

PDV Workshop May 15–18, 2018

Ed Daykin, Mike Pena, Chan Jung, Martin Burk, Andrew Tran, Anselmo Garza, Carlos Perez, Jr.

This work was done by Mission Support and Test Services, LLC, under Contract No. DE-NA0003624 with the U.S. Department of Energy and supported by the Site-Directed Research and Development Program. DOE/NV/03624--0134.

- System Design
- Logical Blocks
- Interconnect
- Additive Manufacturing
- Testing
- Serviceability
- Interface
- Take Away







System Design



This was after multiple Generations of MPDV

- System Design
 - Concept Requirements
 - Electrical
 - Schematics PCB, Interconnect, Label Convention, Wire gauge, Color Code
 - Power Requirements Max Load, Surge, Filtering
 - PCB Communication, Drivers, Read Outs
 - Optical
 - Schematics
 - Connectors Choose wisely and stick to it
 - Termination or Fusion Splicing; Where and Why
 - Mechanical
 - GET DRAFTING involved on day one





Logical Blocks



- Logical Blocks
 - Decide what parts go together. MODULE A, etc.
 - Design Modules
 - Mechanical 3D CAD, Print, Test fit
 - Electrical Standard Connector, Power, Communication
 - Optical MT, Fusion Splice or Individual Connector





Logical Blocks







Managed and operated by Mission Support and Test Services



Interconnect



- Interconnect
 - Electrical wiring harness: Straightforward to standard connector.
 - Optical fiber centralization: Need a well-thought-out "Road Map."









Additive Manufacturing



Additive Manufacturing

- Learning Curve
- Material / Cost
- Design Module Get Drafting involved early
- Trial & Error
- Initial Cost









Additive Manufacturing





NEVADA NATIONAL SECURITY SITE Managed and spenated by Massion Support and Test Services









Testing



- Testing
 - Test Bed
 - Test Procedures
 - Individual Module
 - Power up with lab power supply
 - VI, need programing to test functionality, also needed for parameter tests
 - Multiple Modules
 - Same needs for Individual Module, but the need to test portions of system comes into play. The need for operational modes when working with more than one module.
 - System
 - Static
 - Dynamic



Test Bed



15





Serviceability



Serviceability

- Modules
 - Spares
 - Manageable complexity
- Installation
 - Repair time
- Spares
 - Tested and ready to use
- Complexity
 - Ease of fabrication
- K.I.S.S







17



Managed and operated by Mission Support and Test Services



Take Away



- Take Away
 - Serviceability
 - Spare blocks
 - Repair time
 - Need for an SME reduced
 - Fabrication
 - Manageable complexity
 - Need for an SME reduced
 - Is it right for you?





Pros	Cons
Modular design fits customer need	Up-front cost
Spare blocks for quick replacement or repair	Engineering expense
Drafting involved early	Up-front design time
Fabrication and repair can be done by non-SME	Design must be mature*
Long-term serviceability and sustainability	

Frozen design of interconnect does not easily allow changes

