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Colloid chemistry approach to understand the storage stability of fermented carrot juice

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18 Abstract

19 Probiotic-fermented carrot juice (PFCJ) is a functional food, for which colloidal stability during storage is essential. The water-soluble polysaccharides (WSPs) it contains provide this 20 21 stability as colloidal stabilizers; they are pectinic, mainly containing galacturonic acid, galactose and arabinose as monosaccharide units. The particle-size distribution, ζ potential, 22 centrifugal sediment ratio, soluble solids content, total acid and structural features of these 23 24 WSPs were evaluated as functions of storage time. The PFCJ displayed pseudoplastic fluid 25 behavior. Molecular weight and solid morphology of WSPs did not change significantly with 26 storage, although the molecular weights of WSPs showed a slight decrease. The storage 27 stability is ascribed to its WSPs acting as electrosteric stabilizers (which are very robust 28 colloidal stabilizers) by adsorbing onto the insoluble plant cell wall polysaccharides which comprise the dispersed phase in the suspension. Viscosity and particle size remained 29 relatively stable when stored at 4 °C and 25 °C, while centrifugal sediment ratio, soluble 30 31 solids content and total acid all increased significantly; these can also be explained in terms of 32 the structure of the WSPs. This can provide guidance to choosing ingredients which improve 33 storage stability and other properties of importance to consumers by using the precepts of 34 electrosteric colloidal stabilization: e.g. the presence of water-soluble polysaccharides with long hydrophilic moieties. 35

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Keywords: Carrot juice; Polysaccharide; Colloid chemistry; Stabilization; Physicochemical
property

40 **1. Introduction**

41 Fruits and vegetables can be functionally improved by fermentation with probiotics (Sharma, Karki, Thakur, & Attri, 2012), which can add value and greatly improve storage, 42 43 including during transport (Lee & Salminen, 1995). The carrot known as 'Eastern ginseng' 44 (Daucus carota L.) is popular in many countries, and is rich in nutrients. It is commonly 45 processed into juice, but poor colloidal stability of the juice is a significant problem (Xie, 46 Xiong, & Guan, 2014). Our group has developed carrot juice fermented by Lactobacillus 47 plantarum NCU 116 (Xiong, Xie, Guan, Song, & Gao, 2013; Zeng, Xiong, Wang, & Huang, 48 2001), which was found to have better regulating properties for blood glucose, blood lipids, 49 hormones and oxidative stress in type-II diabetic rats than the non-fermented carrot juice. (Li, 50 et al., 2014). It was also found to have improved storage qualities.

51 This study is about two important properties for storage stability according to colloid 52 chemistry approach: changes in colloidal stability and changes in viscosity of the suspension. 53 For the present purposes, the juice can be considered as a polymer colloid: a water suspension of solid particles comprising water-insoluble cell-wall polysaccharides, mainly cellulose, 54 hemicellulose and water-insoluble pectinic polymers (Galant, Luzio, Widmer, & Cameron, 55 2014). The characteristic structure of pectins is that they contain $(1 \rightarrow 4)$ - α linked D-56 galacturonic acid (https://pubchem.ncbi.nlm.nih.gov/compound/441476#section=Top); as the 57 largest monosaccharide component of the WSP (Table S1 in Supporting Information) is 58 galacturonic acid, these WSPs are pectinic. 59

There are two basic mechanisms for stabilizing a colloidal suspension (Goodwin, 2009; Hunter, 2001): electrostatic and steric. Although this subject is well-known in physical chemistry, some of those working in the area of juice stability may not be particularly familiar with it, so a brief summary now follows.

64 The first mechanism is electrostatic stabilization, whereby charges on the surface of the suspended particles result in the particles repelling each other. These charges are from ionic 65 stabilizers, which can either be chemically bound to the particle, or adsorbed; the latter is 66 when the suspension contains a stabilizer (surfactant) comprising a hydrophobic group and an 67 ionic moiety. The colloidal stability of electrostatic stabilizers is affected by the nature of the 68 69 charged moiety, and by ionic strength (because high ionic strength can mask the charges). It can also be affected by pH, because the charged moiety may change with pH, e.g. -O-SO₃⁻⁻ 70 going to -O-SO₃H with a decrease in pH (thereby losing surface charge and hence no longer 71 72 able to act as an electrostatic stabilizer). The effectiveness of an electrostatic stabilizer is 73 controlled by the inter-particle potential, which can be measured as the ζ potential. It has been 74 observed that changes in ζ potential relate to juice storage stability (Marsanasco, Piotrkowski, Calabro, Alonso, & Chiaramoni, 2015; Schultz, Anthon, Dungan, & Barrett, 2014; Schutz, 75 76 Barrett, & Dungan, 2014).



