An Evaluation of the Carbon Sequestration Potential of the Cambro-Ordovician Strata of the Illinois and Michigan Basins

Knox Project: Wellbore Management and Geomechanical Input

Topical Report

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1. Executive Summary

1.2 Overview

The Knox Supergroup is a significant part of the Cambrian-Ordovician age sedimentary deposition in the Illinois Basin. While there is a very small amount of oil production associated with the upper Knox, it is more commonly used as a zone for both Class I and Class II disposal wells in certain areas around the state. Based on the three penetrations of the Knox Formation at the Illinois Basin – Decatur Project (IBDP) carbon dioxide (CO_2) sequestration site in Macon County, Illinois, there is potential for certain zones in the Knox to be used for CO_2 sequestration. More specifically, the Potosi member of the Knox Formation at about –3,670 feet (ft) subsea depth would be a candidate as all three penetrations had massive circulation losses while drilling through this interval. Each well required the setting of cement plugs to regain wellbore stability so that the intermediate casing could be set and successfully cemented to surface. Log and core analysis suggests significant karst porosity throughout the Potosi member. The purpose of this study is to develop a well plan for the drilling of a CO_2 injection well with the capability to inject 3.5 million tons per annum (3.2 million tonnes per annum [MTPA] CO_2 into the Knox Formation over a period of 30 years.

2. Well Design

2.1 Well Design Summary

The design for an injection well into the Potosi member of the Knox Formation would require that the well be drilled in such a manner that the karst porosity would not be damaged and that the well could be designed to ensure wellbore integrity. To start the design process, simulations were run to size the injection tubing so that the rate of 3.5 (3.2) MTPA could be injected below the critical erosional velocity of the tubulars. Once the injection tubing was sized, the casing strings and borehole could be optimized. The flow simulations suggested that 5 $\frac{1}{2}$ inches (in.) injection tubing could be used. With that diameter selected, the other well parameters easily fall into place as the long casing string would be 9 $\frac{5}{16}$ in. inside a 12 $\frac{1}{14}$ in. borehole and the surface casing would be 13 $\frac{3}{16}$ in. inside a 17 $\frac{1}{12}$ in. borehole. To prevent damaging the karst porosity of the Potosi, the long casing string would be top set at the top of the Potosi and an 8 $\frac{1}{2}$ or 8 $\frac{3}{16}$ in borehole would be drilled to the base of the Potosi using under-balanced drilling (UBD) methods. After the 8 $\frac{1}{12}$ in hole is completed the 5 $\frac{1}{2}$ injection tubing and packer would be installed inside the long casing string and the well would be completed using an openhole injection completion. There are several benefits to constructing the well in this manner: it would allow the long string of casing to have a competent casing seat; the well could be successfully cemented back to surface ensuring wellbore integrity; and a good seal in both the primary and secondary caprock seals. Using UBD techniques would prevent drilling fluids from causing damage to the karst porosity. The UBD technique would also make it possible to obtain a fluid sample from the very top of the karst porosity section for analysis.

2.2 Potential Drilling Hazards

There are very few hazards associated with drilling in the area. Previous penetrations have encountered no surface or drift gas. The well section from 1,000 to 1,250 ft can produce brackish water that, if allowed to enter the wellbore, can lead to wellbore stability problems. The upper Knox can be very hard drilling, with chert and pyrite streaks that can cause premature bit wear. The planned well should be cased and cemented before reaching the Potosi, then potential loss of drilling fluid circulation would not be an issue. The well design becomes a bit more complicated after the long string is set and UBD begins. This technique is not common to this area so drilling crews must be coached in the use of the UBD methodology. The completion of the well as an openhole injector should be done while the drilling rig is still in place so that, after the well drilling is finished, any injection tests can be carried out without involving a rig. As in any drilling operation, good planning and attention to detail will be very important. A "Drill Well on Paper" exercise is recommended so that all parties involved with the drilling process can offer input and fully understand the scope of the planned drilling operation. A pre-spud safety and operations meeting is also recommended just prior to the commencement of drilling to review the drilling plan and outline and review all safety expectations.

2.3 Geomechanical Input to Well Plan

Since 2010, cores have been taken from three wells in the Cambrian-Ordovician age Knox Group. These cores include samples of the Maquoketa shale formation and more specifically the Potosi Dolomite, and will help to understand the potential of the Potosi as a possible carbon sequestration reservoir and the Maquoketa as a caprock sealing formation. Extensive studies were undertaken to evaluate the stability and strength of the Maquoketa as a confining unit and the Potosi (with its karst porosity) as a target sequestration reservoir. A summary of the results of these studies can be found in *Appendix A*. The concerns were regarding wellbore stability and how the various formation properties could affect wellbore integrity. Additionally, there were concerns that fluid movement through the karst porosity might cause a breakdown of the sealing cement sheath and a loss of wellbore integrity. Drilling records, well logs, and caliper logs from the three wells were incorporated into the study to more fully understand how best to drill and complete a well for carbon sequestration using the karstic Potosi member of the Knox formation as the sequestration

reservoir. The results of the investigation have led to a specialized well design (summarized in section 2.1 and detailed in section 2.5 of this report) that would eliminate wellbore integrity concerns in the Potosi Formation through the karst interval. Concerns about the stability of the Maquoketa shale were also addressed. The resultant well design has surface casing through the shallow aquifers and then a long casing string set into the top of the Potosi. The Upper Potosi is a very dense low permeability rock that should provide an excellent casing seat. Results of drilling and cementing across the Maquoketa shale in the above referenced penetrations indicate that the Maquoketa has the stability to be well cemented to the casing string and provide the necessary wellbore integrity across the interval that is required of a sealing caprock formation. The very dense Maquoketa at the long string casing point would, in itself, be a very good barrier to flow as its permeability is very low. After the casing point, the well would be drilled out through the long string casing shoe using UBD methodology to total depth (TD), avoiding loss of drilling fluids and cement thereby preserving the karst porosity of the Potosi. The conclusion from these studies, which incorporate geomechanical core testing, well log analysis, drilling records analysis, and cementing reports, indicate that the Potosi has the required strength to provide a stable wellbore for an openhole type completion.

