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Author(s)	Pyeon, Cheol Ho
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第14回加速器駆動システムおよび核変換技術に関する

アジアネットワークワークショップ報告書

Proceedings of 14th International Workshop on Asian Network for Accelerator-Driven System and Nuclear Transmutation Technology (ADS-NTT 2016)

編集:卞 哲浩

Edited by Cheol Ho Pyeon

京都大学原子炉実験所

Research Reactor Institute, Kyoto University

Preface

The proceedings describe the current status on research and development (R&D) of accelerator-driven system (ADS) and nuclear transmutation techniques (NTT), including nuclear data, accelerator techniques, Pb-Bi target, fuel technologies and reactor physics, in East Asian countries: China, Korea and Japan.

The proceedings also include all presentation materials presented in "the 14th International Workshop on Asian Network for ADS and NTT (ADS-NTT2016)" held at Mito, Japan on 5th September, 2016. The objective of this workshop is to make actual progress of ADS R&D especially in East Asian countries, as well as in European countries, through sharing mutual interests and conducting the information exchange each other.

The report is composed of these following items:

- Presentation materials: ADS-NTT 2016

Cheol Ho Pyeon

September 2016

Keywords: Status report, ADS, NTT, Asian countries

Contents

The 14th International Workshop on Asian Network for Accelerator-Driven System (ADS) and Nuclear Transmutation Technology (NTT) (ADS-NTT2016), 5th September, 2016, at Mito, Japan

Chair: Dr. Kazufumi Tsujimoto, (JAEA, Japan)

Activities in JAEA induced 1st Technical Meeting (Sep.,	2015) for ADS-NTT 2015
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Current Status on ADS Experiments at KUCA	
Prof. Cheolho Pyeon (KURRI, Japan)	

14th International Workshop (General Meeting) on Asian Network for Accelerator-Driven System (ADS) and Nuclear Transmutation Technology (NTT) in 2016 (ADS-NTT 2016)

- Agenda-

organized by Research Reactor Institute, Kyoto University sponsored by J-PARC, Japan Atomic Energy Agency

5th September, 2016, at Hotel Terrace Garden Mito

September 5th (Monday)

13:30	Registration	
40	 a 1	/ -

13:55 - 14:00 Opening remarks (Prof. Cheolho Pyeon, Kyoto Univ., Japan)

Progress and Status on ADS in Asian countries

(Chairman: Dr. Kazufumi Tsujimoto, JAEA)

14:00 - 14:40	"Activities in JAEA induced 1 st Technical Meeting (Sep., 2015) for
	ADS-NTT 2015" (Dr. Toshinobu Sasa, JAEA, Japan)

- 14:40 15:20 "Status on Gen-IV research activities in Korea" (Prof. Seung-Woo Hong, SSKU, Korea)
- 15:20 15:40 Break
- 15:40 16:20 "Current Status of Subcritical Reactor Technology for ADS in China" (Prof. Yunqing Bai, INEST, CAS)
- 16:20 17:00 "Current Status on ADS Experiments at KUCA" (Prof. Cheolho Pyeon)
- 17:00 17:20 Break
- 17:20 17:50 Round Table by Speakers (Chairman: Prof. Cheolho Pyeon)
- 17:50 18:00 Closing remarks (Chairman: Dr. Toshinobu Sasa)
- 18:30 21:00 Dinner with information exchange hosted by JAEA and KURRI

Secretary office Contact with Prof. Cheolho Pyeon Phone: +81-72-451-2356, Fax: +81-72-451-2603 E-mail: pyeon@rri.kyoto-u.ac.jp

Activities in JAEA inducing 1st Topical Meeting for ADS-NTT 2015

14th International Workshop on Asian Network for ADS-NTT 2016 5th Sep. 2016, Mito Japan Toshinobu Sasa

J-PARC Center, Japan Atomic Energy Agency

Contents

- Activities for ADS development in JAEA
 - National Policy for Energy Supply
 - Future ADS Design
 - Status of J-PARC Facility Design
- Topics in 1st topical meeting
- Summary

National Policy for Energy Supply

2016/9/12

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Nuclear Energy Situation in Japan

- Nuclear Power in Latest Strategic Energy Plan -

2. Principles of Energy Policy and Viewpoints for Reform Nuclear Power

- Important base-load power source as a low carbon and quasi-domestic energy source, contributing to stability of energy supply-demand structure, on the major premise of ensuring of its safety, because of the perspectives; 1) superiority in stability of energy supply and efficiency, 2) low and stable operational cost and 3) free from GHG emissions during operation.
- Dependency on nuclear power generation will be lowered as much as possible by energy saving and introducing renewable energy as well as improving the efficiency of thermal power generation, etc.
- Under this policy, we will carefully examine a volume of electricity to be secured by nuclear power generation, taking Japan's energy constraints into consideration from the viewpoint of stable energy supply, cost reduction, global warming and maintaining nuclear technologies and human resources.

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Nuclear Energy Situation in Japan

Chapter 3, Section 4 Re-establishment of the nuclear energy policy

Government Of Japan (GOJ) will promote technology development on volume reduction and mitigation of degree of harmfulness of radioactive waste. Specifically, development of technologies for decreasing the radiation dose remaining in radioactive waste over a long period of time and enhancing the safety of processing and disposal of radioactive waste, including nuclear transmutation technology using fast reactors and accelerators, will be promoted by utilizing global networks for cooperation. Also, while GOJ examines the situation of study and progress in terms of final disposal, it studies the feasibility of integrated implementation of the R&D for final disposal and reduction of volume, international research cooperation and a researcher resource development related to them.

