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New Insights into the Thermodynamic Behavior of 2LiBH₄-MgH₂ Composite for Hydrogen Storage

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ABSTRACT

The composite 2LiBH₄:MgH₂ has been studied as a potential hydrogen storage material due to its high storage capacity. The present work is aimed at clarifying the thermodynamic behavior of the system, especially within the temperature region above 400°C. Different reaction paths which have important implication for storage applications during hydrogen absorption and desorption at various

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3 temperatures were revealed. At temperatures over 413°C, two different absorption pressure plateaus
4 are observed. This indicates that two different reactions occur: Mg hydrogenation at higher
5 pressures, and the reformation of LiBH₄ from H₂, LiH and MgB₂ at lower pressures. On the other
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7 hand, at temperatures below 413°C only one plateau is present in the system. During desorption, the
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9 double plateau can be observed at temperatures as low as 375°C. This effect restricts the
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11 applicability of this composite as a hydrogen storage material.
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18 1. INTRODUCTION

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20 LiBH₄ is a lightweight complex hydride with a very high hydrogen content (18.3 wt. %). Due to
21 these characteristics, it has been thoroughly studied for hydrogen storage. However, the hydrogen
22 can only be completely utilized at temperatures above 900°C.¹ At lower temperatures (~ 400°C), a
23 partial dehydrogenation reaction could be obtained with a hydrogen release of 13.6 wt. % and the
24 formation of solid products such as LiH and B. Although this partial dehydrogenation temperature
25 remains high for practical applications of hydrogen storage with PEM fuel cells, the major
26 drawback of the LiBH₄ is that even at 400°C, long desorption times are required to complete the
27 reaction. Various solutions to lower desorption temperature and to enhance kinetics have been
28 proposed. A promising strategy is to destabilize the system by incorporating various additives, in
29 particular MgH₂. Destabilization is a term used to refer to the process of lowering the enthalpy of
30 hydrogen desorption reaction. That is, lowering the enthalpy of the product phases, and hence,
31 lowering the stability of the original compound. The 2LiBH₄:1MgH₂ system was initially studied by
32 Vajo et al. who showed the destabilizing effect due to the formation of the LiBH₄:MgH₂
33 composite.² The presence of Mg during the dehydrogenation of LiBH₄ leads to the formation of
34 MgB₂ as a product instead of B. This decreases the enthalpy of the reaction. The enthalpy of the
35 destabilized reaction (40.5 kJ/molH₂) becomes 1.6 times lower than the one of the original reaction
36 (66.7 kJ/molH₂), and facilitates the absorption and desorption of hydrogen at lower temperatures.²
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3 The study of this system has been mainly focused on the determination of the conditions, i.e.
4 pressure and temperature, for which the hydrogen release from the LiBH_4 occurs reversibly.
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6 Nakagawa et al. studied the reactions of the $\text{LiBH}_4\text{-MgH}_2$ system under hydrogen and inert gas
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8 pressure of several bar at temperatures up to 450°C and found that the MgB_2 formation only
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10 occurred in a hydrogen atmosphere during desorption.³ The formation of MgB_2 is assumed to
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12 reduce the system enthalpy and, therefore, facilitates reversibility of the reaction.³⁻⁶ Several authors
13
14 have reported required pressure and temperature ranges to ensure the reversibility of the system
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16 under different conditions.^{5,7}
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20 In this work the thermodynamic of the reactions between hydrogen and Ni catalyzed
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22 $2\text{LiBH}_4\text{:MgH}_2$ composite material has been studied. To complement the previous studies by other
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24 authors we attempt to clarify the behavior of the system at high temperatures and the different
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26 reaction paths that occur during the hydrogen absorption and desorption.^{2,8,9} Walker predicted the
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28 presence of two different pressure plateaus at high temperatures indicating that two different
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30 reactions should occur at temperatures over this point.⁸ The $2\text{LiBH}_4\text{:MgH}_2$ system has been
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32 thoroughly studied and the reaction pathways for the hydrogen absorption have also been analyzed
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34 by several authors. However, none of them reported the presence of this double plateau.^{2,5,7-9} The
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36 only experimental reference is a recent work published by Catti et al.¹⁰ In the article mentioned, the
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38 authors presented a study of the system $2\text{LiBH}_4\text{:Mg}_2\text{FeH}_6$ which decomposes into the system
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40 $\text{LiBH}_4\text{:}2\text{MgH}_2$ through an irreversible reaction. Whereas this system has four times the necessary
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42 amount of MgH_2 for the stoichiometric reaction, the LiBH_4 and part of the MgH_2 can be
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44 dehydrogenated following the same pathway as the $2\text{LiBH}_4\text{:MgH}_2$. This fraction of the system
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46 presents a double plateau in a wider range of temperatures than the predicted by Walker.⁸ In a
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48 recent article, Shao et al.¹¹ reported the presence of a triple plateau in the $2\text{LiBH}_4\text{:nanoMgH}_2$
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50 system. However, the associated pressures and the enthalpies obtained do not correspond to the
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52 predicted by Walker⁸ and in the article they are ascribed to reactions occurring in the presence of
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3 nano MgH_2 . The relevant hysteresis between absorption and desorption pressures in this system and
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5 its potentiality as a hydrogen storage system has been also analyzed.
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8 9 10 2. EXPERIMENTAL