2.4 Safety

It is critical in projects such as this that all operations are carried out in the safest and most professional manner. A Safety Bridging document should be prepared to bring together the safety programs and policies of the drilling contractor, the engineering company in charge of field operations, and all other project partners. A safety meeting should be conducted with each tour. Job Safety Analysis (JSAs) should be conducted before each unique operation. An appropriate level of Personal Protective Equipment (PPE) should be required and anyone who fails to abide to the established standards should be asked to leave the site. All visitors should be met and briefed and field trips should be coordinated with the well site supervisor as well as the rig manager. Job hours and miles driven for the project should be accumulated and an end-of-well statistical report should be prepared and become a part of the permanent well record. It is suggested that a third-party safety supervisor be employed to assist in the safety efforts. The emphasis on safety must be constant and re-emphasized regularly.

2.5 Generalized Well Plan

The following is a generalized well plan by section of the hole. The sections proposed are the surface hole, TD section, and lastly the openhole section through the karstic Potosi member of the Knox. This well plan is designed to be a guide in drilling a Knox injection well based upon experiences from the IBDP in Macon County, Illinois. The proposed well diagram is shown in Figure 1 and a curve summarizing the drilling is shown in Figure 2. A generalized well Authorization for Expenditure (AFE) based on this well design is shown in Figure 3. The following sections give a more detailed description for construction of each portion of the well.



Figure 1: Well schematic for Knox injection test.



Figure 2: Knox well drilling time versus depth curve.

Knox Prototype Injection Well AUTHORIZATION FOR EXPENDITURES - Est Cost										Carbon Services		
In US S Operator: Contract A Contract A Prepared E	Area: Area #: by	ted JMK		Project Ty Well Nam Well Type Platform/ Field/Stru	ype: le: 1 Tripod: loture:	CO2 Injection Knox Prototy CO2 Injection Decator	n into Knox pe Well #1 1 into Knox AFE #: Date:	1 30-Aug-13				
				Basin :		Illinois						
- 1	Location Surface Elev.		Sur Ele	face Coord vation	dinate							
		PROGRAM	ACTUAL]			PROGRAM	ACTUAL				
	Spud Date Compl Date					Rig Daya Total Depth	4700					
	In Service Drilling Days					Well Cost \$/FL Well Cost \$/Da	50.00					
	Close Out Dat	le:	С	ompletion	Type: Open H	lole	Well Status:	Pre Permit				
					Dry Hole	Completed	Total	Actual	Actual	%		
1	Descrip TANGIBLE C	tion OSTS			Budgel	Budget	Budget	Expenditure	Over/Under	Over/Under		
2	Casing Casing Acce	issones, Float E	quip & Line	rs	187,100 21,168	0	187,100 21,168	S0 S0	187,100 21,168	100%		
4	Tubing Well Equipm	ant Sudaca			27,000	261.800	261.800	50	261.800	100%		
6	Well Equipm	ient - Subsurfac	e		0	310.000	310,000	50	310,000	100%		
8	Other Tangit Contingency	le Costs			10.072	37.065	47,137	50	47,137	100%		
9	Total Tan	gible Costs			\$245,340	\$745,365	\$990,705	\$ 0	990_705	100%		
11	PREPARATIO	N & TERMINA	TION									
12	Surveys Location Sta	king & Positioni	ing		8.500	0	8.500	50	8.500 5.000	100%		
14	Wellsite & A	ccess Road Pre	eparation digns		81,950	15.000	96.950	50	96 950 25 250	100%		
16	Water Syste	ms			0	0	0	50	0	10070		
17	Rigging Up/F Total Pre	ligging Down/ IV parations/MOB	lob/Demob		140,000 \$260,700	0 \$15,000	140,000 \$275,700	50 \$8	140.000	100%		
20	DRILLING - V	V/O OPERATIO	NS		699 208	0	699 208	50	699 208	100%		
22	Drlg Rig Cre	w/Contract Rig (Crew/Caterin	9	0	0	0	SD	0	4000		
23	Water	& Engineering 5	iervs		27,036	9_384	36 420	50	36,420	100%		
25	Bits Reame Equipment R	rs & Coréheads Jentals	_		194,100 67,650	30,000	194,100	50	194,100 97,650	100%		
27	Directional D	dg & Surveys			126,000	0	125,000	50	126.000	100%		
28	Casing & W	es ellhead Installati	on & Inspec	tion	18,150	12.900	31,050	50	31,050	100%		
30	Cement Cer Misc H2S	menting & Pump Services	o Fees		194,216	0	194_216	50	194,216	100%		
32	Total Dril	ling Operation	ŝ		\$1,489,860	\$57,284	\$1,547,144	\$0 \$0	1.547,144	100%		
33	Conng	EVALUATION			93,500	0	93,500	50	93,500	100%		
35	Mud Logging	Services			40,000	0	40,000	50	40,000	100%		
37	Open Hole E	lec Logging Ser	vices		244,000	0	244.000	50	244,000	100%		
40	COMPLETIO	mation Evatual N	tion		\$377,500	20	\$377,500	20	377,500	100%		
41	Casing, Line Cement, Cer	r, Wellhead & T menting & Purm	ubing install > Fees	ation	0 ()	0	0	S0 50	0			
43	Cased Hole	Elec Logging Se	ervices		0	0	0	50	0	4000		
44	Stimulation	reatment	265		0	20,000	20,000	50	20,000	100%		
46	Production T Total Con	ests noletion Costs			0 \$0	0 \$20,000	0 \$20,000	50 \$0	20,000	100%		
49	CENERAL				05.005		200.20	60	06.000	4002/		
50	Insurance				95,605	0	95_805	50	95.805	100%		
52	Permits & Fi	ees al & Charters			49,000	0 0	49,000	S0 S0	49,000	100%		
54	Helicopter &	Aviation Charge	25		12 600	0	0	50	13,600	10.0%		
56	Other Transp	portation			0	0	0	50	0	100%		
57	Fuel & Lubri Camp Facilit	cants les			0 14,000	0	0 14,000	S0 50	14,000	100%		
59	Allocated Ov	erhead - Field C)ffice		3,000	0	3,000	50	3.000	100%		
61	Allocated Ov	erhead - Overse	as		0	0.000	0	50	0	10070		
62	Technical Se Total Gen	rvices From Abr ieral Costs	oad		0 \$185,405	0 \$10,000	0 \$195,405	50 \$0	195,405	100%		
- 65	TOTAL INTAL				\$2 313 465	\$102.284	\$2 415 749	\$0	2 415 749	100%		
	TOTAL TANC	BLE COSTS	0.7		\$245,340	\$745,365	\$990,705	\$0	990.705	100%		
67	Timed Phase	AL WELL CO	JS [\$3,406,454	50	3,406,454	100%		
68	This Year											
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Operator	- ostal	Approved O						Remarks				
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Figure 3: Sample authorization for expenditure for a Knox well.

