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Behavior of High-Strength Concrete Columns Reinforced with Galvanized Steel Equal-Angle Sections under Different Loading Conditions

Abstract

Experimental results are presented for a new method of reinforcing concrete columns with galvanized steel equal-angle (GSEA) sections. For the same cross-sectional area, a GSEA section has a higher second moment of area than a conventional steel bar, which leads to a higher bending stiffness of the GSEA reinforced concrete member. In addition, the area of confined concrete is higher in GSEA reinforced concrete members than in steel bar reinforced members, which results in higher strength and ductility. The experimental program involved testing of 20 square, high-strength concrete (HSC) specimens under concentric axial load, eccentric axial load, and four-point loading. The specimens were reinforced longitudinally with either four N12 (12-mm-diameter deformed steel) bars or four GSEA sections and transversely with R10 (10-mm-diameter plain steel) bars. The specimens were 800 mm high with a 210 x 210 mm square cross section. Fifteen specimens were tested under either a concentric or eccentric axial load. The remaining five specimens were tested under four-point loading. Effects of the type of longitudinal reinforcement, spacing of transverse reinforcement, and loading conditions on the behavior of HSC specimens were investigated and discussed. Experimental results showed that, in general, specimens reinforced with GSEA sections had higher load-carrying capacities than the specimens reinforced with steel bars. In addition, the postpeak load-deformation behavior was observed to be more pronounced in specimens reinforced with GSEA sections than in specimens reinforced with steel bars.

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1 **Behavior of High Strength Concrete Columns Reinforced with Galvanized** 2 **Steel Equal Angle (GSEA) Sections under Different Loading Conditions**

3 Muhammad N.S. Hadi¹ F. ASCE, Ayoob A. Ibrahim², M. Neaz Sheikh³

4 **Abstract**

5 This paper presents experimental results of a new method of reinforcing concrete columns
6 with galvanized steel equal angle (GSEA) sections. For the same cross-sectional area, a
7 GSEA section has a higher second moment of area than a conventional steel bar, which leads
8 to a higher bending stiffness of the GSEA reinforced concrete member. In addition, the area
9 of confined concrete is higher in GSEA reinforced concrete members than in steel bar
10 reinforced members, which results in higher strength and ductility. The experimental program
11 involved testing of twenty square high strength concrete (HSC) specimens under concentric
12 axial load, eccentric axial load and four-point loading. The specimens were reinforced
13 longitudinally with either four N12 (12 mm diameter deformed steel) bars or four GSEA
14 sections and transversely with R10 (10 mm diameter plain steel) bars. The specimens were
15 800 mm high with 210 mm × 210 mm square cross-section. Fifteen specimens were tested
16 under either concentric or eccentric axial load. The remaining five specimens were tested
17 under four-point loading. The effects of the type of longitudinal reinforcement, the spacing of
18 transverse reinforcement and loading conditions on the behavior of HSC specimens were
19 investigated and discussed. The experimental results showed that, in general, specimens
20 reinforced with GSEA sections had higher load carrying capacities than the specimens

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21 reinforced with steel bars. In addition, the post-peak load-deformation behavior was observed
22 to be more pronounced in specimens reinforced with GSEA sections than in specimens
23 reinforced with steel bars.

24

25 **Keywords:** HSC; Reinforced concrete; Galvanized Steel Equal Angle (GSEA) sections;
26 Concentric axial load; Eccentric axial load; Ductility; P - M interaction.

27

28 **Introduction**

29 High strength concrete (HSC) has been widely used in buildings, bridges and other structures
30 due to its advantages over normal strength concrete (NSC). The use of HSC in lower story
31 reinforced concrete (RC) columns of high rise buildings leads to the reduction of column
32 sizes. In addition, strength and durability of RC columns can be increased by using HSC.
33 However, one of the main challenges for the use of HSC in RC columns is the ductility of
34 HSC columns, which is lower than the ductility of NSC columns (Ozbakkaloglu and
35 Saatcioglu 2004; Hadi 2009; Ho et al. 2010).

36

37 One of the effective methods for enhancing the ductility and the strength of an RC column is
38 to confine the concrete core of the column adequately with transverse ties or helices. The
39 magnitude of the improvement in the strength and ductility of RC columns is influenced by
40 various parameters including the compressive strength of concrete, volumetric ratio and
41 spacing of transverse reinforcement, and cross-sectional geometry. The efficiency of the
42 confinement provided by the transverse reinforcement decreases with the increase in the
43 compressive strength of concrete (Bjerkeli et al. 1990; Razvi and Saatcioglu 1994; Bayrak
44 and Sheikh 1998). For achieving a similar ductility, HSC columns need to be confined
45 significantly more than NSC columns (Mendis et al. 2000; Soliman and Yu 1967; Awati and

46 Khadiranaikar 2012). Circular columns confined with helices exhibit better strength and
47 ductility than the corresponding square columns confined with square ties (Mander et al.
48 1988a; Mander et al. 1988b; Bjerkeli et al. 1990; Cusson and Paultre 1995).

49

50 Longitudinal reinforcement also contributes to the confinement of the concrete core of the
51 columns. A minimum number of longitudinal reinforcement is needed for the stability of steel
52 cages as well as for providing confinement to the transverse expansion of the concrete core.
53 In order to investigate the contribution and the influence of longitudinal reinforcement bars
54 on the ductility of high strength concrete (HSC) columns, a number of studies were carried
55 out in the literature (Yong et al. 1988; Sheikh and Yeh 1990; Awati and Khadiranaikar 2012).
56 It was reported that the distribution of the longitudinal reinforcement influenced the ductility
57 of HSC columns. It was also reported that, for a given area of steel reinforcement, the
58 ductility of the HSC column increases with the increase of the number of longitudinal bars.

59

60 This study proposes to use galvanized steel equal angle (GSEA) sections as the longitudinal
61 reinforcement in HSC columns. It is noted that GSEA sections have been extensively used in
62 the construction of steel structures. However, to the knowledge of the authors, no previous
63 study investigated the use of GSEA sections in reinforcing HSC columns. The use of GSEA
64 sections in HSC columns as longitudinal reinforcements may increase the area of the
65 confined concrete core and delay the buckling of longitudinal reinforcement, as a GSEA
66 section has a higher second moment of area than a steel bar for the same cross-sectional area.
67 In this study, the effects of the GSEA sections on the strength and post-peak load-
68 deformation behavior of square HSC specimens were investigated. The influences of the type
69 of longitudinal reinforcement, the spacing of transverse reinforcement and different loading
70 conditions on the behavior of square HSC specimens have been reported.

71 **Experimental Program**

72 *Specimen Details*

73 In this study, the test matrix of HSC specimens was developed to examine the influence of
74 the type of longitudinal reinforcement (steel bars or GSEA sections) and the spacing of
75 transverse reinforcement on the behavior of high strength concrete (HSC) specimens under
76 different loading conditions (concentric and eccentric axial loads and four-point loading). The
77 test matrix is shown in Table 1. Twenty HSC specimens with 210 mm × 210 mm square
78 cross-section and 800 mm height were cast and tested. These specimens were divided into
79 five groups. The first group (Group R-S50) was considered as a reference group. The
80 specimens in Group R-S50 were reinforced longitudinally with four N12 bars (deformed steel
81 bars of 12 mm diameter and 500 MPa nominal yield tensile strength) and transversely
82 reinforced with R10 bars (plain steel bars of 10 mm diameter and 250 MPa nominal yield
83 tensile strength) at 50 mm centers. The specimens in the second group (Group A30-S50)
84 were reinforced longitudinally with four A30 GSEA sections and transversely with R10 plain
85 bars at 50 mm centers. The specimens in the third group (Group A30-S75) were reinforced
86 longitudinally with four A30 GSEA sections and transversely with R10 plain bars at 75 mm
87 centers. The specimens in the fourth group (Group A40-S50) were reinforced longitudinally
88 with four A40 GSEA sections and transversely with R10 plain bars at 50 mm centers. The
89 specimens in the fifth group (Group A40-S75) were reinforced longitudinally with four A40
90 GSEA sections and transversely with R10 plain bars at 75 mm centers. The A30 GSEA
91 section had a leg width of 29.1 mm and a thickness of 2.25 mm and A40 GSEA section had a
92 leg width of 39.3 mm and a thickness of 3.7 mm. Each group contained four specimens. The
93 first specimen of each group was tested under concentric axial load. The second and third
94 specimens of each group were tested under 25 and 50 mm eccentric axial load, respectively.

95 The last specimen of each group was tested under four-point loading to investigate the
96 flexural behavior.

97

98 The specimens were labelled with three parts in Table 1. The first part refers to the type of
99 longitudinal reinforcement in which R represents N12 steel bars and A30 and A40 refer to
100 GSEA sections. The second part indicates the center-to-center spacing of transverse ties in
101 which S50 and S75 refer to 50 mm and 75 mm spacing, respectively. The third part indicates
102 the mode of loading condition in which C refers concentric axial load, E25 refers to 25 mm
103 eccentric axial load, E50 refers to 50 mm eccentric axial load and F refers to four-point
104 loading. For example, Specimen A30-S75-E25 is reinforced longitudinally with A30 GSEA
105 sections and transversely with R10 plain steel bars at 75 mm centers, which was tested under
106 25 mm eccentric axial load. The details and the designs of each group of specimens are
107 shown in Fig. 1.

108

109 ***Material Properties***

110 All the concrete specimens were constructed on the same day with a batch of ready-mix
111 concrete provided by a local supplier. The maximum size of the coarse aggregate was 10 mm.
112 The slump of the concrete, tested according to AS 1012.3.1 (2014), was 180 mm, which
113 represented a good workability of the concrete. The average compressive strength of concrete
114 was determined according to AS 1012.9 (2000). Three concrete cylinders with 100 mm
115 diameter and 200 mm height were cast and tested for the compressive strength of the
116 concrete. The average compressive strength of concrete on the 28th day was 68.5 MPa.

117

118 Deformed N12 steel bars were used as longitudinal reinforcement in Group R-S50
119 specimens. Plain R10 steel bars were used as transverse ties for all specimens. Three samples

120 from each of N12 and R10 bars were tested by using the 500 kN Instron universal testing
121 machine according to AS 1391(2007). The average yield tensile strengths were 556 MPa and
122 323 MPa for N12 and R10 steel bars, respectively.

123

124 The galvanized steel equal angle (GSEA) sections (A30 and A40) were supplied by OneSteel
125 (2010). The A30 GSEA had a nominal leg width of 30 mm and a nominal thickness of 2.5
126 mm with a nominal yield tensile strength of 350 MPa. The A40 GSEA section had a nominal
127 leg width of 40 mm and a nominal thickness of 4 mm with a nominal yield tensile strength of
128 450 MPa. The nominal and measured dimensions and properties of GSEA sections are shown
129 in Table 2. For A30 and A40 GSEA sections, tensile coupons were taken from the flange of
130 the GSEA sections, as shown in Fig. 2. Three coupons from each of A30 and A40 sections
131 were extracted and tested by using the 500 kN Instron universal testing machine according to
132 AS 1391 (2007). The average yield tensile strength for the A30 and A40 GSEA sections were
133 found to be 374 MPa and 473 MPa, respectively.

134

135 ***Formwork Setup and Preparation of Specimens***

136 The formwork used for casting the concrete specimens was fabricated by 17 mm thick
137 plywood. The combined formwork included five groups of small formwork. Each group was
138 used for casting four specimens. The small formwork was fabricated by two large sheets of
139 plywood (985 mm × 800 mm × 17 mm) and five small sheets of plywood (220 mm × 800
140 mm × 17 mm). Afterwards, the formwork was prepared by placing the plywood sheets
141 together by screws. Then, pieces of timber were also used vertically and transversely to fix
142 the formwork before pouring the concrete (Fig. 3). At each end, four pieces of Styrofoam
143 (polystyrene) were attached at the corners inside the formwork. Every piece of Styrofoam
144 was 100 mm long. The Styrofoam was used to create smooth round edges (20 mm radius) at

145 each end of the specimen so that the specimen ends could be wrapped with Carbon Fiber
146 Reinforced Polymer (CFRP) to prevent stress concentrations at the ends during testing. The
147 longitudinal steel bars and GSEA sections were cut into a length of 760 mm to have a 20 mm
148 clear cover at the top and bottom of the specimen. For all specimens, the square transverse
149 ties were fabricated from plain R10 steel bars to have 21 mm clear covers on the sides of the
150 specimen. All transverse ties were bent in the four corners with a radius of 6 mm to fix the
151 square transverse ties over the GSEA sections. For all specimens, the transverse ties were
152 made with 90-degree hooks around one of the longitudinal reinforcement (steel bars or GSEA
153 sections) and extended with a minimum overlap of 80 mm at both ends. Afterwards, each tie
154 was welded at three points on the hook corner to ensure adequate confinement by the
155 transverse ties (Fig. 3).

156

157 The GSEA sections with smooth surfaces were used as longitudinal reinforcements. Due to
158 the smooth surfaces of GSEA sections, the slippage of the GSEA sections during the test
159 might occur. Therefore, to decrease the effect of slippage in the specimens reinforced with
160 GSEA sections, two small steel bars were welded at the top and bottom of the GSEA
161 sections, as shown in Fig. 3. At first two small steel bars with 8 mm diameter and 40 mm
162 length were welded transversely between the ends of GSEA section. Second, two small steel
163 bars with 16 mm diameter and 70 mm length were welded at the top and bottom of GSEA
164 sections (Fig. 3). Afterwards, all steel cages were prepared by placing the longitudinal and
165 transverse reinforcement together, as shown in Fig. 3. The concrete was poured into the
166 formwork in three levels. An electric vibrator was used at every level to compact the concrete
167 and remove air bubbles. It is noted that the concrete had good workability (slump=180 mm)
168 with a maximum aggregate size of 10 mm. Hence, no honeycombing was observed in the
169 specimens even for the short steel bars used at the ends of the specimens. After casting, all

170 specimens were covered with wet clothes for 28 days. This process was to maintain the
171 specimens under moist conditions. The specimens were removed from the formwork after 14
172 days, but the specimens remained covered with wet clothes for the next 14 days.