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Figure 1. Schematic of the mechanism of steric colloidal stabilization.

The second mechanism (which does not seem to have been considered in the literature for stability of carrot juice) is steric, or polymeric, stabilization (Dickinson, 2018; Napper, 1983). Here the stabilizer is a polymer, again with two parts, one hydrophobic and the other hydrophilic. The hydrophobic moiety may be either adsorbed or chemically bonded to the surface of the particle; in the present case, the monosaccharide composition of the WSPs is

84 such that parts of them will adsorb onto the polysaccharide solids comprising the discrete 85 phase of the colloidal suspension because of hydrogen bonding (which is well known to occur 86 between sugar groups). Colloidal stability arises as follows (this is somewhat of a simplified 87 mechanistic description, but is adequate for the present purposes). If two particles with attached water-soluble polymers (as water-soluble parts of the electrostatic stabilizer in Fig. 1) 88 89 approach each other, it is entropically unfavorable (high free energy) for these polymers to be 90 compressed together; this tends to keep the particles apart (Figure 1). The level of steric 91 stability is controlled by the chain conformation of the steric stabilizer (if the conformation of the chains is compact in the solvent, they will be less effective as stabilizers (Napper, 1983)), 92 and thus by both the nature of the continuous phase (including changes in ionic strength) and 93 94 the chemical nature of the water-soluble moiety.

Finally, electrosteric stabilizers are ones which have both ionic and steric properties, for 95 96 example if carboxylic acid groups on the water-soluble polymer become ionized. These are 97 particularly robust and effective stabilizers, because they have two stabilization mechanisms 98 present in the one species (Dickinson, 2018; Einarson & Berg, 1993; Goodwin, 2009). This is 99 why they are widely used, for example, in latex paints; see, e.g. (Einarson, et al., 1993; Soula, 100 Guyot, Williams, Grade, & Blease, 1999), to give two representative papers on this subject. 101 As electrosteric stabilizers can be charged (depending on pH), the ζ potential will also give 102 information relevant to colloidal stability.

Because of the presence of water-soluble polysaccharides with a range of compositions in fruit juice, it is likely that one or all the above mechanisms may be operative in the storage stability of juices.

106 If the colloidal suspension (the juice) is colloidally unstable to the extent that there is 107 significant coagulation during storage, this is unappealing to consumers. Consumer appeal 108 and rate of colloidal coagulation are also related to the viscosity of the continuous phase

109 (water in the present case), as has been observed for juices (Mirondo & Barringer, 2015; J. Q. 110 Wang, et al., 2015; Wojdylo, Teleszko, & Oszmianski, 2014). Changes in viscosity during 111 storage are important for many functional properties of juices: for example, if the viscosity of 112 the suspension increases significantly during storage, the product may be less acceptable to 113 consumers. The viscosity of a suspension is controlled by both the size distribution of the 114 colloidal particles, and by the viscosity of the continuous phase (Dickinson, 2018; Einarson, et al., 1993; Goodwin, 2009). The presence of water-soluble polysaccharides strongly 115 116 influences the latter, the extent depending on the amount of these and on their molecular 117 weight (and/or molecular size) distribution.

118 This study aims to understand for the first time the stability of carrot juice fermented by 119 probiotics (mainly composed of L. plantarum NUC116) under different storage conditions, using colloid-stabilization precepts. Various physicochemical properties and the basic 120 121 structure of its constituent polysaccharides were measured. Monosaccharides were measured by high performance anion exchange chromatography (HPAEC), the molecular size 122 123 distribution was determined by size exclusion chromatography (SEC, a type of gel permeation chromatography, GPC) and the morphology was characterized by scanning electron 124 125 microscopy (SEM). This is the first systematic mechanistic study of the stability of probioticfermented carrot juice. 126

127 2. Materials & Methods

128 2.1 Chemicals and materials

PFCJ was provided by Kuangda Biotech Co. (Nanchang, Jiangxi, China). This was made as follows. Fresh carrots were washed, peeled and then ground into juice. High-fructose corn syrup, which both enhances palatability and increases viscosity (thus increasing colloidal stability, because it slows down the Brownian motion of the particles and thus the likelihood of two colloidal particles having enough kinetic energy to overcome the energy barrier to

coagulation) was added to a final concentration of 8% (v/v). The mixture was then sterilized
by pasteurization. After cooling, carrot juice was inoculated with *L. plantarum* NUC116 and
fermented at 37 °C for 24 h. Finally, the juice was sterilized at 105 °C for 20 s and packaged.

