

Mechanism of the hydrodenitrogenation of neopentylamine and adamantylamine on sulfided NiMo/Al₂O₃

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Neopentane, 1-adamantane, and 2-adamantane were primary products and neopentylamine and adamantylamine were secondary products in the hydrodenitrogenation of neopentylamine, 1-adamantylamine, and 2-adamantylamine, respectively, over sulfided NiMo/Al₂O₃. Dialkylamines and dialkylimines were formed as primary products in the reactions of 2-adamantylamine and neopentylamine as well. None of the three amines can react by ammonia elimination and a classic S_N2 substitution of the NH₂ group by H₂S is not possible for the adamantylamines either. The formation of di(2-adamantyl)imine and di(neopentyl)imine indicates that dehydrogenation and hydrogenation reactions occur and that imine or iminium-cation intermediates play an important role. NH₂-SH substitution takes place by dehydrogenation of the amine to an imine or iminium cation, which adds H₂S and eliminates NH₃. The secondary character of adamantane and neopentane demonstrates that hydrogenolysis of the aliphatic C–N bond does not take place over sulfided NiMo/Al₂O₃ below 340 °C. Even though 1-adamantylamine can neither react by classic S_N2, E1, and E2 reactions, nor via an imine or iminium cation, it formed 1-adamantylamine at 300 °C. This reaction might take place by an S_N1 reaction or by adsorption of the amine at a surface vacancy, followed by a shift of the adamantyl group to a neighboring sulfur atom.

KEY WORDS: adamantylamine; adamantane; neopentylamine; HDN; mechanism; hydrotreating catalysts; hydrogenolysis.

1. Introduction

The cleavage of a carbon–sulfur (C–S) or a carbon–nitrogen (C–N) bond is the final step in hydrodesulfurization (HDS) or hydrodenitrogenation (HDN) reactions. C–S bond cleavage may occur by elimination as well as by homolytic C–S bond scission (hydrogenolysis), as demonstrated in the HDS of alkanethiols [1–3] and aromatic thiols such as benzothiophene and dibenzothiophene [4,5]. C–S hydrogenolysis has also been observed in the homogeneous reaction of aliphatic and aromatic thiols to hydrocarbons with the Cp₂Mo₂Co₂S₃(CO)₄ cluster [6].

The C–N bond in aromatic molecules like pyridine can only be broken after hydrogenation of the aromatic heterocycle [7–9]. Even the removal of ammonia from exocyclic aromatic amines such as aniline takes place mainly after hydrogenation of the aniline to cyclohexylamine. Less than 10% occurs by hydrogenolysis to benzene [8–10] and this hydrogenolysis of the aryl C–N bond is only apparent [11]. In reality the breaking of the aryl C–N bond takes place by partial hydrogenation of the arylamine. For aniline it occurs by hydrogenation to 1,2-dihydroaniline and elimination of the NH₂ group to form benzene. This NH₂ elimination is of the E1 type,

because the empty 2p_z orbital on the carbon atom in the resulting carbocation is conjugated with double bonds [11].

Aliphatic C–N bond breaking has been claimed to occur by elimination [7,12] and by nucleophilic substitution by H₂S followed by C–S bond hydrogenolysis [7,13]. In the past years, we showed that for amines with the amine group attached to a primary and secondary carbon atom C–N bond breaking occurs predominantly by the nucleophilic substitution pathway [3,14,15]. Only when the amine group is attached to a tertiary carbon atom, or to an activated carbon atom as in benzylamine, does elimination of ammonia occur. The nucleophilic substitution does not take place by a classic organic reaction, but by a series of metal-like reactions: dehydrogenation of the amine to an imine, addition of H₂S, elimination of NH₃, and hydrogenation of the resulting thioaldehyde to a thiol [16].

Although the C–N bond in aliphatic amines is weaker than in arylamines, alkanes were not observed as primary products in the reaction of alkylamines [3,14,15]. The hydrogenolysis of alkylamines might be masked by other, faster reactions, however. To investigate if hydrogenolysis is possible for alkylamines, we studied the removal of ammonia from 1-adamantylamine, 2-adamantylamine, and neopentylamine (2,2-dimethylpropylamine). These molecules hardly have other possibilities to react than by

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hydrogenolysis of the aliphatic C–N bond. 1-Adamantylamine has the amino group at a carbon bridgehead and can, therefore, not react via elimination or via S_N2 substitution and an S_N1 reaction does not seem logical [17,18]. 2-Adamantylamine cannot react by elimination either, and because S_N1 and S_N2 substitution are unlikely, hydrogenolysis would be a good possibility to react. The same holds for neopentylamine. The lack of a β -hydrogen atom makes elimination impossible, the heavy substitution at the β -carbon atom hinders S_N2 substitution at the α -carbon atom very much, and S_N1 substitution is unlikely at a primary carbon atom [17,18].

