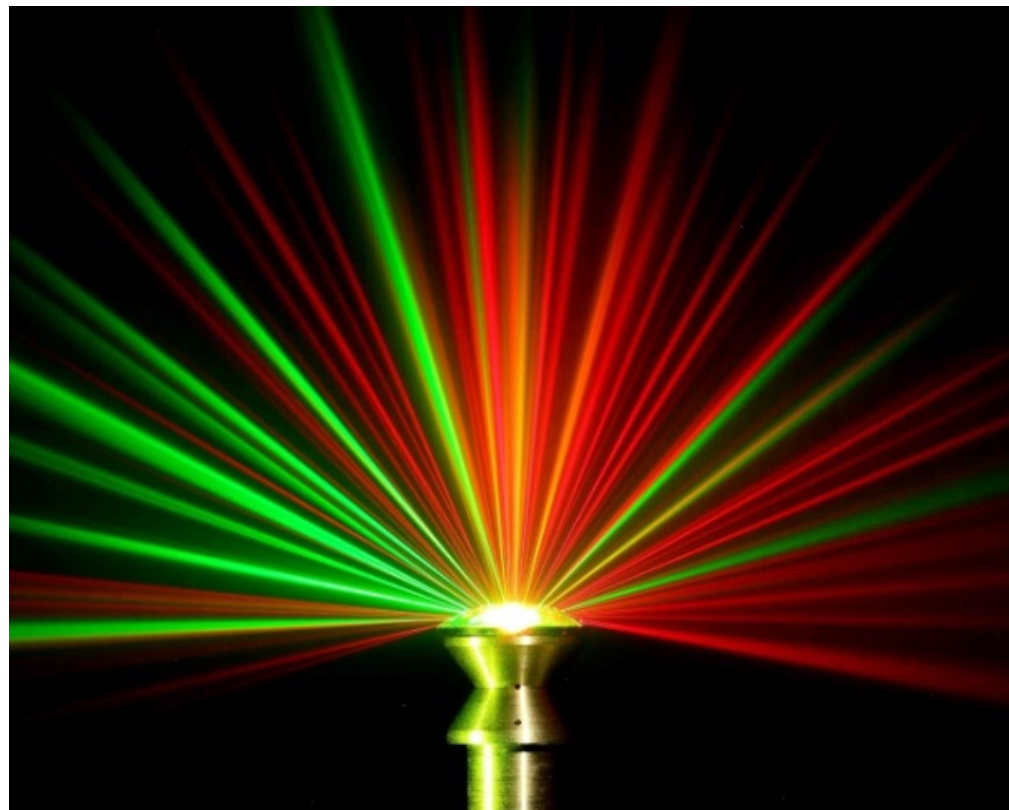


Historical Perspective on the Evolution of MPDV Probe Designs

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9th Annual PDV Workshop
June 6–9, 2016
Livermore, CA



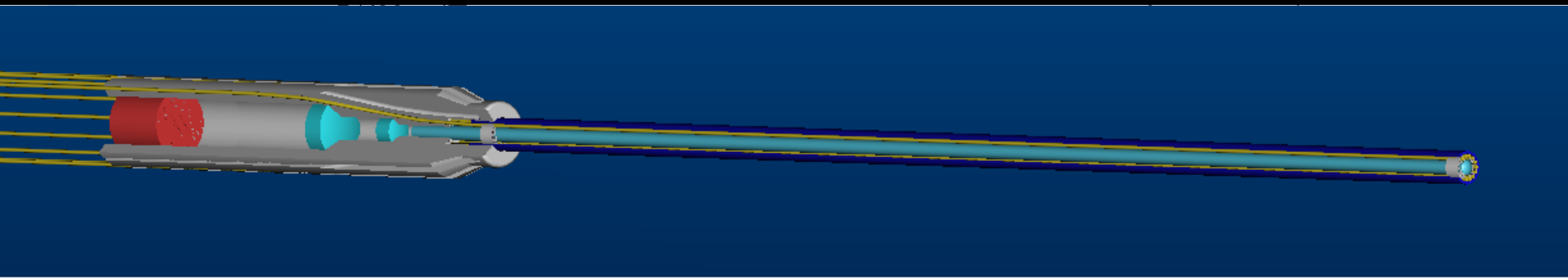
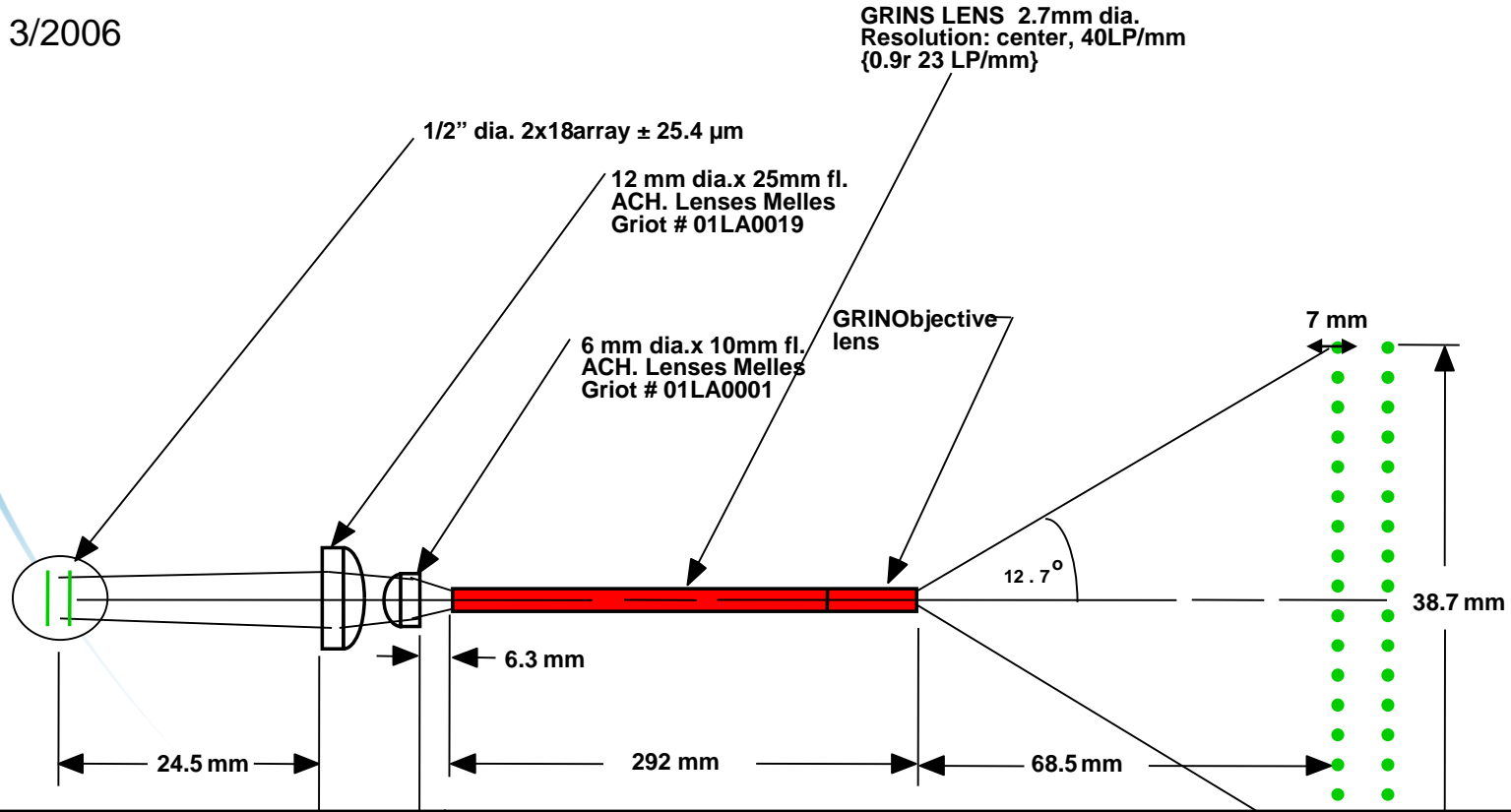
This work was done by National Security Technologies, LLC, under
Contract No. DE-AC52-06NA25946 with the U.S. Department of Energy.