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Future ADS Design



TEF-MYRRHA Joint Roadmap to Accelerate Establishment of ADS Transmutation



ADS Proposed by JAEA - LBE Target/Cooled Concept -

Steam

2000

Generator

- Proton beam : 1.5GeV ~30MW
- Spallation target : Pb-Bi
- Coolant : Pb-Bi
- Subcriticality : k_{eff} = 0.97
- Thermal output : 800MWt
- Core height : 1000mm
- MA initial inventory : 2.5t
- Fuel composition :
 (60%MA + 40%Pu) Mono-nitride
- Transmutation rate : 10%MA / Year (10 units of LWR)
- Burn-up reactivity swing : 1.8%Δk/k

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Main Pump

Inner tube

Beam Duc

Window 📓 Core Vesse

Guard Vess

Support

φ11800

Structure

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Core Support



k_{eff} adjustment by control rod

- ADS with Control Rods for k_{eff} adjustment
 - □ Install Three B₄C CRs (Total Worth:1.5%dk/k)
 - Possible to keep proton beam current around **10mA** during the burnup cycle







- Layout of reactor components including newly added equipment was performed
- The scheme to replace beam window and fuel is confirmed

Status of J-PARC Facility Design

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Transmutation Experimental Facility



ADS Target Test Facility (TEF-T)

Investigate engineering characteristics of LBE spallation target

- 400MeV-250kW Proton Beam
- LBE Temperature 500 $^{\circ}C_{max}$
- Oxygen Potential Controlled
- Hot Cell for PIE samples preparation



- 400MeV-10W Proton Beam
- Table-split type Critical Assembly
- MA-bearing pin type fuel for experiments



Minor Actinide Fuel Handling



- Requires remote handling device to storage/transport/loading of MA fuel
- Basic functional tests for MA fuel loading device is performed and confirmed the operation
- Heat removal test in Pb Coolant mockup is underway
- To improve accuracy of experiments, fuel rod identification methods is under consideration

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Design of Target Trolley



- Base layout was finished considering the drain route and maintainability through shield window.
- Further design harmonized with remote ²⁰¹⁶Operation by MSMP and PMP will be performed.

Lessons Learned in past 10 years

- To realize TEF-T and ADS, JAEA built a static corrosion • experimental equipment (JLBS), four experimental leadbismuth loops (JLBL-1, 2, 3 and 4)
- The equipment were installed for corrosion/erosion examination (JLBS, JLBL-1), measurement device development (JLBL-2, thermal-hydraulic experiments and around beam **4**) window(JLBL-3).



JLBL (JAEA Lead-Bismuth flow Loop)



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New Test Equipment for TEF-T Design



OLLOCHI Oxygen-controlled Lbe LOop for Corrosion tests in High temperature

Static corrosion facility)

•Material corrosion database for various temperature, oxygen potential, LBE flow rate will be collected

•The loop will be operated from next April

Addition of corrosion test section with mechanical stress are planned



IVIVIORTAL Integrated Multi-functional MOckup for TEF-T Real-scale TArget Loop

•Demonstration of safe operation of LBE loop by reflecting operation condition of J-PARC LBE Spallation target

•Tests for dynamic behavior of heat removal, functional tests of sensors, loop components are underwav



Oxygen Sensor Calibration Device

•To prevent corrosion by flowing LBE, oxygen potential in LBE should be controlled in appropriate potential range (10⁻⁵ to 10^{-7} %)

•Development of oxygen potential sensor and loop tests for oxygen potential control mechanism are underway

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Outline of "OLLOCHI"

Purpose

- Fundamental study for future ADS development
- Corrosion data collection for PIE on TEF-T irradiated materials.
- Development of filtering system

Design concept

- High temperature (>500℃) corrosion test
- Multi test section
- Non-contact type flow meter
- Oxygen sensor, oxygen concentration control system
- Purification system of LBE
- Exchange test-piece without drain (to keep oxygen concentration)
- Decrease flange connection to prevent LBE leakage

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Appearance of OLLOCHI



Schematic flow diagram of OLLOCHI



Tentative Corrosion Test Program

		2016	20	17	2018		2019		2020		2021		2022	
Phase		1 (Proof test)	(Corros bench	2 ion test, ımark)	3 (Corrosion test)		4 (Corrosion test, reproducibility)		5 (Corrosion test, long run test))		6 (Corrosion test)		7 (Corrosion test, reproducibility)	
Oxygen cor (wt	ncentration %)	10 ⁻⁵ – 10 ⁻ 7	4	4	Ļ	Ļ	←	Ļ	4	~	Ļ	Ļ	Ļ	Ļ
LBE flo	ow rate	1m/s	←	←	Ļ	Ļ	←	Ļ	←	←	- ← +		Ļ	Ļ
ΔΤ ((°C)	100			←	Ļ	Ļ	Ļ	Ļ					
Test section No.1	Temp. (°C)	450	450	450	500		500	500	50	00	550	550	55	50
	Time	3,000h	1,000h	3,000h	5,0	00h	1,000h	3,000h	5,000h(1	10,000h)	1,000h 3,000h		5,0	00h
Test section No.2	Temp. (°C)	450	4	50	500	500	50	00	500	500	550		550	550
	Time	3,000h	5,0	00h	1,000h	3,000h	5,0	00h	1,000h	3,000h	5,000h		1,000h	3,000h
Specimen		Austenitic F/M steel	Austeni steel, coating et	tic, F/M welds, g, ODS, cc.	←		÷	_	~	_	F/M steel, welds, coating, ODS, etc.		÷	

Outline of "IMMORTAL"

- Target Mock-Up loop "IMMORTAL" is a demonstration test loop with most of same configuration/components of the primary cooling system of TEF –T target
- Most of component are actual scales, <u>except a temperature conditioner</u> simulating heat generation by the incidence of proton beam.

Purpose of IMMORTAL

- 1. Dynamic behavior of heat removal
- 2. Confirmation of operation procedure
- 3. Integral test of individually developed components of LBE technologies (including EMP & HX)
- 4. Production of control sample for PIE of TEF-T irradiation sample

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Schematic Flow Diagram of IMMORTAL



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Major Specifications of IMMORTAL/TEF-T

Specifications	IMMORTAL	TEF-T
Max. temperature	500 °C	500 °C
Temperature difference ΔT	100 °C	100 °C
Max. Flow rate	120 liter/min	120 liter/min
Heat deposition by proton beam	n/a	200 kW
Power of temperature conditioner	67 kW :to simulate heat generation (about 1/3 of heat deposition)	< 10 kW :to control inlet temp. only
Amount of heat exchanger	Design 200 kW Working 67 kW	200 kW
Inventory of LBE	≈ 290 liter	≈ 290 liter
Main piping	i.d. 69.3 mm	i.d. 69.3 mm ⇒ i.d. 42.6 mm
Main material	316 SS	316 SS / T91
Flow monitoring system	Ultrasonic flowmeter	Ultrasonic flowmeter
Oxygen Concentration (OC) control system	Available (Pt/Air type sensor)	Available (Pt/Air type sensor)
Liquid pressure gauge	To be installed	Available
Freeze seal type of drain valve	To be installed	Available
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Full Scale TEF-T Target

- A) Confirmation of manufacturing method
- B) Confirmation of the residual LBE after drain operation
- C) Structural durability in non-irradiation condition (erosion/corrosion)
- D) Confirmation of dynamic behavior
 - (LBE flow, heat transfer, flow vibration)

Result of A) & present design of B)

- A) BW(2mm thick) part was made by shaving from ingot, and successfully manufactured.
- B) To reduce residual LBE, drain hole $(6(W) \times 5(H)mm)$ was provided at the end of inner pipe.