2. Experimental

The catalytic experiments were carried out in a microflow reactor. The NiMo/Al₂O₃ catalyst was prepared by sequential pore volume impregnation of γ -Al₂O₃, sulfided *in situ*, and directly used thereafter, without exposing to nitrogen or air; as described before [3]. The total pressure was 3 MPa in all experiments, the partial pressure of neopentylamine was 5 kPa, and the partial pressures of the adamantylamines and 1-adamantanethiol were kept at 1 kPa to avoid condensation. The experiments were carried out at 300 and 340 °C with a partial pressure of H₂S of 10 and 100 kPa.

1-Adamantylamine (Aldrich, pract.), 2-adamantylamine (Fluka, purum), 1-adamantanethiol (Apin Chemicals Limited), adamantane (Fluka, purum), neopentylamine (TCI, purum), and octane (Across, puriss.) were all used as received. The gases used were hydrogen (PanGas 4.0) and a mixture of 10% H₂S in H₂ (Messer Griesheim 3.0). For the purpose of solubility, all reactants were dissolved in decane. The products dineopentylamine, dineopentylimine, di(2-adamantyl)amine, and di(2-adamantyl)imine are not commercially available and therefore their qualitative analysis was based on GC separation and MS analysis. Their quantitative GC analysis was based on response factors based on the number of carbon atoms. As a consequence, the conversions and selectivities in the HDN of neopentylamine and 2-adamantylamine should be treated semi-quantitatively.

3. Results

3.1. Neopentylamine

The conversion of neopentylamine was very low at 300 °C in the presence of 10 kPa H₂S, only about 4% at the high weight time of $\tau=9$ g min/mol and reliable product yield data were difficult to obtain. To increase the product yields, the temperature was therefore