11 2.1 Synthesis of the composites

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13 The samples used in this work were synthesized from the following starting materials: MgH_2
14 (Sigma Aldrich, hydrogen storage grade), Ni (Sigma Aldrich, purity 99%) and LiBH_4 (Sigma
15 Aldrich, purity >90%). The purchased materials are referred to in this work as M, N and LB,
16
17 respectively. Due to the high reactivity of MgH_2 , LiBH_4 and LiH with moisture and oxygen, the
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19 samples were prepared and manipulated in an MBraun Unilab argon-filled glove box, with oxygen
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21 and moisture levels < 1 ppm.
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27 The sample preparation was performed by mechanical grinding in a medium-energy planetary
28 type mill (Fritsch Pulverisette 6) under 0.1 MPa of argon atmosphere. All samples were ball-milled
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30 for 10 h at 400 rpm with a ball mass/sample mass ratio of 40:1. Due to the slow reaction kinetics of
31
32 the $2\text{LiBH}_4\text{-MgH}_2$ system, Ni was added as a catalyst. The selection of Ni was based on previous
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34 experiences with this element in MgH_2 .¹² The chosen composition for the synthesized samples was
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36 $2\text{LiBH}_4\text{-MgH}_2 + 5 \text{ wt. \% Ni}$. This material will be referred as LBMN.
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40 2.2 Characterization

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42 Microstructural, structural, thermal and hydrogen storage properties of the composites were
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44 studied using powder X-ray diffraction (PXRD, Bruker Advance D8), Fourier transform infrared
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46 spectroscopy (FTIR, Perkin Elmer Spectrum 400), differential scanning calorimetry (DSC, TA 2910
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48 calorimeter), solid state neutron magnetic resonance (NMR) and a Sieverts type volumetric
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50 equipment.
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53 Structural information of the samples was obtained by PXRD ($\text{CuK}\alpha$ radiation), NMR and FTIR
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55 analyses. During PXRD data collection, a tight sealed sample holder was used to completely
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57 prevent any reaction between samples and air. For IR spectroscopy measurements, the selected
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3 samples were ground with dry KBr and pressed into pellets using an airtight sample cell. Solid-state
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5 IR spectra were obtained in the range of 800-4000 cm^{-1} in transmission mode.
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8 Two samples of $2\text{LiBH}_4:\text{MgH}_2$ were investigated by ^{11}B MAS-NMR: 1) as-milled, 2) as partially
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10 desorbed at 425°C . The NMR samples were packed into boron-free zirconia rotors under inert
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12 atmosphere. The sample was referenced to NaBH_4 (-41 ppm) and experiments were performed at
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14 7.1 T, 300 MHz, ^1H frequency.
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17 The thermal behavior of the samples was analyzed by DSC at a heating rate of $5^\circ\text{C}\cdot\text{min}^{-1}$ under a
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19 $122\text{ ml}\cdot\text{min}^{-1}$ argon flow to avoid oxidation during desorption. About 5 mg of sample was loaded
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21 into aluminum capsules hermetically closed in a glove box under a purified argon atmosphere.
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24 The kinetics of hydrogenation and dehydrogenation of the samples were measured using a
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26 modified Sieverts type device, coupled with a mass flow controller. During the hydrogen
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28 desorption, the mass flow controller kept an almost constant backpressure during the whole
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30 experiment (0.6 MPa). The samples were desorbed at 425°C and 0.6 MPa before performing the
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32 pressure-composition isotherm absorption measurements. For PCI measurements, a programmed
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34 hydrogen amount was extracted (introduced) from (into) the system using the mass flow controller.
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36 The hydrogen was extracted (introduced) in batches of 0.45 mg (equivalent to 0.3 wt. %).
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38 Consequently the pressure decreased (increased) around 30 kPa. To determine whether the system
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40 reached the equilibrium condition, two different criteria were used. One, by verifying if the
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42 temporal variation of the pressure was lower than a fixed value ($1\cdot 10^{-2}$). The second, waiting for a
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44 selected time (1000 seconds). When any of these criteria is met, the system is considered to be in
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46 equilibrium and a data point in the PCI curve is saved. The hydrogen absorption process was
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48 studied at $375\text{-}475^\circ\text{C}$.
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50 51 3. RESULTS AND DISCUSSION 52