2.5.1 Surface Hole

The need for a conductor casing will depend upon the actual ground condition at the drill site. If the soil in the area is competent and there are no gravel beds near the surface, then surface hole could be drilled without a conductor. However, if the ground in the area of the drill site is not competent, then at least 30 ft of conductor casing should be set. A 20-in. piece of casing or culvert pipe of similar dimension could be used. If possible, the conductor should be set and grouted before moving in the drilling rig. If that is not possible, then care must be taken when drilling the conductor hole so as not to wash out the area immediately beneath the rig itself. The conductor could also be driven by the rig and gravel packed in place. After setting the conductor pipe, the rig will finish rigging up and drill the rat and mouse holes.

Before first "mudding up", the drilling fluid (also referred to as "mud") engineer from the selected company should provide a detailed inventory of all additives on location and also provide a detailed drilling fluid program to the project technical team. In the area at the IBDP site no conductor was required. The well should be spudded, taking care to make sure the drill string is straight. The rig would then proceed to drill the 17 ½ in. surface hole, picking up adequate drill collars to provide weight on the bit and ensure that the hole is straight. A deviation survey should be run every 100 ft drilled to be sure the well is on track. Frequent wiper trips should be taken and the "spud mud" should be adjusted as needed to keep hole in good condition.

The surface hole should be drilled to the point of competent bedrock; a depth of 360 ft below ground surface has been a good point for the three previous penetrations in the area. The actual drill site positioning will determine the surface casing depth requirement. The surface hole must be in competent rock when the casing set point is reached. Upon reaching the casing set point for the surface hole, the well should be circulated clean and a short trip back to surface should be made. Another trip back in the well should be taken to circulate the well clean again before coming out of the well to run the surface casing. The well logs should be acquired at this point. The rig should then set up to run surface casing. It is proposed to run 13 $\frac{1}{2}$ in. 54.50 pound (lb.)/ft, LT&C J-55 casing with a guide shoe and float collar on bottom joint. It is proposed to run centralizers on the bottom three joints and every other joint to surface. A centralizer should be run with a stop ring on the bottom joint. The bottom two joints should have thread lock applied or should be tack welded. Casing should be circulated to the bottom of the well and, once at bottom, casing should be picked up 2 ft off bottom in preparation for cementing. The well should be cemented according to chosen cement company design using 100% excess. Cement should be displaced with fresh water. The cement company should be prepared to "top out" with 1 in. pipe in the annulus in case the cement falls back. The rig should wait on cement for 8 to 12 hours or until 500 pounds per square inch (psi) compressive strength is reached before proceeding to the next task. The suggested cement system would be Class A cement with $\frac{1}{4}$ (lb.)/sack cellophane flake and $\frac{1}{6}$ Cacl₂

2.5.2 TD Section

The surface casing should be cut and a 13 % 3,000 psi "C type" flanged wellhead should be installed. The rig should nipple up a 13 % in. Blowout Preventer (BOP) and flow stack. The BOP should be a double-ram with a minimum of 3,000 psi working pressure (WP) rating. It is also suggested to run an annular blowout preventer (Hydril type) on top of the double-ram stack. The BOPs should be function and pressure tested before proceeding. The rig should pick up a 12 ¼ in. bit as per the chosen bit companies recommendation and 6 and 8 in. drill collars should be made up as needed for the proper amount of weight on the bit. (Note: the bottomhole assembly should be jointly agreed upon by drilling contractor, bit provider, and wellsite engineer.) The drilling company should proceed to drill out one-half of shoe track and pressure test the casing and stack to 1,000 psi. The drilling company should then proceed to drill out the surface casing shoe and approximately 8 to 10 ft of formation and perform a Formation Integrity Test (FIT) and Leakoff Test (LOT). No pressure data is available for the Potosi member of the Knox at the site. The observed gradients in the area down to the top of the Eau Claire shale have showed 0.433 psi/ft down to 0.435 psi/ft in the Ironton-Galesville sandstone. The St. Peter Sandstone showed a gradient of 0.41 psi/ft on a drill stem test in the CCS#1 well. The