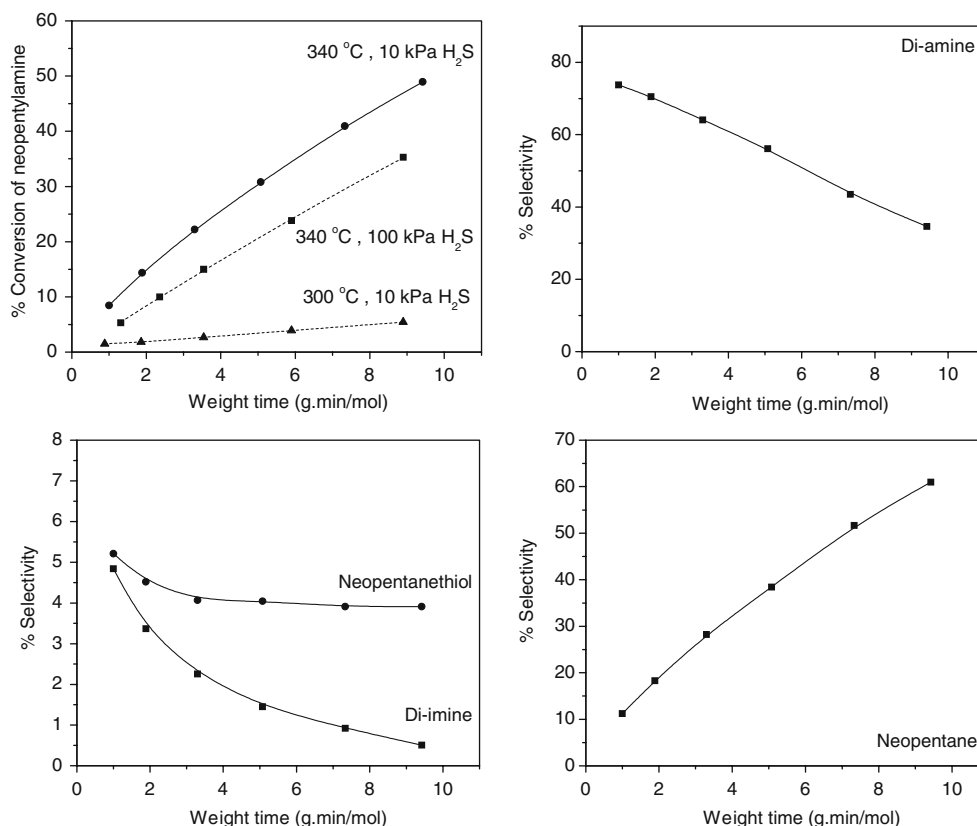


Figure 1. Conversions at 300 and 340 °C and product selectivities at 340 °C in the HDN of neopentylamine in the presence of 10 kPa H₂S.

increased to 340 °C. At this temperature the conversion was much higher, 50% at $\tau=9.3$ g min/mol (figure 1). The conversion decreased slightly when increasing the H₂S pressure from 10 to 100 kPa. Neopentylamine reacted to 2,2-dimethylpropane (neopentane), 2,2-dimethylpropanethiol (neopentanethiol), dineopentylamine, and dineopentylimine (figure 1). Neopentanethiol, dineopentylamine, and dineopentylimine were primary products, because their selectivities were non-zero at $\tau=0$, while neopentane behaved as a secondary product because its selectivity started at zero at $\tau=0$.

3.2. Adamantylamines and adamantanethiol

1-Adamantylamine (1-AdNH₂) had a high conversion at 300 °C in the presence of 10 kPa H₂S and even higher at 100 kPa H₂S pressure (figure 2). Only two products were observed, adamantane and 1-adamantanethiol (1-AdSH); no isomerization products (2-AdNH₂ and 2-AdSH) were observed. The selectivity to 1-AdSH increased strongly with decreasing τ , indicating that 1-AdSH is the primary product of the HDN of 1-AdNH₂, which reacted further to adamantane as a secondary product.

The thiol 1-AdSH reacted much faster than the amines 1-AdNH₂ and 2-AdNH₂ in the presence of 10 kPa H₂S and 1 kPa hexylamine and reached almost

complete conversion at $\tau=3$ g min/mol (figure 2). Hexylamine was added to simulate the presence of an alkylamine during the reaction of the alkanethiol and thus mimic its inhibiting effect on the HDS. Adamantane was the only product in the reaction of 1-AdSH.

2-AdNH₂ reacted to 2-AdSH and adamantane, as well as to di(2-adamantyl)amine and di(2-adamantyl)imine at 300 °C and 10 kPa H₂S (figure 3). At the higher H₂S pressure of 100 kPa the conversion increased slightly and the selectivity to di(2-adamantyl)amine and di(2-adamantyl)imine was suppressed to 8% at $\tau=1.6$ g min/mol.

4. Discussion

4.1. HDN of neopentylamine

Neopentylamine has no β -H atoms and Hofmann elimination can therefore not take place [12]. In an S_N1 reaction a primary carbenium ion has to be formed. This is highly unlikely, as also demonstrated by the fact that no rearrangement products such as methylbutane or methylbutene were observed in the HDN of neopentylamine. Such Wagner–Meerwein-type rearrangement products (2,3-dimethylbutane and 2,3-dimethylbutenes) were observed in the HDN of 3,3-dimethyl-2-butyl-

