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1 **Enzymatic preparation and facile purification of medium-chain, and medium-**
2 **and long-chain fatty acid diacylglycerols**

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28

29 **ABSTRACT**

30 High purity diacylglycerols (DAG) rich in medium-chain fatty acid diacylglycerols (MCD)
31 and medium- and long-chain fatty acid diacylglycerols (MLCD) were prepared via the enzymatic
32 esterification of monoacylglycerols (MAG) with caprylic acid followed by molecular distillation
33 (MD), solvent fraction and low-temperature centrifugation. The content of DAG in the crude
34 product was $44.8\pm 0.1\%$, under the selected esterification conditions, which were MAGs/caprylic
35 acid mole ratio of 1:3, reaction temperature of $65\text{ }^{\circ}\text{C}$, reaction time of 30 min and enzyme load of 5
36 wt.%. Subsequently, the one-step MD and solvent fraction in methanol/ethanol increased the DAG
37 content to $61.3\pm 0.8\%$. Eventually, the product containing $86.6\pm 0.6\%$ of DAG with $39.3\pm 1.3\%$ of
38 MCD and $47.3\pm 0.6\%$ of MLCD was obtained by the methanol crystallization at $0\text{ }^{\circ}\text{C}$ with a water
39 content of 9 wt.% and a 1:3 ratio of glycerides/methanol (v/v) followed by the centrifugation
40 separation at $0\text{ }^{\circ}\text{C}$.

41 **Keywords:** medium chain diacylglycerols; medium- and long-chain diacylglycerols; enzymatic
42 esterification; molecular distillation; solvent fraction

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55 1. Introduction

56 With the increasing concerns of high fat intake risks such as obesity, cardiovascular disease
57 and high blood pressure, novel healthy food lipid and oil are becoming more and more popular
58 among consumers who have increasing demands for healthy food (Hassel et al, 1993; Koh et al,
59 2010; Naughton et al, 2016). A variety of novel food lipid and oil has been investigated and among
60 them products with both medium-chain fatty acids (MCFAs) and long-chain fatty acids (LCFAs)
61 are of great research interests (Kasai et al, 2003; St-Onge et al, 2003; Kim & Akoh 2005; Lu et al,
62 2017). Studies revealed that MCFAs, which are a mixture of fatty acids (FAs) with 6~12 carbon
63 chains, exhibit several beneficial physiological functions, such as reducing fat accumulation
64 improving glucose tolerance and insulin sensitivity (Nagao et al, 2010; Zhao et al, 2013; Li et al,
65 2016). LCFAs are FAs with more than 14 carbon atoms. Long-chain fatty acid triglycerides (LCT)
66 with LCFAs are the major components of dietary lipids, which supply energy and provide essential
67 FAs (Murillo et al, 2015; Wang et al, 2016).

68 Medium- and long-chain fatty acid triacylglycerols (MLCT), which have the combined
69 advantages of medium-chain fatty acid triglycerides (MCT) and LCT, have been heavily
70 investigated for their nutritive properties and have been commercialized (Socha et al, 2007; Koh et
71 al, 2010; St-Onge et al, 2014). Previous studies state that MLCT are suitable for cooking/frying
72 purposes, due to their capabilities of reducing body fat, body weight, and total serum cholesterol
73 (Kasai et al, 2003; Koh et al, 2010). Furthermore, previous studies have confirmed that MLCT
74 could significantly reduce low-density-lipoprotein cholesterol without affecting circulating high-
75 density-lipoprotein cholesterol (St-Onge et al, 2003; Lu et al, 2017). Similarly, DAG rich in
76 MCFAs and LCFAs are supposed to exhibit their combined benefits and medium- and long-chain
77 fatty acid diacylglycerols (MLCD) have good potential applications (Nagao et al, 2010; Zhao et al,
78 2013). Moreover, some advantages diacylglycerols (DAG) has over triglycerides (TAG) add to the
79 significance of study on MLCD. Studies have revealed that the stability of thermal oxidation
80 (around 170 °C) and autoxidation of DAG-rich cooking oil are better than conventional TAG oil

81 (Voll et al, 2013). Furthermore, relevant studies report that nutritive properties of DAG do not
82 change during the test period of deep-frying (Shimizu et al, 2013). In spite the functional and
83 healthy properties of MLCD, to our knowledge, the preparation of MLCD remains unexplored. In
84 this work, we aimed to investigate the preparation of the high-purity MCD- and MLCD-rich DAG,
85 through the application of Novozyme 435 and the development of a facile purification approach.