173

174 *Instrumentation and Testing Procedure*

175 In this study, the specimens were instrumented externally and internally to monitor the
176 behavior under different loading conditions. The axial deformation for each specimen tested
177 under concentric and eccentric axial compression was monitored by using two linear variable
178 displacement transducers (LVDTs). The LVDTs were attached to the loading plate of the
179 testing machine at two diagonal corners. In addition, the transverse deformation of the
180 specimens tested under eccentric axial load was captured by a laser triangulation, which was
181 placed at the mid-height of the specimens. For specimens under four-point loading, the
182 midspan deflection was captured by a laser triangulation, which was placed vertically
183 underneath the specimens. Prior to pouring the concrete in the formwork, two electrical
184 strain gages were attached at the mid-height on the outside of two opposite longitudinal
185 reinforcement (steel bars and GSEA sections) to monitor the axial stress-axial strain
186 responses of steel bars and GSEA sections. In addition, two electrical strain gages were
187 bonded to the tie bar at the mid-height of the specimens in opposite directions to monitor
188 strains in the transverse direction (Fig. 1). Electrical strain gages, linear variable
189 displacement transducers (LVDTs) and laser triangulation were connected to a data logger
190 and a computer.

191

192 A total of twenty HSC specimens were cast and tested in the Structural Engineering
193 Laboratory of the School of Civil, Mining and Environmental Engineering at the University
194 of Wollongong, Australia. The Denison compression testing machine with a load capacity of

195 5000 kN was used to test the specimens. Before testing, the top and bottom surfaces of the
196 specimens tested under concentric and eccentric axial compression were capped with a high
197 strength plaster to provide a uniform load distribution during testing. Afterwards, the
198 specimens were placed vertically between two loading plates of the compression testing
199 machine (Fig. 4). The eccentric axial load was applied to the specimen by an eccentric
200 loading head system manufactured at the University of Wollongong, Australia (Hadi and
201 Widiarsa 2012). The loading head system is shown in Fig. 5. The loading head system
202 consisted of two high strength steel loading heads, which were attached at the top and at the
203 bottom ends of the specimens. A total of five specimens were tested under four-point loading
204 with a clear span of 700 mm, as shown in Fig. 4 (b). The four-point loading system consisted
205 of a set of two steel rigs, which were placed on the bottom and the top of the specimens tested
206 under four-point loading. Typical test setups of the tested specimens under axial load and
207 four-point loading are shown in Fig. 5.

208

209 For specimens tested under concentric and eccentric axial load, the test started with an initial
210 force-controlled preloading to about 10% of the expected maximum axial load of the
211 specimens to regulate minor misalignments between the specimen and the compression
212 testing machine heads. The load was then released to 30 kN at a similar rate. Afterwards, the
213 test resumed under a displacement controlled loading at 0.005 mm per second until the
214 strength of the specimens dropped to about 40% of the maximum axial load. For specimens
215 tested under four-point loading, the test was conducted under a displacement control loading
216 at 0.005 mm per second up to failure.

217

218

219

220 **Experimental Results and Discussions**

221 *Behavior of Specimens under Concentric Axial Load*

222 A total of five HSC specimens were tested under concentric axial compression to about 40%
223 drop in the maximum axial load. The axial load-axial deformation behaviors of all specimens
224 tested under concentric axial load showed similar behavior up to the first peak axial load (Fig.
225 6). Then the concrete cover spalled off, which led to a drop in the axial load of about 1.1% to
226 7.7% of the first peak axial load. Afterwards, the passive confinement of the concrete core of
227 the specimen was activated and specimens exhibited an increase in the axial load carrying
228 capacity up to the second peak axial load. The second peak axial load were either lower or
229 higher than the first peak axial load depending on the conditions of the confined concrete
230 core (Foster 1999; Hadi et al. 2016). The first crack in Specimen R-S50-C was initiated at the
231 top edge of the specimen, whereas the first crack in Specimens A30-S50-C appeared at the
232 mid-height of the specimen. For Specimens A30-S75-C, A40-S50-C and A40-S75-C, the
233 hairline cracks started at first around the mid-height and then extended near the top one-third
234 height of the specimens (Fig. 7). At the first peak axial load, the strain in the longitudinal N12
235 steel bars in Specimen R-S50-C was 0.1%, while the average axial strains in the longitudinal
236 A30 and A40 GSEA sections were 0.08%. The reason for the low axial strain in the
237 longitudinal reinforcement was because the HSC experienced low lateral expansion under
238 axial compression. The low lateral expansion in the HSC is due to higher modulus of
239 elasticity and lower internal micro cracking of the HSC than those of NSC (Cusson and
240 Paultre 1994; Sharma et al. 2005). The failure of the specimens under concentric axial
241 compression was due to the spalling off the concrete cover, followed by outward buckling of
242 the longitudinal steel bars and GSEA sections, as shown in Fig. 8.

243

244 Table 3 presents the experimental results of specimens tested under concentric axial loads in
245 terms of the first and second peak axial loads and the corresponding axial deformations and
246 ductility. The ductility of the tested specimens was determined as a ratio of the deformation at
247 75% of the maximum load ($\Delta_{0.75}$) in the descending branch of the axial load-axial
248 deformation behavior and the deformation at the yield load (Δ_y).

$$\mu = \frac{\Delta_{0.75}}{\Delta_y} \quad (1)$$

249 where $\Delta_{0.75}$ is the deformation corresponding to the axial load of 75% of the maximum axial
250 load in the descending branch of the axial load-axial deformation behavior and Δ_y is the
251 deformation corresponding to the yield axial load (Pessiki and Pieroni 1997; Hadi and
252 Widiarsa 2012).

253

254 For specimens tested under concentric axial loads, it can be observed that Specimens A30-
255 S50-C, A40-S50-C and A40-S75-C had both first and second peak axial loads, whereas
256 Specimens R-S50-C and A30-S75-C had only one peak axial load. This was because the
257 longitudinal GSEA sections were activated and confined the concrete core after cover
258 spalling. For the specimens with the same spacing of transverse ties (50 mm) and with
259 different types of longitudinal reinforcement (N12 steel bars, A30 and A40 GSEA sections),
260 Specimen A30-S50-C exhibited lower first peak axial load, which was only 6.6% lower than
261 the first peak axial load of Specimen R-S50-C. This lower peak axial load may be attributed
262 to the fact that N12 steel bars had 49% higher yield tensile strength than A30 GSEA sections.
263 The second peak axial load of Specimen A30-S50-C was only 1% lower than the first peak
264 axial load. In addition, the use of the GSEA sections improved the performance of the
265 specimens by enhancing the post-peak axial load-axial deformation behavior, where
266 Specimen A30-S50-C achieved an increase of about 28.6% in ductility compared to

267 Specimen R-S50-C. These observations clearly indicated that by using GSEA sections as the
268 main reinforcement led to a significant increase in the confinement to the concrete core after
269 the concrete cover spalled off. Although steel bars had 18% higher yield tensile strength than
270 A40 GSEA sections, it was observed that Specimen A40-S50-C achieved about 9.6% and
271 25.9% higher first peak axial load and ductility, respectively, than Specimen R-S50-C. The
272 reason for the higher strength and ductility may be because the A40 GSEA section more
273 effectively confined the concrete core and also the cross-sectional area of the A40 GSEA
274 section was higher than the cross-sectional area of N12 steel bar.

275

276 For the specimens reinforced with A30 GSEA sections with different spacings of transverse
277 ties (50 mm and 75 mm), Specimen A30-S50-C exhibited lower first peak axial load, which
278 was only 7.9% lower than the peak axial load of Specimen A30-S75-C. This lower first peak
279 axial load is due to the development of a plane of weakness between the concrete core and
280 concrete cover in Specimen A30-S50-C. The plane of weakness between concrete core and
281 concrete cover led to the spalling of concrete cover at an early stage of loading (Cusson and
282 Paultre 1994; Razvi and Saatcioglu 1994; Pessiki and Pieroni 1997). However, Specimen
283 A30-S50-C obtained about 29.9% higher ductility than Specimen A30-S75-C. The reason for
284 this higher ductility was due to the increased confinement for the shorter spacing of
285 transverse ties in Specimen A30-S50-C than the spacing of transverse ties in Specimen A30-
286 S75-C.

287

288 For the specimens reinforced with A40 GSEA sections with different spacings of transverse
289 ties (50 mm and 75 mm), Specimen A40-S50-C showed higher first peak axial load, which
290 was 8.4% higher than the first peak axial load of Specimen A40-S75-C. The reason is that the
291 decrease in the spacing of transverse ties from 75 mm to 50 mm led to an increase in the

292 effective confinement area of the concrete core. The second peak axial loads of Specimens
293 A40-S50-C and A40-S75-C were 96.4% and 98.9%, respectively, of the corresponding first
294 peak axial loads. This small difference between the first and second peak axial loads of
295 Specimen A40-S50-C and Specimen A40-S75-C indicated that the use of GSEA sections
296 significantly increased the area of confined concrete core. In addition, Specimen A40-S50-C
297 obtained about 5.9% higher ductility than Specimen A40-S75-C. The increase in ductility
298 was due to the decrease in the spacing of transverse ties from 75 mm to 50 mm, which led to
299 a more effective confinement of the concrete core.

300

301 *Behavior of Specimens under Eccentric Axial Load*

302 From each group, one specimen was tested under 25 mm eccentric axial load and one
303 specimen was tested under 50 mm eccentric axial load. All these specimens were tested to
304 about 40% drop in the maximum axial load. The axial load-axial deformation behavior for
305 eccentrically loaded specimens experienced similar trends up to the maximum axial load. At
306 first, the cracks started on the tension side at the mid-height of the specimens and then
307 extended on the all four sides (Fig. 7). The failure of the specimens tested under eccentric
308 axial loads was initiated by spalling off the concrete cover, followed by buckling of the
309 longitudinal reinforcement and crushing of concrete in the compression zone. It was also
310 observed from the readings of the strain gages attached on the longitudinal reinforcement that
311 all specimens tested under eccentric axial loads were yielded on the compression side.
312 However, the axial strain in Specimen A30-S50-E25 was not measured as the strain gages in
313 Specimen A30-S50-E25 did not function properly during the test.

314

315 Table 4 presents the experimental results of specimens tested under 25 mm eccentric axial
316 load in terms of the yield axial load, the first and second peak axial loads and the

317 corresponding axial deformations and ductility. For specimens tested under 25 mm eccentric
318 axial loads, it can be observed that Specimens A30-S50-E25, A30-S75-E25, A40-S50-E25
319 and A40-S75-E25 had both first and second peak axial loads, whereas Specimen R-S50-E25
320 had only one peak axial load (Fig. 9). This observation indicated that the longitudinal GSEA
321 sections were effectively activated to confine the concrete core after the concrete cover
322 spalled off. For the specimens with the same spacing of transverse ties (50 mm) and with
323 different longitudinal reinforcements (N12 steel bars, A30 and A40 GSEA sections),
324 Specimen A30-S50-E25 exhibited lower first peak axial load, which was only 8.8% lower
325 than the peak axial load of Specimen R-S50-E25. This may be attributed to the fact that steel
326 bars had 49% higher yield tensile strength than A30 GSEA sections. However, Specimen
327 A30-S50-E25 obtained about 26.7% higher ductility than Specimen R-S50-E25 because the
328 bending stiffness of a GSEA section was much greater than the bending stiffness of a steel
329 bar. Although steel bars had 18% higher yield tensile strength than A40 GSEA sections, it
330 was observed that Specimens A40-S50-E25 obtained 3.3% and 26.7% higher first peak axial
331 load and ductility, respectively, than Specimen R-S50-E25. The higher first peak axial load
332 and ductility were because the A40 GSEA section had a much higher bending stiffness than
333 the N12 steel bar.

334

335 For the specimens reinforced with A30 GSEA sections with different spacing of transverse
336 ties (50 mm and 75 mm), It can be observed that Specimen A30-S75-E25 had the lowest
337 axial load carrying capacity of 1457 kN, which might have resulted from premature failure or
338 misalignments during testing. Therefore, the ductility and strength of Specimen A30-S75-E25
339 were not further analyzed.

340

341 For the specimens reinforced with A40 GSEA sections with different spacings of transverse
342 ties (50 mm and 75 mm), Specimen A40-S50-E25 showed higher first peak axial load, which
343 was 8.8% higher than the first peak axial load of Specimen A40-S75-E25. This may be
344 because of decreased spacing of transverse ties from 75 mm to 50 mm improved the
345 confinement to the concrete core. The second peak axial loads of Specimens A40-S50-E25
346 and A40-S75-E25 were 78.3% and 82.4%, respectively, of the corresponding first peak axial
347 loads. However, Specimens A40-S50-E25 and A40-S75-E25 showed very similar ductilities.
348 This may be because the confinement effect from longitudinal GSEA sections decreased
349 under eccentric axial load. Another possible reason was that the use of A40 GSEA sections
350 led to the formation of dense cages, which might have caused to develop a plane of
351 separation between the concrete cover and the concrete core at an early stage of loading.

352

353 Table 5 summarizes the experimental results for specimens tested under 50 mm eccentric
354 axial load in terms of the yield load, the first and second peak axial loads and the
355 corresponding axial deformations and ductility. All these specimens were tested up to about
356 40% drop in the maximum axial load. For specimens tested under 50 mm eccentric axial
357 loads, it can be observed that Specimens R-S50-E50, A30-S50-E50, A40-S50-E50, and A40-
358 S75-E50 had both first and second peak axial loads, whereas Specimen A30-S75-E50 had
359 only one peak axial load (Fig. 9). In general, most of the specimens reinforced with GSEA
360 sections had second peak axial loads, which indicated that the longitudinal GSEA sections
361 were effectively activated to confine the concrete core after the concrete cover spalled off.
362 For specimens with the same spacing of transverse ties (50 mm) and with different
363 longitudinal reinforcements (N12 steel bars, A30 or A40 GSEA sections), Specimen A30-
364 S50-E50 obtained 6.4% lower first peak axial load than Specimen R-S50-E50 (Fig. 10). This
365 lower first peak axial load may be attributed to the fact that N12 steel bars had 49% higher

366 yield tensile strength than A30 GSEA sections. The second peak axial loads of Specimens R-
367 S50-E50 and A30-S50-E50 were 70.8% and 72.2%, respectively, of the corresponding first
368 peak axial loads. It was observed that Specimen A30-S50-E50 obtained about 8.9% higher
369 ductility than Specimen R-S50-E50. This slightly higher ductility for GSEA reinforced
370 specimens under 50 mm eccentric axial loads may be because of higher confinement
371 effectiveness of GSEA sections compared to steel bar specimens under 50 mm eccentric axial
372 loads. Although steel bars had 18% higher yield tensile strength than A40 GSEA sections, it
373 was observed that Specimen A40-S50-C obtained 8.8% higher first peak axial load than
374 Specimen R-S50-E50. The reason for this higher first peak axial load was because the A40
375 GSEA section had a much higher bending stiffness and a greater cross-sectional area than the
376 N12 steel bar. In addition, Specimen R-S50-E50 exhibited 42.9% lower ductility than
377 Specimen A40-S50-E50. The reason of the higher strength and ductility may be because the
378 A40 GSEA section had a higher bending stiffness and a greater cross-sectional area than the
379 N12 steel bar.