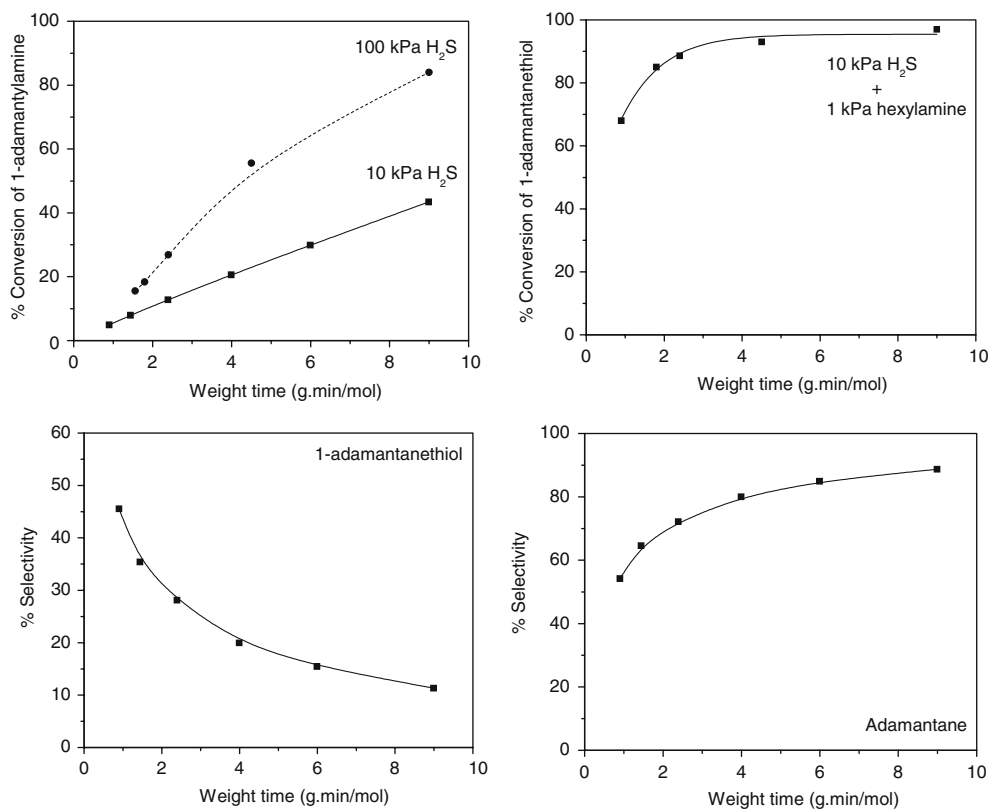


Figure 2. Conversion of 1-adamantylamine at 300 °C and 10 and 100 kPa H₂S and product selectivities at 300 °C and 10 kPa H₂S, as well as conversion of 1-adamantanethiol at 300 °C and 10 kPa H₂S and 1 kPa hexylamine.

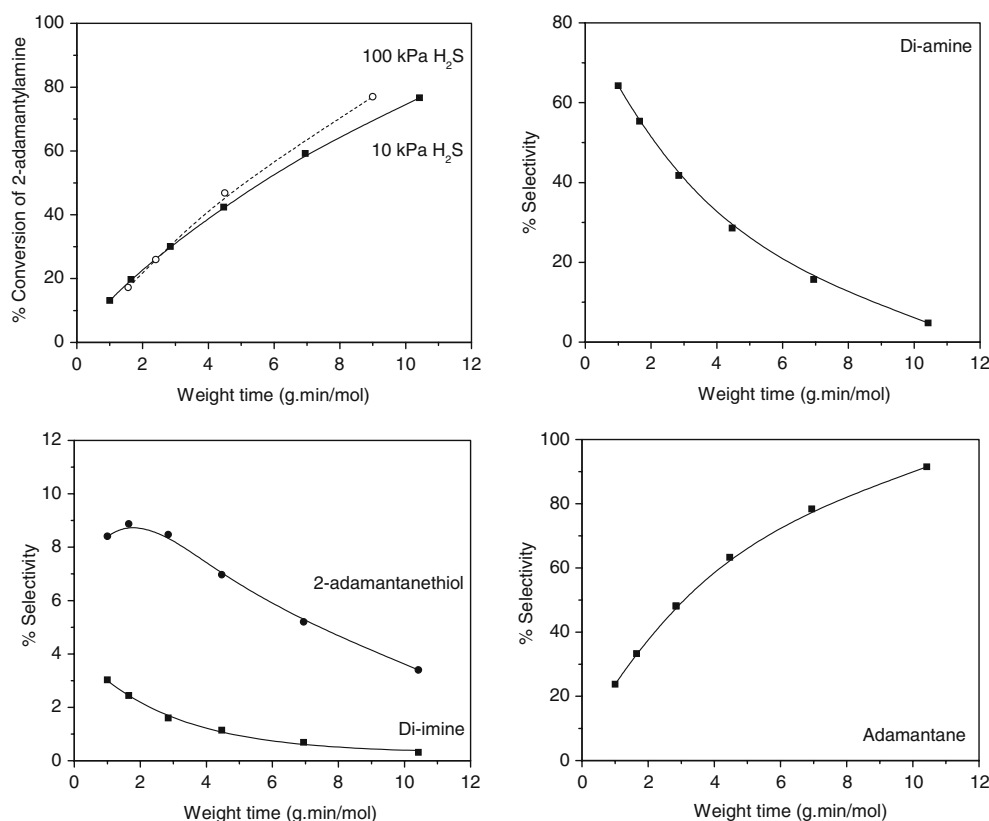


Figure 3. Conversion of 2-adamantylamine at 300 °C and 10 and 100 kPa H₂S and product selectivities at 300 °C and 10 kPa H₂S.

