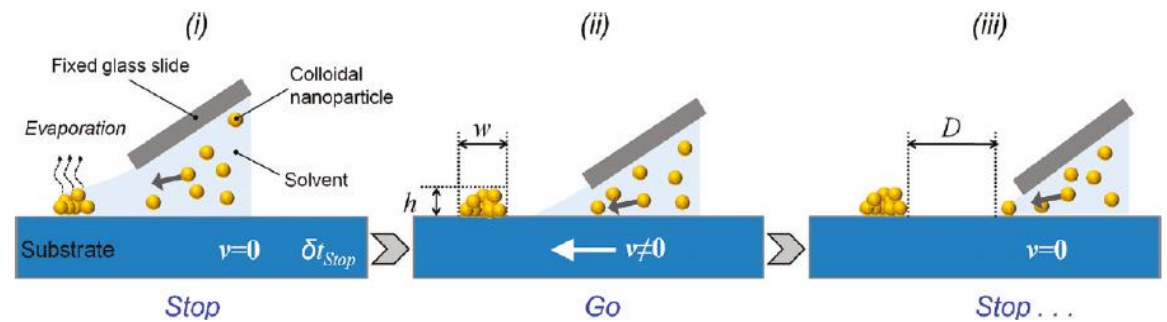
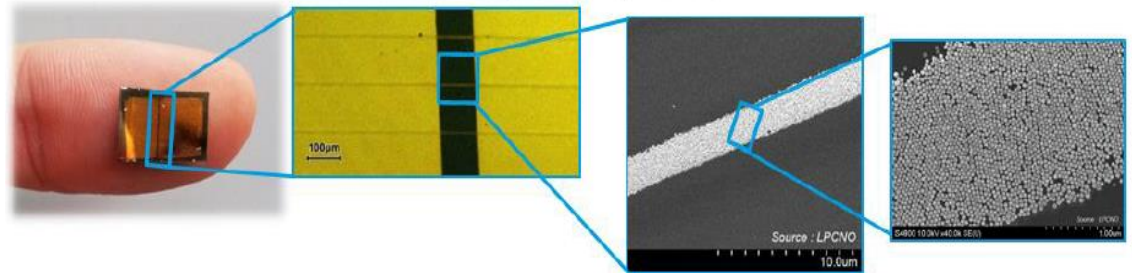


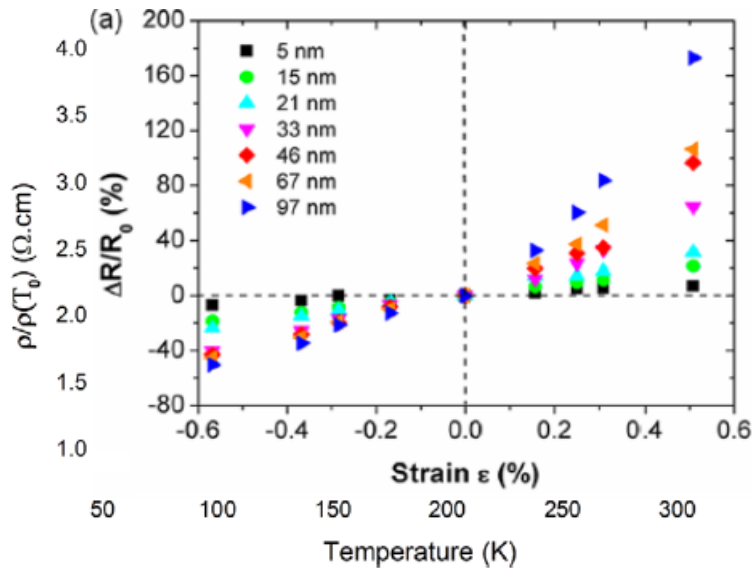
Diagram of the high impedance strain nanogauge
Nanoparticles (blue) and electrodes (yellow)



Nanoparticles, ligands, substrate ?

Temperature and strain sensors

Analysis for choice for Au nanoparticles



Following the possible ligands, the relative resistivity may vary !

Diameter of nanoparticles :
compromise !

