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The impact of power and relationship commitment on the integration between manufacturers and customers in a supply chain

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Abstract

Supply chain integration (SCI) has received increasing attention from scholars and practitioners in recent years. However, our knowledge of what influences SCI is still very limited. Although marketing and management researchers have investigated power and relationship commitment issues between organizations, few have examined their impact on SCI. This paper extends the power–relationship commitment theory established in Western marketing literature and links it with SCI in China, through examining the relationship between power, relationship commitment and the integration between manufacturers and their customers. We propose and empirically test a model using data collected from 617 manufacturing companies in China. The results show that different types of customer power impact manufacturers' relationship commitment in different ways. Expert power, referent power and reward power are important in improving manufacturers' normative relationship commitment, while reward power and coercive power enhance instrumental relationship commitment. We also found that normative relationship commitment had a greater impact on customer integration than instrumental relationship commitment. These findings are interpreted in light of national culture differences between China and the U.S. in terms of power distance and collectivism, which provide a new perspective on SCI. © 2007 Elsevier B.V. All rights reserved.

Keywords: Power; Relationship commitment; Supply chain integration; Culture; China

1. Introduction

Global competition and escalating customer expectations have led manufacturers to increasingly focus on delivery speed, dependability and flexibility (Boyer and Lewis, 2002; Flynn and Flynn, 2004). To enhance these capabilities, many companies have implemented supply chain integration (SCI) strategies (Bowersox et al., 1999). The literature has cited the importance of SCI in achieving a competitive advantage (Bowersox and Morash, 1989; Lee and Billington, 1992; Morris and

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Calantone, 1991) and enhancing performance (Ahmad and Schroeder, 2001; Frohlich and Westbrook, 2001; Johnson, 1999; Narasimhan and Jayaram, 1998; Stank et al., 2001a; Zhao et al., 2006b). However, our understanding of what enables SCI is still very limited. Although marketing researchers have studied factors that influence inter-firm relationships from the perspective of power and relationship commitment (Morgan and Hunt, 1994; Brown et al., 1995), this perspective has not been applied in a SCI context.

This relationship is of particular interest in China, whose dynamic competitive environment provides fertile ground for investigating power, relationship commitment and their impact on SCI. China has become a very important manufacturing base in the world, with annual GDP growth averaging around 10% for the last 15 years and the manufacturing component accounts for more than one-third of the total GDP (Zhao et al., 2006a). Because China's national culture is characterized by high power distance and collectivism, it is a particularly interesting location for studying issues related to supply chain (SC) power and relationship commitment.

Transaction cost theory (TCT) provides a useful lens for understanding SCI. TCT was originally introduced by Coase (1937), who examined the make versus buy decision faced by organizations. While producing in-house may incur higher production costs, buying from the market incurs higher transactions costs. Williamson (1975, 1985, 1991, 1993, 1996) proposed four types of transaction costs: (1) search costs, related to gathering information to identify and evaluate potential partners; (2) contracting costs, associated with negotiating and writing an agreement; (3) monitoring costs, associated with ensuring that each party fulfills its obligations; (4) enforcement costs, associated with *ex post* bargaining and sanctioning of a partner that does not perform according to the agreement. TCT uses the tradeoff between production costs and transaction costs to explain how organizations make make-or-buy decisions.

SCI provides an alternative which lowers the transaction costs normally associated with the “buy” alternative, which is relevant to outsourcing. While production costs are lowered through outsourcing, SCI also reduces transaction costs through building long-term relationships and integrating interorganizational processes. SCI reduces search costs by establishing long-term relationships with fewer suppliers. Because the manufacturer has fewer partners and changes them infrequently, SCI reduces contracting costs by reducing the cost of negotiating and writing contractual agreements. Because manufacturers share information with their customers, the time needed for monitoring

compliance with the contract is reduced, reducing monitoring costs. Finally, by jointly formulating strategy and working collaboratively, SCI reduces enforcement costs. Thus, SCI provides a powerful alternative which allows companies to reap the benefits of both “make” and “buy.”

In this paper, we investigate the relationship between power, relationship commitment and the integration of manufacturers with their customers, establishing the mechanisms of SCI based on the perspectives of power–relationship commitment theory, social exchange theory and TCT. Specifically, our objectives are:

1. To identify the antecedents of customer integration and to develop and test an instrument for measuring them in a SC context.
2. To propose and empirically test a model that represents the relationship among customer power, relationship commitment and customer integration in a SC.
3. To justify and develop power–relationship commitment theory in the context of an emerging economy that has a high power distance and collectivist national culture.
4. To offer guidelines for practicing managers to enhance their performance through understanding the role of power in SCI and better management of customer relationships.

2. Theoretical background and research hypotheses

We reviewed the multi-disciplinary literature related to power, relationship commitment and customer integration, developing the conceptual framework shown in Fig. 1. In the following sections, we discuss each of its components and develop hypotheses about how they are related.

2.1. Customer power

Customer power is the ability of a customer to influence the decisions of a manufacturer in a SC (Brown et al., 1983, 1995; Goodman and Dion, 2001). The more general concept of power has long been an important topic of study in organizational behavior (Drea et al., 1993), with French and Raven's (1959)



Fig. 1. Conceptual framework.

Table 1
Bases of inter-firm power

Type of power	Power base	Description	Supply chain example
Non-mediated	Expert power	Customer has knowledge, expertise or skills desired by the manufacturer	The customer knows what the final consumer wants or has knowledge and expertise in designing or distributing new products to the final consumers
	Referent power	Manufacturer values identification with the customer	If the customer has developed a strong bond through its demonstrated concern, management style and organizational personality, it has power over the manufacturer, based on positive emotional ties (Goodman and Dion, 2001)
	Legitimate power	Manufacturer believes customer retains natural right to influence it	The manufacturer believes that the customer has the right to request and expect things to be done according to its requirements, as part of the manufacturer–customer relationship. This is a result of the level of importance accorded the customer in the supply chain
Mediated	Reward power	Customer has the ability to mediate rewards to manufacturer	The customer has the ability to provide rewards that are attractive to the manufacturer, for example, the customer can decide to give more business to the manufacturer
	Coercive power	Customer has the ability to mediate punishment to manufacturer	The customer has the ability to provide punishments that are detrimental to the manufacturer, for example, the customer can cancel business or reduce the volume of business with the manufacturer

Adapted from Maloni and Benton (2000, p. 54).

seminal work classifying power into five sources holding up to extensive empirical testing for almost 50 years (Rabin et al., 2001). Table 1 provides a definition and SC example of each of the sources of power. While some function as a “carrot,” attracting manufacturers without the customer taking any explicit action, others function as a “stick” wielded by customers to ensure manufacturer compliance. These are known as non-mediated and mediated sources of power, respectively (Tedeschi et al., 1972).

Reward and coercive power are considered mediated because their use is controlled by the customer, which can reward a manufacturer by creating positive consequences, such as placing customer orders (Reza-boklah et al., 2006), or coerce it through negative consequences, such as canceling an order. The customer, as the source of the power, decides whether, when and how to use its power to influence the manufacturer’s behavior. In contrast, expert, referent and legitimate power are considered non-mediated, because the manufacturer, itself, decides whether and how much it will be influenced by a customer. The manufacturer seeks association with a customer because of its perception of the customer’s knowledge or expertise (expert power), reputation (referent power) or its belief that the customer has the natural right to influence it (legitimate power).