Managed and operated by
National Security Technologies, LLC

GRIN (Gradient Index) VISAR/PDV probe collection system for UNICORN

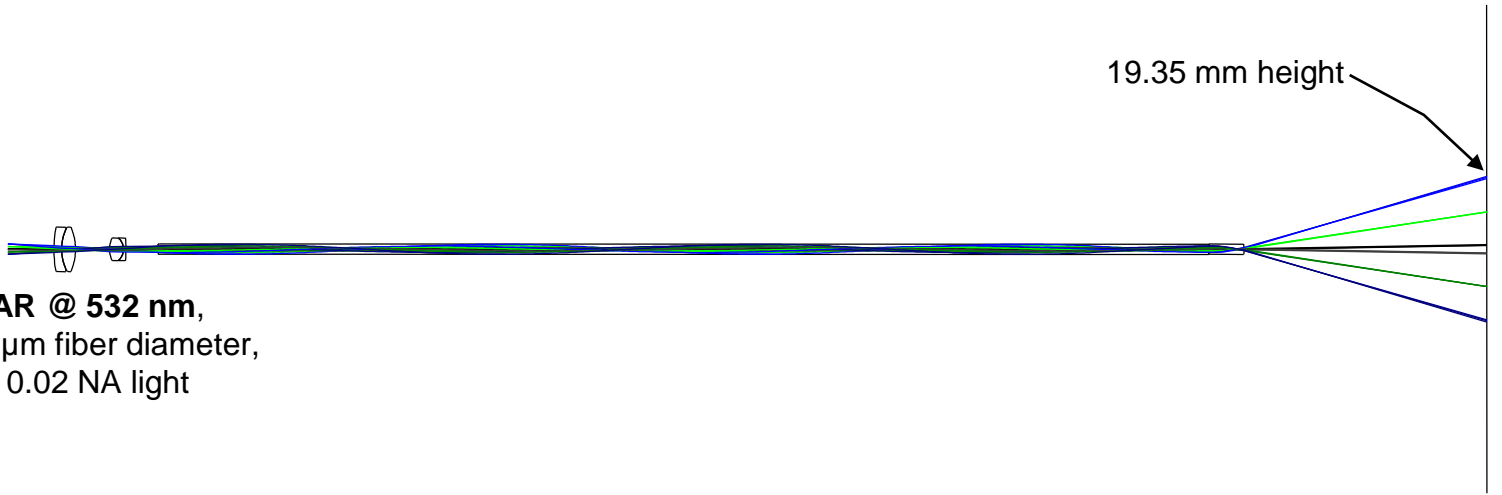
3/2006



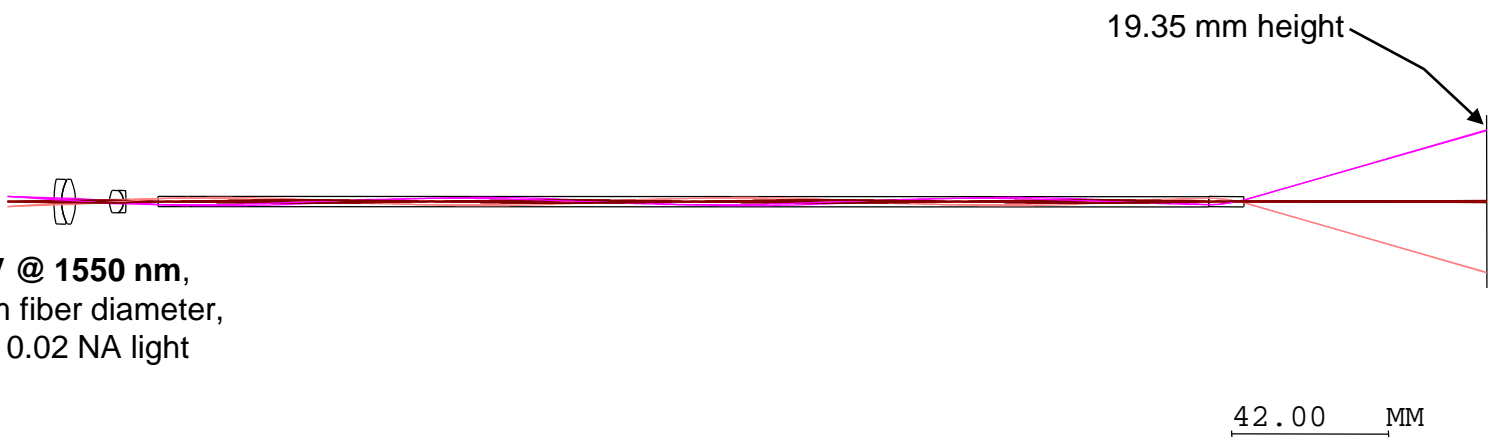
21:04:16

Current UNICORN VISAR/PDV Probes

VISAR @ 532 nm,
100 μm fiber diameter,
only 0.02 NA light



PDV @ 1550 nm,
9 μm fiber diameter,
only 0.02 NA light



UNICORN_V7.1en

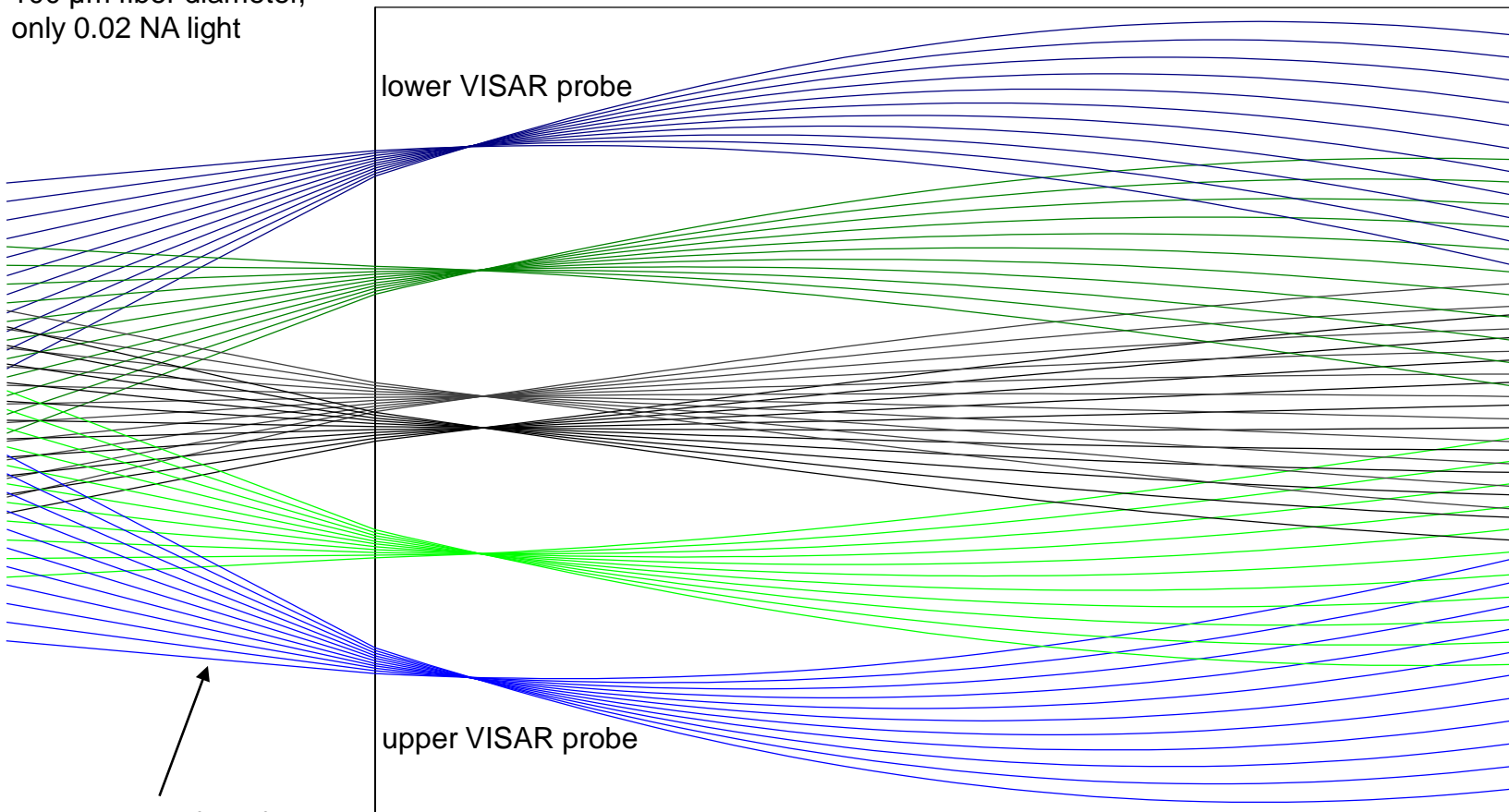
Graded Index Rod Lenses

Positions: 1-2

RMM 26-Mar-06

VISAR @ 532 nm,
100 μm fiber diameter,
only 0.02 NA light

Current UNICORN VISAR/PDV Probes

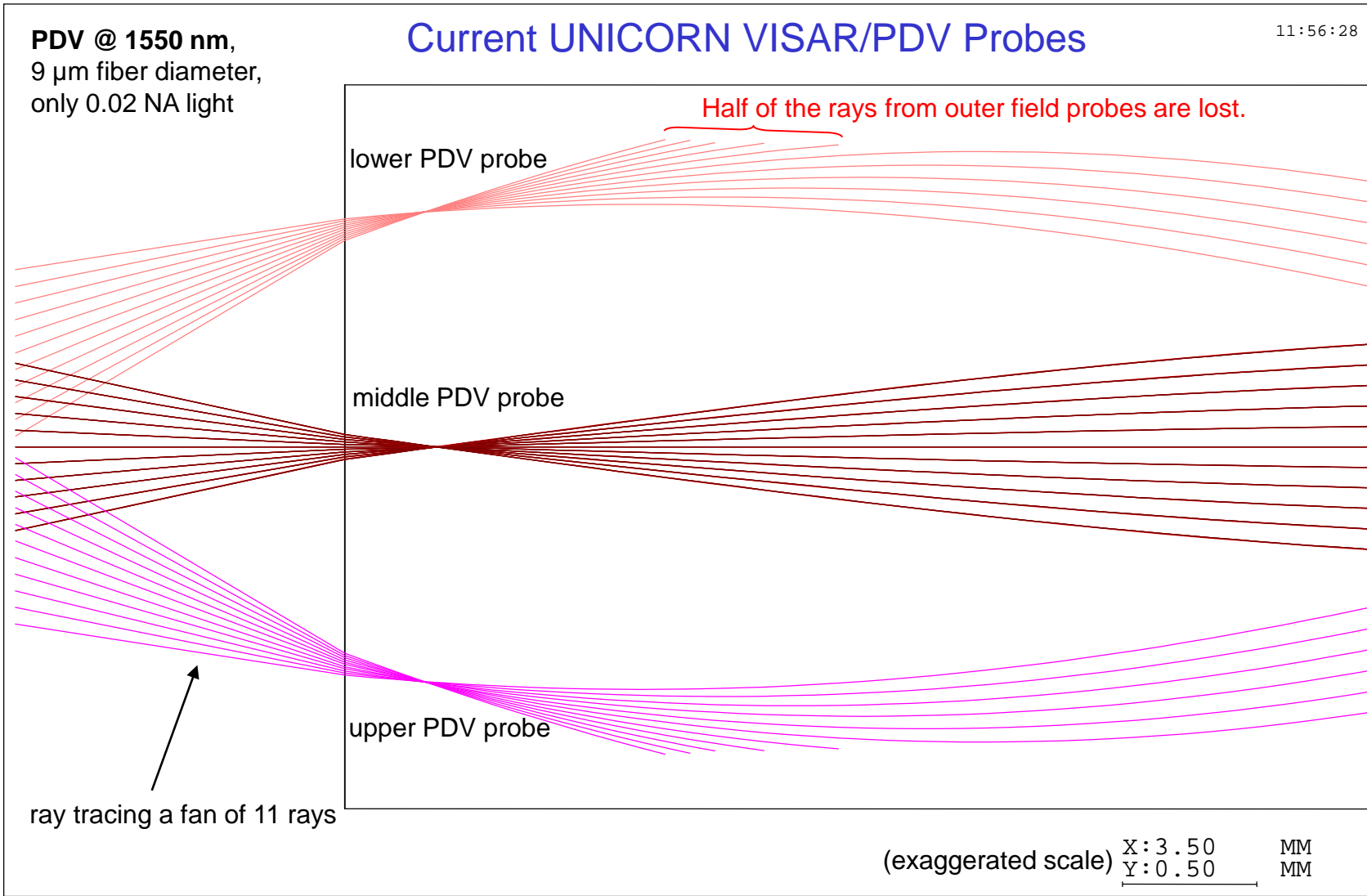


ray tracing a fan of 11 rays

(exaggerated scale) X:3.50 MM
Y:0.50 MM

UNICORN_v7.len

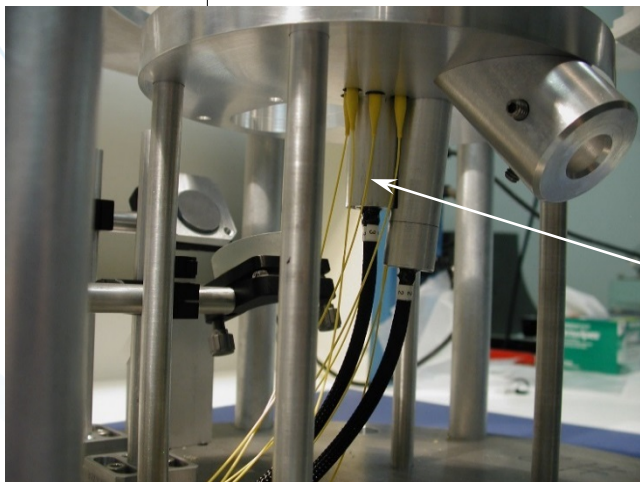
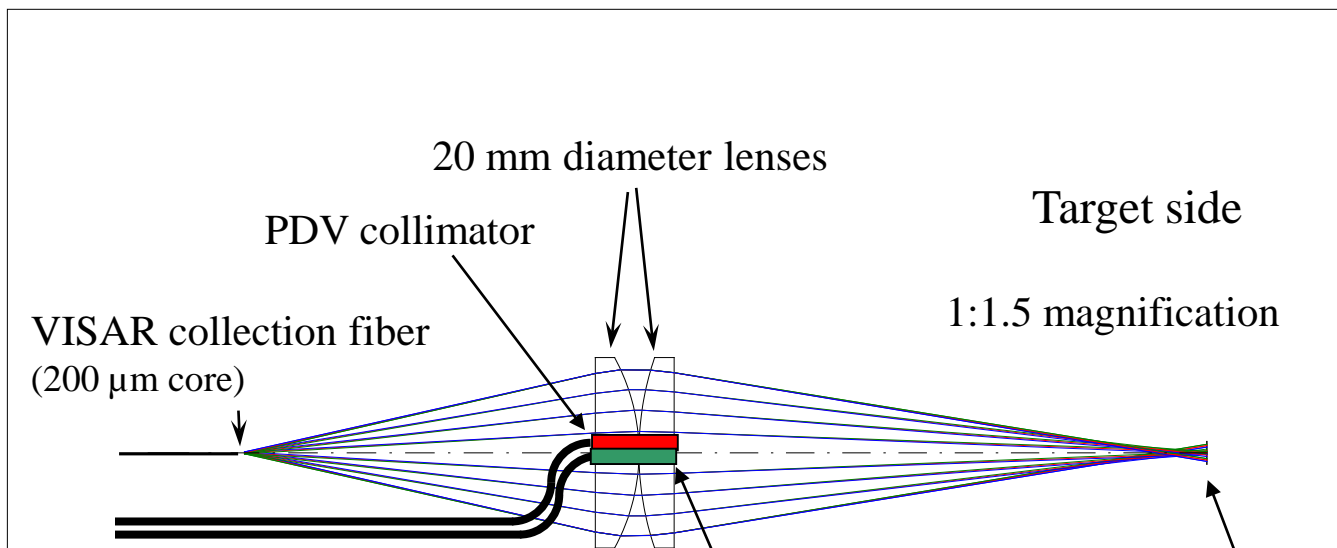
Position: 1 RMM 26-Mar-06



UNICORN_V7.1.len

Position: 2 RMM 25-Mar-06

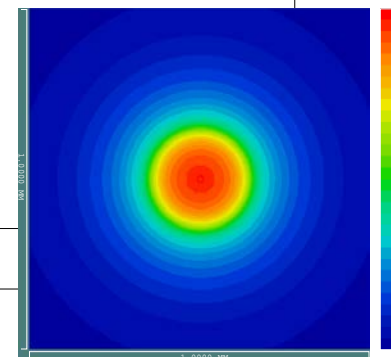
Barolo pRad 40-60 VISAR probe ray trace



VISAR source collimator w/50 μm core transmit fiber

40-60 VISAR probe

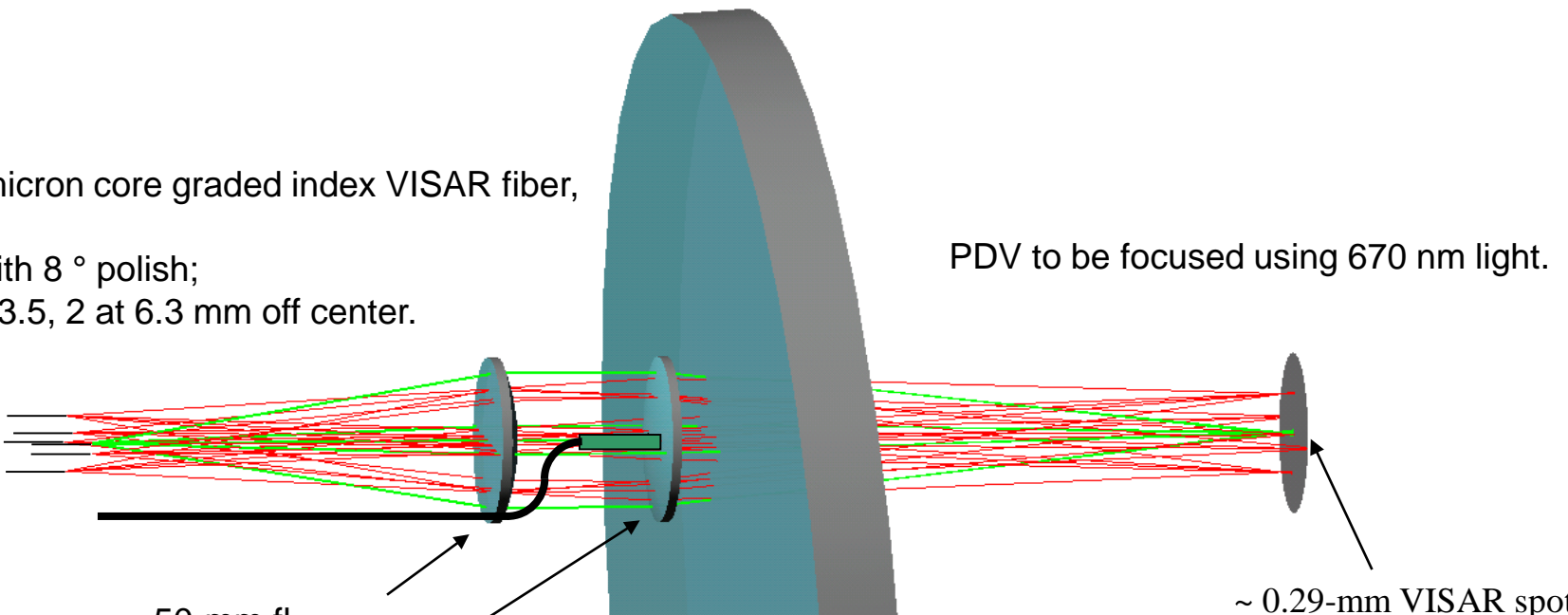
Barolo_setup_DSCN4190.JPG, 12/14/06



Combination VISAR/PDV probe for Barolo, 2007

Center 200-micron core graded index VISAR fiber,

