



Corrosion Inhibition of Aluminum Alloy 2024-T3 by Aqueous Vanadium Species

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Nuclear magnetic resonance (NMR) measurements were made on aqueous vanadate solutions to characterize speciation as a function of pH and vanadate concentration. Additionally, potentiodynamic polarization measurements were carried out on Al alloy 2024-T3 in 50 mM NaCl solutions in which pH and vanadate concentration were systematically varied. Results showed that inhibition by vanadates occurred mainly in alkaline solutions where tetrahedrally coordinated vanadates, metavanadate and pyrovanadate, were abundant. Inhibition was not observed in solutions where octahedrally coordinated decavanadates predominated. Anodic inhibition, in the form of increased pitting potential, was observed in both aerated and deaerated solutions. In contrast, cathodic inhibition was observed only in aerated solutions acting primarily through the suppression of oxygen reduction. Energy-dispersive spectroscopy, used to collect chemical maps from aluminum coupons exposed to vanadate solutions, showed the suppression of Al₂CuMg particle dissolution compared to vanadate-free solutions. NMR measurements were also used to track changes in vanadate speciation with time, pH adjustment, and with exposure to metallic aluminum surfaces. NMR showed noninhibiting octahedrally coordinated decavanadates rapidly decompose into inhibiting tetrahedrally coordinated metavanadates and pyrovanadates after alkaline pH adjustment. While decomposition begins immediately upon pH adjustment, equilibrium may not be reached even after significant time periods.

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Vanadates have shown promise as alternatives to chromates as inhibitors to protect aluminum alloys such as 2024-T3.¹⁻⁷ In particular, vanadates in NaCl solutions have been shown, under specific conditions, to be modest anodic inhibitors and potent cathodic inhibitors for 2024.³⁻⁸ Furthermore, there are ways to functionalize soluble vanadates through the formation of films and conversion coatings, and by incorporation into organic coatings.⁷⁻¹² Additionally, a number of vanadate surface treatments and pigmented organic coatings applied to zinc and aluminum substrates have been observed to “self-heal” in a fashion resembling that shown by chromate-based coatings.^{7,11,12}

Whether soluble vanadates provide inhibition of Al 2024-T3 is strongly dependent on the solution pH. Guan and Buchheit et al. reported an approximately 100 mV increase in pitting potential for a 0.124 M NaCl solution at pH 6 with 0.1 M NaVO₃ with little effect on the rate of oxygen reduction.^{7,8} Cook observed a 2 order of magnitude decrease in corrosion current from polarization measurements in 0.6 M NaCl solution at pH 7 with 3.4 mM NaVO₃ on Al 2024-T3, similar to the decrease observed for sodium chromate additions.⁶ Furthermore, electrochemical impedance spectroscopy measurements on Al 2024-T3 samples exposed to 0.6 M NaCl solutions with 3.4 mM NaVO₃ carried out over 10 days showed aqueous NaVO₃ was poorly protective at pH 3 but was inhibiting at pH 7 and 10.⁶ Iannuzzi et al. observed significant decreases in cathodic kinetics in 0.5 M NaCl solutions containing 10 mM NaVO₃ at pH values ranging from 7.8 to 9.3.³

V⁵⁺ has a complex aqueous chemistry which depends on pH and concentration, as seen in the equilibrium speciation diagram in Fig. 1.^{13,14} Although there is some disagreement in the literature as to the exact pH at which particular species dominate, the following is a summary with nomenclature, solution color, and pH range of the various species under consideration. Orthovanadates (VO₄³⁻) are colorless and dominate at a solution pH greater than 13.^{13,15} As highly basic solutions are acidified to pH values between 9 and 12, orthovanadate tetrahedral units can combine to form pyrovanadates [V₂O₇⁴⁻, HV₂O₇³⁻, and VO₃(OH)²⁻] which are also colorless.^{13,15} Continued acidification to pH values between 6 and 9 leads to the formation of colorless or yellow metavanadates [V₃O₉³⁻, V₄O₁₂⁴⁻,

V₅O₁₅⁵⁻, VO(OH)₃, and VO₂(OH)₂⁻].¹³⁻¹⁶ Additional acidification to pH between 2 and 6 causes the coordination of vanadium to change from tetrahedral to octahedral. A combination of ten octahedral units form the decavanadate ion [V₁₀O₂₈⁶⁻, V₁₀O₂₇(OH)⁵⁻, V₁₀O₂₆(OH)₂⁴⁻], which leads to orange or red solutions.¹³⁻¹⁵ Pervanadyl (VO²⁺) is yellow and dominates at dilute concentrations in strongly acidic solutions.¹³⁻¹⁵ As seen in Fig. 1, small concentrations of vanadate exist exclusively as monovanadate species, while higher vanadate concentrations result in larger species consisting of multiple vanadium atoms.¹³ Although a specific species will be dominant at a certain pH and concentration combination, a number of other species are present in a solution in smaller but appreciable proportions.¹³ As a result, complex equilibria may mask which species are the cause of inhibition and to what extent. Equilibria be-

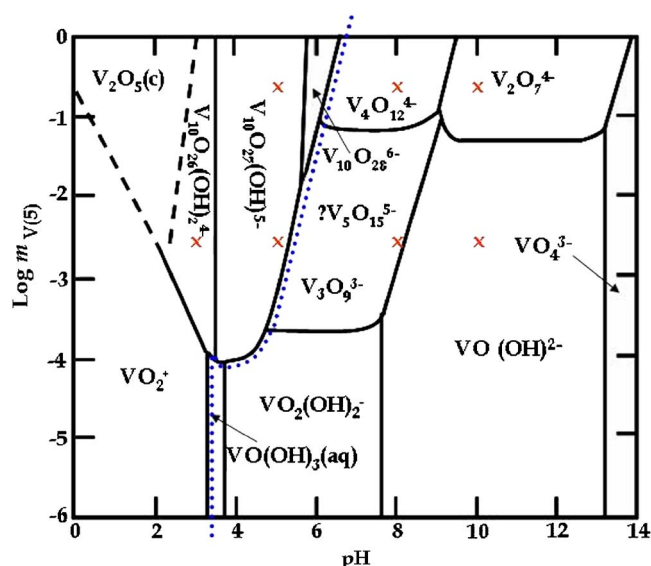


Figure 1. (Color online) Equilibrium predominance diagram for V^V-OH⁻ species as a function of concentration and pH (adapted from Ref. 13 and 14). The dotted line indicates delineation between octahedral coordinated and tetrahedral coordinated vanadate species. Approximate pH and concentration of test solutions are indicated with an “x.”

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tween different vanadate species has generally been reported to occur quickly, except for the equilibrium between metavanadate and decavanadate; when approached from the acidic side, equilibrium is established only after several hours and possibly involves the formation of intermediate species.¹³⁻¹⁵

There is a body of evidence that suggests that vanadates are inhibitors of corrosion, and it seems likely that inhibition depends on speciation; however, this relationship has not been fully characterized. The objective of this work is twofold: (i) to systematically characterize vanadate speciation and inhibition over a range of pH and vanadate concentrations, and (ii) to further the understanding of inhibition mechanisms and the roles that various vanadate species have in those mechanisms.

Experimental

Materials and chemicals.— A 2.0 mm thick Al 2024-T3 sheet was used in all electrochemical and exposure experiments. Aluminum 2024-T3 is a solution heat-treated and cold-worked alloy whose nominal composition is Al, 3.8–4.9 wt % Cu, 1.2–1.8 wt % Mg, 0.3–0.9 wt % Mn, 0.5 wt % Fe, 0.5 wt % Si, 0.25 wt % Zr, 0.1 wt % Cr, and 0.1 wt % Ti.¹⁷ Solutions for potentiodynamic polarization and exposure experiments were prepared using reagent-grade NaCl, 10 N NaOH solution, and HCl purchased from Fisher Scientific, and NaVO₃ (assay \geq 98%) purchased from Fluka Chemika. The NaVO₃ used for nuclear magnetic resonance (NMR) measurements was obtained from Alfa Aesar (assay 96%). 18.2 M Ω cm deionized (DI) water was used for preparation of all solutions.

