Crystal growth, morphology and properties of $NaHMP_2O_7$ (M = Ni, Co, Mn, Zn, Cd, Pb)

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Abstract Crystal growth of NaHMP₂O₇ (M = Ni, Co, Mn, Zn, Cd, Pb) has been carried out by hydrothermal technique. The studies concerning the crystal growth processes and the morphology of these superionic pyrophosphates with reference to the type of cations, its ionic radii and other thermodynamic charactersitics have been carried out. Similarly the impedance spectroscopic properties of these superionic pyrophosphates have been reported

Keywords Crystal growth, morphology, hydrothermal techinque

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1. Introduction

Phosphates form an important group of technological materials owing to their wide range of physical and chemical properties. The synthesis of phosphates began in the pervious century. Superionic phosphates have been reported for the past 20 years or so. Moreover, all the superionic phosphates reported soon after discovery of NASICON were all orthophosphates. For the first time our group reported high ionic conductivity in condensed phosphates, viz, pyrophosphates [1-3]. Since then a lot of work is going on in this direction. In the present work, the authors have studied the morphology of these crystals in great detail, with reference to the type of cation, ionic radii and thermodynamic characteristics. These studies give an insight into the crystal growth of such superionic compounds in general. Also the impedance spectroscopic properties of these superionic pyrophosphates are given in brief.

2. Crystal Growth

Crystal growth experiments were carried out under three different PT conditions (i) hydrothermal crystallization under lower pressure and temperature conditions; (ii) hydrothermal crystallization under moderate pressure and temperature conditions, (iii) hydrothermal crystallization under higher pressure and temperature conditions

In the first case, experiments were carried out in small autoclaves(temperature $100 - 250^{\circ}$ C, pressure 100 - 200 bars) and smaller Morey autoclaves provided with teflon liners. The starting solutions were prepared either by dissolution of P₂O₄ in water or by directly taking H₁PO₄ followed by the addition of respective carbonates or oxides or nitrates or chlorides of respective cations or by the introduction of respective hydroxide into the H₃PO₄ in various proportions (maximum filling 70%). The alkaline component of the starting materials was used in the form of a molar solution of a a definite molarity and this solution acts as a mineralizer. Since the crystallization occurred by spontaneous nucleation, the temperature of the furnace was slowly increased to control the rate of nucleation. The experimental temperature range was 200-300°C and the duration was 7 to 10 days.

Compou	nd	Nutrient (solvent)	Components & mineralizer	Temp (T°C)	Pressure (bars)	% fill	Duration (days)	Size (mm)	Colour
a) H,PO (ml)	A NaOł (ml)	H CdO (gm)	Zr(NO₁)₄ (gm)						
ı)				250	80	40	8	2-3	Yellowish grey
4	5(5M)		05	250	70	30	8	2-5	Yellowish grey
5 6	5(5M) 5(5M)	i	05	250	80	40	8	1-3	Yellowish grey
n)			<i></i>	250	82	35	8	dissolve	d
5	5(2M)		05	250	85	35	8 /	crystalline m	aterial yellowish grey
5	5(3M)	1	05	250	85	35	8	1-3	Yellowish grey
5	5(4M)		03	250	85	35	8	1-4	Yellowish grey
5	ጉ(ጎM) ርርርስር		05	250	85	35	8	1-3	Yellowish grey
5	5(6M) 5(7M)	1	05	250	85	35	8	0.5	Yellowish grey
111)						76		13	Vellowish grev
5	5(5M)	1	03	200	C5 29	3.7	o R	1-3	Yellowish grey
5	5(5M)	1	04	250	00	10	0 9	1-5	Yellowish grey
5	5(5M)		05	200	90	10 10	8	05-2	Yellowish grey
5	5(5M)		00	250	00 00	10	8	0.5-1	Yellowish grey
5 5	5(5M) 5(5M)	1	0 75 0 90	250	95	45	8	0.0	irregular
ıv)							_		M Harrish and
5	5(5M)	05	0.5	250	80) 32	8	1-2	Vellowish grey
5	5(5M)	07	5 0 5	250	80	J 32	8	1-2	Vellowish grey
5 5	5(5M) 5(5M)) 10) 15	0 05 0 05	250 250	9(5 35 0 40	8	2-5 1-3	Yellowish grey
b) H,PC), NaO	H Co(N	O,), Zr(NO,),					
(ml)	(m.)	(gm)	(gm)						
1)			e 2	264	<u>م</u>	0 77		050	nink
5	-5(5M		03	230	, 81 , 0	U 32 5 75	. 0	0.5-2	pink
2	-5(5M)	04	250	א ע	נ כ יר א	, 0 , P	U.J-2 _4	nink
5 5	- 5(5M - 5(5M))	0.5	250	, 8.) 8.	5 35	, a 5 8	1-3	pink
ii)	·						-		
, S	5(5M) 05	5 0 5	250) 8	5 35	5 8	1	pink
-		,	15 0.5			e		1 7	-