National culture may play an important role in SC power. In a high power distance national culture like China, there is an acceptance of power inequalities (Hofstede, 1980, 1991; Wang and Clegg, 2002). In fact,

people expect decisions to be made by the more powerful party and may not feel comfortable otherwise (Randolph and Sashkin, 2002). Because non-mediated power is based on the perception of the source’s power, rather than on its exercise, we expect that expert, referent and legitimate power will be strong in China’s high power distance national culture, where perceived differences in power are taken very seriously. In addition, members of high power distance national cultures are more willing to accept the use of coercive and reward power (Wang and Clegg, 2002). Because the use of power needs less legitimization in a high power distance national culture (Hofstede et al., 2002), it is reasonable to believe that the effects of both mediated and non-mediated sources of power will be stronger in China than in Western societies.

Guanxi, which is a behavioral outgrowth of China’s cultural values, is the granting of preferential treatment to business partners, in exchange for favors and obligations (Lee et al., 2001). It is a morally binding social norm that a favor should be reciprocated as soon as the opportunity arises (Lee and Dawes, 2005). Not returning a favor results in loss of face for both the manager and his in-group. Because guanxi is based on the expectation of reciprocity, we expect that reward power will be particularly strong in China.

2.2. Relationship commitment

Relationship commitment is the willingness of a party to invest financial, physical or relationship-based

resources in a relationship (Morgan and Hunt, 1994). In a SC, it is an attitude of SC partners about the development and maintenance of a stable, long-lasting mutual relationship (Anderson and Weitz, 1992; Moore, 1998). From the perspective of TCT, relationship commitment can be viewed as an investment in transaction-specific assets, which are difficult or impossible to redeploy when a relationship is terminated (Heide, 1994; Joshi and Stump, 1999). For example, relocation of a manufacturer's facility to be in physical proximity of a customer is an investment in a transaction-specific asset because it cannot be redeployed to a different customer if the original relationship is terminated. Other examples of transaction-specific assets include customer-specific training of a manufacturer's personnel, modification of internal manufacturing processes to accommodate a specific customer's product, exchange of personnel, direct capital investments (Carr and Pearson, 1999), and information systems, such as networks, quick ordering systems and point of sale systems for leading customers.

Relationship commitment can be classified as normative or instrumental (Brown et al., 1995). Normative relationship commitment is a mutual, ongoing relationship over an extended period of time which is based on mutual commitment and sharing (Ellram, 1991). At the heart of normative relationship commitment is trust (LaLonde and Cooper, 1989), which is the belief that a partner will not act opportunistically (Anderson and Narus, 1990). Instrumental relationship commitment, in contrast, is based on compliance (Brown et al., 1995). Compliance occurs when one party accepts the influence of another in hopes of receiving favorable reactions from the other party.

Because TCT underestimates the role of social interactions, such as relationship commitment (Ghoshal and Moran, 1996; Granovetter, 1985; Hill, 1990; Atuahene-Gima and Li, 2002), we call upon social exchange theory, which is driven by the central concept of exchanging resources via a relationship exchange. It suggests that the behavior of a company in a transaction cannot be explained solely by economic factors, but should also be explained by social factors including repeated exchanges, future obligations and the belief that each party will fulfill its obligations (Blau, 1964; Thibaut and Kelley, 1959). This is particularly relevant in China's collectivist national culture, where *guanxi* creates obligations in business relationships. From the perspective of social exchange theory, power, trust and relationship commitment play an important role in SC relationships.

2.2.1. Relationship between customer power and normative relationship commitment

Relationship commitment is built upon the construct of loyalty, which is a propensity to transact, resulting in sequential purchase or proportionality (Fournier, 1998). Rather than increasing the extent of hierarchical control to protect transaction-specific assets from opportunistic appropriation, SC partners in a committed relationship engage in relational governance, including investment in transaction-specific assets and a high level of organizational trust. Thus, the motive for exchange relationships departs from purely economic and is overlaid with a social context that carries strong expectations of trust and the absence of opportunism (Zaheer and Venkataraman, 1995).

China's cultural collectivism lays the foundation for normative relationship commitment, where group interests dominate. In fact, the Chinese tradition has no equivalent to the Western concept of self as a separate entity, distinct from society and culture (Etzioni, 1975). Members of collective cultures readily subordinate their personal goals to those of the group (Hofstede, 1980, 1991; Briley and Wyer, 2002) and place the interests of the collective above their own (Chow et al., 2000). The essence of a collective culture is a constant concern for belongingness, dependency and reciprocity (Griffith et al., 2006). Thus, normative relationship commitment may be easier to develop in China, since members of its highly collective culture experience relatedness with others as a fundamental part of themselves (Eaton and Louw, 2000). The perception of non-mediated power sources enhances attitudes towards SC relationships, fostering congruence in values and norms between members (Frazier and Summers, 1986). Jonsson and Ziveldin (2003) found that non-mediated sources of power increased the value of a relationship by increasing the level of effective cooperation, consistent with the notion of normative relationship commitment.

Expert power in a SC is commitment to customers that possess knowledge, skills or expertise that they believe will be beneficial to them (French and Raven, 1959). For example, by providing its suppliers with Six Sigma training and helping them get started with their own projects, manufacturers learn valuable skills from Cummins Engine. Therefore, we hypothesize:

H1a. A manufacturer's normative relationship commitment will be positively related to its perception of the expert power of its customer.

Referent power is related to an organization's identification with and internalization of the goals

and values of the other party (Morgan and Hunt, 1994; Wetzels et al., 1998). Identification occurs when a manufacturer accepts a customer's influence because it admires the way the customer manages its business and wants to establish a relationship with it. For example, many manufacturers proudly display plaques indicating that they are preferred suppliers to leading companies. Internalization occurs when a manufacturer accepts a customer's influence because it holds values and norms of behavior that are similar (Brown et al., 1995). Identification and internalization may be especially potent in China, where power is transferred through the extended guanxi network (Zhuang and Zhou, 2004). Therefore,

H1b. A manufacturer's normative relationship commitment will be positively related to its perception of the referent power of its customer.

When a manufacturer believes that its customer has the legitimate right to influence it and that it is obligated to accept that influence (Rezaboklah et al., 2006), the manufacturer has legitimized the customer's influence. Because of its perception of legitimate power, the manufacturer does not question actions taken by the customer, it simply complies. For example, state-owned manufacturing enterprises in China were historically provided with production schedules by the central government. Despite the fact that these production schedules were frequently out of synch with market demand, they were not questioned, because the central government was believed to have the natural right to determine the policies and practices of state-owned enterprises. Thus, we propose:

H1c. A manufacturer's normative relationship commitment will be positively related to its perception of the legitimate power of its customer.

Empirical findings on the relationship between non-mediated sources of power and normative relationship commitment are somewhat mixed in Western-based research. Geyskens et al. (1999) found that non-coercive influence strategies had an indirect positive effect on commitment, while Brown et al. (1995) reported that manufacturers' non-mediated sources of power had a direct effect on retailers' normative relationship commitment. While Maloni and Benton (2000) and Benton and Maloni (2005) found a positive relationship between both expert and referent power and normative relationship commitment, legitimate power was found to be negatively related. Wu et al. (2004) found a positive relationship between power and normative relationship commitment.

Mediated sources of power are inconsistent with normative relationship commitment because they are manipulative by nature. Customers' exercise of reward power manipulates the manufacturer through the provision of rewards for desired behaviors (Rezaboklah et al., 2006), which flies in the face of the trust that is at the heart of normative relationship commitment. The frequent use of mediated power has been shown to damage relational norms (Skinner et al., 1992), reducing the strength of a relationship (Benton and Maloni, 2005; Maloni and Benton, 2000). Referring to normative relationship commitment, Brown et al. (1995) stated, "As these intrinsic factors become central, extrinsic factors such as rewards and punishments, become less important (p. 368)." Therefore, we expect that the customer's use of reward power will decrease normative relationship commitment. Thus,

H1d. A manufacturer's normative relationship commitment will be negatively related to its perception of the reward power of its customer.

