

# MODELING OF THE INTERACTION BETWEEN THE SWITCHING ARC AND HYDRAULIC DRIVING MECHANISM IN GAS-BLAST CIRCUIT BREAKERS

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**Abstract.** The presence of an arc in a circuit breaker interrupter creates an opposing force to the driving mechanism by changing of the pressure field. This opposing force alters the dynamics of the driving mechanism, the travel characteristics of the moving contact and therefore the switching process. The severity of the influence depends on the structure of the interrupter, the travel profile and also the current waveform, especially the magnitude of the fault current. A 252 kV puffer circuit breaker was used in the present work to study the key factors that contribute to the uncertainty of the predicted contact travel based on coupled simulation.

**Keywords:** Coupled simulation, driving mechanism, switching arc.

## 1. Introduction

High voltage circuit breaker is a crucial element in modern power transmission system and its reliability and performance play an important role in the safe operation of the network. It is well known that the performance of a breaker is determined by the design and operational parameters among which the travel characteristics of the moving components (e.g. contact-nozzle assembly) is a key factor that is controlled by the driving mechanism but modified by the arcing process. Despite that much effort has been devoted to arc modelling in high voltage circuit breakers [1][2][3] little has been reported on the influence of the arc on the dynamics of the driving mechanism. Measured travel curves are normally used in the simulation of high voltage circuit breaker[4]. A detailed analysis of a typical three-level hydraulic driving mechanism is given in [5]. As a continuation of the work done in [5], coupled circuit breaker simulation was attempted in [6]. However, the complex arcing process was approximated by a simple pressure device and assumed pressure variation with time. In the present work, a lumped mechanical model of a hydraulic driving mechanisms has been developed and coupled to a differential arc model in a way as shown in figure 1. The coupling between the two models allows the determination of the travel characteristics of the moving components in a self-consistent manner, considering automatically the effect of pressure field variation in the arcing process. The aim is to answer the following two questions. First, using the lumped model for the driving mechanism, what are the main factors that affect the accuracy of the predicted travel characteristics and how? Secondly, what accuracy can be achieved and what is the applicability of the model parameters?

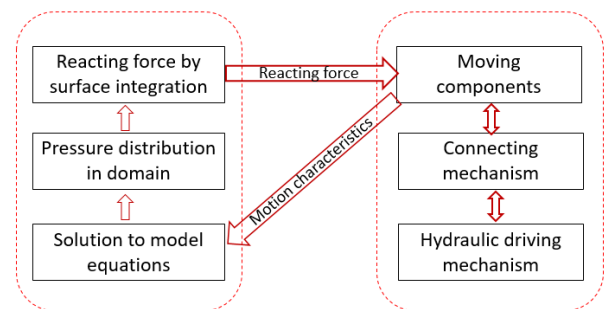


Figure 1. Coupling of the mechanical driving mechanism and the arcing process.

## 2. Arc model

The gas flow in the interruption chamber is largely unsteady and turbulent with the assumption that the arc is axis-symmetric (2-D). The governing equations (modified Navier-Stokes equation) of switching arcs can be written in a general form as:

$$\frac{\partial(\rho\phi)}{\partial t} + \nabla \cdot (\rho\phi\vec{V}) - \nabla \cdot (\Gamma_\phi\nabla\psi) = S_\phi \quad (1)$$

With a comprehensive description of the arc model given in [7][8], for the sake of simplicity, details regarding the arc model and equation (1) will not be presented in this paper.

The modified N-S equation takes into account all important process and factors during arcing, such as: radiation, ohmic heating, nozzle ablation, electromagnetic effect and turbulence. The arc model is implemented in a commercial computational fluid dynamics (CFD) package, PHOENICS. A typical 252 kV puffer circuit breaker has been chosen as an example, based on which two stes of reference simulation have been conducted with current of 10 and 50 kA.

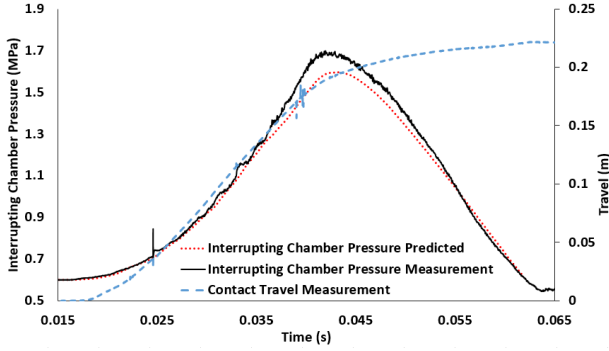


Figure 2. Predicted and measured pressure in the compression chamber of a puffer circuit breaker under 10 kA conditions. Measured contact travel is also given.

