Short title: Enzyme complexes for metabolic engineering
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Update on metabolic engineering
Engineering of metabolic pathways using synthetic enzyme complexes
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One sentence summary.
The prospects for the use of synthetic enzyme complexes as a metabolic engineering tool are
reviewed.

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35 Introduction

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37 Plants provide a source of enzymes for metabolic engineering to produce valuable or useful products in 38 micro-organisms or can themselves be engineered (Andre et al., 2016; Vickery et al., 2016; Moses et al., 39 2017). Production of high value compounds (e.g. pharmaceuticals) and nutraceuticals (e.g. omega-3 fatty 40 acids, carotenoids, tocochromanols, ascorbate, anthocyanins) involves either the introduction of novel 41 pathways into a convenient host species or optimisation of endogenous pathways. Other manipulations 42 include engineering protective secondary compound production for pest and pathogen resistance and 43 osmolytes for stress resistance. Manipulation of central metabolic pathways such as photosynthesis (e.g. 44 Calvin-Benson cycle, alternative carbon sinks, introduction of CO₂ concentrating mechanisms, 45 photorespiratory bypasses, xanthophyll cycle), starch and lipid synthesis has much potential to contribute 46 to yield improvement. The use of plants as metabolic engineering vehicles to produce valuable compounds, 47 as opposed to transferring plant pathways to microbes, will depend on feasibility and economic factors. 48 Specialised cells and tissues (glandular trichomes, resin ducts and lactifers, oilseeds) adapted to synthesise 49 and store toxic and hydrophobic compounds involved in defence may make production of certain classes of 50 compounds (e.g. isoprenoids and alkaloids) more advantageous in plants (Huchelmann et al., 2017). On the 51 other hand, plants present bottlenecks in terms of the number of genes which can be conveniently 52 manipulated and a long timeframe for optimising pathway engineering (Sweetlove et al., 2017). As an 53 alternative to stable transformation, transient expression, for example in *Nicotiana*, provides a rapid route 54 to optimising engineering and could act as a production platform (Reed and Osbourn, 2018). Also, it has 55 become apparent that cambial (stem) cells are easily cultured and produce high yields of secondary 56 compounds, such as taxol from yew (Taxus cuspidate) (Lee et al., 2010). This finding could lead to a 57 resurgence in the use of plant cell cultures. Recent developments in metabolic engineering and the 58 application of a synthetic biology approach have been summarised (Stewart et al., 2018). Key tools and 59 requirements for metabolic engineering in plants are a set of promoters that drive expression in specific 60 cell types, the ability to introduce multiple enzymes that are expressed at the appropriate level, targeting of 61 the pathway to specific subcellular locations/organelles and ensuring that the supply of reductant and 62 cofactors is not limiting. An example of the importance of location is illustrated by the production of 63 dhurrin in transgenic tobacco (*Nicotiana benthamiana*). Dhurrin is a cyanogenic glycoside produced by 64 sorghum and the enzymes are normally anchored to the ER. Targeting the enzymes to the thylakoid 65 membrane in a complex enables ferredoxin to be used as an alternative reductant and improves 66 performance of the pathway (Gnanasekaran et al., 2016; Henriques de Jesus et al., 2017). This example also 67 serves as an introduction to the potential of synthetic enzyme complexes to assist metabolic engineering. 68

