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Assessing the integration of forward osmosis and anaerobic digestion for simultaneous wastewater treatment and resource recovery

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Assessing the integration of forward osmosis and anaerobic digestion for simultaneous wastewater treatment and resource recovery

Abstract

This study assessed the performance and key challenges associated with the integration of forward osmosis (FO) and anaerobic digestion for wastewater treatment and resource recovery. Using a thin film composite polyamide FO membrane, maximising the pre-concentration factor (i.e. system water recovery) resulted in the enrichment of organics and salinity in wastewater. Biomethane potential evaluation indicated that methane production increased correspondingly with the FO pre-concentration factor due to the organic retention in the feed solution. At 90% water recovery, about 10% more methane was produced when using NaOAc compared with NaCl because of the contribution of biodegradable reverse NaOAc flux. No negative impact on anaerobic digestion was observed when wastewater was pre-concentrated ten-fold (90% water recovery) for both draw solutes. Interestingly, the unit cost of methane production using NaOAc was slightly lower than NaCl due to the lower reverse solute flux of NaOAc, although NaCl is a much cheaper chemical.

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RESEARCH HIGHLIGHTS

- No negative effect on CH₄ production at 10 folds wastewater pre-concentration
- At 90% water recovery, CH₄ production using NaOAc was 10% more than NaCl as DS
- The unit cost of methane production was highly sensitive to the reverse salt flux
- The unit cost of methane production using NaOAc was slightly lower than NaCl
- Membrane fouling was limited to surface deposition and was readily removed by flushing

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2 **simultaneous wastewater treatment and resource recovery**

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18 **Abstract**

19 This study [assessed the](#) performance and key challenges associated with the integration of
20 forward osmosis (FO) and anaerobic digestion for wastewater treatment and energy recovery.
21 Using a thin film composite polyamide FO membrane, [maximising the](#) pre-concentration factor
22 (i.e. system water recovery) resulted in the enrichment of organics and salinity in wastewater.
23 Biomethane potential evaluation indicated that methane production increased correspondingly
24 with the FO pre-concentration factor due to the organic retention in the feed solution. At 90%
25 water recovery, about 10% more methane was produced when using NaOAc compared with
26 NaCl because of the contribution of degradable reverse NaOAc flux. No negative impact on
27 anaerobic digestion was observed when wastewater was pre-concentrated ten-fold (90% water
28 recovery) for both draw solutes. [Interestingly, the unit cost of methane production using NaOAc](#)
29 [was slightly lower than NaCl due to the lower reverse solute flux and higher methane production.](#)

30 *Keywords:* Forward osmosis (FO); reverse solute flux; biomethane potential (BMP) analysis;
31 draw solution selection; sewer mining.

32 **1. Introduction**

33 In a circular economy, wastewater is considered as a source of water, energy, and nutrients,
34 rather than a waste. As such, there is a growing demand for low impact wastewater treatment
35 systems that provide water reuse and are able to recover nutrients and energy (Desmidt et al.,
36 2014; Puyol et al., 2016). This demand has driven the development of innovative
37 technologies to tap into the resource potential of wastewater. Membrane-based technologies
38 have been essential for advanced water purification in reuse applications (Shannon et al.,
39 2008; Xie et al., 2016). Similarly, anaerobic digestion has evolved as a key technological
40 pathway for the realisation of energy and nutrient recovery from wastewater (Frijns et al.,
41 2013; Verstraete et al., 2009).

42 Anaerobic digestion is a promising platform for low energy wastewater treatment and
43 resource recovery. Indeed, the conventional activated sludge process requires significant
44 electrical energy consumption for aeration. Anaerobic digestion has been widely used for the
45 treatment of sludge originating from wastewater treatment plants, however, there are several
46 technical challenges associated with applying anaerobic digestion for direct wastewater
47 treatment. One such difficulty is the dilute nature of wastewater that significantly increases
48 the digester heating requirement per unit of biogas production and thus influences the
49 economic viability of the process. In addition, methane loss due to dissolution in the effluent
50 is significant at a low production rate. For low-strength wastewater, processes that pre-
51 concentrate chemical oxygen demand (COD) and nutrients (e.g. phosphorus) represent one
52 avenue to improving the economics of biogas recovery from anaerobic treatment units (Jin et
53 al., 2017; Wan et al., 2016).

54 High retention membranes such as forward osmosis (FO) can be strategically integrated with
55 anaerobic digestion to achieve simultaneous wastewater treatment and resource recovery
56 (Ansari et al., 2017; Wang et al., 2016). The major advantages of FO compared to other
57 membrane processes include, low hydraulic pressure operation, low fouling propensity, easy
58 cleaning, and a high rejection of a broad range of contaminants. FO can also be coupled with
59 a draw solution regeneration process such as membrane distillation (MD) and reverse
60 osmosis to directly extract clean water from raw wastewater, while simultaneously
61 concentrating wastewater organics for subsequent anaerobic digestion (Luo et al., 2017;
62 Nguyen et al., 2016; Shahzad et al., 2017). Anaerobically digesting FO pre-concentrated

63 wastewater can produce biogas, which can be utilised by a combined heat and power engine
64 to produce electricity and thermal energy. Surplus electricity can be supplied to the grid and
65 the produced thermal energy can be used for MD and the anaerobic process. This latter
66 process also converts biologically bound phosphorus into a soluble form, thus allowing
67 phosphorus recovery as struvite ($\text{MgNH}_4\text{PO}_4 \cdot 6\text{H}_2\text{O}$) or hydroxyapatite ($\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$).