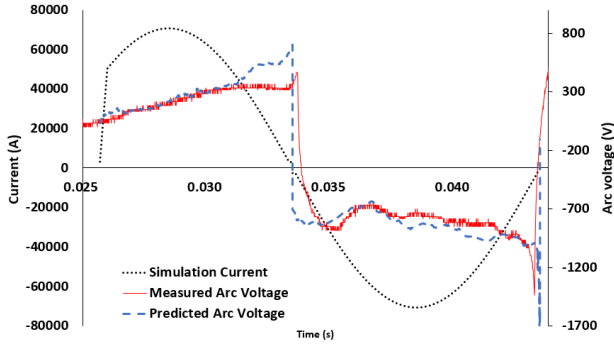


Figure 3. The comparison of simulation and measured arc voltage under 50 kA conditions.

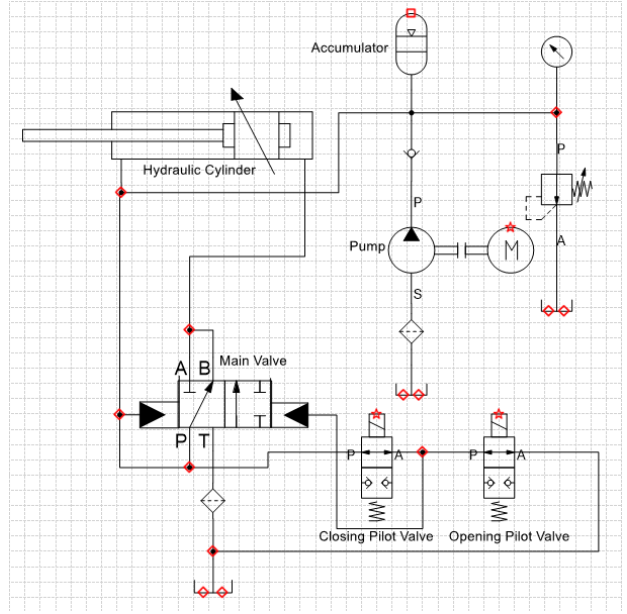


Figure 4. Schematic of the two-level hydraulic driving mechanism upon which the driving mechanism model is based. Only the opening operation is considered. The main components are labeled in the diagram.

56 The calculation results are then compared with avail-  
57 able measurement. Detailed experimental procedure  
58 regarding the measurement of contact travel, arc volt-  
59 age and interruption chamber pressure is presented  
60 in [9]. In the case of 10 kA, a comparison between  
61 the measured and simulation arc chamber pressure  
62 is provided in figure 2. At 10 kA, the current is rel-  
63 atively low and the arc duration is also short. Thus,  
64 the arc has less impact on the pressure distribution  
65 in the interruption chamber. As a result, this is an  
66 ideal condition to verify pressure predictions caused  
67 by compression. On the other hand, at 50 kA, the arc  
68 is more stable compared to the low current cases and  
69 calculated arc voltage is an important parameter for  
70 verifying the arc model. The predicted and measured  
71 arc voltage under 50 kA condition are presented in  
72 figure 3. The predicted pressure and arc voltage show  
73 good agreement with experiment results. The pres-  
74 sure comparison shows that the arc model is capable  
75 of predicting the pressure variation in the interrup-  
76 tion chamber caused by the moving objects while the arc  
77 voltage comparison demonstrates that the arc model  
78 is capable of calculating the arc parameters with suf-  
79 ficient accuracy.

### 3. Hydraulic driving mechanism model

81 The functional structure of the hydraulic driving mech-  
82 anism is shown in figure 4. This is a two-level system  
83 in the sense that it has two tiers of control valves

84 controlling the operation of the main cylinder i.e. the  
85 opening and closing pilot valves and the main valve.  
86 The operation of a control valve is a dynamic process,  
87 by analyzing the force balance on its control member,  
88 this process can be described as:

$$m_i \frac{dx_i^2}{dt^2} = F_{si} - F_{ci} - B_{vi} \frac{dx_i}{dt} - F_r \quad i = 1, 2, 3 \quad (2)$$