69 The occurrence and significance of enzyme complexes: metabolons and substrate channelling

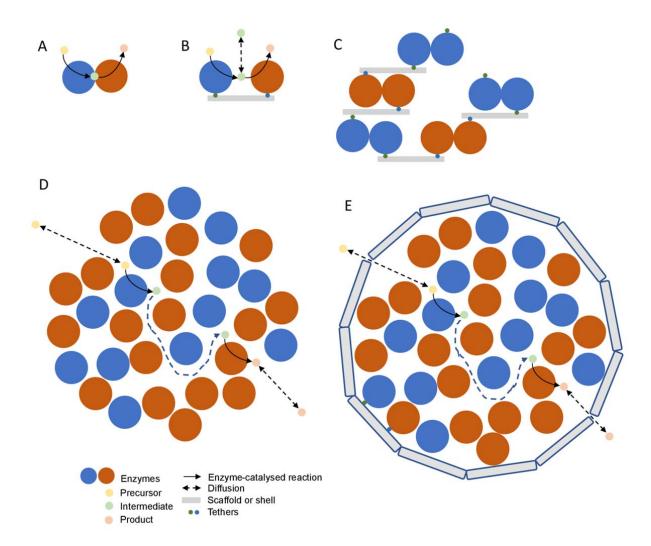
71 The possibility that enzymes are not randomly distributed but are associated into potentially dynamic 72 complexes consisting of enzymes in a metabolic pathway (metabolons) has a long history. The term 73 "metabolon" was introduced by Srere (Srere, 1985) to denote a "supramolecular complex of sequential 74 metabolic enzymes and cellular structural elements" (Srere, 1985, 1987). He proposed that metabolons 75 would enable channelling of pathway intermediates between enzymes (see the following paragraph for a 76 definition of channelling). The original definition included ribosomes and the DNA replication complex. 77 However, more recent usage excludes these highly organised structures and there is a tendency for enzyme 78 complexes to be termed metabolons in the absence of evidence for channelling or other functional 79 attributes. There are immense technical challenges in detecting potentially loose and dynamic enzyme 80 interactions (for example, by pulldowns, yeast two-hybrid and in vivo using fluorescent proteins) and 81 assessing their in vivo functionality. In plants, there are examples of enzyme associations detected by these 82 various methods and these have been reviewed (Laursen et al., 2015; Sweetlove and Fernie, 2018). 83 Examples include flavonols/isoflavonols (Achnine et al., 2004; Crosby et al., 2011; Lee et al., 2012b; 84 Dastmalchi et al., 2016; Diharce et al., 2016), polyamines (Panicot et al., 2002), sporopollenin (Lallemand et 85 al., 2013; Qin et al., 2016), alkanes (Bernard et al., 2012), indole acetic acid (Muller and Weiler, 2000; 86 Kriechbaumer et al., 2016), carotenoids (Nisar et al., 2015) and dhurrin (Moller and Conn, 1980; Laursen et 87 al., 2016). In central metabolism, the best studied examples are glycolysis and the TCA cycle (Giege et al., 88 2003; Graham et al., 2007; Zhang et al., 2017). The glycolytic enzymes are associated with the 89 mitochondrial membrane and show dynamic behaviour: complex formation increasing with high 90 respiratory demand (Graham et al., 2007). Similarly, in mammalian cells, the purinosome, an assembly of 91 enzymes involved in purine biosynthesis, assembles when there is high demand for product (Pedley and 92 Benkovic, 2017; Baresova et al., 2018). In only a few cases has the functional significance of these enzyme 93 complexes been established. In this review, "metabolon" will be used in cases where channelling is 94 demonstrated and "enzyme complex" where two or more enzymes in a metabolic pathway are physically 95 associated.

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97 This functional significance of metabolons has been debated but the principles are becoming clearer, not 98 least because of additional insights derived from synthetic enzyme complexes. To be effective an enzyme 99 complex must enable channelling (Castellana et al., 2014; Sweetlove and Fernie, 2018). Channelling is the 100 movement of an intermediate between active sites of successive enzymes with much decreased escape 101 into the bulk cytoplasmic solution (Fig. 1A). Channelling could involve direct tunnelling of intermediates 102 between active sites and/or electrostatic guidance (Elcock et al., 1997). Channelling occurs in highly-103 organised complexes such as tryptophan synthase (Dunn et al., 2008), malate dehydrogenase/citrate 104 synthase (Bulutoglu et al., 2016) and bacterial proline oxidation. In the latter example, proline is converted 105 to glutamate via proline dehydrogenase (PRODH), which produces 1-pyrroline-5-carboxylate (P5C). P5C

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106 spontaneously hydrates to form L-glutamate-semialdehyde (GSA), which is then oxidised by P5C 107 dehydrogenase (P5CDH) to form glutamate. In many bacteria, PRODH and P5CDH comprise a bifunctional 108 enzyme and kinetic studies indicate direct channelling of P5C/GSA between the active sites. However, in 109 other cases such as Thermus thermophilus, the enzymes PRODH and P5CDH are on distinct proteins. Kinetic 110 studies, substrate trapping and surface plasmon resonance analysis of protein-protein interaction showed 111 orientation-dependent association between the enzymes and substrate channelling (Sanyal et al., 2015). 112 Therefore, weak but specific interactions between these enzymes have evolved to enable channelling. This 113 is an example of the Rosetta Stone hypothesis (Marcotte et al., 1999). The hypothesis suggests that if two 114 separate proteins have homologues in another genome that are located on a single polypeptide, then the 115 separate proteins are likely to interact with each other. A large proportion of the identified fusion proteins 116 are enzymes (Enright et al., 1999; Marcotte et al., 1999). From an engineering point of view, synthetic 117 fusion enzymes may or may not be effective. This is most likely because the enzymes have not co-evolved 118 complementary structures that enable effective channelling or fusion interferes with correct folding. 119