Similarly, coercive power is exhibited through customers' threats to withdraw business unless the manufacturer engages in desired behaviors, such as price concessions or quality improvement. For example, Ford routinely delayed sending payments that were owed for engines supplied by Navistar, using what it believed to be its coercive power, in order to force Navistar to extend longer payment terms. In an interesting turn of events, however, Navistar shut down its factories and stopped producing Ford engines, shifting the coercive power from the customer to the manufacturer. The situation eventually had to be settled by a court order, illustrating a clear lack of normative relationship commitment between Ford and Navistar.

Coercive power exists when the powerful party uses its resources to harm its SC partner (Kumar et al., 1995, 1998). This is consistent with TCT's assumption that the risk of opportunism is inherent in many transactions. Opportunism is defined as:

"self-interest seeking with guile. This includes but is scarcely limited to more blatant forms, such as lying, stealing, and cheating. More generally, opportunism refers to the incomplete or distorted disclosure of information, especially to calculated efforts to mislead, distort, disguise, obfuscate, or otherwise confuse" (Williamson, 1985, p. 47).

Because SCI requires a manufacturer to invest specific assets in a relationship, there is the potential for opportunistic behaviors by its customers (Jap and Ganesan, 2000; Gundlach et al., 1995). This can

increase transaction costs, as the manufacturer employs governance mechanisms to safeguard against opportunism (Williamson, 1985). Opportunism leads to deterioration in trust and relationship commitment. For example, a company can send an unmistakable signal about its readiness to use its capability to potentially bury a manufacturer with litigation by simply accumulating potentially damaging legal resources. The perspective of resource dependence theory (Pfeffer and Salancik, 1978) suggests that asymmetric power relationships between customers and manufacturers are inherently unstable (Lawler, 1986; Rubin and Brown, 1975). The less dependent firm has little to lose, little fear of retaliation and few restraints on its punitive actions. Thus, the manufacturer's expectation of coercion grows as the customer's punitive capability increases (Lawler et al., 1988). Clearly, the use of coercive power is counter to normative relationship commitment's goal of establishing a satisfying relationship between SC members.

H1e. A manufacturer's normative relationship commitment will be negatively related to its perception of the coercive power of its customer.

Empirical findings on the relationship between mediated power and normative relationship commitment are quite inconsistent. Although Brown et al. (1995) and Maloni and Benton (2000) found that mediated sources of power were negatively related to normative relationship commitment, Jonsson and Ziveldin (2003) found that coercive power was non-significant. Ramaseshan et al. (2006) found that both coercive power and reward power had a positive effect on commitment, and Maloni and Benton likewise found a positive relationship between reward power and normative relationship commitment. Wong et al. (2005), however, found that Chinese managers avoided opportunistic behavior because of the value placed on interpersonal relationships. Thus, there is a need for further testing of this relationship.

2.2.2. Relationship between customer power and instrumental relationship commitment

Because instrumental relationship commitment is based on calculation of benefits and costs (Brown et al., 1995) and manipulation, it is expected that expert, referent and legitimate power will be inversely related to it. The use of non-mediated sources of power fosters congruence in values and norms of behavior because the manufacturer willingly accepts the customer's influence. This then decreases its tendency to make

commitments based on calculation of short-term financial benefits and costs.

H2a. A manufacturer's instrumental relationship commitment will be negatively related to its perception of the expert power of its customer.

H2b. A manufacturer's instrumental relationship commitment will be negatively related to its perception of the referent power of its customer.

H2c. A manufacturer's instrumental relationship commitment will be negatively related to its perception of the legitimate power of its customer.

Because a customer's reward or coercive power provides extrinsic motivation for commitment (Brown et al., 1995), we hypothesize that mediated sources of power will be positively related to instrumental relationship commitment. This relationship may be especially potent in China, because of the importance of *guanxi*, whose rewards can include access to limited resources and controlled information, preferential terms for pricing, contracts and credit, and protection from external competitors (Lee et al., 2001). Because of the obligation to exchange favors with other members of the network (Leung et al., 2005), Chinese manufacturers place substantial weight on the anticipated reaction of customers. For example, if a purchasing manager places an order with a member of his *guanxi* network, the supplying manager is obligated to respond with a gift, favor or concession. If the obligation is not fulfilled within a short amount of time, the *guanxi* relationship will become strained and the social harmony between the managers disturbed, because the supplying manager has lost face (Lee et al., 2001). *Guanxi* relationships are viewed as more reliable than a written contract (legitimate power) in China (Leung et al., 2005), because the unreliable Chinese legal system historically made it difficult to uphold contracts (Wong et al., 2005), and because of the perception that contracts are used primarily by foreigners to take advantage of Chinese organizations. This is consistent with the work of Pearce (2001a,b) and Rao et al. (2005) on facilitative governments, which states that, in the presence of a non-supportive or erratic government, personal relationships emerge as the most important form of governance. Therefore, we expect that the use of reward power will foster stronger instrumental relationship commitment (Brown et al., 1995; Kasulis and Spekman, 1980).

H2d. A manufacturer's instrumental relationship commitment will be positively related to its perception of the reward power of its customer.

Customers may use coercive power to pressure a manufacturer to comply with their requirements, thereby increasing the manufacturer's instrumental relationship commitment, and *guanxi* is related to coercive power. If there is no *guanxi* between SC partners, there is no obligation (Lee and Dawes, 2005). In fact, Lee et al. (2001) describe a type of *guanxi* known as instrumental *guanxi*, manifest in temporary, impersonal ties that are based on transactional relationships. They may be of short duration; when the need ceases to exist, so does the *guanxi*. In a relationship without *guanxi*, Chinese managers will readily exploit their partners (Wong et al., 2005). The pervasiveness of *guanxi* makes the use of coercive power seem natural in China. Therefore,

H2e. A manufacturer's instrumental relationship commitment will be positively related to its perception of the coercive power of its customer.

2.3. Customer integration

Our discussion of customer integration (CI) begins with the broader construct of SCI. SCI is the degree to which an organization strategically collaborates with its SC partners and manages intra- and inter-organization processes to achieve effective and efficient flows of products, services, information, money and decisions, with the objective of providing maximum value to its customers (Bowersox et al., 1999; Frohlich and Westbrook, 2001; Naylor et al., 1999). This involves information sharing, planning, coordinating and controlling materials, parts and finished goods at the strategic, tactical and operational levels (Stevens, 1989). Benefits arise from managing a SC as a single system, as opposed to individually optimizing fragmented subsystems (Watts and Hahn, 1993; Watts et al., 1995; Vickery et al., 2003).

Though there is not a commonly agreed framework for the components of SCI, two primary factors have been investigated: specific investments and relationship governance. SCI-specific investments include information systems, dedicated employees and other assets invested in SCI (Power, 2005; Narasimhan and Kim, 2001; Stank et al., 2001a,b; Frohlich and Westbrook, 2001; Zhao et al., 2006b). Examples of SCI relationship governance include information sharing, strategic partnerships, collaboration and other approaches for managing and controlling SCI relationships (Power, 2005; Armistead and Mapes, 1993; Morash and Clinton, 1998; Stank et al., 2001a,b; Johnson, 1999; Frohlich and Westbrook, 2001; Zhao et al., 2006b).