68 Interest in combining FO with anaerobic treatment has significantly increased in recent years
69 due to the potential advantages of low-energy wastewater stabilisation and resource recovery.
70 Recent studies have investigated FO-anaerobic integration in terms of draw solution selection
71 (Kim et al., 2016), process configurations (Qiu et al., 2016; Wang et al., 2017b; Zhang et al.,
72 2017), membrane cleaning (Wang et al., 2017a), trace organic contaminant removal (Kim et
73 al., 2017), microbial composition (Wu et al., 2017), and energy dynamics (Onoda et al.,
74 2017). However, there is a lack of studies which thoroughly assess the key FO operating
75 parameters that essentially govern anaerobic digestion performance.

76 Water recovery and the selected draw solution can influence the composition of pre-
77 concentrated wastewater in terms of organics retention and salinity accumulation. The
78 incompatibility between high salinity and anaerobic microorganisms represents the most
79 prominent challenge associated with integrating FO with anaerobic treatment. Salinity
80 accumulation is inherently associated with the FO process. However, appropriate draw
81 solution selection can potentially reduce the amount of solute diffusing into the feed solution.
82 On the other hand, water recovery determines the accumulation of existing dissolved solutes
83 in wastewater. Determining the influence of these FO operating parameters on anaerobic
84 treatment is imperative to evaluate the feasibility and optimise biogas production from FO
85 pre-concentrated wastewater.

86 This study aims to evaluate the process performance and investigate the key challenges
87 associated with integrating FO with anaerobic treatment. Specifically, this study optimises
88 the FO concentration factor (i.e. system water recovery) to balance the organic content and
89 salt concentration in pre-concentrated wastewater and their combined effects on methane
90 production. Representative inorganic and ionic organic draw solutes, namely sodium chloride
91 (NaCl) and sodium acetate (NaOAc) were compared in terms of FO membrane performance
92 and the digestibility of pre-concentrated wastewater. Optimised parameters and cleaning

93 techniques are applied to mitigate salinity accumulation (i.e. alternative draw solute) and
94 membrane fouling (i.e. physical flushing).

95 **2. Materials and methods**

96 *2.1 Forward osmosis system*

97 The lab-scale FO system used in this study consisted of a cross-flow membrane cell with an
98 effective membrane area of 50 cm². The membrane cell comprised of two symmetric flow
99 channels for the feed and draw solutions to contact the membrane. Each flow channel had
100 length, width, and height dimensions of 100 mm, 50 mm, and 3 mm, respectively. The flat-
101 sheet membrane was positioned between two rubber gaskets and two semi-cells made of
102 perspex. The feed and draw solutions were circulated through the membrane cell channels via
103 two variable-speed gear pumps (Micropump, Vancouver, Washington, USA). The pump
104 speed was adjusted to maintain the system cross-flow velocity, and the circulation flow rate
105 was regulated using two rotameters. A diamond shaped spacer with a thickness of 1 mm was
106 placed within the draw solution flow channel to improve mixing.

107 The flux dynamics of the system were determined according to the standard procedure
108 described by Cath et al. (2013). The weight change of the draw solution tank was measured
109 using a digital balance (Mettler-Toledo Inc., Hightstown, New Jersey, USA) to determine the
110 permeate water flux. The osmotic pressure of each draw solution was kept constant during
111 each FO experiment by controlling the solution conductivity. The draw solution conductivity
112 was continuously measured using a conductivity probe (Cole-Parmer, Vernon Hills, Illinois,
113 USA). A peristaltic pump connected to a controller dosed highly concentrated stock solution
114 (5 M) into the draw solution as the measured conductivity fell below the specified range at a
115 control accuracy of (± 0.1 mS/cm). This re-concentration system was also placed on a digital
116 balance to ensure accurate flux measurements due to weight changes.

117 *2.2 Biochemical methane potential experimental set-up*

118 The biochemical methane potential (BMP) experimental set-up consisted of 16 fermentation
119 bottles (Wiltronics Research, Ballarat, Victoria, Australia). Each BMP bottle was filled with
120 500 mL of inoculum and 250 mL of the simulated FO pre-concentrate. The fermentation
121 bottles were submerged in a water bath at a constant temperature of 35.0 ± 0.1 °C (Ratek
122 Instruments, Boronia, Victoria, Australia). Each bottle was sealed with a rubber bung

123 attached to a water filled S-shaped air lock, and flexible plastic tubing was used to transfer
124 biogas to the collection gallery. The gas collection gallery included 16 inverted 1000 mL
125 plastic measuring cylinders, filled with a 1 M NaOH solution. The NaOH solution
126 sequestered the CO₂ and H₂S in the biogas, whilst the CH₄ gas displaced the NaOH inside the
127 cylinder. Daily measurements of CH₄ gas production were recorded.

128 *2.3 Materials and chemicals*

129 Wastewater (after primary sedimentation) and digested sludge were obtained from the
130 Wollongong Wastewater Treatment Plant (WWTP) in New South Wales, Australia. The
131 wastewater was used as a feed solution for FO pre-concentration experiments, whilst the
132 digested sludge was used as the inoculum for the BMP experiments. Basic characteristics of
133 the solutions are summarised in Table 1.