PDV fibers with 8 ° polish;
1 at 0.7, 2 at 3.5, 2 at 6.3 mm off center.



50-mm fl

80-mm fl

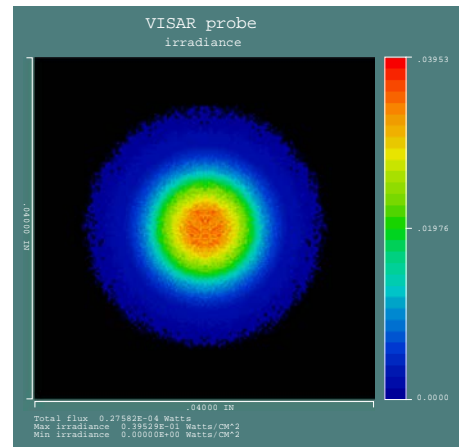
20-mm diameter, BK7 lenses

Optical elements ordered uncoated for machining holes and AR coated later with a double "V" coat for both 532 and 1550 nm.

6" \varnothing 0.375" thick NBK7 window tilted 4°
to prevent reflections back into probes

PDV to be focused using 670 nm light.

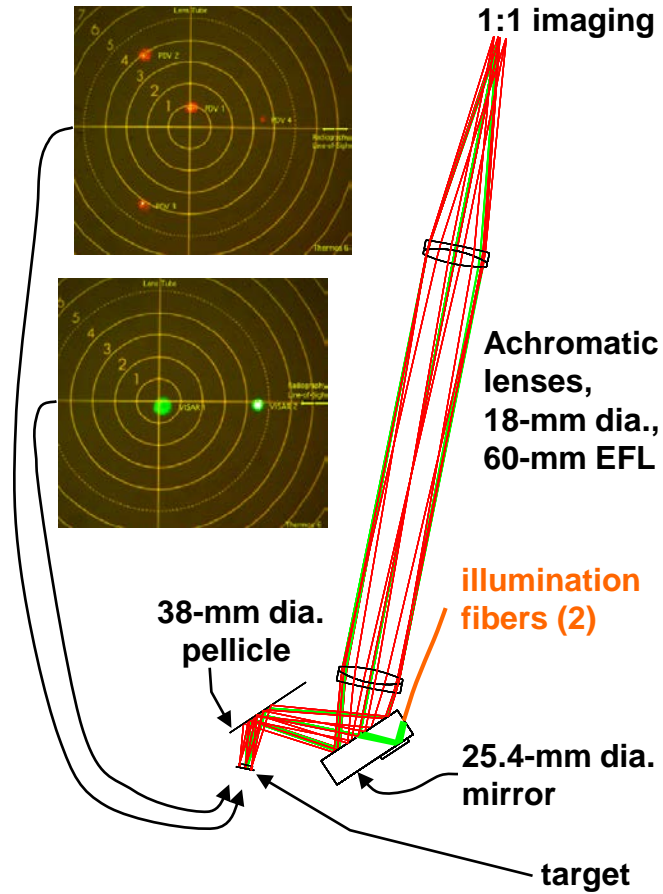
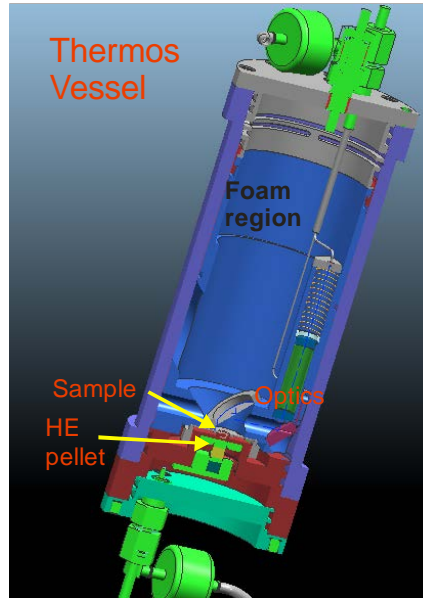
~ 0.29-mm VISAR spot





The velocimetry system consisted of both VISAR and PDV

- NSTec designed a diagnostic canister to hold the foam and the optical diagnostics.
- A high-bandwidth VISAR was designed to resolve the rise time.
- PDV was designed to follow the velocity for a long period of time.
- The relay lens system sampled small regions of the target. A pellicle was used so the optics did not interfere with the flight of the target. The small sample spots avoided bandwidth problems from sweeping waves.
- The PDV sampled the center of the target and at 3 positions at 1/2 sample radius. The VISAR sampled near the center and at 1 position at 1/2 sample radius.