86 Generally, purification methods of DAG include molecular distillation (MD), column
87 chromatography, supercritical CO₂ extraction and solvent fraction (Sebari et al, 2011; Gunawan et
88 al, 2008; Holser et al, 2002; Akamatsu taku et al, 1994). However, for the purification of MCD- and
89 MLCD-rich DAG in our study, one-step MD is inadequate because of low separation ratio, and it
90 also results in the increase of TAG under higher temperature. Column chromatography suffers from
91 complicated operation and long purification time (Yang et al, 2012). As for supercritical CO₂
92 extraction, it is still associated with high cost, long extraction time, relatively low extraction yield
93 and high operation pressure. Meanwhile, CO₂ is suspected of damaging the composition of products
94 (Yang et al, 2012). In contrast, solvent fraction is featured with short separation time, simple
95 operation, ease of forming high separation ratio and good product purity (Akamatsu taku et al,
96 1994). The mechanism is that under low temperature, oils dissolve in the solvent while fats form
97 stable crystals because of their high melting point and poor solubility, allowing for the separation of
98 oils and fats. A mixture of chloroform-methanol-water mixture is frequently applied due to high
99 extraction efficiency (Zbinden et al, 2013). Therefore, the present study also investigated the
100 possibility of using solvent fractionation to purify the DAG containing MCD and MLCD.

101 Owing to enzyme's significant advantages such as mild reaction conditions, higher catalytic
102 efficiency, and high regioselectivity, the application of lipases in producing DAG has become
103 increasingly popular (Liu et al, 2016; Phuah et al, 2012). On the basis of previous research results,
104 MCD and MLCD (Fig. 1) were prepared through the esterification of high purity
105 monoacylglycerols (MAG) and caprylic acid catalyzed by Novozyme 435, and the reaction
106 conditions of MAG/caprylic acid mole ratio, reaction temperature, reaction time and enzyme load

107 were investigated, respectively. The crude esterification products were then subjected to a facile and
108 efficient purification process. Molecular distillation, low temperature solvent fraction and high-
109 speed centrifugation were applied successively, affording the MCD- and MLCD-rich DAG.
110 Conditions of different water content, centrifugation temperature and glycerides/methanol (v/v)
111 were screened to improve the purification. It is expected that the MCD- and MLCD-rich DAG will
112 be used as a basis for the subsequent development of low saturated fats, based on DAG-SLNs (solid
113 lipid nanoparticles) Pickering emulsions, a novel nutritional, healthy and high quality lipid food
114 system.

115

116 **2. Materials and methods**

117 *2.1. Materials*

118 High-purity MAG (53% palmitic acid MAG and 42% stearic acid MAG) was provided by
119 Meichen Group Co., Ltd. (Guangzhou, China), Novozyme 435 (immobilized *Candida antarctica*
120 lipase B) was supplied by Novozymes (Copenhagen, Denmark). Methanol ($\geq 99.5\%$), ethanol (\geq
121 99.5%) and caprylic acid (99%) were purchased from Tianjin Chemical Reagent Co., Ltd (Tianjin,
122 China). Deionized water was used and all other reagents were of analytical grade.

123 *2.2. Production of products containing MCD and MLCD by enzymatic esterification*

124 High-purity MAG ($\geq 95\%$) was weighed in a 250 mL round bottom flask and heated in an oil
125 bath at $85\text{ }^{\circ}\text{C}$ with a magnetic stirrer at 200 rpm on until MAG completely melted. Then a certain
126 amount of caprylic acid (MAG/caprylic acid mole ratio from 1:1 to 1:5) and Novozyme 435 (from
127 2.5 wt.% to 9.0 wt.%) were added to the flask. Esterification reaction was stirred at 200 rpm under a
128 vacuum condition (0.1 MPa). After reaction, the crude products composed of free fatty acid (FFA),
129 MAG, DAG and TAG were obtained after filtrating Novozyme 435.

130 *2.3. Purification of esterification products by MD, solvent fractionation and centrifugation*

131 The crude product was purified by a MD \square molecular distillation equipment (Foshan
132 Handway Technology Co., Ltd, Foshan, China) to obtain high-purity DAG products. Use

133 parameters as follows: distillation temperature of 160 °C, pressure of 3.6 Pa and wiped film speed of
134 200 rpm. The MD residue was then further purified using a solvent fraction method. A mixture of
135 methanol (135 mL) and ethanol (15 mL) was added to 50 mL crude products in a 500 mL beaker,
136 which was then placed in a constant temperature tank (15 °C) stirring at 80 rpm for 30 min. Solid fat
137 was removed by filtration after crystallization and the filtrate was concentrated under vacuum at
138 65 °C for 30 min to give the liquid oil. Next, the liquid oil was mixed with methanol in a certain
139 proportion (volume ratio from 1:1 to 1:9) and the mixture was added into a 2 mL centrifuge tube
140 followed by the addition of water (0-17 wt.%). Subsequently, the products containing MCD and
141 MLCD were obtained after high-speed centrifugation (Legend Micro 17R, Guangzhou Bio-Key
142 science & technology Co., LTD) at different temperatures (-5-15 °C), water content and
143 glycerides/methanol (v/v) with a speed of $11100 \times g$ for 5 min.

