

Quantitative prediction of oral bioavailability of a lipophilic antineoplastic drug bexarotene administered in lipidic formulation using a combined *in vitro* lipolysis/microsomal metabolism approach

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1 **ABSTRACT**

2 For performance assessment of the lipid-based drug delivery systems (LBDDS), *in vitro* lipolysis is
3 commonly applied because traditional dissolution tests do not reflect the complicated *in vivo* micellar
4 formation and solubilisation processes. Much of previous research on *in vitro* lipolysis have mostly
5 focused on rank-ordering formulations for their predicted performances. In this study, we have
6 incorporated *in vitro* lipolysis with microsomal stability to quantitatively predict the oral bioavailability of
7 a lipophilic antineoplastic drug bexarotene (BEX) administered in LBDDS. Two types of LBDDS were
8 applied: lipid solution and lipid suspension. The predicted oral bioavailability values ($F_{oral,predicted}$) of
9 BEX from linking *in vitro* lipolysis with microsomal stability for lipid solution and lipid suspension were
10 $34.2 \pm 1.6\%$ and $36.2 \pm 2.6\%$, respectively, while the *in vivo* oral bioavailability (F_{oral}) of BEX was
11 tested as $31.5 \pm 13.4\%$ and $31.4 \pm 5.2\%$, respectively. The $F_{oral,predicted}$ corresponded well with the F_{oral}
12 for both formulations, demonstrating that the combination of *in vitro* lipolysis and microsomal stability
13 can quantitatively predict oral bioavailability of BEX. *In vivo* intestinal lymphatic uptake was also
14 assessed for the formulations and resulted in <1% of the dose, which confirmed that liver microsomal
15 stability was necessary for correct prediction of the bioavailability.

16

17

18 **KEYWORDS**

19 Lipid-based formulation; absorption; solubility; bioavailability; lymphatic transport

20

21 **ABBREVIATIONS**

22 BCS, biopharmaceutics classification system; BEX, bexarotene; ESI, electrospray ionisation; GI,
23 gastrointestinal; HPLC, high performance liquid chromatography; LBDDS, lipid-based drug delivery
24 systems; MRM, multiple reaction monitoring; PEG400, polyethylene glycol 400; SD, standard
25 deviation; SEDDS, self-emulsifying drug delivery system.

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28

29 INTRODUCTION

30 Modern drug discovery programmes have resulted in the development of increased number of drug
31 candidates with low aqueous solubility ¹. It is a general concept that the drug must be solubilised in the
32 gastrointestinal (GI) tract to be able to access the enterocytes for permeation ². Poor aqueous solubility
33 limits the rate of dissolution and consequently the amount of the drug that can be absorbed following
34 oral administration. In order to overcome such situations, a range of formulation approaches has been
35 studied including the use of lipids, surfactants, solid dispersions and fabrication of nanoparticles ³.
36 Among them, the application of lipid-based drug delivery systems (LBDDS), including self-emulsifying
37 drug delivery system (SEDDS), have been successful in increasing the solubility and oral bioavailability
38 as well as reducing the variability of oral absorption ^{2, 4, 5}.

39

40 The aim of most LBDDS is to solubilise poorly soluble drugs in the formulation and then maintain the
41 drug in a solution as it is administered into the GI tract ². As a result of this solubilisation, the dissolution
42 step of the drug in the GI tract can be avoided and therefore could promote absorption. For these
43 reasons, it is a common practice to assess solubility of the drug in various lipids and surfactants during
44 development of LBDDS ^{3, 6}. It has to be noted however that solubilisation of a drug during formulation
45 processes does not always lead to solubilised drug under physiological conditions in the GI tract ⁷. This
46 is closely related to the complicated processes of LBDDS digestion and mixed micelles formation in the
47 GI tract ^{1, 2}. Due to this complexity, *in vitro* lipolysis or digestion systems are recommended to assess
48 and predict the performance of LBDDS at physiological conditions ⁸⁻¹⁰.