tests designer should use these numbers as a starting point for test design. The test results should be recorded and kept visible in the rig doghouse. The drilling company should proceed to drill the 12 ¼ in. openhole running deviation surveys every 300 ft in order to maintain a maximum deviation below 3°. The drilling company should not exceed 80% of the collar weight as weight applied to bit. The drilling fluid system should be built following the drilling fluid engineer's design and kept within specifications. In previous wells, the drilling fluid system has been 8.5 pound per gallon (ppg) to 8.8 ppg fresh water dispersed gel. A KCI system has also been used and has shown some benefits in maintaining well bore stability and in helping to keep the hole from washing out while drilling. The drilling and drilling fluid company should maintain solids control in order to keep drilling fluid weight from exceeding 9.0 ppg. The drilling fluid loggers (mudloggers) should be called out to location at this time. The drilling fluid engineer should maintain detailed records of the drilling fluid system including all additives used during drilling operations. The BOPs should be function tested on each tour and this test should be noted in the daily report. The drilling company should work any tight connections before drilling ahead. When a bit trip is necessary the well should be kept full at all times. The mudloggers should catch samples at 10 ft intervals. The drillers should proceed to approximately 4,400 ft measured depth at the top of the Potosi member of the Knox Group (as indicated by the mudloggers). The wellsite geologist should make the TD call based upon cuttings. This is a very important step as the well design depends upon casing point being at the top of the Potosi in a competent formation. At TD the hole should be circulated clean and drilling fluid should be built to the drilling fluid engineer's specifications. The drilling company should make a short trip for a minimum of 2,000 ft and again circulate the hole clean. The drilling company should proceed to trip out of the well to log making sure the well is full at all times.

Wireline logs should be acquired with a minimum of a basic triple combo logging suite. Additional logs might be required as deemed necessary by the engineering company and any permit requirements. If a bridge is encountered during logging, the drilling company should trip in hole with drill pipe and clean the well out to TD, and circulate and improve drilling fluid properties. After the wireline logging is complete, the drilling company should trip back into the well and circulate to bottom. The well should be circulated and conditioned in preparation for running the casing string.

Once complete the drilling company should trip out of the well, laying down any 8 in. collars from the drill string. If the rig's set back capacity will not allow racking back the drill string, then the driller should lay down all the drill string before running casing. The drilling contractor can supply this information. The rig should proceed to run 9 $\frac{5}{6}$ in., LT&C, N-80 40 (lb.)/ft casing. An additional option would be to run 500 ft of CR13 chrome casing at the bottom of the string but thoughts are that this is probably not required; however, this is dependent on the permit requirements and the engineering company. It is recommended to run two joints for a shoe track. A float shoe should be installed on the first joint and a float collar should be installed on top of the second joint. Centralizers should be run as per the cementing companies simulation design which should be based upon actual hole trajectory. Once the casing is on bottom, the well should be circulated to condition the mud. The well should then be cemented to surface using a typical lead slurry of 65/35 Class A/Pozzolan at 12.5–13.0 ppg and a tail slurry of CO₂ resistant cement. The CO₂ resistant cement should cover the lower 750–1,000 ft of the well. A drilling fluid flush should be run and with spacers ahead of the cement. The cementing company should wash the lines on top of the wiper plug. The well should then be displaced with fresh water. The cement plug should be bumped 1,000 psi over the final lift pressure. Careful planning and preparation should be put into the design and execution of the cementing of the well. The floats should be checked. Once complete the casing slips should be set and operations should halt to wait on cement for 12 hours.

2.5.3 Openhole Section

After waiting for 12 hours, the driller should nipple down the BOP stack and nipple up an 11 in., 3,000 psi, stack consisting of a double ram BOP, an annular BOP, and a rotating head on top of stack. A blooey should be laid, leading to the pit, to conduct cuttings away from the well. The BOP stack should be tested to 2,000 psi. Cement bond logs should be acquired at this point to

evaluate the cement job on the 9 % in. casing string. An ultrasonic cement imaging log could be run as well, again depending on permit requirements and the judgment of the well engineering company. The driller should proceed to pick up an 8 ½ in. insert bit with 6-in. drill collars and proceed to drill out one-half of the shoe track. The driller should test the casing and BOP stack to 2,000 psi. The driller should then proceed to drill out the remaining shoe track and 3–5 ft of new formation and run FIT and LOT. Test results should be recorded and posted in the doghouse.

The air drilling package should be rigged up and include compressors and a foam unit. The driller should trip out of hole and pick up the final 8 ½ in. bit and proceed to trip in hole, blowing hole dry at 750–1,000 ft intervals until back to TD. The driller should proceed with drilling the Potosi using air. The standpipe pressure should be monitored closely and, at the first sign of stand pipe pressure building, the driller should pick up and blow well. The driller should be prepared at this point to collect fluid samples from blooey line for formation fluid analysis in the Potosi. The driller should continue drilling until the rate of air circulation capacity removing formation fluid can no longer keep up with rate of formation fluid influx into the well (the well will no longer stay unloaded).

At this point, foam injection should be started and drilling should be continued using air/foam medium through the remainder of the Potosi Formation. The well should be drilled to the base of the Potosi below the karst interval. If the Potosi is karstic throughout, then TD should be adjusted to the top of the Davis shale formation. While drilling through the karst interval, drill string torqueing will likely become a problem. This interval should be control drilled and the driller should work the string frequently to prevent any problems. Once TD is reached, the air compressors and foam unit can be shut down and the driller should spot a pill of 8.5 ppg brine in the well for logging. The drill string should be brought to surface and wireline logs should be acquired. Logs should, at a minimum, include the basic triple combo with a formation microimager and sonic porosity. Final program will depend on the permit and well engineering company. After logging, the driller should trip back into the well and come back out of the well laying down the drill string.