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Table 1. Experimental conditions for low temperature bydrothermal synthesis

The experiments under moderate PT conditions were carried out by using Morey autoclaves and Tuttle autoclaves within the temperature and pressure range P=150-800 bars, T=250-400°C using teflon and platinum liners respectively. In some experiments the results were much superior compared to the lower PT conditions with regard to the crystal quality and size.

The experiments under higher PT conditions were conducted using Tuttle cold-cone sealed autoclaves provided with platinum liners ($T = 700^{\circ}C$ and P = 1.5 Kbars). The results of these experiments are different The authors obtained compounds without a proton in their composition, like NaFeP,O, NaCoP,O, which are isostructural to allaudite.

The crystallization processes for the formation of HNaMP₂O₇ (where M = Ni, Co, Mn, Pb and Cd) crystals have been studied, based on solvent-solute interactions and the complexation processes is described thorough the following reaction series with regard to HNaCdP₂O₇.

3NaOH + H,PO	→	$Na_3PO_4 + 3H_2O$
3Cd(NO ₁) ₂ + 2H ₁ PO ₄	->	Cd ₃ (PO ₄) ₂ + 3H ₂ O + 6NO ₂ ↑ +3[O] ↑
Zr(NO,)4 + 4NaOH)	4NaNO3 + 2H2O + ZrO2
211,PO4	->	H,P,O, + H,O
$NaNO_3 + H_4P_2O_7$	->	$NaH_{1}P_{2}O_{7} + HNO_{1}$
$Na_{1}PO_{4} + H_{4}P_{2}O_{7}$	- •	NaH,P,O,+ Na,HPO,
Cd,(PO ₄), + H ₄ P,O ₇ + 4H ₂ O	→	H,CdP2O7 + 2H1PO4 + 2Cd(OH)2
Cd(NO,), + H,P,O,	→	H,CdP,O, + 2HNO,
NaOH + H ₂ CdP ₂ O ₇	->	HNaCdP,O, + H2O
$Cd(OH)_2 + NaH_3P_2O_7$	→	HNaCdP207 + 21120

The study of complexation process with reference to the solvent-solute interaction is of great importance to understand the crystallization of any compound [4] including pyrophosphates Reports of such studies are seldom found in the literature for superionic phosphates

The crystallization process involving many chemical interactions, lead to the formation of a stable complex in the following stages (i) Acid-base interactions, (ii) Formation of metal-aqua complexes; (iii) Interaction between acid-base and metal-aqua complexes

A series of experiments have been carried out with several divalent and trivalent metals and it was found that the divalent metals enter the composition more easily than trivalent metals. However, nutrient material show that only Al⁴⁴ enters the composition readily forming Na₂H₃Al(P₂O₃), even at lower PT conditions (P < 100 bars, T = 250°C), while others insist upon higher temperature of synthesis [5]

3. Morphology

A number of factors such as the degree of supersaturation, type of the solvent, pH of the mineralizer, etc affect the habit of crystal Habit modifications occur with significant changes in the growth temperature and also with the presence of impurities in the growth media [6] The pyrophosphates show a wide range of morphological variations The characteristic habits of

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some selected pyrophosphates are shown in Figures 1(a-g) The habits exhibited by these pyrophosphates are given in Table 2 The crystal faces of most of the superionic pyrophosphates are more or less smooth and vitreous in lustre, and transparent The morphology of these pyrophosphates varies from one another depending upon the cations present.