- $\sim 10^{\circ}nm$

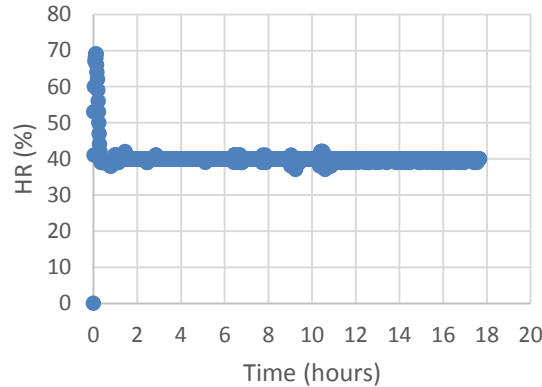
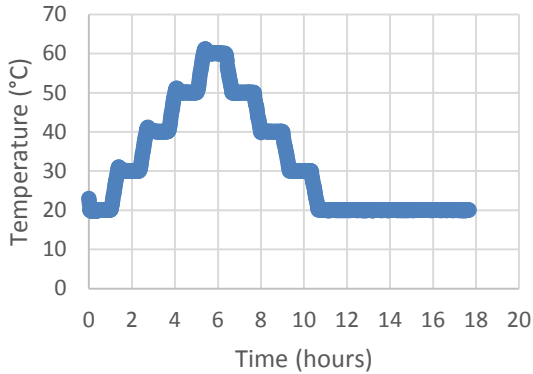
2 substrates : SiO₂ and Polyimide

Decision = compromise and possible processability



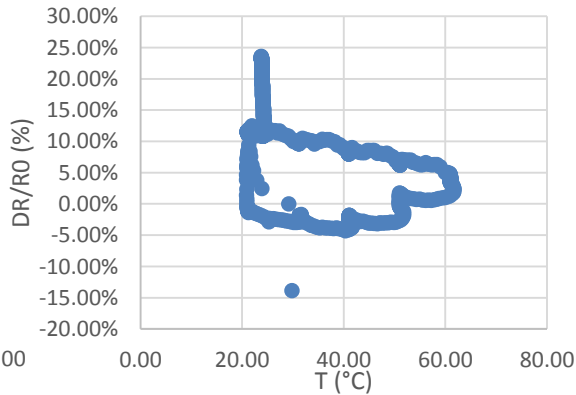
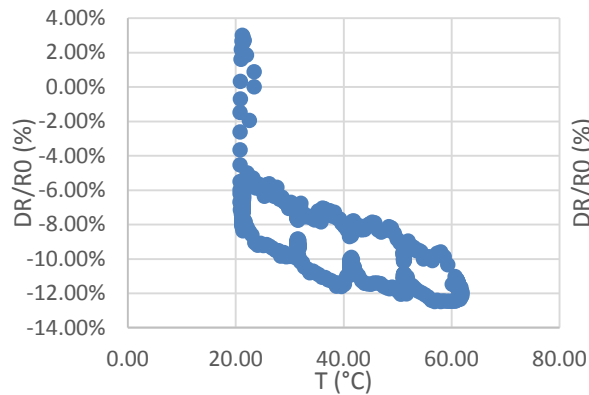
Temperature and strain sensors

First steps for sensor characterization : preliminary tests



Temperature coefficient of gauge factor :