2.5.4 Completion

The rotating head should be rigged down and the BOPs should be re-dressed with 5 ½ in. pipe rams. A 9 % in. seal bore type packer should be deployed using wireline to a depth of approximately 4,350 ft. The packer should be deployed with a tail pipe with X and X-N profiles with a wireline re-entry guide. There should be a plug in X nipple below the packer. The driller should pick up the seal assembly and any additional accessories being installed on the tubing string. It is suggested to run a downhole gauge and a distributed temperature sensing (DTS) fiber optic line on the injection tubing. Another X profile above the downhole gauge should be installed. The injection tubing should then be run being very carefully and torqued to the manufacturer's specifications. The tubing should sting into the seal bore and be landed into the wellhead being careful to avoid damaging control lines. The driller should then nipple down the BOP stack and nipple up the upper well head assembly. The annulus should be filled with treated brine and pressure tested. At this point the drilling rig can rig down and be released.

2.5.5 Testing

After the rig is off the well, a slickline unit should be mobilized to pull the plug out of the lower completion. The downhole gauge and DTS fiber optic cable can be connected and monitored for baseline data. To confirm injectivity, an injection test should be developed that would also include a step rate test to establish fracturing pressure. The estimated fracture gradient for the Knox is .8 psi/ft. The downhole gauge can be used to monitor downhole pressure during the test.

Wireline spinner surveys might also be used to more closely identify the injection intervals. If the zone is heavily karstic, it may be difficult to pump at a rate high enough to establish a fracture gradient. If so, an injection rate should be achieved to be equivalent to approximately 1.5 times the expected volumetric injection rate of the CO₂ while monitoring the downhole pressure. If the bottomhole injection pressure is below any know fracture gradient in the area then testing can proceed without the step rate test. Due to basin wide heterogeneities, each well will behave differently so decisions will have to be made at the well site regarding maximum injection rate to attempt to establish fracturing pressure.

3. Conclusion

A well design for injection into the Knox-Potosi formation was developed based on experience from drilling several wells in the Decatur area as well as log, caliper, and core data. The well design involves an openhole completion through the Potosi. The well tubular's and bore sizes were designed to accommodate an injection rate of 3.5 (3.2) MTPA CO₂. Depending on formation testing and response in the area drilled, multiple wells may be required to accommodate this rate. An approximate price was developed to construct the well.

Appendix A - Core Test Interpretation

INTRODUCTION

Rock mechanical properties tests were performed on core samples collected from the Geophysical Monitor #2 (GM2) and Verification Well #1 (VW1) wells. These tests were performed to evaluate the Maquoketa shale as a seal and the Potosi Dolomite in the Knox group as a potential reservoir for CO₂ sequestration. The physical and mechanical response of a material is dependent on the rate at which it is loaded and the applied stress and strain amplitude. Logging-based measurements are in the kilohertz range; whereas actual physical loading rates acting on a wellbore are generally much slower (pseudo-static). Rock failure (tensile or shear) is a pseudo-static process. This is the rationale for performing laboratory pseudo-static testing on the core samples.

The testing program consisted of (i) indirect tensile strength (TSTR) tests (Brazilian method) with stress oriented perpendicular, parallel, and oblique to bedding (ASTM D3967-95a, 2008); (ii) unconfined compressive strength (UCS) (ASTM D7012-10, 2013), and (iii) Multistage triaxial compression tests with concurrent ultrasonic velocity measurements on as-received vertical samples (ASTM D7012-10, 2013; ASTM STP402, 1966).

OBJECTIVE

The objective of performing these rock mechanical properties tests on core samples was as follows:

- In order to help answer, assess and make a prediction of
 - the integrity of the Maquoketa shale as a caprock (i.e., the caprock functions without any breach either due to deformation and/or failure);
 - o the wellbore integrity during drilling, logging and completions (i.e., the borehole stays stable); and
 - o the integrity of Potosi formation as a reservoir (i.e., the reservoir functions as a good sequestration target).

The answers to these questions are supported by the results of the core tests which yield the following poro-elastic parameters of the core tested:

- o peak compressive and tensile strength;
- o quasi-static elastic properties (Young's modulus and Poisson's ratio); and
- Mohr-Coulomb failure envelope delineation (cohesion and friction angle).
- The above static and dynamic mechanical property information can be used for correlating well log data and assisting in calibration of the geomechanical model. The aim is to understand and make realistic predictions and inferences of geomechanical behavior of the Maquoketa and Potosi formations based on core test data.

QUALITATIVE IMPLICATIONS OF THE CORE RESULTS

MAQUOKETA SHALE

Representative samples were selected for testing in both the upper and lower portions of the Maquoketa shale on core collected from the GM2 well. Only two samples were tested and, while these samples are assumed to be representative, they cannot themselves entirely capture the vertical heterogeneity and complex anisotropic properties intrinsically present in shale. They can, on the other hand, lend some insight into the expected behavior of the shale. The tensile strength of the lower Maquoketa sample tested at 2,800.4 ft is less than that of the upper Maquoketa sample tested at 2,635.55 ft (presented in Table 1). Therefore, the conclusion is that the lower Maquoketa sample is weaker than the upper Maquoketa sample tested. Furthermore, the magnitude of the tensile strength in the Maquoketa is lower than those of the Potosi Dolomite samples; however, in terms of gradient (psi/ft) they are similar 0.3 to 0.5 psi/ft. This tensile strength gradient typically implies fairly competent and strong rock consistent with respect to its depth of burial. This further suggests that, geomechanically speaking, there are no strength related abnormalities in the Maquoketa which would undermine its ability to act as a competent caprock.