Confirmed by long-run test & flow visualization

LBE Flow visualization in Target

Purpose of flow visualization experiment

- To verify the simulated LBE flow (In particular instability of central stagnant region)
- Confirmation of the effect of planned guide fin (to remove the central stagnant region)
- Experimental data acquisition to verify the fluid analysis result for upgrade of target vessel

Estimation of the instability of central stagnant region is important issue for TEF-T target.



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Fabrication of Oxygen

- Pttype: An hole is prepared. To prevent LBE leakage by YSZ failure, <u>freeze seal design was employed in housing.</u>
- Bi type: No air hole

Length of sensor	240mm
Diameter of YSZ	6/4 mm (O/I)
Length of housing	140mm
For Pt type	Pt paste /SUS304 wire
For Bi type	Bi/Bi ₂ O ₃ =95:5 /Mo wire



Control of Co in flowing LBE condition

Outline of JLBL-4

			Specifications of JLBL-4			
			Main material	316SS		
			Inventory	20 L		
			Max. pressure	6 bar		
		T	Max. electrical power	7 kW he	eaters	
			Max. design temperature	500 °C		
1-			Flow rate of LBE	Max. 40) L/min	
2250			Flow rate of observation	EMF		
	O2 sensor	Bi type :	sensor (made by SCK \cdot	CEN)		
LBE temperature		350℃				
	LBE flowrate	26L/mir	ו			
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Control of Co in flowing LBE condition



- Ar continuous (2days)
 Ar+ O_2^{*1} 150cc (50sccm×3min)
 Ar+ H_2^{*2} 500cc (100sccm×5min)
 Ar+ O_2 150cc (50sccm×3min)
 Ar+ O_2 75 c c *1: 20vol% O_2
 - (50sccm×1.5min) *1:2000% 02 *2: 4.5vol% H₂ Basic oxidation operation was
- Dusic oxidation operation was performed
 It is required to comprehend
- the relationship between change of Co and input of oxygen.
- #3 will be also the effect of residual oxygen.

Topics in 1st Topical Meeting on Asian ADS-NTT Meeting

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Topical Meeting for LBE





- To increase professional information exchange, topical meeting was held in-between the regular ADS-NTT meeting
- LBE handling technology was selected as a specific topic
- Prof. J. Konys (KIT) gave an invited talk
- 14 presentations from China, Korea and Japan were discussed

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Group Photo



Topical Meeting on Asian Network for ADS & NTT (Oct. 2015, J-PARC/JAEA, Japan)

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Slide in Final Discussion





Summary

- P&T is specified as an option of Japanese energy policy
- JAEA proceeds P&T using ADS and TEF design works
- Future ADS Design is performed
 - Studies to improve reliability of intense proton beam
 - Researches to increase k-eff stability and safety of MA-core
- Design study of TEF-T have been performed
 - Apply existing knowledge from J-PARC Mercury Target
 - Design optimization to prepare irradiation database for ADS

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Status of SNF, GEN IV & ADS in Korea

The 14th Workshop on Asian Network for ADS-NTT Mito, Japan September 5, 2016

> Seung-Woo Hong, SKKU Il-Soon Hwang, SNU Jueun Lee, SNU Yong-Hoon Shin, SNU Myung Jae Song, HYU



Contents

- I. Status of NPP and SNF in Korea
- II. Status of GEN IV in Korea
- III. ADS research in SKKU
- IV. TORIA
- V. Summary



I. Status of NPP and SNF in Korea

Current Status of NPPs in Korea





□ In operation(27.053GWe)

- ✓ 23 units
 - 19 PWRs
 - 4 PHWRs (CANDU)

□ Under construction(3.8GWe)

✓ 3 PWRs

- Shin-Kori-3 : '08.10~
- Shin-Kori-4 : '09.08~
- Shin Wolsung-2: '08.09~

□ Under license review(5.6GWe)

✓ 4 PWRs

- Shin-Ulchin-1
- Shin-Ulchin-2
- Shin-Kori-5
- Shin-Kori-6

Storage Capacity and accumulated SNF as of 2014



<국내 원전본부별 사용후핵연료 저장 현황(2014년말 기준)>

http://blog.khnp.co.kr/blog/archives/20166

Lessons we learned from failures since 1983

- The government made nine attempts to look for a repository site since 1983, but failed mostly until 2005.
- Two examples of Decide-Announce-Defend
 - Anmyeon-Do (1990-1991) failure
 - Guleop-Do (1994-1995) failure
- (Partial) Engagement of Public and Local Government
- Buan (2003) still a failure
- Success with LILW through Public Engagement
- Gyeongju city (2005~)
- PECOS for SNF

Example 1: Decide-Announce-Defend

Anmyeon-Do (1990-1991)

- Plan : To build a spent fuel interim storage (HLW) To invest ~ \$900M till 2000 To establish the 2nd KAERI in the local area
- Initiated by the government without engagement of local public
- The plan was cancelled in June 1991



Example 2 : Decide-Announce-Defend

Guleop-Do (1994-1995)

- The government decided and announced.
- Proposed site for nuclear waste:
- Island made of granite (and considered as a safe geological formation)
- HLW (Interim storage), LILW (Permanent)
- only 10 people lived in that island (small compensation)



Guleop-Do (1994-1995)

- The residents in the island agreed with the government plan.
- However, people in neighboring islands and Incheon City objected.

• An active fault was found under the sea near the island, and the plan was cancelled in the end of 1995.



(Partial) Engagement of Public and Local Government

Buan (2003)

- Government requested public participation
- Several local governments applied for the nuclear waste management site.
- Package: Nuclear waste storage site & Proton Accelerator Project
- The headquarter of Korea Hydro & Nuclear Power Co. will move to the site.
- The local government supported and applied.
- Eruption of violence. Injuries of people. Conflict among the local people.
- The plan was cancelled in 2004.



Turning point

• On Dec. 17, 2004

The government decided that the repository sites for LILW and SNF would be separately sought after.