There are numerous types of SCI, including strategic, internal, customer, supplier, information, planning, measurement and relationship integration (Stank et al., 2001a), however, there is a great deal of overlap between these constructs. Customer integration (CI) has been found to be the most important type of SCI in influencing competitive performance (Stank et al., 2001a; Zhao et al., 2006b), thus, we focus on it in this study. CI derives from coordination with critical SC customers (Bowersox et al., 1999). Information sharing, coordination and synchronization of processes are critical activities in CI.

2.3.1. Relationship between normative relationship commitment and customer integration

Because CI is built upon SC partnerships (Wisner and Tan, 2000), relationship commitment plays an important role, however, few studies have investigated the impact of relationship commitment on CI from the perspective of SCM. In addition, much of the prior research fails to differentiate between normative relationship commitment and instrumental relationship commitment. For example, Morgan and Hunt (1994) found that relationship commitment positively influenced acquiescence and cooperation and negatively influenced propensity to leave, but they did not separate the effects of normative and instrumental relationship commitment. Chen and Paulraj (2004) similarly refer to a broad relationship commitment construct, stating that SC members integrate with their key customers' business processes and goals when there is relationship commitment.

TCT and social exchange theory provide an explanation of the mechanisms of normative and instrumental relationship commitment in improving CI. Normative relationship commitment leads to stable long-term relationships, in which opportunistic behaviors are reduced because they contradict the interests of the other party (Williamson, 1985). To reduce transaction costs and opportunistic behaviors, SC partners develop and enhance normative relationship commitment, where both partners are willing to communicate and to share information. From the perspective of social exchange theory, trust is critical, because it develops from shared values, which improves communication and understanding between SC partners (Atuahene-Gima and Li, 2002), and trust may prevail even where opportunism might be rationally expected (Atuahene-Gima and Li, 2002), because social exchange theory allows for trustworthy behaviors even if explicit controls against opportunism are not in place (Granovetter, 1985). Trust improves commitment, because it reduces the risk or opportunistic behavior and thus increases SC partners' confidence in the effectiveness of future exchanges and

motivates them to commit to the relationship (Moore, 1998; Ruyter et al., 2001).

Normative relationship commitment reflects the manufacturer’s willingness to maintain a long-term relationship with its customer through affective attachment and the identification of and internalization with the values and norms of the customer. This committed long-term relationship is based on an orientation toward repeated transactions and shared values that ensure future obligation and reduce intention to leave. Thus, manufacturers with greater normative relationship commitment are more likely to integrate with their customers. Thus, we hypothesize:

H3a. The degree of integration between a manufacturer and its customer will be positively related to the manufacturer’s normative relationship commitment.

2.3.2. Relationship between instrumental relationship commitment and customer integration

There is very little literature on the role of instrumental relationship commitment in CI. Companies with instrumental relationship commitment will likely commit to a relationship only when they can be rewarded. Instrumental relationship commitment is not based on shared norms or values, nor is it long-term oriented. Furthermore, instrumental relationship commitment may lead to opportunistic behavior, since calculation is the major driver for commitment to a SC relationship. We propose the following hypothesis:

H3b. The degree of integration between a manufacturer and its customer will be positively related to the manufacturer’s instrumental relationship commitment.

Hess and Story (2005) describe normative relationship commitment as the ultimate relationship disposition; although it takes longer to develop than a transactional relationship, its benefits are more enduring. When SC members cooperate to maintain a relationship because they believe it is important enough to warrant the effort, they may be willing to sacrifice short term benefits, in order to achieve long term gains (Dwyer et al., 1987; LaLonde and Cooper, 1989). Thus, normative relationship commitment is stronger than instrumental relationship commitment, which is transactional, rather than relationship based.

H3c. Normative relationship commitment by the manufacturer will have a stronger impact on customer integration than instrumental relationship commitment.

An overview of the proposed hypotheses and their inter-relationship is provided in Fig. 2.

3. Research methodology

3.1. Sampling and data collection

Since China is very large with uneven economic development across regions (Zhao et al., 2006a), we strategically selected five cities to provide geographic

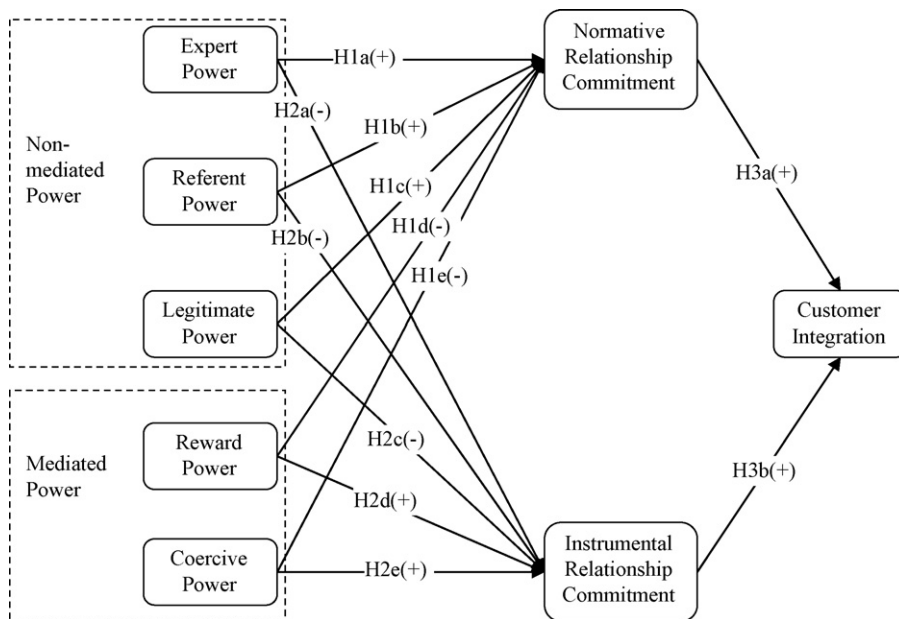


Fig. 2. Proposed model.

and economic diversity. All are important industrial cities with a broad variety of manufacturing activities. Shanghai represents the Yangtze River Delta, which has China's highest GDP per capita. Guang Zhou represents the Pearl River Delta, which has China's second highest GDP per capita. Both are located in eastern and southern China, which has the highest degree of marketization and economic reform. Tianjin represents the Bohai Sea Economic area and reflects an average level of economic reform and marketization. Chongqing, located in the southwest, represents a relatively lower stage of economic reform and marketization. We also included Hong Kong. Although most Hong Kong companies have their manufacturing facilities in Mainland China, they operate in quite a different environment.

To obtain a representative sample, we randomly selected companies from the yellow pages of China Telecom for the four mainland cities and from the directory of the Chinese Manufacturers Association for Hong Kong. Research assistants called randomly selected companies to determine the contact information for key informants, who were SC managers, CEOs/presidents, vice presidents in charge of marketing and sales managers. We sent the questionnaire to the key informant, along with a cover letter highlighting the study's objectives. Respondents were encouraged to participate by entitlement to a summary report and a small incentive gift. Self-addressed, stamped envelopes were included, and follow-up calls were made to improve the response rate. Out of the 4569 companies contacted, a total of 1356 agreed to receive the questionnaire. After several follow-up calls, 617 usable questionnaires were received. The response rate, based on the number of companies contacted, was 13.5%, however, it was 45.5% based on the number of questionnaires distributed.