Formation	Core Depth (ft)	Orientation	Bulk Density (g/cc)	Tensile Strength	Tensile Strength Gradient (psi/ft)
Lippor Maguakata		Perpendicular	2.591	1,395	0.53
Shalo	2,635.55	Parallel	2.590	795	0.30
Onale		45	2.554	1,007	0.38
Lower Magueketa		Perpendicular	2.564	1,232	0.44
Lowel Maquoketa	2,800.40	Parallel	2.561	438	0.16
Onale		45	2.566	763	0.27
Knox Eminonoo	4,219.7	Perpendicular	2.781	2,108	0.50
Dolomito		Parallel	2.792	1,298	0.31
Doionnite		45	2.791	2,210	0.52
Knox Potosi		Perpendicular	2.745	1,748	0.39
Dolomite	4,540.1	Parallel	2.706	1,902	0.42
Doionnite		45	2.682	1,454	0.32
Knov Potosi		Perpendicular	2.810	2,577	0.57
Dolomite	4,551.1	Parallel	2.822	2,437	0.54
Doiomite		45	2.806	2,062	0.45

Table 1: Summary of indirect tensile strength tests (Brazilian method).

The magnitude of UCS observed in Maquoketa also signifies a generally high strength class of rock, which is a favorable quality of a good caprock (see Table 2). The tests results of UCS in the vertical direction were over 10⁴ psi for both upper (2,635 ft) and lower (2,800 ft) Maquoketa cored interval. The UCS in the horizontal direction for the lower Maquoketa is 36% less than that of the upper Maquoketa sample tested. This provides further indication that the lower Maquoketa is weaker than the upper Maquoketa sample tested.

Overall the Poisson's ratio (PR) in the samples tested in the Maquoketa shale are lower than the samples tested in the Potosi and are generally low for a typical shale (see Table 2). The implication of this is that the horizontal stresses could be lower, which may not be good for a caprock, as it would be easier to deform and fail the rock. The vertical PR is lower than the horizontal and the PR for lower Maquoketa sample (2,800.4 ft) is lower than the upper Maquoketa sample (2,635.55 ft). This indicates that it would be easier to deform vertically than horizontally, and that the lower Maquoketa interval is more prone to deformation than the upper Maquoketa interval.

Table 2: Summary of Mohr-Coulomb failure envelope parameters.

Well	Formation	Core Depth (ft)	Orientation	Net Confining Pressure (psi)	Bulk Density (g/cc)	Triaxial Peak Strength (psi)	UCS Peak Strength (psi) *Net Confining Pressure = 0	Young's Modulus (psi)	Poisson's Ratio	Cohesion (psi)	Friction Angle (degrees)
GM2	Upper Maquoketa Shale		Vertical	1647	2.566	17,338	10,929	2.63 E+06	0.18	2696	37
		2,635.5 +/- 0.5	45	1647	2.554	11,739	5,766	2.89 E+06	0.22	1834	31
			Horizontal	1647	2.569	19,214	11,747	5.3 E+06	0.23	1409	49
	Lower Maquoketa Shale	2,801.5 +/- 1.5	Vertical	1750	2.594	17,785	13,201	2.66 E+06	0.17	1205	47
GM2			45	1750	2.578	13,132	3,935	3.12 E+06	0.23	560	44
			Horizontal	1750	2.577	18,345	7,569	4.89 E+06	0.20	2311	40
VW1	Knox-Eminence Dolomite	4,218.75	Vertical	2595	2.614	39,105	21,040	8.68 E+06	0.32	3900	48.7
VW1	Knox-Potosi Dolomite	4,540.1	Vertical	3100	2.825	>75,970	14,660	14.66 E+06	0.31	2140	64.6
VW1	Knox-Potosi Dolomite	4,551.6	Vertical	3133	2.779	56,868	17,640	13.31 E+06	0.33	2370	58.2

Mohr-Coulomb failure analysis shows that overall the cohesion and friction angles are high, which is good for a caprock (see Table 2). However, there are clear differences between the vertical and horizontal directions and between the upper and lower Maquoketa intervals. The vertical direction cohesion is higher for the upper Maquoketa sample while in the lower Maquoketa sample the horizontal cohesion is higher. Nevertheless, the lower Maquoketa is more prone to failure in vertical and oblique direction when compared to the upper Maquoketa.

As expected of an anisotropic rock like shale, the Young's modulus (see Table 2), which is a measure of stiffness, is almost twice as large in the horizontal direction compared to the vertical. Overall, a higher magnitude of the Young's modulus would imply that stiffer caprock would have higher integrity against breach.

Additionally, apart from the mechanical testing, another advanced core analysis called Tight Rock Analysis (TRA) (Schlumberger, 2011; Suarez-Rivera et al., 2012) was performed for the Maquoketa interval. The results of these tests are presented at the end of Table 3 and plotted in Figure 4. These results demonstrate that the Maquoketa shale is a low porosity and low permeability rock, which is favorable quality for hydraulic sealing capacity of a caprock.

