

Technical University of Denmark



## Image Analysis and IR Spectroscopy for integral fermentation understanding and control

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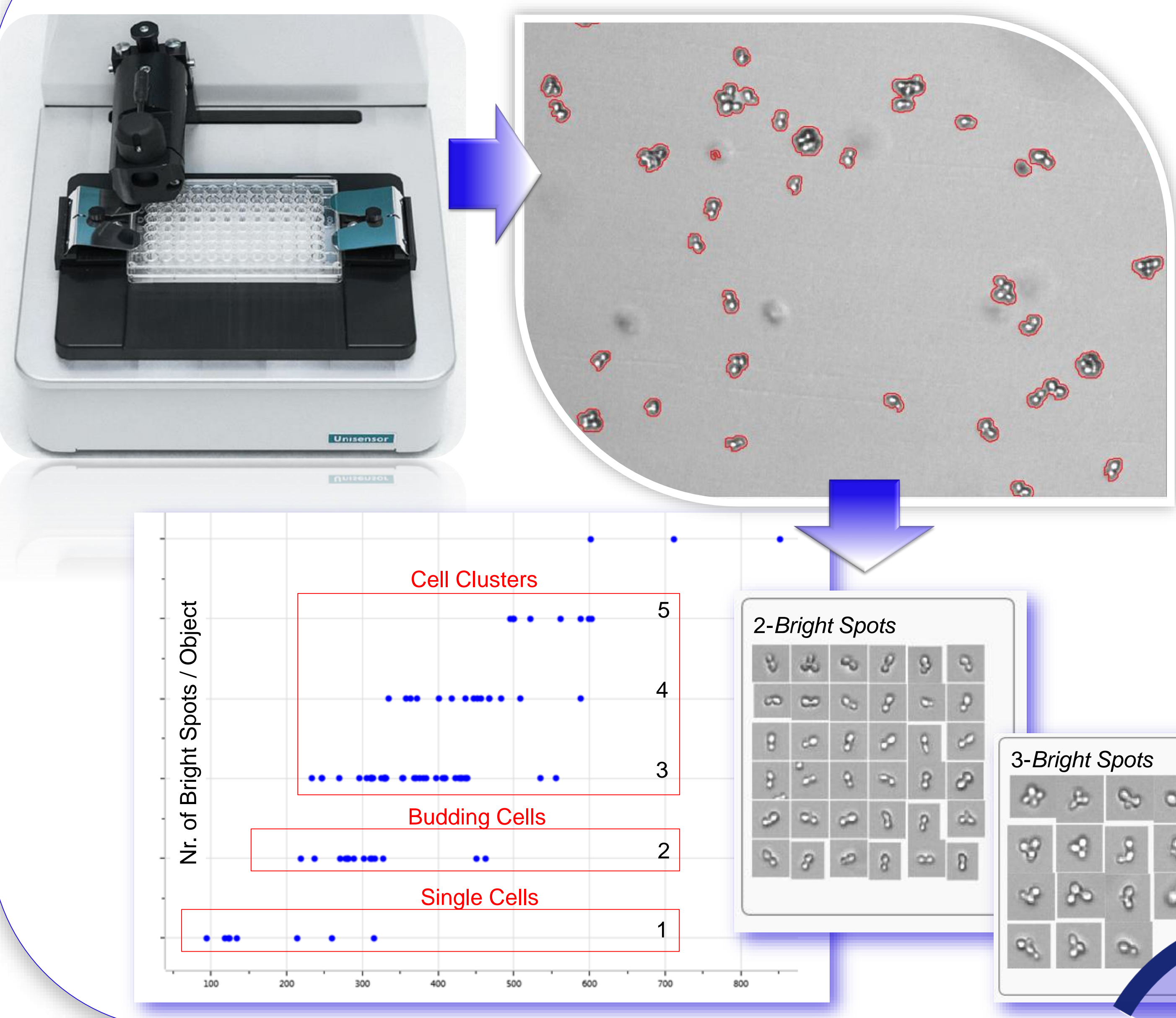