49

50 Traditionally, studies of performance assessment of LBDDS by *in vitro* lipolysis mostly provided rank-
51 order of the formulations for further development or achieving certain level of *in vitro-in vivo* correlations
52 ^{8, 11-15}. Recently, a novel approach of a combined *in vitro* lipolysis with microsomal metabolism was
53 developed in our laboratory by Benito-Gallo *et al*, which provided an opportunity for quantitative
54 prediction of oral bioavailability of drugs administered in LBDDS ⁸. However, the concept of *in vitro*
55 lipolysis/microsomal metabolism link was developed using only two model compounds, and warrants
56 validation with additional compounds. In addition, the pharmacokinetic data used to develop the
57 combined *in vitro* lipolysis/microsomal metabolism approach was obtained from literature, which was
58 additional limitation of the previous work ⁸. Therefore, in the current study, we show that *in vitro* lipolysis

59 linked with microsomal stability can quantitatively predict the oral bioavailability of bexarotene (BEX,
60 **structure shown in Figure 1**), an antineoplastic compound, when administered orally in LBDDS in rats.
61 In addition, the validation of the predictions was achieved in this work by conducting *in vivo*
62 bioavailability and intestinal lymphatic transport studies. The information on lymphatic transport is
63 important as drugs that have substantial intestinal lymphatic transport avoid liver at the first pass, and
64 therefore hepatic microsomal metabolism element of quantitative prediction could be omitted.

65

66 **MATERIALS AND METHODS**

67 **Materials**

68 BEX was obtained from LC Laboratories (Woburn, MA, USA). Linoleic acid was purchased from Acros
69 Organics (Loughborough, UK). Trizma maleate, MgCl₂, KH₂PO₄, K₂HPO₄, and reduced nicotinamide
70 adenine dinucleotide phosphate (NADPH), porcine pancreatin powder (8 × USP specifications), sodium
71 taurocholate (NaTc), NaCl, lecithin, tetrabromo-*o*-cresol and sunflower oil were from Sigma (Gillingham,
72 UK). Calcium chloride was from Alfa Aesar (Lancashire, UK). Pooled male rat liver microsome was
73 purchased from Gibco (Paisley, UK). Polyethylene glycol 400 (PEG400) was obtained from Fisher
74 Scientific (Loughborough, UK). All solvents used were of HPLC grade or higher.

75

76 **Solubility**

77 **Aqueous solubility of BEX at different pH was predicted by GastroPlus™ version 9.6.00015 with built-**
78 **in ADMET Predictor™ v9.0.0.0. Reference solubility at pH 7.0 in water of 50 μM was given as input ¹⁶.**

79 Solubility of BEX in various vehicles was measured following a previously reported method with minor
80 modifications ¹⁷. In glass vials, BEX (10 mg) was mixed with 1 mL of PEG400, linoleic acid or sunflower
81 oil. The mixture was stirred magnetically for 72 h at 37 °C and then was filtered using a Costar Spin-X
82 Centrifuge Tube (**0.22 μm pore size**, Fisher Scientific, Loughborough, UK) at 2400 g for 5 min. The
83 filtrate was collected and subjected for analysis using HPLC-UV. The experiment was conducted in
84 triplicate.

85

86 ***In vitro* lipolysis**

87 *In vitro* lipolysis was performed based on the method that was previously validated and reported ^{8, 18, 19}.

88 The lipolysis digestion buffer was composed of the following: 50 mM tris maleate; 150 mM NaCl; 5 mM

89 CaCl₂, 5 mM NaTc; and 1.25 mM lecithin. The pH was adjusted to 6.8 prior to the experiment. BEX was
90 formulated using linoleic acid or sunflower oil at 4 mg/mL and was added to the digestion buffer. The
91 lipolysis was initiated by addition of the enzyme solution prepared from pancreatin extract and the pH
92 of the reaction mixture was maintained at 6.8 using a pH-stat titrator (T50 Graphix with DG111-SC pH
93 probe, Mettler Toledo Inc.) and stirred at 37 °C. Following completion of lipolysis, the mixture was
94 subjected to ultracentrifugation at 268,350 g for 90 minutes at 37 °C (SORVALL® TH-641 Rotor,
95 Thermo Fisher Scientific, UK). The lipid, micellar and sediment phases were collected and prepared for
96 analysis using HPLC-UV. After analysis of samples from each phase, the fraction of drug found in each
97 phase. The concentration of BEX in micellar phase was used to calculate the fraction predicted to be
98 absorbed ($F_{abs,predicted}$) using equations reported previously⁸:

