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- a) 1-4 are flow stations.
- b) P-T are points showing the different sections for pressure drop analysis (PQ – convergent section, QR – area under the rim, RS – divergent section, ST – tube section).



Figure 2: Schematic of a conical cell showing the ratios of dimensions.  $(D_p/D_j = 8, L_j/D_j = 1, S_j/D_j = 0.35, G_j/D_j = 0.1, \beta = 168.9^\circ)$ 



Figure 3: Comparison of predicted streamlines at Re = 685. (a) – this work, (b) – Miranda & Campos (1999).



Figure 4: Comparison of radial velocities at one point within the conical cell, R = 2.65, Z = 0.034. Solid line – this work; squares – experimental data (Miranda & Campos, 1999); dotted line – numerical predictions (finite difference, Miranda & Campos, 1999).



Figure 5: Comparison of streamline predictions for impinging laminar submerged jet at Re = 25, defined at the jet exit. (a) – this work, (b) – Deshpande & Vaishnav (1982).



Figure 6: Comparison of predictions of the maximum dimensionless wall shear stress for an impinging laminar jet. Solid line – this work; dotted line –Deshpande & Vaishnav (1982).



Figure 7: Computational models for different inlet boundary conditions. Boundary tags I to VI are shown in brackets. (a) – Model 1, (b) – Model 2, (c) – Model 3.







Figure 8: Dimensionless coordinates of the gauging nozzle ( $R_{tube} = 1$ ).



Figure 9: Grid refinement in the region near the nozzle for a typical simulation case.



Figure 10: Streamlines at  $Re_t = 260$  and  $h/d_t = 0.125$  showing three distinct flow regions. (a) – Model 1, (b) – Model 2, (c) – Model 3, (d) – Suction region.



10 (*c*): Model 3



Figure 11(*a*): Streamlines from Model 1 at  $h/d_t = 0.2$  and  $Re_t = 160$  (left) and 200 (right).



Figure 11(*b*): Streamlines from Model 1 at  $h/d_t = 0.2$  and  $Re_t = 8$  (left) and 20 (right).



Figure 12: Comparison of hydrostatic head for gauging flows (water). Symbols - simulation  $s_s$ ; solid line - experimental s.



Figure 13(a): Discharge coefficient versus  $Re_t$ .

Solid lines – this work;  $\mathbf{A} - h/d_t = 0.65$ ,  $\mathbf{B} - h/d_t = 0.20$ ,  $\mathbf{C} - h/d_t = 0.10$ ; symbols – experimental data, black – this work, grey – (Tuladhar, 2001); squares –  $h/d_t = 0.65$ , triangles –  $h/d_t = 0.20$ , circles –  $h/d_t = 0.10$ ; dotted lines – empirical model from Tuladhar et al. (2000) – equation (19);  $\mathbf{B}^* - h/d_t = 0.20$ ,  $\mathbf{C}^* - h/d_t = 0.10$ . Nozzle:  $d_t = 1$  mm, d = 4 mm, w = 0.5 mm,  $\lambda = 0.1$  mm and  $\alpha = 45^\circ$ .



Figure 13(*b*): Asymptotic discharge coefficient versus  $Re_t$ , high  $Re_t$  range. Solid lines – this work;  $\mathbf{A} - h/d_t = 0.65$ ,  $\mathbf{B} - h/d_t = 0.20$ ,  $\mathbf{C} - h/d_t = 0.10$ ; symbols – experimental data, black – this work, grey – (Tuladhar, 2001); squares –  $h/d_t = 0.65$ , triangles –  $h/d_t = 0.20$ , circles –  $h/d_t = 0.10$ ; dotted lines – empirical model from Tuladhar *et al.* (2000) – equation (19);  $\mathbf{B}^* - h/d_t = 0.20$ ,  $\mathbf{C}^* - h/d_t = 0.10$ . Nozzle:  $d_t = 1$  mm, d = 4 mm, w = 0.5 mm,  $\lambda = 0.1$  mm and  $\alpha = 45^\circ$ .

![](_page_19_Figure_0.jpeg)

Figure 14 (*a*): Pressure drop analysis,  $h/d_t = 0.10$ .

![](_page_20_Figure_0.jpeg)

Figure 14 (*b*): Pressure drop analysis,  $h/d_t = 0.20$ .