PDV

Dave Holtkamp
 Michael Furlanetto
 Mark Wilke

VISAR

Mike Furnish (SNL)
 Matt Briggs

NSTec

Morris Kaufman
 Brent Frogget
 Bart Briggs
 Adam Iverson

Vincent Romero
 Bob Malone
 Greg Lare
 Dave Esquibel



2006-2007

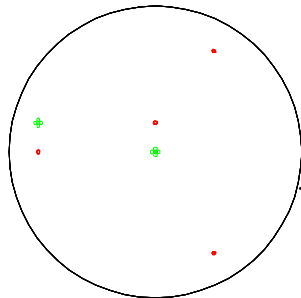
THERMOS VISAR and PDV imaging

VISAR and PDV fibers have different heights within the fiber array

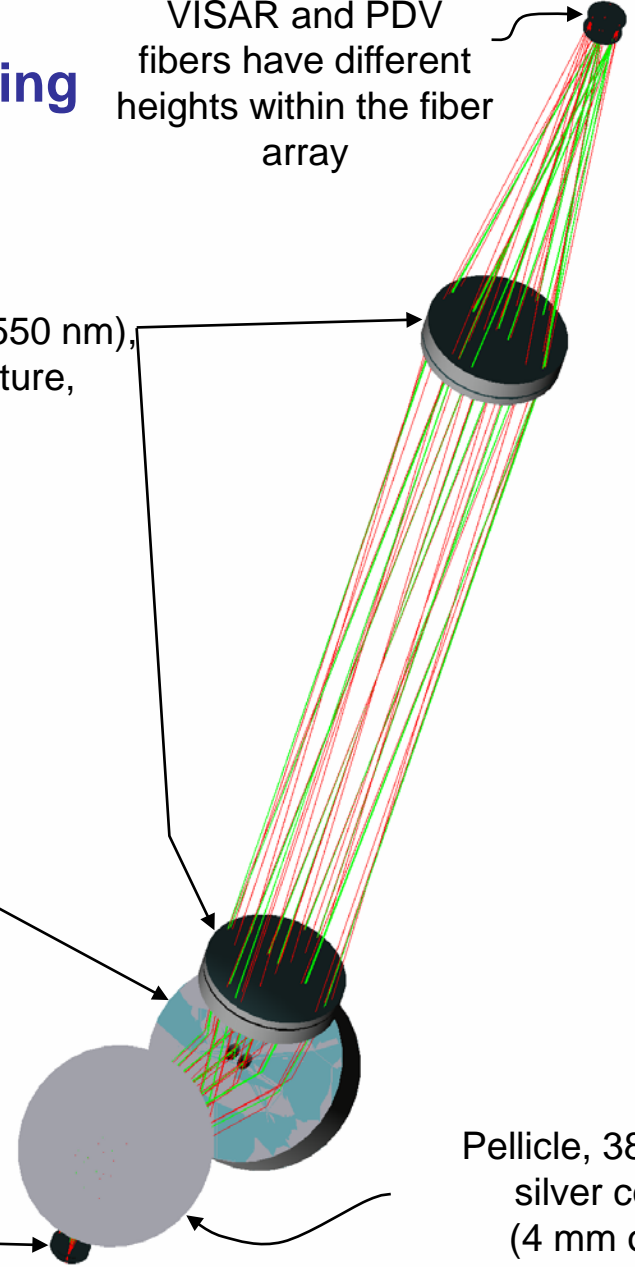
doublet achromat lenses,
(special AR coatings for both 532 and 1550 nm),
60 mm EFL, 16.2-mm diameter aperture,
SSK4A & SF8 glasses

Mirror,
25.4-mm diameter, 8-mm thick,
offset 0.25 mm, 1.651 ID holes,
18-mm diameter aperture,
with small back mirror,
9 x 9 x 1 -mm, offset 6.5 x 1 mm

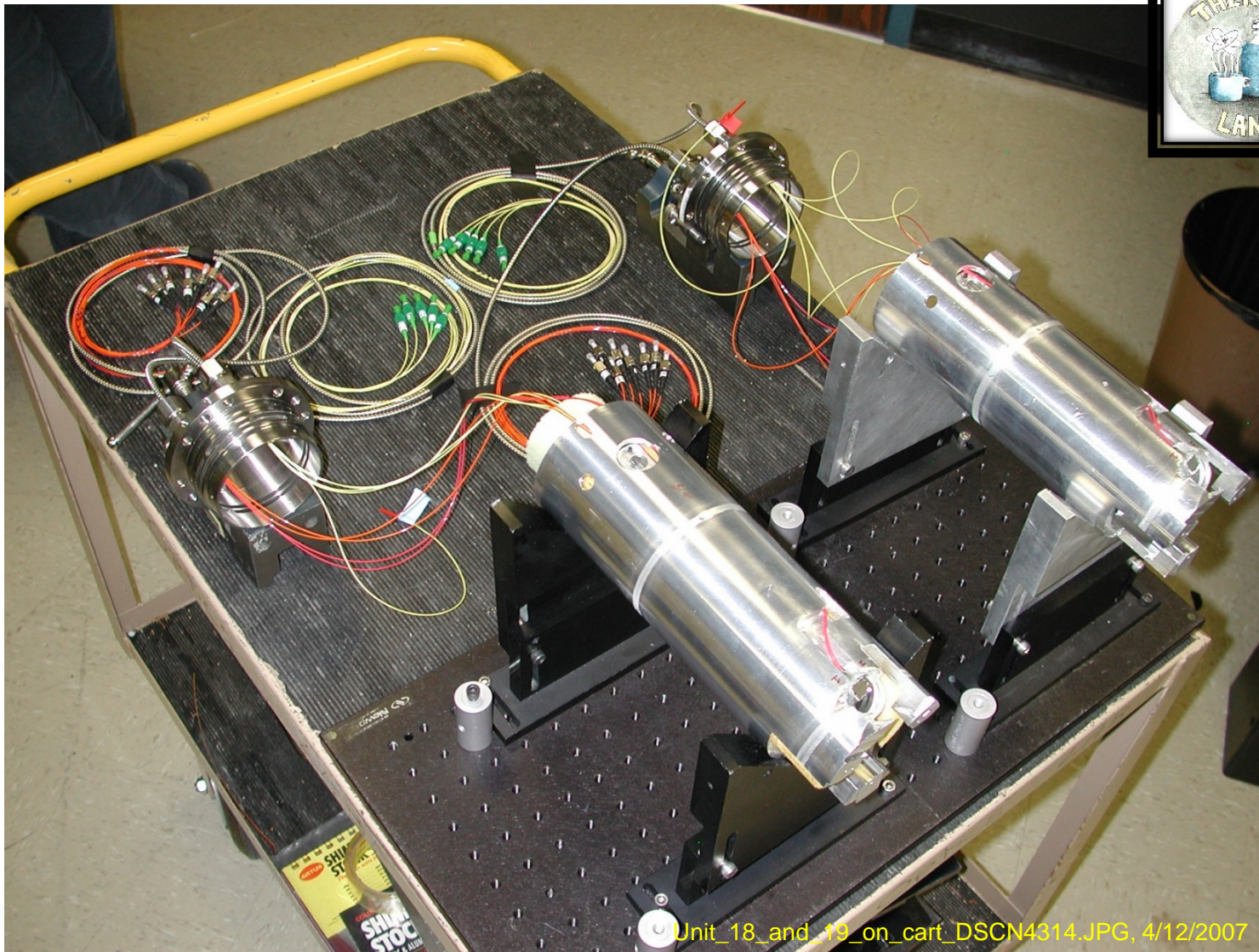
View of VISAR and PDV locations looking at the target



Pellicle, 38-mm ID,
silver coated
(4 mm offset)