$$99 \quad F_{abs,predicted} = [Drug]_{MP} \cdot \frac{40 \text{ mL}}{0.3 \text{ mL} \cdot 4 \text{ mg/mL}}$$

100

101 where, $[Drug]_{MP}$ is the drug concentration (mg/mL) found in micellar phase, 40 mL is the volume of *in*
102 *vitro* lipolysis buffer and 0.3 mL of the 4 mg/mL BEX formulation was used. Experiment was performed
103 in triplicate.

104

105 **Liver microsomal stability**

106 Liver microsomal metabolic stability assay was performed using rat liver microsome following previously
107 reported methods with minor modifications^{8, 20}. The reaction mixture was composed of the followings:
108 0.5 mg microsomal protein per mL; 10 mM MgCl₂; 1 mM NADPH; and 84.7 mM potassium phosphate
109 buffer at pH 7.4. BEX was tested at 1 μM and the reaction was initiated with the addition of NADPH.
110 Samples were withdrawn at predetermined time points and reaction was terminated by excessive
111 volume of acetonitrile. Samples were analysed by HPLC-UV and performed in triplicate.

112

113 Half-life ($t_{1/2}$) of BEX was obtained from the semi-log plot of concentration-time profile:

$$114 \quad t_{1/2} = -\frac{0.693}{k}$$

115 where, k is the slope obtained by plotting natural log percentage of BEX versus time. The intrinsic
116 clearance (CL_{int}) was then obtained by the following equation^{21, 22}:

$$117 \quad CL_{int} = \frac{0.693}{t_{1/2}} \cdot \frac{\text{mL incubation}}{\text{mg microsomes}} \cdot \frac{\text{mg microsomes}}{\text{g liver}} \cdot \frac{\text{g liver}}{\text{kg body weight}}$$

118 where, *mg microsomes/g liver* and *g liver/kg body weight* values were 44.8 and 40.0, respectively, for
119 rats²³. The hepatic clearance (CL_h) was then obtained by utilising parallel-tube model^{21, 22}:

$$120 \quad CL_h = Q \cdot (1 - e^{(-CL_{int}/Q)})$$

121
122 where, Q is hepatic blood flow rate of 55.2 mL/min/kg for rats²³. The fraction that escapes hepatic
123 metabolism (F_h) was then calculated using the following equation^{21, 22}:

$$124 \quad F_h = 1 - \frac{CL_h}{Q}$$

125 The F_h obtained from the above equation also represents the fraction that escapes hepatic first-pass
126 effect during oral absorption.

127

128 **Calculation of predicted oral bioavailability**

129 By incorporating *in vitro* lipolysis and *in vitro* metabolic stability results, predicted oral bioavailability
130 ($F_{oral,predicted}$) was calculated using the following equation⁸:

$$131 \quad F_{oral,predicted} = F_{abs,predicted} \cdot F_h$$

132

133

134 **Animal experiments**

135 *Animals*

136 Procedures and protocols of all animal experiments in this study were approved by the Animal Care
137 Committee of Sungkyunkwan University (School of Pharmacy) and performed in accordance with
138 National Institutes of Health guidelines (NIH publication No. 86-23, revised 1985). Male Sprague-
139 Dawley rats (8 weeks of age, body weight 238-274 g) were purchased from Samtako Co. (Osan,
140 Gyeonggi-do, South Korea). Rats were kept in clean plastic cages with freely accessible standard rat
141 diet (Samtako Co., Osan, Gyeonggi-do, South Korea) and water. The animals were housed at a
142 temperature of 22 ± 2 °C with a 12 h light-dark cycle and a relative humidity of $55 \pm 10\%$ and were
143 acclimatised for at least 1 week prior to any procedures.