89 where the subscript stands for different levels of hy-  
90 draulic components (1: pilot valve, 2: main valve,  
91 3: hydraulic cylinder),  $m$  represents the mass of the  
92 control member (mass of the connecting mechanism  
93 is included in the hydraulic cylinder level),  $B_v$  is the  
94 viscous friction coefficient,  $F_r$  the reacting force (only  
95 applies to hydraulic cylinder),  $F_s$  and  $F_c$  are the forces  
96 on the high pressure (system pressure) and control  
97 side of the control member, which can be expressed  
98 as:

$$F_{si} = A_{si}P_{si} \quad F_{ci} = A_{ci}P_{ci} \quad i = 2, 3$$

99 where  $A_s$  and  $A_c$  are the effective high pressure and  
100 control side areas of the control member,  $P_s$  and  $P_c$   
101 are the corresponding pressures. Note that the pilot  
102 valves are not differential valves, they are operated  
103 by electrical actuators. The high-pressure side of any  
104 control member can be considered as connected to  
105 the accumulator directly since the pressure loss along  
106 connecting pipelines is negligible [10]. Therefore, the  
107 high-pressure side pressure is equal to the pressure  
108 inside the accumulator, which is assumed to remain  
109 constant throughout the operation (45 MPa). The  
110 pressure of the control side can be calculated using:



Figure 5. Structure of the interruption chamber used in the simulation.

$$\frac{dP_{ci}}{dt} = \frac{\beta}{V_{ci}} \left( A_{ci} \frac{dx_i}{dt} - Q_{i-1} \right) \quad i = 2, 3 \quad (3)$$

where  $\beta$  is the bulk modulus of the hydraulic oil,  $V_{ci}$  the instantaneous volume of the control side chamber and  $Q_{i-1}$  is the volumetric flow rate that exits the control side volume. The subscript  $i-1$  indicates that the outflow of the current level is always controlled by the previous level component. The flow rate through the control valves is determined by:

$$Q_i = C_{di} A_{vi} \sqrt{\frac{2(P_{c(i+1)} - P_b)}{\rho_h}} \quad i = 1, 2 \quad (4)$$

where  $C_d$  is the discharge coefficient of the orifice,  $P_b$  the back pressure,  $\rho_h$  the density of hydraulic fluid and  $A_v$  the corresponding orifice area. Equations (2)-(4) constitute the governing equations of the hydraulic driving mechanism. By solving them simultaneously, the travel profile of the moving components (without considering reacting force) can be obtained.

#### 4. Reacting force calculation and coupled simulation procedure

The reacting force applied to the driving mechanism is determined by the net force acted by the working gas on the surface of all moving components. This can be obtained by integrating on the surface of all moving components the elementary forces exerted by the pressure in the direction of movement. Within each simulation time step, an integration is performed and the total net reacting force calculated. This new data is then substituted into equation (2) (for hydraulic cylinder only), and a new displacement for the moving components is subsequently obtained. In this manner, the interaction between the arc and the driving mechanism can be included in the predicted travel during the simulation. Structure of the arc chamber under investigation is shown in figure 5. It is a 2-D axis symmetric representation of the actual arc chamber. Filling pressure inside the chamber is 0.6 MPa, the maximum travel of the moving contact (downstream) is 220 mm and the over-travel is 47 mm.

#### 5. Analysis of travel characteristics

During the operation of the hydraulic driving mechanism, the motion of the mechanical components is closely coupled with the flow of hydraulic fluid, such flow is generally complicated since it involves the acceleration, deceleration, and compression of the fluid.

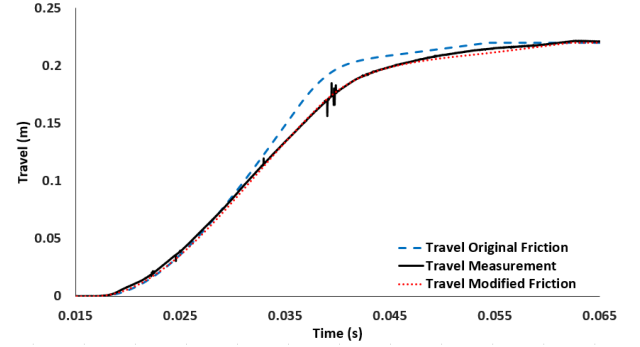


Figure 6. Travel curves for 10 kA case, together with measured travel and travel obtained under same condition with original  $B_{v3}$  setup.

In addition, there are various friction sources that exist between both fluid-solid and solid-solid interfaces. Therefore, it is inevitable that the lumped parameter model contains a number of uncertainties, among which the most prominent is one the frictional force exerted on the piston-rod assembly inside hydraulic cylinder. The magnitude of this frictional force is determined by material, structure of the cylinder as well as the contact area between piston-rod assembly and hydraulic oil. When, a constant  $B_{v3}$  ( $1250 \frac{N \cdot s}{m}$ ) is used in equation (2) to model the frictional force, the travel curve (for 10 kA case) obtained deviates from the measurement as shown in figure 6. Evidently, a constant  $B_{v3}$  is inadequate. Considering the contact area between the rod and hydraulic oil changes during the motion of the piston, it is necessary to divide  $B_{v3}$  into two parts: a constant part that describes the friction between the piston and the rubber sealing rings installed between the piston and cylinder housing and a linearly changing part that accounts for the changing area of solid-fluid interface i.e.:

$$B_{v3} = a + b_{x_3} \quad (5)$$

The value of  $B_{v3}$  is calculated based on experimental results. Figure 6 also presents the travel curve obtained using equation(5). It can be seen that the new result is significantly improved over the previous one. The maximum error (1.8%) occurred near the end of the travel is within the acceptable limit. As long as the hydraulic driving mechanism under consideration has a similar structure, the lumped driving mechanism model is capable of predicting the travel profile accurately.