THERMOS packages being prepared for shipment

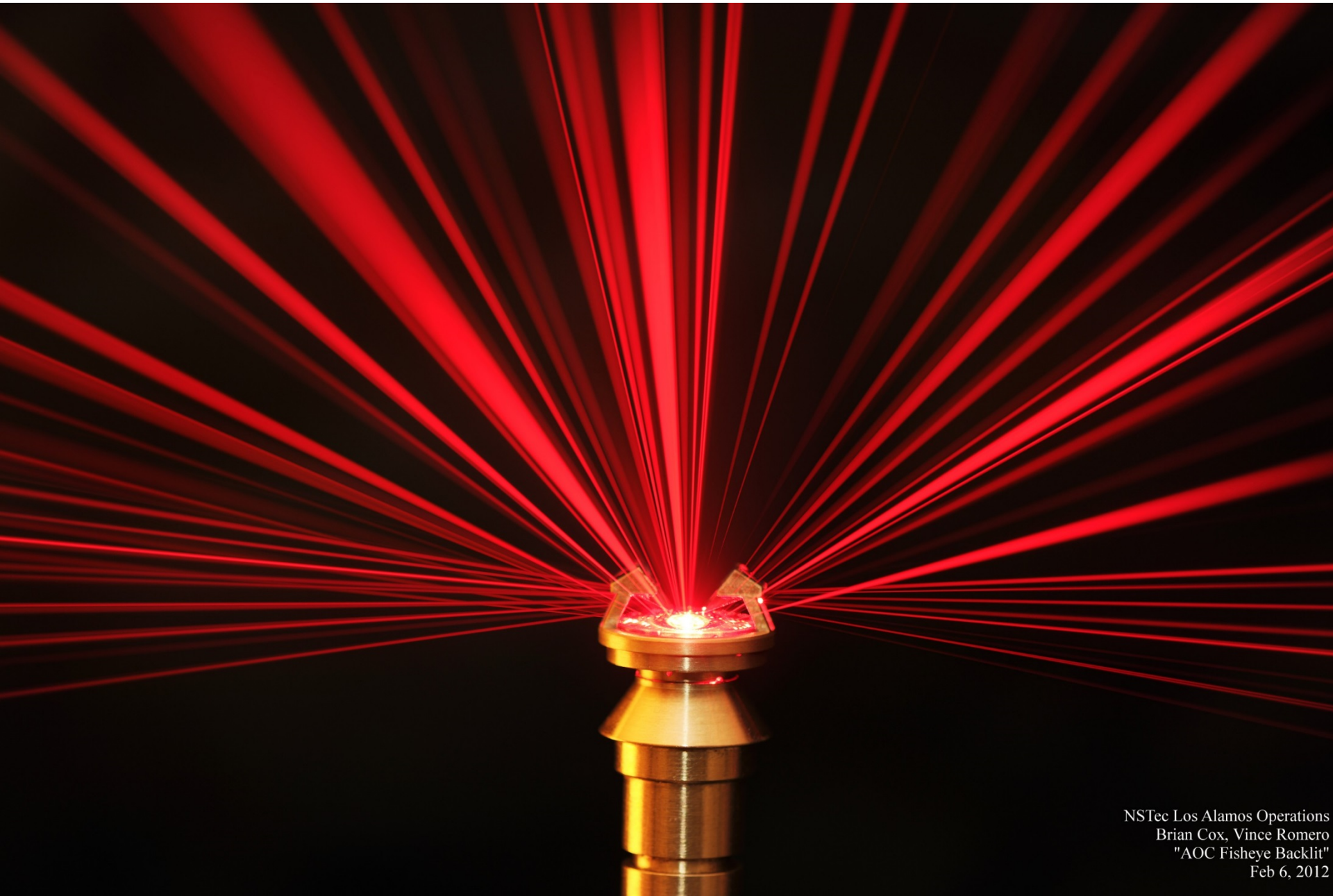




Soft Catch

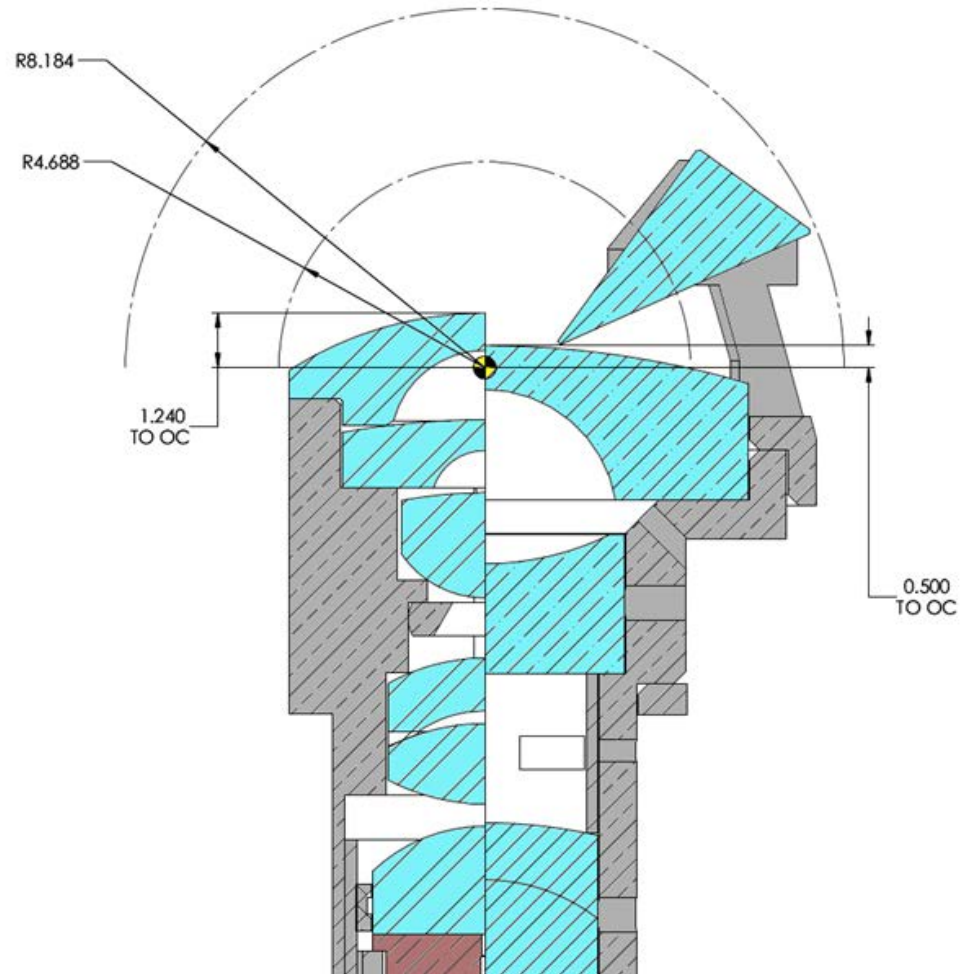
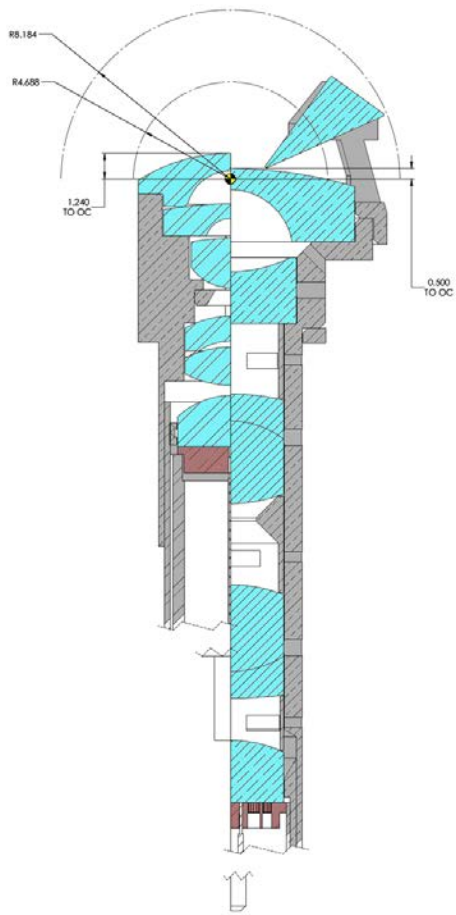
- It was discovered experimentally that commercial 3.5 lb/ft³ foam will stop the projectile without incurring further damage.
- Later, due to a different HE configuration, the design was changed to specify a 5 lb/ft³ foam.



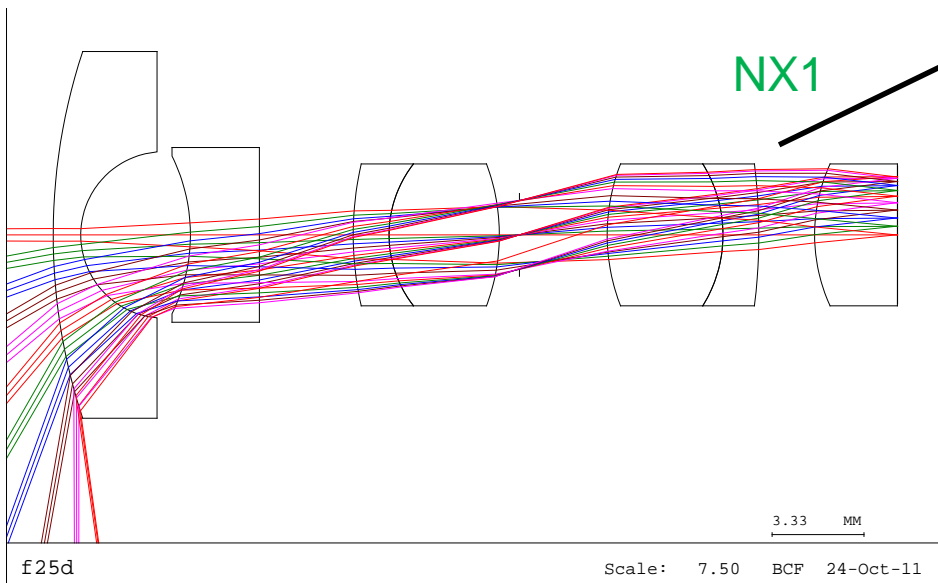
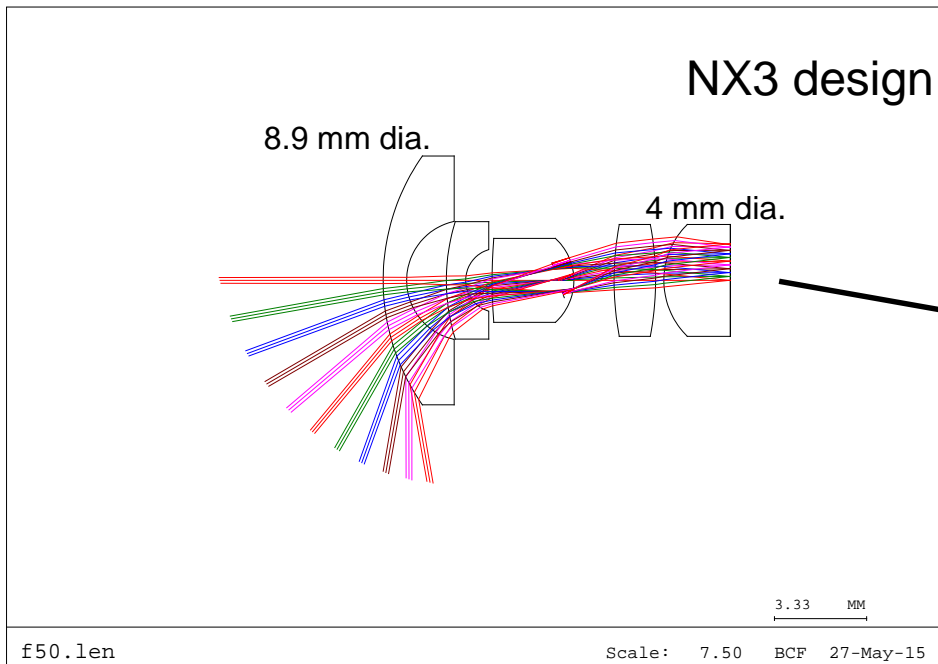