3.2. Questionnaire design

We undertook an intensive study of the literature to identify existing measures for related constructs. For constructs which had not been well documented and tested in the literature, we developed new items based on our understanding of the constructs, observations during company visits and interviews with practitioners. The measures for expert, referent, legitimate, reward and coercive power were adapted from Brown et al. (1995). We used a subset of their legitimate power items, selecting those related to the natural right of a customer to influence a manufacturer. We did not include their items designed to measure power based on

judicial or legal right, because our interviews revealed that it was not a big concern for respondents, since regulations for economic activities are not well formed. Respondents were asked to indicate the extent of their agreement with statements concerning the use of power by their primary customer, using a Likert scale where "1" indicates "strongly disagree" and "7" indicates "strongly agree." The measures for normative and instrumental relationship commitment were also adopted from Brown et al. (1995). The measures for customer integration were selected from those used by Narasimhan and Kim (2002) and Frohlich and Westbrook (2001).

The questionnaire was written in English, then translated into Chinese by an operations management professor in China. It was then back-translated into English by a different operations management professor in Hong Kong and the translation checked against the original English version for accuracy. The Chinese version was used in Mainland China, while a bilingual version was used in Hong Kong. The questionnaire was pilot tested in a sample of fifteen companies, where we conducted face-to-face discussions with executives after they completed the questionnaire. Based on their feedback, we modified, added or deleted questions, making them more understandable and relevant to practices in China.

Since we used a single informant to answer all questions, we checked for common method bias. The items comprising the power, relationship commitment and customer integration scales were not highly similar in content, and the respondents were familiar with the constructs. Harman's one-factor test of common method bias (Hochwarter et al., 2004; Podsakoff and Organ, 1986; Podsakoff et al., 2003) found several distinct factors for all variables, revealing that common method variance bias was not a problem.

4. Analysis and results

4.1. Respondent profiles

The responding companies represent a number of industries, as illustrated in Table 2. Three quarters of the respondents had been in their position for more than 3 years. Thus, the respondents were familiar with their companies' activities, and the data collected from them should be reliable. Table 3 contains basic information about the customers. We defined "primary customer" as the customer purchasing the highest dollar volume from the manufacturer. The mean number of customers per manufacturer was 177, and half the manufacturers

Table 2
Company profiles

Industry	Total (n = 617)	Hong Kong (n = 206)	Guangzhou (n = 104)	Chongqing (n = 104)	Shanghai (n = 100)	Tianjin (n = 103)
Food, beverage, alcohol and cigars	30 (4.87%)	12 (5.85%)	6 (5.77%)	5 (4.81%)	1 (1.00%)	6 (5.83%)
Chemicals and petrochemicals	39 (6.33%)	3 (1.46%)	9 (8.65%)	8 (7.69%)	8 (8.00%)	11 (10.68%)
Wood and furniture	12 (1.95%)	2 (0.98%)	4 (3.85%)	2 (1.92%)	0 (0.00%)	4 (3.88%)
Pharmaceutical and medical	11 (1.79%)	5 (2.44%)	0 (0.00%)	4 (3.85%)	0 (0.00%)	2 (1.94%)
Building materials	31 (5.03%)	4 (1.95%)	7 (6.73%)	9 (8.65%)	7 (7.00%)	4 (3.88%)
Rubber and plastics	41 (6.66%)	19 (9.27%)	3 (2.88%)	3 (2.88%)	8 (8.00%)	8 (7.77%)
Metal, mechanical and engineering	157 (25.49%)	19 (9.27%)	30 (28.85%)	37 (35.58%)	42 (42.00%)	29 (28.16%)
Electronics and electrical	81 (13.15%)	28 (13.66%)	10 (9.62%)	12 (11.54%)	11 (11.00%)	20 (19.42%)
Textiles and apparel	110 (17.86%)	73 (35.61%)	15 (14.42%)	4 (3.85%)	10 (10.00%)	8 (7.77%)
Toys	8 (1.30%)	8 (3.90%)	0 (0.00%)	0 (0.00%)	0 (0.00%)	0 (0.00%)
Jewelry	3 (0.49%)	2 (0.98%)	0 (0.00%)	0 (0.00%)	0 (0.00%)	1 (0.97%)
Arts and crafts	12 (1.95%)	1 (0.49%)	4 (3.85%)	5 (4.81%)	1 (1.00%)	1 (0.97%)
Publishing and printing	27 (4.38%)	5 (2.44%)	2 (1.92%)	10 (9.62%)	7 (7.00%)	3 (2.91%)
Sales	Total (n = 587)	Hong Kong (n = 176)	Guangzhou (n = 104)	Chongqing (n = 104)	Shanghai (n = 100)	Tianjin (n = 103)
<HK \$5 m	190 (32.37%)	16(9.09%)	51 (49.04%)	35 (33.65%)	30 (30.00%)	58 (56.31%)
HK \$5 m to <\$10 m	83 (14.14%)	16(9.09%)	19 (18.27%)	13 (12.50%)	16 (16.00%)	19 (18.45%)
HK \$10 m to <\$20 m	73 (12.44%)	27(15.34%)	5 (4.81%)	20 (19.23%)	12 (12.00%)	9 (8.74%)
HK \$20 m to <\$50 m	93 (15.84%)	39(22.16%)	13 (12.50%)	17 (16.35%)	15 (15.00%)	9 (8.74%)
HK \$50 m to <\$100 m	60 (10.22%)	24(13.64%)	10 (9.62%)	8 (7.69%)	15 (15.00%)	3 (2.91%)
HK \$100 m or more	88 (14.99%)	54(30.68%)	6 (5.77%)	11 (10.58%)	12 (12.00%)	5 (4.85%)

had fewer than 40 customers. This suggests that these manufacturers primarily served business customers, not final consumers. For half of the manufacturers, the primary customer contributed at least 50% of their sales. Thus, the primary customers are large. The mean

number of years the average manufacturer has been doing business with its primary customer was 10.7. This reveals that the relationship between the manufacturer and its primary customer is long-term and stable, making it appropriate for studying normative and

Table 3
Basic information about customers

	Number of customers	Percentage of sales to primary customer (%)	Length of relationship with primary customer (years)
Mean	176.79	50	10.66
Median	40.00	50	10.00
S.D.	506.267	25.6	7.950
Minimum	1.00	2	1.00
Maximum	7000.00	100	65.00
Percentiles			
10	6.00	15	3.00
25	15.00	30	5.00
50	40.00	50	10.00
75	120.00	70	15.00
90	500.00	80	20.00
95	1000.00	90	25.00
Metal, mechanical and engineering	154.45	52	10.97
Electronics and electrical	233.21	51	9.60
Textiles and apparel	92.20	50	11.64
Other industries	206.79	50	10.41
Significance level	0.176	0.859	0.327

instrumental relationship commitment. ANOVA revealed no significant differences in the number of customers, percent of sales to the primary customer or relationship length across the industries, thus, it is appropriate to analyze these relationships at the aggregate level.

Since power and relationship commitment may evolve with increasing relationship length, we also tested the correlation between relationship length, dimensions of power and types of relationship commitment. The correlation between relationship length, type of relationship commitment and referent, reward or coercive power was not significant. The correlations between relationship length and expert and legitimate power were quite low, although they were statistically significant. Thus, sample bias due to the length of the relationship is not a problem. Furthermore, we found that number of customers and the primary customer's contribution to the manufacturer's sales were not related to any of the dimensions of power or relationship commitment. These findings further justify the stability and robustness of the power and relationship commitment constructs. ANOVA revealed no significant differences in the constructs between industries. However, there were significant differences between the northern cities (Tianjin and Chong Qing) and southern cities (Guang Zhou, Shanghai and Hong Kong) in some of the dimensions of power and relationship commitment, most likely due to regional differences in cultural, political and economical environment. While regional differences contribute to the variance in the sample, detailed examination of them is beyond the scope of this study.