Sample preparation.— Samples for potentiodynamic polarization experiments were prepared by abrading Al 2024-T3 coupons with a Scotch-Brite pad for 15–20 s. The samples were then rinsed with tap water to remove debris followed by a DI water rinse. The coupons were dried using an air hose, and experiments were carried out within minutes of sample preparation. This method allowed for quick and easy sample preparation and reproducible results. For solution exposure experiments, Al 2024-T3 sheets were cut into coupons, 2 \times 2 cm, and mounted in epoxy to avoid any possible galvanic coupling associated with conductive Bakelite mounting media. Coupons for the exposure experiments were polished with SiC paper and finished with 1 μ m diamond paste. Ethyl alcohol was used for the last SiC polishing step and subsequent diamond paste polishing to help avoid onset of corrosion prior to experimentation. Samples were washed using an ultrasonic bath and ethyl alcohol prior to experiments to remove any residual polishing media.

NMR.— A Bruker DPX 400 MHz superconducting magnet was used to collect high-resolution ⁵¹V (105.2 MHz) NMR spectra. An indirect detection probe was used with a 90° pulse duration of 10.38 μ s. Spectra were collected using 1024 transients, a spectral window of 73,529 Hz, a 0.051 s acquisition time, and a 0.20 s relaxation delay. Each spectrum had the subsequent process parameters applied: 1.00 Hz line broadening, zero filling (25 K points), and baseline correction. A solution consisting of 20% v/v VOCl₃ in C₆D₆ ($\delta^{51}\text{V} = 0$ ppm) was used as an external standard to reference the ⁵¹V chemical shifts.

Four different NMR experiments were run. In the first experiment, a 100 mM as-dissolved NaVO₃ solution, initial pH 8.76, was acidified to pH 4.12 with HNO₃, followed by a pH adjustment to 7.58 with NaOH to observe the kinetics of decavanadate decomposition. In the initial solution, once the NaVO₃ was dissolved the solution pH remained stable. NMR spectra of the initial pH-adjusted and readjusted solution were conducted within a few minutes of pH modification. NMR spectra and pH measurements were taken with time over a period of 1468 h. A second experiment was conducted to observe the effects of multiple pH adjustments on a NaVO₃ solution. Using a pH 6.08 NaVO₃ solution produced after 1468 h of equilibration in the previously mentioned experiment, the pH was adjusted by one-drop additions of NaOH at 0, 24, and 51 h. To char-

acterize the solution throughout the experiment, NMR spectra were collected and pH was measured for samples of the initial solution, a solution after 2 NaOH additions collected prior to the third NaOH addition (spectrum at 52 h of total time), and a solution after three NaOH additions (spectrum at 52 h total time). A third experiment was conducted to observe the effects of NaVO₃ solution exposure to aluminum. A 2.0 mm diameter aluminum wire (99.999%) obtained from Alfa Aesar was abraded with 600 grit SiC paper, cleaned with alcohol, and placed inside an NMR tube in contact with the final aged pH 6.08 NaVO₃ solution produced after 1468 h of equilibration from the previously mentioned first NMR experiment. Another experiment was run in parallel where an aluminum wire was placed in contact with an equilibrated pH 8.10 NaVO₃ solution that contained primarily tetrahedral vanadate species. The wires were removed and subsequent NMR spectra were collected at 52 h. A final NMR experiment was used to determine what vanadate species resulted from a vanadate hydrotalcite pigment exposed to NaCl solution. Hydrotalcite pigments are being evaluated for possible use as inhibitor pigments.^{8,18-20} The pigments were synthesized by the coprecipitation of zinc and aluminum chlorides in an orange decavanadate solution. Of the resultant decavanadate-hydrotalcite pigment, 4.0 grams were soaked in 40 mL of 0.1 M NaCl for 20 h, at which time a sample of this solution was taken for NMR analysis.

Potentiodynamic polarization.— To characterize the inhibitive nature of vanadate, anodic and cathodic polarization curves were collected for Al 2024-T3 coupons in aerated and deaerated 50 mM NaCl solutions with NaVO₃ additions resulting in 0.0, 0.0032, and 0.32 M NaVO₃ and with pH adjustments to 3, 5, 8, and 10. This approach created a matrix of test solutions which when considered relative to the equilibrium predominance diagram for vanadate, allowed characterization of the inhibitive effects of a number of different vanadate species. NaVO₃ is a buffer, and at pH 5, the 0.32 M NaVO₃ solution required enough HCl to cause the overall Cl⁻ concentration to be nearly 4 \times that of other test solutions. For this reason, a 0.32 M NaVO₃ solution at pH 3 was not used in the experiments. To differentiate the effects of NaVO₃ inhibition from pH-induced changes, measurements were made in NaVO₃-free solutions and the solution pH was measured before and after every experiment to ensure the solution pH remained near the intended pH.

Polarization curves were replicated a minimum of four times in aerated solutions and twice in deaerated solutions. All polarization experiments were carried out in a flat cell using a standard three-electrode setup consisting of saturated calomel reference electrode (SCE), a platinum counter electrode mesh, and an Al 2024-T3 working electrode. Measurements were conducted using Princeton Applied Research potentiostat/galvanostat, models 263A or 273A, in conjunction with Corrware data acquisition software. The exposed sample area of each Al 2024-T3 coupon was 1 cm². All polarization curve measurements were preceded by a 30 min measurement of the open-circuit potential (OCP). Anodic polarization curves were initiated -30 mV vs the OCP and reversed at 3.93×10^{-4} A/cm², finishing at -30 mV vs OCP. A scan rate of 0.5 mV/s was used in all experiments. Cathodic polarization curves were initiated +30 mV vs the OCP and finished at -2.0 V vs OCP. Most cathodic polarization curves were stopped before -2.0 V vs OCP was reached, but well after hydrogen evolution had begun.

Exposure experiments.— Al 2024-T3 coupons were exposed to different vanadate solutions to explore variations in corrosion damage accumulation as a function of pH and NaVO₃ concentration. Exposure experiments were conducted in actively aerated 200 mL solutions of the same pH-concentration combinations used in the polarization experiments. For comparison, a parallel set of samples was exposed to chloride solutions that did not contain NaVO₃. Exposure experiment solutions were held for 1 h prior to use to allow time for solution equilibration. All samples were placed face up in beakers containing test solutions for 2.5 h as air was actively bubbled. The samples were carefully removed, gently rinsed with

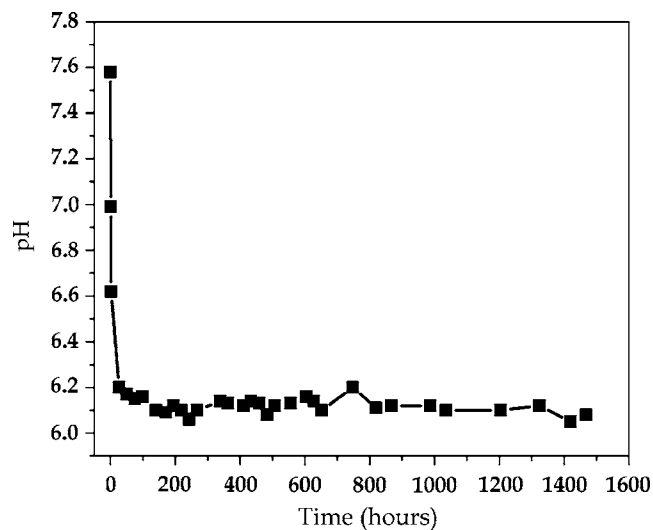


Figure 2. Change in pH as a function of time of a pH 8.76 100 mM NaVO_3 solution initially acidified to pH 4.12 with HNO_3 and then adjusted to pH 7.58 with NaOH .

ethyl alcohol, and allowed to air dry. Samples were then examined using a Quanta 200 scanning electron microscope equipped with energy-dispersive spectrometry (EDS) capabilities.