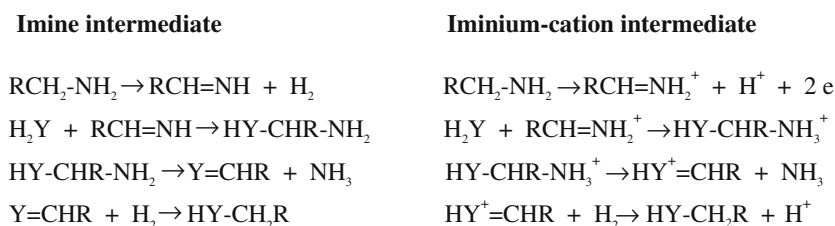
amine [14]. Thus, neopentylamine can only react by S_N2 substitution or hydrogenolysis.

Portefaix *et al.* already reported that neopentylamine hardly reacted at 270 °C [12]. Our results show that even at 300 °C neopentylamine reacts very slowly and that an appreciable conversion (22% at $\tau = 3.3$ g.min/mol) is only obtained at 340 °C (figure 1). The main products were neopentanethiol, dineopentylamine, dineopentylimine, and neopentane. Neopentane is a secondary and not a primary product. This demonstrates that hydrogenolysis of neopentylamine to neopentane does not occur below 340 °C. Apparently hydrogenolysis of an aliphatic C–N bond is difficult over a metal sulfide catalyst. In contrast, C–N bond hydrogenolysis over metal catalysts is an easy reaction [19], for instance on supported platinum it is already fast at 150 °C [20]. Amines with a primary α -carbon atom react much faster on Pt than amines with a secondary α -carbon atom, which react again about an order of magnitude faster than amines with a tertiary α -carbon atom. Hydrogenolysis of the C–N bond is assumed to take place after adsorption of both neighboring N and C atoms on the catalyst surface. Substitution on the α -C atom makes adsorption of this α -C atom difficult, thus decreasing the rate of hydrogenolysis. This reactivity pattern on Pt is opposite to that observed for the alkylamines on sulfided NiMo/Al₂O₃, where the reactivity order is 2-methyl-2-butylamine \gg 2-pentylamine > 1-pentylamine [3,14,15],

confirming that HDN on metal sulfides occurs by a different mechanism than on metals.

The low reactivity of neopentylamine is easy to understand. Hofmann elimination is impossible, S_N1 substitution is unlikely, and hydrogenolysis does not take place. The occurrence of neopentanethiol, dineopentylamine, and dineopentylimine as primary products indicates that substitution of neopentylamine by H₂S and by neopentylamine are responsible for the formation of neopentanethiol and dineopentylamine, respectively. The secondary nature of neopentane indicates that the majority of neopentane is formed from neopentanethiol by C–S hydrogenolysis. This is in agreement with the fast reaction of alkanethiols by elimination to alkenes and by hydrogenolysis to alkanes [3], and with the fast reaction of 1-AdSH (section 3.2). The tertiary butyl group at the α -carbon atom of neopentylamine hinders substitution [17] and neopentylamine therefore reacts much slower than the non-branched *n*-pentylamine [15].

The substitution of an alkylamine by another alkylamine or by H₂S over metal sulfide catalysts occurs by a sequence of dehydrogenation–addition–elimination–hydrogenation reactions. This was inferred from the steric course of the HDN of 2-(*S*)-butylamine to 2-butanethiol and di-*sec*-butylamine at 3 MPa and 300 °C over sulfided NiMo/ γ -Al₂O₃. It showed that the 2-butanethiol product was completely racemic, that the



Scheme 1. Substitution of the amine group of an alkylamine by an alkylamine ($\text{H}_2\text{Y} = \text{RC H}_2\text{-NH}_2$) or thiol group ($\text{H}_2\text{Y} = \text{H}_2\text{S}$) by means of an imine or iminium-cation intermediate.

di-sec-butylamine product consisted mainly of (*R,S*)-di-sec-butylamine, and that racemization of the reacting 2-(*S*)-butylamine had partly taken place [16]. Two, slightly different, mechanisms can explain all products and their configurations as well as the racemization of the amine reactant. In one mechanism the alkylamine first reacts by dehydrogenation to an imine, while in the other mechanism the alkylamine first reacts by electron and proton transfer to an imine cation (Scheme 1). Thereafter, the addition of H₂S or an amine molecule to the imine or to the imine cation takes place and, after ammonia elimination and hydrogenation, an alkanethiol or a dialkylamine is formed.