 Involvement of local public was requested by the government

Success with LILW: Through Community Agreement

Gyeongju city (2005 ~ 2015)

- Disposal site for just LILW
- Residents applied for hosting the site
 - > Local governments carried out the vote of residents (2nd Nov. 2005)
- > Gyeongju (89.5% agreed), Gunsan (84.4%), Yeongdeok(79.3%), Pohang(67.5%)
- Construction started in 2008
- "Nuclear Safety and Security Commission" issued approval of use on 11 Dec.

2014



Still unsolved problems with SNF

- Nov. 2011 ~ Aug. 2012: forum for SNF was formed.
- September, 2012: a law passed for establishing Public Engagement Commission on Spent Nuclear Fuel Management, PECOS

PECOS for Spent Nuclear Fuels

Public Engagement Commission on Spent Nuclear Fuel Management, PECOS (2013~2015)

- The public engagement started with the launch of PECOS in 2013
- PECOS consists of 15 members, from human & social science and technical engineering, representatives recommended by NGO and residents in NPP areas.
- The commission plays a role of deciding principles and methods of the public engagement program, and **submitting recommendation (national plan on SNF) to government**.

• The commission submitted recommendation to the government on June 2015.





Recommendation by PECOS

Recommended the government to seek a repository site for SNF:

- Timeline for constructing: an intermediate storage (for 7 years) an underground Research Lab (for 14 years) a permanent repository (for 10 years)
- Capacity: 707,476 bundles LWR 42,839 bundles, HWR 664,637 bundles
- Establish a "Center for Environment Monitoring" in the region

"Government Basic Plan" for SNF

 Based on the PECOS recommendation, July 2015 ~ April 2016, a Task Force Team (in the government) for "Basic Plan for SNF" was worked out.



II. Status of GEN IV in Korea

Status of GEN IV (Pyro-SFR) in Korea

On Dec. 2008, (Nuclear energy Long Range Plan)

Pyro + SFR (Gen IV) ~ 2025, Pyro for 30 tons ~ 2028, SFR for 300 MWe

- On Nov. 2011, Revision of the original plan SFR (300MWe \rightarrow 100MWe),
- On Jan. 2015, Necessity of a site for SFR (to be built by 2028)
- On June, 2015, Revision of the Korea-US Agreement Use of SNF for a research purpose
- By 2020, Korea-US collaboration research and agreement for feasibility of pyroprocessing (in terms of economy, non-profileration)

Overview of Prototype SFR Development History



from presentation by Dr. H. K. Joo, KAERI, 2014

Overview of Prototype SFR Development

- Goal
 - Design Certification of prototype SFR by 2020 (1st Phase)
 - O Construction of prototype SFR by 2028
- Work Scope
 - O Reactor system design
 - Code and technology validation
 - O Metal fuel development
 - BOP and component design
- Feature of Prototype SFR
 - O Proliferation resistant core without blankets
 - O Metallic fuel
 - O Enhanced safety with passive systems
 - O TRU fuel irradiation capability



III. ADS Research in SKKU



Topics of ADS R&D in SKKU

- 1. Computational modeling: ^TNudy
- 2. Transmutation of LLFP's: ⁹⁹Tc, ¹²⁹I, ...
- 3. Accelerator Driven Molten Salt Reactor
- 4. Neutron Cross Section Measurement
- 5. Development of Cyclotrons for ADS


1. ^TNudy (ROO<u>T</u> <u>Nu</u>clear <u>D</u>ata Librar<u>y</u>)

- A C++ library, powered by ROOT, to read, process and visualize ENDF nuclear data
- ENDF = Evaluated Nuclear Data Format
 - Nuclear reaction data for E \leq 20 MeV, including cross sections and neutron yields
 - Written in ASCII, and can be read most conveniently by FORTRAN (i.e., fixed length records and so on)

An example of ENDF file							
4.009300+4 9.210840+1	0	0	0	04034	3	17	0
-1.537640 + 7 - 1.537640 + 7	0	0	1	74034	3	17	1
7 2				4034	3	17	2
1.554330+7 $0.000000+0$	1.575580 + 7	8.802450-5	1.600000+7	2.610420-34034	3	17	3
1.700000+7 9.111520-2	1.800000+7	2.766320 - 1	1.90000+7	4.673160-14034	3	17	4
2.000000+7 $6.148280-1$				4034	3	17	5
0.000000+0 0.000000+0	0	0	0	04034	3	09	9999
4.009300+4 9.210840+1	0	0	0	04034	3	22	0

2. Transmutation of LLFPs



Experiment with a cyclotron in CAL, France

- Started a TARC experiment through an international collaboration
- Initial verification of the simulation for neutron flux with samples



• Preliminary Results: Gamma rays from Indium sample & its activity



3. Acc. Driven Molten Salt Reactor

Implementation of an LBE spallation target in an accelerator-driven molten salt subcritical reactor



4. Neutron Cross Section Measurement at KIRAMS









Estimated cross section for ⁸⁹Y (n, 2n) ⁸⁸Y









9 MeV, 100uA

13 MeV, 100uA

Layout of the Cyclotron System for ADS



III. TORIA

(Thorium Optimized Radionuclide Incineration Arena)



Pyroprocess-SFR System



- Anticipated amount of SNF is about 1000 ton per year at 2025 in Korea
 - It contains 1% of TRU, which is about 10 ton
 - Pyroprocess separates TRU from SNF
 - Separated TRU goes to SFR $\,$
 - Residual waste contains about 10kg of TRU



Residual waste containing TRU is mixed with thorium and used for fuel of TORIA. This system leaves behind only low and intermediate level waste





4. LBE as coolant and target material



Design of Critical TORIA 1



Parameter	Value	
Thermal power	30MWth	
Power plant efficiency	35%	
Refueling interval	800 days	
Primary coolant	Lead-bismuth eutectic	
Fuel type	(Th-TRU)O2	
Cladding, structure material	HT9	
Pellet nominal density (%TD)	100.0	
Active core height/equivalent diameter (H/Deq)	<1	
Number of pins per one assembly	64 including 4 skeletal bar	
Average effective multiplication factor	1.01104	
Average core power density	28.856W/cc	
Average linear power density	4.252kW/m	



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Design of Critical TORIA 2



- Design of marine TORIA is based on the URANUS design
- Thermal power is 50MWth
- Equivalent core diameter is 1.9m and height of active core is 1.8m