120 Considering less-organised metabolons, the essential and comprehensive analysis by Sweetlove and Fernie 121 (2018) identifies the key point that the close association of sequential enzymes (in the absence of specific 122 interactions) cannot be effective at channelling because substrate diffusion rate is much faster than 123 enzyme catalysis, so the intermediate can escape (Fig. 1B). Only a few enzymes including triose phosphate 124 isomerase, carbonic anhydrase, superoxide dismutase, catalase and acetylcholine esterase operate at 125 diffusion limited rates ($K_{cat}/K_m \sim 10^9 \text{ M}^{-1} \text{ s}^{-1}$). Therefore, simply pairing non-coevolved enzymes will not in 126 itself be effective and, even if it is, it would increase initial rate but not steady state rate (Sweetlove and 127 Fernie, 2018). As noted above, direct channelling requires co-evolved enzymes. This is unlikely to be the 128 case when heterologous enzymes are used for engineering. Channelling requires that intermediates are not 129 in equilibrium with the bulk solvent and this could be achieved by a large cluster of enzymes, not 130 necessarily arranged in a specific manner, so that probabilistic channelling occurs (Castellana et al., 2014; 131 Sweetlove and Fernie, 2018). Because of localised high enzyme concentration, the probability that a 132 substrate binds to an active site before it leaves the cluster is increased and an increase in flux is also 133 predicted (Fig 1D). It is suggested that high enzyme concentration can influence the thermodynamic 134 feasibility of a pathway and its direction (Angeles-Martinez and Theodoropoulos, 2015). Evidence for 135 effective channelling in enzyme complexes in vivo is scarce although the wide range of central and 136 secondary metabolism pathways with interacting enzymes suggests that it is likely. Demonstration of 137 channelling is challenging, and the various approaches have been reviewed (Zhang et al., 2017; Sweetlove 138 and Fernie, 2018). Isotopic dilution is a useful technique: if channelling is occurring an added unlabelled 139 pathway intermediate will not equilibrate with the labelled 140 [Fig 1 here] 141 intermediate derived from a labelled precursor. Channelling has been demonstrated in vitro for the isolated 142 ER-bound dhurrin biosynthesis metabolon (Moller and Conn, 1980) and in vivo when a biosynthetic 143 complex is introduced into chloroplasts (Henriques de Jesus et al., 2017). In plants, isotope dilution 144 experiments have shown channelling in the glycolytic pathway bound to the surface of mitochondria (Giege

- et al., 2003; Graham et al., 2007). A recent comprehensive study of the plant TCA cycle showed 158 binary
- 146 protein-protein interactions which were confirmed by channelling of citrate and pyruvate using isotope
- 147 dilution experiments (Zhang et al., 2017). This key paper provides strong evidence for physical association
- 148 between enzymes and the occurrence of channelling. It is also of significance since TCA cycle enzymes were
- 149 the first enzymes involved in the initial characterisation of metabolons (Srere, 1987; Velot et al., 1997;
- 150 Bulutoglu et al., 2016). The other consequences of channelling include decreasing the loss of potentially
- reactive and toxic intermediates into the bulk solution and influencing flux at branchpoints (Zhang et al.,
- 152 2017; Sweetlove and Fernie, 2018). It is notable that a large proportion of metabolons are membrane-
- associated. As well as the examples mentioned above, glycolytic enzymes associate with the cytoskeleton in
- 154 yeast and Arabidopsis (Araiza-Olivera et al., 2013; Garagounis et al., 2017). It is possible that channelling is
- 155 aided by the physical and chemical properties in the cytoplasm in proximity to surfaces such as membranes

156 or cytoskeletal elements (Theillet et al., 2014). It is proposed that bacterial cytoplasm is divided into a 157 super-crowded "cytogel" extending 20–70 nm from the plasma membrane and more dilute cytosol (Spitzer 158 and Poolman, 2013). While not likely to influence the diffusion rate of small molecules significantly, the 159 formation of protein complexes may be favoured near surfaces, suggesting that anchoring synthetic 160 complexes to a membrane could be an advantageous strategy. Protein-protein interactions are driven by 161 several mechanisms not covered here (Williamson, 2012). A novel suggestion is that enzymes show 162 chemotactic movement along their substrate gradient which could drive their co-localisation (Wu et al., 163 2015; Illien et al., 2017; Agudo-Canalejo et al., 2018; Zhao et al., 2018). These experiments use fluorophore-164 tagged enzymes to follow movement in microfluidic devices but the interpretation of the fluorescence 165 correlation spectroscopy, on which the conclusions are based, has been criticised (Gunther et al., 2018). 166

167 Construction and functioning of synthetic enzyme complexes

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169 The existence of enzymes complexes and the possibility that they are important in influencing metabolic

170 pathways has provided the drive to explore the use of synthetic enzyme complexes in metabolic

171 engineering. There are essentially two approaches: anchoring enzymes on scaffold molecules of various

172 kinds or encapsulating enzymes in protein coated microcompartments based on bacterial

173 microcompartments and viral capsids. Many reviews have discussed and advocated synthetic enzyme

174 complexes and possibly outnumber actual examples of its application. The reader is referred to these

175 reviews for more information (Conrado et al., 2008; Boyle and Silver, 2012; Lee et al., 2012a; Singleton et

176 al., 2014; Chessher et al., 2015; Pröschel et al., 2015; Siu et al., 2015; Polka et al., 2016; Plegaria and

177 Kerfeld, 2018; Qiu et al., 2018). A selection of examples of synthetic enzyme complexes is reviewed here in

178 relation to the methods used and outcome.

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180 **Table 1.** Examples of metabolic pathway engineering using scaffolded enzyme complexes.