$$\frac{R_{T1} - R_{T0}}{R_{T0}} \cdot \frac{1}{T1 - T0}$$

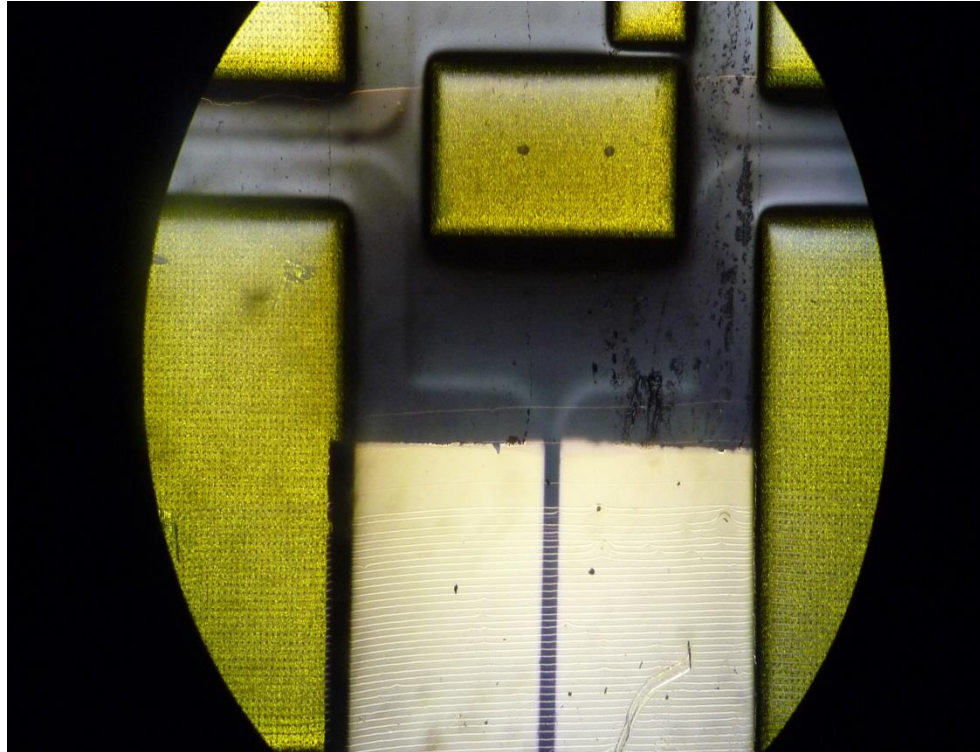


The repeatability was not insured !

- Pb identified and fixed
- A limited maximum temperature.

Temperature and strain sensors

First integration test on power dice - IGBT 650V/300A



Operating area

400*400 μm^2

Zone identified;

Pasted sensors :

- Strain sensors
- Temperature sensors.

Integration test.

Coming next :

- Reliability survey of the integrated assembly
- Measurements.

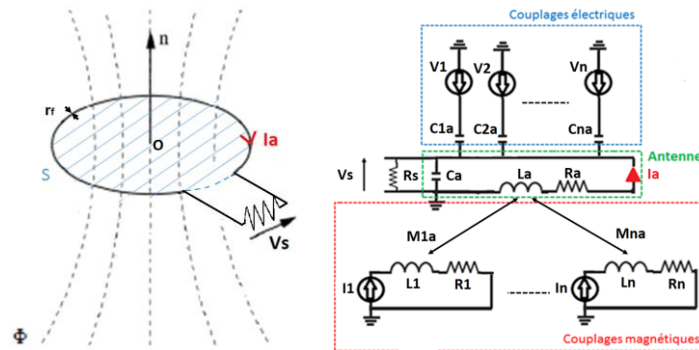
Electromagnetic sensors

Study split as:

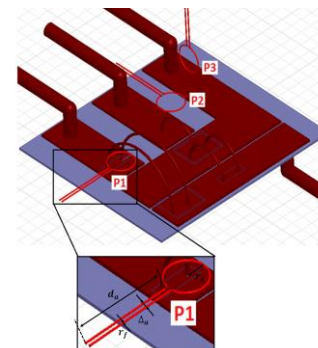
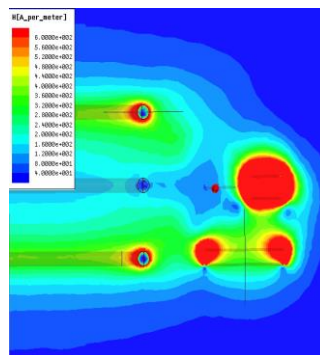
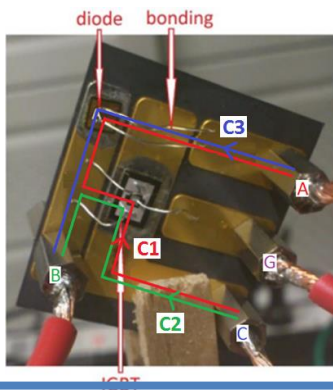
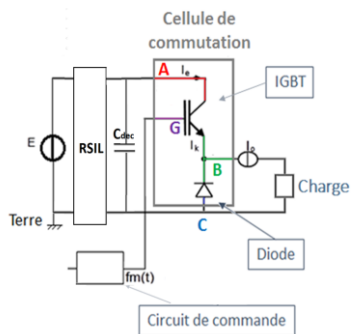
- Near field electromagnetic measure;
- Design of antennas for power modules;

