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Effects of span-to-depth ratios on moment connection damage evolution under catenary action

Abstract

This paper proposes an improved method for determining the gravity resistance of a moment resisting beam-column assembly following an interior column loss. The proposed method accounts for the connection's damage evolution and for the catenary mechanism developed by the assembly as it deflects downward. Through a full-scale laboratory test and finite element simulations, the complete responses of moment resisting beam-column assemblies including the connection's damage evolution are investigated under different beam span-to-depth ratios. The welded unreinforced flange-bolted web (WUF-BW) connection method is used for its robustness in developing the catenary action. It is found that, under the same span-to-depth ratio, beam-column assemblies exhibit similar normalized load-rotation relationships, even with different beam depths. The assembly with a larger span-to-depth ratio is able to develop the gravity resistance earlier, and provides a higher ultimate resistance by developing a more effective catenary mechanism. On the other hand, the assembly with a smaller span-to-depth ratio exhibits a more ductile response. A simplified curve model of the gravity resistance development of a moment beam-column assembly with damage evolution has been proposed for a convenient assessment of the progressive collapse resistance following a central column loss.

Disciplines

Engineering | Science and Technology Studies

Publication Details

Li, L., Wang, W., Teh, L. H. & Chen, Y. (2017). Effects of span-to-depth ratios on moment connection damage evolution under catenary action. Journal of Constructional Steel Research, 139 18-29.

This article was originally published as Li, L., Wang, W., Teh, L. H. & Chen, Y. (2017). Effects of span-to-depth ratios on moment connection damage evolution under catenary action. *Journal of Constructional Steel Research, 139 18-29.*

| Effects of Span-to-Depth Ratios on Damage Evolution of Moment Connections |
|---|
| in Column Removal Scenario |
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| Keywords: progressive collapse; span-to-depth ratio; steel moment connection; gravity resistance |
| development; damage evolution; catenary mechanism; flexural mechanism. |
| |

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²⁶ **1. Introduction**

There have been several guidelines [1-3] for the progressive collapse design and analysis of building structures under extreme or abnormal load, all of which employ basically the same principles and analysis methods. According to UFC 4-023-03 "Design of building to resist progressive collapse" [2], a progressive collapse design may use different methods depending on the occupancy category of the building, including the Tie Force (TF) method for the entire structure, the Alternate Path (AP) method and the Enhanced Local Resistance (ELR) method for some specific structure regions.

34 The Alternate Path method [4], as both the design and the analysis methods, is the most 35 popular for the study of progressive collapse prevention [1-3]. A structure must be able to 36 bridge over vertical load-carrying elements notionally removed from itself by satisfying the 37 requirements of the Alternate Path method, otherwise it must be re-designed or retrofitted to 38 increase the structural bridging capacity [2, 3]. In this method, any further failure of 39 structural components (connections, beams and columns) following the notional column 40 removal is prevented by ensuring the components meet certain criteria for various building 41 materials including reinforced concrete, structural steel, masonry and wood [2, 3].

It has been found [5-10] that the structural bridging capacity depends on the performance of the connections. There have been a number of experimental tests and numerical simulations focusing on the behaviour of various connections [11-21] following an interior column loss. The moment connections were found to work firstly by flexural action and later by catenary action [6, 14, 15, 18-20]. It was found [15, 18-21] that a steel moment connection usually acquires a meaningful contribution to the gravity resistance from the ⁴⁸ catenary mechanism at chord rotations greater than 0.03 radians.

49 When the nonlinear static analysis procedure is employed, nominally rigid moment 50 connections must deform within the prescribed deformation limits so as to meet the 51 acceptance criteria [2]. The acceptance criteria for moment connections are given in terms of 52 the plastic rotation, whose values for a primary component correspond to its plastic 53 deformation limit prior to capacity degradation [2-3]. Moment connections are permitted to 54 deform within a small range of plastic rotations, below 0.025 radians for the typical 55 "improved welded unreinforced flange-bolted web" (WUF-BW) connection [2, 3], which 56 does not allow any significant catenary action to be developed [15, 18-22]. However, the 57 capacity degradation does not usually occur until a much larger rotation, typically greater 58 than 0.06 radians [15, 18-21].

59 In traditional seismic structural designs, the occurrence of fracture signifies the ultimate 60 limit state of a moment connection due to the loss of its flexural capacity. However, in an 61 interior column removal scenario, catenary action can still be developed by the tensioning of 62 the connected beam members under large deflection following fracture, provided the 63 connections are designed appropriately [18-22]. Two types of moment connection failure 64 modes, being the beam-end interrupted failure mode and the column-wall failure mode, 65 have been identified [18-20] as being able to allow the assembly to obtain a higher gravity 66 resistance (from the catenary mechanism) in the post-fracture stage than its previous peak 67 resistance (under the flexural mechanism). It is therefore rational to explore new design 68 criteria that take advantage of the catenary mechanism that develops following an interior 69 column loss.

Among the various levels of sub-structure idealisation in the simplified framework proposed by Izzuddin et al. [23] for multi-storey buildings, the double-span beam-column assembly within the bays above the lost column is the lowest level of sub-structure whose response is used for composing the higher level sub-structures. The beam's span-to-depth ratio has been found to significantly affect the response of the double-span beam-column assembly following the column removal [24-27]. However, these investigations did not account for the damage evolution of the beam-to-column connections.