Pa	arameters	Value		
	Power	50 (MWth)		
Number of pi	ins per one assembly	61 including 1 skeletal bar		
Pin pitch-	to-diameter ratio	1.35		
Fue	el pin pitch	21.33 (mm)		
Fuel	pin diameter	14.4 (mm)		
Cladd	ling thickness	0.06cm		
Active	e core height	1800 (mm)		
Equivaler	nt core diameter	1900 (mm)		
Fission ga	as plenum height	1300 (mm)		
Lower	plenum height	300 (mm)		
	Fuel	40.82%		
Volume fraction	Coolant	50.03%		
maction	Structure	9.14%		



Design Criteria of Subcritical TORIA Accelerator

The protons are injected onto a spallation target to produce source neutrons for driving the subcritical core, and proton is generated by accelerator



⁺H. Aït Abderrahim, et. al., "Accelerator and Target Technology for Accelerator Driven Transmutation and Energy Production" ADS white paper 2010



Target/beam tube (9)

Control Assembly (4)

LBE Reflector Zone (116)

The First topical Meeting on Asian Network for Accelerator-driven Systems and Nuclear Transmutaion Technology

28.856W/cc

4.252kW/m

14.127MWd/kgHM

multiplication factor

Average core power density

Average linear power density

Average discharge burnup

Fuel Assembly (168)

B4C Shield

Shutdown Assembly (4)

In 2015, Korea signed the GIF-LFR MoU to become a full member of the GIF-LFR provisional System Steering Committee





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Summary

- Korea signed the GIF-LFR MoU to become a full member of the GIF-LFR provisional System Steering Committee
- SNU and SKKU are doing fundamental but original researches for transmutation and ADS.
- Close international collaboration with China, Japan and Europe is needed.



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Current Status of Subcritical Reactor Technology for ADS in China

Presented by: Yunqing Bai

Contributed by FDS Team Key Laboratory of Neutronics and Radiation Safety Institute of Nuclear Energy Safety Technology (INEST) Chinese Academy of Sciences www.fds.org.cn

14th International Workshop of ADS-NTT 2016, Mito, 5 Sept.

Contents

- I. Strategy and plan
- II. Design and R&D Progress
- III. Summary



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China's Plan on Nuclear Energy (Plan up to 2020)

- Nuclear power plant in China (by August, 2015)
 - □ 25 reactors (~ 23.6GWe) in operation
 - □ 26 reactors (~28.7GWe) under construction

National plan of developing nuclear energy before 2020

- **58** GWe in operation
- **30 GWe under construction**
- National plan for nuclear and radiation safety before 2020
 - More R&D are required to enhance nuclear safety, especially in the basic research of nuclear safety
 - □ ~79.8 billion RMB investment plan (~13.3 billion US dollars)



Key Issues of Nuclear Energy Development

Early Prototype Reactors Shippingport - Dresden, Fermi - Magnox		mmercial Power Reactors	Advanced LWRs - ABWR - System 80 - AP600		Near-Term Deploymer Generation I Evolutionary Designs Off Improved Economics	nt //// ering	Generation IV - Highly Economical - Enhanced Safety - Minimal Waste - Proliferation Resistant	•	Generation X - ADS - Fusion - Hybrid - SMR
	-	VER/RBINK	Con	11	Gen II	+	Gen IV		Gon X
Genl		GenII	Gen		Ochini	200 C	COULT		Jen A

- 1. Limitation of Fuel Resources: ~60 year available resources for utilization
- 2. Nuclear accident: TMI, Chernobyl, Fukushima
- 3. Disposition of Nuclear Waste: long term radioactive toxicity

Advanced and innovative nuclear energy system should be a viable way to solve nuclear energy problems.



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Latest Roadmap of Generation IV Reactors



LFR is expected to be the first Generation-IV nuclear system to achieve industry demonstration and commercial application.



China Lead-based Reactor Development Plan

- Chinese Academy of Sciences (CAS) launched the ADS Project, and plan to construct demonstration ADS transmutation system ~ 2030s through three stages.
- China LEAd-based Reactor (CLEAR) is selected as the reference reactor for ADS project and for Lead cooled Fast Reactor (LFR) technology development.





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CLEAR-I Implementation Plan



Contents

I. Strategy and plan

II. Design and R&D Progress

- 1. Reactor Design
- 2. Key Technology R&D
- 3. Safety Assessment

III. Summary



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Current Status of CLEAR-I Project

Reactor Design

- 2011-2014: Conceptual Design
- 2015-2016: Preliminary Engineering Design

Technical R&D

- 2011-2013: PbBi Loop Construction and Components Fabrication
- **2014-2016:** Thermal-hydraulic, material, safety and Integrated Test Platform Test

Safety Analysis

- 2011-2014: Software V&V, Accident and Environmental Impact Analysis
- 2015-2016: Integrated Simulation of System and Environmental Impact





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CLEAR-I System Design Status

- > The detailed conceptual design has been done (more than 20 Systems)
- > Preliminary engineering design is underway
 - 1. Nuclear Design
 - 2. Thermo-hydraulic Design
 - 3. Coolant System
 - 4. Reactor Structure
 - 5. Reactivity Control System
 - 6. Refueling System
 - 7. LBE Process System
 - 8. Fuel Assembly
 - 9. Safety System
 - 10. I&C System
 - 11. Application System
 - 12. Radiation Protection System
 - 13. Auxiliary System
 - 14. ...





Design Objective and Principle





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Main Design Parameters

	Parameter	Values
	Thermal power (MW)	10
Core	Activity height (m) Activity diameter (m) Fuel (enrichment)	0.8 1.05 UO ₂ (19.75%) at first
Cooling System	Primary coolant Inlet/Outlet temperature (°C) Coolant drive type Heat exchanger Second coolant Heat sink	LBE ~300/385 Forced Circulation 4 Water Air cooler
Material	Cladding Structure	15-15Ti/316Ti 316L

Key Technologies R&D



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PbBi Coolant Loop KYLIN-II

Experimental functions

• Materials & Components test

- Corrosion of structural materials
- Qualification of prototypical components
- Thermal-hydraulic behavior test
 - Natural/Forced/Mixed circulation
 - Fuel Bundle test
 - CFD and System Code validation
- Reactor Typical/Severe Accident Test
 - Heat exchanger tube rupture accident

Main parameters

- Temperature: 200°C~1100°C
- Design Pressure: 25 MPa
- Mass flow rate: 50m³/h
- Total power: ~2000kW
- Inventory of PbBi: ~20tons



Series PbBi loops were built to develop the LBE technology and support the design and construction of CLEAR.