380

381 For the specimens reinforced with A30 GSEA sections with different spacings of transverse
382 ties (50 mm and 75 mm), Specimen A30-S50-E50 showed lower first peak axial load, which
383 was 2.9% lower than the peak axial load of Specimen A30-S75-E50 (Fig. 10). Also,
384 Specimen A30-S50-E50 obtained about 8.2% higher ductility than Specimen A30-S75-E50.

385

386 For the specimens reinforced with A40 GSEA sections with different spacings of transverse
387 ties (50 mm and 75 mm), Specimen A40-S50-E50 showed lower first peak axial load, which
388 was 2.4% lower than the first peak axial load of Specimen A40-S75-E50. The reason for this
389 may be because the decrease in the spacing of transverse ties from 75 mm to 50 mm resulted
390 in increased amount of steel reinforcement, which led to the development of a plane of

391 separation between the concrete cover and the concrete core at an early stage of loading. The
392 second peak axial loads of Specimens A40-S50-E50 and A40-S75-E50 were 77.7% and
393 74.6% respectively, of the corresponding first peak axial loads. Also, Specimen A40-S50-
394 E50 showed 25.0% higher ductility than Specimen A40-S75-E50.

395

396 ***Behavior of Specimens under Four-Point Loading***

397 One specimen from each group was tested under four-point loading. All specimens were
398 tested to failure. For uniformity and consistency, the specimens tested under four-point
399 loading were kept the same as the other specimens tested under concentric and eccentric axial
400 loads. As the load was applied, tension cracks started at midspan on the bottom side (tension
401 surface) of the specimen. As the load increased, cracks became wider and extended to the
402 side of the whole specimen, as shown in Fig. 11. The failure of all specimens tested under
403 four-point loading was due to the rupture of longitudinal reinforcement (steel bars and GSEA
404 sections) on the tension sides.

405

406 Fig. 12 shows the load-midspan deflection behavior of the specimens tested under four-point
407 loading. It can be observed that all specimens showed similar behavior in the elastic region.
408 After the load reached the maximum value, a sudden decrease in the load occurred. The
409 specimens still resisted the applied load with increasing displacement, while the failure of the
410 specimen occurred by yielding and then rupture of the longitudinal tensile reinforcement
411 (steel bars and GSEA sections). The typical failure occurred for all tested specimens by the
412 rupture of steel reinforcement (steel bars and GSEA sections) on the tension side. It can be
413 also observed from Fig. 12 that all specimens reinforced with GSEA sections exhibited better
414 performances in terms of post-peak load-midspan deflection behavior and load carrying
415 capacity compared to the R-S50-F specimen.

416 Table 6 summarizes the experimental results of the tested specimens under four-point loading
417 in terms of the yield load and maximum load, corresponding midspan deflections and
418 ductility. For the specimens with the same spacing of transverse ties (50 mm) and with
419 different longitudinal reinforcements (N12 steel bars, A30 and A40 GSEA sections), it can be
420 observed that although steel bars had 49% higher yield tensile strength than A30 GSEA
421 sections, Specimens A30-S50-F exhibited 6.3% higher maximum load than Specimen R-S50-
422 F. It can also be observed that Specimen A30-S50-F achieved about 35.3% higher ductility
423 than Specimen R-S50-F. The higher maximum load and ductility was because, for a similar
424 longitudinal reinforcement area, the A30 GSEA section had a higher bending stiffness than
425 the N12 steel bar. Although steel bars had 18% higher yield tensile strength than A40 GSEA
426 sections, the maximum load of Specimen A40-S50-F was about 100% higher than the
427 maximum load of Specimen R-S50-F and the ductility of Specimen A40-S50-F was about
428 8.8% higher than the ductility of Specimen R-S50-F. The increases in the maximum load and
429 ductility were because the A40 GSEA section had a much higher bending stiffness than the
430 N12 steel bars. Another reason might be that the cross-sectional area of the A40 GSEA
431 section was greater than the cross-sectional area of the N12 steel bar, which provided
432 increased bond effect between the longitudinal reinforcement and surrounding concrete.

433

434 For the specimens reinforced with A30 GSEA sections and different spacings of transverse
435 ties (50 mm and 75 mm), it can be observed that Specimens A30-S50-F and Specimen A30-
436 S75-F exhibited similar maximum loads. It can also be observed that Specimens A30-S50-F
437 achieved about 21.1% higher ductility than Specimen A30-S75-F. This may be because the
438 smaller tie spacing of 50 mm led to better control of the shear crack width than the wider tie
439 spacing of 75 mm.

440

441 For the specimens reinforced with A40 GSEA sections with different spacings of transverse
442 ties (50 mm and 75 mm), Specimens A40-S50-F and A40-S75-F exhibited similar maximum
443 loads. This was because the confinement effect due to lateral reinforcement in the beams is
444 not generally significant at the peak load. Similar observations were reported in Rashid and
445 Mansur (2005) and in Kwan et al. (2006). However, Specimens A40-S50-F showed about
446 8.1% lower ductility than Specimen A40-S75-F. The reason for the decrease in the ductility
447 may be because the Specimen A40-S50-F with closer transverse tie spacing (50 mm) had a
448 higher amount of transverse steel reinforcement than A40-S75-F with wider transverse tie
449 spacing (75 mm), which led to the development of a plane of separation between the concrete
450 cover and the concrete core in the compression zone at an early stage of loading.

451

452 **Axial Load-Bending Moment (P - M) Interactions**

453 The experimental axial load-bending moment (P - M) interactions were constructed using pure
454 concentric axial load, combined axial load and bending moment (25 mm and 50 mm
455 eccentric axial loads) and pure bending moment (four-point loading). The bending moment
456 capacity of the specimens under eccentric axial load was calculated using Eq. (2):

$$M = P(e + \Delta) \quad (2)$$

457 where P is the maximum axial load, e is the axial load eccentricity and Δ is the lateral
458 deformation at the maximum axial load. The pure bending moment capacity at the mid-height
459 of the specimens tested under four-point loading was calculated using Eq. (3):

$$M = \frac{PL}{6} \quad (3)$$

460 where P is the maximum load under four-point loading and L is the clear span of the tested
461 specimen, as shown in Fig. 4 (b).

462

463 The experimental axial load-bending moment (P - M) interactions of Groups R-S50, A30-S50,
464 A30-S75, A40-S50 and A40-S75 specimens are shown in Fig. 13. Also, the experimental
465 bending moment capacities of the tested specimens are reported in Table 7. It can be seen that
466 GSEA reinforced A30-S50 and A30-S75 specimens (except A30-S75-C) showed slightly
467 lower peak axial loads than the steel bar reinforced R-S50 specimens. This is because steel
468 bars had 49% higher yield tensile strength than A30 GSEA sections. However, it can be
469 observed that all specimens reinforced with GSEA sections exhibited higher bending
470 moments than specimens reinforced with steel bars. Although steel bars had 18% higher yield
471 tensile strength than A40 GSEA sections, it can be observed that all the specimens (except
472 A40-S75-E25) in the Groups A40-S50 and A40-S75 exhibited higher peak axial loads and
473 bending moments than the steel bar reinforced specimens in Group R-S50. The use of
474 longitudinal GSEA sections resulted in enhancing the performance of specimens significantly
475 under four-point loading. This is because the bending stiffness of a GSEA section is much
476 higher than the bending stiffness of steel bar with the similar cross-sectional area.

477

478 ***Analytical Axial Load-Bending Moment (P - M) Interactions***

479 In this study, analytical axial load-bending moment (P - M) interactions were constructed (Fig.
480 14) to check whether the available analytical tools can predict the axial load-bending moment
481 (P - M) interactions of HSC columns reinforced with GSEA sections. The P - M interactions
482 were drawn based on the principles of strain compatibility and force equilibrium. In this
483 study, the P - M interaction diagrams of the tested specimens were drawn with four points
484 (Fig. 15). The first point (i) on the P - M interaction diagram represents pure axial
485 compression. The second (ii) and third (iii) points on P - M interaction diagram represent 25
486 mm and 50 mm eccentric axial loads, respectively. The fourth point (iv) on the P - M

487 interaction diagram represents pure bending moment (four-point loading). The axial load
488 capacity of the specimen under concentric axial load was calculated using Eq. (4):

$$P_o = \alpha_1 f'_c (A_g - A_s) + f_y A_s \quad (4)$$

489 where A_g and A_s are the gross cross-sectional area of the column and cross-sectional area of
490 longitudinal reinforcement, respectively; f'_c and f_y are the compressive strength of concrete
491 and the yield tensile strength of the longitudinal reinforcement, respectively; and α_1 is the
492 reduction factor, which was calculated according to Australian Standard AS 3600 (2009).

$$\alpha_1 = 1 - 0.003 f'_c \quad 0.72 \leq \alpha_1 \leq 0.85 \quad (5)$$

493 The α_1 is dependent on the compressive strength of concrete (in this study, $\alpha_1=0.794$).

494 In order to use strain compatibility and force equilibrium to construct the analytical P - M
495 interaction diagrams of the RC columns, the following assumptions were made

- 496 1. The plane section remains plane after deformation and perpendicular to the neutral axis.
497 Also, the distribution of concrete strain is assumed to be linear across the height of the
498 section.
- 499 2. A perfect bond exists between concrete and steel reinforcement (steel bars and SEA
500 sections).
- 501 3. The tensile strength of concrete is negligible.
- 502 4. Steel reinforcement (steel bars and GSEA sections) behave as elastic-perfectly plastic.
- 503 5. The confinement effect by the transverse reinforcement (ties) is neglected because the
504 transverse reinforcement was assumed to increase only the ductility (Kim et al. 2011).

505 The compressive force C_c in the concrete is obtained by the stress block method (AS 3600
506 2009).

$$C_c = \alpha_2 f'_c b \gamma d_n \quad (6)$$

507 The strain in the compressive steel reinforcement was calculated as:

$$\varepsilon_{sc} = \varepsilon_{cu} \frac{(d_n - d_{sc})}{d_n} \quad (7)$$

508 The stress in the compressive steel reinforcement was calculated as:

$$\sigma_{sc} = E_s \varepsilon_{sc} \quad \varepsilon_{sc} < \varepsilon_{sy} \quad (8)$$

509 Or

$$\sigma_{sc} = f_{sy} \quad \varepsilon_{sc} \geq \varepsilon_{sy} \quad (9)$$

510 Therefore, the force in the compressive steel reinforcement was calculated as:

$$C_s = \sigma_{sc} A_{sc} \quad (10)$$

511 Similarly, the stress in the tensile steel reinforcement was calculated as:

$$\sigma_{st} = E_s \varepsilon_{st} \quad \varepsilon_{st} < \varepsilon_{sy} \quad (11)$$

512 Or

$$\sigma_{st} = f_{sy} \quad \varepsilon_{st} \geq \varepsilon_{sy} \quad (12)$$

513 where f_{sy} , ε_{sy} and E_s are the yield tensile stress, corresponding yield tensile strain and the
514 modulus of elasticity of steel reinforcement. The tensile force in the tensile reinforcement can
515 be calculated as:

$$T_s = \sigma_{st} A_{st} \quad (13)$$

516 The axial load (P_u) and the bending moment (M_u) capacities were calculated using Eq. (14)
517 and (15), respectively:

$$P_u = C_c + C_s - T_s \quad (14)$$

$$M_u = C_c \left(\frac{h}{2} - \frac{\gamma d_n}{2} \right) + C_s \left(\frac{h}{2} - d_{sc} \right) + T_s \left(d - \frac{h}{2} \right) \quad (15)$$

518 where C_c and C_s are the compressive force in concrete and longitudinal reinforcement,
519 respectively, T_s is the tensile force in the tension reinforcement and h is the total high of the
520 cross-section of the specimen. The factors α_2 and γ were calculated based on the
521 recommendations in AS 3600 (2009) ($\alpha_2 = 1 - 0.003f'_c$ within the limit $0.67 \leq \gamma \leq 0.85$)

522 and ($\gamma = 1.05 - 0.007f'_c$ within the limit $0.67 \leq \gamma \leq 0.85$). The d_{sc} and d are distances
523 from the extreme compression concrete fiber to the centroids of compressive longitudinal
524 reinforcement and tensile longitudinal reinforcement, respectively. The d_n is the depth of the
525 neutral axis.

526 Experimental and analytical axial load-bending moment (P - M) interactions of all tested
527 specimens are shown in Fig. 16 (a-e). The experimental and analytical P - M interactions of
528 specimens in Group R-S50 are shown in Fig. 16 (a). The experimental and analytical P - M
529 interactions of specimens in Groups A30-S50 and A30-S75 are shown in Fig. 16 (b) and (c),
530 respectively. The experimental and analytical P - M interactions of specimens in Groups A40-
531 S50 and A40-S75 are shown in Fig. 16 (d) and (e), respectively. Also, the analytical axial
532 loads and bending moment capacities of the tested specimens are reported in Table 7. It can
533 be observed that the analytical axial load-bending moment interactions match very well with
534 the experimental axial load-bending moment interactions of R-S50 (Fig. 16 (a)). Also, it can
535 be observed that analytical axial loads are within 93%-104% of experimental axial loads for
536 specimens reinforced with GSEA sections tested under concentric axial load. Analytical axial
537 loads are within 105%-114% and 102%-106% of experimental axial loads for specimens
538 reinforced with GSEA sections tested under 25 mm and 50 mm eccentric axial loads,
539 respectively. Analytical bending moments are within 98%-106% and 97%-105% of
540 experimental bending moments for specimens reinforced with GSEA sections tested under 25
541 mm and 50 mm eccentric axial loads, respectively. However, the analytical bending moments
542 are within 63%-71% of experimental bending moments for specimens reinforced with GSEA
543 sections tested under four-point loading. The reason for the large differences between
544 experimental and analytical bending moments under four-point loading was due to small
545 shear span to depth ratio of the tested specimens. Another possible reason might be that the

546 analytical method did not adequately take into account the bending stiffness of the
547 longitudinal reinforcement.