Size comparison

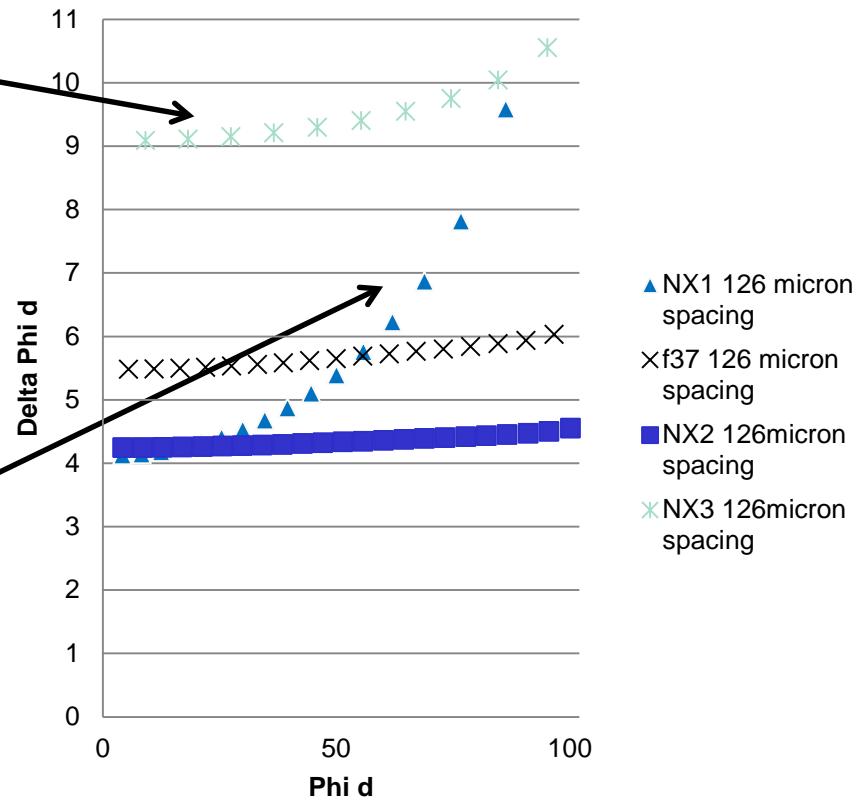
NX3b to NX1



Fisheye Lens Designs

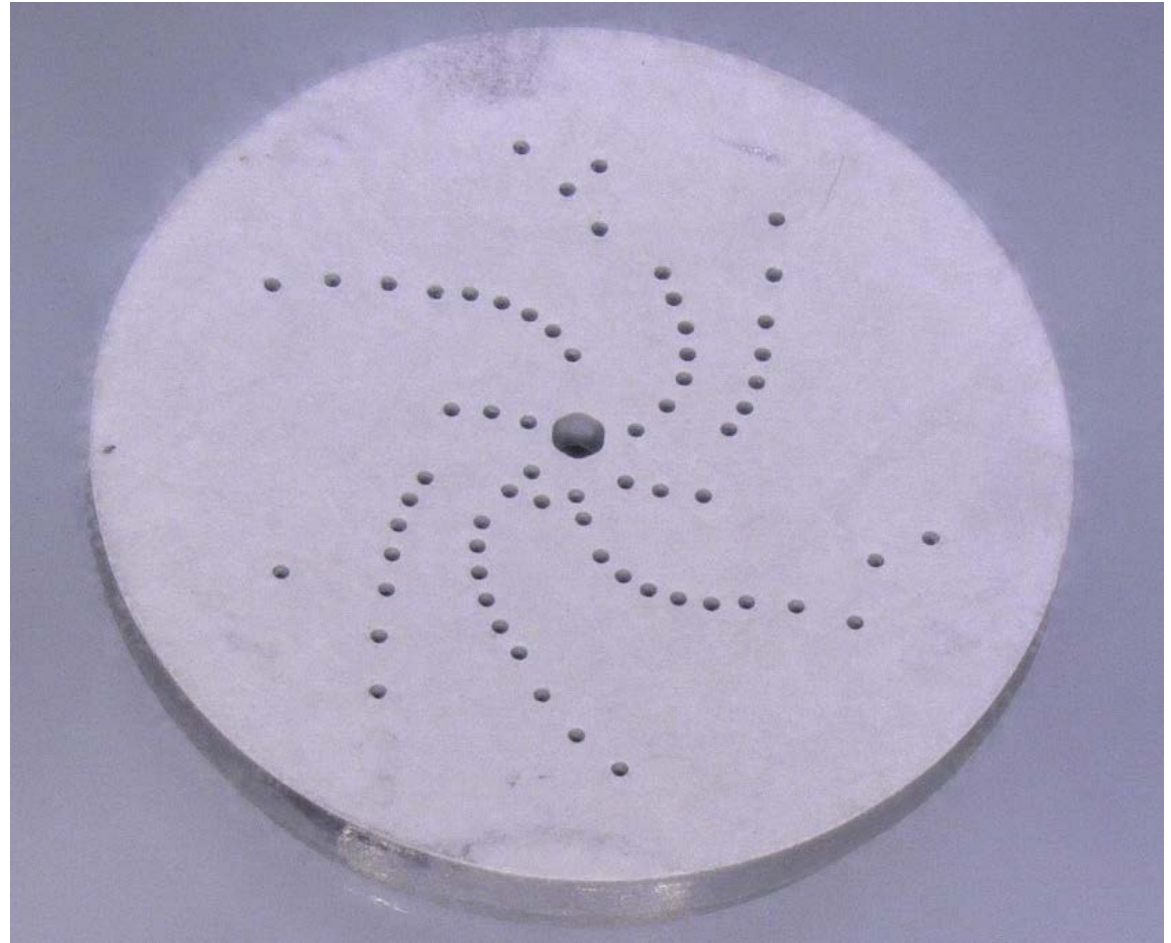


fiber angular spacing vs lens polar angle



PDV Details

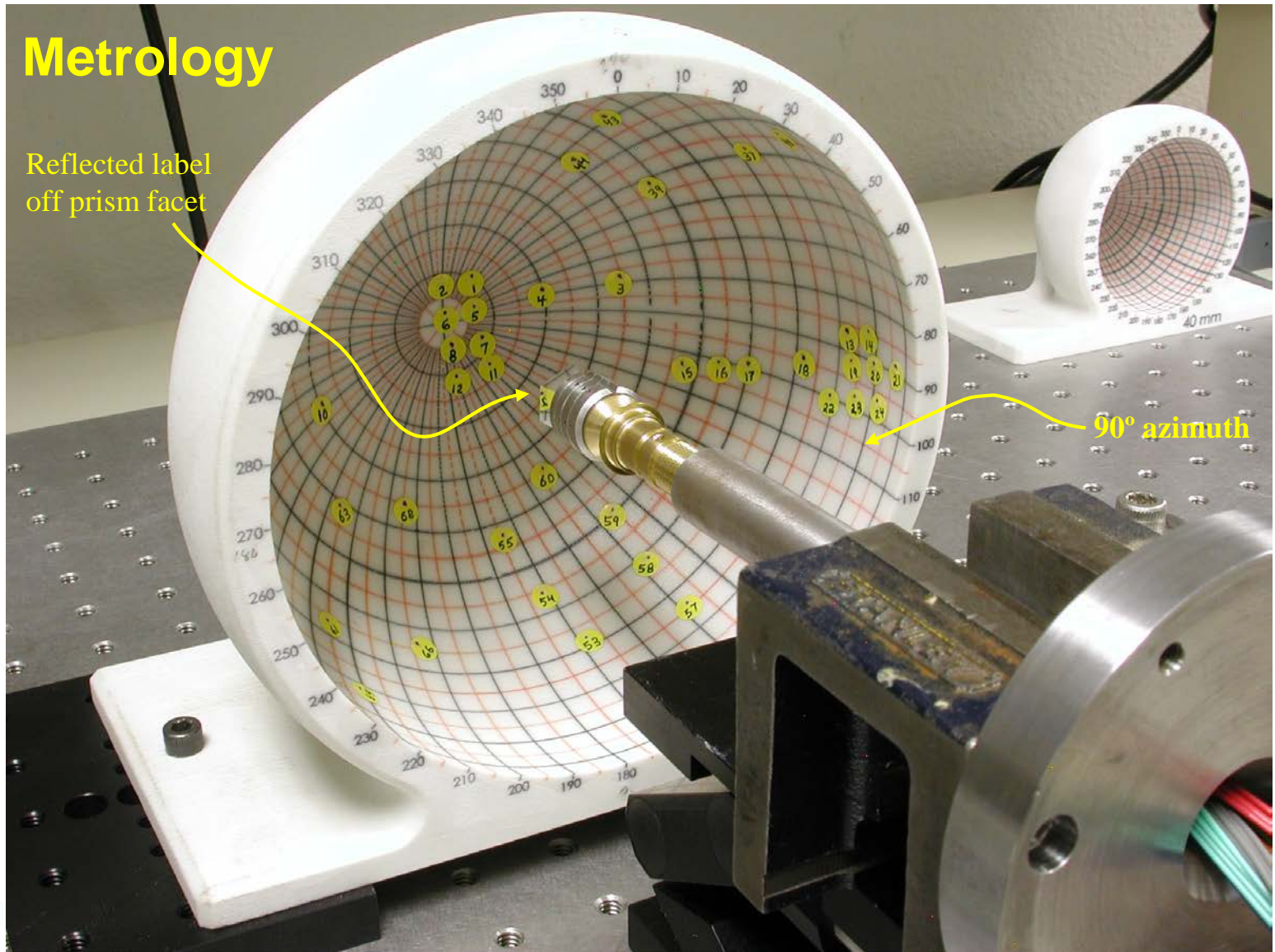
Ceramic mask for fiber arrays
(Photoveel II)
8 mm diameter,
1.5 mm thick,
126 μm tapered holes



Metrology

Reflected label
off prism facet

90° azimuth



PDV probe with Stereo Imaging

Z6 (blue)
Z3 (black)

