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Syngas production from methane dry reforming over Ni/SBA-15 catalyst: Effect of operating parameters

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ABSTRACT

The influence of operating conditions including reactant partial pressure and reaction temperature on the catalytic performance of 10%Ni/SBA-15 catalyst for methane dry reforming (MDR) reaction has been investigated in this study. MDR reaction was carried out under atmospheric pressure at varying CH₄/CO₂ volume ratios of 3:1 to 1:3 and 923–1023 K in a tubular fixed-bed reactor. SBA-15 supported Ni catalyst exhibited high specific surface area of 444.96 m² g⁻¹ and NiO phase with average crystallite size of 27 nm was detected on catalyst surface by X-ray diffraction and Raman measurements. H₂ temperature-programmed reaction shows that NiO particles were reduced to metallic Ni⁰ phase with degree of reduction of about 90.1% and the reduction temperature depended on the extent of metal-support interaction and confinement effect of mesoporous silica support. Catalytic activity appeared to be stable for 4 h on-stream at 973–1023 K whilst a slight drop in activity was observed at 923 K probably due to deposited carbon formed by thermodynamically favored CH₄ decomposition reaction. Both CH₄ and CO₂ conversions increased with rising reaction temperature and reaching about 91% and 94%, respectively at 1023 K with CO₂ and CH₄ partial pressure of 20 kPa. CH₄ conversion improved with increasing CO₂ partial pressure, P_{CO₂}, and exhibited an optimum at P_{CO₂} of 30–50 kPa depending on reaction temperature whilst a substantial decline in CO₂ conversion was observed with growing P_{CO₂}. Additionally, CH₄ and CO₂ conversions decreased significantly with rising CH₄ partial pressure because of increasing carbon formation rate via CH₄ cracking in CH₄-rich feed.

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