Results

Changes in vanadate speciation with pH adjustment, time, and exposure to aluminum.—The decomposition of decavanadate to metavanadate in an initially acidic vanadate solution whose pH was adjusted into the basic regime was characterized by NMR. The goal of these experiments was to observe how quickly octahedrally coordinated decavanadate formed tetrahedrally coordinated species after an increase in solution pH. Figure 2 shows changes in pH of a 100 mM NaVO_3 solution initially pH 8.76 then acidified to pH 4.12 with HNO_3 , followed by pH adjustment to pH 7.58 with NaOH . These measurements were made to record pH changes in solutions on which NMR measurements were made. The initial NaVO_3 solution was clear and turned a brilliant deep orange color upon acidification. After pH adjustment from pH 4.12–7.58 the solution remained a brilliant orange color with no observable color change. The pH was observed to drop to 6.2 within 27 h and remained between 6.05 and 6.2 over the next 1441 h. Figure 3 is a collection of NMR spectra that shows changes in the vanadate speciation as a function of time. Identification of vanadate species from NMR measurements was made by comparison to literature.^{16,21–23} As seen in Fig. 3, the initial as-dissolved vanadate solution contained monovanadates, $\text{VO}(\text{OH})_3$, $\text{VO}_2(\text{OH})_2^-$; and $\text{VO}_3(\text{OH})^{2-}$ (V_1); divanadates $\text{V}_2\text{O}_7^{4-}$ and $\text{HV}_2\text{O}_7^{3-}$ (V_2); cyclic tetranadates, $\text{V}_4\text{O}_{12}^{4-}$ (V_4); and cyclic pentavanadates, $\text{V}_5\text{O}_{15}^{5-}$ (V_5) species.^{3,13–15,21} Cyclic species are typically combinations of tetrahedrally coordinated monovanadates. After the pH was adjusted to 4.12, tetrahedrally coordinated metavanadate and pyrovanadate fully transform to decavanadate within the detection limits of the experiment, $\text{V}_{10}\text{O}_{28}^{6-}$, $\text{V}_{10}\text{O}_{27}(\text{OH})^{5-}$, $\text{V}_{10}\text{O}_{26}(\text{OH})_2^{4-}$ (V_{10}).^{13,14,16} The solution pH was then readjusted to 7.58 and formation of V_1 , V_2 , and V_4 were observed within minutes. The relative amounts of metavanadate and pyrovanadate in comparison to decavanadate continued to increase with time, despite a decrease in solution pH. Although the initial formation of metavanadate and pyrovanadate from decavanadate is observed to occur rapidly, the solution continued to equilibrate for hundreds of hours. These experiments show that relatively modest increases in pH trigger rapid formation of tetrahedrally coordinated metavanadate and pyrovanadate species, which persist even in mildly acidic solutions.

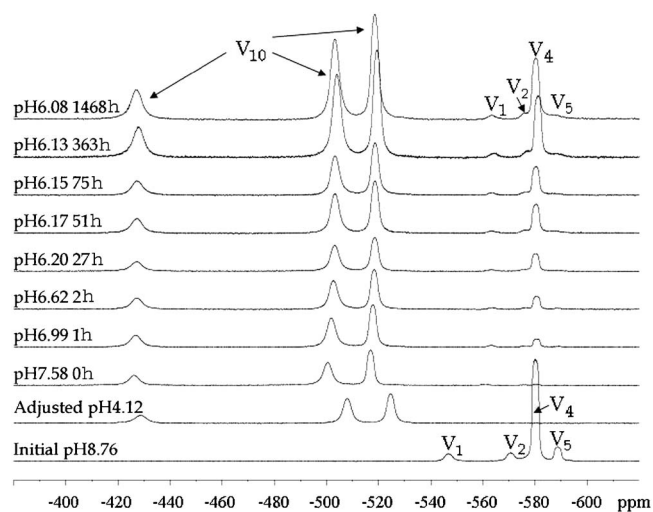


Figure 3. NMR spectrum as a function of time of a 100 mM NaVO_3 solution initially acidified to pH 4.12 with HNO_3 and then adjusted to pH 7.58 with NaOH .

Figure 4 shows the effect of serial NaOH additions upon speciation in 100 mM NaVO_3 solution. The aim of this experiment was to observe vanadate speciation in the presence of a “continuous” source of alkalinity, as might occur in the vicinity of a cathode in a localized corrosion cell. The initial solution was orange with a pH of 6.08 and contained decavanadate, metavanadate, and pyrovanadate species. A one-drop addition of 10 N NaOH resulted in a pH increase to 9.21 with no observable color change. After 24 h the pH had drifted down to 6.34. Another drop of 10 N NaOH was added and the pH increased to 8.97. After 27 h the pH had drifted to 6.63 and the color was observed to have changed to yellow. NMR spectra on the pH 6.63 solution showed the presence of decavanadate, metavanadate, and pyrovanadate, but the relative amount of metavanadate and pyrovanadate increased dramatically compared to the initial solution. Addition of a third drop of 10 N NaOH caused the pH to increase to 9.16 with no observable change in color. NMR showed this solution to contain V_1 and an increase in V_1 and V_2 concentration compared to other forms of vanadate. This experiment demonstrated that vanadates tend to form simple tetrahedral units upon alkalization.

Figure 5 shows NMR spectra from 100 mM NaVO_3 solutions exposed to a pure aluminum wire. This experiment was carried out to understand how contact with a reducing metal might affect speciation of vanadate in solution. Spectra A and B are from a solution initially containing decavanadate. When an aluminum wire was placed into a pH 6.08 100 mM NaVO_3 orange solution (spectra A), the amount of metavanadate increased relative to decavanadate (spectra B). Within 4 h, the solution color was observed to change from orange to an emerald green, and after 52 h the solution had turned dark green. Over the course of these color changes the pH remained near 6. The green solution may be an indication of the formation of a vanadous ion (V^{3+} , VOH^{2+} , or VO^+) from the reduction of V^{5+} .²⁴

Spectra C and D in Fig. 5 show behavior in a solution that was initially free of decavanadate. Spectrum C shows the initial solution dominated by tetrahedrally coordinated metavanadates. After 4 h of contact by an Al wire, the solution color had changed from a pale yellow to clear, but the NMR signature was largely unchanged. The only difference noted was a small shift in the V_1 position, perhaps associated with an increase in pH. The VX species detected is likely a peroxovanadium complex resulting from solution treatment with H_2O_2 prior to contact with Al.²³ The results of this experiment sug-