Compound	System	Crystal form(s)
Na,11,A1(P2O,)2	Monoclinic	Third order pinacoid side pinacoid
HNaC'oP ₂ O7	Triclinic	Third order pinacoid Second order pinacoid Fourth order pinacoid
HNaNiP2O,	Triclinic	Basal pinacoid positive and negative third order pinacoid
HNaZnP,O,	Triclinic	Basal pinacoid positive and negative
α-HNaMnP,O,	Triclinic	Second order pinacoid
HNaCdP,O,	Triclinic	Basal pinacoid * positive and negative
HNaPbP ₂ O,	Triclinic	Basal pinacoid
NaFeP,O,	Monoclìnic	Side pinacoid positive and negative pinacoids
Na ₂ CaMn ₂ P ₂ O ₇	l'riclinic	Third order pinacoid

Table 2	Morphology of pyrophosphates	

Plate I(a)



Figure 1. Shows characteristic habits of pyrophosphate crystals (a) $H_3Na_2Al(P_2O_7)_2$; (b) α -HNaMnP₂O₇, (c) HNaCoP₂O₇ and (d) HNaNiP₂O₇.

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(e)







Plate I(b)

Similarly, the morphology varies with respect to the degree of supersaturation, the concentration of H₂O, P₂O, and Na₂O in the system

It is interesting to observe that the morphology of superionic pyrophosphates vary with the variation in the cation. The cations used in the present work are Al, Mn, Co, Ni, Zn, Cd and Pb The Table 3 shows the cation properties. As evident from Table 3, the Al is the smallest ion and it show the excellent morphology (Figure la). Crystals are well developed and highly transparent. This is followed by Mn, which gives good crystals of excellent crystal habit. However, due to the susceptibility of Mn for the changes in the valency with sudden changes in the experimental growth parameters, there is a tendency for the formation of polymorphic modifications of Mn bearing superionic pyrophosphates. But both the polymorphic modifications of Mn superionic pyrophosphates show excellent morphology with well developed habit, smooth and vitroous surfaces (Figure 1b)

 Element	At. No.	Αι. Ψι.	At. radii* (λ)	Entropy at 298°K (c.u)	
AI	13	65.38	1 82	6 769	
Mn	25	54.93	1 79	7 59	
Co	27	58.93	1 67	68	
Ni	28	58.70	1 62	7 137	
Zn	30	65.38	1 53	9 95	
Cd	48	112 41	1 71	12 3	
Pb	82	207 20	1 81	15 49	

Table 3. Cations in superionic pyrophosphates

* ref Table of periodic properties of the elements, Sargent-Weich Scientific company

The cobalt bearing superionic pyrophosphate shows probably the best morphology (Figure 1c) The crystals are developed very well with vitreous, smooth and transparent surfaces. The cobalt bearing superionic pyrophosphates are bigger than the other pyrophosphates. It is observed that in spite of the same crystal structure exhibited by all these pyrophosphates, they slowly lose their morphology The crystal habit in Ni is better than in Zn, because the crystals are well developed, but the crystals are mostly slender or rod shaped, transparent with smooth and vitreous surfaces (Figure Id)

In case of Zn, there is a fall in the morphological development (Figure 1e) like crystal habit, lustre, and transparency When we come to the Cd bearing pyrophosphate the morphological variations are still less with the crystals loosing their size, well developed habit, smooth surfaces and vitreous lustre and a low degree of transparency (Figure 1f). When the crystal surfaces were observed under higher magnification, they show more or less rough surfaces with defect structures

In case of Pb bearing surpeionic pyrophosphates, it is still worse The crystals do not have well defined crystal habit, but instead, they look more or less rounded and clustered

Compound	N.0	0-9¥	N - 0	0"i+W	0-ĭ+M	0";+W	0-14	Pi-0	0-14	0-24	0-24	P2-0
	(max)	(min) (1	Dif. mar-min)	(mex)	(min) (1	Dif. Tax-min)	(max)	(min) (1	Dlf. nax-min)	(xæu)	(min) (i	Dif. nax-min)
Na,AIH,(P,O,),	2.929	1.397	0.532	1.940	1.855	0.085	1.599	1.495	0.104	1.587	1.500	0.087
NaMnHP ₂ 0,	2.79	1.32	0.47	2.20	2.00	0.2	1.64	1.52	0.12	1.58	1.49	0.09
NaCoHP2O,	3.097	2.445	0.652	2.196	2.035	0.161	1.587	1.502	0.85	1.602	1.498	0.104
NaNiHP,0,	3.385	1.315	1.07	2.157	2.016	0.141	1.593	1.505	0.085	1.607	1.497	0.11
NaLnHP,O,	3.446	2.308	1.138	2.283	2.020	0.263	1.591	1.504	0.087	1.595	1.488	0.107

Table 4. Bond lengths for Superionic Pyrophosphates crystals.