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54 Although the objective of this work is to study the thermodynamic behavior of the $2\text{LiBH}_4:\text{MgH}_2$
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56 + 5 wt. % Ni (LBNM) system, a characterization of the raw materials is of great importance in order
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58 to establish a reference point. The as-milled LBMN samples were studied by PXRD to ensure that
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3 no reaction occurred among the initial materials during the milling process. Figure 1 A shows that
4 only the materials introduced in the vial for milling are present. Figure 1 B shows the DSC study of
5 the LBMN sample, and the measurements done on samples milled during 10 hours with a
6 composition of 50MgH₂:1Ni (MN). A milled mixture of 2LiBH₄-MgH₂ and milled LiBH₄ were
7 prepared as a reference and are also presented in Figure 1 B. The onset at 115°C is due to the
8 transition from orthorhombic to hexagonal phases (O → H).^{1,6,13} The next onset at 275°C has been
9 reported as the melting of pure LiBH₄.^{1,6,13} In the LBMN sample it is observed that there is a
10 broadening of this peak, compared to the pure LiBH₄ and the milled mixture 2LiBH₄-MgH₂. This
11 broadening is attributed to the overlapping of two peaks, the first one corresponding to the melting
12 of the LiBH₄ and the second one associated with the desorption of the catalyzed MgH₂. The higher
13 temperature onset corresponds to the desorption of a part of the MgH₂ which is not catalyzed.¹⁴
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15 However, it can be noted that there is a slight displacement to lower temperatures of the LBNM
16 peak, indicating that MgH₂ may still have a minor catalytic effect. The ratio of the area between the
17 MgH₂ peak and the LBMN peak indicates that the Ni introduced into the sample is not fulfilling its
18 catalytic role for most of MgH₂. Due to limitations in the calorimetry equipment it was not possible
19 to clearly observe the desorption peak of LiBH₄ as it is only present at temperatures above 450°C.
20 This can be deduced from the reference curve, seeing that at 400°C an increase in the heat flow is
21 not observed for the LiBH₄ or the milled mixture 2LiBH₄-MgH₂. However, the onset temperature
22 for the hydrogen desorption of the LBMN sample is observed at 400°C. This may suggest that Ni
23 has a slight catalytic effect on the system. This effect is not as significant as the one observed in the
24 MgH₂-Ni system.
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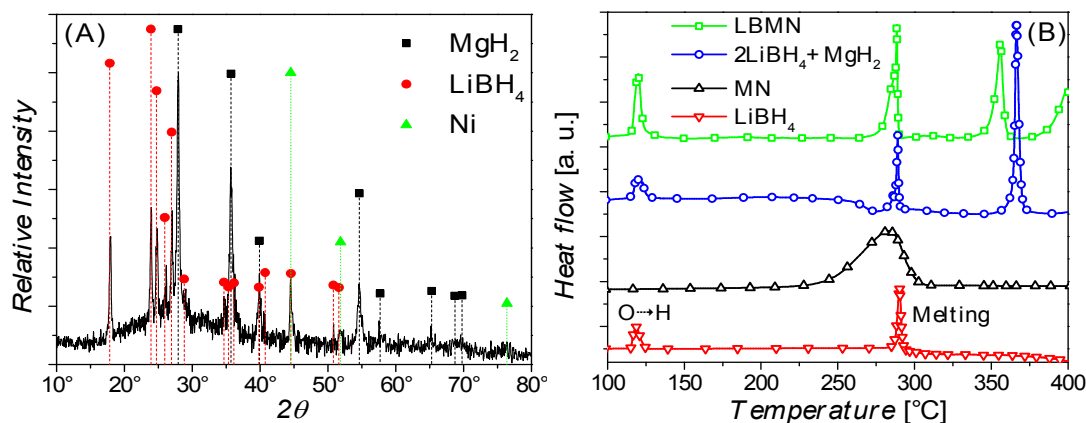


Figure 1: PXRD (A) and DSC (B) analyses of the LBMN sample. Reference curves are also added to the DSC.

FTIR measurements of the as-milled LBMN sample were performed (see results in the supplementary material). The bands corresponding to the bending vibration mode of the B-H bond of LiBH_4 mounted on the band assigned to the MgH_2 were observed in the region around 1100 cm^{-1} . The stretching vibration modes of the B-H bond were also present in the region around to 2300 cm^{-1} .¹ As the grinding during ball-milling can generate internal stresses in the material which modify the environment of B-H bonds, the peaks were not well defined. As expected the results agree with the PXRD analysis shown in Figure 1 A.

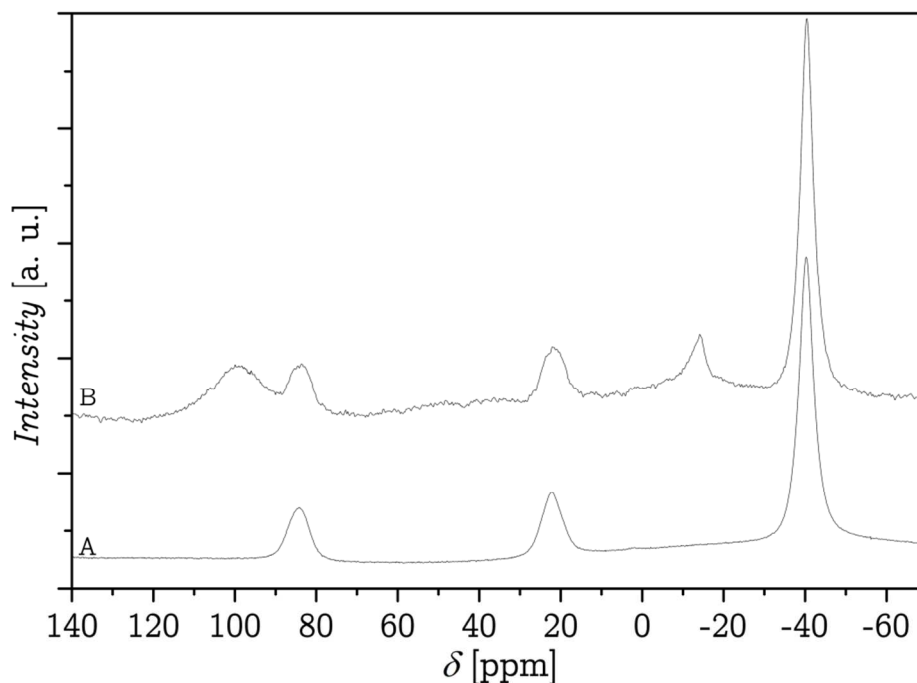


Figure 2: NMR spectra of the as-milled LBMN sample (A) and partially desorbed sample at 425°C (B).

^{11}B NMR measurements were performed to identify formation of desorption products after partial desorption. The results obtained are shown in Figure 2. Spectrum A corresponds to the as-milled sample. The peak at -40 ppm corresponds to the main peak of the LiBH_4 .¹⁵ The other two peaks can be attributed to the spinning sidebands.¹⁶ Spectrum B shows the formation of MgB_2 and $\text{Li}_2\text{B}_{12}\text{H}_{12}$ after partial desorption and will be further discussed.¹⁵

Due to the hysteresis in the material systems that hindered the systematic study of the desorption isotherms at temperatures below 400°C, initially this work was mainly focused on absorption PCI measurements rather than desorption ones. However, in an attempt to clarify the behavior during desorption, dehydrogenation measurements were performed and the results are presented further on in this article. In Figure 3, two PCI curves at 425°C (absorption and desorption) are shown. These

curves demonstrate the significant hysteresis that exist between the absorption and the desorption plateau, especially for the one at low pressure ($\ln(P_{abs}/P_{des})=1.26$).