137 Monosaccharide standards (L-fucose, L-rhamnose, D-arabinose, D-galactose, D-glucose, 138 D-xylose, D-mannose, D-fructose, D-glucuronic acid, D-galacturonic acid) and dextran 139 standards for SEC ($\overline{M}_{w} = 5 \times 10^{4}$, 8×10^{4} and 1.5×10^{5} Da, $\overline{M}_{w}/\overline{M}_{n} = 1.36$, 1.47 and 1.47 140 respectively, where \overline{M}_{w} and \overline{M}_{n} are respectively the weight- and number-average molecular 141 weight) were obtained from Merck Corp. (Darmstadt, Germany) or Sigma Chemical Corp. (St. 142 Louis, USA). All other reagents used were of analytical grade unless otherwise specified.

143 2.2 Storage stability of PFCJ

Samples of PFCJ were stored at 4 °C, 25 °C and 37 °C. Aliquots of these were collected at
0, 5, 10, 30, 60, 90 and 120 days storage. The particle-size distribution and ζ potential were
characterized at 25 °C by a Zetasizer Nano (Malvern Instruments Company, Worcestershire,
UK).

148 The centrifugal sediment ratio, as a measure of colloidal stability of the suspension, was 149 measured by centrifuging at 4070 g for 15 min (the supernatant became clear after 10 min 150 centrifugation). After removing the supernatant, some additional water in the sediment was 151 removed by leaving it spread out on filter paper for 10 min. The sediment ratio was calculated 152 as the ratio of the dried sediment to the total weight of the suspension. The soluble solid 153 content was determined refractometricly (Yan, et al., 2017). The total acid in PFCJ was 154 measured by acid-base titration as described elsewhere (Oiu, Wang, & Gao, 2014). The rheological properties of PFCJ were tested by an ARES-G2 rheometer (TA Instruments 155 Company, New Castle, DE, USA) at shear rates from 0.1 to 1000 s⁻¹ at 25.0 °C using a 156 157 parallel plate geometry (40 mm diameter, 1 mm gap).

158 2.3 Extraction of the polysaccharide

159 Polysaccharide was extracted from the PFCJ as follows (M. M. Xu, Yin, Wan, Nie, & Xie, 2016). The PFCJ was centrifuged at 4100 g for 20 min, and the supernatant was concentrated 160 161 in a 70% vacuum at 55 °C with a rotary evaporator; protein was then removed using the Sevag method (Staub, 1965). The resulting modified supernatant was dialyzed against 162 163 deionized water for 3 days, in dialysis bags with a 3500 Da cut-off at 4 °C in excess distilled 164 water which was changed every 8 h. A fourfold volume of 95% ethanol was added to produce 165 precipitation. The precipitate, which contains some ethanol, was redissolved in deionized water. This solution was concentrated under 70% vacuum at 55 °C to remove ethanol and also 166 reduce the volume. The concentrated solution was then lyophilized in a vacuum freeze drier 167 168 to obtain water-soluble polysaccharide (WSP).

169 2.4 Polysaccharide composition and characterization

170 Total sugar content was measured by a phenol sulfuric acid assay using D-glucose as 171 standard (Dubois, Gilles, Hamilton, Rebers, & Smith, 1956). The present system contains a number of monosaccharides, and the effect of uronic acids in this case have been pointed out 172 173 (Guo, et al., 2011). In such cases, glucose is often used to construct the calibration curve and 174 the results are then given as glucose equivalents. Here, both total sugar content and uronic 175 acid content are examined. D-glucuronic acid was used as the standard in total uronic acid content analysis following the sulfate-carbazole method (Blumenkrantz & Asboe-Hansen, 176 177 1973).