Plate II(a)



(X 100)

(a)



Figure 2. Shows the growth layers on (010) face of pyrophosphate crystals : (a) $HNaCoNiP_2O_7$ and (b) α -HNaMnP₂O₇;

Plate II(b)



(X 400)

(c)



Figure 2. Shows the growth layers on (010) face of pyrophosphate crystals : (c) $HNaZnP_2O_7$ and (d) $HNaNtP_2O_7$

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(a)



(b)

Figure 3. Shows the macro steps in pyrophosphate crystals : (a) $HNaCoP_2O_7$ and (b) α -HNaMnP₂O₇.

Crystal growth, morphology and properties etc

Plate III(b)



Figure 3. Shows the macro steps in pyrophosphate crystals $\ \ (c)\ HNaZnP_2O_7$.

(Figure Ig). The crystals appear translucent with dull lustre and without smooth surfaces. There is a general tendency for the crystals to become polycrystalline from Mn end to the Pb end.

It is believed that all these superionic pyrophosphates belong to the same structure tyep, i.e. triclinic, P, space group As the ionic size of the cations inserted into the structure increases, there develops a general structural distortion which in turn, affects the crystal morphology. The Table 4 shows the variation in bond lengths of these superionic pyrophosphates. As evident from the Table 4, the difference in maximum and minimum bond lengths of Na-O polyhedra increases gradually towards the Zn end member. Thus towards the Pb end member, the crystals become poorly developed The poor morphology of Cd and Pb bearing superionic pyrophosphates is due to the changes in the bond lengths and bond angles leading to the slightly higher degree of structural disorder as indicated by the preliminary X-ray single crystal diffraction studies. Also it is evident from Table 3 that the values of entropy for Zn, Cd and Pb gradually increase and these values are quite high compared to those of Mn, Al, Co or Ni Entropy is directly related to the structural disorder Thus, the thermodynamic properties of the cations also directly influence on the morphology of these new superionic pyrophosphates.

The superionic pyrophosphates show very interesting surface morphology and it varies accordingly with the growth temperature, degree of supersaturation and the cation in the nutrient. These variations also depend on the magnitude and anisotropy of the growth rates along different direction

The most commonly observed surface growth features are growth layers, grwoth steps and block structures. The surface morphology of these superionic phosphates is given in Table 5 Since these crystals belong to the lower symmetry, the effect of growth temperature, degree of supersaturation and the impurity concentration is very well depicted in their surface morphology

Composition	Growth temp (°C)	Common faces	Growth rate	Growth features	Face
HNaCoP ₂ O,	250	(110) (010) (110)	V(101) > V(010)	Growth layers block structures	(010)
HNaNiP ₂ O ₇	250	(110) (010) (011)	V(110) > V(010)	Macro steps block structures	(110)
HNaZnP ₂ O,	250	(110) (101) (011)	V(110) > V(101)	Macro steps block structures growth layers	(101)

Table 5	Surface morphology of	HNaCoP,O, and HNaN	ViP,O, crystals
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The Figures 2(a-d) represent the growth layers on the face (010) of the pyrophosphate crystals. Similarly Figures 3(a-c) respresent the macro steps observed in the pyrophosphate crystals As the supersaturation increased, the spirals must have become rounded. The Figure 2a shows only one half of the spirals/layers With an increase in the supersaturation and thermal oscillations, the number of macro spirals increases and a large number of thick steps appear on the surface as shown in Figure 3a The crystals obtained from experiments with surplus Na₂O

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in the nutrient composition were poor in quality, may be because of the increase in the viscosity of the system And also, the crystals obtained in experiments with pH < 2 show relatively more defect features like etch pits and block structures on the as-grown surfaces of pyrophosphates crystals [Figures 4(a,b)] This corroborates the fact that pyrophosphates are stable at pH > 3and also the high solubility of pyrophosphates in H_3PO_4 .