Materials, Components and I&C Technologies

Coolant Materials





Lead bismuth eutectic

Oxygen measurement and control

Structural Materials and Fuel



316l corrosion



Fuel assembly simulator

Key Components



Mechanical pump



Double wall heat exchanger

Instrumentation and Control



Fuel handling system



Full scope reactor simulator



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Lead-based Non-nuclear Reactor CLEAR-S

Objectives and Functions

- Reactor prototype components validation
 - · Pump, HX, DHR...;
 - · Refueling machine, Control rod system.
- Pool thermal-hydraulic integral test
 - Integral circulation test in pool type facility;
 - · Code V&V (NTC, RELAP, CFD, etc.).
- Large scale **SGTR** (interaction of HLM with water)

Main Parameters

- Dimensions: 1:1 height, 1:2.5 diameter to CLEAR-I
- Temperature: 250°C~550°C
- Thermal power: 2.5MW (7 full scale fuel bundles)
- Mass flow rate: ~100m³/h



Components fabrication completed, the construction is underway.



Lead-based Zero Power Reactor (CLEAR-0)

- Validation of the nuclear analysis method, code and database
- Validation of the nuclear design and control technology
- Provide experimental data to support the licensing of CLEAR-I

CLEAR-0				
Туре	Zero-Power Reactor			
Neutron source	Accelerator-based neutron source			
Running mode	Critical Subcritical			
Assembly	Hexagonal (Stainless Steel)			
Fuel	UO ₂			
Coolant	Solid LBE (room temperature)			



Zero Power Reactor (CLEAR-0)

Design of CLEAR-0 is completed, the construction is underway.



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Lead-based Zero-Power Facility

Fusion neutron generator Driven Subcritical reactor/blanket (FDS-0)





High Intensity Fusion <u>NEutron</u> Generator HINEG (Phase-I, ~10¹²-10¹³n/s)

Parameter	Steady beam	Pulsed beam	Steady Beamline	1 miles
Yield	~10 ¹² -10 ¹³ n/s	>10 ¹⁰ n/s		
Beam size	10-20mm	<10mm	Sula li	Pulsed Beamline
FWHM	_	<1.5ns	HINEG-J	[

HINEG-I Rotating Tritium Target

Low Energy Beam Transport Section

Experimental Hall

The installation of HINEG-I has been finished and successfully produced a D-T fusion neutron yield of up to 10¹² n/s.

Software Development and Integrated Simulation



Softwares Developed at INEST

I. Simulation of Fundamental Physical Problems

- SuperMC
- Super Monte Carlo Simulation Program for Nuclear and Radiation Process • NTC
- **Neutronics-Thermohydraulics Coupled Simulation Program** • MTC Magnetic-Thermohydraulics Coupled Simulation Program
- TAS **Tritium Analysis Program for Fusion System**
- RiskA **Reliability and Probabilistic Safety Assessment Program**
- HENDL Hybrid Evaluated Nuclear Data Library
- RiskBase **Database Management System for Reliability Analysis**

II. Interactive Design and Optimization

- RVIS Virtual Reality-Based Simulation System for Nuclear and Radiation Safety
- MCAM Multi-Physics Coupling Analysis Modeling Program
- RiskAngel **Risk Monitor for Nuclear Power Plant**
- ARTS Accurate/Advanced Radiotherapy System
- SYSCODE System Analysis Program for Parameter Optimization & Economical Assessment of Fusion Reactor
- FusionDB **Database Management System for Fusion**

III. Multi-process Integrated Comprehensive Simulation

Virtual4DS Virtual Nuclear Power Plant in Digital Society

- ITER-V Lead-based Virtual Reactor
- CLEAR-V Virtual Integrated Simulation Platform for ITER

Nuclear Cloud Platform

- VisualBUS **CAD-Based Multi-Functional 4D Neutronics Simulation System**
- CROSS Informationization Platform for Collaborative Research and Management
- NCoud
- NBigData **Nuclear Big Data Platform**

Independent intellectual property rights

>800 person-years ,Certificated by international Benchmarking, Applied in 80+ nations



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SuperMC: Super Monte Carlo Calculation Program for **Nuclear and Radiation Process**



Support of complex problems & Validated by thousands of benchmarking



Lead-based Virtual Reactor (CLEAR-V)

Reactor System Design and Optimization

• Nuclear, Thermal-hydraulic, structure, system design and parameter optimization

Multi-physics Integrated Simulation

• Monitor the performance of any part of the reactor at any point in full cycle

System Analysis and Assessment

 Safety and accident analysis, environmental impact assessment

Virtual Reality based Lifelike Simulation

• Virtual tour, assembly & design validation, Maintenance optimization & training







Contents

- I. Strategy and plan
- II. Design and R&D Progress
- **III.** Summary

Overview of China Lead-Based Reactor Development



FDS Institute Key Lab

Institute of Nuclear Energy Safety Technology,CAS Key Laboratory of Neutronics and Radiation Safety,CAS

Summary

- 1. Lead-based reactor has many attractive features and may play an important role in the future energy supply, including a bridge role in the transition period from fission energy to fusion energy.
- 2. China has launched the ADS engineering construction project in 2011. The engineering design and related R&D activities for China lead-based reactors CLEAR are going on in order to finish the construction of the first engineering test system around 2020s.
- 3. Study on application concepts showed good prospects of leadbased reactor.
- 4. Chinese government is encouraging wider and deeper international collaboration on S&T research projects, including lead-based reactor program.



Institute of Nuclear Energy Safety Technology, Chinese Academy of Sciences (INEST, CAS)

Jointly sponsored by:

- Hefei Institutes of Physical Science, CAS (CASHIPS)
- University of Science and Technology of China (USTC)

Key programs:

- Advanced Fission Reactor Design and R&D (ADS CLEAR)
- Fusion/Hybrid Reactor Design and R&D (ITER/FDS)
- Nuclear Safety Innovation Project for Scientific and Technological Development
- 10 Divisions, 400~500 Staff + 200~300 Students

Major Research Areas:

~400 members

- Nuclear reactor safety
 (reactor design, nuclear detect & experiments, safety analysis methodology, ...)
- Radiation safety and environmental impact (radiation protection & shielding, chemistry safety of nuclear energy, ...)
- 3. Nuclear emergency and public safety (nuclear safety culture, nuclear accident emergency, nuclear power economics, ...)

The major professional/fundamental research basis for nuclear energy safety technology in China to promote the efficient and safe application of nuclear energy.