134 **[Table 1]**

135 Draw solutions were prepared using analytical grade NaCl or NaOAc. The draw solution
136 concentration was determined by OLI Stream Analyzer (OLI Systems, Inc., Morris Plains,
137 New Jersey, USA) calculations to achieve an equivalent osmotic pressure of 30 bar (similar
138 to that of seawater).

139 To accurately assess the effect of FO water recovery and draw solution on methane
140 production, BMP experiments were conducted using a synthetic wastewater solution. The
141 actual concentrate originating from the FO system was not used in the BMP experiments, as
142 the liquid volume produced by the lab-scale FO system was too small. **Instead, a synthetic
143 solution was made to simulate the pre-concentration of wastewater components, as well as
144 the contribution of reverse draw solute flux.** The concentrated stock solution was prepared to
145 contain 4 g/L glucose, 1 g/L peptone, 0.35 g/L urea, 0.175 g/L KH₂PO₄, 0.175 g/L MgSO₄,
146 0.1 g/L FeSO₄, and 2.25 g/L NaOAc. This stock solution was then diluted to accurately
147 simulate the COD of the initial primary effluent **as well as the experimentally measured COD
148 amount in FO pre-concentrated wastewater at 50, 80 and 90% water recovery.** A pre-
149 determined amount of analytical grade NaCl or NaOAc was then added to the synthetic feed
150 to simulate salinity increase corresponding to each water recovery values as calculated from
151 the FO experimental results. Pure nitrogen gas was used to flush the BMP bottles and a 1 M

152 sodium hydroxide (NaOH) solution was used to absorb the carbon dioxide (CO₂) and
153 hydrogen sulphide (H₂S) from the biogas.

154 A thin film composite (TFC) FO membrane was used in this study and was supplied by
155 Porifera (Porifera Inc., Hayward, CA). This had a polyamide active layer with a porous
156 polysulfone layer for support. The membrane was positioned in FO mode (i.e. active layer
157 facing the feed solution) for all experiments.

158 *2.4 Experimental protocol*

159 For the FO experiments, wastewater from the Wollongong WWTP was used as the feed
160 solution. Analytical grade NaCl or NaOAc was dissolved in DI water to obtain the final
161 concentration of 0.65 or 0.72 M, respectively, corresponding to the osmotic pressure of
162 seawater (approximately 30 bar). The system water recovery was calculated based on the
163 ratio of the cumulative permeate volume and the initial feed solution volume. The FO system
164 was operated continuously until 90% of water had been recovered from the feed solution. The
165 initial volume of wastewater feed solution was 2 L, corresponding to a total concentrate
166 volume of 0.2 L. The water flux was continuously monitored, whilst the wastewater
167 conductivity, pH, and temperature were frequently measured. At specific time intervals,
168 samples of 10 mL volume were withdrawn from the feed solution for COD analysis to
169 represent the organic content in solution. The circulation flow rates were maintained at 1
170 L/min giving a cross-flow velocity of 16.7 cm/s.

171 At the conclusion of the experiment, the membrane was flushed at a higher cross flow
172 velocity for 30 minutes. This was achieved by replacing the feed and draw solutes with DI
173 water and doubling the cross-flow velocity (i.e. 33.4 cm/s). After flushing, fresh wastewater
174 was used as the feed solution to verify the water flux recoverability at the initial conditions.

175 After experimentally determining the pre-concentrated wastewater characteristics (i.e. COD
176 and salinity), a synthetic wastewater solution and each draw solute was used to simulate the
177 wastewater at 50, 80, and 90% water recovery. The COD results from the FO experiments
178 were used to represent the COD increase in wastewater. The synthetic wastewater solution
179 described in Section 2.1 was prepared to obtain the COD value at each corresponding water
180 recovery, and also provided the expected salinity related to only FO rejection of feed water.
181 Alternatively, the contribution of reverse solute flux was provided by adding a specified

182 amount of either NaCl or NaOAc to the synthetic wastewater solution. This reverse solute
183 flux contribution ($Salt_{RSF}$) was estimated using salinity measurement assuming: $Salt_{RSF} =$
184 $Salt_{Total} - Salt_{WW}$, where $Salt_{Total}$ is the measured salt concentration at each water
185 recovery value and $Salt_{WW}$ is the calculated salt concentration from the wastewater due to
186 FO rejection. This concentration ($Salt_{WW}$) was calculated using a mass balance, assuming
187 complete rejection of any salts in wastewater as equivalent NaCl. The salinity of the feed
188 solution was determined using electrical conductivity measurements and calibration curves
189 were then used to determine salt concentration.

190 The simulated FO pre-concentrate was mixed with digested sludge in each BMP bottle. An
191 inoculum volume of 500 mL and a substrate volume of 250 mL was selected, corresponding
192 to an inoculum/substrate ratio of 2:1. A reference condition was used to represent the
193 methane production of the inoculum, and real wastewater (i.e. FO feed solution with 0%
194 water recovery) was also used as a separate condition for comparison to the synthetic
195 wastewater. Prior to the BMP experiment, the bottles were purged with nitrogen gas, sealed,
196 and submerged in the water bath. The flexible plastic tubing was connected to the biogas
197 collection gallery. All BMP experiments were conducted in duplicate and biogas
198 measurements were recorded daily. The contents of each bottle was characterised before and
199 after the BMP experiment in terms of pH, conductivity, and COD.