144

145 *In vivo plasma pharmacokinetics*

146 The pharmacokinetics of BEX was characterised in rats after intravenous and oral administrations. Prior
147 to surgery, the animals were anaesthetised by intraperitoneal injection of Zoletil® 50 (Virbac
148 Laboratories, Carros, France) (22.5 mg/kg) and cannulated with a polyethylene tubing (0.58 mm i.d.,
149 0.96 mm o.d., Natume, Tokyo, Japan) in the femoral and jugular veins for intravenous administration
150 group or in the jugular vein only for oral administration group. Following the surgery, animals were kept
151 in warm, clean cages for recovery for 24 h. For intravenous administration, BEX dissolved in PEG400
152 was injected into the femoral vein cannula at a dose of 5 mg/kg with injection volume of 1 mL/kg. For
153 oral administration, BEX formulated in linoleic acid or sunflower oil (4 mg in 1 mL for both formulations)
154 was administered by oral gavage at a dose of 10 mg/kg with dosing volume of 2.5 mL/kg. Blood samples
155 (0.1 mL) were collected from the jugular vein cannula at predetermined time points and plasma samples
156 were harvested by centrifugation at 16000 g for 5 min at 4 °C and stored at -20 °C until analysis.

157

158 *In vivo lymphatic uptake*

159 Lymphatic delivery of BEX was characterised in rats after oral administration. Prior to surgery, the
160 animals were given corn oil (1 mL) by oral gavage to facilitate mesenteric lymph duct cannulation.
161 Approximately 2 h later, the rats were anaesthetised by intraperitoneal injection of Zoletil® 50 (Virbac
162 Laboratories, Carros, France) (22.5 mg/kg), and the right side of the flank was shaved by electric clipper
163 and sterilised by 70% ethanol solution. The mesenteric lymph duct was exposed by incision of the right
164 abdomen. After punctuation of the duct, a polyethylene tubing (0.58 mm i.d., 0.96 mm o.d., Natume,
165 Tokyo, Japan) was cannulated. The cannula was fixed and adhered with the use of cyanoacrylate glue.
166 After cannulation, the wound was closed by suture and surgical clips. The animals were then kept in
167 warm, clean cages for recovery for 2 h. For oral administration, BEX dissolved in PEG400, linoleic acid
168 or sunflower oil was administered to three groups of rats by oral gavage at a dose of 10 mg/kg with 2.5
169 mL/kg dosing volume. The lymph fluid was continuously collected from the cannula and the collection
170 tube was changed at predetermined intervals. Collected lymph samples were stored at -20 °C until
171 analysis.

172

173 **Analytical methods for determination of concentration levels**

174 *Determination of BEX in samples from in vitro experiments*

175 Samples from *in vitro* experiments were analysed based on a previously reported HPLC-UV method ²⁴
176 with minor modifications. Modifications included using flow rate of 0.4 mL/min and the use of hexane (3
177 mL) as the extraction solvent. The range of calibration curves was also adjusted to 500 – 20000 ng/mL.

178

179 *Determination of BEX in samples from in vivo experiments*

180 An API 2000 mass spectrometer coupled with a Waters 2690 separation module was used for sample
181 analysis. Separation was achieved on a Kinetex biphenyl column (100 × 2.1 mm, 2.6 µm, Phenomenex,
182 Torrance, CA, USA). The column oven temperature was 40 °C and the flow rate was 0.25 mL/min. The
183 total run time was 8 min and the data were processed by analyst version 1.4.0 (AB Sciex, Framingham,
184 MA, USA).