Recently it was found that the probability of breaking the C₁-N bond of C₁-NH-C₆ and C₁-N(C₆)₂ was similar to that of breaking the C₆-N bond, while the reaction of C₅-NH-C₅ and C₁-N(C₆)₂ gave C₁-N(C₅)₂ as well as C₆-N(C₅)₂ [21]. The transfer of the methyl group in these reactions cannot be explained by imine or enamine intermediates, only an iminium-cation intermediate can explain it. This suggests that all alkylamines react through iminium-cation intermediates (Scheme 1). This scheme also explains the formation of dineopentylamine, dineopentylimine, and neopentanethiol. The occurrence of dineopentylimine is in good agreement with this mechanism and its high initial selectivity is due to the high degree of substitution of the dialkylimine which hinders the hydrogenation to the dialkylamine.

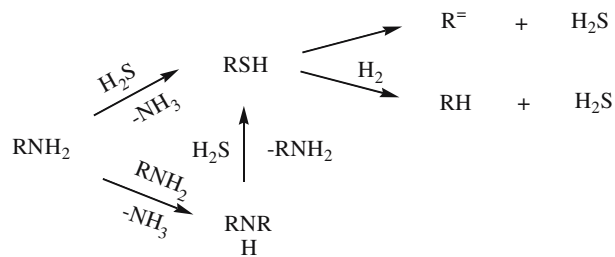
4.2. HDN of 2-AdNH₂

The sulfided NiMo/Al₂O₃ catalyzes the removal of the NH₂ group from 2-adamantylamine. Hofmann elimination is impossible for this molecule because a bridgehead double bond as in adamantene is highly strained and will therefore not form easily, as expressed in Bredt's rule [17]. Adamantene has been synthesized by irradiation of diazo compounds, but its lifetime is extremely short [22]. The selectivity pattern of the HDN of 2-adamantylamine at 300 °C (figure 3) was similar to that of neopentylamine at 340 °C (figure 1). Di(2-adamantyl)amine, di(2-adamantyl)imine, and 2-adamantanethiol were primary products and adamantane was a

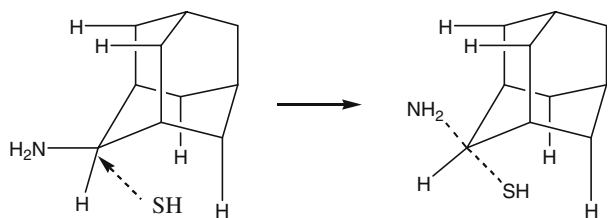
secondary product. The initial selectivities of di(2-adamantyl)amine and di(2-adamantyl)imine were much higher than that of the thiol. At 340 °C the situation is reversed (not shown), most probably because di(2-adamantylamine) and di(2-adamantylimine) react very fast with H₂S to 2-adamantanethiol.

The selectivity of 2-adamantanethiol shows a maximum at short weight time. The formation of 2-adamantanethiol by a primary reaction of the alkylamine with H₂S (Scheme 2), followed by reaction of the thiol to adamantane, would lead to a continuously decreasing thiol selectivity. The initial increase of the 2-adamantanethiol selectivity is thus proof for the presence of a secondary reaction between H₂S and the initially formed di(2-adamantyl)amine and di(2-adamantyl)imine (Scheme 2). The secondary reaction is in agreement with the high initial selectivities of di(2-adamantyl)amine and di(2-adamantyl)imine at 300 °C and with the much higher reactivity of dihexylamine than hexylamine with H₂S [3]. The higher rate of the primary reaction at 340 °C than at 300 °C explains why at 340 °C 2-adamantanethiol seems to be formed as a primary product only.