The surface morphology of superionic pyrophosphates under investigation shows more defect structures towards the Cd and Pb end The surface morphology is well developed in the Al, Co and Ni bearing superionic pyrophosphates, as in the case of the crystal morphology. The Al, Co and Ni members show orderly arranged spirals and even a single large spiral, occasionally steps and block structures. Whereas the Cd and Pb end members mainly show block and step structures and highly discountinous surface structures. This is again connected with the highly distorted polyhedra and octahedra owing to the larger ionic radii of the transitional metals and also highly distorted polyhedra of Na-O coordination towards Cd and Pb end.

4. Characterization

The superionic pyrophosphates crystals obtained were characterised using different techinques like XRD, EPMA and impedance spectroscopy The single crystal X-ray data for the superionic pyrophosphates is given in Table 6 EPMA analysis is given in Table 7.

Compound	System	Space		Ce	II parameter	rs Å		
		group	a	b	c	β (°)	۷ Å ،	Z
$Na_{7}AIII_{1}(P_{2}O_{7})_{2}$	Trichnic	c Pl	8 311 (4)	7 363 (4)	4.902 (3)	81 77 (2)	268 2 (4)	I
α - HNaMnP,O,	, Mono	clinic C ₂₄	9 935 (4)	8 455 (3)	13 106 (4)	110 75	1029 (1)	8
β - HNaMnP ₂ O,	Tricht	nc Pl	6 657 (1)	7 372 (1)	6 517 (1)	92.22	1029	8
HNaCoP,O,	Trichn	c Pl	6 5190(6)	6 595 (1)	6 485 (1)	92 07	255 97 (7)	2
HNaNiP,0,	Triclin	nc Pl	6 502 (3)	6418(1)	6.442 (2)	91 83 (1)	249.33 (7)	2
HNaZnP,O,	Fricht	nc Pl	6 509 (3)	7 250 (3)	6 486 (2)	92 09	260 37 (7)	2
HNaCdP,O,	Trich	nc Pl	6612	6 674	6 597	92 75	290 7 8	2
NafeP,O,	Mono	clinic	11 83	12 527	6 44	114 18	870 63 (2)	-

Table 6 X-ray data of superionic pyrophosphates

The CIS measurements were carried out using Solatron Impedance Analyser system (Model 1260) from 1 Hz to 32 MHz. The pellets were made by pressing the superionic polycrystalline powder at 5 ton/cm² pressure. The impedance data was analysed using EQUIVALENT CIR-CUIT (EQUIVCRT PAS) PROGRAM [7] The complex impedance data has been analysed to extract the bulk resistance (Rb) and hence a c conductivity (σ_{c})



(b)

Figure 4. Shows etch pits and block structures in pyrophosphate crystals (a) $HNaCoP_2O_7$ and (b) $HNaNiP_2O_7$

Plate IV

Crystal growth, morphology and properties etc.

The Figure 5 shows the Arrhenius plot (In $\sigma_b T$ vs 1000/T) The Arrhenius plot show single phase with an activation energy 1 1 eV for lower temperature region up to 423 K Above 423 K - 523 K, the Arrhemus plot is not linear Non-linear Arrhemius plot may be explained in terms of interfacial flicker noise due to polarization at the sample-electrode interface.

Oxide	HNaCoP _z O ₇ W1%	HNaNiP ₂ O ₇ Wt%	HNaZnP ₂ O ₇ Wt%	HNaMnP,O, Wt%
Na,O	09.92	11.67	11.42	11.17
CoD	30.67	00.10	00.10	00.00
ZiO,	00,00	00.00	00,00	00.00
P.O.	59.45	58.18	57.94	57.46
NiO	00,04	3111	00.00	00.00
ZnO	00.00	00.00	31.63	00,00
MnO	00.12	00.25	00.21	32.31
CaO	00.04	00.00	00 00	00,00
I:eO	00.04	00.22	00.04	00.04
TiO,	00.07	00.02	00,01	00,01
Total	100 35	101/ 56	101.25	90 <u>90</u>

Table 7. EPMA analysis of superionic pyrophosphates



Acknowledgments

Figure 5 Arrhenius plot for pyrophosphates

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