548

549 **Conclusions**

550 In this study, a total of 20 square HSC specimens were tested under concentric and eccentric
551 axial loads and four-point loadings to explore the behavior of HSC specimens reinforced
552 longitudinally with GSEA sections. The main parameters examined included: the type of
553 longitudinal reinforcement (steel bars and GSEA sections), the spacing of transverse ties and
554 different loading conditions. Based on the experimental results, the following conclusions can
555 be drawn:

- 556 • In general, the specimens reinforced with GSEA sections under concentric and eccentric
557 axial loads experienced two peak axial loads while the specimen reinforced with steel bars
558 experienced one peak axial load. This indicates that the longitudinal GSEA sections
559 positively influenced the confinement of the concrete core after the spalling of concrete
560 cover.
- 561 • Specimens A30-S50-C, A30-S50-E25 and A30-S50-E50 carried about 6.6%, 8.8% and
562 6.4% lower maximum axial load than Specimens R-S50-C, R-S50-E25 and R-S50-E50,
563 respectively. These slightly lower maximum axial loads were mainly because the A30
564 GSEA sections had 49% lower yield tensile strength than steel bars. In other words, the
565 force contribution of A30 GSEA sections was lower than the force contributions of N12
566 steel bars by about 27%. However, the ductilities of Specimens A30-S50-C, A30-S50-E25
567 and A30-S50-E50 were 28.6%, 26.7% and 8.9%, respectively, higher than the ductility of
568 the Specimens R-S50-C, R-S50-E25 and R-S50-E50. This indicates that the A30 GSEA
569 section effectively confined the concrete core of the tested specimens, as the ductility of the

570 specimens reinforced with A30 GSEA sections was higher than the ductility of the reference
571 specimens.

572 • Specimen A30-S75-E50 obtained only 3.3% lower maximum axial load than the reference
573 Specimen R-S50-E50. It is noted that the transverse tie spacing of Specimen A30-S75-E50
574 was 75 mm and transverse tie spacing of Specimen R-S50-E50 was 50 mm. Under
575 concentric axial load, Specimens R-S50-C and A30-S75-C achieved similar maximum axial
576 loads.

577 • For all loading conditions, specimens of Group A40-S50 exhibited higher maximum axial
578 load and higher ductility than specimens of the reference Group R-S50 because of the more
579 effective confinement provided by A40 GSEA sections than steel bars. Another possible
580 reason is that A40 GSEA sections had higher cross-sectional areas than N12 steel bars.

581 • The maximum axial load of Specimens A40-S75-C and A40-S75-E50 were higher than the
582 maximum axial load of Specimens R-S75-C and R-S75-E50, respectively. However, the
583 maximum axial load of Specimen R-S50-E25 was slightly higher than the maximum axial
584 load of Specimen A40-S75-E25. It is noted that the transverse tie spacing of Specimen A40-
585 S75-E25 was 75 mm and the transverse tie spacing of Specimen R-S50-E25 was 50 mm.
586 All the specimens of Group A40-S75 achieved higher ductility than the specimens in the
587 reference Group R-S50.

588 • All specimens reinforced with GSEA sections (A30-S50-F, A30-S75-F, A40-S50-F and
589 A40-S75-F) exhibited higher maximum loads and significantly higher ductility than the
590 specimen reinforced with steel bars (R-S50-F). This is because the GSEA sections had
591 higher bending stiffness than the N12 steel bars.

592 • The analytical axial load-bending moment interactions are in good agreement with the
593 experimental results, particularly for specimens tested under concentric and eccentric axial
594 loads.

595 Finally, the use of GSEA sections as longitudinal reinforcements can be recommended to
596 improve the performance of concrete members.

597

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605

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Table 1. Test Matrix

Group	Specimen Labels	Longitudinal Reinforcement						Transverse Reinforcement		Load eccentricity
		Reinforcement Type	Number	Bar		Galvanized Steel Equal Angle (GSEA) Section		Diameter (mm)	Spacing (mm)	
				Diameter (mm)	ρ_b %	Dimension (mm)	ρ_{SEA} %			
R-S50	R-S50-C	Steel Bar	4	12	1.03	-	-	10	50	0
	R-S50-E25									25 mm
	R-S50-E50									50 mm
	R-S50-F									Flexural
A30-S50	A30-S50-C	Galvanized Steel Equal Angle (GSEA) Section	4	-		29.1 × 2.25	1.11	10	50	0
	A30-S50-E25									25 mm
	A30-S50-E50									50 mm
	A30-S50-F									Flexural
A30-S75	A30-S75-C	Galvanized Steel Equal Angle (GSEA) Section	4	-		29.1 × 2.25	1.11	10	75	0
	A30-S75-E25									25 mm
	A30-S75-E50									50 mm
	A30-S75-F									Flexural
A40-S50	A40-S50-C	Galvanized Steel Equal Angle (GSEA) Section	4	-		39.3 × 3.7	2.43	10	50	0
	A40-S50-E25									25 mm
	A40-S50-E50									50 mm
	A40-S50-F									Flexural
A40-S75	A40-S75-C	Galvanized Steel Equal Angle (GSEA) Section	4	-		39.3 × 3.7	2.43	10	75	0
	A40-S75-E25									25 mm
	A40-S75-E50									50 mm
	A40-S75-F									Flexural

Note: ρ_b represents volumetric ratio of longitudinal reinforcement bars and ρ_{SEA} represents volumetric ratio of longitudinal GSEA sections

Table 2. Dimensions and Properties of Galvanized Steel Equal Angle (GSEA) Sections

Galvanized Equal Angle (GSEA) Section	Nominal				
	Leg Width (mm)	Thickness (mm)	Area (mm ²)	Yield Tensile Strength (MPa)	Modulus of Elasticity (GPa)
A30	30	2.5	132	350	200
A40	40	4.0	280	450	200
Measured					
A30	29.1	2.25	122.6	374	208
A40	39.3	3.70	268.3	473	205

Table 3. Experimental Results of the Tested Specimens under Concentric Axial Loads

Specimen	Yield load P_y (kN)	Axial deformation Δ_y at (P_y) (mm)	First Peak		Second Peak		Deformation $\Delta_{0.75}^a$ (mm)	Ductility ^b
			Axial load (kN)	Axial deformation (mm)	Axial load (kN)	Axial deformation (mm)		
R-S50-C	2618	2.6	2716	2.8	-	-	3.8	1.4
A30-S50-C	2509	2.5	2548	2.6	2524	2.8	4.5	1.8
A30-S75-C	2595	2.3	2749	2.6	-	-	3.2	1.4
A40-S50-C	2874	2.5	2977	2.7	2873	3	4.4	1.8
A40-S75-C	2634	2.4	2747	2.6	2716	2.7	4.1	1.7

Note: ^a $\Delta_{0.75}$ represents the deformation corresponding axial load at 75% of the maximum axial load in the descending branch of the axial load-axial deformation behavior

^bCalculated using Eq. (1).

Table 4. Experimental Results of the Tested Specimens under 25 mm Eccentric Axial Loads

Specimen	Yield load P_y (kN)	Axial deformation Δ_y at (P_y) (mm)	First Peak			Second Peak			Deformation $\Delta_{0.75}$ ^a (mm)	Ductility ^b
			Axial load (kN)	Axial deformation (mm)	Transverse deformation (mm)	Axial load (kN)	Axial deformation (mm)	Transverse deformation (mm)		
R-S50-E25	1902	2.6	1967	2.7	1.2	-	-	-	3.3	1.3
A30-S50-E25	1712	2.6	1808	2.9	2.2	1437	3.5	4.6	4.0	1.6
A30-S75-E25	-	-	1457	2.8	1.1	1307	3.8	4.7	-	-
A40-S50-E25	1995	2.7	2032	2.8	1.3	1670	3.6	3.9	4.3	1.6
A40-S75-E25	1832	2.9	1867	3.0	2.0	1587	3.8	4.2	4.7	1.6

Note: ^a $\Delta_{0.75}$ represents the deformation corresponding axial load at 75% of the maximum axial load in the descending branch of the axial load-axial deformation behavior

^bCalculated using Eq. (1).

Table 5. Experimental Results of the Tested Specimens under 50 mm Eccentric Axial Loads

Specimen	Yield load P_y (kN)	Axial deformation Δ_y at (P_y) (mm)	First Peak			Second Peak			Deformation $\Delta_{0.75}$ ^a (mm)	Ductility ^b
			Axial load (kN)	Axial deformation (mm)	Transverse deformation (mm)	Axial load (kN)	Axial deformation (mm)	Transverse deformation (mm)		
R-S50-E50	1323	2.6	1340	2.7	1.9	1037	3.4	4.5	3.7	1.4
A30-S50-E50	1227	2.4	1260	2.5	1.1	986	3.2	3.2	3.6	1.5
A30-S75-E50	1260	2.3	1297	2.5	3.0	-	-	-	3.2	1.4
A40-S50-E50	1400	2.5	1457	2.7	3.4	1191	3.3	4.6	4.8	2.0
A40-S75-E50	1437	2.5	1492	2.7	2.6	1190	3.4	5.1	3.9	1.6

Note: ^a $\Delta_{0.75}$ represents the deformation corresponding axial load at 75% of the maximum axial load in the descending branch of the axial load-axial deformation behavior

^bCalculated using Eq. (1).

Table 6. Experimental Results of the Tested Specimens under Four-point Loading

Specimen	Yield load P_y (kN)	Deformation at (P_y) (mm)	Maximum Load (P_{max}) (kN)	Deflection at (P_{max}) (mm)	Deflection $\Delta_{0.75}$ ^a (mm)	Ductility ^b
R-S50-F	191	4.0	244	9.5	13.8	3.4
A30-S50-F	206	4.8	260	9.5	21.7	4.6
A30-S75-F	211	4.8	257	8.4	18.1	3.8
A40-S50-F	424	7.8	491	11.8	28.5	3.7
A40-S75-F	437	7.4	493	10.5	29.2	4.0

Note: ^a $\Delta_{0.75}$ represents the deflection corresponding load at 75% of the maximum load in the descending branch of the load-midspan deflection behavior

^bCalculated using Eq. (1).

Table 7. Experimental and Analytical Bending Moment Capacity of the Tested Specimens

Group	Specimen	Experimental Results			Analytical Results		Analytical Experimental	
		Axial load (kN)	Deformation at P_{max} (mm)	Bending moment (kN.m)	Axial load (kN)	Bending moment (kN.m)	Axial load %	Bending moment %
R-S50	R-S50-C	2716	2.8	-	2627	-	97	-
	R-S50-E25	1967	2.7	52	1990	50	101	97
	R-S50-E50	1340	2.7	69	1389	69	104	100
	R-S50-F	244	9.5	29	-	23	-	82
A30-S50	A30-S50-C	2548	2.6	-	2557	-	100	-
	A30-S50-E25	1808	2.9	49	1937	48	107	98
	A30-S50-E50	1260	2.5	64	1340	67	106	105
	A30-S50-F	260	9.5	31	-	19	-	63
A30-S75	A30-S75-C	2749	2.6	-	2557	-	93	-
	A30-S75-E25	1457	2.8	-	-	-	-	-
	A30-S75-E50	1297	2.5	69	1340	67	103	99
	A30-S75-F	257	8.4	30	-	19	-	63
A40-S50	A40-S50-C	2977	2.7	-	2849	-	96	-
	A40-S50-E25	2032	2.8	53	2137	53	105	100
	A40-S50-E50	1457	2.7	78	1523	76	105	98
	A40-S50-F	491	11.8	58	-	41	-	71
A40-S75	A40-S75-C	2746	2.6	-	2849	-	104	-
	A40-S75-E25	1867	3.0	50	2137	53	114	106
	A40-S75-E50	1492	2.7	78	1523	76	102	97
	A40-S75-F	493	10.5	58	-	41	-	71