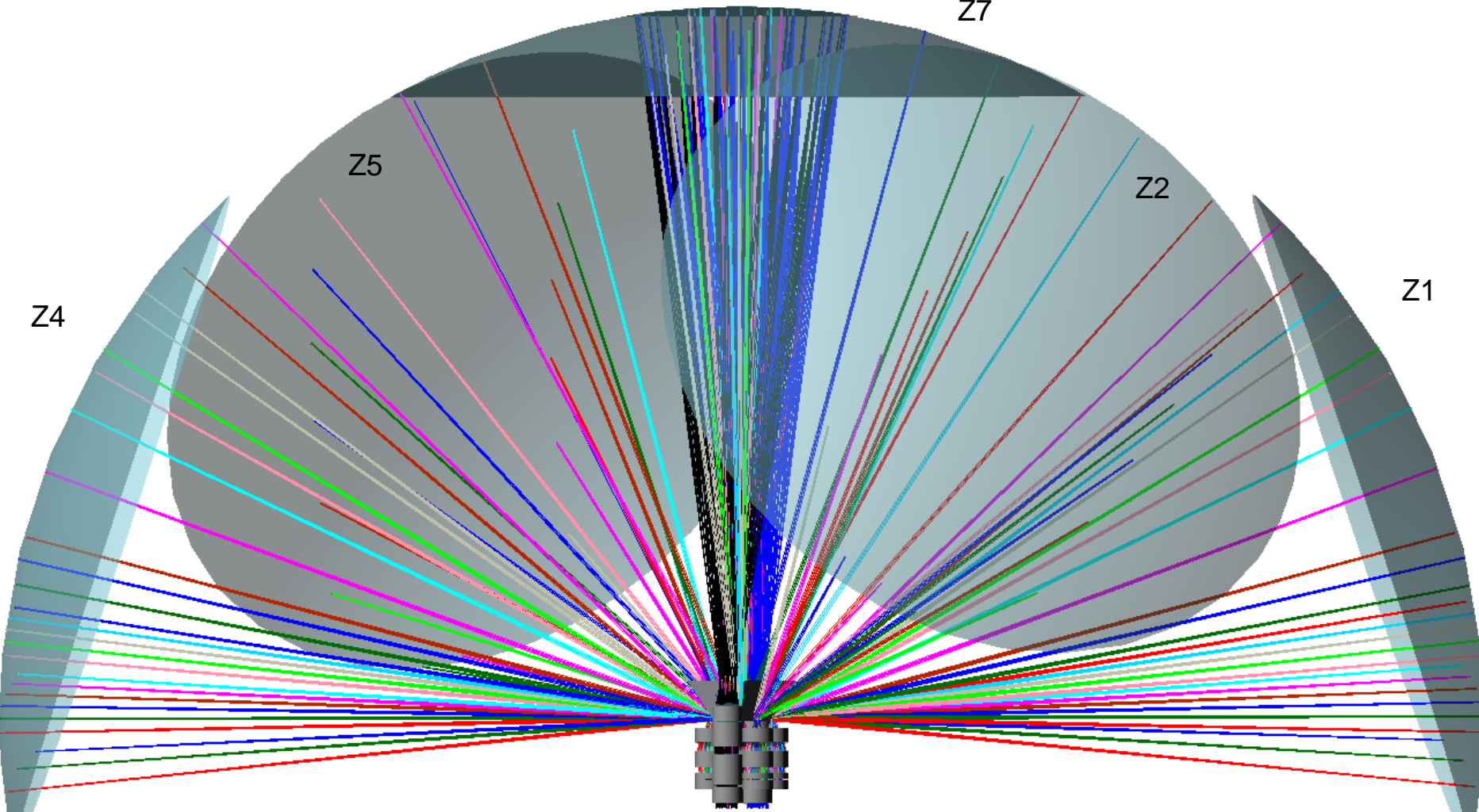
Z7

Z5

Z2

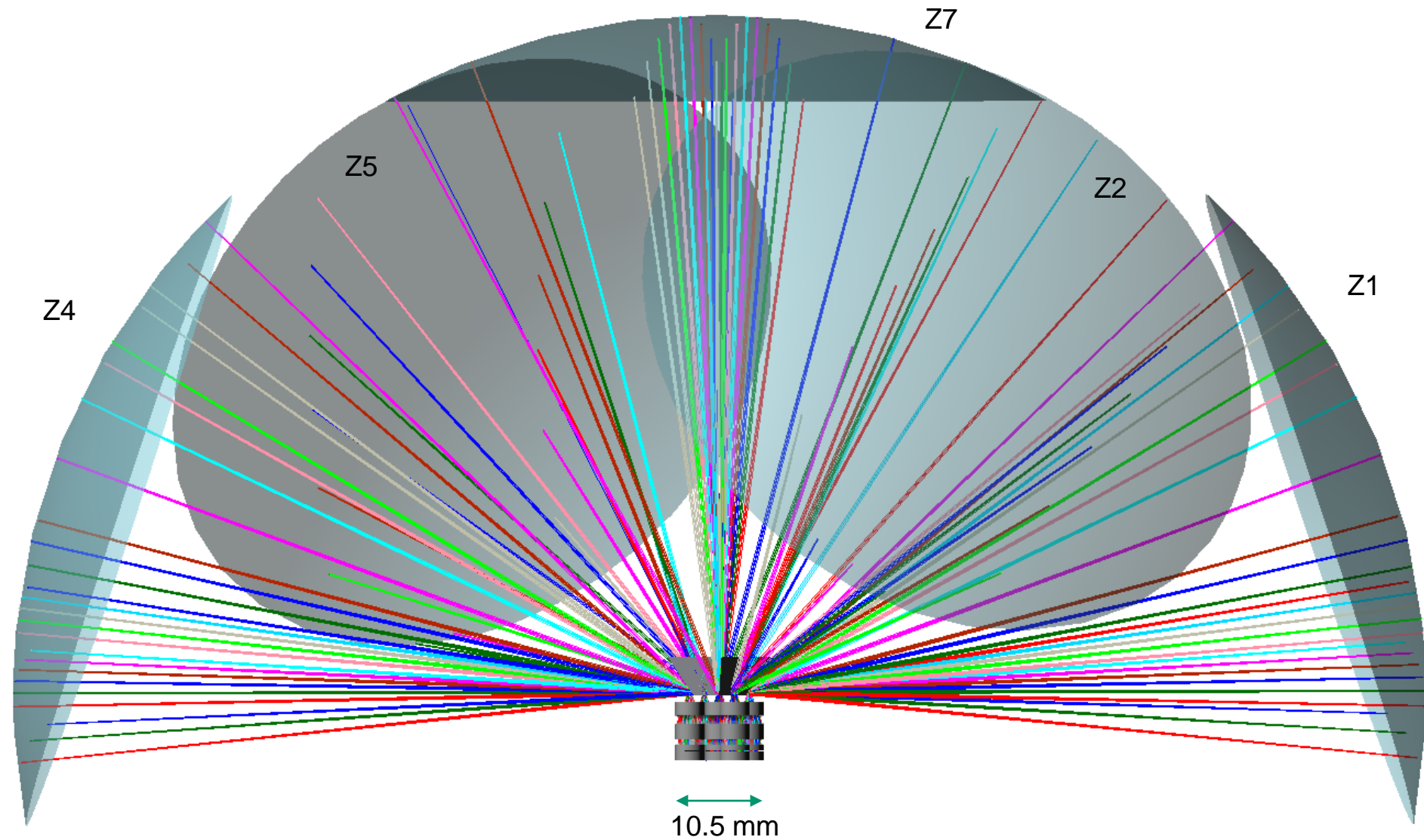
Z4

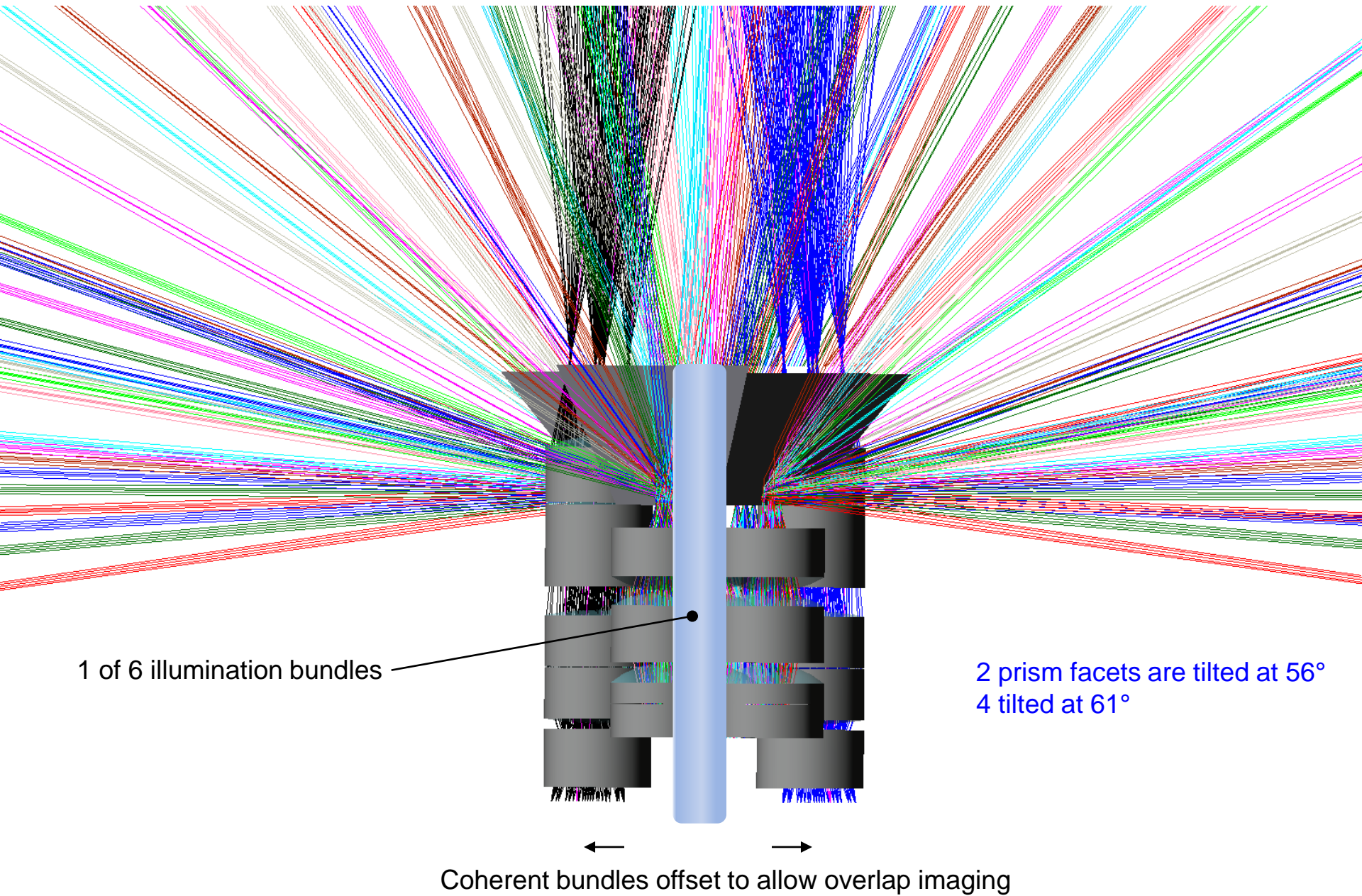
Z1



PDV fiber arrays are index matched to first fused silica lens

PDV probe (Stereo Imaging hidden)





Zones 3 & 6 are used for stereo imaging

The stop diameter determines the NA of collected light and also the depth of focus

(Perspective has been rotated)

24 mm diameter zone for imaging (blue & black rays); 10x magnification

F/# of surface collected light is 36

Imaging stop (2.1 mm dia.)