The WSP was hydrolyzed by 2 M H_2SO_4 in an oil bath at 100 °C for 4 h. The sample was then diluted with ultra-pure water. The monosaccharide and uronic acid composition of the diluted sample were analyzed by high-performance anion-exchange chromatography (HPAEC) using a DionexTM ICS-5000 (ThermoFisher Corporation, USA).

182 The SEC characterization was as follows. First, it is noted that particular care is required 183 obtaining molecular weight information for complex branched polymers using SEC

(Gaborieau, Gilbert, Gray-Weale, Hernandez, & Castignolles, 2007). It has not yet been 184 185 determined whether these WSPs are branched, although this will be the topic of a separate 186 paper; for the present purposes, it is assumed where necessary that they are branched. The 187 size is the SEC separation parameter, the hydrodynamic radius $R_{\rm h}$ (or the corresponding 188 hvdrodynamic volume); see for example (Kostanski, Keller, & Hamielec, 2004). For a complex branched polymer, there is no unique relation between R_h and molecular weight. 189 190 With differential refractive index detection, as used here, one can obtain the SEC weight 191 distribution $w(\log R_h)$, which is the relative weight, not molecular weight, of polymers with 192 size $R_{\rm h}$. It is not recommended to present SEC data in terms of elution time, because that is not reproducible and varies with the SEC set-up and the state of the columns at the time the 193 194 elugram is obtained (Gidley, et al., 2010). The changes in $w(\log R_h)$ will show whether there 195 was a change in the molecular size distribution during storage. The SEC (Wyatt Technology 196 Co., Santa Barbara, CA, USA) was equipped with a refractive index detector (RI) (Optilab TrEX, Wyatt, Santa Barbara, CA, USA), an Ohpak SB-G guard column (50 mm \times 6.0 mm 197 198 I.D., 10 μ m), SB-806 HQ column (300 mm \times 8.0 mm I.D., 13 μ m) and SB-804 HQ column 199 $(300 \text{ mm} \times 8.0 \text{ mm} \text{ I.D.}, 10 \text{ }\mu\text{m})$ (Shodex Denko Inc., NY, USA) were used in series. The temperatures of the RI detector and columns were maintained at 35 °C. The mobile phase 200 201 containing 0.02% (w/w) NaN₃ and 0.1 M NaNO₃ was used with a flow rate of 0.60 mL/min. 202 100 µL sample solution was injected in to the system after passing through a 0.22 µm 203 membrane filter. All data were collected using ASTRA 6.0 software.

The morphology of the WSPs was characterized by scanning electron microscopy (JEOL Ltd, Tokyo, Japan) at room temperature with an acceleration voltage of 5 kV under high vacuum. The procedure was to redissolve 1 mg of sample in 1 mL deionized water, and the solution frozen at -80 °C to make it easier to lyophilize, then lyophilized. The resulting powder was placed in the SEM. 209 2.5 Statistical analysis

- 210 One-way analysis of variance (ANOVA) from Duncan's multiple range test was analyzed
- by SPSS 22.0 (Chicago, IL, USA), with *P*< 0.05 taken as statistically significant.

212 **3. Results**

- 213 3.1 Stability of PFCJ during different storage conditions
- 214 There were no statistically significant trends in either the particle size or ζ potential of
- 215 PFCJ with storage time and temperature (Figure 2). Particle size fluctuated in the range 640 -

216 680 nm. The absolute of ζ potential varied between 19 and 20 mV.



218 **Figure 2.** The Changes of physical characteristics of PFCJ under different storage conditions.

The centrifugal sediment ratio (Figure 2) of PFCJ increased slightly but significantly with storage time. The rate of centrifugal precipitation increased significantly with storage temperature. There was no significant difference in centrifugal sediment ratio at 4 °C, while significant differences appeared on the 60th day at 25 °C, and somewhat earlier at the storage temperature of 37 °C. The centrifugal sediment ratio of PFCJ fluctuated between around 10% and 11% during the characterization period.

The soluble solids content of PFCJ changed slightly but statistically significantly (according to the one-way analysis of variance (ANOVA) from Duncan's multiple range test), from 10.5 to 10.7%, with the increase of storage time.



228

230 The total acid of PFCJ showed a slight increase with storage time (Figure 3). Significant

231 differences were seen on the 10^{th} day at 4 °C, and on the 5th day at 25 °C and 37 °C.