4.2. Measurement development

A rigorous process was used to develop and validate the instrument, modeled on previous empirical studies (Chen and Paulraj, 2004; Garver and Mentzer, 1999; Min and Mentzer, 2004). Prior to data collection, content validity was supported by previous literature, executive interviews and pilot tests. After data collection, we performed a series of analyses to test the reliability and validity of the constructs.

4.2.1. Unidimensionality and reliability

A strict process for scale development was employed, particularly since the scales were being used in a very different national culture than the Western culture in which they were developed. We followed the two-step method used in Narasimhan and Jayaram (1998) to test construct reliability, first

employing exploratory factor analysis (EFA) to ensure unidimensionality of the scales, then Cronbach's alpha for assessing reliability. EFA was used with principal components analysis for data reduction and determining the main constructs measured by the items. Varimax rotation with Kaiser normalization was used to clarify the factors (Loehlin, 1998). Some measurement items were dropped after comparing their loading on the construct that they were intended to measure to their loadings on other constructs. Cronbach's alpha was then computed for each construct, to test for internal consistency. Using the intercorrelation matrix, items with a correlation value below the 0.30 cutoff value were discarded (Flynn et al., 1994). These steps were performed iteratively.

Because few studies about power have been conducted in China, we investigated the dimensionality of the power construct. EFA was conducted without specifying the number of factors. The Eigenvalues for the first four factors were above 1.0, and the Eigenvalue for the fifth factor was slightly lower than 1.0, thus, four or five factors could be extracted to represent the power construct, which was supported by a scree plot. The four-factor results were somewhat confusing because the reward power items were split, with two loading on the same factor as the items for legitimate power and the other two loading on the same factor as the items for coercive power, making them difficult conceptually explain. Thus, the four-factor solution was discarded. The five-factor solution was retained, and the results were consistent with the five dimensions of power identified in the literature (Table 4). Confirmatory factor analysis (CFA) was used to further justify the factor structure. The model fit indices were $\chi^2(142) = 499.27$, RMSEA = 0.061, NNFI = 0.97, CFI = 0.98 and standardized RMR = 0.052, indicating that the model was acceptable. These fit indices were better than those for four-factor solution, providing further support that five dimensions provide a good conceptualization of customer power in China.

Because literature commonly divides power into mediated and non-mediated sources, we tested a two-factor solution using EFA. The factor loadings were difficult to interpret, with the reward power items split between both factors. We also conducted CFA according to the mediated and non-mediated dichotomy. The fit indices indicated that this model was not acceptable, with NNFI = 0.86 and CFI = 0.88. Thus, we did not find evidence to collapse the five dimensions into the two dimensions often used in the Western literature.

The final results of the factor analysis are shown in Tables 4 and 5. The measurement items all had strong

Table 4
Factor analysis of power

	Factor loadings				
	Coercive power	Legitimate power	Expert power	Referent power	Reward power
COE2	0.901	0.096	0.012	0.070	0.125
COE4	0.870	0.106	0.019	0.059	0.143
COE3	0.863	0.142	0.043	0.024	0.227
COE1	0.827	0.087	−0.044	0.073	0.204
LEG1	0.076	0.777	0.238	0.136	0.112
LEG2	0.118	0.773	0.115	0.184	0.145
LEG3	0.107	0.725	0.215	0.155	0.158
LEG4	0.117	0.697	0.118	0.046	0.367
EXP2	0.019	0.099	0.806	0.196	0.169
EXP1	−0.026	0.177	0.787	0.104	0.126
EXP3	−0.102	0.119	0.777	0.271	0.102
EXP4	0.160	0.301	0.616	0.164	0.088
REF2	0.099	0.162	0.199	0.858	0.166
REF1	0.062	0.135	0.248	0.826	0.153
REF3	0.067	0.204	0.241	0.799	0.159
REW2	0.212	0.290	0.161	0.151	0.767
REW3	0.186	0.261	0.277	0.158	0.738
REW4	0.347	0.081	0.161	0.220	0.645
REW1	0.308	0.439	0.018	0.159	0.589
Eigenvalue	3.389	2.843	2.675	2.420	2.357
Total variance explained	72.018%				

loadings on the construct that they were supposed to measure and lower loadings on the constructs that they were not supposed to measure, indicating unidimensionality. The Cronbach's alpha values were all above 0.80 (Table 6), except instrumental relationship commitment, which had an alpha value of 0.67. This was above the lower limit of 0.60 suggested by Flynn et al. (1990) and Nunnally (1994) for newly developed scales. Although this scale had been used in Western countries previously (Brown et al., 1995), it is a new scale in China. Thus, we applied the criterion for newly developed scales.

4.2.2. Construct validity

We constructed a CFA model to assess convergent and divergent validity (O'Leary-Kelly and Vokurka, 1998). Each item was linked to its corresponding construct, with the covariances freely estimated. The model fit indices were $\chi^2 = 2558.80$ with d.f. = 674, RMSEA = 0.070, NNFI = 0.94, CFI = 0.95 and standardized RMR = 0.059, indicating that the model was acceptable (Hu et al., 1992). All factor loadings were greater than 0.50 and all *t*-values were greater than 2.0 (Chau, 1997; Fornell and Larcker, 1981), therefore, convergent validity was demonstrated. To assess discriminant validity, we built a constrained CFA model in which the correlation between each possible

pair of constructs were fixed to 1. This was compared with the original unconstrained model, in which the correlations were freely estimated. Only two differences of χ^2 were insignificant at the 0.001 level, therefore, discriminant validity was demonstrated.

4.3. Structural equation modeling and results

We used structural equation modeling (SEM) to estimate the causal relationship among the constructs. A two-step model building approach was used, with the measurement models tested prior to testing the structural model (Anderson and Gerbing, 1988; Joreskog and Sorbom, 1993). The maximum likelihood estimation (MLE) method was used because it has desirable asymptotic properties (e.g., minimum variance and unbiasedness) and is scale-free. Multivariate normality (Raykov and Marcoulides, 2000) was verified using univariate Q–Q plots. The structural model was built on the modified measurement model using the MLE method. The goodness of fit indices were $\chi^2 = 2622.14$ with d.f. = 680, RMSEA = 0.071, NNFI = 0.94, CFI = 0.95, and standardized RMR = 0.068, which are better than the threshold values suggested by Hu et al. (1992). Therefore, our model can be accepted. Fig. 3 shows the structural equation model and the standardized coefficients for

Table 5
Factor analysis of relationship commitment and customer integration

	Factor loadings		
	Customer integration	Normative relationship commitment	Instrumental relationship commitment
CI10	0.769	0.072	0.057
CI3	0.757	0.101	−0.008
CI11	0.756	0.133	0.086
CI8	0.747	0.109	0.155
CI9	0.733	0.204	0.168
CI4	0.677	0.254	−0.058
CI5	0.667	0.199	−0.106
CI7	0.666	0.219	−0.030
CI6	0.639	0.144	−0.091
CI2	0.636	0.020	−0.112
CI1	0.633	0.011	−0.126
NRC4	0.147	0.849	0.161
NRC5	0.131	0.845	0.146
NRC3	0.147	0.814	0.115
NRC6	0.182	0.764	0.210
NRC1	0.156	0.745	−0.057
NRC2	0.148	0.718	−0.063
IRC2	0.035	0.159	0.824
IRC1	−0.133	−0.026	0.788
IRC3	0.007	0.150	0.629
Eigenvalue	5.551	4.061	1.921
Total variance explained			57.666%

Table 6
Reliability analysis

Construct	No. of items	Cronbach's alpha
Expert power	4	0.813
Referent power	3	0.875
Legitimate power	4	0.825
Reward power	4	0.831
Coercive power	4	0.915
Normative relationship commitment	6	0.897
Instrumental relationship commitment	3	0.667
Customer integration	11	0.900

the paths that were significant at the 0.05 level. The results of hypotheses tests are presented in Table 7.