144 2.4. Analysis for acylglycerols by gas chromatography (GC)

145 Analysis of the acylglycerol composition was conducted in accordance to Liu et al. (2012) and
146 Wang et al. (2010). The composition of acylglycerols was analyzed by GC-FID (Agilent 7820A,
147 Agilent Technologies Inc., Santa Clara, CA, USA). All product was dissolved in hexane of 2.0 mL
148 and filtrated through a filter membrane of 0.45 µm. A capillary DB-1ht column (15 m × 0.25 mm
149 i.d., 0.1 µm film thickness, Agilent Technologies Inc., USA) was used. Nitrogen was used as carrier
150 gas at a column constant pressure of 20.0 psi. Sample volumes of 0.5 µL were injected with a split
151 ratio of 20:1. The temperature for both detector ports and injector was set at 380 °C. The oven
152 temperature program was set as follows: the initial oven temperature was held at 50 °C for 1 min and
153 then raised to 100 °C at 50 °C/min; at the second stage, it was raised to 220 °C at 80 °C/min; at the
154 last stage, it was raised to 330 °C at 50 °C/min and held 2 min; and finally, it was raised to 380 °C at
155 50 °C/min and held for 3 min. The composition of acylglycerols was quantified as relative
156 percentages of the total acylglycerols.

157 2.5. DAG analysis by low and high resolution-MS (LRMS and HRMS)

158 According to the method of Wan et al. (2016), samples were dissolved in methanol and filtered
159 through a 0.22 μm filter. The mass spectra (MS) was used by a 4000 QTRAP triple
160 quadrupole/linear ion trap mass spectrometer (AB SCIEX, Framingham, MA, USA) equipped with
161 an ESI source, and detected in the positive ion mode within a m/z range of 100-2000. The other
162 parameters were as follows: capillary temperature of 250 $^{\circ}\text{C}$, capillary voltage of 40 V, and ions
163 spray voltage of 5500 V.

164 2.6. Statistical analysis

165 All of the experiments were performed in triplicate. The analysis of variance (ANOVA)
166 method was used to analyze the data, the mean values were compared using Duncan's new multiple
167 range test at a 95% significance level ($p < 0.05$). Origin 8.0 software version and SPSS software
168 version 16.0 were employed to analyze the measured data.

169

170 3. Results and discussion

171 3.1. Effect of enzymatic reaction conditions

172 3.1.1. Effect of MAG/caprylic acid mole ratio

173 The effects of different substrate (MAG/caprylic acid) mole ratio on the esterification were
174 investigated under the conditions of reaction temperature 65 $^{\circ}\text{C}$, enzyme load 5 wt.%, and reaction
175 time 30 min. The results are shown in Fig. 2 (A1).

176 With the decrease of substrate (MAG/caprylic acid) mole ratio from 1:1 to 1:3, the DAG
177 content increased significantly and reached its highest value of $44.8 \pm 0.1\%$. Nonetheless, if the mole
178 ratio was below 1:3, the DAG content began to decrease significantly. Meanwhile, the contents of
179 both MAG and TAG decreased reversely with substrate mole ratio. In addition, the significant
180 increasing trend of the contents of FFA was recorded. The result shows that, along with the
181 decreasing substrate mole ratio, the esterification would be promoted to shift reaction equilibrium to
182 yield more DAG. But the increase of caprylic acid increases the viscosity of substrate which may
183 impede the water removal from the system, leading to the hydrolysis of DAG. Furthermore, the

184 increased viscosity of reaction system might reduce mass transfer efficiency so as to inhibit the
185 reaction (Arpi, Lubis, & Supardan, 2016). Therefore, taking both the costs and the DAG content
186 into consideration, the mole ratio of 1:3 was selected for further reaction.

187 3.1.2 Effect of reaction temperature

188 The effects of different reaction temperature on the esterification were investigated under the
189 conditions of substrate (MAG/caprylic acid) mole ratio 1:3, enzyme load 5 wt.%, and reaction time
190 30 min. The results are shown in Fig. 2 (A2). The highest content of DAG in crude products was
191 obtained as $44.8 \pm 0.1\%$ at $65\text{ }^{\circ}\text{C}$, and over $65\text{ }^{\circ}\text{C}$ the content decreased insignificantly. In contrast,
192 TAG had a continuously increasing trend with the increasing temperature and significantly.
193 Opposite to TAG, MAG content underwent a decreasing trend and increased significantly over $75\text{ }^{\circ}\text{C}$.
194 This could be ascribed to that higher temperatures favor the production of TAG, resulting in the
195 consumption of DAG and MAG (Mu et al., 1998). In addition, along with the increase of reaction
196 temperature, to a certain extent, the thermal stability of the lipase would be affected which in turn
197 will limit the enzyme application to a certain extent (Wang et al., 2016). Therefore, temperature of
198 $65\text{ }^{\circ}\text{C}$ was selected in this work.

199 3.1.3 Effect of reaction time

200 The effects of different reaction time on the esterification were investigated under the
201 conditions of substrate (MAG/caprylic acid) mole ratio of 1:3, enzyme load of 5 wt.%, and reaction
202 temperature of $65\text{ }^{\circ}\text{C}$. The results are shown in Fig. 2 (A3).

203 Distinctively opposite trends of the contents of DAG and FFA were recorded with reaction
204 time. In the first 30 min, the content of DAG increased significantly and reached the highest value
205 of $44.7 \pm 0.1\%$ whereas FFA content decreased significantly to $41.3 \pm 0.0\%$. After 30 min, the content
206 of DAG began to decrease significantly while FFA content increased to $48.7 \pm 0.5\%$ at 45 min but
207 changed insignificantly after that. The content of MAG decreased significantly with enlonged
208 reaction time. As for TAG, its content increased continuously in the first 75 min to $14.6 \pm 0.3\%$ and

209 insignificantly changed after that. Therefore, to ensure the higher yield DAG as well as the followed
210 better purification, the reaction time was selected as 30 min.