²²⁹

Figure 3. The total acid of PFCJ under different storage conditions



Figure 4. The rheological behavior of PFCJ under different storage conditions.

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All the PFCJ under different storage conditions showed pseudoplastic fluid properties, as is typical of a polymer colloid, e.g. (Berend & Richtering, 1995), the viscosity of PFCJ decreasing with increasing of shear rate (Figure 4). The viscosity exhibited similar rheological properties under the various storage conditions, but there were moderate low-shear viscosity changes with time and temperature.





241 **Figure 5.** The physicochemical properties of WSP under different storage conditions.

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Figure 5 shows the physicochemical characteristics of WSP under different storage 242 243 conditions. The particle sizes of polysaccharide extracted under different storage conditions 244 were slightly different. The particle sizes were effectively constant at ~110 nm when stored at 4 °C and 25 °C, but varied between 110 and 130 nm when stored at 37 °C. The maximum 245 value was obtained on the 10^{th} day. The trend in the ζ potential of WSP was similar to that of 246 247 PFCJ, and their absolute values decreased with increasing storage. The most obvious change also happened at 37 °C for WSP. The proportion of sugar content ranged from 40% to 60% 248 249 under storage, and that of uronic acid varied between 35% and 56%.



Figure 6. SEC weight distribution of WSPs from fermented carrot juice as a function of
 hydrodynamic radius of the polymer at different storage times and temperatures.

250

The SEC results (Figure 6) show that the $w(\log R_h)$ were either bi- or trimodal, and with increased storage time, all components were either constant or moved to slightly lower molecular sizes. The multimodality suggests several different WSP components, as is often seen in natural products such as these (Shi, et al., 2017); compositional analysis of these separate components would be interesting but not relevant to the direct aim of the present paper.



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Figure 7. SEM images of WSP under different storage conditions. Letters a-d give solid
morphologies of different samples under various storing time periods (0, 10, 60, 120 days
respectively) at 4 °C, while letters e-h and i-l give the solid morphologies at 25 °C and 37 °C
during the same time period.

264 SEM shows the presence of both flakes and filaments (Figure 7) in the solid WSP, and 265 there was no obvious difference for WSP obtained from different storage conditions.

266 **4. Discussion**

Flavor and taste in the juice are related to its physical properties, such as particle size and 267 268 acidity (Z. Z. Xu, Lin, Wang, & Liao, 2015). The average particle size of PFCJ was about 650 nm, smaller than that other juices (Schutz, et al., 2014; Zhang, et al., 2016). Total acid values 269 270 of PFCJ were around 2.0 g/kg, and did not change much at various temperatures in the same 271 period, although with a slight increase over time. It is possible that the slight degradation, 272 manifest in the slight decrease in the SEC molecular size distributions, might be due to 273 formation of some intermediates and/or degradation side-products, e.g. disaccharides (Herraiz 274 & Galisteo, 2002; H. Y. Wang, et al., 2006).

The storage stability of juice is related to its particle size distribution, solid content, centrifugal sedimentation, ζ potential and viscosity, all of which are germane to colloidal stability. If all other factors are constant, colloidal stability (as indicated by centrifugal sedimentation) increases with the absolute value of the ζ potential, the viscosity of the continuous phase, and a more extended conformation and/or higher molecular weight of the (electro)steric stabilizer. However, the present PFCJ system is a complex one, in which all these colloidal parameters may change under storage conditions.

282 The particle size and soluble solids content of PFCJ did not show significant change over 283 the storage time used here (Figure 2). The rates of centrifugal sedimentation showed no 284 significant changes with time except a small but significant increase at the highest temperature (37 °C). The ζ potential of PFCJ did not vary much under different storage 285 286 conditions, consistent with the good colloidal stability (there being little change in 287 sedimentation rate except at the highest temperature). The viscosity of PFCJ remained stable 288 (Figure 4), and its high value prevented the suspension from layering (Abedi, Sani, & 289 Karazhiyan, 2014). The lack or small amount of change with storage in these various

functional properties, which is technically desirable, shows the colloidal stability of thesystem, as is typical for systems with electrosteric stabilization.