200 *2.5 Analytical methods*

201 Standard methods were used during the analysis of basic water quality parameters. The
202 temperature, pH, and electrical conductivity were monitored using an Orion 4-Star
203 pH/conductivity meter (Thermo Scientific, Waltham, MA). COD samples were analysed
204 using a Hach DBR200 COD Reactor and Hatch DR/2000 spectrophotometer (program
205 number 435 COD HR) following the US-EPA Standard Method 5220 D. Total solids (TS)
206 and volatile solids (VS) of the primary effluent were determined within three days after
207 sample collection. All samples were stored at 4 °C in the dark.

208 *2.6 Draw solute cost*

209 Replenishment costs were calculated based on the pure water performance of the FO system
210 at the draw solute concentration corresponding to 30 bar osmotic pressure. The replenishment
211 cost only considered the loss of salt due to reverse draw solute flux. Losses from the draw

212 solute recovery process (i.e. RO or MD) were assumed to be insignificant. The initial cost of
213 draw solution was also neglected as it can be reused in the process. Current average
214 wholesale price of NaCl and NaOAc was used. The cost of draw solute replenishment per
215 ML of permeate produced by the FO system was determined and a system water recovery of
216 90% was evaluated. Next, experimentally determined values of methane production and the
217 draw solute replenishment costs were used to calculate the unit cost of methane production
218 for each draw solute.

219 **3. Results and discussion**

220 *3.1 Pre-concentration performance using thin film composite membrane*

221 Pre-concentrating wastewater with the TFC FO membrane resulted in a substantial increase
222 in COD (i.e. approximately eight-fold) at a water recovery of 90% (Figure 1). Organic matter
223 enrichment for NaOAc was higher than NaCl, due to the contribution of organic reverse draw
224 solute flux. For both draw solutions, the maximum COD was slightly lower than the
225 theoretical COD amount. As no fouling mitigation strategy was implemented for this
226 experiment, it is possible that surface deposition of organics was an important fouling
227 mechanism, and thus, resulting in a lower bulk COD concentration than theoretically possible
228 (i.e. ten-fold). In practice, the fouling layer can be re-suspended into the feed solution during
229 membrane cleaning, and thus contribute to the feed COD amount.

230 **[Figure 1]**

231 Similar to the enrichment of COD in pre-concentrated wastewater, the level of salinity also
232 increased as the FO experiment progressed (Figure 2). Wastewater conductivity increased for
233 two reasons. The natural salinity of the wastewater (approximately 1 mS/cm) accumulated
234 within the feed solution, due to rejection by the membrane and the concentrating effect. The
235 reverse diffusion of the draw solute into the feed solution also contributed to salinity
236 accumulation. The relative contribution of these two mechanisms is shown in Figure 2 and
237 compared to the theoretically calculated conductivity increase due to the concentration of
238 wastewater (i.e. ignoring reverse draw solutes flux). NaOAc exhibited a similar increase in
239 conductivity compared with the theoretical wastewater salt accumulation, owing to the small
240 amount of reverse solute flux (2.2 g/m²h) compared with NaCl (12.4 g/m²h). Deviation from
241 the theoretical salt accumulation behaviour was likely due to the impact of flux dynamics and

242 membrane fouling on salt rejection at high water recoveries. In contrast, the reverse solute
243 flux of NaCl contributed to salinity accumulation by approximately 50% higher than NaOAc.
244 The results highlight the potential negative impacts associated with using highly diffusive
245 inorganic draw solutions, such as NaCl.

246 **[Figure 2]**

247 *3.2 Effect of forward osmosis concentration factor on methane production*

248 Variations in wastewater characteristics at FO water recoveries of 50, 80, and 90% were
249 simulated in batch anaerobic BMP experiments (Table 2). For both draw solutions, the
250 conditions were simulated based on the experimentally determined values for salt
251 concentration (i.e. conductivity) and organic content (i.e. COD) during the FO wastewater
252 pre-concentration experiments. Wastewater COD was simulated using synthetic wastewater
253 and the remaining conductivity requirement was supplied with the relevant amount of each
254 draw solute (i.e. NaCl or NaOAc). Higher FO system water recovery resulted in an increase
255 in both conductivity and COD (Table 2). It has been reported that conductivity and COD
256 could have adverse and opposing effects on methane production by anaerobic treatment
257 (Appels et al., 2008). COD loading up to 1,000 mg/L can significantly benefit the anaerobic
258 process in terms of methane conversion. Conversely, high conductivity solutions can
259 seriously affect methanogenic health and inhibit methane production.

260 **[Table 2]**

261 The cumulative methane production over a period of 30 days demonstrated the varying effect
262 of FO water recovery and draw solute selection on the digestibility of pre-concentrated
263 wastewater (Figure 3). Firstly, the methane production of real wastewater (i.e.
264 unconcentrated) was only slightly higher than the reference condition (i.e. inoculum only)
265 and can be attributed to marginal difference in total COD for these two conditions, as well as
266 due to variations in the inoculum characteristics (Table 2). This result demonstrates the
267 difficulties associated with digesting low-strength wastewaters for the purpose of biogas
268 recovery. In all cases, pre-concentrating wastewater using FO improved the total wastewater
269 COD, thus tended to increase methane production over the evaluation period. For both NaCl
270 (Figure 3A) and NaOAc (Figure 3B), the cumulative methane production increased as the
271 system water recovery was maximised. Overall, a minor effect of the reverse draw solute flux

272 on methane production was observed. This was likely due to the presence of sufficient
273 biodegradable matter in the pre-concentrated wastewater, or because of the applied inoculum/
274 substrate ratio of 2:1, which may have masked the total salinity.