185

186 The electrospray ionisation (ESI) source was operated in negative mode. The multiple reaction
187 monitoring (MRM) parameters and MS/MS conditions were as follows: *m/z* 347.1 → 303.4 for BEX; *m/z*
188 422.78.9 for tetrabromo-*o*-cresol (internal standard, IS); curtain gas: 25 psig; collision gas: 5 psig; ion
189 spray voltage: -4500 V; ion source temperature: 400 °C; ion source gas 1: 20 psig; ion source gas 2:
190 40 psig; declustering potential: -41 V; focusing potential -350 V; entrance potential: -12 V; collision
191 energy: -30 eV; collision cell exit potential: -28 eV.

192

193 Both plasma and lymph samples were prepared by protein precipitation with acetonitrile. Samples (50
194 µL) were added with IS solution (100 µL, 500 ng/mL tetrabromo-*o*-cresol in acetonitrile) and additional
195 acetonitrile of 100 µL. The mixture was vortex-mixed for 10 sec and then centrifuged for 5 min at 16000
196 g. The supernatant (70 µL) was then mixed with 130 µL of water and transferred to a HPLC vial. A
197 portion (15 µL) of the mixture was injected into the LC-MS/MS.

198

199

200 **Statistical analyses**

201 All data were presented as mean ± SD (standard deviation). Two-tailed unpaired t-test was applied to
202 determine statistical significance and a *p*-value of <0.05 was considered significant. **When more than**
203 **two groups were compared, a one-way ANOVA followed by Tukey's multiple comparisons test was**
204 **utilised.** GraphPad Prism version 7.01 (GraphPad Software, Inc., La Jolla, CA, USA) was used for

205 statistical analysis. Non-compartmental analysis using Phoenix WinNonlin 6.3 software (Pharsight,
206 Mountain View, CA, USA) was applied to calculate the pharmacokinetic parameters from plasma
207 concentration-time profiles.

208

209

210 RESULTS

211 The predicted pH-dependent aqueous solubility profile of BEX is shown in Figure 1. Although it was
212 predicted to be slightly higher in basic pH conditions, the solubility in overall was predicted to be <0.1
213 mg/mL. It was in agreement with the fact that BEX is a class II drug of the Biopharmaceutics
214 Classification System (BCS) and therefore BEX would benefit with application of LBDDS ^{16, 25}.

215

216 Solubility assessment results of BEX in linoleic acid and sunflower oil are shown in Figure 2. The
217 solubility of BEX in linoleic acid was 6.2-fold higher than in sunflower oil. It should be noted that the
218 solubility in sunflower oil was <4 mg/mL, and hence the formulation of BEX in sunflower oil used for *in*
219 *vitro* lipolysis and *in vivo* pharmacokinetic experiments was a lipid suspension. Solubility of BEX in
220 linoleic acid was >4 mg/mL and therefore the formulation tested in the experiment was a clear solution.

221

222 Both formulations of BEX in linoleic acid and sunflower oil were tested for their performance in *in vitro*
223 lipolysis system (Figure 3). Interestingly, both formulations resulted in comparable fractions of the drug
224 found in the micellar phase, although formulation of linoleic acid was a clear solution and that of
225 sunflower oil was a suspension. It showed that the concentration of BEX in the micellar phase is
226 comparable regardless of their solubilised state in the formulation.

227

228 The results of liver microsomal stability of BEX performed using rat liver microsome is shown in Table
229 1. The parameters of CL_{int} , CL_h and F_h were calculated from the half-life obtained from the stability test
230 and the obtained F_h indicated that BEX would be classified as a moderately extracted compound ²⁶.

231

232 *In vivo* plasma pharmacokinetic profiles were determined in rats following intravenous and oral
233 administrations. The profiles are shown in Figure 4 and pharmacokinetic parameters derived from the
234 profiles are shown in Table 2. Although the C_{max} differed between the two formulations following oral

235 administration, the overall exposure, determined by AUC_{inf} , did not differ significantly. Therefore, the
236 oral bioavailability (F_{oral}) was comparable between the two formulations. The elimination half-life was
237 also not significantly different between the formulations.