211 *3.1.4 Effect of enzyme load*

212 The effects of different enzyme load on the esterification were investigated under the
213 conditions of substrate (MAG/caprylic acid) mole ratio 1:3, reaction time 30 min, and reaction
214 temperature 65 °C. The results are displayed in Fig. 2 (A4). Noticeably, a watershed at the 5 wt.%
215 enzyme load could be found.

216 The content of DAG increased significantly with enzyme load under 5 wt.% and maximized
217 (44.5±0.2%) at 5 wt.%, whereas the DAG content decreased significantly with enzyme load over 5
218 wt.%. The TAG content showed a similar tendency. Clearly, the contents of FFA and MAG
219 presented trends exactly opposite to that of DAG. This phenomenon might be attributed to the
220 increasing number of active sites the more lipase provided, resulting in improved catalytic
221 efficiency. Thereby, more products, DAG, were formed and more substrates, FFA and MAG, were
222 consumed (Wang et al., 2011). The decreasing content with enzyme load over 5 wt.% might come
223 from the hydrolysis of DAG, and the hydrolysis products were FFA and MAG. Therefore, based on
224 the operability and economy, enzyme load 5 wt.% (substrates mass) was selected in this study.

225 *3.2. Purification of esterification products by centrifugation*

226 *3.2.1. Effect of water content*

227 Lipid crystallization as a purification approach is frequently applied in industrial production. In
228 an aqueous environment, most lipids self-assemble into different crystalline, liquid crystalline or
229 sometimes macroscopically disordered phases, whereas in a dehydrated state most lipids form well-
230 ordered crystals (Jiménez, Fabra, & Talens, 2013). Young et al. (2010) reported that methanol as a
231 co-solvent was capable of extracting lipids from biomass sources and they also used centrifugation
232 to separate the solution and the solid lipid layer. In our study, the crude product of liquid oils and
233 solid fats was further purified by further methanol crystallization followed by centrifugation
234 separation.

235 Accordingly, the effects of different water content on the purification by centrifugation were
236 investigated under the conditions of centrifugation temperature 0 °C, glycerides: methanol 1:3 (v/v),
237 centrifugation time 5 min and rotating speed 11100 × g. The effects of different water content on
238 the DAG yield and the purification of DAG (containing MCD and MLCD) are depicted in Fig. 3
239 (A1).

240 As described in Fig. 3 (A1), with the increasing of water content under 9 wt.%, DAG content
241 increased significantly to the highest value of 85.6±0.2% while the content of TAG and DAG yield
242 declined significantly to 14.4±0.2% and 33.0±1.7%, respectively. Meanwhile, the contents of MCD
243 and MLCD were 38.6±0.1% and 47.0±0.1%, respectively. MLCD accounted for 55% of the total
244 content of DAG. After the water content increased to 13 wt.%, the total DAG content was
245 65.8±0.4% with 36.0±0.2% MLCD and 29.8±0.1% MCD. It is obvious that higher water content
246 did not favor the separation of solid fats and liquid oils as well as the purification of DAG products
247 (including MCD and MLCD). This might be because when the water content was above a critical
248 value, the mixture became rubbery, which rendered unfavorable molecular mobility rate. Thus, the
249 FFA would not crystallize in a well-ordered form (Jiménez, Fabra, & Talens, 2013). In summary,
250 water content had a significant effect on purifying DAG and water content of 9 wt.% was selected
251 in this work.

252 3.2.2. *Effect of temperature*

253 Temperature could be used to control crystal growth (Li, Shah, & Caffrey, 2013). López-
254 Martínez et al. (2004) applied solvent fraction at low temperatures. They chilled the liquid oils to
255 allow solid fats to crystallize and the subsequent filtration of the two phases. It is a process of the
256 removal of solid fats by controlled crystallization and filtration. Different products could be
257 selectively crystallized at different temperatures and separated. Accordingly, solvent fraction is
258 quite suitable for the separation of DAG and TAG with differing melting points (Fats, 1994).

259 The effects of different centrifugation temperature on the DAG yield and the purification of
260 DAG were investigated under the conditions of water content 9 wt.%, glycerides:methanol 1:3 (v/v),
261 centrifugation time 5 min, and rotating speed $11100 \times g$. The results are shown in Fig. 3 (A2).

262 The DAG content and DAG yield reached $85.3 \pm 0.6\%$ and $39.3 \pm 0.8\%$, respectively when
263 centrifugation temperature was $0 \square$, whereas the contents of MCD and MLCD were $41.8 \pm 0.4\%$ and
264 $43.5 \pm 0.6\%$, respectively, and MLCD accounted for 51% of the total DAG content (Fig. 3 (A2)).