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Host organism	Approach	Outcome	Assay conditions	Reference
Saccharomyces cerevisiae	Dockerin tags + cohesion/oleosin scaffold	Enzymes co-localise to lipid droplet membranes (FRET). 1.8-fold increase in product in cell lysate assay. Channelling not tested	Initial activity in vitro?	Lin et al., 2017
E. coli	Filamentous scaffold proteins formed from bacterial microcompartment coat protein (PduA) fused to synthetic self-assembling coiled-coil proteins. Enzymes tagged with coiled-coil proteins. Also attached to inner membrane.	Network of cytoplasmic filaments visualised by TEM. Protein colocalization confirmed by tagged fluorescent proteins and microscopy.	Ethanol yield increased two- fold by 20 h but initial rate of increase same with or without scaffold.	Lee et al., 2018b
Nicotiana	Fusion of three enzymes	Dhurrin increases five-	Products	Henriques de Jesus et al
	cerevisiae	cerevisiaecohesion/oleosin scaffoldE. coliFilamentous scaffold proteins formed from bacterial microcompartment coat protein (PduA) fused to synthetic self-assembling coiled-coil proteins. Enzymes tagged with coiled-coil proteins. Also attached to inner membrane.NicotianaFusion of three enzymes	cerevisiaecohesion/oleosin scaffoldlipid droplet membranes (FRET). 1.8-fold increase in product in cell lysate assay. Channelling not testedE. coliFilamentous scaffold proteins formed from bacterial microcompartment coat protein (PduA) fused to synthetic self-assembling coiled-coil proteins. Also attached to inner membrane.Network of cytoplasmic filaments visualised by TEM. Protein colocalization confirmed by tagged fluorescent proteins and microscopy.NicotianaFusion of three enzymesDhurrin increases five-	cerevisiaecohesion/oleosin scaffoldlipid droplet membranes (FRET). 1.8-fold increase in product in cell lysate assay. Channelling not testedvitro?E. coliFilamentous scaffold proteins formed from bacterial microcompartment coat protein (PduA) fused to synthetic self-assembling

Product	Host organism	Approach	Outcome	Assay conditions	Reference
		(thylakoid membrane proteins). Transient expression, chloroplast targeted	suggested by decreased side products. Thylakoid location, but not enzyme proximity, confirmed.	post- Agrobacterium infiltration	2017
Butan-1-ol	E. coli	Encloped targeted Enzymes attached to <i>Clostridium</i> exoglucanase cellulose binding domain- induced inclusion bodies <i>via</i> leucine zipper tags	Two-fold increase in butanol formation. Enzymes shown to be present in inclusion bodies.	Stable transgenic lines.	Han et al., 2017
Indole-3-acetic acid	E. coli	Enzymes (or split GFP) fused to DNA-binding TALE proteins assembled on a plasmid with various distances between DNA binding sites	GFP fluorescence indicates assembly on DNA scaffold. IAA production increased up to eight-fold in scaffold and binding site spacing- dependent manner	Overnight IPTG induction	Zhu et al., 2016
Methanol to fructose-6- phosphate <i>via</i> formaldehyde	E. coli	A multi-subunit malate dehydrogenase fused to SH3 plus a two-enzyme fusion protein with a SH3 ligand.	Assembly into a complex confirmed by TEM and dynamic light scattering. 97-fold increase in F6P <i>in</i> vitro and 2.4-fold increase in methanol consumption <i>in vivo</i> .	Faster initial MeOH consumption rate <i>in vivo</i> up to 5 h post addition.	Price et al., 2016
Indigo	E. coli	Bacteriophage Ø P9 and P12 proteins assembled into protein-lipid vesicles. Enzymes or fluorescent proteins fused to N- terminus of P9.	Co-localisation of fluorescent proteins and fractionation of cell extracts show assembly of lipid-protein droplets (~20 nm diameter). Indigo production increased 2.5- fold in the complex (P12- dependent)	Enzyme expression induced "overnight"	Myhrvold et al., 2016
2,3-butanediol from phosphoenolpyruvate (PK) and α -acetolactate synthase	Saccharomyces cerevisiae	Enzymes tagged with cohesin and dockerin to assemble <i>via</i> cohesin- dockerin interaction	Complex formation confirmed by immunoprecipitation. 1.3- fold increase in butanediol. Evidence for channelling: pyruvate produced by PK is less available for ethanol formation.	Faster product yield (g/L culture) up to 24 h after initiating a culture by dilution.	Kim et al., 2016
Branchpoint between carbamoyl phosphate (carbamoyl phosphate synthetase) utilisation for arginine (ornithine carbamoyltransferase) and carbamoyl-aspartate synthesis (aspartate carbamoyltransferase)	E. coli	Carbamoyl phosphate synthetase and aspartate carbamoyltransferase fusion protein expressed at high level	Increase in phase-bright cytoplasmic structures typical of protein-dense clusters. Evidence for diversion of carbamoyl phosphate away from the competing arginine synthesis pathway dependent on clustering.		Castellana et al., 2014
Alkanes (acyl-ACP- reductase and fatty aldehyde decarbonylase)	E. coli	Fusion protein or enzymes tagged with zinc-finger DNA binding proteins assembled on a plasmid DNA scaffold	Enzyme scaffold assembly not assessed. Fusion protein increases alkanes 4.8-fold and DNA scaffold up to 8.8-fold (dependent on enzyme stoichiometry)	24 h post-IPTG induction	Rahmana et al., 2014
Resveratrol	Saccharomyces cerevisiae	GBD, SH3 and PDZ combined in protein scaffolds and enzymes tagged with their ligands	Resveratrol increased by up to five-fold.	Measured 36 h (five-fold) and 96 h (two-fold) after induction	Wang and Yu, 2012
Resveratrol, 1,2- propanediol and mevalonate	E. coli	Enzymes tagged with zinc- finger DNA binding proteins assembled on a plasmid DNA scaffold. Random scaffold control.	Assembly shown in vitro (split YFP) and in vivo. Up to five-fold increase in product depending on enzyme proximity/pathway	24 h post induction (resveratrol and propane diol). 50 h post induction (mevalonate)	Conrado et al. 2012
Hydrogen production (ferredoxin and hydrogenase)	E. coli	RNA scaffolds with aptamers plus proteins tagged with aptamer binding proteins	Assembly indicated by split GFP. Mutant aptamer site controls. Up to 48-fold increase in product (dependent on scaffold geometry.	16 h after induction	Delebecque e al., 2011