- Characterization;
- **Magnetic fields => near field assumption;**
- Integration and validation.

- **Antenna position !**
- **Model the couplings.**



$$e = -\frac{d\phi}{dt}, \quad \phi = \iint_S \mu \vec{H} \cdot \vec{n} dS$$



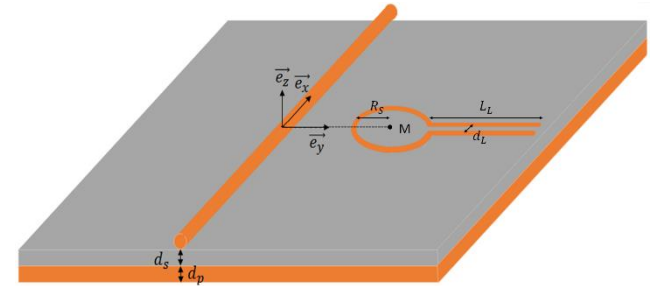
Current path flow => Several frequencies => Radiated \vec{H} => antenna position



Electromagnetic sensors

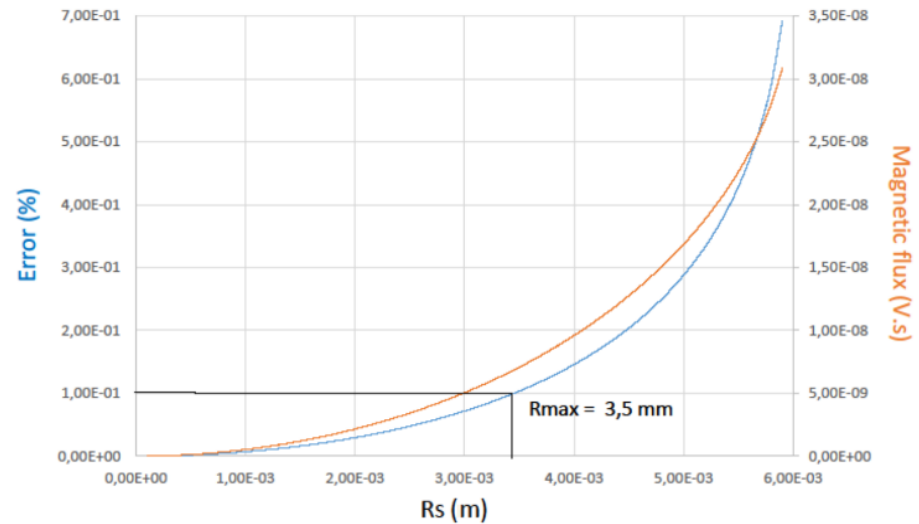
Design of antennas for power modules

- A punctual receiver;
- No effect on the magnetic field distribution;
- Only the magnetic field;
- Study of the substrate constitution influence on the radiated field;
- Size and geometry of loop;
- Influence of the transmission line;



$$\phi = \mu * \int_{x=-R_S}^{R_S} \int_{y=y_M-\sqrt{R_S^2-x^2}}^{y_M+\sqrt{R_S^2-x^2}} H_z(y, z_M). dx dy$$