238

239 Following the method of the previously reported study ⁸, two predicted values were obtained: the fraction
240 predicted to be absorbed ($F_{abs,predicted}$) and the predicted oral bioavailability ($F_{oral,predicted}$). The $F_{oral,predicted}$,
241 which incorporates results of *in vitro* lipolysis and liver microsomal stability, resulted in comparable
242 values to the *in vivo* experimental F_{oral} values (Table 2). It demonstrated that oral bioavailability of BEX
243 achievable by LBDDS can be quantitatively predicted by application of *in vitro* lipolysis linked with
244 microsomal stability.

245

246

247 The intestinal lymphatic transport of BEX resulting from the formulations was tested with mesenteric
248 lymph duct cannulated rats (Figure 5). For this purpose, a lipid-free vehicle (PEG400) was also tested
249 and it was shown that both formulations did not improve lymphatic uptake of BEX compared with the
250 lipid-free vehicle.

251

252

253 **DISCUSSION**

254 *In vitro* lipolysis experiments are commonly utilised in assessment of LBDDS because the performance
255 of LBDDS can be complicated by physiological processes of lipid digestion and therefore simple
256 dissolution tests are often not applicable ^{1,27}. In general, in the *in vitro* lipolysis studies, the amount of
257 the drug in the micellar fraction is considered to have the most relevance to oral absorption ⁸. This is
258 because the micellar phase consists of mixed micelles with the solubilised drug which represents the
259 fraction readily available for absorption. The lipid fraction contains the undigested lipids and the
260 sediment fraction is what has precipitated during the lipolysis, therefore the drug in these two fractions
261 is not readily available for absorption. Both formulations of linoleic acid and sunflower oil resulted in
262 comparable fraction of BEX in the micellar phase following lipolysis (Figure 3), and therefore were
263 predicted to have comparable fraction absorbed ($F_{abs,predicted}$, Table 2). These results indicate that the
264 performance of the two formulations following oral administration would be at similar levels.

265

266 The $F_{abs,predicted}$ was then incorporated with F_h values from microsomal stability tests to predict oral
267 bioavailability ($F_{oral,predicted}$), hence reflecting both absorption and hepatic first-pass effect. The $F_{oral,predicted}$
268 values for the two formulations shown in Table 2 corresponded to the F_{oral} values obtained from *in vivo*
269 pharmacokinetic experiments, which demonstrates that the approach of linking *in vitro* lipolysis with
270 microsomal stability can quantitatively predict the oral bioavailability of BEX following its administration
271 in LBDDS.

272

273 The quantitative prediction of oral bioavailability was shown to be successful for two types of LBDDS in
274 this study: lipid suspension (sunflower oil) and lipid solution (linoleic acid) (Table 2). Although sunflower
275 oil was not able to fully solubilise BEX at 4 mg/mL, it interestingly resulted in comparable performance
276 in *in vitro* lipolysis with linoleic acid formulation in which BEX was fully solubilised (Figure 3). Moreover,
277 it was remarkable that the two formulations resulted in comparable *in vivo* F_{oral} (Table 2), although a
278 suspension would have had an additional dissolution step included in the solubilisation processes of
279 the drug. This highlights the fact that the *in vitro* lipolysis offers a more biorelevant performance
280 assessment of LBDDS than traditional dissolution and that the *in vitro* lipolysis/microsomal metabolism
281 link approach can be applied to different types of LBDDS.

282

283 Although *in vitro* lipolysis has been mainly used for digestible lipids, as the experimental system
284 contains lipase enzyme, we here show that it can also be applied to formulations of lipid-digestion
285 product (or indigestible lipid). Linoleic acid used in this study is a free fatty acid which is in fact one of
286 the products of lipid digestion and the applicability of *in vitro* lipolysis is demonstrated by the $F_{oral,predicted}$
287 corresponding with the experimental *in vivo* F_{oral} (Table 2). The presence of lipids or digestive products,
288 including free fatty acids, in the GI tract itself can induce release of the cholecystokinin, which stimulates
289 secretion of pancreatic enzymes and bile acids ^{2, 28}. The *in vitro* lipolysis system mimics these
290 endogenous components and therefore it better mimics the environment of the GI tract. Although
291 indigestible lipids and lipid-digestion products would not benefit from the 'lipolysis' process, the *in vitro*
292 lipolysis system as a whole provides more biorelevance in assessment of their ability to facilitate mixed
293 micelle formation and hence drug solubilisation.