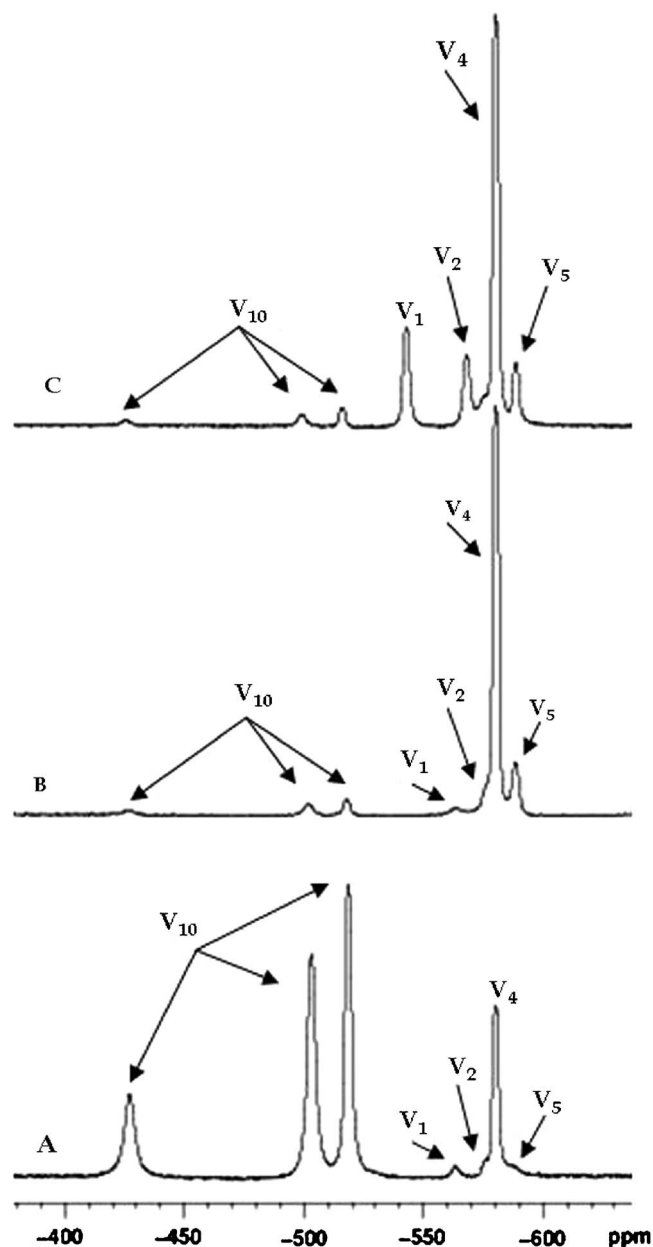


Figure 4. NaVO_3 solution after serial additions of 10 N NaOH: (A) initial orange 100 mM NaVO_3 solution at pH 6.08; (B) yellow pH 6.63 solution 27 h after the addition of a second drop of 10 N NaOH immediately prior to a third NaOH addition (spectrum collected at 52 h total); (C) yellow pH 9.15 solution, NMR sample taken and pH measured approximately 30 min after the addition of a third drop of 10 N NaOH (spectrum collected at 52 h total).

gest that strongly reducing metals like aluminum accelerate decomposition of decavanadates by reduction, while tetrahedral vanadate species remain stable against reduction.

Soluble inhibitor release from pigments.— Synthetic hydrotalcites are anionic exchange clays that consist of alternating positively charged cation layers and negatively charged, exchangeable anion layers.^{20,25} Hydrotalcites may be used as corrosion-inhibiting pigments in organic coatings to deliver inhibiting anions by exchange with anions in the attacking solution. Hydrotalcites synthesized with exchangeable decavanadate have been observed to provide significant corrosion protection to aluminum alloys.^{8,20} However, other work has shown decavanadate to be a poor inhibitor of corrosion on aluminum.³ Therefore, the aim of the present experiment was to

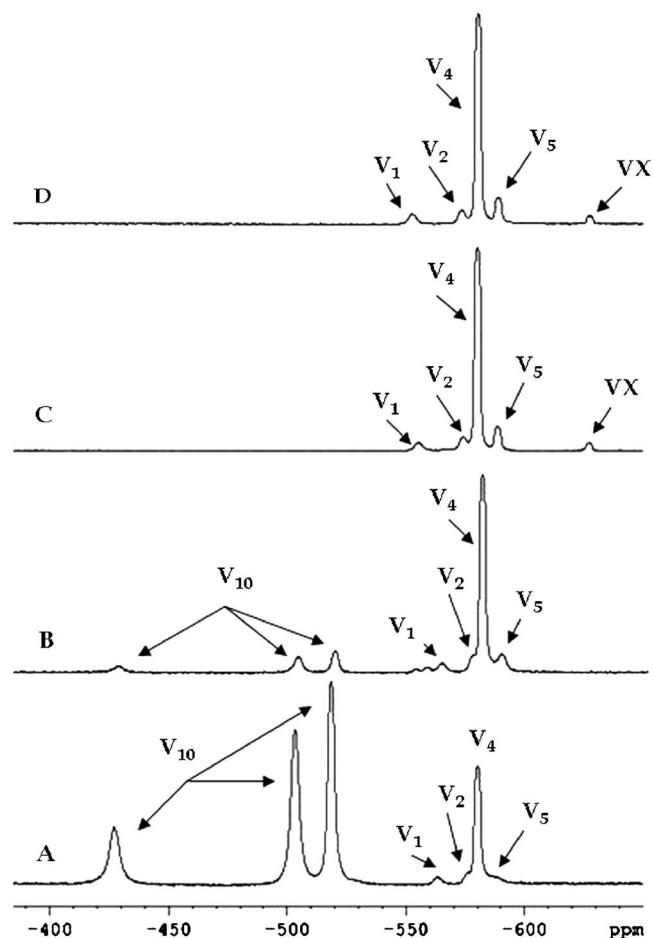


Figure 5. NMR spectra of 100 mM NaVO_3 solutions in contact with a pure Al wire: (A) initial orange decavanadate-metavanadate pH 6.08 solution prior to exposure, (B) dark emerald green solution with pH near 6 after 52 h of contact, (C) initial pale yellow decavanadate-free pH 8.10 solution prior to contact, and (D) clear decavanadate-free solution after 52 h of contact.

determine what species are released from a decavanadate-bearing hydrotalcite. Figure 6 is the NMR spectra of filtrate solution from 4.0 g of a hydrotalcite pigment containing exchangeable decavanadate (HT-V) soaked in 40 mL of 0.1 M NaCl at pH 6.0 for 20 h. The

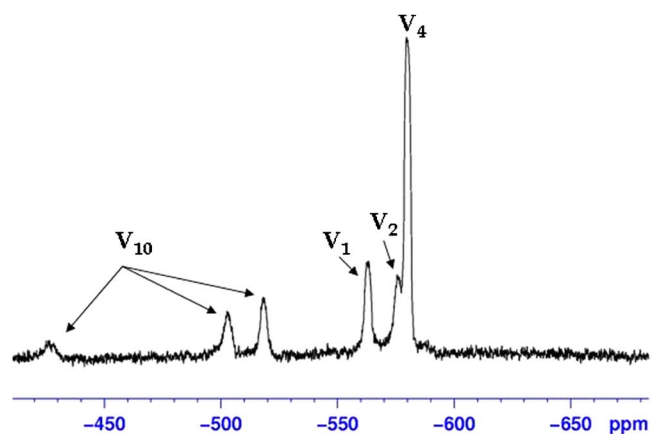


Figure 6. (Color online) NMR spectrum of filtrate from 4.0 g of an Al-Zn-V hydrotalcite pigment soaked in 40 mL of 0.1 M NaCl for 20 h, solution pH 6.