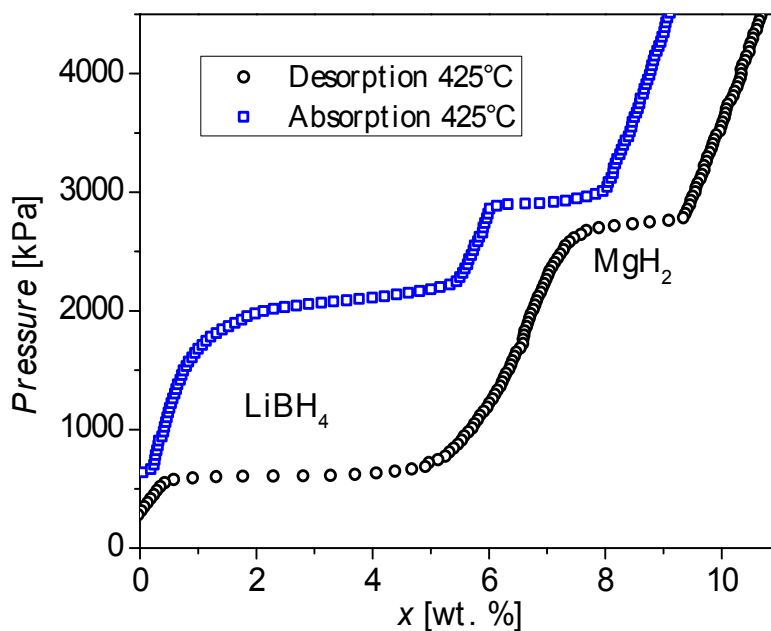


Figure 3: Absorption (blue squares) and desorption (black circles) PCI measurements at 425°C of the LBMN sample.

Since the composite was synthesized from raw materials in their hydrogenated states, i.e. LiBH₄ and MgH₂, it was necessary to desorb the samples before performing the absorption PCI measurements. Each PCI was measured in a new sample to ensure the same thermal record. All these samples were obtained from a single batch of the LBMN material. As it was previously mentioned, the selected conditions for the hydrogen desorption measurements were 425°C with 0.6 MPa of hydrogen backpressure. These conditions ensured a reaction pathway which forms MgB₂, LiH and H₂ as products and therefore guarantees the reversibility of the system.^{5,7} From the desorption measurements it was observed that different samples obtained from the same batch did not show a reproducible behavior during the first desorption. Several measurements showed different times required for the reaction completion and also different amounts of hydrogen

desorbed. However, further studies of the desorbed samples showed no disparities structure-wise according to PXRD, which indicates that this phenomenon could be attributed to an uneven distribution or proximity between LiBH_4 and MgH_2 particles in the powder, which affects the mechanism of MgB_2 nucleation.⁶ Desorption kinetics are shown in Figure 4. After 2 cycles of absorption/desorption it can be seen that the material stabilizes and shows similar desorption curves for different samples.

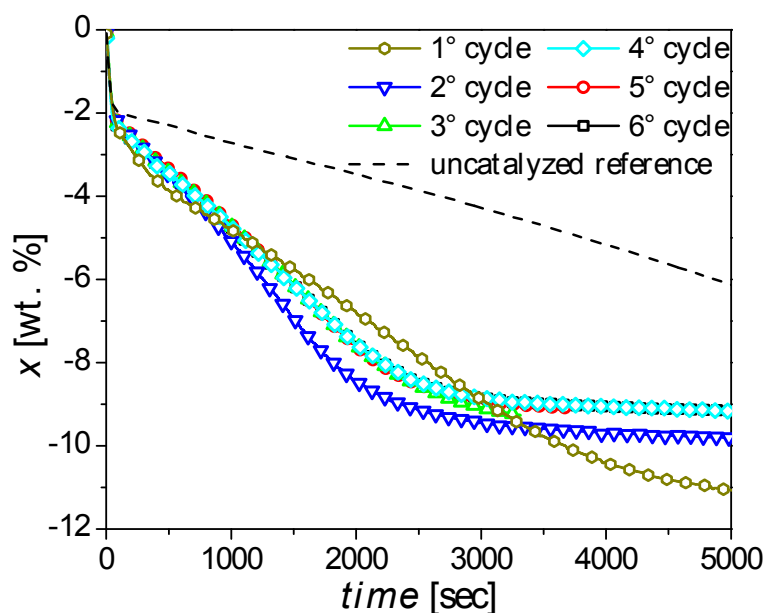


Figure 4: Successive desorption kinetics of the LBMN sample at 425°C . Uncatalyzed sample presented as reference.

This material showed a significant reversible hydrogen storage capacity of 9 wt. %, which not many hydrogen storage materials can obtain. Almost complete hydrogen absorption was achieved after 3500 seconds. Previous experiments performed in the same materials at the same temperature without adding Ni as a catalyst required a desorption time of 7000 seconds (presented as reference in Figure 4). It is concluded that a factor two improvement can be obtained by using Ni as a catalyst.