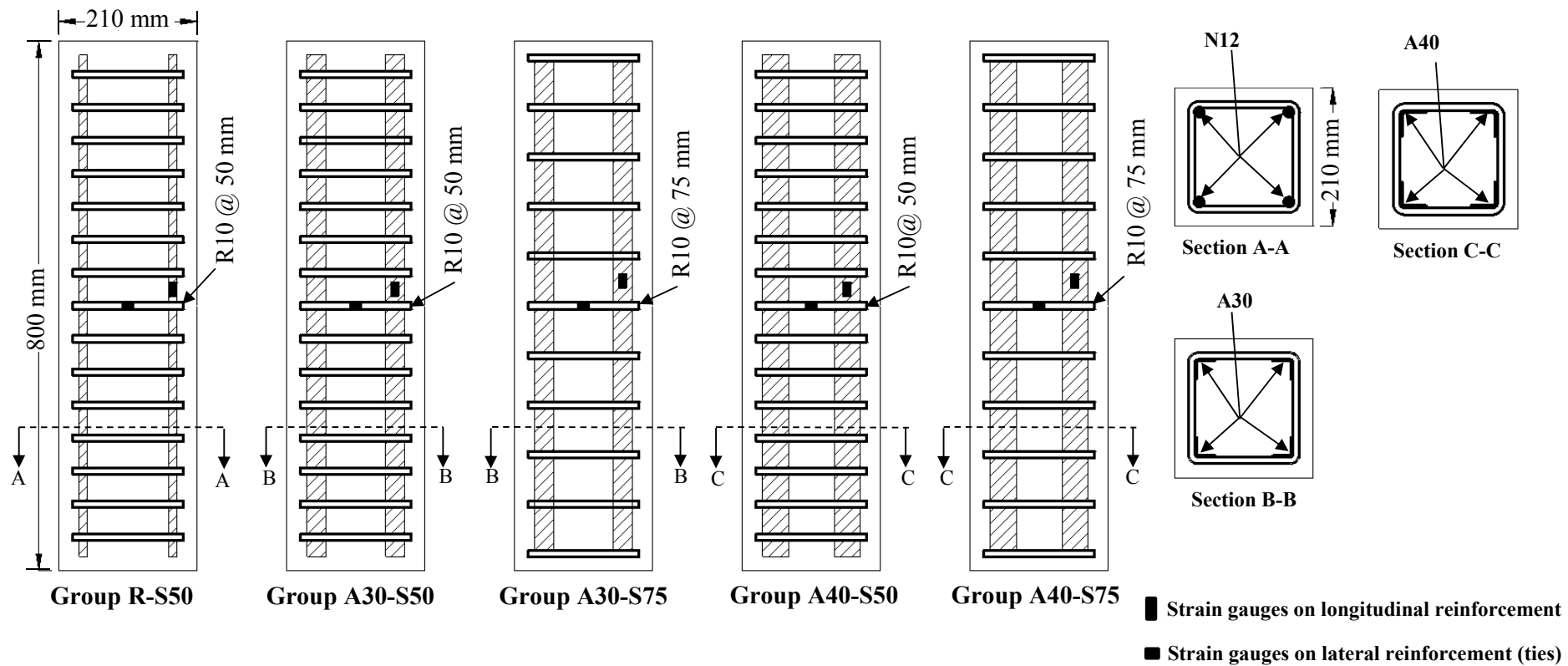


Fig. 1. Dimension and reinforcement arrangements of the test specimens

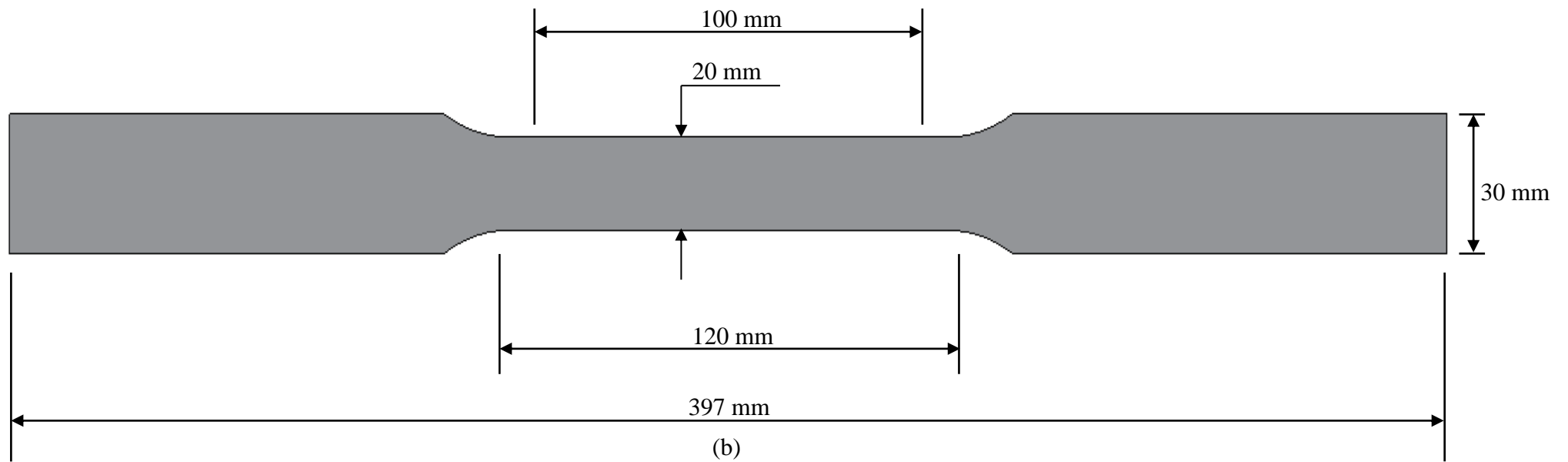
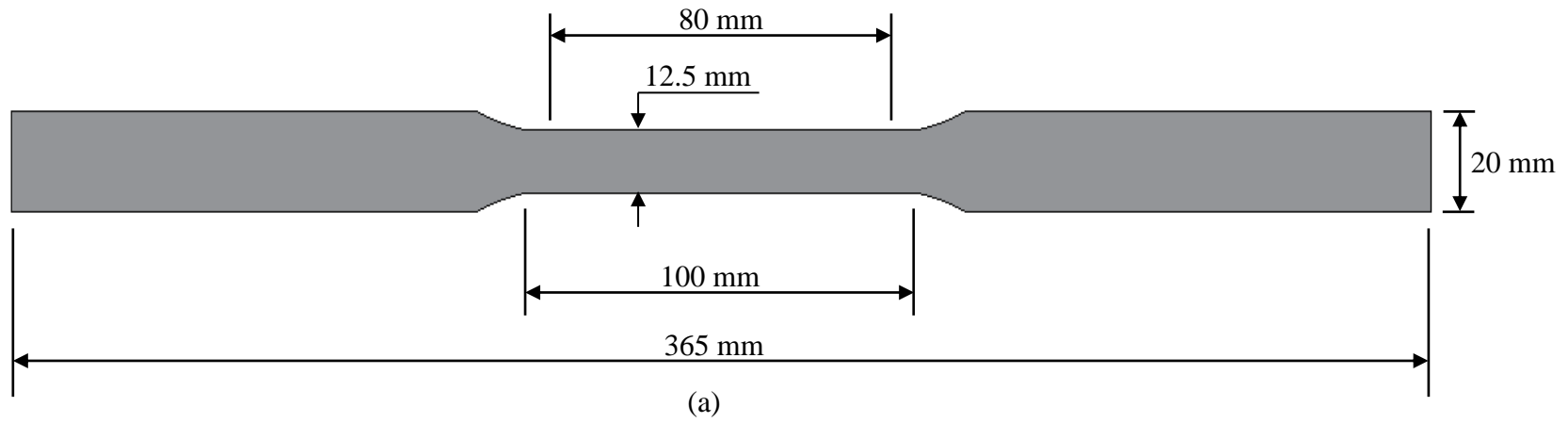


Fig. 2. Details of tensile coupon specimens of galvanized steel equal angle (GSEA) section: (a) A30; (b) A40



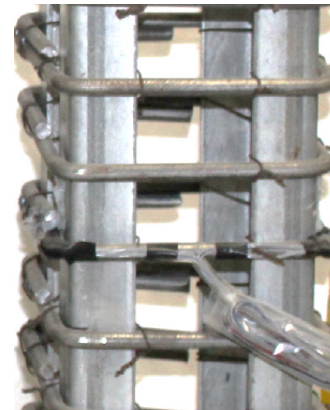
(a) Group R-S50



(b) Group A30-S50



(c) Group A30-S75



(d) Group A40-S50



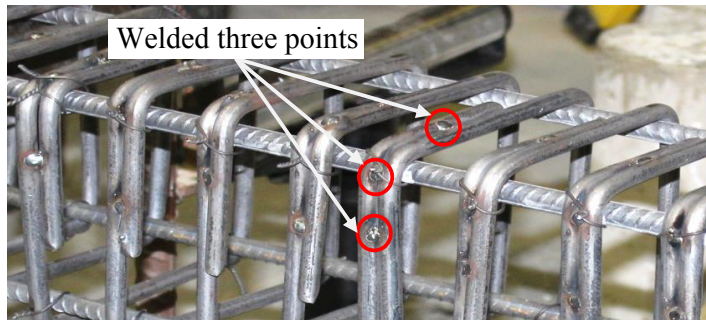
(e) Group A40-S75



(f) Top view (R-S50)



(g) Top view (A30-S50)



(h) Three welded points on the hook corner



(i) Formwork

Fig. 3. Overview of steel cages and formwork for tested specimens

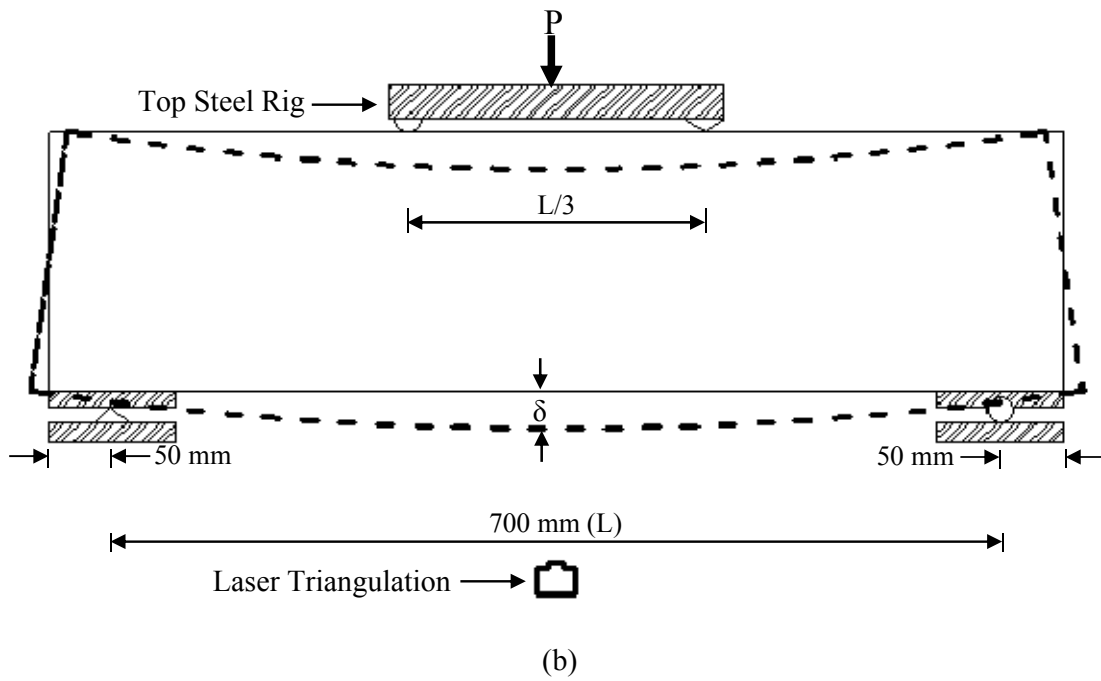
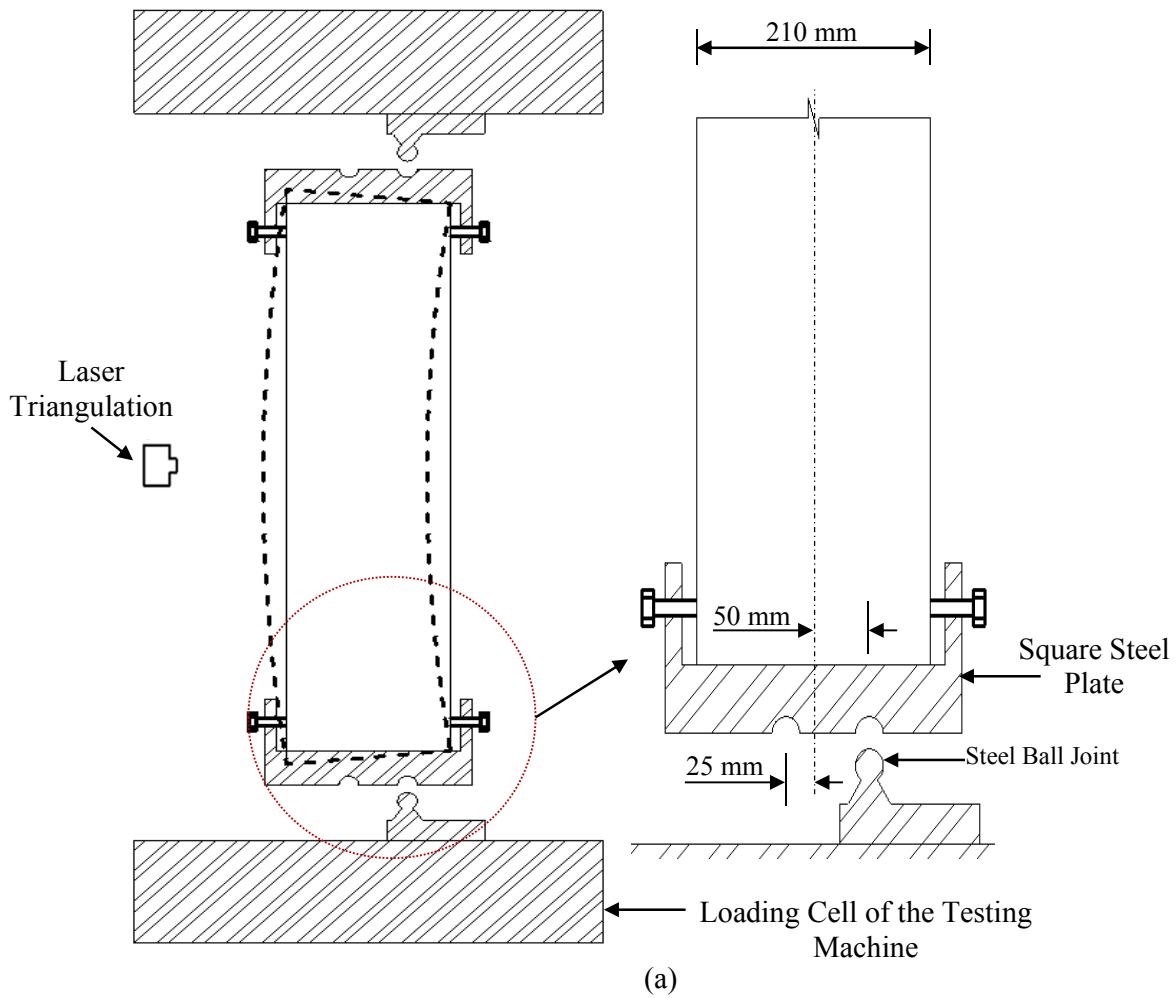


Fig. 4. Testing of specimens: (a) Specimen under eccentric axial load; (b) Specimen under four-point loading

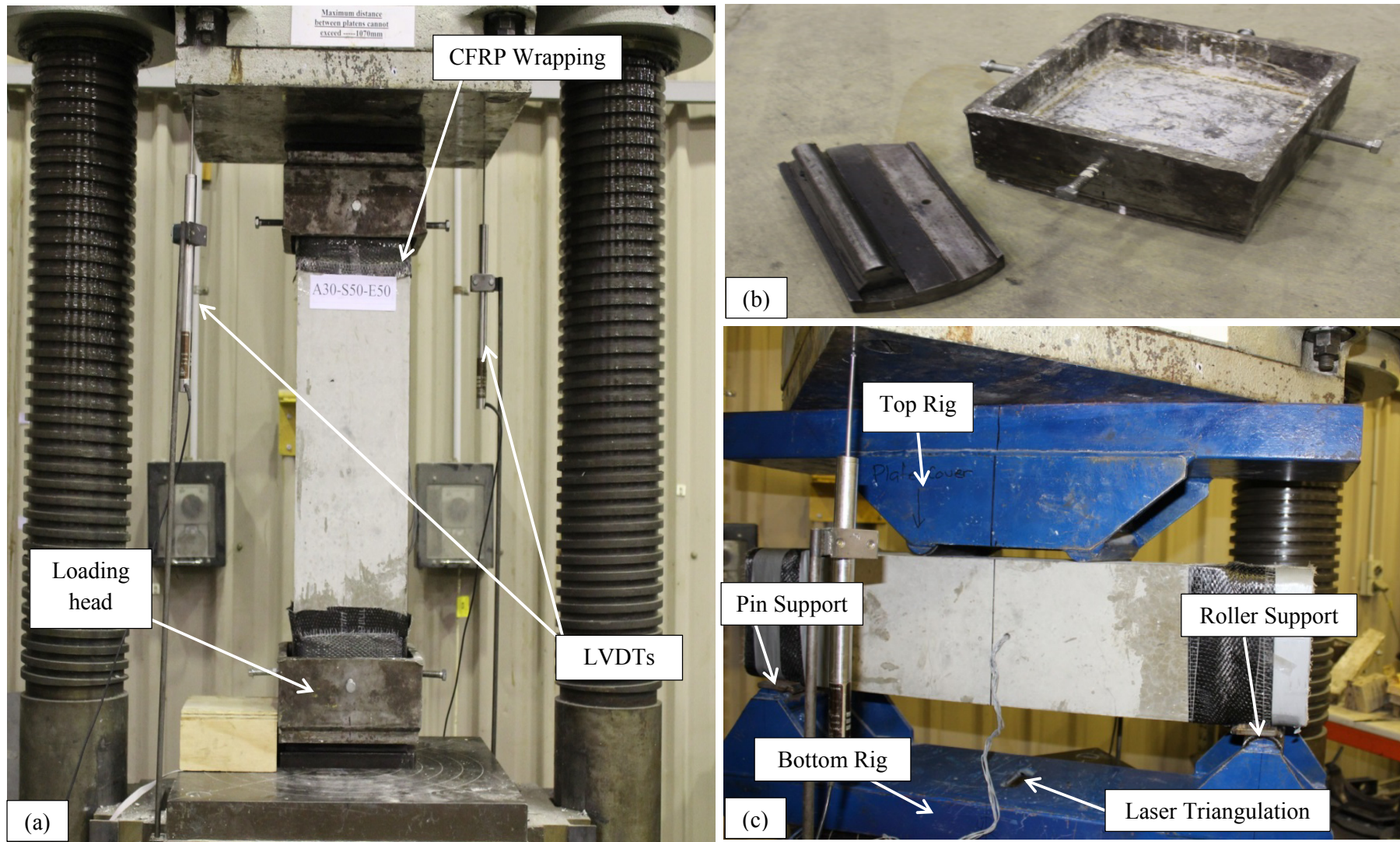


Fig. 5. Typical testing setup: (a) Specimen under axial compression; (b) Loading head and eccentric load system; (c) Specimen under four-point loading