5. Discussion and managerial implications

5.1. Power–relationship commitment theory in China

Our findings provide insight into the mechanisms of power–relationship commitment theory in China from a SC perspective. Fig. 3 reveals that expert and referent power had a positive impact on normative relationship commitment, indicating that customers' use of non-

mediated power enhanced the manufacturer's commitment, supporting H1a, and H1b. The influence of legitimate power on normative relationship commitment was insignificant, and H3c was not supported. Expert, referent and legitimate power had no impact on instrumental relationship commitment, which does not support the hypothesized negative relationship between non-mediated sources of power and instrumental relationship commitment; however, this is consistent with Brown et al.'s (1995) findings.

These findings provide insight into power–relationship commitment theory in China. Expert and referent power were related to normative relationship commitment, but not to instrumental relationship commitment. In other words, although the expert and referent power of customers enhances manufacturers' commitment normatively, they do not choose to exercise it in an instrumental way. When a manufacturer accepts its customer's influence because of the customer's specialized knowledge and expertise or good reputation, it learns from the customer. This fosters identification with and internalization of the customer's values and norms, enhancing normative relationship commitment, but does not significantly influence instrumental relationship commitment. The impact of expert power on normative relationship commitment indicates that

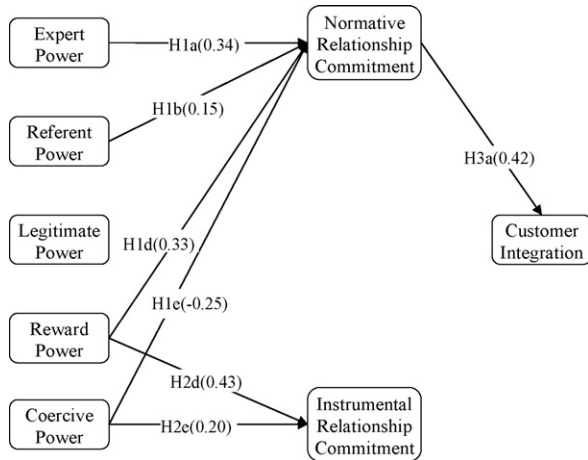


Fig. 3. Structural equation model.

Chinese managers have a strong belief in knowledge and authority, combined with a powerful desire to learn.

Legitimate power was not significantly related to either type of relationship commitment. There are several potential explanations for this. First, the customer’s natural right to influence a manufacturer is universally accepted in China, so this source of power is not related to any unique characteristic of the

customer. Although legitimate power is strong, it is pervasive and does not particularly influence relationship commitment. Second, China’s collective culture, combined with the existence of guanxi networks, causes the power base to shift from natural rights of the customer to in-group versus out-group differences in the extended network. Customers are not perceived as having power by natural right; rather, the perception of power derives from whether the customer is in the in-group in the extended guanxi network. The influence of a customer, merely by virtue of being a customer, is not significant.

The path coefficients in Fig. 3 show that customers’ reward power had a relatively high impact on both normative and instrumental relationship commitment; thus H1d was not supported, but H2d was. Coercive power had a positive impact on instrumental relationship commitment, but a negative impact on normative relationship commitment, thus supporting both H1e and H2e. As predicted, coercion plays a significant role in instrumental relationship commitment, but is associated with lower levels of normative relationship commitment.

It is interesting that coercive power had a negative impact on normative relationship commitment, while

Table 7
Results of hypothesis tests

Hypothesis	Outcome
H1a: A supplier’s normative relationship commitment will be positively related to its perception of the expert power of its customer	Supported
H1b: A supplier’s normative relationship commitment will be positively related to its perception of the referent power of its customer	Supported
H1c: A supplier’s normative relationship commitment will be positively related to its perception of the legitimate power of its customer	Rejected
H1d: A supplier’s normative relationship commitment will be negatively related to its perception of the reward power of its customer	Rejected
H1e: A supplier’s normative relationship commitment will be negatively related to its perception of the coercive power of its customer	Supported
H2a: A supplier’s instrumental relationship commitment will be negatively related to its perception of the expert power of its customer	Rejected
H2a: A supplier’s instrumental relationship commitment will be negatively related to its perception of the referent power of its customer	Rejected
H2a: A supplier’s instrumental relationship commitment will be negatively related to its perception of the legitimate power of its customer	Rejected
H2a: A supplier’s instrumental relationship commitment will be positively related to its perception of the reward power of its customer	Supported
H2a: A supplier’s instrumental relationship commitment will be positively related to its perception of the coercive power of its customer	Supported
H3a: The degree of integration between a supplier and a customer will be positively related to the supplier’s normative relationship commitment	Supported
H3b: The degree of integration between a supplier and a customer will be negatively related to the supplier’s instrumental relationship commitment	Rejected
H3c: Normative relationship commitment by the supplier will have a stronger impact on customer integration than instrumental relationship commitment	Supported

reward power had a positive impact on it, since both reward and coercive power are classified as “mediated” sources of power in the Western literature (Brown et al., 1995). This may reflect the Chinese tendency to use positive feedback to encourage others to commit to their values and norms, while using negative feedback to regulate and manage calculative relationships. The positive relationship between reward power and normative relationship commitment contradicts Brown et al.’s (1995) findings, which may be due to cultural differences (Hofstede, 1983, 1984). In the Chinese high power distance culture, as in the West, reward power brings the instrumental relationship commitment of the partners. However, it also improves normative relationship commitment. Due to the existence of *guanxi* in business relationships, manufacturers expect preferential treatment from customers in exchange for favors and obligations (Lee et al., 2001). Because reciprocation of a favor as soon as the opportunity arises is a morally binding social norm (Lee and Dawes, 2005), not returning a favor results in loss of face for both the manager and his in-group. Therefore, if the customer does not reward the manufacturer for the good performance or favors it delivered, the customer’s trust and normative relationship commitment will decrease. In contrast, when the customer uses reward power to meet the manufacturer’s expectation of reciprocity, normative relationship commitment is further enhanced. Therefore, reward power plays a very different role in Chinese culture, compared with Western cultures. This was supported by our exploratory analysis of the two factor solution, which where the loadings for reward power were split between the factors for mediated and nonmediated power. Understanding the role of reward power in China further develops power–relationship commitment theory. To confirm our findings, future cross-cultural studies should be carried out to further explore configural and structural differences in the relationship between power and relationship commitment in a SC context.

Understanding the development of power–relationship commitment in China is helpful for practitioners in selecting strategies for dealing with their SC partners. Because expert power was the most important in improving normative relationship commitment, customers should strive to hire knowledgeable people and manage their expertise and skills. Referent power was the next most important. Customers should refrain from the use of coercive power, because it enhances the manufacturer’s instrumental relationship commitment, while reducing its normative relationship commitment. Reward power should be used cautiously because it may

lead to different outcomes in China. SC partners should develop an understanding of the effect of different types of power, and should selectively exercise their power, in order to enhance relationship commitment.