![](_page_21_Figure_0.jpeg)

Figure 14 (*c*): Pressure drop analysis,  $h/d_t = 0.65$ .

![](_page_22_Figure_0.jpeg)

Figure 15: Discharge coefficient versus  $Re_t$  for CMC solutions. Solid lines – this work;  $\mathbf{D} - h/d_t = 0.34$ ,  $\mathbf{E} - h/d_t = 0.18$ ,  $\mathbf{F} - h/d_t = 0.10$ ; symbols – experimental data (Colombo and Steynor, 2002); squares –  $h/d_t = 0.34$ , triangles –  $h/d_t = 0.18$ , circles –  $h/d_t = 0.10$ ; dotted lines – empirical model from Tuladhar (2001) – equation (26);  $\mathbf{D}^* - 0.34$ ,  $\mathbf{E}^* - h/d_t = 0.18$ ,  $\mathbf{F}^* - h/d_t = 0.10$ . Nozzle:  $d_t = 2$  mm, d = 4 mm, w = 0.2 mm,  $\lambda = 0.1$  mm and  $\alpha = 30^\circ$ .

![](_page_23_Figure_0.jpeg)

Figure 16(*a*): Dimensionless shear stress distributions on the gauged surface. Case :  $Re_t = 260$ ,  $h/d_t = 0.125$ . Thick solid line, Model 1; thin solid line,  $\tau_{wall}$  residuals (dimensionless) from Model 2 (equation (27)); dotted line,  $\tau_{wall}$  residuals (dimensionless) from Model 3 (equation (28)). Nozzle:  $d_t = 1.0$  mm, d = 4.0 mm,  $\lambda = 0.1$  mm and w = 0.5 mm.

![](_page_24_Figure_0.jpeg)

Figure 16(*b*): Dimensionless normal stress distributions on the gauged surface. Case:  $Re_t = 260$ ,  $h/d_t = 0.125$ . Thick solid line, Model 1; thin solid line, -  $P_{wall}$  residuals (dimensionless) for Model 2 (equation (27)); dotted line, - $P_{wall}$  residuals (dimensionless) for Model 3 (equation (28)). Nozzle:  $d_t = 1.0$  mm, d = 4.0 mm,  $\lambda = 0.1$  mm and w = 0.5 mm.

![](_page_25_Figure_0.jpeg)

Figure 17(*a*): Shear stress distributions on the gauged surface, Case:  $h/d_t = 0.10$ . Solid line,  $Re_t = 904$ ; dotted line,  $Re_t = 4$ .

![](_page_26_Figure_0.jpeg)

Figure 17(*b*): Normal stress distributions on the gauged surface, Case:  $h/d_t = 0.10$ . Solid line,  $Re_t = 904$ ; dotted line,  $Re_t = 4$ .

![](_page_27_Figure_0.jpeg)

Figure 18: Maximum wall shear stress versus  $Re_t$  (water). Identification of data sets: **A** - s = 340 mm; **B** - s = 200 mm; **C** - s = 140 mm.

![](_page_28_Figure_0.jpeg)

Figure 19(*a*): Shear and normal stress distributions on the gauged surface, Case:  $Re_t = 20$ ,  $h/d_t = 0.20$ . Nozzle:  $d_t = 1.0$  mm, d = 4.0 mm,  $\lambda = 0.1$  mm and w = 0.5 mm. Grey solid line,  $\alpha = 60^\circ$ , black solid line,  $\alpha = 45^\circ$ , dotted line,  $\alpha = 30^\circ$ .

![](_page_29_Figure_0.jpeg)

Figure 19(*b*): Shear and normal stress distributions on the gauged surface, Case:  $Re_t = 400$ ,  $h/d_t = 0.20$ . Nozzle:  $d_t = 1.0$  mm, d = 4.0 mm,  $\lambda = 0.1$  mm and w = 0.5 mm. Grey solid line,  $\alpha = 60^\circ$ , black solid line,  $\alpha = 45^\circ$ , dotted line,  $\alpha = 30^\circ$ .

![](_page_30_Figure_0.jpeg)

Figure 20(*a*): Shear stress distributions on the gauged surface, Case:  $Re_t = 20$ ,  $h/d_t = 0.20$ . Nozzle:  $d_t = 1.0$  mm, d = 4.0 mm,  $\lambda = 0.1$  mm and  $\alpha = 45^{\circ}$ . Grey solid line, w = 1.0 mm, black solid line, w = 0.5 mm, dotted line, w = 0.25 mm.