Under high current conditions, another important factor that affects the travel is the reacting force. In this case, the arc can raise the local pressure significantly as shown in figure 7 with both measured and predicted compression chamber pressure. As the moving components are only allowed for translation movement in the arc chamber, their area subjected to high pressure will remain unchanged throughout the simulation. Thus, the arc will have a much higher impact on the travel compared with the 10 kA case.

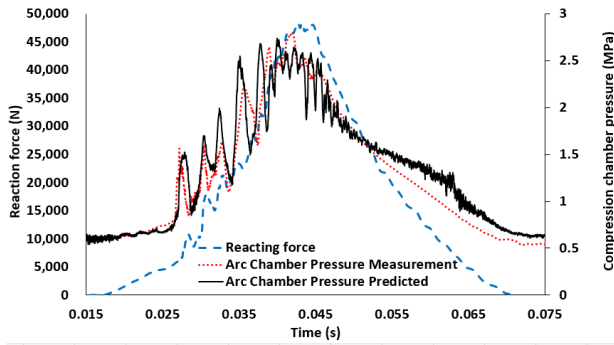


Figure 7. Calculated pressure and reacting force under 50 kA conditions, together with the measured arc chamber pressure. Pressure variations in the figure are recorded at the exit of compression chamber.

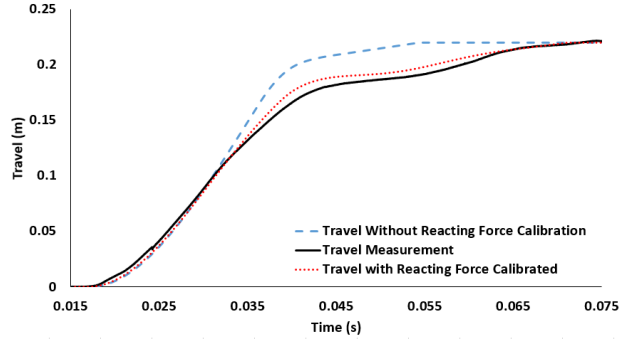


Figure 8. Travel curves for 50 kA case, together with measured travel obtained under same condition.

As showcased in figure 7, although the general profile of the predicted and measured pressure matched up nicely, their instantaneous value still differs. Between 27 ms and 39 ms, the predicted pressure is lower than the measured pressure. As a result, an error naturally exists between the calculated reacting force and its real value. This is further demonstrated by the calculated and measured travel curve as compared in figure 8. It can be observed that a significant difference exists between the two travel profiles. The arc model has underestimated the reacting force as the calculated travel indicates a higher contact speed in the middle portion. To quantify the effect of error in pressure calculation, a dimensionless coefficient is introduced so the total reacting force is:

$$F_r = B_r \int P \cdot dA \quad (6)$$

where  $F_r$  is the total reacting force and  $dA$  is the elementary surface area contributing to reacting force that is projected in the direction of movement.  $B_r$  is the coefficient used to adjust for the error in pressure calculation, and  $P$  is the corresponding local pressure. By comparing with measured travel curve, it is found that the optimum value for  $B_r$  is 1.15. The calibrated travel is also shown in figure 8. In this case, the maximum error occurred in the middle portion of the travel profile is 5.8%. It is noteworthy that in the 50 kA case, the maximum reacting force recorded is 47 kN. Considering that the driving mechanism is only capable of outputting 31 kN at most, the reacting force is definitely an important factor when determining the travel profile of the moving components under high current conditions.

## 6. Conclusion

For no-load and low current cases, the main factor that affects the travel is the frictional force on the cylinder piston. The coefficient for this frictional force should be adjusted using the measured travel as a reference. On the other hand, calculation of pressure distribution in the arc chamber may not always be

accurate due to the complex physical processes and geometry. Therefore, the reacting force which essentially quantifies the interaction between the driving mechanism and arcing chamber of a circuit breaker also needs to be calibrated accurately. Despite these uncertainties, the coupled circuit breaker model is capable of describing the operation process under both low and high current conditions. Therefore, it is a valuable tool for circuit breaker design optimization.

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