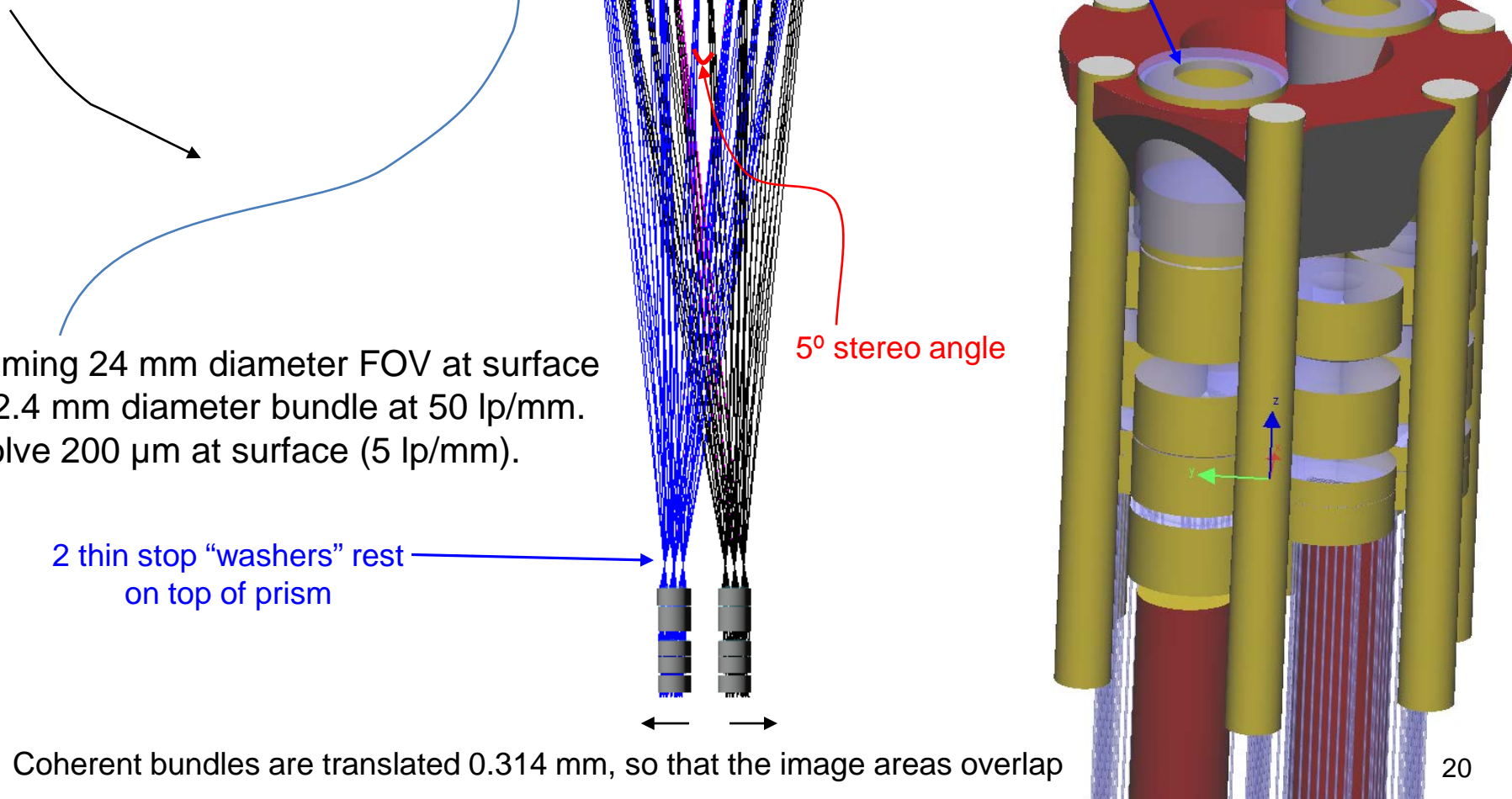
Z6 (blue)
Z3 (black)

5° stereo angle

Assuming 24 mm diameter FOV at surface and 2.4 mm diameter bundle at 50 lp/mm. Resolve 200 μm at surface (5 lp/mm).

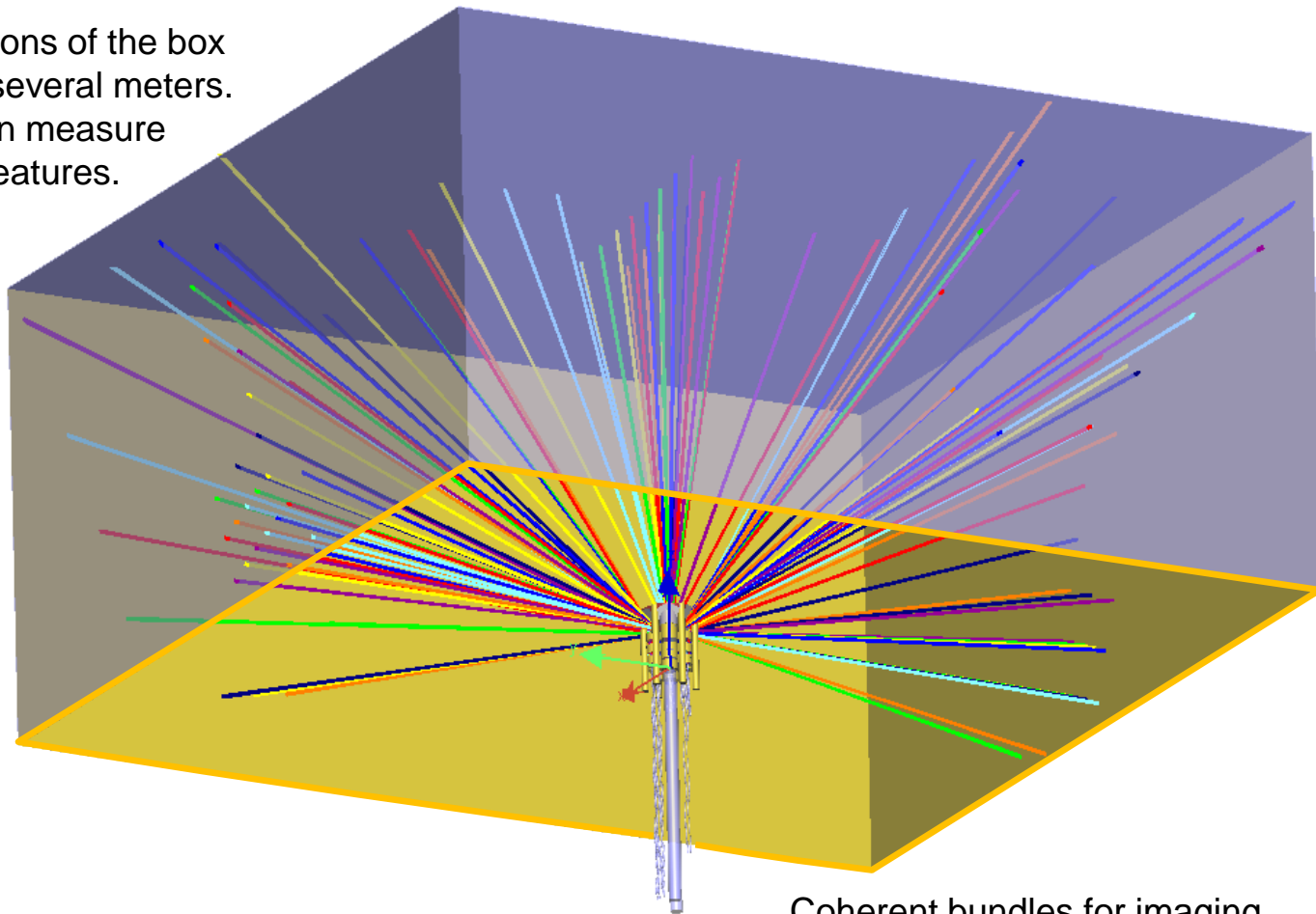
2 thin stop "washers" rest on top of prism

Coherent bundles are translated 0.314 mm, so that the image areas overlap



Probe can be configured to measure dimensions of an unknown shape using an Optical Backscatter Reflectometer (OBR) in static mode, and then measure the velocity of the wall movements in dynamic mode. (Not shown are the two imaging zones.)

Dimensions of the box can be several meters.
OBR can measure 10 μm features.



Coherent bundles for imaging.
Fibers for PDV.

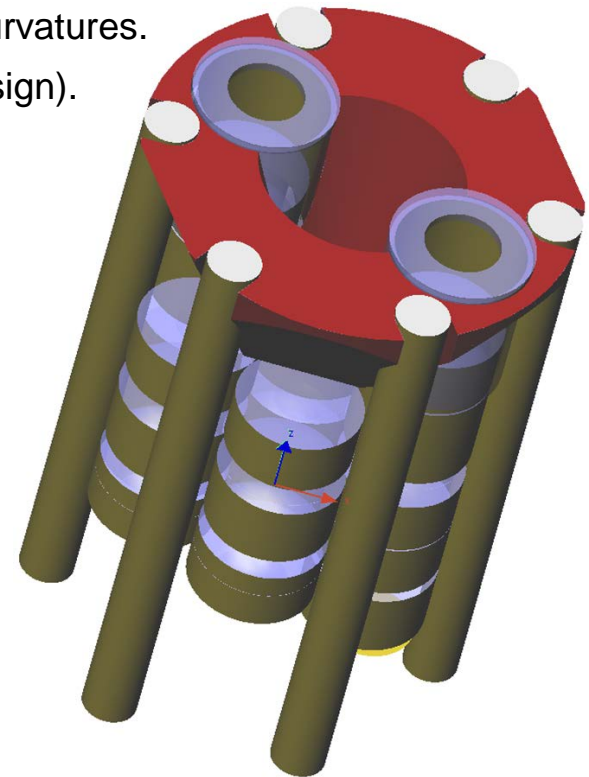
PDV Probe with Stereo Imaging

Advantages:

1. Accommodates imaging along with the PDV channels. Imaging does not have to be used for dynamic recording, it could also serve as a surface inspection tool. We have a 1550 nm converter for visible cameras allowing images of surface features surrounding a PDV spot.
2. Each of the 5 fiber arrays can have different rotations to change area coverages.
3. Each mirror facet can have different tilts to change area coverages. Currently using 56° and 61°.
4. AR coatings more efficient than fish-eye, because of fewer curvatures.
5. Each lens stack can have different focal lengths (modular design).
6. This probe accommodates several hundreds of fibers.
7. Data recorded down to **6.5 mm** from the zero crossing.

Disadvantages:

1. Zero crossings are shifted ~2.5 mm for 4 of the 5 zones.
2. Must show that imaging is cheap and easy to perform.



US 9,121,861 B2 Patent