2-Adamantylamine and di(2-adamantyl)amine can neither react with H₂S by a classic S_N1 reaction nor by an S_N2 reaction [23,24]. An S_N1 mechanism is ruled out, because the secondary carbenium ion on the methylene carbon atom is very unstable [17]. An S_N2 reaction would mean that the SH⁻ or H₂S nucleophile has to react from the inside of a cyclohexane ring on the adamantane surface (Scheme 3) [25]. This reaction is equivalent to that of SH⁻ or H₂S with cyclohexylamine with the amine group in equatorial position, which is known to be impossible; a substituent can only react



Scheme 2. Primary and secondary formation of an alkanethiol from an alkylamine.

Scheme 3. S_N2 reaction of 2-adamantylamine.

when in axial position [17]. We therefore conclude that 2-adamantylamine reacts in the same way as neopentylamine, by a sequence of dehydrogenation–addition–elimination–hydrogenation reactions (Scheme 1). 2-Adamantylamine can adsorb with its C–N bond parallel to the metal sulfide surface and become dehydrogenated to 2-adamantylimine or to the 2-adamantylimine cation. Addition of H₂S and elimination of NH₃ leads to 2-thioadamantanone. Similarly, addition of 2-adamantylamine to 2-adamantylimine and elimination of NH₃ gives di(2-adamantyl)imine (cf. Scheme 1), which, after addition of H₂S and elimination of 2-adamantylamine, gives 2-thioadamantanone as well. Further hydrogenation of 2-thioadamantanone gives 2-adamantanethiol. The high initial selectivity of di(2-adamantyl)imine is in good agreement with this mechanism. The much higher conversion of 2-adamantylamine (73% at 300 °C) than of neopentylamine (49% at 340 °C, both at $\tau = 9.4$ g min/mol) is in line with the higher conversion of alkylamines with the amine group attached to a secondary than to a primary carbon atom [15].

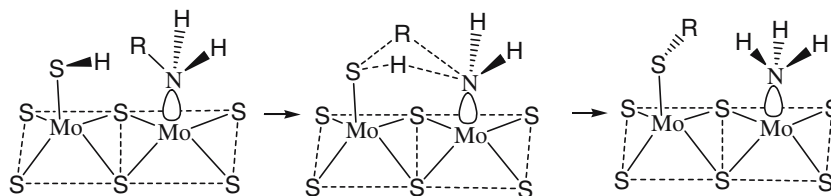
4.3. HDN of 1-AdNH₂

1-Adamantylamine reacted slower than 2-adamantylamine and about as fast as n-alkylamines [3]. Hofmann elimination cannot explain the reaction of 1-adamantylamine because in that case the highly strained adamantene would be formed. 1-Adamantylamine cannot react by a standard S_N2 reaction either, because a nucleophile cannot approach the reaction center from the rear, through the adamantane cage, as required for a classic organic S_N2 reaction with Walden inversion [17,18]. An indirect substitution mechanism by means of an iminium or iminium cation intermediate, as in the HDN of neopentylamine and

2-adamantylamine, is not possible either, because 1-adamantylamine does not have a hydrogen atom at the α -carbon atom. Since adamantane was a secondary product, also hydrogenolysis cannot explain the HDN of 1-adamantylamine. This is understandable, because hydrogenolysis of the C–N bond requires adsorption of both neighboring N and C atoms on the catalyst surface and this is sterically impossible for 1-adamantylamine.

An S_N1 reaction does not seem possible for 1-adamantylamine either, because the adamantyl cation cannot attain stabilization by flat sp² hybridization at the bridgehead. Nevertheless, reactions at the bridgehead of adamantane are known to be relatively fast and the salt of the 1-adamantyl cation and SF₆[−] has been prepared. This has been ascribed to stabilization by a flattening of the bridgehead and hybridization between sp³ and sp² [23]. On the other hand, the H₂S pressure has a strong positive influence on the conversion of 1-adamantylamine and this speaks against an S_N1 reaction. An alternative NH₂–SH substitution mechanism of 1-adamantylamine could be an alkyl migration on the metal sulfide surface. For instance, the amine could adsorb at the vacancy on a Mo or Ni atom and then the alkyl group could migrate to a sulfur atom on the neighboring metal atom (Scheme 4). This is similar to schemes suggested by Laine for nucleophilic substitution assisted by metal atoms at the surface of a metal sulfide [26]. It is also in agreement with DFT calculations of a methylamine molecule adsorbed on a vacancy on the Mo edge of a MoS₂ crystallite. These calculations showed that the energy barrier for the shift of the methyl group to a neighboring sulfur atom is low [27].