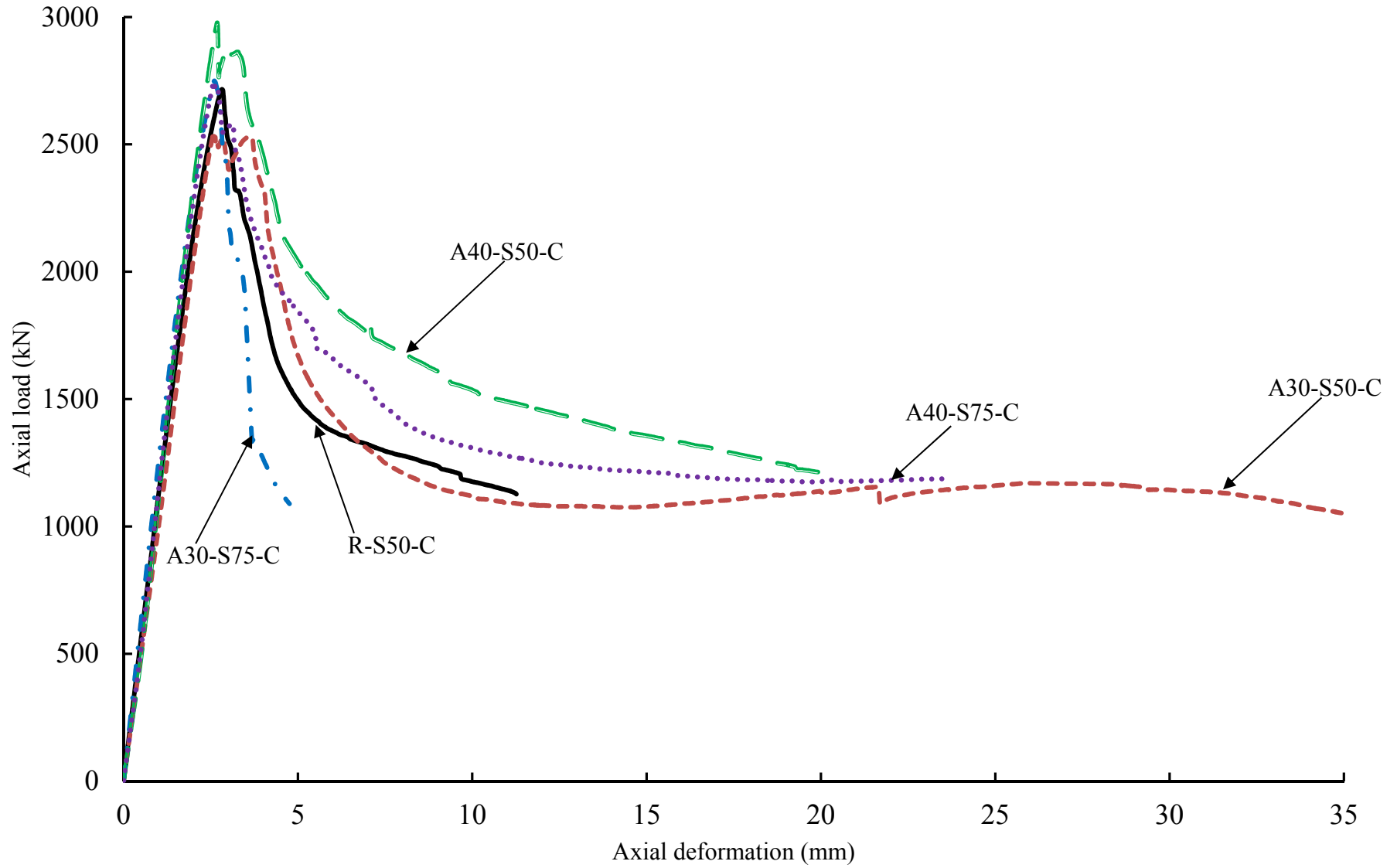


Fig. 6. Axial load-axial deformation response of specimens tested under concentric axial load



R-S50-C



A30-S50-C



A30-S75-C



A40-S50-C



A40-S75-C



R-S50-E25



A30-S50-E25



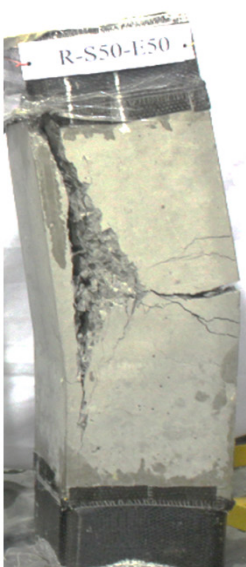
A30-S75-E25



A40-S50-E25



A40-S75-E25



R-S50-E50



A30-S50-E50



A30-S75-E50



A40-S50-E50



A40-S75-E50

Fig. 7. Failure modes of the tested specimens under axial compression

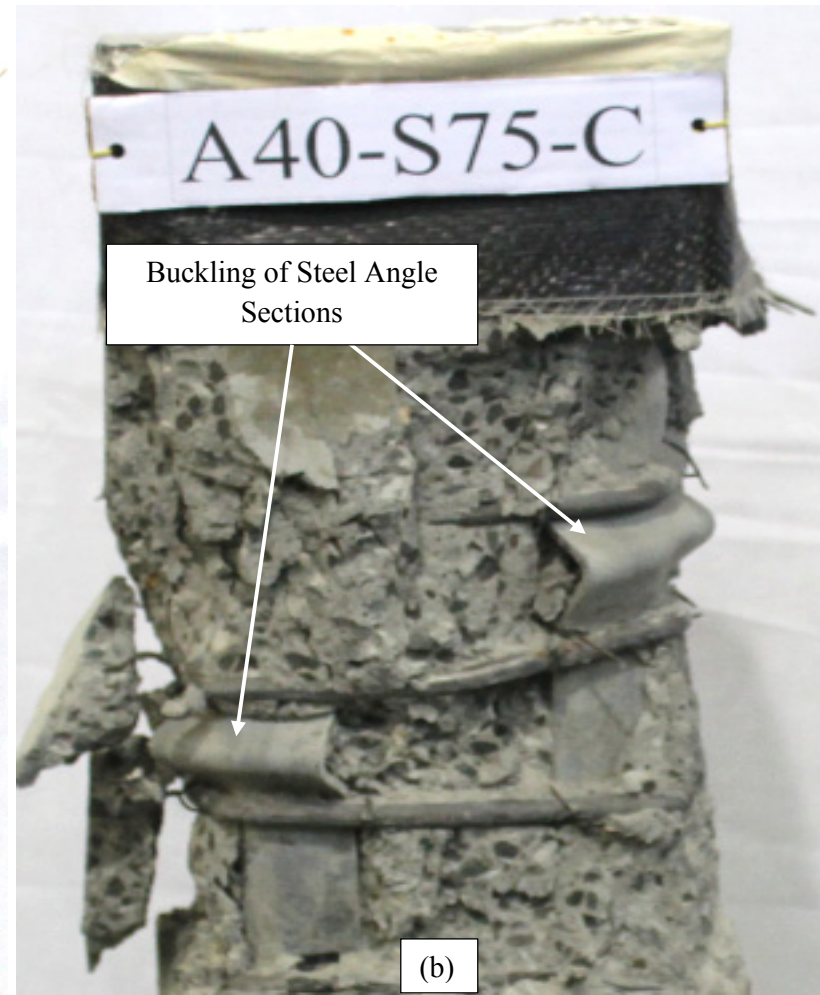
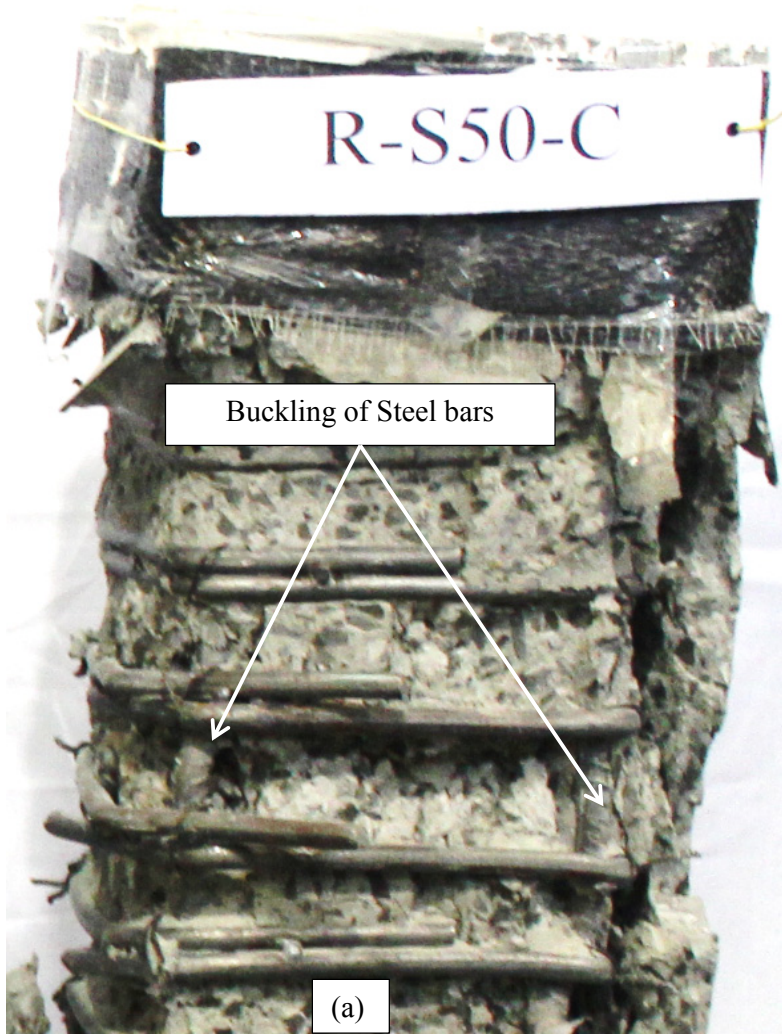


Fig. 8. Close-up view of the typical failure under concentric axial load: (a) R-S50-C; (b) A40-S75-C

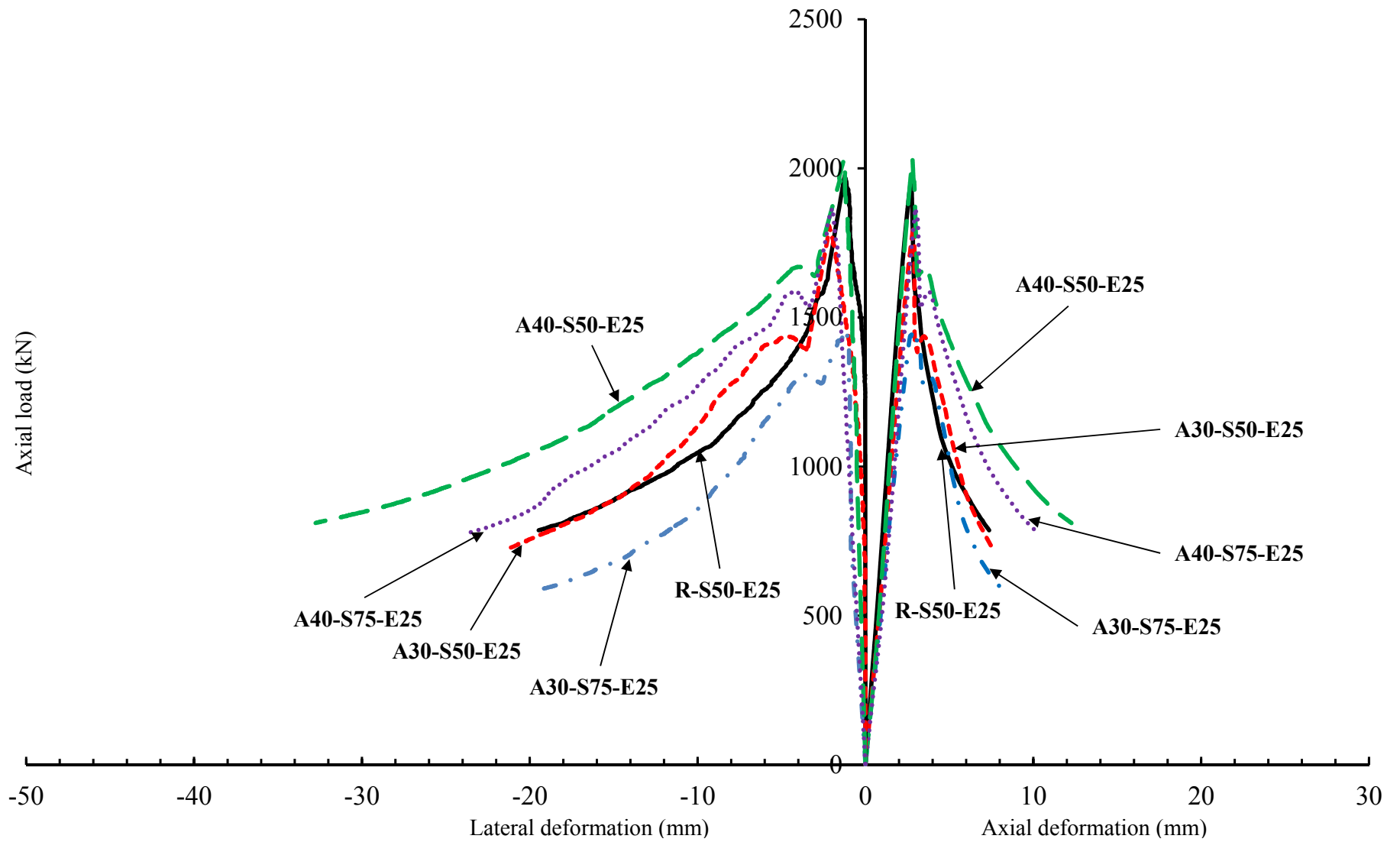


Fig. 9. Axial load-axial deformation and axial load-lateral deformation response of specimens tested under 25 mm eccentric axial load