Product	Host organism	Approach	Outcome	Assay conditions	Reference
Glucaric acid	E. coli	GBD, SH3 and PDZ combined in protein scaffolds and enzymes tagged with their ligands	Up to five-fold increase (g/L). Enzyme stoichiometry effects observed.	48 h post induction.	Moon et al., 2010
Mevalonate	E. coli	GBD, SH3 and PDZ combined in protein scaffolds and enzymes tagged with their ligands	Up to 77-fold increase (g/L). Enzyme stoichiometry effects observed	Up to 3 d post- induction	Dueber et al., 2009

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184 185 Protein and protein-lipid scaffolds (Table 1). The first report of the construction of a synthetic enzyme 186 complex in metabolic engineering was assembly of three enzymes required for synthesising mevalonic acid 187 (acetoacetyl-CoA thiolase, hydroxy-methylglutaryl-CoA synthase and hydroxymethylglutaryl-CoA reductase) 188 on a synthetic protein scaffold (Dueber et al., 2009) (Table 1). The enzymes were linked to scaffolds using 189 high affinity mammalian protein-protein interaction domains (SH3, GBD and PDZ) assembled in various 190 combinations in a synthetic scaffold protein with cognate binding domains. Each enzyme was fused to SH3, 191 GBD and PDZ ligands. Expression in E. coli resulted in assembly of the scaffolded proteins and an increase in 192 mevalonate accumulation when scaffolded. Following this success, further scaffolding experiments have 193 been reported (Table 1). These display an increasing diversity and ingenuity of methods used to scaffold 194 enzymes. Other high affinity protein-protein interaction domains have been harnessed (e.g. dockerin-195 cohesin, leucine zippers, synthetic coiled-coil proteins). Generally, two to three enzymes have been 196 assembled on the scaffolds. In cases where enzymes are multimeric, attachment of one enzyme to several 197 scaffolds could allow cross linking to form larger structures (Fig. 1C). Larger conglomerations have been 198 achieved by scaffolding to very large proteins (Price et al., 2016) or to proteins liable to form inclusion 199 bodies (Han et al., 2017). A very promising approach is the production of a network of cytoskeleton-like 200 synthetic protein filaments to which enzymes are scaffolded (Lee et al., 2018a; Lee et al., 2018b). A number 201 of naturally occurring metabolons are membrane bound as noted above. In this context, enzyme complexes 202 anchored in lipid droplets have been produced by using scaffold proteins that associate with lipid-binding 203 proteins, such as oleosin (which is the coat protein for lipid droplets in oilseeds) and certain virus coat 204 proteins (Myhrvold et al., 2016; Lin et al., 2017). 205 206 **Nucleic acid scaffolds.** DNA and RNA have been explored as enzyme scaffolds (Delebecque et al., 2011;

206 Nucleic acid scarroids. DNA and RNA have been explored as enzyme scarroids (Delebecque et al., 2011; 207 Conrado et al., 2012; Rahmana et al., 2014; Zhu et al., 2016). Enzymes are tagged with DNA binding 208 proteins (e.g. zinc finger proteins, transcription activator-like effectors [TALEs]) and DNA scaffolds are 209 synthesised with specific binding site arrangements and spacing. These have been expressed in *E. coli* with 210 the scaffolds on plasmids. Plasmid copy number determines the amount of scaffold. RNA scaffolds have 211 also been tested on the basis that RNA can fold into potentially useful geometries to provide binding sites