265 With the increasing centrifugation temperature, the contents of DAG changed insignificantly
266 whereas the content of MCD and MLCD changed significantly. This indicates that although
267 centrifugation temperature has little effects on the content of DAG, low temperature contributes to
268 MLCD purification. López-Martínez et al. (2004) mentioned that partially crystallized materials
269 were removed from edible oils by filtration to avoid the clouding of liquid oils at refrigeration
270 temperature, and liquid oil can be obtained after filtering the mixture. As the result, the
271 centrifugation temperature $0 \square$ was selected in the next work.

272 3.2.3. Effect of ratio of glycerides/methanol

273 The effects of different ratio of glycerides/methanol (v/v) for DAG yield and purifying DAG
274 (containing MCD and MLCD) were investigated under the conditions of water content 9 wt.%,
275 centrifugation temperature $0 \square$, centrifugation time 5 min, and rotating speed $11100 \times g$. The
276 results are shown in Fig. 3 (A3).

277 The content of DAG was $86.6 \pm 0.6\%$ with $31.6 \pm 0.6\%$ DAG yield when the ratio of
278 glycerides/methanol was 1:3 (v/v). The contents of MCD and MLCD were $39.3 \pm 1.3\%$ and
279 $47.3 \pm 0.6\%$, respectively, and MLCD accounted for 54.6% of the total DAG. With the increasing
280 glycerides/methanol ratio, the content of MLCD increased significantly but the MCD content
281 decreased significantly to $30.8 \pm 0.1\%$. When the ratio of glycerides/methanol was below 1:3, the
282 content of DAG was decreased insignificantly but the DAG yield was increased significantly as the
283 content of methanol increased (Fig. 3 (A3)). This might show that, under the ratio of
284 glycerides/methanol 1:3 (v/v), there was a meta-stable solution which favored the crystal growth of

285 FFA. The lower glycerides/methanol ratio did not favor crystal growth, thereby decreased the solid
286 fats in the liquid oils (López-Martínez, Campra-Madrid, & Guil-Guerrero, 2004). Thus, the
287 glycerides/methanol ratio of 1:3 (v/v) was selected in this work.

288 3.2.4 Analysis of products by GC

289 According to the method of 2.4, GC spectra of the crude products and high purity DAG
290 (containing MCD and MLCD) are shown in Fig. 4 (A1).

291 According to Fig. 4 (A1), besides MCD and MLCD, there were also impurities including FFA,
292 MAG and trace TAG in the crude products. DAG achieved $44.8\pm 0.1\%$ and MLCD accounted for
293 47.3% of the total DAG (Table 1). Fig. 4 (A2) demonstrates that after purification, the purity DAG
294 reached $86.6\pm 0.6\%$, which contained $39.3\pm 1.3\%$ MCD and $47.3\pm 0.6\%$ MLCD (Table 1), and
295 MLCD accounted for 54.6% of the total DAG. Through the comparison of crude product and high-
296 purity DAG, it is obvious that the content of DAG had a significant improvement from $44.8\pm 0.1\%$
297 to $86.6\pm 0.6\%$ with the combination of MD, constant stirring at $15\text{ }^\circ\text{C}$ and high-speed centrifugation
298 at $0\text{ }^\circ\text{C}$. Particularly, the content of MLCD more than doubles from $21.5\pm 0.3\%$ to $47.3\pm 0.6\%$, which
299 also had a significant improvement. The above results indicate that MCD- and MLCD-rich DAG of
300 high purity was achieved and evidenced the high efficiency of the purification approach
301 investigated.

302 3.2.5 Determination of MCD and MLCDs by LRMS and HRMS

303 ESI-MS was used for the identification of the products and the result of LRMS is shown in Fig.
304 4 (B) and the analysis is listed in Table 2. The ions of the MCD and two MLCDs were recorded as
305 follows: $[\text{M}+\text{H}]^+$ at m/z 345.6 (MCD, $\text{C}_{19}\text{H}_{36}\text{O}_5$, 344.6), $[\text{M}+\text{H}]^+$ at m/z 457.7 (MLCD, $\text{C}_{27}\text{H}_{52}\text{O}_5$,
306 456.7), and $[\text{M}+\text{H}]^+$ at m/z 485.6 (MLCD, $\text{C}_{29}\text{H}_{56}\text{O}_5$, 484.6) and they were all in good agreement
307 with theoretical calculation of their molecular weights (Fig. 4 (B) and Table 2). The above results
308 correspond to the analysis results of Fig. 3.

309 In addition to LRMS, the product was further characterized by HRMS. The HRMS spectrums
310 of MCD and two types of MLCDs are shown in Fig. 4. The ions of the MCD and two MLCDs were

311 recorded as follows: $[M+Na]^+$ at m/z 367.2450 (MCD, $C_{19}H_{36}O_5Na$, calculated for 344.2460),
312 $[M+Na]^+$ at m/z 479.3693 (MLCD, $C_{27}H_{52}O_5Na$, calculated for 479.3712), and $[M+Na]^+$ at m/z
313 507.3997 (MLCD, $C_{29}H_{56}O_5Na$, calculated for 507.4025). Results again indicate the good
314 agreement between the HRMS of MCD and MLCDs and the theoretical calculation of their
315 molecular weights. Those spectrums further evidenced the excellent efficiency of the investigated
316 purification process, and the MCD- and MLCD-rich DAG of high purity was obtained.