$$\varepsilon = \frac{(\phi - \mu S * H_z(y_M, z_M))}{\mu S * H_z(y_M, z_M)}$$

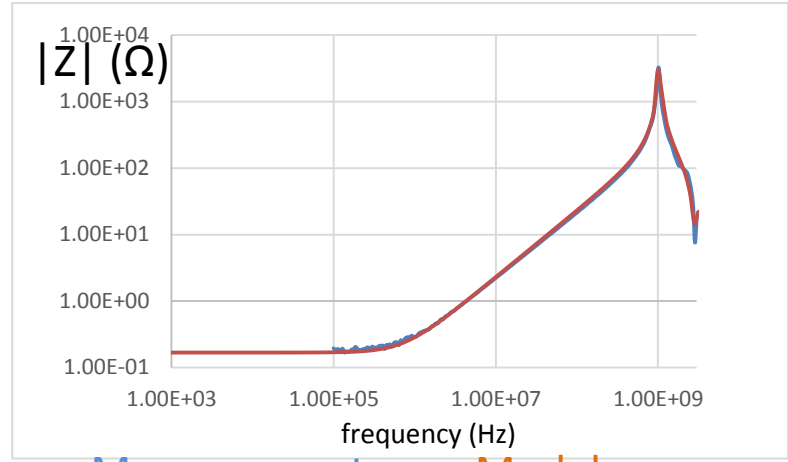
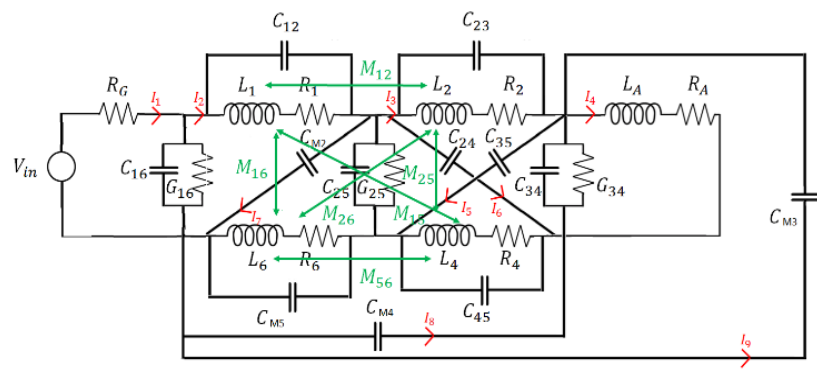
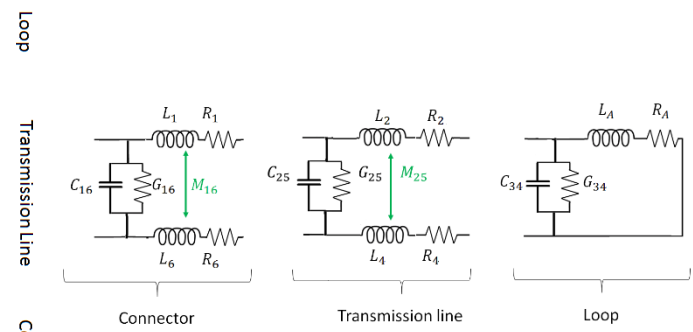
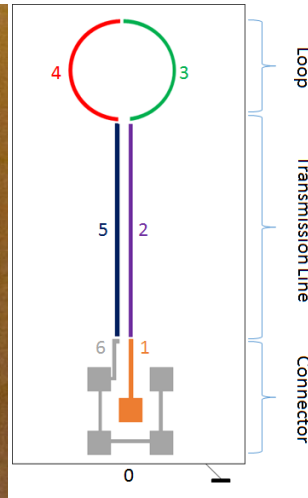


1 kHz < f < 1 GHz antenna design and position

Electromagnetic sensors

Characterization

- Isolated antenna;
- Transmission line;
- Connectors;
- Model and measures.