- 212 (aptamers) for tagged proteins (Delebecque et al., 2011). These approaches are appropriate for bacteria
- 213 but would be more problematic in plants due to the need for accessible DNA and potential RNA instability.
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215 Why is scaffolding successful? The examples of scaffolding in Table 1 all show an increase in product 216 because of enzyme scaffolding, although the benefit is sometimes modest. E. coli and Saccharomyces 217 cerevisiae are the predominant hosts for testing scaffolds to date with the only plant example being the 218 targeting of dhurrin biosynthesis enzymes to the thylakoid membrane by transient expression in N. 219 benthamiana (Henriques de Jesus et al., 2017). Why does scaffolding work? As discussed earlier, dispersed 220 scaffolded enzyme units would be unlikely to exhibit channelling and, if they did, faster initial reaction rates 221 but not increased steady state rates would be expected (Sweetlove and Fernie, 2018). Considering the 222 examples shown in Table 1, it is generally not possible to determine if the system is at steady state because 223 many of the measurements are made hours or days after inducing scaffolding. Therefore, it is tempting to 224 propose that most of the manipulations inadvertently induce the formation of sufficiently large complexes 225 that increase local enzyme concentration, enabling probabilistic channelling and increased rate at steady 226 state (Fig. 1C). This is essentially how pyrenoids work (see below). The example of Castellana et al. (2014) 227 (Table 1) is also important because it shows that high expression of a bifunctional enzyme to form a 228 complex big enough to visualise enables channelling and diverts intermediates at a branchpoint. Controlling 229 flux at a branchpoint is also seen in the example of butanediol formation (Kim et al., 2016). Channelling was 230 demonstrated when dhurrin biosynthesis enzymes were anchored to the thylakoid membrane. The 231 pathway intermediates are reactive and when the enzymes are not anchored. LC-MS analysis detects many 232 compounds derived from them and anchoring greatly reduces their accumulation (Henriques de Jesus et 233 al., 2017). This is an important point for engineering pathways that involve reactive intermediates, where 234 the benefit could be protection against toxicity, which could be equal to the benefit of greater yield. It is 235 evident that normal metabolism causes "metabolite damage"; the production of unintended compounds 236 and it is suggested that metabolite repair enzymes could be part of the metabolic engineering tool kit (Sun 237 et al., 2017). Channelling between critical enzymes would also contribute to damage-limitation. In the 238 scaffold examples, it is likely that channelling is enabled by aggregation of the individual scaffolds into 239 larger clusters and in some of the cases this has been demonstrated (Table 1). IAA and alkane biosynthesis 240 enzymes have been detected in complexes in plants (Muller and Weiler, 2000; Bernard et al., 2012; 241 Kriechbaumer et al., 2016) but without specific evidence for channelling, so it is noteworthy that scaffolding 242 increases production of these compounds in micro-organisms (Table 1). 243

- 244 Most of the examples shown in Table 1 demonstrate that assembly has occurred by using techniques such
- as co-immunoprecipitation (co-IP), fluorescent proteins (bimolecular fluorescence complementation [BiFC],
- 246 Förster resonance energy transfer [FRET]) and transmission electron microscopy (for larger assemblies and
- 247 encapsulated enzymes). Possibly, super-resolution microscopy and transmission electron cryomicroscopy

- 248 (cryoEM) will be useful in providing more detailed information on the size and structure of complexes.
- Another factor, not explicitly tackled in any of the studies, is the possibility that the scaffolding has a
- 250 favourable influence on the total amount of enzyme (perhaps by decreased rate of proteolysis) or
- 251 influences specific activity and kinetic properties. Again, the characterisation is rarely sufficiently detailed
- to assess these possibilities. Finally, it is reasonable to suppose that unsuccessful attempts at scaffolding
- 253 have not been published, making it impossible to assess the probability of success.
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- 255 Synthetic microcompartments: nanoreactors
- 256

257 Many bacteria produce microcompartments (BMCs), protein-coated nanostructures which encapsulate 258 enzymes (Fig. 1E). Their structure and functions have been well-reviewed (Kerfeld et al., 2018). They can be 259 divided into two categories by function. Metabolosomes contain catabolic enzymes for utilisation of carbon 260 sources via pathways that produce reactive intermediates. **Carboxysomes** function as part of the CO_2 261 concentrating mechanism (CCM) of photosynthetic bacteria and contain ribulose bisphosphate 262 carboxylase-oxygenase (Rubisco) and carbonic anhydrase. They occur in two distinct forms: α -263 carboxysomes in proteobacteria and some cyanobacteria and β -carboxysomes in cyanobacteria. BMCs 264 function by concentrating enzymes (Rubisco and carbonic anhydrase) in a restricted space which enables 265 channelling as described above for other enzyme complexes. The shell presumably evolved because there is 266 an additional benefit to a diffusional barrier. Our understanding of how BMCs assemble, encapsulate the 267 correct enzymes and allow substrate and product exchange vig pores has advanced to the point where 268 synthetic BMCs that self-assemble have been expressed in bacterial cells. Assembly of enzymes for 269 encapsulation is assisted by incorporation of encapsulation peptides (EPs) (Gonzalez-Esquer et al., 2016; 270 Plegaria and Kerfeld, 2018). In plants, there has been a focus on the possibility of introducing carboxysomes 271 into chloroplasts to mimic the cyanobacterial CCM. As in cyanobacteria, this would also need transporters 272 to concentrate bicarbonate into the chloroplast stroma. Bicarbonate would enter the carboxysomes where 273 CO₂ production is catalysed by encapsulated carbonic anhydrase and the high local concentration of 274 Rubisco drives rapid CO₂ fixation and outcompetes the oxygenase reaction (Rae et al., 2013). The first steps 275 to this goal have been achieved by successful assembly of β -carboxysome shells in chloroplasts by transient 276 expression of five shell proteins in Nicotiana (Lin et al., 2014). YFP tagged with a small targeting peptide 277 from the carboxysome organising protein CcmN was incorporated into the shells. In a recent breakthrough, 278 a minimal functional carboxysome was expressed in tobacco chloroplasts (Long et al., 2018). This was 279 achieved by introducing two α -carboxysome coat proteins and the large and small subunits from the 280 cyanobacterium Cyanobium. Chloroplasts were transformed to enable knockout of the endogenous Rubisco 281 large subunit. The resulting plants were able to grow, carrying out CO₂ assimilation with the encapsulated 282 Cyanobium Rubisco. The results show that this minimal carboxysome allows encapsulated Rubisco to 283 function and therefore the pores in the protein coat enable exchange of substrates and products.