5.2. The effect of relationship commitment on SCI

This study also investigated the link between power–relationship commitment theory and customer integration in Chinese supply chains. The path coefficients in Fig. 3 show that normative relationship commitment had a very strong positive impact on CI, supporting H3a. However, the coefficient for the path from instrumental relationship commitment to CI was not significant and did not support H3b. This is consistent with Gounaris’ (2005) finding that instrumental relationship had no impact on customer retention or investment intention. Comparing the equal coefficients constrained model with the unconstrained model, we found that the two coefficients were significantly different from each other, indicating support for H3c. However, there was a significant difference between normative and instrumental relationship commitment in enhancing CI. Since integration requires transaction-specific asset investment, partners should strive for a longer-term orientation, as well as congruence in their values, norms of behavior and managerial approaches.

Manufacturers should cultivate normative relationship commitment with their customers, in order to enhance integration. Committed customers cooperate with manufacturers, sharing information and integrating inter-organizational processes. When partners have an intrinsic desire to continue a relationship due to congruence in values and norms, CI can be achieved more readily. In contrast, instrumental relationship commitment does not have any significant influence on CI, due to its short-term and loose nature. Therefore, manufacturers should refrain from cultivating instrumental relationship commitment because it has no effect on CI and may actually damage shared values and norms in the long term.

6. Conclusions and limitations

We have provided a holistic perspective of customer integration by employing both transaction cost theory and social exchange theory, and investigated the impact of power and relationship commitment on CI, using power–relationship commitment theory. Our study is the first to study these relationships using data collected from manufacturers in China. Because of China’s rapidly growing manufacturing base and unique

national culture, our findings provide fruitful managerial implications for both SC practitioners and researchers.

This study makes a significant contribution to the SCM and relationship management literature by systematically examining the influence of power on relationship commitment in a SC context. Overall, the results show that appropriate use of power can significantly enhance relationship commitment. Improvement in relationship commitment, especially normative relationship commitment, improves CI, while reducing transaction costs and opportunistic behaviors.

This study shows that power and relationship commitment are especially important for CI, due to China's collective and high power distance culture and the existence of *guanxi* networks in SC relationships. Some of the relationships between power and relationship commitment in China are different from those reported by Brown et al.'s (1995) U.S.-based study. While Brown et al. (1995) reported that mediated power had a negative impact on normative relationship commitment, we found that reward power had a positive impact on both normative and instrumental relationship commitment in China. We speculate that these differences might be caused by the differences in national culture between China and the U.S. This study justifies and extends power–relationship commitment theory, established in Western marketing channel literature, to Chinese culture and supply chain management.

These findings provide guidelines for managers in developing power in SC relationships. Our model demonstrates that normative relationship commitment is strongly related to CI, clearly showing the importance of managing SC relationships. Thus, this study establishes a link between power–relationship commitment theory and SCI.

Although this study makes significant contributions to both academia and practice, there are several limitations which open up venues for further research. First, besides power and relationship commitment, many other factors, such as competitive hostility, environmental uncertainty and other inter-organizational relationships (e.g. transaction-specific assets, dependence, trust), may also influence CI and relationship commitment. Future studies should seek additional drivers of CI and examine their impact. Second, the impact of industry and region were not explicitly investigated in this study. In some industries or regions, the relationship between power, relationship commitment and SC integration may be different, due to differences in customer requirements and preferences.

Third, we only used data from China to develop and test the model. Although instrumental relationship commitment had an acceptable Cronbach's alpha, it was relatively low. Future studies should further develop this construct, to provide a deeper understanding of it in China. Because culture may have a significant influence on the conceptualization of power and relationship commitment and their interrelationship, future studies should examine configural and structural differences in these constructs and their relationship in different cultures. Fourth, we examined the relationship between manufacturers and their primary customers. We did not examine the types of customer companies (retailers, distributors, manufacturers) and their power position relative to the manufacturers, which provides another opportunity for future research. Furthermore, this study only examined sources of customer power from the perspective of the manufacturer. Future studies should collect the perspectives of both manufacturers and customers, which may shed new light on the relationship between power and relationship commitment. Finally, this study only examined dyadic relationships between manufacturers and their customers. To understand the entire SC, future studies should examine power and relationship commitment among suppliers, manufacturers and customers together. Examination of triadic relationships will reveal more complex dynamic relationships among them.

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Appendix A. Construct measurement

A.1. Customer integration (selected from Narasimhan and Kim, 2002; Frohlich and Westbrook, 2001)

Please indicate the extent of integration or information sharing between your organization and your major customer in the following areas (1 = not at all; 7 = extensive).

- CI1: The level of linkage with major customer through information network.
- CI2: The level of computerization for our major customer ordering.

- CI3: The level of sharing of market information from our major customer.
- CI4: The level of communication with our major customer.
- CI5: The establishment of quick ordering system with our major customer.
- CI6: Follow-up with our major customer for feedback.
- CI7: The frequency of periodical contacts with our major customer.
- CI8: Our major customer shares point of sales (POS) information with us.
- CI9: Our major customer shares demand forecast with us.
- CI10: We share our available inventory with our major customer.
- CI11: We share our production plan with our major customer.

A.2. Relationship commitment (adapted from Brown et al., 1995)

The following statements are about you and your major customer concerning relationship. Please indicate the degree of agreement that you have with each statement. (1 = strongly disagree; 7 = strongly agree).

A.2.1. Normative relationship commitment

- NRC1: We feel that our major customer views us as being an important “team members,” rather than our being just another supplier.
- NRC2: We are proud to tell others that we are a supplier for this customer.
- NRC3: Our attachment to this customer is primarily based on the similarity of our values and those of this customer.
- NRC4: The reason we prefer this customer to others is because of what it stands for, its values.
- NRC5: During the past year, our company’s values and those of the major customer have become more similar.
- NRC6: What this customer stands for is important to our company.

A.2.2. Instrumental relationship commitment

- IRC1: Unless we are rewarded for it in some way, we see no reason to expend extra effort on behalf of this customer.
- IRC2: How hard we work for this major customer is directly linked to how much we are rewarded.
- IRC3: Bargaining is necessary in order to obtain favorable terms of SC in dealing with this customer.

A.3. Power (adapted from Brown et al., 1995)

The following statements are about you and your major customer concerning power. Please indicate the degree of agreement that you have with each statement (1 = strongly disagree; 7 = strongly agree).

A.3.1. Expert power

- EXP1: The people in the customer’s organization knew what they are doing.
- EXP2: We usually got good advice from our major customer.
- EXP3: The customer had specially trained people who really knew what had to be done.
- EXP4: Our major customer’s business expertise made them likely to suggest the proper thing to do.

A.3.2. Referent power

- REF1: We really admire the way our major customer runs their business, so we tried to follow their lead.
- REF2: We generally wanted to operate our company very similar to the way we thought the major customer would.
- REF3: Our company did what the customer wanted because we have very similar feelings about the way a business should be run.

A.3.3. Legitimate power

- LEG1: It was our duty to do as the major customer requested.
- LEG2: We had an obligation to do what the major customer wanted, even though it wasn’t a part of the contract.
- LEG3: Since they were the customer, we accepted their recommendations.
- LEG4: The major customer had the right to expect us to go along with their request.

A.3.4. Reward power

- REW1: If we did not do what as the major customer asked, we would not have received very good treatment from them.
- REW2: We felt that by going along with the major customer, we would have been favored on some other occasions.
- REW3: By going along with the major customer’s requests, we avoided some of the problems other suppliers face.
- REW4: Our major customer often rewarded us to get our company to go along with their wishes.

A.3.5. Coercive power

- COE1: The major customer's personnel would somehow get back at us if we did not do as they asked and they would have found out.
- COE2: The major customer often hinted that they would take certain actions that would reduce our profits if we did not go along with their requests.
- COE3: The major customer might have withdrawn certain needed services from us if we did not go along with them.
- COE4: If our company did not agree to their suggestions, the major customer could have made things more difficult for us.

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