275 **[Figure 3]**

276 Methane production increased linearly with increasing pre-concentration factor and indicates
277 an improvement in digester performance owing to the FO process. At the pre-concentration
278 factor of ten (i.e. 90% water recovery), methane production was improved by approximately
279 five and seven times for NaCl and NaOAc, respectively (Figure 4). Comparing the two draw
280 solutions, NaOAc could produce a larger amount of methane compared with NaCl (i.e.
281 approximately 10%), due to lower reverse solute flux and degradable nature of NaOAc.
282 Therefore, in terms of concentrated wastewater digestibility, no apparent negative effect on
283 anaerobic treatment was observed when wastewater was pre-concentrated by ten times
284 (equivalent to 90% water recovery) and with an inoculum/ substrate ratio of 2:1. Although
285 FO reverse solute flux of inorganic draw solutions has been reported to negatively affect
286 anaerobic treatment (Li et al., 2017), these results show that careful selection of FO operating
287 parameters and digester loadings could potentially improve the process performance. In
288 effect, pilot-scale assessment is necessary to evaluate the feasibility of operating at a high FO
289 system water recovery and to determine the optimum anaerobic digester loading rate.

290 When comparing this process to the direct digestion of raw wastewater, a number of
291 additional advantages of using FO to pre-concentrate wastewater exist. These include a
292 substantially reduced digester volumetric loading (i.e. 10% of initial wastewater volume) and
293 therefore, a smaller amount of anaerobic effluent. Furthermore, FO pre-concentration can
294 provide a foulant-free draw solution for a subsequent desalination process to recover fresh
295 water.

296 **[Figure 4]**

297 *3.3 Unit cost of methane production*

298 The costs associated with replenishing the draw solute as a result of reverse solute flux are
299 shown in Table 3. Table 3 also includes the unit cost of methane production for both NaCl
300 and NaOAc in terms of FO draw solute replenishment. Although the wholesale price of NaCl

301 is significantly lower than that of NaOAc, the high reverse solute flux of NaCl resulted in a
302 slightly higher replenishment cost. The unit costs of methane production using NaOAc and
303 NaCl were \$0.53 and \$0.64 per m³ of methane, respectively. At 90% water recovery, there
304 was about 10% increase in the volume of methane produced using NaOAc in comparison to
305 NaCl (section 3.2). However, this contribution is insignificant compared to the difference in
306 reverse solute flux between NaOAc and NaCl (Table 3). Results in Table 3 indicate that the
307 unit cost of methane production is highly sensitive to the reverse solute flux. Further
308 improvement in FO membrane fabrication is expected and can lower the cost of methane
309 production from wastewater. It is noteworthy that Table 3 can be only used to compare the
310 unit cost of methane production between NaOAc and NaCl. The calculation in Table 3 did
311 not take into account the potential revenue from clean water production and further research
312 is necessary for an overall economic analysis of methane production from pre-concentrated
313 wastewater by anaerobic digestion.

314 [Table 3]

315 *3.4 Water flux decline and flux recoverability*

316 At the same osmotic pressure, water flux decline was evaluated for both NaCl and NaOAc
317 (Figure 5). Although the initial water flux of NaOAc (16.6 L/m²h) was slightly lower than
318 that of NaCl (17.4 L/m²h), both draw solutes exhibited a similar flux decline in the initial
319 stages of the experiment. Subsequently, NaOAc fouling was more severe and indicated the
320 possible interaction between the draw solute and membrane fouling layer (Luo et al., 2016;
321 She et al., 2012). The total experimental duration to achieve 90% water recovery for NaCl
322 and NaOAc was 65 and 72 hours, respectively. Despite the observed membrane fouling, 30
323 minutes of in-situ membrane flushing could completely recover water flux, indicating that no
324 significant irreversible fouling occurred and that fouling was limited to surface deposition
325 (Figure 5). The results in this study show that the rate of membrane fouling using the TFC
326 membrane was higher compared with the CTA membrane used in a previous study (Ansari et
327 al., 2016). This can mostly be attributed to the significantly larger initial water flux of the
328 TFC membrane.

329 [Figure 5]

330 4. Conclusion

331 Pre-concentrating wastewater using the TFC FO membrane effectively concentrated COD by
332 approximately eight-folds. Although the resultant pre-concentrated wastewater solution was
333 highly saline, no apparent effect on methane production was observed for both draw solutes
334 at the maximum water recovery value (i.e. 90%) during biomethane potential assessment.
335 Overall, the pre-concentrated wastewater containing NaOAc resulted in a higher methane
336 production to that of NaCl. Additionally, the unit cost of methane production using NaOAc
337 was slightly lower than NaCl. FO membrane fouling was limited to surface deposition, thus,
338 allowed for effective cleaning via membrane flushing at a high cross flow velocity.

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432 bioreactor coupled with microbial electrolysis cell (AnOMEBR) for energy recovery
433 and membrane fouling alleviation. *Chemical Engineering Journal*, **321**, 375-383.
- 434

411 **List of Tables**

412 **Table 1.** Characterisation of real wastewater and digested sludge inoculum (average
 413 concentration \pm standard deviation from at least three samples).