317

318 4. Conclusions

319 In this study, the preparation and purification of MCD- and MLCD-rich DAG of high purity
320 was developed. Under the selected parameters: reaction temperature 65 °C, substrate (MAG/caprylic
321 acid) mole ratio 1:3, reaction time 30 min and enzyme load 5 wt.%, the crude products with
322 44.8±0.1% of DAG was obtained. Subsequently, the product with 56.3±1.2% DAG content was
323 achieved after one-step MD. DAG content was further improved to 61.3±0.8% by constant stirring
324 with methanol/ethanol (9:1, v/v) at 15 °C for 30 min. Eventually, the high-speed centrifugation of
325 last step's products at 0 °C with a water content of 9 wt.% and a 1:3 ratio of glycerides/methanol
326 (v/v) afforded DAG with a high purity of 86.6±0.6%. The qualification by both LRMS and HRMS
327 showed good agreements to the theoretical calculation of the molecular weights of MCD and
328 MLCD. The obtained MCD- and MLCD-rich DAG of high purity demonstrates the efficiency of
329 both of the preparation and purification approaches proposed herein. Furthermore, the low cost and
330 easy operation of the solvent fraction and low temperature centrifugation suggest the potential
331 industrial values of our process. Future studies may focus on the functional and nutritional
332 properties of MCD- and MLCD-rich DAG to expand the potential usage in food industries.

333

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Tables**Table 1. Content of MCD and MLCD by GC spectra**

	Crude product	DAG of high purity
MCD (%)	23.3±0.1	39.3±1.3
MLCD (%)	21.5±0.3	47.3±0.6

Table 2. Identification of the target products by MS

	Ion type	[M]	[M+H] ⁺
1,2/1,3-octanoyl-glyceride	DOCG	344.6	345.6
1,2/1,3-octanoyl-palmitoy-glyceride	DOPG	456.7	457.7
1,2/1,3-octanoyl-stearoyl-glyceride	DOSiG	484.6	485.6

Figure captions

Figure 1. Structures of the medium chain fatty acid diacylglycerols (MCD) and medium- and long-chain fatty acid diacylglycerols (MLCD).

Figure 2. Effect of monoacylglycerols (MAG)/caprylic acid mole ratio (A1), reaction temperature (A2), reaction time (A3) and enzyme load (A4) on esterification reaction. Values are means \pm SDs ($n = 3$); Values of the same series, with the different letter are significantly ($p < 0.05$) different.

Figure 3. Effect of water content (A1), temperature (A2) and glycerides/methanol ratio (A3) on the purification of diacylglycerols by methanol crystallization at different temperature by centrifugation. Values are means \pm SDs ($n = 3$); Values of the same series, with the different letter are significantly ($p < 0.05$) different.

Figure 4. Chromatograms and mass spectra of crude and purified products. A1: compositions of diacylglycerols (DAG) of crude products (CA: caprylic acid; PA: palmitic acid; SA: stearic acid; MAG, monoacylglycerols; MCD, medium chain fatty acid diacylglycerols; MLCD, medium- and long-chain fatty acid diacylglycerols; TAG, triglycerides); A2: Compositions of glycerides of high purity DAG (TCG, caprylic triglycerides); B: low-resolution mass spectra (LRMS) spectrometry of DAG; C1: high-resolution mass spectra (HRMS) of MCD; C2, C3: HRMS of MLCD.