Well	Sample Depth (ft)	Porosity (%)	Dry Bulk Density (g/cc)	Grain Density (g/cc)	Gas Permeability (md)	Formation	Lithology
VW1	4,477.00	1.13	2.785	2.817	42.69	Potosi	LS, pale yel gy, vug, lam, vug, xls
VW1	4,481.00	27.25	1.653	2.272	0.03	Potosi	SLST-MS, m gy, mica, carb, sl calc
VW1	4,487.00	0.81	2.813	2.836	4063.6	Potosi	LS, dsky yel bn, vug, xls
VW1	4,564.00	1.73	2.797	2.846	0	Potosi	LS, pale yel bn, arg, sl vug, xls,
VW1	4,587.00	3.32	2.728	2.822	<.01	Potosi	LS, dsky yel bn, arg
VW1	4,642.00	8.7	2.583	2.829	0.33	Potosi	LS, It ol gy, arg, vug, xls
VW1	4,661.00	10.02	2.478	2.753	64.11	Potosi	LS, It ol gy, arg, vug, xls, mot
VW1	4,666.00	2.56	2.73	2.801	0.01	Potosi	LS, gy yel gn, arg, lam, tr glau lam
VW1	4,671.00	4.46	2.703	2.829	<.01	Potosi	LS, ol gy, arg, cff
VW1	4,803.00	1.39	2.8	2.839	<.01	Potosi	LS, ol gy, mot, lam, sl vug
GM2	2,635.73	7.55	2.575	2.682	0.0001	U. Maquoketa	Sh
GM2	2,800.52	7.28	2.598	2.659	0.0002	L. Maquoketa	Sh

Table 3: Summary of petrophysical reservoir properties—routine core analysis.



Figure 4: Plots of density, porosity, and permeability for tight rock analysis results in the Maquoketa shale.

In summary, even though the lower Maquoketa appears to be a generally weaker rock than the upper Maquoketa, the core results show high values of Young's modulus, UCS and Friction Angle in the Maquoketa, all of which are indicative of tough rock to breach with fairly high strength. With regards to wellbore integrity, core results indicate a high chance of having a stable borehole based on the high strength and stiff quality of Maquoketa shale. However, wellbore stability or integrity is heavily dependent on stress regime, stress magnitude, pore pressure, drilling fluids mud weight, borehole trajectory and drilling practice, all of which must be considered in a CO₂ sequestration project and well drilling.

POTOSI DOLOMITE

Representative samples were selected for testing in the Potosi Dolomite on core collected from the VW1 well. Additionally, a sample was selected for testing in the Eminence dolomite (the formation overlying the Potosi.) Similar to the Maquoketa, these samples are assumed to be representative, yet they cannot entirely capture the vugular and fracture heterogeneity present in

these dolomite formations. They can, however, lend some insight into the expected behavior of the dolomite reservoir. Reservoir quality for CO₂ sequestration in a dolomite is heavily dependent on porosities, permeability, presence of natural fractures, vugs, pore pressure, and the ability to maintain mechanical integrity during injection. These properties were tested on the core samples taken. Figure 5 below displays Heterogeneous Rock Analysis (HRA) (Suarez-Rivera et al., 2011) performed across the core discussed. Rotary sidewall cores were taken throughout the Knox and the Maquoketa in the VW1 well. Table 3 lists the petrophysical reservoir properties from routine core analysis performed on the Potosi rotary sidewall core samples as well as the Maquoketa samples to investigate reservoir and caprock quality, respectively. The data show the Potosi reservoir to have fair sequestration with some intervals of quite high permeability and porosity (normally associated with vugs) compared to others of lower permeability and porosity as is to be expected in a vuggy dolomitic rock.

The tensile strength of the core tested at 4,219.7 ft (in the Eminence Formation) is lowest parallel to bedding in contrast to other orientations and other core depths (see Table 1). This means that (for this formation) it would be easiest to fail the rock in tensile mode vertically in this interval compared to the deeper interval. The tensile strength of the core at 4,551.1 ft (in the Potosi Dolomite which is within the zone of lost circulation zone observed during drilling) is largest when compared to the two other Knox samples tested (shallower in the Potosi Dolomite 4,540.1 ft and the Eminence dolomite 4,219.7 ft). This is a good indication that the target reservoir rock, which would be storing the CO_2 , is a strong reservoir.

Unconfined compressive strength of the shallower Knox core (4,218.75 ft) in the Eminence dolomite is higher than that of the deeper samples (in the Potosi) which would indicate the Eminence could withstand a higher shear stress than the Potosi before failing (see Table 2). This is a desirable characteristic of a formation overlying the reservoir. The Mohr-Coulomb failure test shows that the sample tested at 4,218.75 ft in the Eminence dolomite has the highest cohesion, which gives further confidence in the overlaying formation mechanical integrity in regards to shear stresses.

The Young's modulus, which is a measure of stiffness of the rock, is smaller for the shallower Knox sample at 4,218.75 ft in the Eminence compared to deeper Potosi samples at 4,540.1 and 4,551.1 ft. In general, the higher the Young's modulus and Poisson's ratio the stronger and tougher the rock is and therefore more resistive to failure. For example, a crystalline igneous rock like granite is much tougher than a sedimentary rock such as unconsolidated sandstone. The relatively high values for the samples tested indicate a stable rock and reservoir. These would be favorable characteristics for borehole stability during drilling and CO₂ injection. Although as mentioned earlier, wellbore stability is also heavily dependent on stress regime, stress quantity, pore pressure, drilling fluids mud weight, borehole trajectory, and drilling practice.

Table 4 and Figure 6 below show that the quasi-static values of the Poisson's ratio are generally greater than the dynamic. The deeper sample in the Potosi (4,551.6 ft) has higher values than the shallower samples. In general, the Poisson's ratio is moderate; a high Poisson's ratio would mean the formation could support a high stress, which implies that the rock would require higher pressure to fail when compared to a formation having lower stress.

Way Forward

In order to answer the questions (i) is the Maquoketa shale a good mechanical and hydraulic seal, and (ii) is the Potosi dolomite a good mechanical reservoir for CO₂ sequestration, some additional key data points are needed. The rock mechanics tests have provided some insight to make some qualitative inferences, but the data needed to quantitatively answer these questions are

- a. formation pressure;
- b. in-situ stresses; and
- c. its rock properties and strength.