285 BMCs are related to viral capsid proteins. Capsid proteins can self-assemble in heterologous hosts and have 286 the potential to be used to encapsulate enzymes. An interesting recent example is encapsulation of an 287 indigo biosynthesis pathway from tryptophan in a virus capsid protein. The enzymes were anchored to the 288 capsid proteins using SpyTag/SpyCatcher protein fusions (Giessen and Silver, 2016). This system is based on 289 the CnaB2 domain from the fibronectin-binding protein FbaB from *Streptococcus pyogenes* and works by 290 spontaneous reaction between a lysine residue on SpyCatcher and aspartate on SpyTag to form an 291 isopeptide bond (Reddington and Howarth, 2015). Tagging the enzymes with SpyCatcher and 292 bacteriophage MS2 capsid protein with SpyTag resulted in assembly of particles in *E. coli* which increased 293 indigo production by 60 % compared to controls (Giessen and Silver, 2016). Pores of BMCs and capsids can 294 be engineered to control substrate uptake specificity (Glasgow et al., 2015). Isolated capsids showed that 295 the enzymes were markedly more stable *in vitro* because of the covalent linkages. 296 297 Harnessing and modifying other naturally occurring structures: synthetic organelles. 298 299 Pyrenoids and peroxisomes could be considered large enzyme complexes that enable probabilistic 300 channelling. Peroxisomes contain oxidases that produce hydrogen peroxide along with catalase, which 301 decomposes the peroxide to water. In leaves, photorespiration generates a large flux of glycolate, which is 302 oxidised in peroxisomes to produce glyoxylate (a reactive aldehyde) and hydrogen peroxide. By co-303 operation between peroxisomes and mitochondria, photorespiration produces glycerate for recycling into 304 the Calvin-Benson cycle (Hagemann and Bauwe, 2016). Isolated spinach leaf peroxisomes produce glycerate 305 at the same rate with and without an intact membrane and, in both cases the intermediates glyoxylate and 306 hydroxypyruvate are not detected in the suspension medium (Heupel and Heldt, 1994). The results indicate 307 that the leaf peroxisome is a protein complex that maintains its integrity without the membrane boundary 308 and which exhibits channelling. More recently, interaction between glycolate oxidase and catalase was

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- 309 shown by BiFC and co-IP (Zhang et al., 2016). The relative simplicity of peroxisomes (lack of a genome and a
- 310 single membrane permeable to small molecules) makes them a tempting basis for production of a synthetic
- 311 organelle housing engineered metabolic pathways. As noted above, the evidence for channelling in leaf
- 312 peroxisomes even in the absence of a membrane provides a useful starting point. Various pathways have
- 313 been engineered into peroxisomes, for example, to produce polyhydroxyalkanoates in Arabidopsis
- 314 (Mittendorf et al., 1999; Kessel-Vigelius et al., 2013). Yeast peroxisomes have been engineered to efficiently
- 315 produce alkanes and fatty alcohols from acyl-CoAs, with evidence that the high enzyme concentrations
- enabled channelling (Zhou et al., 2016). These pathways use the acyl-CoA metabolising capacity of
- 317 peroxisomes. Modification of the existing peroxisomal protein import system can increase its efficiency for
- 318 importing enzymes (DeLoache et al., 2016). However, the recent creation of a novel protein import system
- 319 which runs in parallel with the endogenous system provides a step towards synthetic peroxisomes (Cross et

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- 320 al., 2017). Deeper understanding of proliferation mechanisms and the protein-protein interactions that
- 321 hold the peroxisomal matrix together will also assist in reaching this goal.
- 322