As seen in Figure 4, the hydrogen storage capacity is reduced after the first desorption, which can be partially related to the formation of $\text{Li}_2\text{B}_{12}\text{H}_{12}$ which appears after that initial desorption. This compound is very stable and, therefore, hinders hydrogen absorption reversibility under the studied experimental conditions.¹⁵ The formation of $\text{Li}_2\text{B}_{12}\text{H}_{12}$ is supported by the NMR spectra from the partially desorbed sample (Figure 2 B). The peak near -10 ppm corresponds to the main peak of $\text{Li}_2\text{B}_{12}\text{H}_{12}$ and was not observed in the milled sample. In Figure 2 B, the peak at 100 ppm can be associated with MgB_2 , indicating that it was formed during the desorption process.¹⁵

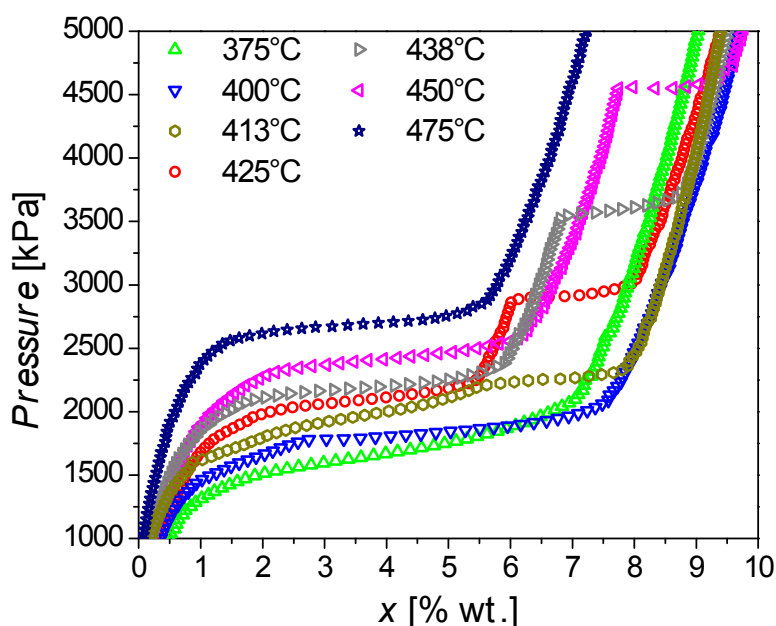


Figure 5: Absorption PCI measurements of the LBMN sample at various temperatures.

Absorption PCI measurements were done in a range of temperatures from 375°C to 475°C. At lower temperatures a single plateau was observed, whereas at temperatures over 413°C two plateaus were observed. These results are shown in Figure 5. Note that in the isotherm at 475°C, the upper plateau cannot be observed because the equilibrium pressure is higher than the maximum pressure allowed by the available measuring device. The plateaus presented in this figure exhibit a steeper slope compared to those measured in other systems with this equipment (see measurements of

hydrogen absorption of Mg in supplementary material). This may be ascribed to a combination of much slower reaction kinetics and a larger number of steps involved in the absorption.

Using the measured pressure in the middle of the hydrogenated fraction of each plateau (for temperatures above 413°C the upper and the lower plateau were considered separately), a van't Hoff graph was constructed in order to obtain a value for the enthalpy of the reaction in this range. This plot is presented in Figure 6, and it can be observed that values for temperatures between 375°C and 413°C can be fitted into a straight line. The ΔH obtained from the slope of this line is 41 ± 4 kJ/molH₂ K, which is similar to what has been previously reported for this composite.²

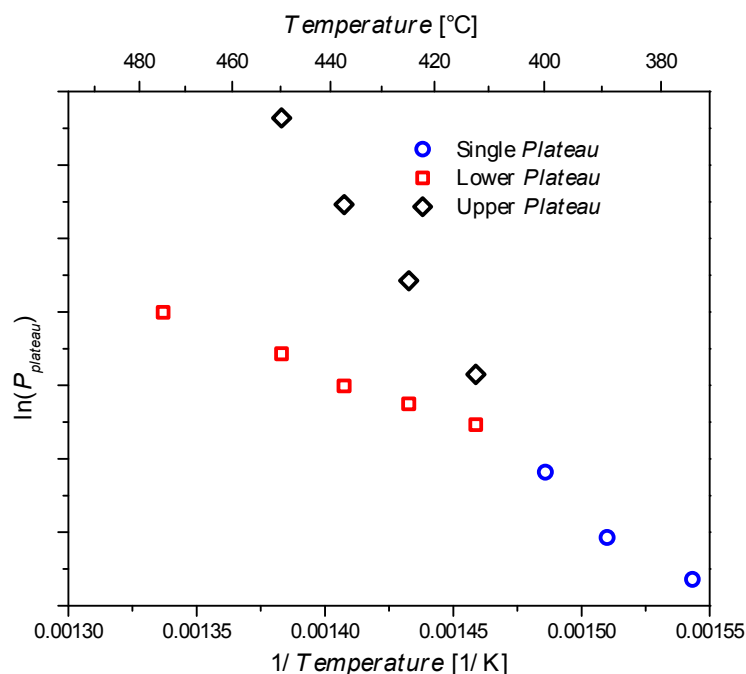


Figure 6: van't Hoff plot for the LBMN sample obtained from hydrogen absorption PCI measurements.