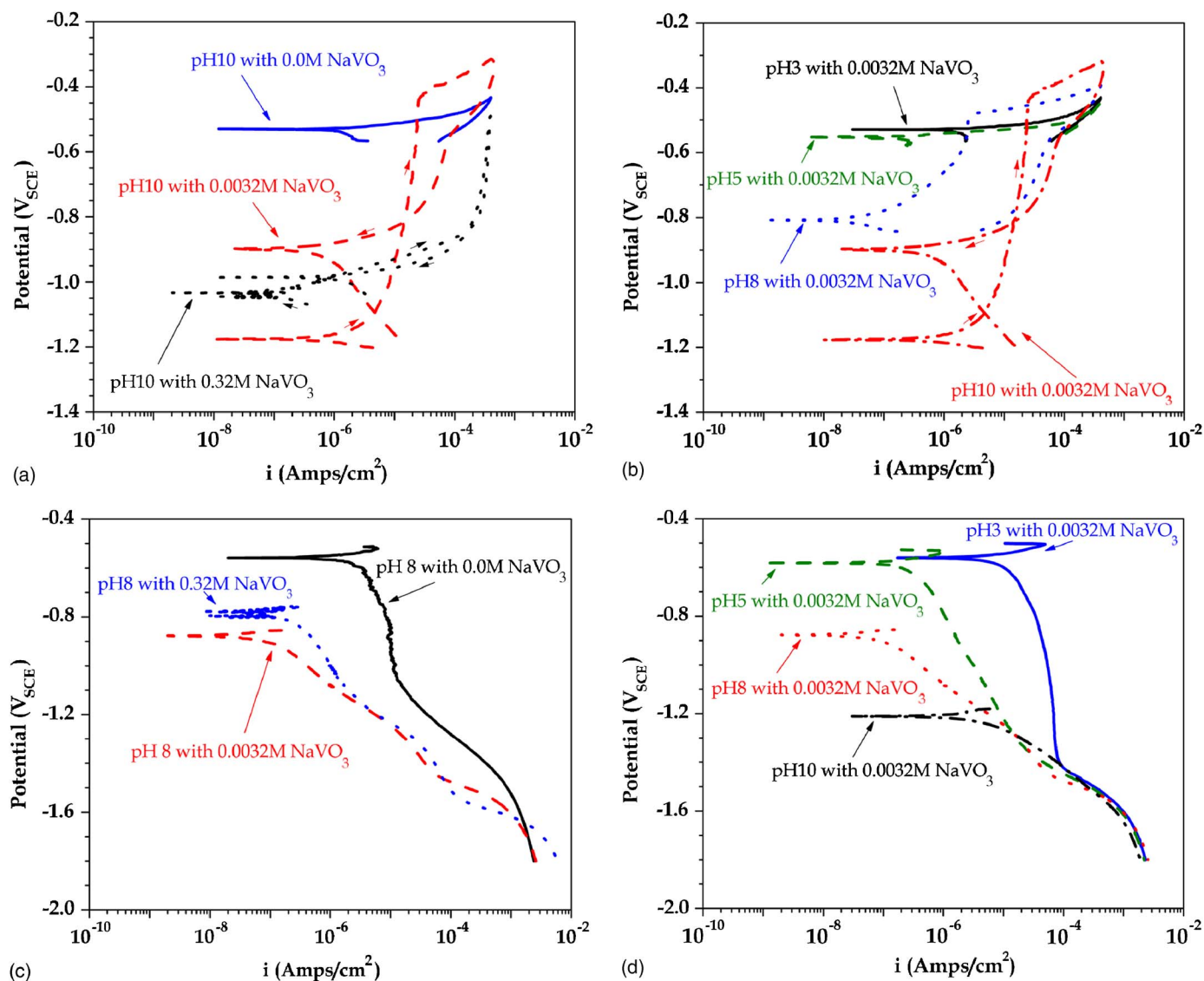


Figure 7. (Color online) Anodic and cathodic polarization curves for Al 2024-T3 in 50 mM NaCl solution with (a) constant pH 10 adjusted solution and varied NaVO₃ concentration, (b) constant 0.0032 M NaVO₃ solution and varied pH, (c) constant pH 8 solution and varied NaVO₃ concentration, and (d) constant 0.0032 M NaVO₃ concentration and varied pH.

filtrate solution from a HT-V pigment was observed to contain both octahedrally coordinated decavanadates and tetrahedrally coordinated metavanadate and pyrovanadate species. The relative proportions of the tetrahedrally coordinated forms to octahedrally coordinated forms is greater than might be expected based on the data presented in Fig. 3. The following sections illustrate the correlation between the presence of tetrahedral forms of vanadate in solution and inhibition.

Aluminum 2024-T3 aerated polarization in NaCl solutions.— Figure 7 shows anodic and cathodic polarization curves measured for Al 2024-T3 in 50 mM NaCl solution. In these experiments, the solution pH and NaVO₃ concentration were systematically varied from experiment to experiment. Figure 7a shows anodic polarization curves at pH 10 for several different NaVO₃ concentrations. In basic solutions, the corrosion potential was observed to shift to more active potentials; corrosion current decreased in the presence of vanadate. In the case of the 0.0032 M NaVO₃ addition, an increase in pitting potential was observed. Figure 7b shows anodic polarization curves with a constant NaVO₃ concentration (0.0032 M) with varied pH. Compared to control experiments in chloride-only solutions

at pH 3, 5, 8, and 10 (not shown), the corrosion potential became more active, corrosion current decreased, and the pitting potential increased, but only in alkaline solutions (pH 8 and 10). Figure 7c shows cathodic polarization curves collected in pH 8 solutions with varied NaVO₃ concentration. Here, addition of NaVO₃ resulted in more active corrosion potentials and an overall decrease in cathodic kinetics. Figure 7d shows cathodic polarization curves with constant 0.0032 M NaVO₃ concentration with varied pH. As solution pH increased, reduction kinetics were observed to slow compared to those measured in chloride-only solutions at pH 3, 5, 8, and 10 (not shown). The observation that anodic and cathodic inhibitions were more evident in alkaline solutions than in acidic ones is consistent with the idea that inhibition is associated with the presence of tetrahedrally coordinated metavanadate and pyrovanadate species.

The effects of pH and vanadate concentration on the potentiodynamic polarization response and corrosion inhibition are summarized in Fig. 8. Corrosion potential and current were obtained from polarization curves by extrapolation carried out with the aid of Corview software. Figure 8a shows changes in corrosion potential as a function of pH and NaVO₃ concentration. Each data point represents

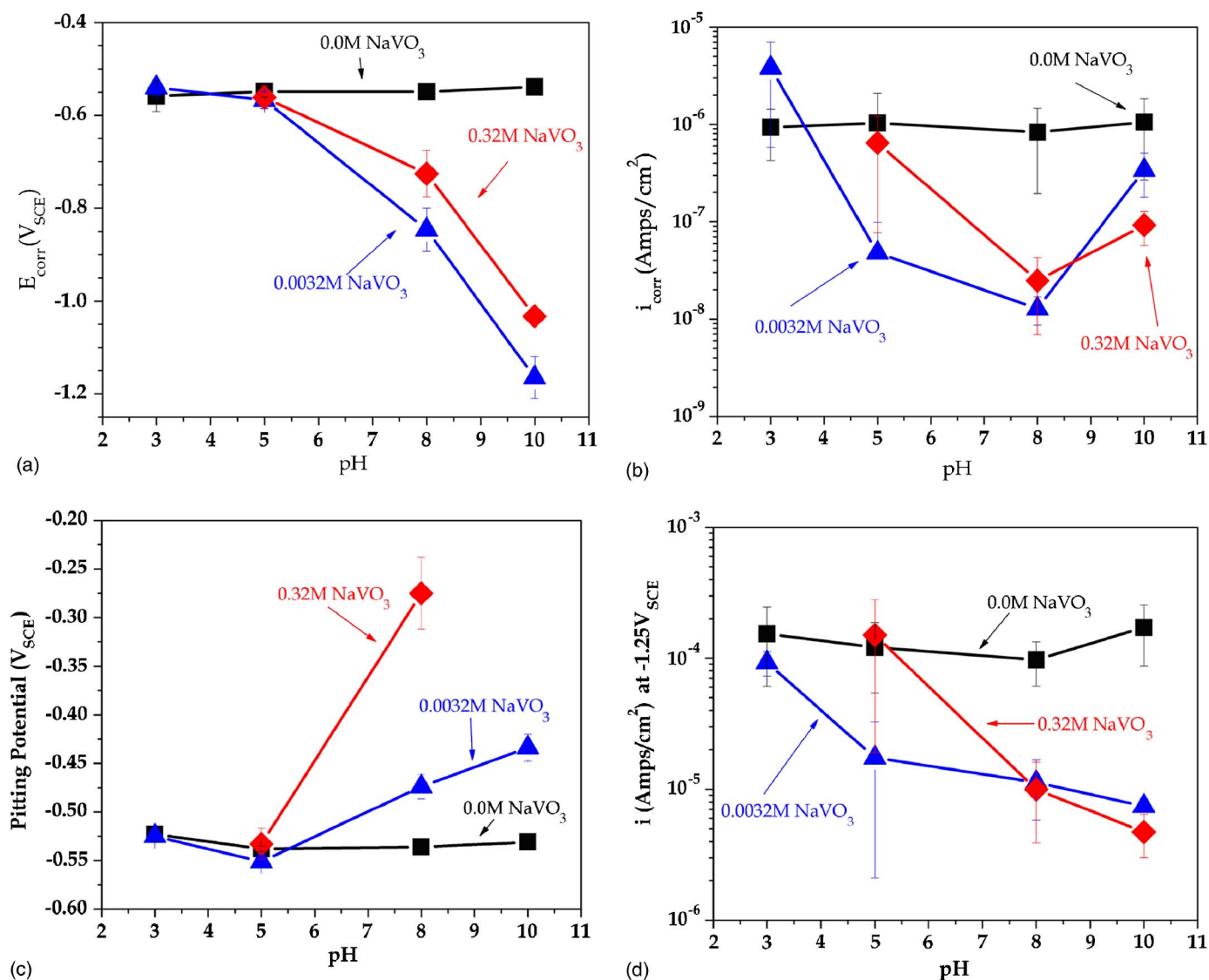


Figure 8. (Color online) Condensed data from aerated polarization experiments: (a) corrosion potential as a function of pH, (b) corrosion current as a function of pH, (c) pitting potential as a function of pH, and (d) cathodic current at $-1.25 V_{\text{SCE}}$ as a function of pH.