## Introduction

Industry is focusing increasingly on the development of **more efficient and less time-consuming methods to monitor and control their fermentation processes** at optimal conditions. Note that, fermentation processes are often the most complex step within bio-manufacturing. Nevertheless, the detailed understanding of the process is often lacking and control decisions are frequently introduced manually based on experience instead of process data. We want to **assess industrially relevant fermentation processes** with advanced but still rather uncommonly used **cutting-edge technologies** thus developing new monitoring methods while improving the **integral understanding and success** of the process. Aiming at **robust and generic on-line monitoring techniques** the focus of our research lies on a state of the art insulin production process by yeast. Our research comprises **spectroscopy and image analysis** combined with **chemometric modelling** as a promising approach supplementing the future online sensor toolbox.

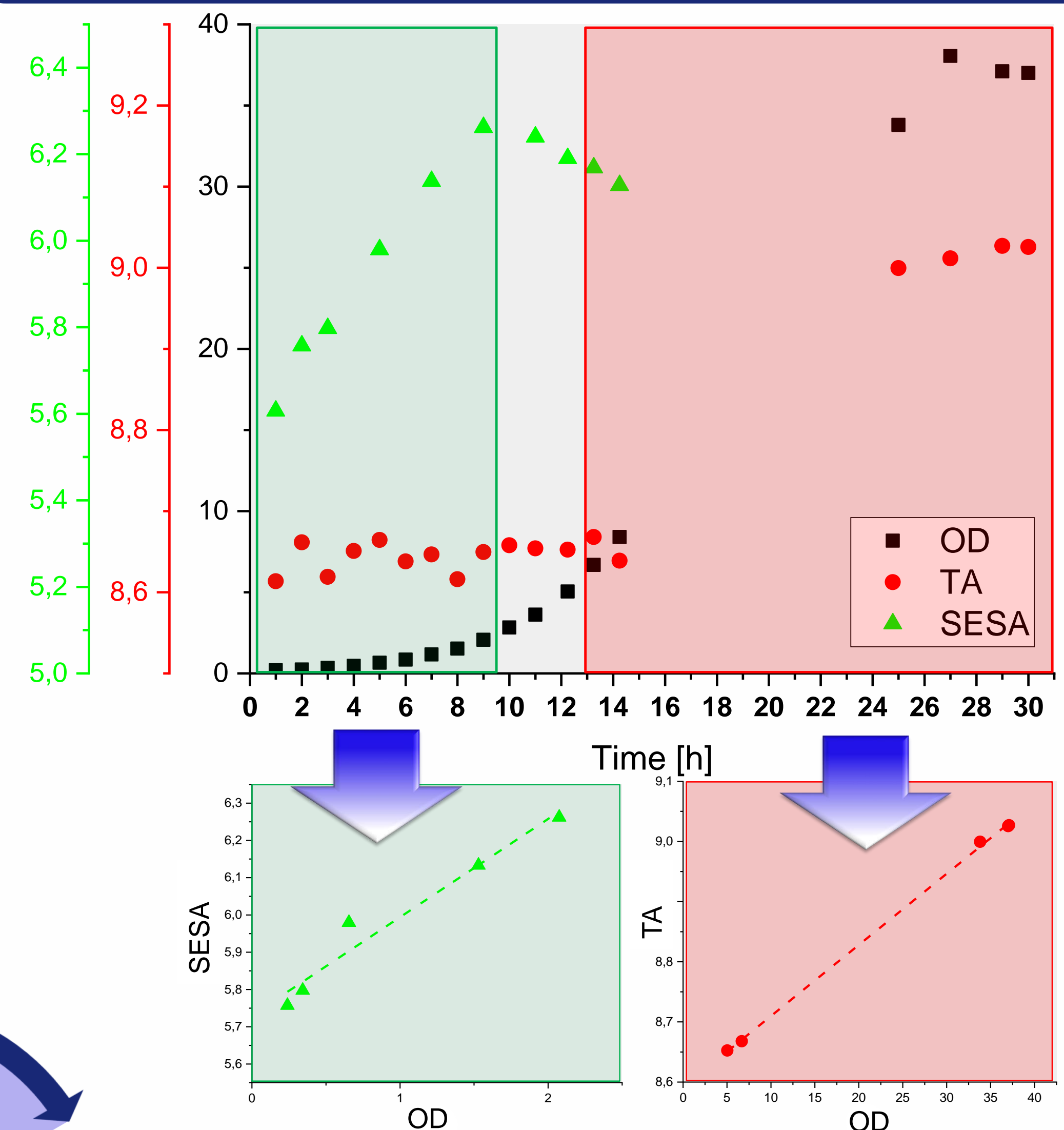
## Image Analysis

### Yeast Segmentation

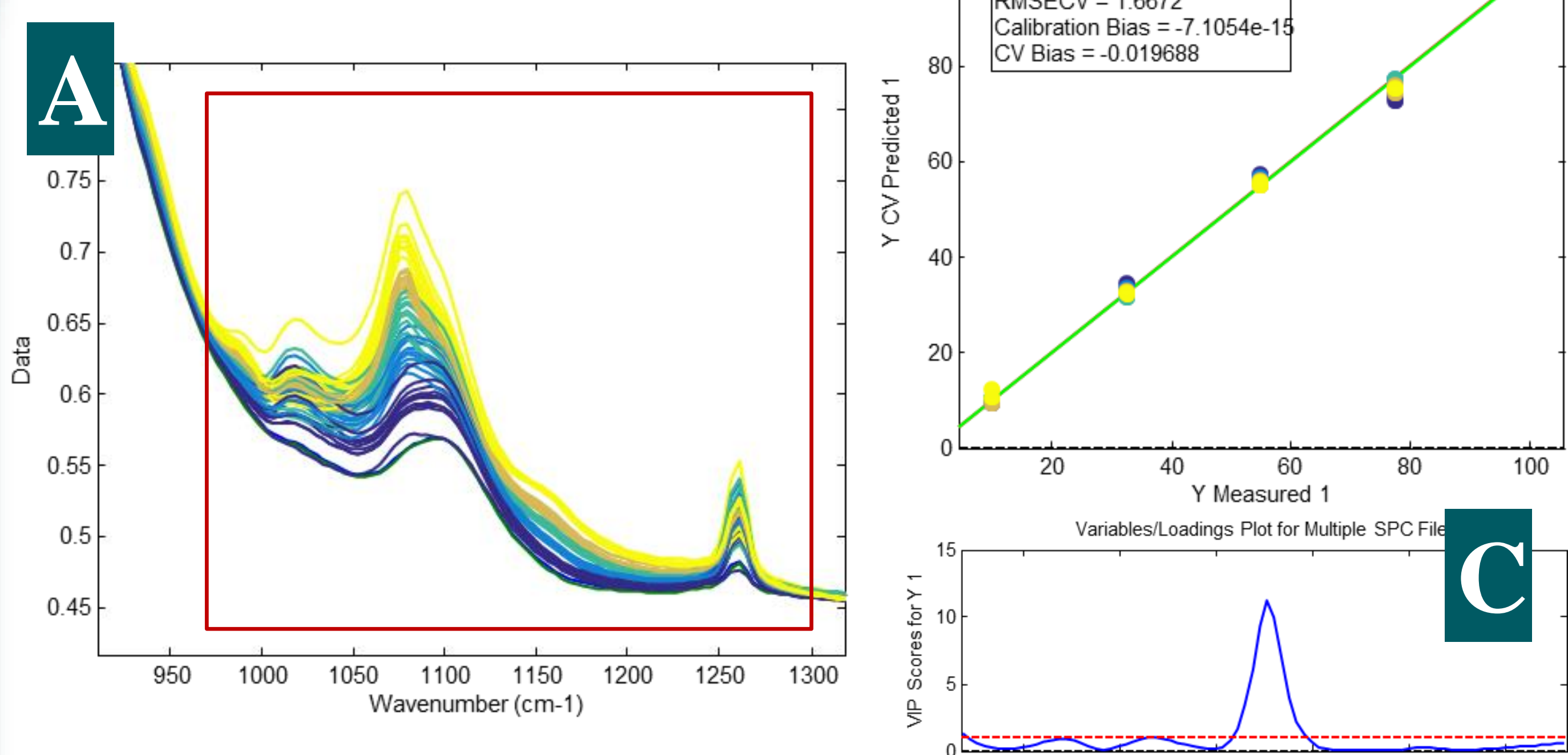


### Yeast Growth

SESA algorithm for low OD (< 2.5) and TA algorithm for high OD (>5)  