Parameters	Units	Wastewater	Digested sludge
Chemical oxygen demand (COD)	mg/L	288 \pm 10	4,000 \pm 60
Electrical conductivity (EC)	μ S/cm	977 \pm 4	5,230 \pm 8
Total solids (TS)	%	0.07 \pm 0.02	1.7 \pm 0.5
Volatile solids (VS)	%	0.03 \pm 0.01	1.1 \pm 0.3

414

415 **Table 2.** Variation in pre-concentrated wastewater conductivity and COD simulated in BMP
 416 experiments for NaCl and NaOAc. The calculated total COD in each BMP bottle (750 mL) is
 417 also shown. Two BMP experiments were performed and each condition was conducted in
 418 duplicate.

Condition	FO water recovery (%)	Pre-concentrated wastewater conductivity (μ S/cm)	Pre-concentrated wastewater COD (mg/L)	Total COD in each BMP bottle (mg)
Reference	-	-	-	4,000
Real wastewater	0	977	288	4,072
Synthetic wastewater + NaCl	50	2,449	540	4,135
	80	7,846	1,079	4,270
	90	16,750	2,280	4,570
Synthetic wastewater + NaOAc	50	1,889	540	4,675
	80	6,122	1,079	6,306
	90	8,900	2,280	7,588

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420

421 **Table 3.** Draw solute replenishment cost and unit cost of methane production using NaCl and
 422 NaOAc. Draw solute replenishment costs were based on the average wholesale salt cost and
 423 the pure water flux performance (J_w and J_s) for each draw solution at 30 bar osmotic pressure.
 424 Draw solute cost per methane produced was determined at 90% FO water recovery.

Parameter	Units	NaCl	NaOAc
Water flux (J_w)	L/m ² h	18.1	16.9
Reverse solute flux (J_s)	g/m ² h	12.4	2.2
Specific reverse solute flux (J_s/J_w)	g/L _{permeate}	0.69	0.13
Salt cost	\$/kg	0.05	0.3
Replenishment cost	\$/ML _{permeate}	34.25	39.23
Specific methane production at 90% FO water recovery	L CH ₄ / L substrate	0.48	0.66
Unit cost of methane production	\$/m ³ CH ₄ produced	0.64	0.53

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427 **List of Figure Captions**

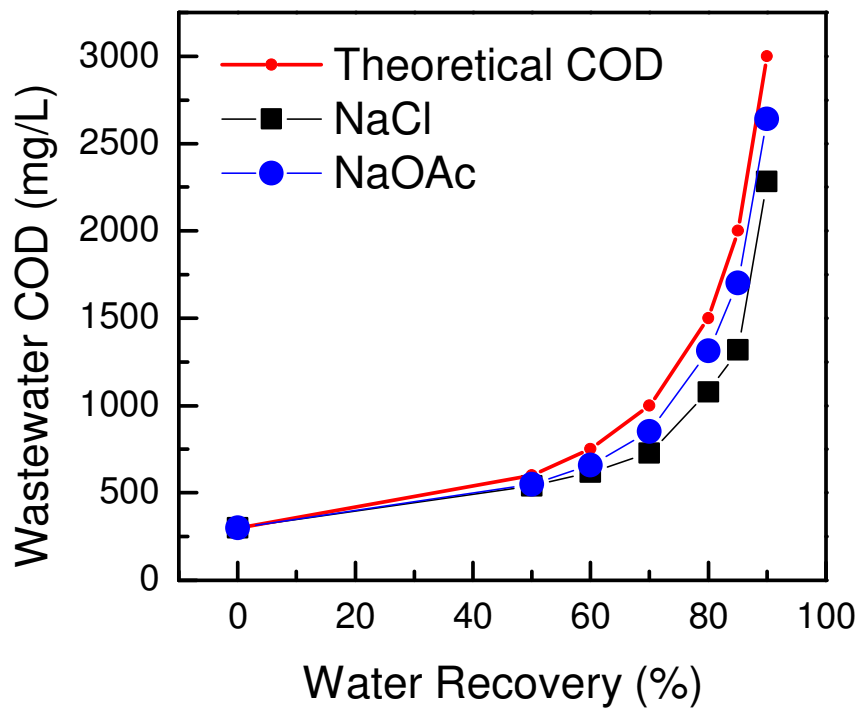
428 **Figure 1:** Pre-concentration of wastewater COD using NaCl and NaOAc draw solutions with
429 the TFC FO membrane. Theoretical COD increase is shown assuming 100% COD retention.
430 Experimental conditions: primary effluent feed solution (2 L); $\pi = 30$ bar draw solution;
431 cross-flow rates of both feed and draw solutions were 1 L/min (corresponding to a cross-flow
432 velocity of 16.7 cm/s).

433 **Figure 2:** Variation in wastewater conductivity for NaCl and NaOAc draw solutions.
434 Theoretical salt accumulation ($Salt_{Acc}$) from natural wastewater salinity only (i.e. excluding
435 reverse draw solute flux) is shown assuming 100% salt retention Experimental conditions as
436 in Figure 6.1.

437 **Figure 3:** Average cumulative methane production over the 30 day evaluation period at
438 various wastewater (WW) pre-concentration stages using (A) NaCl and (B) NaOAc FO draw
439 solutions. Error bars represent n=4 measurements, including two BMP experiments with each
440 condition performed in duplicate.

441 **Figure 4:** Specific methane production over the experimental period, indicating no negative
442 effect of pre-concentrated wastewater up to 90% water recovery. Experimental conditions as
443 in Figure 6.3. Error bars represent n=4 measurements, including two BMP experiments with
444 each condition performed in duplicate.