Institute of Nuclear Energy Safety Technology,CAS Key Laboratory of Neutronics and Radiation Safety,CAS

Thanks for Your Attention !



Website: www.fds.org.cn E-mail: contact@fds.org.cn





Current Status on Accelerator-Driven System (ADS) Experiments at Kyoto University Critical Assembly (KUCA)

Cheolho Pyeon

Research Reactor Institute, Kyoto University, Japan pyeon@rri.kyoto-u.ac.jp

ADS-NTT2016, Mito, Japan, 5th Sep. 2016

C. H. Pyeon, Kyoto Univ. 1



- Background and Purpose
- Composition of ADS in Kyoto Univ.
 - Kyoto University Critical Assembly (KUCA)
 - <u>Fixed-Field</u> <u>Alternating</u> <u>G</u>radient (FFAG) accelerator
- ²³⁵U-loaded ADS experiments with 100 MeV protons
- Neutron characteristics on solid targets (W, W-Be and Pb-Bi)
 - Static analyses: Reaction rate (k-source)
 - Kinetic analyses: Subcriticality ρ (\$)

Prompt neutron decay constant α (1/s)

Summary



Background and Purpose



Background

- An original concept of ADS for producing energy and transmuting MA and LLFP
- Neutron characteristics on solid targets (W, W-Be and Pb-Bi) in ADS
- Influences of solid target on ²³⁵U-loaded ADS experiments with 100 MeV protons
 - Neutron yield (Number of neutrons / one proton)
 - Reaction rate distribution (k-source)
 - Subcriticality and prompt neutron decay constant

Purpose

Investigate neutron characteristics of solid targets through static and kinetic analyses of experiments and calculations (MCNP)

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ADS with 100 MeV protons at KUCA





Fig. KUCA core

KUCA core

- A solid-moderated and –reflected core Fuel: HEU, Th, NU Moderator: Poly., Gr, Be Reflector: Al, Fe, Pb, Pb-Bi
- FFAG accelerator
- 100 MeV energy
- 1 nA intensity
- 20 Hz repetition, 100 ns width



Fig. Beam line of protons



Fig. Beam line of FFAG accelerator



²³⁵U-ADS core configuration





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²³⁵U-ADS in KUCA: Experimental analyses



Experiment

- Neutron yield
 - Protons: ²⁷Al(p, n+3p)²⁴Na
- Spallation Neutrons: ¹¹⁵In(n, n')^{115m}In
- Reaction rates (M and k-source)
 Profiles: ¹¹⁵In(n, γ)^{116m}In
- Subcriticality
 PNS and Noise methods

Calculation ■ MCNP6

- Nuclear data libraries
 - JENDL/HE-2007: Protons and spallation neutrons
 - JENDL-4.0: Transport
 - JENDL/D-99: Reaction rates

- **Definition of parameters**
- Neutron yield = Spallation neutrons / Protons
 - Spallation neutrons: ¹¹⁵In(n, n')^{115m}In
 - Protons: ²⁷Al(p, n+3p)²⁴Na
- (Normalized) Reaction rates = Profiles / Spallation neutrons
 - Profiles: ^{115In}(n, γ)^{116m}In (thermal) or ¹¹⁵In(n, n')^{115m}In (fast)
 - Spallation neutrons: ¹¹⁵In(n, n')^{115m}In





Table Dimension of target

Target	Diameter [mm]	Thickness [mm]
W	50.0	12.0
W-Be	50.0	W: 12.0 Be: 10.0
Pb-Bi	50.0	18.0

Table Comparison between measured and calculated neutron yield

Target	Calculation	Experiment	C/E value
W	0.57 ± 0.01	$\textbf{0.21}\pm\textbf{0.01}$	$\textbf{2.66} \pm \textbf{0.01}$
W-Be	$\textbf{0.32}\pm\textbf{0.01}$	0.15 ± 0.01	$\textbf{2.13} \pm \textbf{0.04}$
Pb-Bi	$\textbf{0.38} \pm \textbf{0.01}$	0.17 ± 0.01	$\textbf{2.27}\pm\textbf{0.04}$

Source: C. H. Pyeon, et al., Nucl. Technol., 192, 181 (2015).

(100 MeV protons)

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Fig. Core configuration of ²³⁵U-PE core

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Ξ





Static: Neutron multiplication







Fig. Measured reaction rate distribution (M and k-source study)

Table Comparison between measured and calculated M values (Subcriticality: 2,657 pcm)

Target	Calculation	Experiment	C/E value
W	$\textbf{1.73} \pm \textbf{0.01}$	1.85 ± 0.02	0.93 ± 0.01
W-Be	$\textbf{2.29} \pm \textbf{0.01}$	$\textbf{2.36} \pm \textbf{0.03}$	0.97 ± 0.01
Pb-Bi	1.95 ± 0.01	1.94 ± 0.02	1.01 ± 0.01

Source: C. H. Pyeon, et al., Nucl. Technol., 192, 181 (2015).

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Kinetic: Subcriticality (pcm)

	ln wi	re reg	ion				
S6		F	F	F		(2	
	F	F	F	F	F		
	F	F	F	F	F		
C1	F	F	F	F	F	S4)	
		F	F	F			
\$5						(3)	

Fig. Core configuration of ²³⁵U-PE core



Fig. Measured neutron behavior on time evolution (α and β eff study)



Target	BF ₃ #1 in (10, U)	BF ₃ #2 in (15, X)	Optical fiber
W	4944 ± 78	6386 ± 101	6228 ± 99
W-Be	5004 \pm 83	7050 \pm 114	4929 ± 77
Pb-Bi	4903 ± 77	6356 ± 92	4912 ± 74

Source: C. H. Pyeon, et al., Nucl. Technol., 192, 181 (2015).