323 The pyrenoid could provide another starting point for producing a protein aggregate with high enzyme 324 concentration that enables channelling. This structure consists of an aggregate of Rubisco in the 325 chloroplasts of algae and some liverworts and is required for their CO₂ concentrating mechanism (CCM). It 326 traps CO₂ produced by carbonic anhydrase allowing improved Rubisco activity (Meyer et al., 2017; Küken et 327 al., 2018). The protein components of this structure have been identified and the protein EPYC1, present in 328 high concentration, interacts with Rubisco, forming a scaffold (Mackinder et al., 2016; Mackinder et al., 329 2017). Additionally, the resulting structure is liquid, rather than crystalline, and undergoes a phase 330 transition and fission during cell division (Freeman Rosenzweig et al., 2017). These structures suggest the 331 possibility of making synthetic organelle-like structures without walls or membranes for metabolic 332 engineering and, of course, the introduction of pyrenoids into plant chloroplasts is a potential route for 333 improving photosynthesis (Mackinder, 2018). 334 335 Conclusion 336 It is evident that the amount of final product in engineered metabolic pathways can be increased by various 337 ingenious scaffolding approaches. The most likely explanation is that the resulting enzyme aggregates are 338 (often inadvertently) large enough to enable probabilistic channelling due to increased local enzyme 339 concentration. Pyrenoids work in the same manner, while encapsulation in BMC and capsid coat proteins 340 increases enzyme concentration and provides an additional (potentially selective) diffusion barrier. Leaf 341 peroxisomes are robust protein complexes that can hold together without their membrane and exhibit 342 channelling. Peroxisomes and pyrenoids could form the basis for engineering multienzyme metabolic 343 pathways which benefit from channelling. Ultimately, the widespread use of channelling in plant metabolic 344 engineering will be determined by a balance between the extra time required to introduce and optimise 345 enzyme assemblies versus the potentially modest benefit in product yield. Channelling could provide a 346 critical advantage if it enables production of compounds with highly reactive and toxic pathway 347 intermediates or improves diversion of central metabolism intermediates into the engineered pathway. 348 349 350 351 352 353 354 355 356

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373 374	Accession Numbers
375	Tables
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377 378	Table 1. Examples of metabolic pathway engineering using scaffolded enzyme complexes.
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380	
381	Figure Legends
382	Figure 1. Enzyme assemblies and their influence on substrate channelling. A . Two closely associated ("co-
383	evolved") enzymes enabling direct channelling of the intermediate between active sites. The active sites
384	could be located on separate proteins or on a single bifunctional protein. B . Tagged enzymes attached to a
385	synthetic scaffold protein, nucleic acid or lipid scaffold (see Table 1). There is little channelling since the
386	diffusion rate of the intermediate is much faster than enzyme activity. ${f C}.$ The same assembly as (B) but
387	showing how multimeric scaffolded enzymes can form larger aggregates of high enzyme concentration. D.
388	A large assembly of enzymes providing high local enzyme concentration enables probabilistic channelling.
389	Here, the high enzyme concentration increases the chance that the intermediate binds to an enzyme active
390	site before diffusing away. E. An encapsulated enzyme assembly is identical to (D), but a self-assembling
391	protein coat provides an additional diffusion barrier with pores at the vertices to allow (selective) exchange
392	of substrates and products. The enzymes could be tethered to the coat proteins. Examples are bacterial
393	microcompartments (BMCs) specialised for utilisation of carbon sources in pathways involving reactive
394	intermediates (metabolosomes) and for CO_2 fixation with encapsulated carbonic anhydrase and Rubisco
395	(carboxysomes). Eukaryotes lack BMCs but have pyrenoids (an aggregation of Rubisco surrounded by a
396	loose starch sheath found in algae and hornworts) and peroxisomes. Peroxisomes house enzymes that
397	produce toxic products and could be considered analogous to metabolosomes. They are bounded by a
398	membrane that is relatively permeable to small molecules and exhibit channelling.
399 400 401	

ADVANCES

- Multiple physical interactions between plant TCA cycle enzymes have been detected, which enables channeling of intermediates at some steps. This finding confirms the functional significance of TCA cycle metabolons, which are conserved across many species.
- A functional streamlined α-carboxysome encapsulating Rubisco has been introduced into tobacco chloroplasts, providing a significant step in engineering a synthetic carbon dioxideconcentrating mechanism into C₃ plants.
- Pyrenoids, an aggregation of Rubisco in algal chloroplasts forming their carbon dioxide concentrating mechanism (CCM), are dynamic liquid-like structures and a novel protein EPYC1 is involved in their structure. This discovery paves the way for designing synthetic CO₂concentrating mechanisms and could form the basis for engineering pyrenoid-like synthetic enzyme complexes for other purposes.
- Anchoring a complex of dhurrin (a cyanogenic glycoside) biosynthesis enzymes to the thylakoid membrane in tobacco enables use of ferredoxin as an alternative reductant and improves pathway yield by channeling and decreasing the escape of reactive pathway intermediates.

OUTSTANDING QUESTIONS

- How many of the enzyme complexes detected in plants by protein-protein interaction exhibit channeling with potential advantages for flux, control of branch points or sequestration of reactive intermediates?
- Can increased knowledge of pyrenoid structure be harnessed to enable their use in metabolic engineering beyond photosynthesis?
- Can peroxisomes be re-purposed to allow channeling in introduced pathways?
- Innovative techniques for constructing synthetic enzyme complexes are so far almost entirely restricted to micro-organisms. Given the relatively small gain in product formation, will there be situations where investing in the optimization of channeling in plants would be beneficial?
- Could the high throughput possible in microorganisms enable forced evolution of multiple enzymes to optimize their interactions before transfer to plants?

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