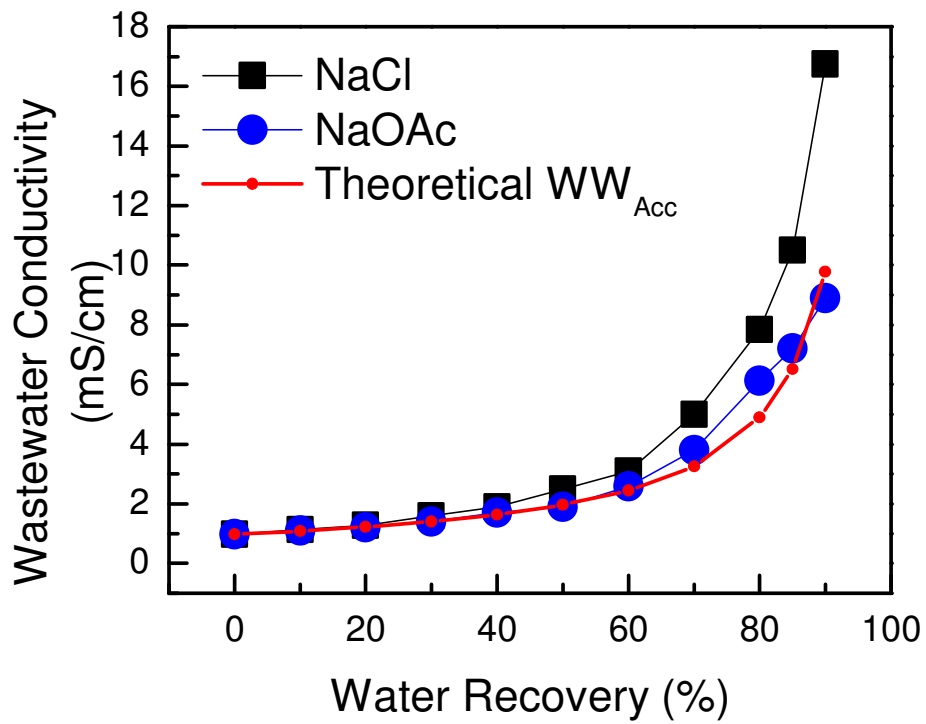
445 **Figure 5:** Water flux decline and recoverability during FO pre-concentration with TFC
446 membrane. After achieving 90% water recovery, membrane flushing was performed for 30
447 min using DI water at double the experimental cross-flow velocity (i.e. 33.4 cm/s)).
448 Experimental durations corresponding to 90% recovery were 65 and 72 hours for NaCl and
449 NaOAc, respectively. Initial water flux was 17.4 L/m²h for NaCl and 16.6 L/m²h for NaOAc.
450 Experimental conditions as in Figure 1.



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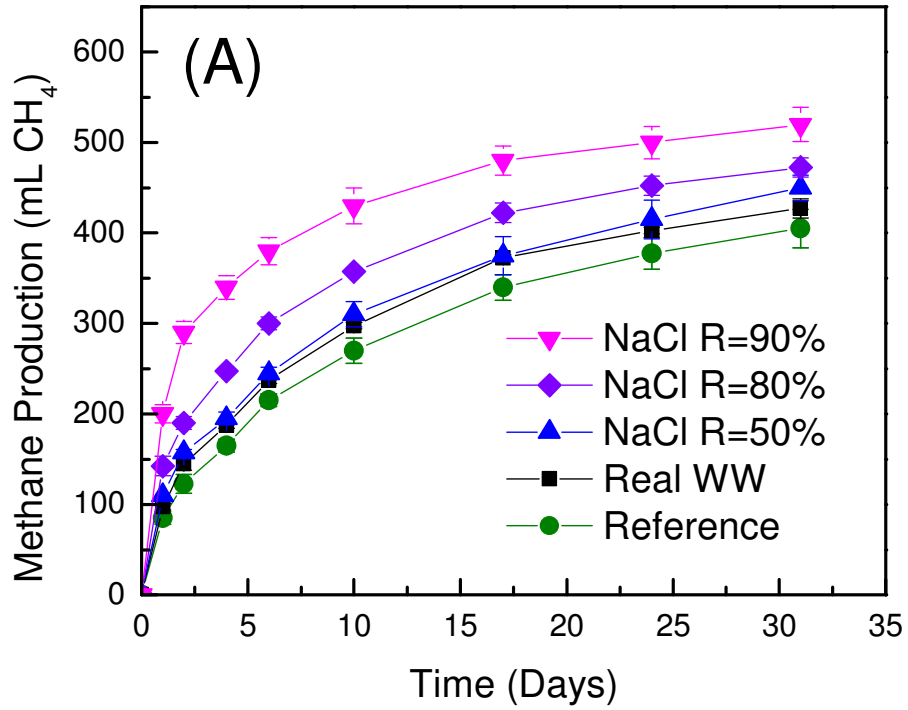
Figure 1