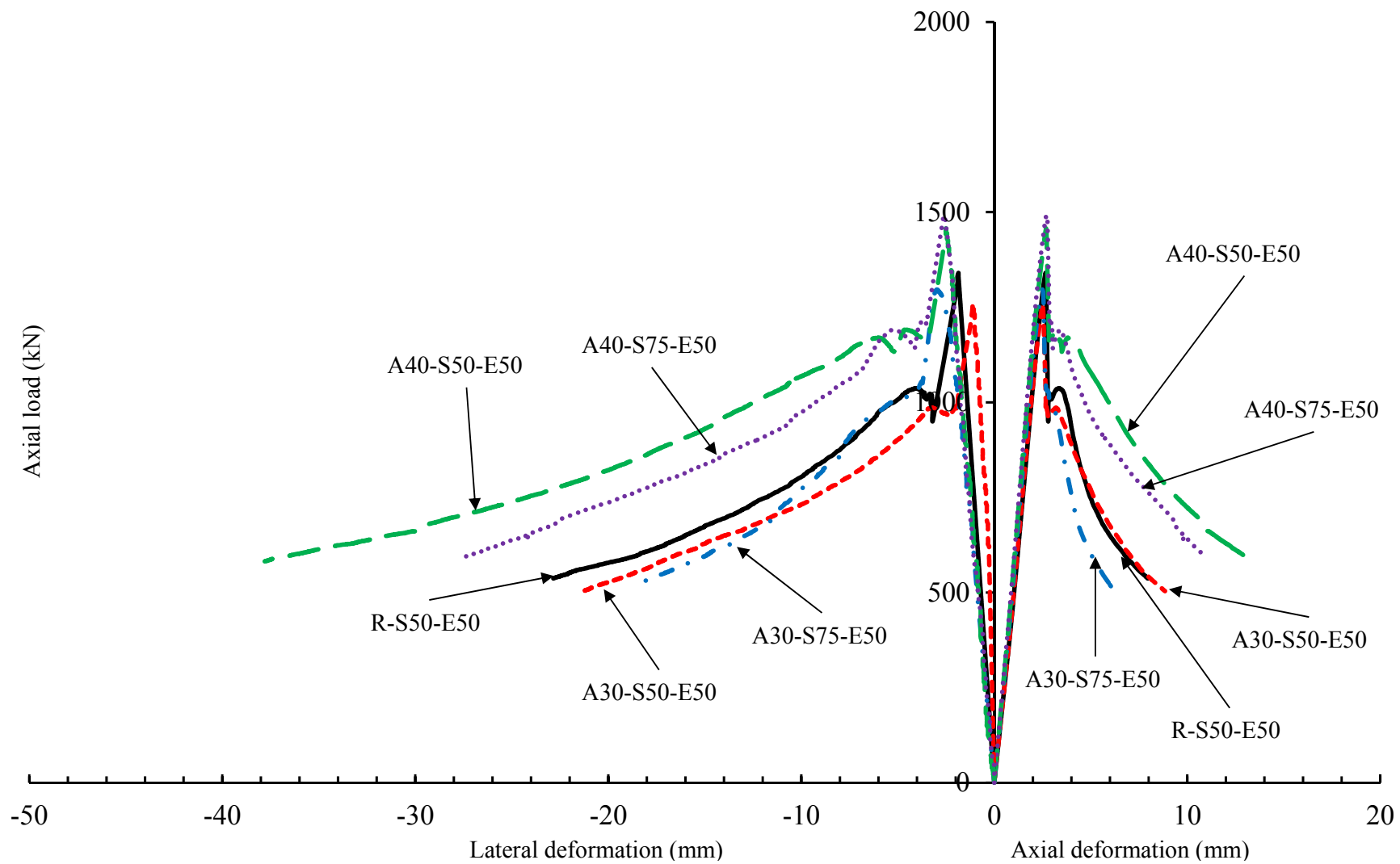
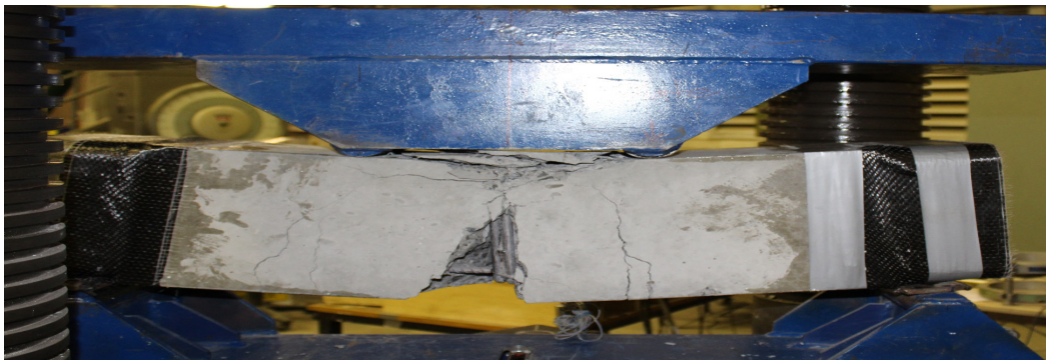


Fig. 10. Axial load-axial deformation and axial load-lateral deformation response of specimens tested under 50 mm eccentric axial load



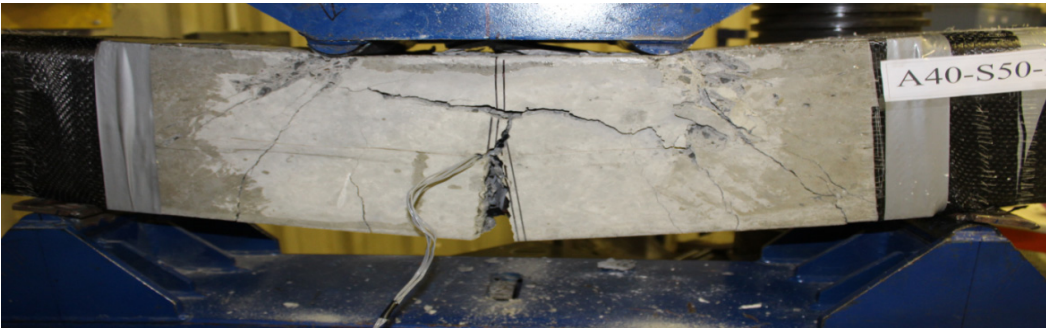
(a) R-S50-F



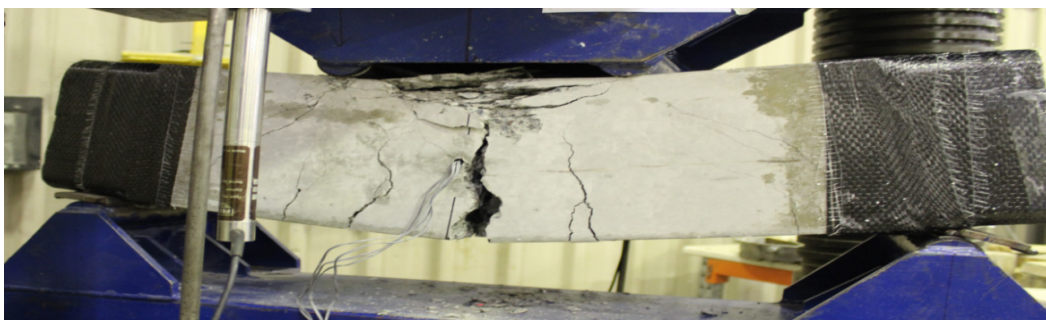
(b) A30-S50-F



(c) A30-S75-F



(d) A40-S50-F



(e) A40-S75-F

Fig. 11. Failure modes of the tested specimens under four-point loading

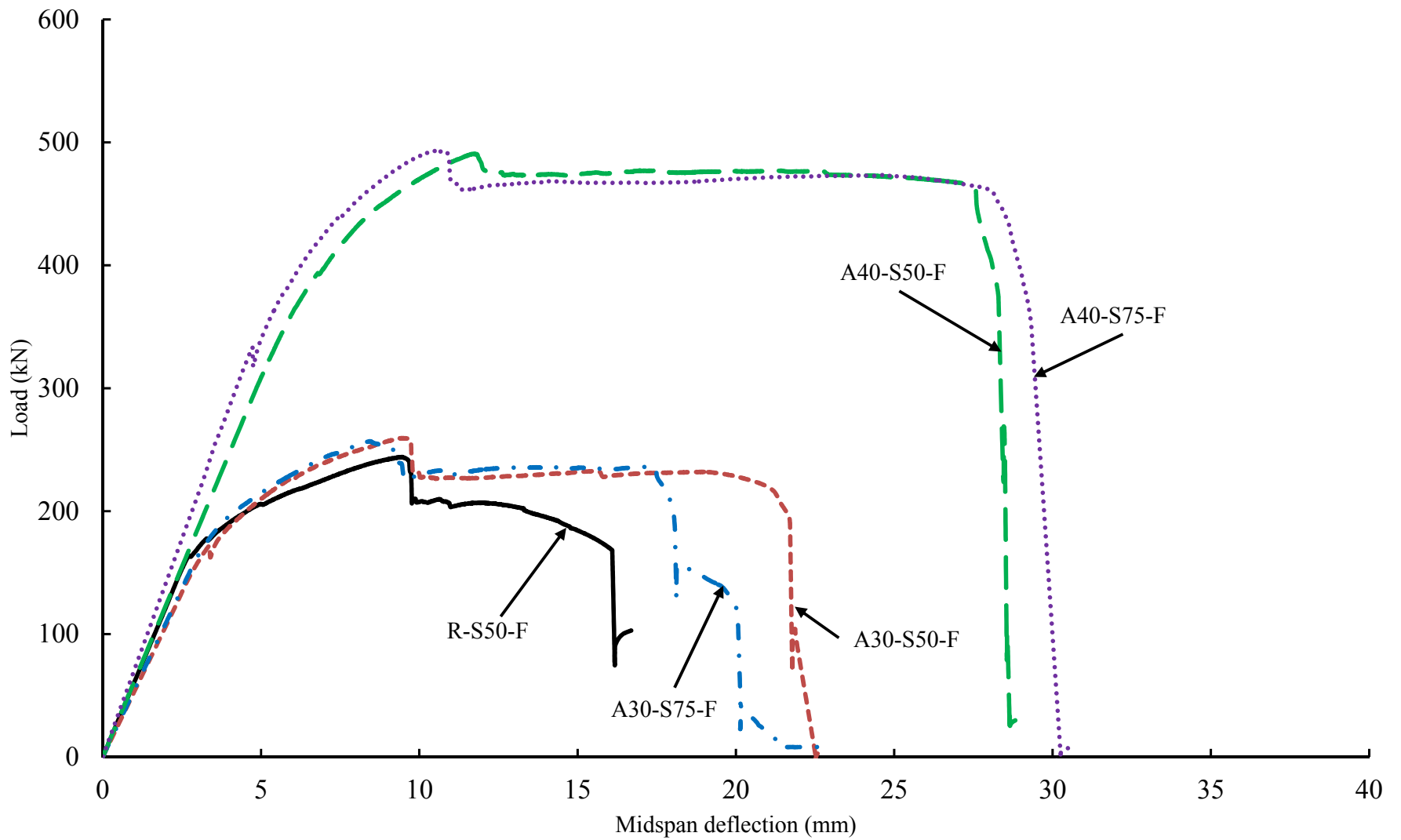


Fig. 12. Load-midspan deflection behavior of specimens tested under four-point loading

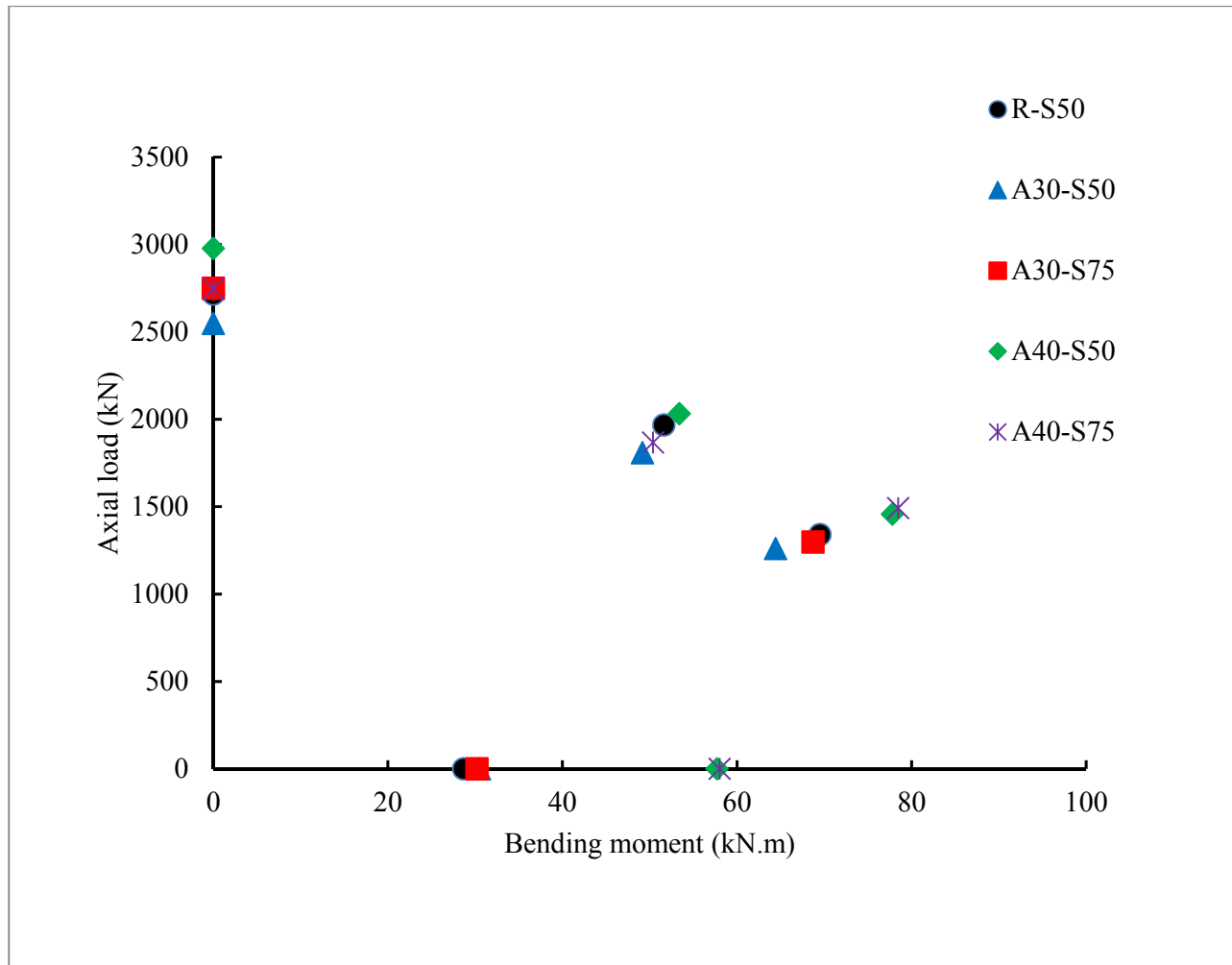


Fig. 13. Experimental axial load-bending moment (P - M) interactions of tested specimens