the average of eight experiments. The figure shows that NaVO₃ additions have no effect at pH 3 and 5, but lead to a considerable decrease in corrosion potential at pH 8 and 10. Figure 8b shows changes in corrosion current density as a function of pH with NaVO₃ addition. Approximately an order of magnitude reduction in corrosion current was observed at pH 8 and 10 in solutions with NaVO₃. At pH 5, high concentrations of NaVO₃ resulted in a modest reduction of corrosion current with greater inhibition occurring at lower vanadate concentrations. Figure 8c shows changes in pitting potential. In the 0.32 M NaVO₃ solutions, breakdown was not observed at the point of scan reversal and was not included in the plot. Generally, the pitting potential was observed to increase in alkaline solutions containing NaVO₃. Figure 8d shows a comparison of the cathodic current density at $-1.25 V_{\text{SCE}}$ of NaVO₃ solutions as a function of pH. The current density at $-1.25 V_{\text{SCE}}$ was used as a point of comparison between different experiments, because this is a point below the lowest corrosion potential observed and allows direct comparison of reduction kinetics from all the collected data. The data shows an order of magnitude or greater decrease in current density at $-1.25 V_{\text{SCE}}$ for alkaline solutions containing NaVO₃ compared to those without. At around pH 5, the more dilute vanadate solutions slow cathodic kinetics more than concentrated ones.

Aluminum 2024-T3 deaerated polarization in NaCl solution.— Figure 9 shows variations in the polarization characteristics as a function of pH and NaVO₃ concentration in deaerated 50 mM NaCl solutions. All experiments were run in duplicate at a minimum. Figure 9a shows corrosion potential as a function of pH in deaerated solutions with and without NaVO₃. NaVO₃ ennobles the corrosion potential in acidic deaerated solutions but has little effect in alkaline solutions. Figure 9b shows the variation in corrosion current density. NaVO₃ in acidic deaerated solutions was observed to increase corrosion current; a decrease in corrosion current was observed in alkaline solutions, particularly at pH 10. Figure 9c shows the variation in pitting potential. The data is similar to the data collected in aerated solutions showing an increase in pitting potential in alkaline NaVO₃ solutions. Suppression of pitting by vanadates in alkaline solutions appears to be relatively independent of the extent of solution aeration. Figure 9d shows current density at $-1.25 V_{\text{SCE}}$. There is no significant reduction in the cathodic kinetics associated with the presence of NaVO₃ except at pH 10. This suggests that cathodic inhibition by vanadate is largely through the suppression of oxygen reduction with little effect on hydrogen evolution.

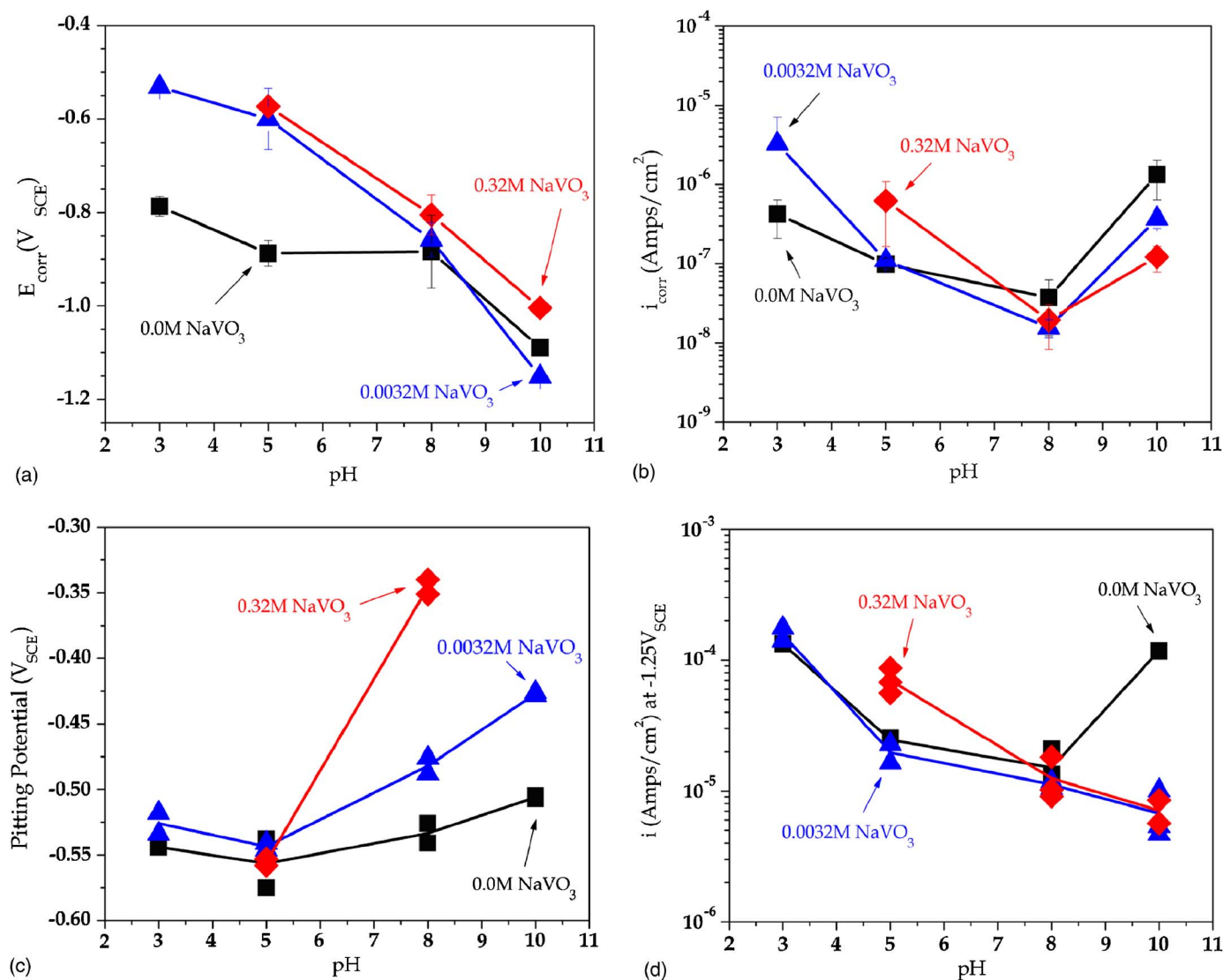


Figure 9. (Color online) Condensed data from deaerated polarization experiments: (a) corrosion potential as a function of pH, (b) corrosion current as a function of pH, (c) pitting potential as a function of pH, and (d) cathodic current at $-1.25V_{\text{SCE}}$ as a function of pH.

Corrosion morphology of aluminum in vanadate solution.— Figure 10 shows images and chemical maps collected in the vicinity of constituent particle clusters in polished Al 2024-T3 surfaces after immersion in aerated pH 10, 50 mM NaCl, with and without NaVO₃. A description of constituent particles in aluminum alloys and Al₂CuMg dissolution can be found in the literature.^{17,26,27} There was no evidence of Mg at particle locations in chemical maps on samples exposed in NaVO₃-free solutions at any pH tested (3, 5, 8, and 10). This indicates selective dissolution of Mg from Al₂CuMg particles. In contrast, in alkaline solutions containing NaVO₃, chemical maps showed both Mg and Cu present at particle locations. Even in mildly acidic solutions with NaVO₃, small amounts of Mg were detected. These findings indicate that vanadate additions suppress dealloying of Cu and Mg-bearing particles.