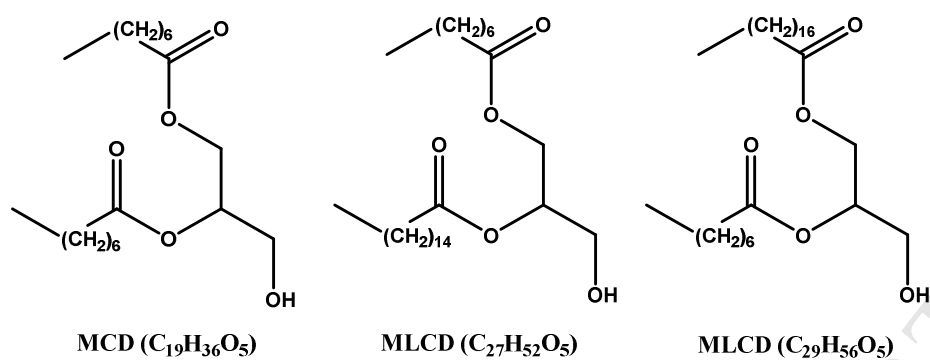


Fig. 1

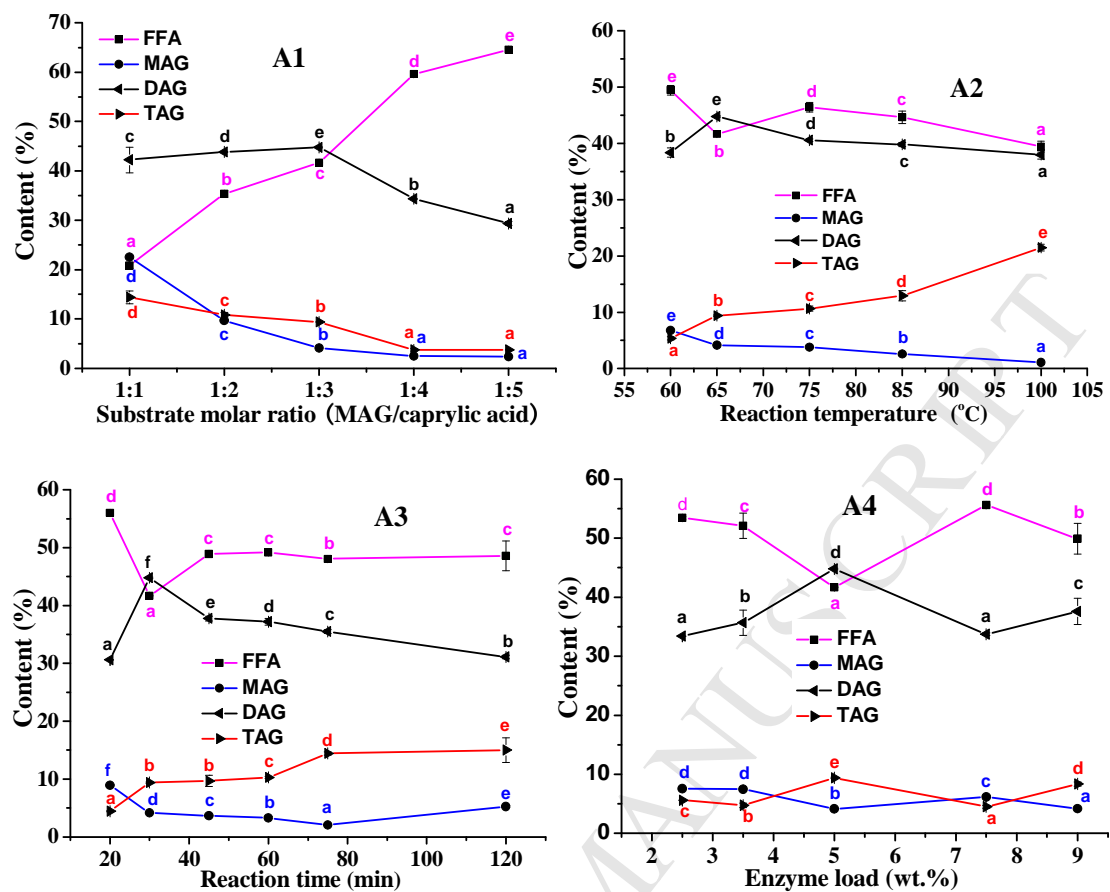


Fig. 2

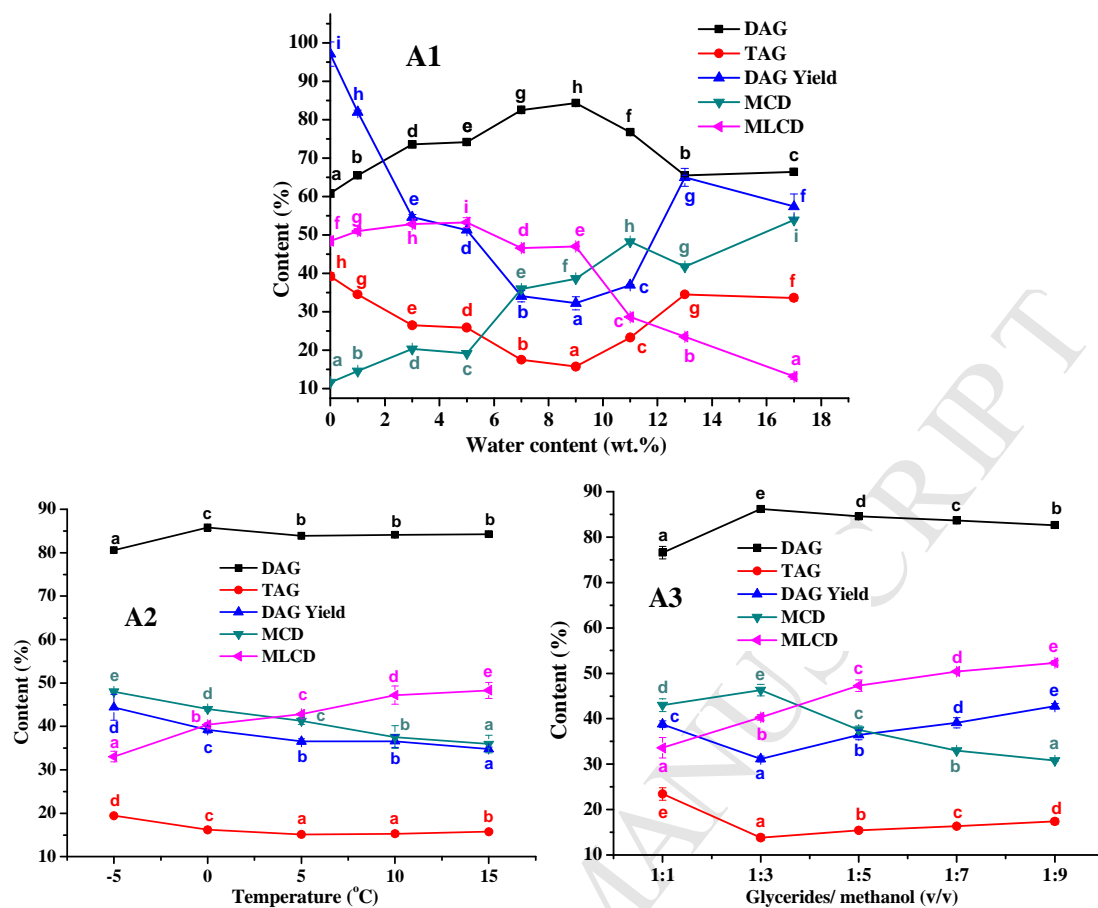


Fig. 3

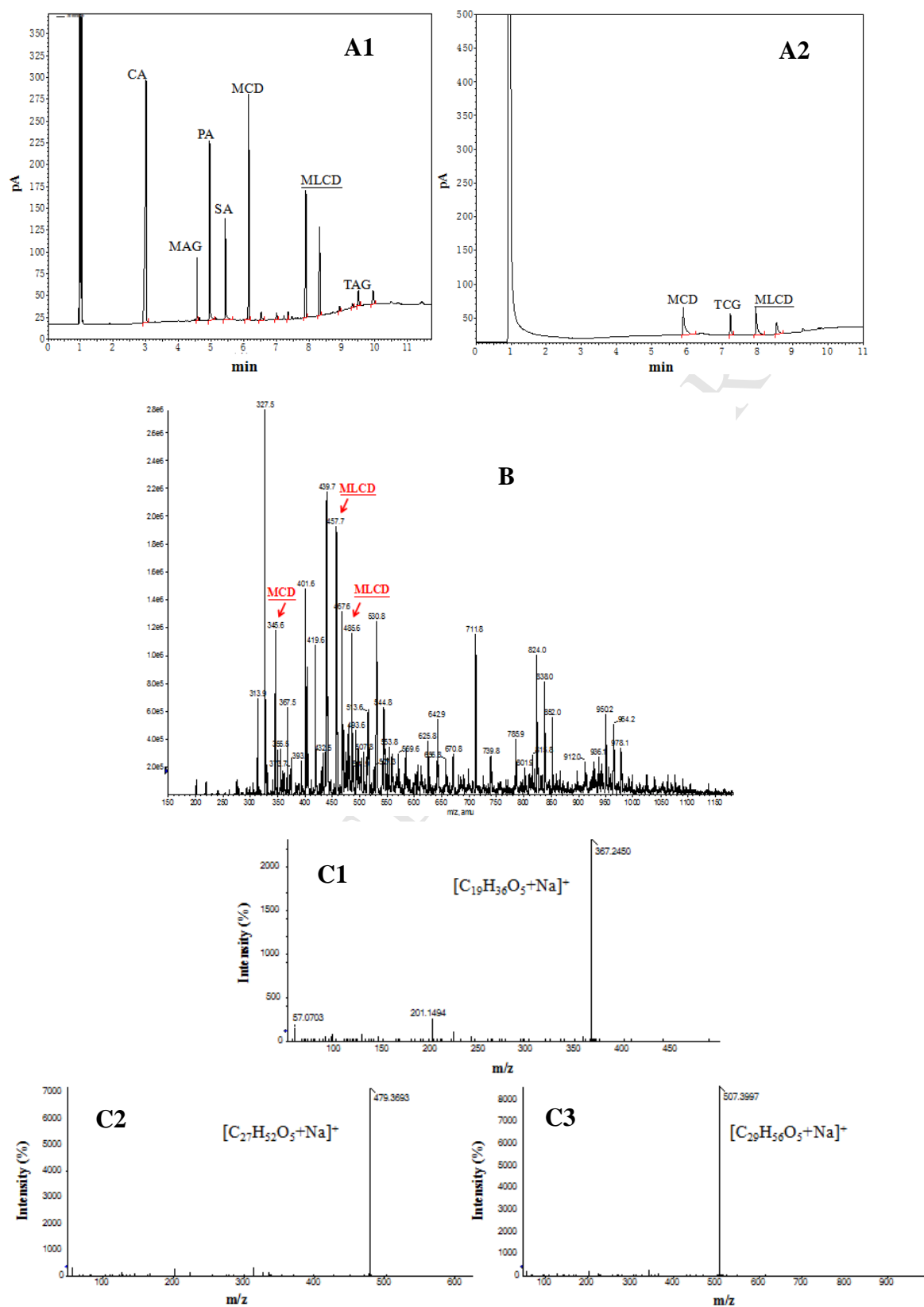


Fig. 4

Highlights

- Enzymatic method was investigated to prepare the MCD- and MLCD-rich DAG.
- The content of MCD- and MLCD-rich DAG could reach $86.6\pm 0.6\%$ in our study.
- GC, LRMS and HRMS proved the efficiency of our structured DAG preparation process.