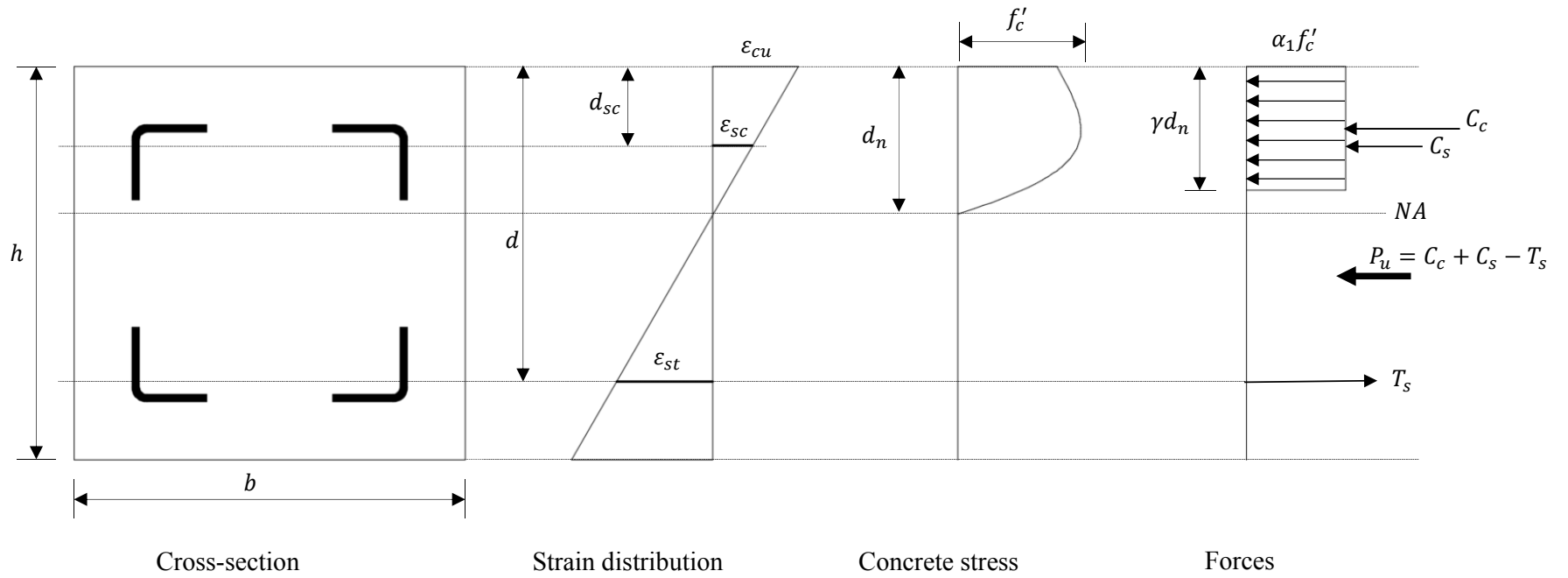


Fig. 14. Stress-strain distribution and force equilibrium of specimens under eccentric axial compression

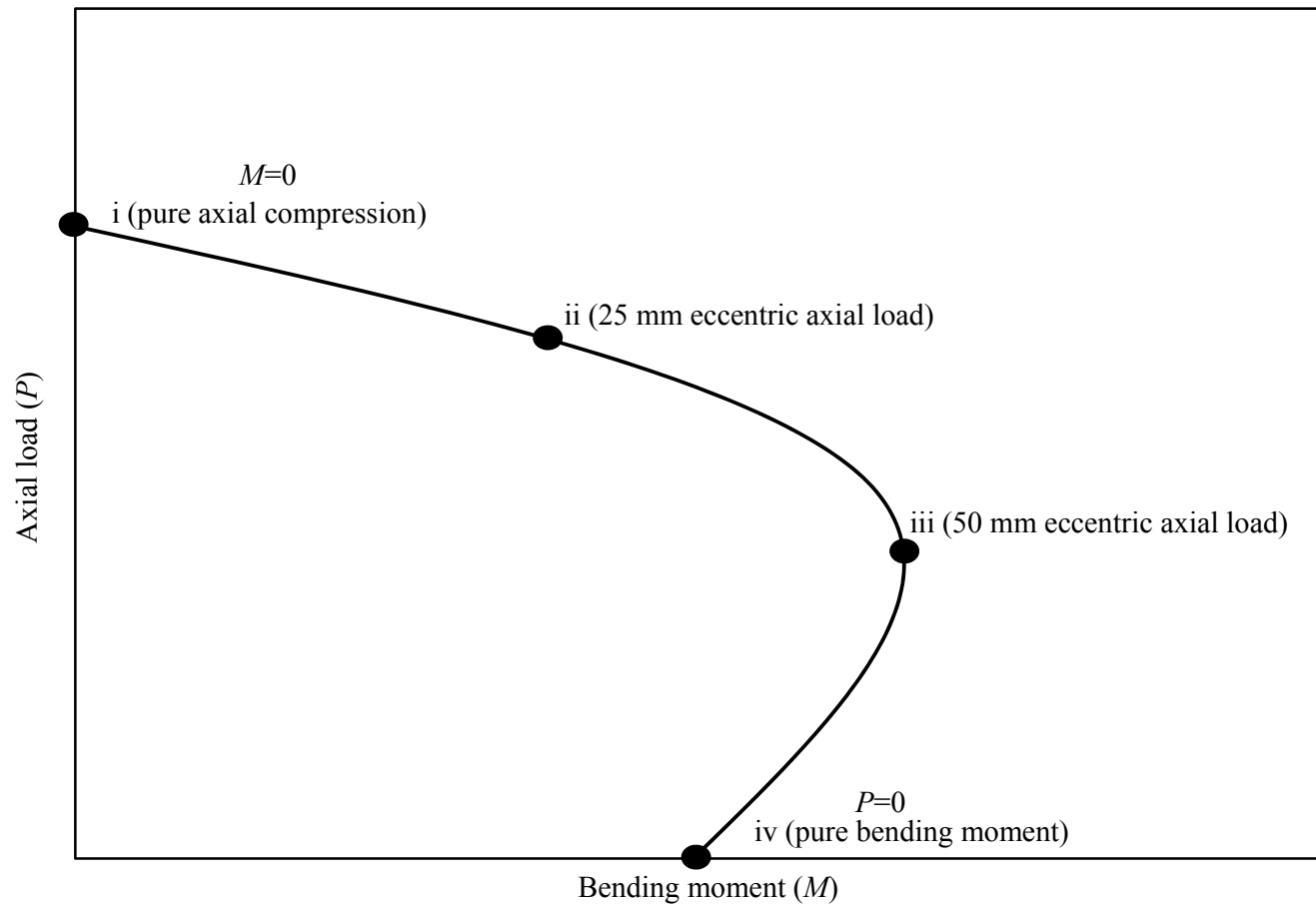
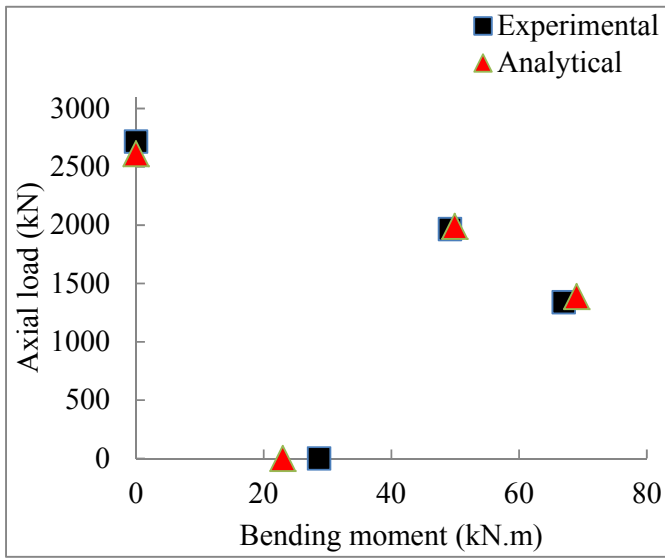
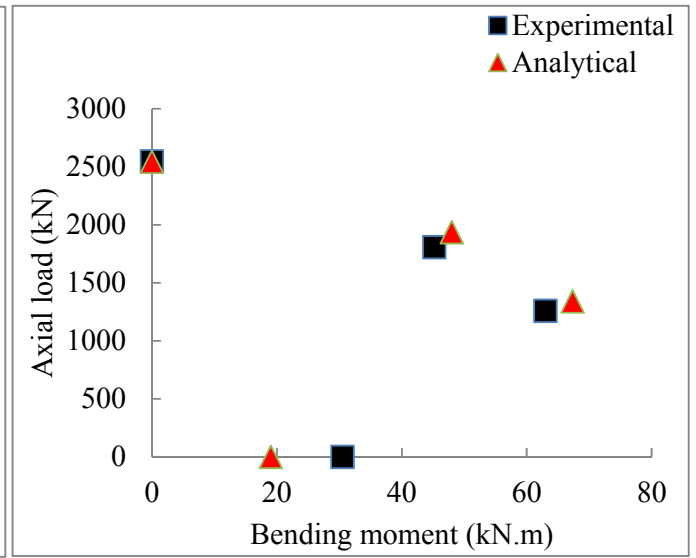


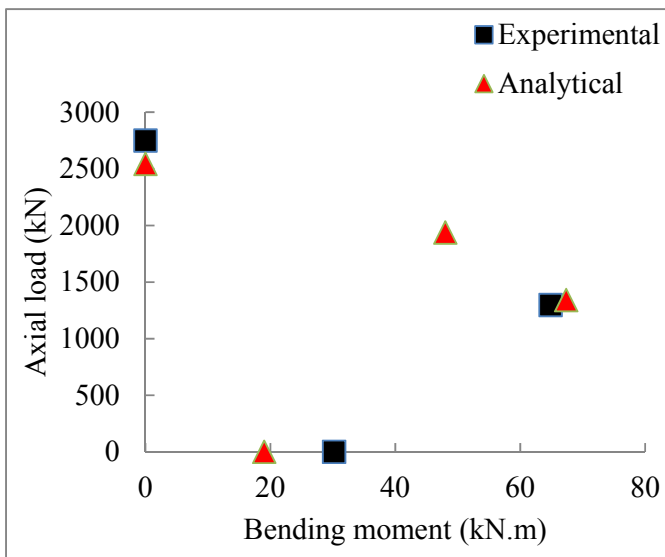
Fig. 15. P - M interaction diagram



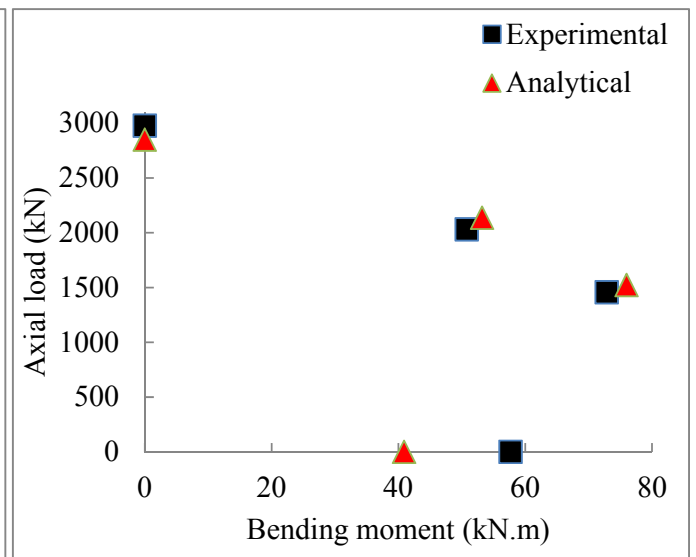
(a) Group R-S50



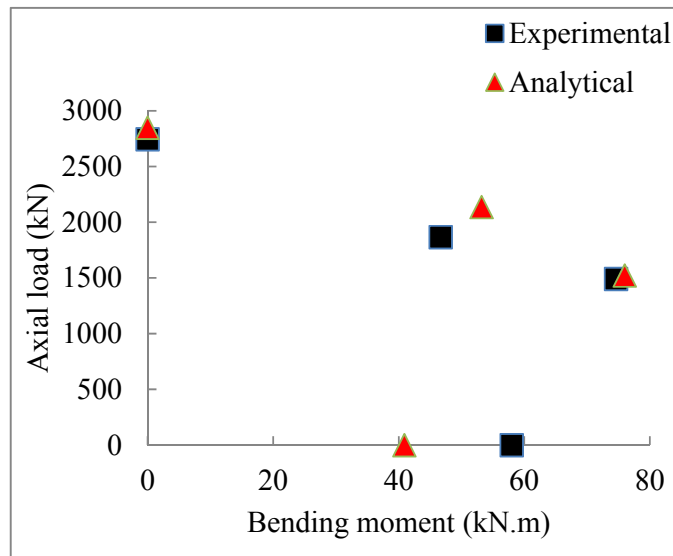
(b) Group A30-S50



(c) Group A30-S75



(d) Group A40-S50



(e) Group A40-S75

Fig. 16. Experimental and analytical axial load-bending moment (P - M) interactions of tested specimens