The core test results provide us with item (c) and are a key input to qualitatively assess the formation. The preliminary indication based on the rock properties and strength properties is that the Maquoketa shale would function as a good seal and that the Potosi would be a mechanically stable reservoir. The next integrated forward step towards assessing the caprock and reservoir integrity would be formation testing, which would give insight into the formation pressure and in-situ stresses. Once we know (a), (b) and (c), then, based on the planned injection pressures, one can perform a simple analytical calculation to determine under what injection pressure the rock would fail. However, because CO₂ injection would involve dynamic changes in pore pressure and associated effective stress changes, it is prudent to do a more advanced realistic simulation to assess the dynamic behavior of the reservoir and caprock with time as the CO₂ injection proceeds. This would start with building a 1D Mechanical Earth Model (MEM) (Plumb et al., 2000) and calibrate it with core results and stress test data available to make an analytical failure calculation under the planned injection scenario. It would be recommended to expand this to a full 3D reservoir and caprock integrity study using geomechanics. This would be most reliable and predictive quantitatively, as well as qualitatively, and give the highest level of insight into caprock and reservoir behavior.



Figure 5: HRA performed across the formations of samples discussed.



Figure 6: Quasi-static and dynamic E and v as a function of effective stress for three sets of samples (4,218.75 to 4,551.6 ft) from the triaxial testing.

Sample ID	Avial Strace	Effective	Effective	As-Tested Density (g/cm²)	P-Wave Velocity (ft/s)	S-Wave Velocity	Poisson's Ratio	Youngʻs Modulus (10 ⁶ psi)	Bulk Modulus {10 ⁶ psi}	Shear Modulus (10 ⁶ psi)
Depth (ft)	Difference	Confining Pressure (psi)	Mean Stress (psi)							
Orientation	(psi)					(ft/s)				
	0	778	773	2.618	15,388	9597	D.18	7.680	4.022	3.250
	286	778	874	2.619	15,594	9633	0.19	7.803	4.216	3.275
	3088	778	1809	2.621	17,893	10,202	0.26	9.258	6.407	3.676
	10,246	778	4194	2.623	18,788	10,551	0.27	9.991	7.229	3.934
	17,894	778	6744	2.624	18,995	10,644	0.27	10,183	7.415	4.005
	24,357	778	8899	2.624	19,023	10,615	0.27	10_151	7.482	3.984
	502	1686	1857	2.622	17,674	10,261	0.25	9.267	6.076	3.719
CUARS O	2606	1686	2559	2.622	18,286	10,418	0.26	9.662	6.701	3.835
SVA1-2	9867	1686	4978	2.624	18,903	10,646	0.27	10.159	7.290	4.007
4218.75	17,893	1686	7655	2.625	19,128	10,709	D.27	10.315	7.532	4.055
	25,300	1686	10,122	2.625	19,218	10,708	0.27	10.343	7.656	4.056
Vertical	30,781	1686	11,949	2.625	19,155	10,633	0,28	10.216	7.646	3.999
	503	2595	2765	2.623	18,277	10,509	0.25	9.781	6.601	3.903
	4038	2595	3943	2.624	18,721	10,637	0.26	10.094	7.058	4.000
	11,792	2595	6529	2.625	19,092	10,743	0.27	10.355	7.449	4.082
	19,479	2595	9091	2.626	19,212	10,757	0.27	10.413	7.601	4 (94
	26,808	2595	11,534	2.626	19,304	10,738	D.28	10.413	7.746	4.081
	33,324	2595	13,706	2.627	19,302	10,696	0.28	10.352	7.787	4.049
	10,611	2595	6135	2.597	18,377	10,129	0.28	9.205	7.032	3.591
	0	930	930	2.829	20,238	11,744	0.25	13.1D3	8.602	5.258
	870	930	1220	2,829	20,688	11,799	0.26	13.363	9.240	5,307
	11,434	930	4741	2.831	22,376	12,271	D.28	14,761	11.440	5,744
	24,697	930	9163	2.832	22,681	12,396	0.29	15.094	11.813	5.864
	37,678	930	13,490	2.833	22,827	12,410	0.29	15.171	12.052	5.879
	501	2015	2182	2.830	21,958	12,184	0.28	14_468	10.840	5.661
en 1/2 - 2	7944	2015	4662	2.831	22,581	12,359	D.29	14.989	11.683	5.827
SVAZ-2	21,125	2015	9056	2.833	22,871	12,447	D.29	15.251	12.081	5.913
4551.15	34,434	2015	13,493	2.834	22,935	12,461	0.29	15.303	12.178	5.929
	47,725	2015	17,923	2.834	22,978	12,462	0.29	15 323	12.255	5.932
Vertical	499	3100	3268	2.831	22,470	12,327	0.28	14.894	11.531	5.797
	9454	3100	6253	2.832	22,887	12,469	D.29	15.295	12.079	5.933
	22,459	3100	10,588	2.833	23,036	12,506	0.29	15.418	12.297	5.971
	35,608	3100	14,972	2.834	23,079	12,508	0.29	15.441	12.375	5.975
	61,204	3100	23,504	2.836	23,101	12,473	D.29	15.390	12.466	5.945
	70,688	3100	26,665	2.836	23,038	12,413	0.30	15.255	12.431	5.888
	64,839	3100	24,715	2.835	22,947	12,322	0.30	15.047	12.380	5.799

Table 4: Dynamic mechanical properties determined during triaxial compression testing.

9 Pore pressure = 0psi inn all tests

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Acronyms

UCS: Uniaxial or unconfined compressive strength TSTR: Tensile strength MEM: Mechanical Earth Model 1D: One dimensional 3D: Three dimensional CRI: Caprock integrity CO₂: Carbon dioxide ASTM: American Standard Testing Methods E: Young's modulus v: Poisson's ratio