![](_page_31_Figure_0.jpeg)

Figure 20(*b*): Shear stress distributions on the gauged surface, Case:  $Re_t = 400$ ,  $h/d_t = 0.20$ . Nozzle:  $d_t = 1.0$  mm, d = 4.0 mm,  $\lambda = 0.1$  mm and  $\alpha = 45^{\circ}$ . Grey solid line, w = 1.0 mm, black solid line, w = 0.5 mm, dotted line, w = 0.25 mm.

![](_page_32_Figure_0.jpeg)

Figure 20(*c*): Normal stress distributions on the gauged surface, Case:  $Re_t = 20$ ,  $h/d_t = 0.20$ . Nozzle:  $d_t = 1.0$  mm, d = 4.0 mm,  $\lambda = 0.1$  mm and  $\alpha = 45^{\circ}$ . Grey solid line, w = 1.0 mm, black solid line, w = 0.5 mm, dotted line, w = 0.25 mm.

![](_page_33_Figure_0.jpeg)

Figure 20 (*d*): Normal stress distributions on the gauged surface, Case:  $Re_t = 400$ ,  $h/d_t = 0.20$ . Nozzle:  $d_t = 1.0$  mm, d = 4.0 mm,  $\lambda = 0.1$  mm and  $\alpha = 45^{\circ}$ . Grey solid line, w = 1.0 mm, black solid line -w = 0.5 mm, dotted line -w = 0.25 mm.

![](_page_34_Figure_0.jpeg)

Figure 21 (*a*): Shear stress distributions on the gauged surface, Case:  $Re_t = 20$ ,  $h/d_t = 0.20$ . Nozzle:  $d_t = 1.0$  mm, w = 0.5 mm,  $\lambda = 0.1$  mm and  $\alpha = 45^{\circ}$ . Grey solid line, d = 8.0 mm, black solid line, d = 4.0 mm.

![](_page_35_Figure_0.jpeg)

Figure 21 (*b*): Shear stress distributions on the gauged surface, Case:  $Re_t = 400$ ,  $h/d_t = 0.20$ . Nozzle:  $d_t = 1.0$  mm, w = 0.5 mm,  $\lambda = 0.1$  mm and  $\alpha = 45^{\circ}$ . Grey solid line, d = 8.0 mm, black solid line, d = 4.0 mm.

	$0 \le \mathbf{R}\mathbf{e}_t \le 200$	$201 \leq \mathbf{Re_t} \leq 1000$	$1001 \le \mathbf{Re_t} \le 1500$	$1501 \le \mathbf{Re_t} \le 2200$
$0.07 \le h/d_t \le 0.10$	$30 \times R_{tube}$	$90 \times R_{tube}$	_	_
$0.11 \le h/d_t \le 0.20$	$30 \times R_{tube}$	$100 \times R_{tube}$	$130 \times R_{tube}$	_
$0.21 \le h/d_t \le 0.30$	$30 \times R_{tube}$	$90 \times R_{tube}$	$110 \times R_{tube}$	$130 \times R_{tube}$
$0.31 \le h/d_t \le 0.50$	$20 \times R_{tube}$	$70  imes R_{tube}$	$100 \times R_{tube}$	$110 \times R_{tube}$
$0.51 \le h/d_t \le 0.65$	$20 \times R_{tube}$	$70 \times R_{tube}$	$100 \times R_{tube}$	$110 \times R_{tube}$

Table 1: Summary of the values of  $L_1$  used in the simulations.

Sucrose solution	Viscosity (kg/ms)		
(w/w %)	Experimental	Mathlouthi and	
	Experimental	Genotelle (1995)	
15%	0.00145	0.00140	
25%	0.00224	0.00215	
35%	0.00373	0.00374	

Table 2: Summary of the viscosities for sucrose solutions at 25°C.

- 0.34	
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CMC solution (w/w %)	п	k
0.8% high viscosity	0.59	0.60
0.5% high viscosity	0.61	0.40
0.3% high viscosity	0.67	0.18
0.8% low viscosity	0.85	0.033
0.5% low viscosity	0.93	0.0106
0.3% low viscosity	0.98	0.0044

Table 3: Summary of the rheological parameters for CMC solution at 25°C (Colombo & Steynor, 2002).