The experimental data points above 413°C can also be fitted within two linear functions: for the lower plateaus and the upper plateaus. This indicates that the five data points obtained from the lower plateau at temperatures above 413°C belong to the same equilibrium reaction. The value obtained for the reaction enthalpy of the composite is 21 ± 4 kJ/molH₂ K. The two plateaus correspond to different desorption reactions. Based on the enthalpy obtained in the van't Hoff plot

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3 for each plateau, it can be assumed that the lower one is associated with the following reaction:

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5 $MgB_2 + 2LiH + 3H_2 \rightarrow 2LiBH_4 + Mg$. The second one could be attributed to the hydrogenation of
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7 Mg ($Mg + H_2 \rightarrow MgH_2$). This is supported by the relative width of the two plateaus, as the one at
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9 higher pressure represents 23% of the total absorbed hydrogen (theoretical percentage of $MgH_2 =$
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11 21%) while the lower plateau corresponds to the remaining 77% (theoretical percentage of $LiBH_4 =$
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13 79%). The fit of the points corresponding to the higher pressure plateau gives a reaction enthalpy of
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15 76 ± 6 kJ/molH₂ K. This value is within the range reported for the Mg hydrogenation reaction.¹⁷
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18 In the previously mentioned article by Catti et al.¹⁰, the excess of Mg in the system causes the
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20 presence of the double plateau at temperatures below the intersection of the van't Hoff plots
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22 corresponding to the reactions $MgB_2 + 2LiH + 3H_2 \rightarrow 2LiBH_4 + Mg$ and $Mg + H_2 \rightarrow MgH_2$. Moreover,
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24 Catti et al. did not report a change in the slope for the absorption after the intersection, indicating
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26 that both reformations of $LiBH_4$ (one resulting in the production of Mg and the other one, of MgH_2),
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28 have the same reaction enthalpy.¹⁰
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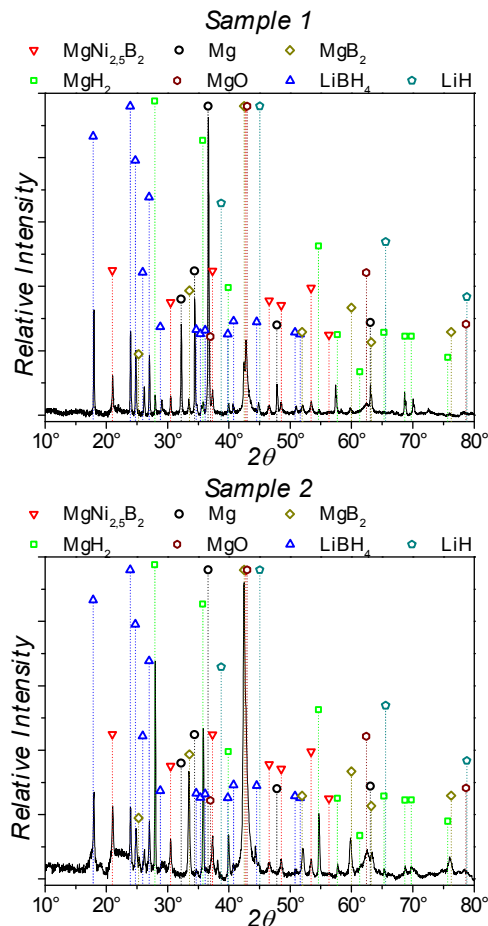


Figure 7: PXRD of the partially desorbed sample at two different temperatures: 425°C (Sample 1) and 375°C (Sample 2).

In order to confirm the assumptions about the reactions corresponding to each plateau, two experiments were designed. The first one corresponds to an absorption PCI measurement at 425°C. The sample was removed from the Sieverts device when the pressure reached 2500 kPa. It can be seen in Figure 5 that at this pressure the sample is between the two plateaus indicating that only the reaction corresponding to the first plateau has occurred. The sample in the second experiment was removed from an absorption PCI at 375°C when the hydrogen absorbed weight percent reached the same value at which the first sample was removed (5.5 wt. %). PXRD analyses of both samples were performed and the results are shown in Figure 7. The diffractograms presented in this figure

confirm the assumptions about the reaction corresponding to each plateau. After the experiment, the first sample was composed by LiBH_4 and Mg with small amounts of MgB_2 , $\text{MgNi}_{2.5}\text{B}_2$, LiH and MgH_2 while the second sample presented a composition of LiBH_4 , and roughly the same quantity of MgB_2 and MgH_2 , indicating that the formation of MgH_2 and LiBH_4 happens simultaneously. The formation of $\text{MgNi}_{2.5}\text{B}_2$ occurs during the first desorption and is not reversible as it has been previously reported.¹²

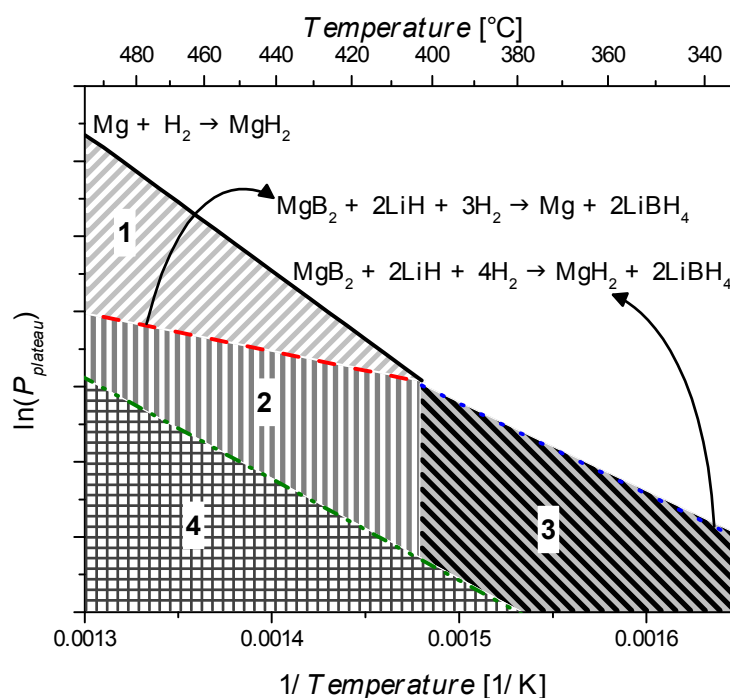


Figure 8: Absorption van't Hoff plot of the composite $2\text{LiBH}_4:\text{MgH}_2:5\text{wt}\%\text{Ni}$ (LBMN).