SESA: 'Segmentation and Extraction of Surface Area', TA: 'Total Absorption'



## IR Spectroscopy



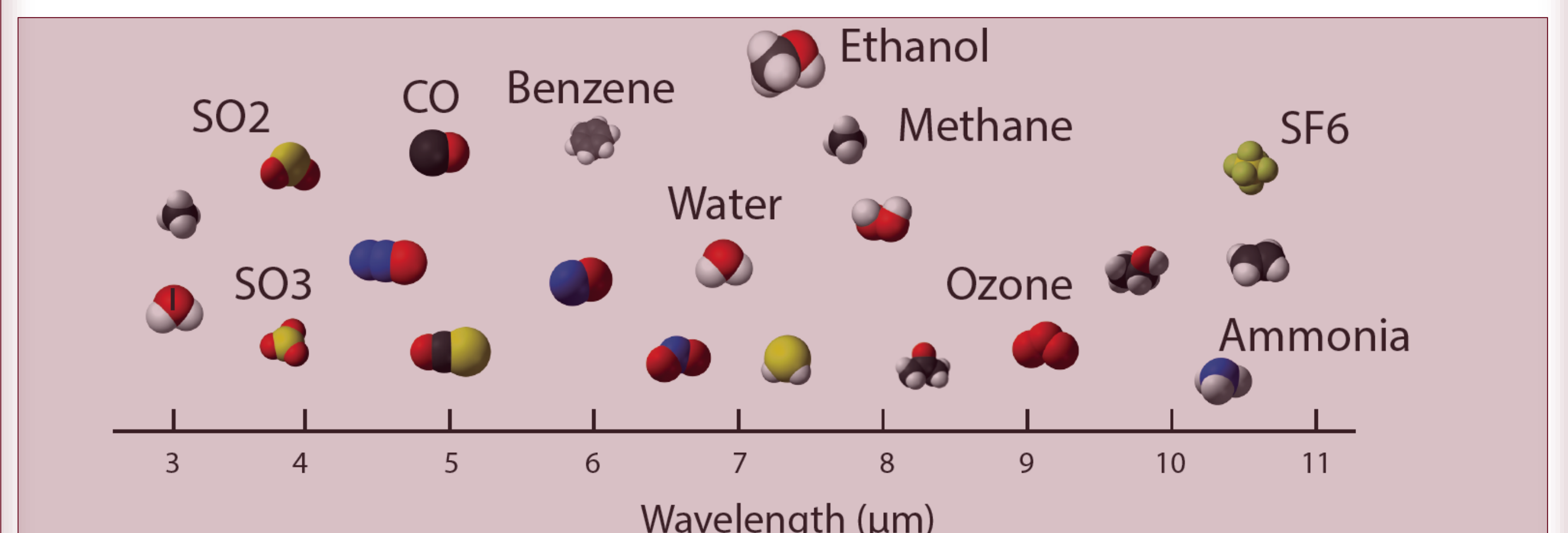
### Monitoring of multiple nutrients by IR spectroscopy combined with PLS modelling

- A:** Example: selected region (variables) of the IR spectrum tied to Phosphate
- B:** PLS model based on the variables selected and reference concentrations
- C:** High VIP scores for the variables selected verify high relevance for the model

## Off-GAS Analysis

### Next Generation Photoacoustic Gas Analyzer

Concentration determination achieved through gas IR spectra analysis



#### Principle