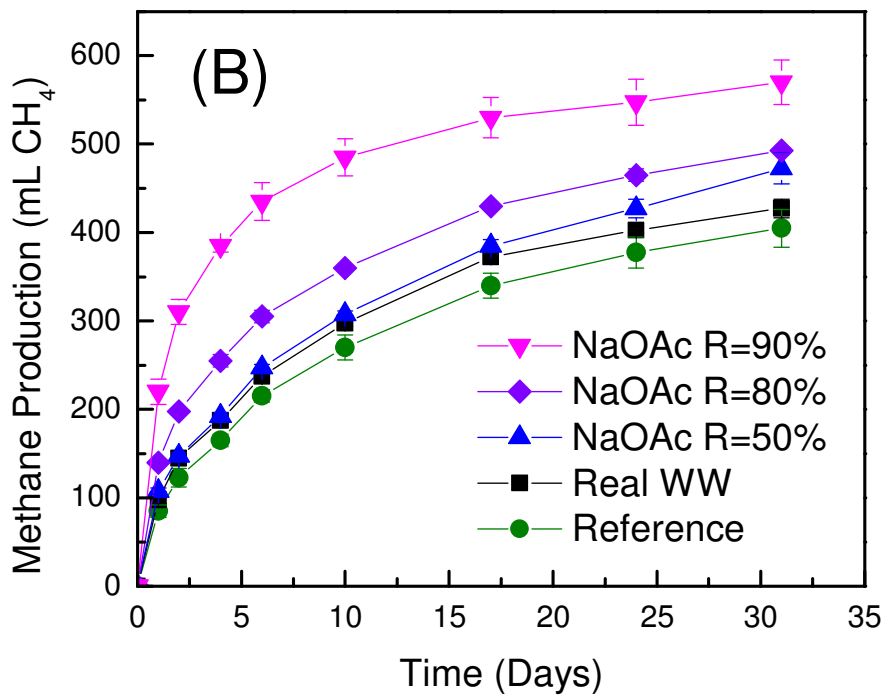
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Figure 2



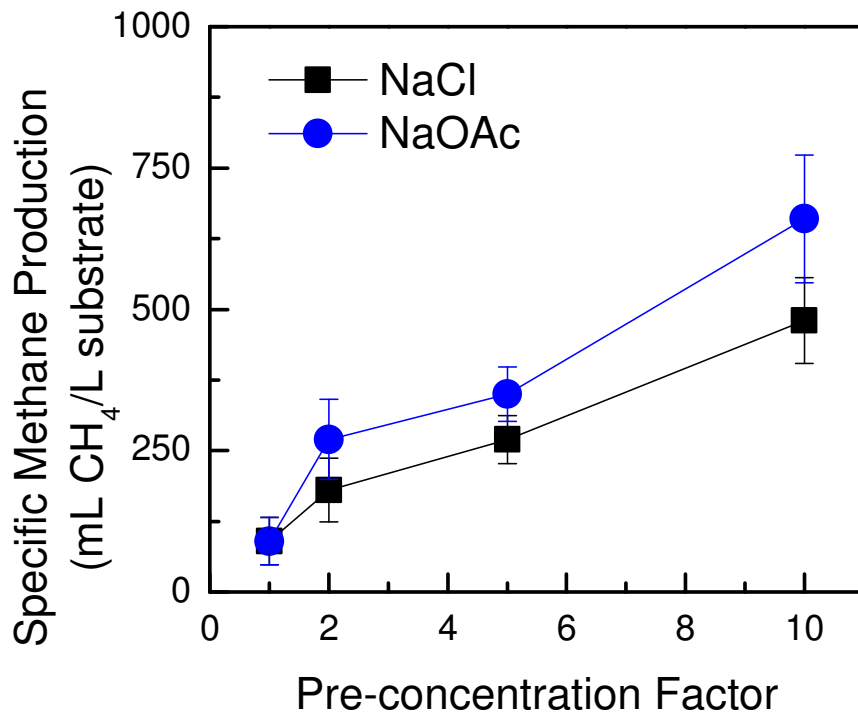
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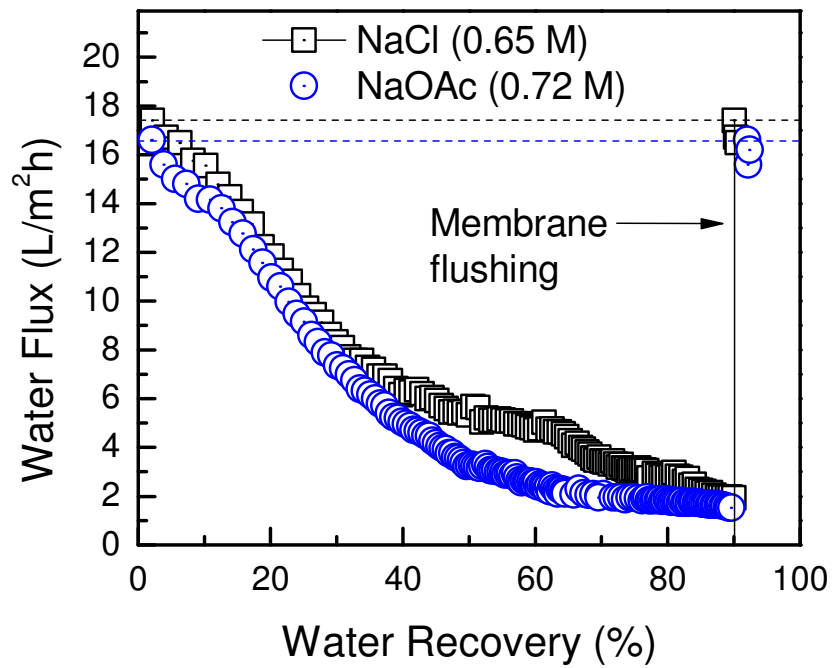
457 **Figure 3**

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460 **Figure 4**



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463 **Figure 5**