294

295

296 It should be noted that BEX has logP of 7.28 (ACD/Labs, Toronto, Canada) and belongs to class II of
297 the BCS²⁵. Accordingly, the oral bioavailability of BEX would be more dependent on solubility in the GI
298 tract rather than permeability across membranes. Therefore *in vitro* lipolysis results were sufficient to
299 predict the absorbed fraction without consideration of permeability which was in accordance with
300 previous studies for similar compounds^{8, 12, 13}.

301

302 The results in Figure 5 show that the intestinal lymphatic uptake did not differ significantly between the
303 two formulations, and in fact not different from a lipid-free vehicle. LBDDS are often employed to
304 enhance intestinal lymphatic delivery of lipophilic drugs for the purpose of increasing the oral
305 bioavailability and/or targeting the intestinal lymphatic system^{3, 28-30}. It has been previously suggested
306 that it is the inherent physicochemical properties of the drug that determines the association ability of
307 the drug with chylomicrons which eventually governs intestinal lymphatic transport^{17, 31}. The intestinal
308 lymphatic transport of BEX, with its low chylomicron association reported previously³², was not affected
309 by LBDDS. It confirms the relevance of application of liver microsomal stability in bioavailability
310 prediction as minimal lymphatic transport would mean that hepatic first-pass effect would be applied to
311 BEX⁸. **When hepatic first-pass effect is applied to the absorbed drug, *in vitro* lipolysis system alone
312 would not be able to predict the oral bioavailability accurately.** Therefore, it becomes evident that liver
313 microsomal stability studies needed to be linked with *in vitro* lipolysis in order to quantitatively predict
314 the oral bioavailability of BEX.

315

316 **In conclusion, we have shown that oral bioavailability of LBDDS can be quantitatively predicted by
317 incorporation of *in vitro* lipolysis and microsomal stability. The evaluations and predictions were applied
318 to formulations of a lipid suspension and a lipid solution, which resulted in comparable *in vitro* and *in*
319 *vivo* performance. The predictability of the approach was found to be acceptable for the two different
320 types of LBDDS. In order to make a head-to-head comparison, experimental bioavailability obtained
321 from our own *in vivo* pharmacokinetic studies was used. Additionally, intestinal lymphatic transport was
322 assessed for the formulations to confirm that microsomal stability results need to be linked with *in vitro*
323 lipolysis for the oral bioavailability prediction.**

324

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327

328 **Conflict of interest**

329 The authors declare no conflict of interest.

330

331

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445 **FIGURE CAPTIONS**

446

447 **Figure 1.** Chemical structure of bexarotene (A) and pH-dependent solubility predicted by
448 GastroPlus™ (B).

449

450 **Figure 2.** Solubility assessment of bexarotene in linoleic acid and sunflower oil (mean \pm SD, n = 3). **,
451 $p < 0.05$.

452

453 **Figure 3.** *In vitro* lipolysis assessment of bexarotene in formulations of linoleic acid (solution) and
454 sunflower oil (suspension). The amount of drug was analysed in lipid, micellar and sediment phases
455 (mean \pm SD, n = 3). N/S, not significant.

456

457 **Figure 4.** Plasma concentration-time profiles of BEX following intravenous administration at 5 mg/kg
458 (in PEG400) and oral administration at 10 mg/kg (in linoleic acid or sunflower oil) in rats (mean \pm SD, n
459 = 5).

460

461 **Figure 5.** Cumulative intestinal lymphatic uptake of BEX from different formulations in 24 h following
462 oral administration in mesenteric lymph duct cannulated rats (mean \pm SD, n = 3). N/S, not significant.

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