Table	Target study	, on W,	, W-Be and Pb-Bi
-------	--------------	---------	------------------

keff	Reaction rate (In wire) for k-source	Subcriticality		
		PNS method	Noise method	
0.987	Available	Available	Available	
0.980	Available	Available	Available	
0.973	Available	Available	Available	
0.950	Available	Available	Available	

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Table Subcriticality in ²³⁵U & Pb-Bi-zoned core with Pb-Bi target

koff	Subcriticality		
Ken	PNS method	Noise method	
0.980	Available	Available	
0.950	Available	Available	
0.920	Available	Available	
0.900	Available	Available	

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Reaction rates (Neutron spectrum) analyses



- ²³⁵U & Pb-Bi-zoned core with Pb-Bi target
 - Indium reaction rate distribution: Analyses of k-source by ¹¹⁵In(n, γ)^{116m}In
 - Spectrum index: 115 In(n, γ) 116m In / 115 In (n, n') 115m In
 - Neutron spectrum: Activation foils; Al, Fe, In, Au and Ni (MeV threshold)
 - Subcriticality ranging between 0.98 and 0.90

Table Reaction rates in ²³⁵U & Pb-Bi-zoned core with Pb-Bi target

keff	Reaction rate (In wire) for M and k-source	Activation foils for Spectrum (Al, Fe, In, Au, Ni)
0.980	Available	Available
0.950	Available	Available
0.920	Available	Available
0.900	Available	Available

IAEA ADS Exp. Benchmarks in KUCA



²³⁵U-ADS with 14 MeV neutrons

(KURRI-TR-444, 2014: IAEA ADS CRP 2007) http://www.rri.kyoto-u.ac.jp/PUB/report/03_tr/img/KURRI-TR-444.pdf

²³²Th-ADS with 14 MeV neutrons or 100 MeV protons (W target)

(KURRI-TR(CD)-48, 2015: IAEA ADS CW 2013) http://www.rri.kyoto-u.ac.jp/PUB/report/04_cd/img/KURRI-TR-48.pdf

²³⁵U & Pb-Bi-zoned-ADS with 100 MeV protons & Pb-Bi target

(Being in IAEA ADS CRP 2016)

Contact me directly (sharing with JAEA of Japan, INEST; IMP of China and others)

- Pb-Bi target study
- Pb-Bi-zoned core study
- Global results of static and kinetic studies

(subcriticality ranging between 0.98 and 0.90)

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Solid Pb-Bi target study of ADS with 100 MeV protons

- Reaction rate distribution: $^{115}In(n, \gamma)^{116m}In$
- Kinetic parameters by the PNS and the Noise methods
- Subcriticality ranging between 0.99 and 0.95

Neutronics on ²³⁵U and Pb-Bi-zoned core

- Kinetic parameters by the PNS and the Noise methods
- Subcriticality ranging between 0.98 and 0.90

Reaction rate analyses

- Reaction rate distributions: 115 In(n, γ) 116m In (thermal) 115 In (n, n') 115m In (fast)
- Activation foils: Al, Fe, In, Au and Ni (MeV threshold)

Future works (ADS with 100 MeV protons; Pb-Bi target)

- Neutronics (Global results) on ²³⁵U and Pb zoned (Fast-like spectrum) core
- ²³⁷Np (capture and fission) and ²⁴¹Am (fission) irradiation







Round discussion on ADS-NTT2016

Cheolho Pyeon

Research Reactor Institute, Kyoto University, Japan pyeon@rri.kyoto-u.ac.jp

ADS-NTT2016, Mito, Japan, 5th Sep. 2016

C. H. Pyeon, Kyoto Univ. 1



Discussion issues

Dr. Sasa of JAEA, Japan

- Nuclear energy situation in Japan
- Future ADS design: TEF R&D and current status
- MA and Pb-Bi related technologies

Prof. Hong of SSKU, Korea

- Status on spent fuel management in Korea
- Status on GEN-IV (Pyro-SFR) in Korea
- ADS research in SSKU

Dr. Bai of INEST, China

- Strategy and plan of ADS (until 2020)
- CLEAR-0, I, II and III
- Software development for actual experimental facilities

Prof. Pyeon of KU, Japan

- Characteristics on Pb-Bi target and Pb-Bi-zoned core
- IAEA ADS benchmarks of KUCA
- Future ADS experiment plan

Open the proceedings of ADS-NTT 2016, "KURRI-KR(CD) in 2016," on KURRI web site soon!



IAEA ADS Exp. Benchmarks in KUCA



²³⁵U-ADS with 14 MeV neutrons

(KURRI-TR-444, 2014: IAEA ADS CRP 2007) http://www.rri.kyoto-u.ac.jp/PUB/report/03_tr/img/KURRI-TR-444.pdf

²³²Th-ADS with 14 MeV neutrons or 100 MeV protons (W target)

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■ ²³⁵U & Pb-Bi-zoned-ADS with 100 MeV protons & Pb-Bi target

(Being in IAEA ADS CRP 2016)

Contact me directly (sharing with JAEA of Japan, INEST; IMP of China and others)

- Pb-Bi target study
- Pb-Bi-zoned core study
- Global results of static and kinetic studies (subcriticality ranging between 0.98 and 0.90)

10 Participant countries (13 institutions) in IAEA ADS CRP 2016:

Argentina, Belarus, China (INEST and IMP), Germany (KIT), Hungary, India (BARC), Italy (Polito Torino and ENEA), Korea (SNU), US (ANL) and Japan (JAEA and Kyoto Univ.)

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M&C 2017 in Jeju, Korea on 16-20, Apr. 2017



Subcriticality system analysis methods (Track 4)

- 4-1 Subcriticality Measurement and Online Monitoring Techniques
- 4-2 Spent Fuel Cask/Storage Analyses
- 4-3 Deterministic and Monte Carlo Analysis of ADS
- 4-4 Energy and Spatial Correction Factors for Subcriticality Measurements
- 4-5 Uncertainty of the Methodologies for Subcriticality Determination
- 4-6 Integral Parameters and their Experimental Determination
- 4-7 Others
- Special session (Chair: Prof. T. Endo, Nagoya Univ., Japan) Title: <u>ADS Benchmarks at KUCA</u>
 - Energy and spatial correction factors for kinetic parameters
 - Deterministic and stochastic analysis methods
 - On-line monitoring techniques of subcriticality
 - Uncertainty of methodology for subcriticality
 - Higher-harmonics analyses for kinetic parameters
 - Development of reactor analysis codes

Please access to, http://mc2017.org/





- New meeting schedule fixed since 2015:
 - General meeting by rotation (Japan, Korea and China) in every two years (even)
 - Topical meeting (any country) in every two years (odd)

5th Rotation schedule

- 13th, 2015 (Japan): Topical meeting at JAEA (Pb-Bi techniques)
- 14th, 2016 (Japan): General meeting
- 15th, 2017 (???): Topical meeting: Topic and Venue -> Any suggestion?
- 16th, 2018 (Korea): General meeting
- 17th, 2019 (???): Topical meeting
- 18th, 2020 (China): General meeting

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TEL (072) 451-2300