Figure 11 is a collection of chemical maps obtained from Al 2024-T3 exposed to aerated 50 mM NaCl showing different manifestations of vanadium deposition on the surface of Al 2024-T3 at different pH and NaVO₃ concentrations. Typically, in acidic solutions, where polarization results indicated no significant inhibition, high concentrations of vanadium were observed in areas of localized corrosion, such as near pits and filiform tracks. There is some evidence that the vanadium is only present near pits which contain

copper. Vanadium was not observed near Fe–Mn or Fe–Mn–Cu intermetallic particles. Despite the fact that mildly alkaline solutions provided the strongest inhibition according to polarization results, no vanadium was detected near areas of attack or on specific intermetallic particles. In strongly alkaline solutions and those with high concentrations of NaVO₃, in which polarization scans also indicated corrosion inhibition, no significant vanadium segregation was observed in areas of attack; however, patches or a dusting of vanadium was observed over large portions of the surface. Further, an association between Al₂CuMg particles and vanadium was sometimes observed in strongly alkaline solutions with NaVO₃. In summary, the solutions that demonstrated the strongest inhibition typically resulted in postexposure surfaces characterized by intact Al₂CuMg particles, possibly the result of vanadium deposition at levels below EDS detection limits.

Discussion

Speciation vs corrosion inhibition.—The formation of decavanadate results in a distinct orange-colored solution. The formation of metavanadate and pyrovanadate from an orange decavanadate solution is not immediately accompanied by a visually detectable

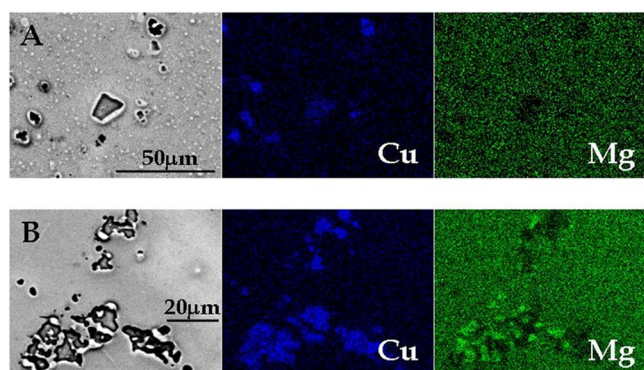


Figure 10. (Color online) Sample chemical maps collected in aerated 50 mM NaCl showing observed suppression of S-phase dissolution in alkaline NaVO₃ solutions compared to vanadate-free solutions: (A) pH 10, 0.0 M NaVO₃; (B) pH 10, 0.0032 M NaVO₃.

color change. Given enough time and alkali dose, the solution will turn yellow or clear with an appropriate NaVO₃ concentration, and tetrahedral vanadates will dominate the vanadate solution chemistry.

In these experiments, the best overall inhibition was observed in alkaline 0.0032 M NaVO₃ solutions. However, good inhibition was observed in alkaline solutions with 0.32 M NaVO₃, and even reasonable inhibition was seen in 0.0032 M NaVO₃ solutions at pH 5. The equilibrium predominance diagram in Fig. 1 gives a general idea of the types of species present in a solution of given pH and concentration, however, a number of other species are also likely to be present. Interpretation of experimental results and conclusions about speciation and resultant inhibition must be made with that fact

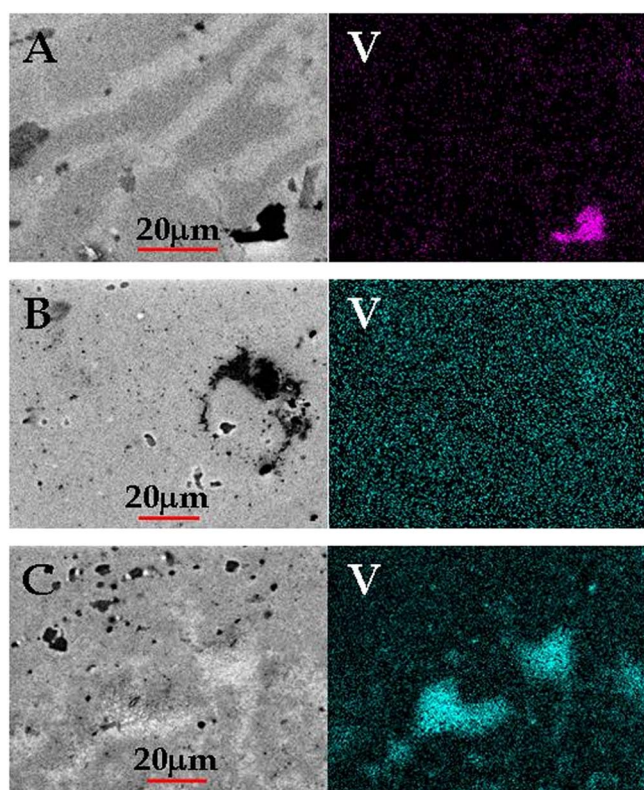


Figure 11. (Color online) Sample chemical maps collected in aerated 50 mM NaCl showing different manifestations of vanadium on the surface of Al 2024-T3: (A) pH 5, 0.32 M NaVO₃; (B) pH 8, 0.0032 M NaVO₃; and (C) pH 8, 0.32 M NaVO₃.

Table I. List of probable vanadium species in solutions of varied NaVO₃ concentration and pH. The vertical lines delineate vanadate solutions that demonstrated inhibition, on the right, from solutions in which inhibition was not observed, on the left. Species listed in bold are likely present in relatively small concentrations compared to the nonbold species.

	pH 3	pH 5	pH 8	pH 10
0.32 M NaVO ₃	V ₁₀ O ₂₆ (OH) ₂ ⁴⁻ V ₁₀ O ₂₇ (OH) ₂ ⁵⁻	V ₁₀ O ₂₇ (OH) ₂ ⁵⁻ V ₁₀ O ₂₈ V₁₀O₂₆(OH)₂⁴⁻	V ₄ O ₁₂ ⁴⁻ V ₃ O ₉ ³⁻ VO₃(OH)²⁻ V ₂ O ₆ (OH) ₃ ³⁻	V ₂ O ₇ ⁴⁻ VO ₃ (OH) ²⁻ V ₂ O ₆ (OH) ₃ ³⁻
0.0032 M NaVO ₃	V ₁₀ O ₂₆ (OH) ₂ ⁴⁻ V ₁₀ O ₂₇ (OH) ₂ ⁵⁻ VO ₃ ³⁻ VO(OH) ₃ VO₂(OH)²⁻	V ₁₀ O ₂₇ (OH) ₂ ⁵⁻ V ₃ O ₉ ³⁻ VO ₂ (OH) ₂ ⁻ V ₁₀ O ₂₈ ⁶⁻ V₄O₁₂⁴⁻ V₁₀O₂₆(OH)₂⁴⁻	V ₃ O ₉ ³⁻ VO ₃ (OH) ²⁻ VO ₂ (OH) ₂ ⁻ V ₄ O ₁₂ ⁴⁻ V ₂ O ₆ (OH) ₃ ³⁻	VO ₃ (OH) ²⁻ V ₂ O ₇ ⁴⁻

in mind. Table I is a summary of possible species that might be found at different combinations of pH and concentrations at which experiments were performed; species are listed in order of abundance.¹³ A comparison of Table I with experimental results shows that inhibition is strongly correlated with the presence of tetrahedrally coordinated species in solution. This includes the metavanadates and pyrovanadates, with the strongest inhibition possibly correlated to single vanadate tetrahedra, as previously suggested.³

Polarization data collected from 2024-T3 exposed to a 0.32 M NaVO₃ solution at pH 5 and a 0.0032 M NaVO₃ at pH 3 show no evidence of inhibition. Octahedrally coordinated decavanadates prevail under these conditions and do not appear to directly contribute inhibition. In fact, the ennobled corrosion potentials and increased corrosion current densities in deaerated acidic conditions (Fig. 9a and b) suggest that decavanadates are oxidizing agents.^{5,13} Reduced forms of vanadium noted in the presence of pure Al may arise from reduction of decavanadates.