292 Certain macromolecules such as pectinic polysaccharides will interact with cations in the 293 system (Aadil, et al., 2015; Klavons, Bennett, & Vannier, 1994), which probably provides 294 electrosteric stabilization and thus maintains the colloidal stability of the juice system. This is 295 because the WSPs would partially adsorb onto the solid particles in the juice, these particles 296 being plant cell wall materials themselves comprising water-insoluble polysaccharides. 297 Water-soluble polysaccharides have been obtained from this PFCJ by centrifugation (M. M. 298 Xu, et al., 2016), and include exopolysaccharides which can be extracted from this 299 Lactobacillus plantarum (Zhou, et al., 2017). In the present paper, we consider all the 300 polysaccharides in the fermented juice, irrespective of whether they come from endogenous 301 carrot polysaccharides or are exopolysaccharides. As the aim of this project is to understand 302 the colloid chemistry of the storage stability of fermented carrot juice, there is no need to 303 distinguish exo- and endopolysaccharides.

The suspension was subjected to centifugation and the continuous phase was analyzed. 304 305 While some steric stabilizers would be incompletely separated from the solid phase by this 306 treatment, analysis of the continuous phase would provide useful knowledge about the 307 stabilizer composition. The particle size of WSP was increased at high storage temperature 308 (Figure 5), consistent with the decreased colloidal stability at higher temperatures. The neutral 309 sugar, and uronic acid, and molecular of WSP changed slightly under different storage 310 conditions, but there was negligible change in the WSP monosaccharides of WSP with 311 storage temperatures (Table S1). The monosaccharide composition of the total WSPs is 312 sufficient for understanding the colloidal stability: the component monosaccharides are such 313 that the polysaccharides can adsorb onto the particles in the suspension (NMR could provide 314 linkage information of the structures of the polysaccharides (Izydorczyk & Biliaderis, 1995),

315 but such information is irrelevant to the aim of the paper). This suggests no major structural 316 change in the WSPs except for some slight molecular weight degradation. While a fixed 317 number of shorter (electro)steric stabilizers would by itself result in decreased colloidal 318 stability, what is happening here is that the slight decrease in molecular weight would be 319 accompanied by an increase in the number concentration of these polymers, which in isolation 320 would increase colloidal stability; the two effects would seem to largely compensate for each 321 other in the present system. A knowledge of the nature of products formed in the slight 322 degradation is not needed for the aims of this paper.

323 As stated, this is a complex system and therefore it is not a simple matter to separate the different contributions to colloidal stability. A way of doing this in the future would be to 324 325 study a variety of juice systems which showed a significant range for all of the structural parameters contributing to colloidal stability. If a sufficient structural range and number of 326 substrates can be obtained, then a conventional statistical analysis, including principal 327 component analysis and correlation coefficients, can separate the effects from each parameter, 328 329 and then this knowledge could be used to choose components (including additives) to give 330 enhanced colloidal stability. The basis for the relatively good colloidal stability for the WSP-331 stabilized juices which are the subject of the present study is that these function as 332 electrosteric stabilizers; as is well known in synthetic polymer colloids (e.g. in latex paints) (Gilbert, 1995), these are very robust stabilizers. 333

In the future, improved storage stability can be gained by using the precepts of electrosteric colloidal stability: for example, seeing if the ingredients are such that the stabilizing polymers have a sufficient number of long hydrophilic chains (which contain some groups which ionize at the juice pH) attached to a hydrophobic moiety.

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347

348 Appendix A.

349 Supplementary data

351 Figure captions

- 352 **Figure 1.** Schematic of the mechanism of steric colloidal stabilization.
- 353 **Figure 2.** The Changes of physical characteristics of PFCJ under different storage conditions.
- **Figure 3.** The total acid of PFCJ under different storage conditions.

- **Figure 4.** The rheological behaviors of PFCJ under different storage conditions.
- **Figure 5.** The physicochemical properties of PFCJ under different storage conditions.
- Figure 6. SEC weight distribution of WSPs from fermented carrot juice as a function ofhydrodynamic radius of the polymer at different storage times and temperatures.
- Figure 7. SEM images of WSP under different storage conditions. Letters a-d give solid morphologies of different samples under various storing time periods (0, 10, 60, 120 days respectively) at 4 °C, while letters e-h and i-l give the solid morphologies at 25 °C and 37 °C
- 362 during the same time period.

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Highlights:

- > Probiotics-fermented carrot juice is a functional food.
- > Colloidal stability with storage is essential.
- > Changes in molecular structure, viscosity and colloidal properties are examined.
- > The good colloidal stability is caused by WSPs acting as steric stabilizers.