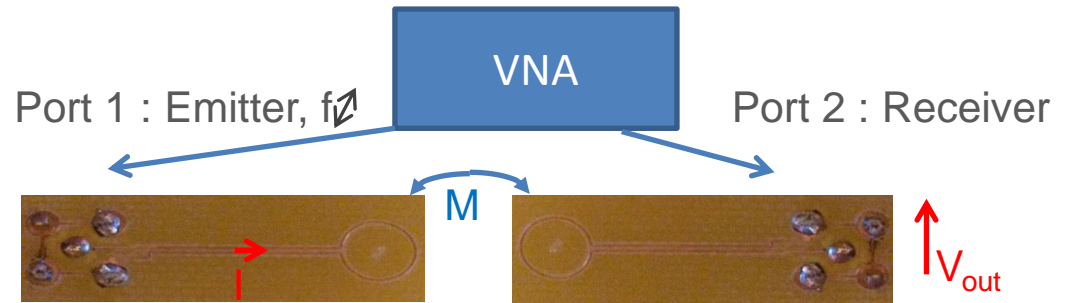
-- Measurement -- Model



Electromagnetic sensors

Characterization

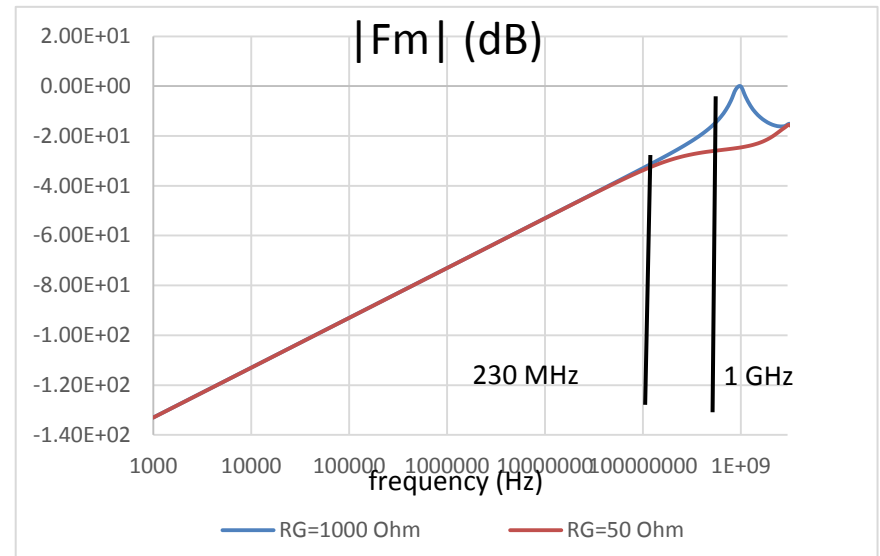
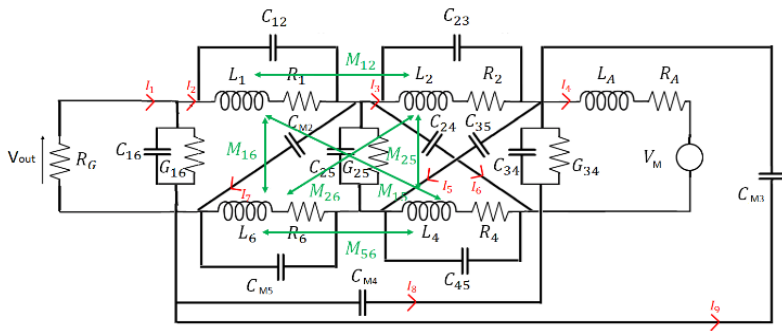
- Coupled antenna;
- Emitter: $I \leftrightarrow B$;
- Receiver: V_m .



Antenna factor:

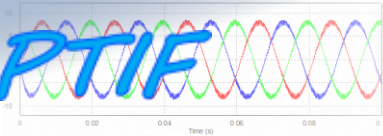
$$V_m = j\omega BS$$

$$F_m = \frac{V_{out}}{B}$$



Coming next :

- Measurements with the “simple” power module



Achieved:

- Nanoparticle-based sensors: strain gauges and temperature sensors;
- First attempt of integration;
- Electromagnetic field sensors study, design, first prototype validations.
- Design of output sensor data packaging board.

To be done:

- Improve reliability (measurement) of nanoparticle sensors;
- Increase their temperature functioning range;
- Functionalize them.
- End of testing electromagnetic sensors to entirely validate their coefficient factor.

Thank you.