At pH 5 and 8, the polarization response characteristics suggest that 0.0032 M NaVO₃ additions are more inhibiting than 0.32 M additions (Fig. 8). This is consistent with inhibition dominated by tetrahedrally coordinated forms of vanadate. Figure 1 shows that at pH 5, tetrahedral vanadates predominate at lower concentrations and octahedral forms predominate at higher concentrations. The differences in the extent of inhibition in pH 5 solutions at the two concentration ranges used in this study clearly show that there can be an inverse relationship between vanadate concentration and effectiveness of inhibition in mildly acidic, neutral, and perhaps mildly alkaline solutions. It is also of interest that vanadates operate as cathodic inhibitors over the widest pH range when present in dilute concentrations.

Under strong alkaline conditions where vanadate is speciated almost exclusively in tetrahedrally coordinated forms, vanadate inhibition exhibits a more regular dependence on NaVO₃ concentration. Anodic and cathodic inhibition are demonstrated. Under these conditions, a combination of the following species is expected: V₄O₁₂⁴⁻, V₃O₉³⁻, VO₃(OH)²⁻, V₂O₇⁴⁻, V₂O₆(OH)₃³⁻, and VO₂(OH)₂⁻. Among these, the strongest inhibition was observed in the presence of tetrahedral pyrovanadate VO₃(OH)²⁻.³ However, this does not exclude other metavanadate and pyrovanadate species from providing inhibition, either directly or indirectly, through respeciation into V₁. For instance, strong inhibition was observed in pH 8 0.32 M NaVO₃ solutions which likely contain relatively small concentrations of VO₃(OH)²⁻ relative to V₄O₁₂⁴⁻ and V₃O₉³⁻. It is not clear whether sufficient concentrations of VO₃(OH)²⁻ initially exist in solution to account for observed inhibition or if V₄O₁₂⁴⁻ and V₃O₉³⁻ directly inhibit or rapidly speciate into inhibiting species.

Inhibition and oxygen dependence.— Vanadates inhibit both anodic and cathodic reactions. Anodic inhibition, as assessed by the effect on the pitting potential, seems to be independent of oxygen. In this regard, vanadates are similar to chromates in that both may act as anodic inhibitors, regardless of solution oxygen content.²⁸ This is an advantage over other anodic inhibitors, such as phosphates, molybdates, and silicates, which function best in oxygenated environments.²⁸

Tetraedrally coordinated vanadates are inhibitors of oxygen reduction on Al 2024-T3. The trends in oxygen reduction closely mirror those that favor speciation of vanadates in their tetrahedral form. Inhibition of oxygen reduction shifts the corrosion potential in the negative direction. Because tetrahedral vanadates simultaneously increase the pitting potential, the tendency for localized corrosion under free corrosion conditions is significantly decreased.

Apparent acceleration of cathodic kinetics in both aerated and deaerated environment occurs under conditions where octahedrally coordinated vanadates are expected to be present. In these cases, increased cathodic kinetics is associated with reduction of decavanadates.

Action of vanadates on Al alloy surfaces.— Copper-containing intermetallic particles have been reported to play a central role in localized corrosion of Al 2024-T3, essentially acting as local cathodes leading to localized cathodic corrosion.²⁹ In particular, Al–Cu–Mg intermetallic particles have been reported to account for a large percentage of all particles in number and area fraction.²⁶ Al₂CuMg, S-phase, under free corrosion conditions, is initially active to the surrounding matrix due to constituent magnesium.²⁷ Strong anodic polarization of the intermetallic causes dealloying and magnesium dissolution, and the remaining copper will function as a strong local cathode which supports oxygen reduction.²⁷ In light of observed anodic and cathodic inhibition in alkaline solutions, it is interesting that chemical maps show that Al–Cu–Mg intermetallic particles remain relatively intact after exposure experiments to pH 8 and 10 NaVO₃ solutions. In contrast, chemical maps in strongly acidic solutions and those with no NaVO₃ showed no evidence of magnesium. It is possible that vanadates in alkaline solutions play a role in preventing the rapid dissolution of magnesium from Al–Cu–Mg particles. As a result, these particles may not become strong cathodes that contribute to localized corrosion damage accumulation. A similar observation was made by Iannuzzi et al., where metavanadate solutions were observed to suppress S-phase dissolution.^{4,30}

The chemical maps collected in pH 8 NaVO₃ solutions are possible evidence of localized film formation over the matrix (Fig. 11). There is no detectable segregation of vanadium to any intermetallic particles, although the particles appear to be intact. Chemical mapping lacks the sensitivity to detect very thin layers and deposits, and a complete interpretation of vanadate interaction with corroding surfaces is needed to fully describe these interactions.

Vanadate speciation, and vanadates in hydrotalcite pigments.— NMR solution experiments show that vanadate solutions are very dynamic, with changes in pH resulting in rapid changes in speciation. This is true even of the dissociation of decavanadates to metavanadates. Solutions which are dominated by tetrahedrally coordinated vanadates will speciate into octahedrally coordinated vanadates and reach equilibrium quickly after an acidic pH adjustment. Octahedral vanadate solutions will begin to speciate into tetrahedral vanadates quickly upon alkaline pH adjustment, but will not reach equilibrium for long periods of time.

This latter point is significant in understanding the behavior of corrosion-inhibiting hydrotalcite pigments. Previous work has shown hydrotalcites containing vanadates inhibit corrosion of Al 2024-T3 when dispersed into an organic resin and applied as a coating.^{8,20} However, inhibiting forms of vanadate hydrotalcite have only been observed when synthesis is carried out using octahedrally coordinated decavanadates. Speciation of decavanadate to tetrahedrally coordinated forms is essential for corrosion inhibition to be

imparted. The presence of tetrahedrally coordinated forms of vanadate in solutions in contact with hydrotalcite pigments shows that inhibiting forms of vanadate develop from this pigment. In coatings on metallic substrates, the generation of tetrahedral forms of vanadate is expected to be further stimulated by local increases in pH associated with sites supporting oxygen reduction, and the low vanadate concentrations in solution.

Conclusions

1. Inhibition of Al 2024-T3 in NaCl solutions by vanadates is associated with tetrahedrally coordinated forms of vanadate. Octahedrally coordinated vanadates do not appear to provide inhibition and may accelerate corrosion under deaerated conditions.

2. Upon acidic pH adjustment of alkaline solutions, speciation and equilibration of octahedral forms of vanadate from tetrahedral forms is fast. Upon alkaline pH adjustment of acid solutions, speciation of tetrahedral forms of vanadate from octahedral forms begins within minutes of pH adjustment; however, equilibration is slow.

3. NaVO₃ solutions inhibit cathodic kinetics of Al 2024-T3 corrosion in alkaline aerated NaCl solutions. NaVO₃ solutions were not observed to inhibit cathodic kinetics in deaerated solutions. The main inhibiting action of vanadates on cathodic reactions is suppression of oxygen reduction.

4. An increase in pitting potential was observed in both aerated and deaerated NaCl solutions where tetrahedrally coordinated vanadates were present. Anodic inhibition from tetrahedrally coordinated vanadates in alkaline solutions is independent of solution aeration.

5. Chemical maps showed intermetallic particles containing magnesium to be largely intact after exposure to NaCl solution containing tetrahedrally coordinated vanadates.

6. A filtrate solution produced by contact with a decavanadate-bearing hydrotalcite inhibitor pigment was shown to contain both metavanadate and decavanadate species. Vanadates in solution will speciate quickly in response to the prevailing pH.

7. Vanadate solution color change is not always a reliable indicator of species present in vanadate solutions.

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