A map of the system reactions can be designed with the reaction enthalpy and entropy values for the different reactions obtained from the linear fit of each of the data sets presented in Figure 6 and the theoretical values calculated by Ohba et al.¹⁸ In this map (Figure 8), the van't Hoff straight lines correspond to each reaction which delimits four regions.

In region 1, Mg is more stable than MgH_2 . However, the decomposition of LiBH_4 is not thermodynamically favorable. In this zone, the destabilizing effect of Mg on LiBH_4 is not strong

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3 enough to cause LiBH_4 to release its hydrogen content to form MgB_2 . Therefore, in region 1
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5 conditions, a coexistence of Mg and LiBH_4 occurs.
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7 Region 2 in Figure 8 is the zone in which Mg destabilizes LiBH_4 . Consequently, hydrogen is
8 released at higher pressures than expected, based on the thermodynamics for pure LiBH_4 . Under
9 these conditions the system is in its desorbed state MgB_2+2LiH .
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14 In region 3 both compounds (MgH_2 and LiBH_4) destabilize each other. This allows both to
15 release hydrogen at higher pressures than required when found in pure state. This double
16 destabilization causes the system to change from its hydrogenated state to its dehydrogenated state.
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18 It is important to notice that full dehydrogenation of the system only occurs at temperatures over
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23 900°C .¹
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25 Region 4 is the zone in which LiBH_4 decomposes through the reaction
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27 $\text{LiBH}_4 \leftrightarrow 1/12 \text{Li}_2\text{B}_{12}\text{H}_{12} + 5/6 \text{LiH} + 13/12 \text{H}_2$ as predicted by Ohba.¹⁸ This reaction is not
28 expected under these hydrogen desorption conditions. However, other authors^{19,20} have reported the
29 existence of $\text{Li}_2\text{B}_{12}\text{H}_{12}$ after cycling similar materials. The NMR analysis revealed the formation of
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33 $\text{Li}_2\text{B}_{12}\text{H}_{12}$ after partial desorption (Figure 2 B). Although this seems to be thermodynamically
34 impossible, the formation of this compound could be attributed to either kinetic reasons or to local
35 inhomogeneities which prevented the contact between LiBH_4 and Mg in some regions of the
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50 Region 3 is the most suitable for the composite to be applied as a hydrogen storage system. In this
51 region the composite shows a single plateau and higher storage capacity. Although it is possible to
52 use the composite between regions 2 and 1, the double plateau causes a loss in the amount of
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60 hydrogen stored. To overcome this inconvenient, much higher pressures would be required.

Figure 3 showed a hysteresis between absorption and desorption equilibrium pressures. It was
also noticed that the lower pressure plateau presented a difference in absorption and desorption
pressure which was much more significant than the one presented by the upper plateau. This leads
to a noticeable discrepancy in the hydrogen desorption van't Hoff plot compared to the absorption

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3 plot. The small hysteresis observed in the upper plateau causes a slight displacement of the line
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5 corresponding to the reaction $Mg + H_2 \rightarrow MgH_2$. This line delimits region 1, and the small
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7 displacement can be noticed by comparing the black full lines in Figure 9. As it was previously
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9 mentioned, the lower plateau presented a much greater hysteresis. The absorption pressures of the
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11 reaction $MgB_2 + 2LiH + 3H_2 \rightarrow 2LiBH_4 + Mg$ were larger than the desorption pressures. This
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13 difference causes the line that corresponds to the reaction $MgB_2 + 2LiH + 3H_2 \rightarrow 2LiBH_4 + Mg$
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15 to shift significantly to lower pressures. This line separates region 1 from region 2 and its
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17 displacement effect can be observed in Figure 9 by comparing the red dashed lines. These two
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19 combined phenomena cause an expansion of region 1 to lower pressures and temperatures
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21 (illustrated in Figure 9). It can also be noticed that the uneven displacement observed between the
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23 red and black lines causes the intersection of both to occur at lower temperature and pressure.
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26 Another important effect of the expansion observed in region 1 is that it will cause the displacement
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28 of regions 2 and 3 to lower pressures and temperatures. This displacement is crucial because, as it
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30 has been mentioned, region 3 is the ideal zone for the composite and its shift may limit the range of
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32 applicability or the hydrogen storage capacity of the composite.
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36 Figure 9, shows an overlapping of absorption and desorption van't Hoff plots. The marks
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38 represents the experimental pressure obtained from absorption and desorption isotherm
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40 measurements at 450°C, 425°C, 400°C and 340°C.
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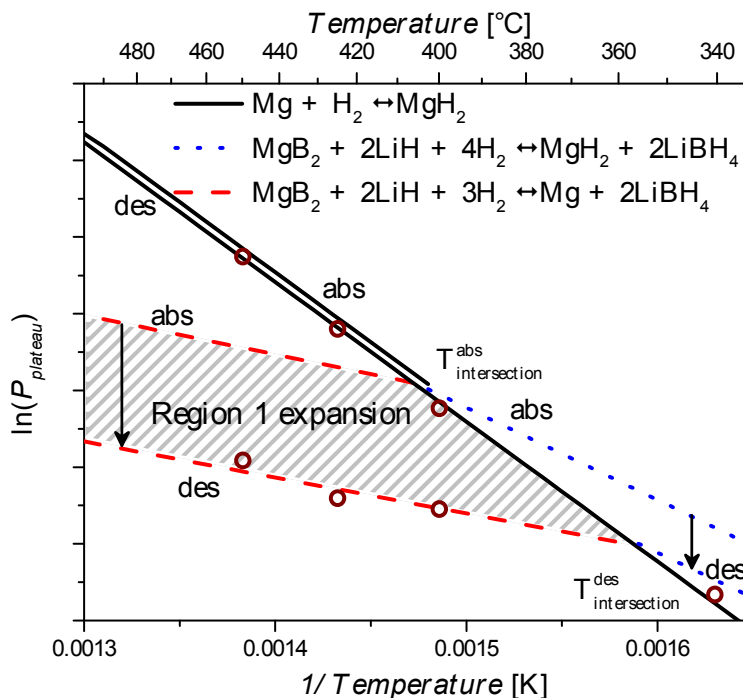


Figure 9: Absorption and desorption van't Hoff plot for the sample LBMN. The marked points represent the measured desorption data.