Only 1-adamantanethiol, and no 2-adamantanethiol or 2-adamantylamine, was observed in the reaction of 1-adamantylamine, neither were 1-adamantanethiol and 1-adamantylamine observed in the reaction of 2-adamantylamine. The absence of isomerization is related to Bredt's rule and the absence of elimination of ammonia from adamantylamines and adamantanethiol. It is due to the fact that the isomerization must take place by a transition from the 1-adamantyl to the 2-adamantyl carbenium ion. This transition requires that the 2p_z orbitals on the neighboring carbon atoms are parallel in the transition state. Because of the rigid cage structure of adamantane, this is extremely difficult [28].

Scheme 4. NH₂–SH substitution by alkyl migration on the metal sulfide surface.

The conversion of 1-AdNH₂ increased strongly with increasing H₂S pressure, while that of 2-AdNH₂ increased slightly and that of neopentylamine decreased slightly. This effect is similar to that on the HDN of trihexylamine, dihexylamine, and hexylamine, in which H₂S had a slightly positive, nil, and negative effect, respectively [3]. Like in the case of the hexylamines, we believe that for the adamantylamines and neopentylamine the different H₂S effects are due to two competing factors. An increased H₂S pressure favors the substitution reaction of the amine with H₂S. Because this is the only possible reaction for 1-AdNH₂, H₂S has a positive influence on its conversion. 2-AdNH₂ and neopentylamine, on the other hand, can also react bimolecularly with other amine molecules and form di(2-adamantyl)amine and dineopentylamine, respectively. These disproportionation reactions are suppressed at higher H₂S pressure. This dual influence on the HDN of 2-AdNH₂ and neopentylamine explains the slightly negative or positive effect of H₂S.

None of the three thiols resulting from the NH₂-SH substitution in neopentylamine, 1-adamantylamine, and 2-adamantylamine can react by H₂S elimination. Neopentanethiol cannot undergo elimination because of the absence of a β-H atom and the adamantanethiols cannot form adamantene. This leaves hydrogenolysis as the only reaction pathway. The moderate to low thiol concentrations observed during the HDN reactions of the three amines and the fast reaction of 1-adamantanethiol in the presence of hexylamine demonstrate that the hydrogenolysis is a fast reaction. The hydrogenolysis of the C-S bond of the thiol may occur as observed by Curtis and Druker for the reactions of alkyl- and arylthiols in the homogeneous reaction with a Mo₂CO₂ cluster [6]. After adsorption of the neopentanethiol or adamantanethiol with the sulfur atom on a Mo or Ni atom at the metal sulfide surface, the neopentyl and adamantyl groups may react with a hydrogen atom on a neighboring sulfur atom to neopentane and adamantane, respectively. DFT calculations of the hydrogenolysis of methanethiol have shown that this path has a low activation energy [29].

5. Conclusions

Neopentylamine reacts to dineopentylamine, dineopentylimine, neopentanethiol, and neopentane at 340 °C, while 2-adamantylamine forms di(2-adamantyl)amine, di(2-adamantyl)imine, 2-adamantanethiol and adamantane with high conversion already at 300 °C. Alkylimines, formed by dehydrogenation of the alkylamines, are intermediates in the formation of the alkanethiols, dialkylimines, and dialkylamines. An alkylimine forms an alkanethiol by addition of H₂S, elimination of ammonia, and hydrogenation of the thi-

oketone. Addition of another alkylamine molecule to an alkylimine forms a geminal diamine intermediate, which after elimination of ammonia gives the dialkylimine. Hydrogenation of the dialkylimine gives the dialkylamine.

Neopentane and adamantane were secondary products in the HDN of neopentylamine and 2-adamantylamine, respectively. These alkanes were formed by hydrogenolysis of the corresponding alkanethiols, formed by substitution of the alkylamines and dialkylamines with H₂S. The secondary character of neopentane and adamantane demonstrates that direct hydrogenolysis of neopentylamine to neopentane does not take place over sulfided NiMo catalysts.

Even though E1 and E2 reactions and a classic S_N2 reaction cannot take place, 1-adamantylamine reacted to 1-adamantanethiol at 300 °C. This reaction might be due to an S_N1 reaction or to adsorption of the amine at a surface vacancy, followed by a shift of the adamantyl group to a neighboring sulfur atom.

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