It is important to highlight that between 360°C and 413°C the system presents different pathways for dehydrogenation and hydrogenation. This phenomenon has not been previously studied in the literature. During desorption, MgH_2 first releases hydrogen, obtaining the mixture $2\text{LiBH}_4:\text{Mg}$. Then, at a lower pressure, LiBH_4 decomposes to form MgB_2 and LiH . Unlike desorption, during the absorption process, complete hydrogenation occurs through a single reaction, in which the $\text{MgB}_2:2\text{LiH}$ mixture reacts with hydrogen to form MgH_2 and LiBH_4 . The line in Figure 8 corresponding to the reaction $\text{MgH}_2 + 2\text{LiBH}_4 \rightarrow \text{MgB}_2 + 2\text{LiH} + 4\text{H}_2$ was estimated considering that this reaction becomes thermodynamically more favorable when the equilibrium pressure of the MgH_2 is lower than the pressure corresponding to the $\text{Mg} + 2\text{LiBH}_4 \rightarrow \text{MgB}_2 + 2\text{LiH} + 3\text{H}_2$ reaction. It is worth noting to notice that the latter reaction cannot occur due to the absence of Mg in those conditions. At 340°C the estimated line in Figure 8 predicts the simultaneous decomposition

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3 of MgH_2 and LiBH_4 . However, the pressure-composition isotherm measurements performed at this
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5 temperature showed that only the desorption of MgH_2 occurs and LiBH_4 does not decompose. This
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7 could be attributed to slow desorption kinetics of LiBH_4 at lower temperatures.
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10 The results obtained from the isotherm measurements indicate that the hysteresis between
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12 absorption and desorption is to be highly considered when analyzing the viability of this composite
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14 for real applications. The difference in the reaction pathways between absorption and desorption in
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16 the temperature range bounded by 360°C and 413°C establishes a practical limitation in the
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18 applicability of the material as a hydrogen storage system.
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20 21 22 4. CONCLUSIONS 23

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25 The thermodynamic of the Ni catalyzed $2\text{LiBH}_4:\text{MgH}_2$ composite's reaction with hydrogen was
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27 investigated. The lower limit temperature was found to be 413°C at which the reaction $\text{MgB}_2 +$
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29 $2\text{LiH} + 3\text{H}_2 \leftrightarrow 2\text{LiBH}_4 + \text{Mg}$ occurs instead of the $\text{MgB}_2 + 2\text{LiH} + 4\text{H}_2 \leftrightarrow 2\text{LiBH}_4 + \text{MgH}_2$
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31 reaction as had been previously proposed. Above 413°C , two pressure plateaus were observed; the
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33 first corresponding to the formation of LiBH_4 and the second to formation of MgH_2 .
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37 The presence of the double plateau and the temperature at which the split occurs were predicted
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39 by Walker.⁸ In our experiments this double plateau was observed only for temperatures over 413°C .
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41 Catti et al.¹⁰ recently showed the presence of this double plateau in a system with an excess of
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43 MgH_2 . In that work, a threshold temperature of around 370°C can be observed. This threshold is the
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45 temperature where the intersection of the lines corresponding to the two hydrogenation reactions
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47 occurs. Due to the additional Mg, the presence of the double plateau is observed at a temperature
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49 significantly lower (below 340°C) than the threshold temperature predicted by Walker⁸ (near
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51 426°C) and Catti¹⁰ (near 370°C). Whereas these double plateaus observed at temperatures below the
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53 intersection may not correspond to the same reactions than the ones observed at higher
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55 temperatures, the enthalpies obtained from their calculations showed no difference between the
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3 reactions on both ends of this threshold. In the present work we have found a limit temperature that
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5 is much closer to the one predicted by Walker⁸ and a significant change in the slope after the
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7 intersection. This change clearly indicates that a different reaction is occurring when the threshold
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9 temperatures is surpassed.
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11 The hysteresis between the absorption and desorption plateau pressures of the composite was
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13 studied. The construction of the van't Hoff plot for the hydrogen absorption and desorption
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15 reactions allowed identifying the hysteresis as a limiting factor in the applicability of the system.
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17 Therefore, efforts should be mainly focused towards the viability of the system i.e. the addition of
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19 catalysts that increased the reaction rate. Based on the results presented in this article it is clearly
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21 necessary that hysteresis should be taken into account. Moreover, thorough work will be required to
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23 decrease the equilibrium pressure drop that occurs in desorption compared to absorption. This is of
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25 great importance because a composite may be following different reaction paths in absorption and
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27 desorption, even when both reaction occur at the same temperature. This difference in reaction
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29 paths should be considered for the design of a storage system based on 2LiBH₄:MgH₂.
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36 **Supporting Information**

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39 S1. FTIR spectra of 2LiBH₂:MgH₂ composite (LBMN).
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43 S2. PCI measurements of 50MgH₂:1Ni samples.
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46 “This material is available free of charge via the Internet at <http://pubs.acs.org>.”
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50 **AUTHOR INFORMATION**

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Author Contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

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GRAPHICAL ABSTRACT