In this paper, the complete responses of the moment resisting beam-column assemblies under the column removal scenario are investigated. The welded unreinforced flange-bolted web (WUF-BW) is used to connect the beams and the column as such a connection facilitates the development of the catenary mechanism following an initial fracture. The development of the assembly's gravity resistance in the post-fracture stage and the effects of the span-to-depth ratio are studied in detail.

A full-scale laboratory test is conducted where a pushdown action at the central column is applied in order to simulate the column removal scenario. The test results are used to verify the refined finite element model incorporating material fracture, which is employed in subsequent parametric analyses of the effects of the beam span-to-depth ratio on the gravity resistance of the beam-column assemblies. Based on the parametric analyses results, an improved development model will be proposed for the structural gravity resistance taking into account the damage evolution of the connection region.

4

90 **2. Full-scale laboratory test**

⁹¹ **2.1. Test specimen**

⁹² Due to its robustness during the beam-end interrupted failure and column-wall failure ⁹³ under a central column removal scenario [18, 19], the welded unreinforced flange-bolted ⁹⁴ web (WUF-BW) connection was used for the test specimen whose details are given in Fig. 1. ⁹⁵ The double-span assembly consisted of two I-section beams (H300×150×6×8) and a square ⁹⁶ hollow section column (SHS250×14) with two inner diaphragms (thickness t = 8mm) at ⁹⁷ locations corresponding to the top and the bottom flanges of the beam, as illustrated in Fig. 1 ⁹⁸ (b).

99 The flanges of the beam and the inner diaphragms were joined to the column wall using 100 complete joint penetration (CJP) groove welds, and weld access holes of the beam were cut 101 from the beam web in accordance with the standard recommendation [28]. The beam webs 102 were bolted to the shear tab welded to the column via four M20 Grade 10.9 frictional type 103 high-strength bolts arranged in one vertical row. The tightening torque applied on the bolts 104 was 440 N-m according to standard requirements [29]. All the contact surfaces were treated 105 with sand blasting. The measured material properties of the specimen are summarized in 106 Table 1.





Fig. 1. Details of the WUF-BW connection.

110 Table 1. Material properties of test specimen.

| Components | Yield strength f_y (MPa) | Tensile strength f_u (MPa) |
|--|----------------------------|------------------------------|
| Plate of SHS250×14 | 410 | 655 |
| Corner of SHS 250×14 | 415 | 750 |
| Beam flange ($t_{\rm f} = 8 \text{ mm}$) | 400 | 670 |
| Beam web ($t_w = 6 \text{ mm}$) | 405 | 640 |

The Beam-Joint-Beam (B-J-B) assembly [18] was employed for the specimen, as illustrated in Fig. 2 (a). A relatively small span of the beam $l_0 = 2400$ mm was used, giving a gross span-to-depth ratio of $l_0/H = 8$, in order to obtain the complete response of the beam-to-column connection including the damage evolution since there was a limited vertical displacement range (approximately 400 mm). The length of the central column was 1100 mm. The design of beam-column assembly was based on the strong column-weak beam seismic design philosophy according to Chinese codes [30, 31].

¹¹⁸ **2.2. Test setup and instrumentation**

¹¹⁹ The test specimen, mounted on a purpose-built test rig as illustrated in Fig. 2 (b), was

loaded vertically at the unsupported central column by the actuator at a stroke rate less than 7 mm/min. The central column was guided at the bottom end using a sliding support so that only vertical movement of the column is possible. The two pin supports at the outer ends of the beams were designed using latch-type rollers for free rotation in the assembly plane, with their distance matching the span of 2,400 mm. The test was terminated when the connection totally lost its bearing capacity on either side.



128

Fig. 2. Test setup.

Instrumentations were arranged as shown in Fig. 3 to measure the displacement of the
assembly and strains at the critical regions during the test. Sixteen displacement transducers
(see Fig. 3 (a)) were used to measure the assembly deflection along the beam length and any
possible movements of the two pin supports. Strain gauges were arranged at six beam
sections as shown in Fig. 3 (b).





140 2.3. Test results

141 The tested specimen exhibited a complete failure process at the beam-to-column 142 connection, where the beam on the east side totally separated from the central column. The 143 final condition of the beam-column assembly and the detailed view of the WUF-WB 144 connection at the end of the test are shown in Fig. 4.

145 The load-displacement curve of the central column is shown in Fig. 5. A few key stages 146 are identified on the curve, and the associated damage evolutions are depicted in the 147 corresponding photographs in Fig. 6. The nominal plastic load F_p is the vertical load causing 148 the formation of plastic hinges at the critical locations (Sections W3 and E3), which is 359 149 kN. The beam chord rotation θ is obtained by dividing the vertical displacement of the

- ¹⁵⁰ central column by the distance of 1,200 mm between the column and the pin support
- ¹⁵¹ (effectively the half-span length).

161



Fig. 5. Load-displacement curve of test specimen.

| A1: Local buckling of top flanges near Sections W3 and E3 | A2: Bottom flange fractured at Section E3 (1.17 <i>F</i> _p , 0.061 rad) | A3: Column wall cracked near the southern end of bottom flange on the west side (0.99 <i>F</i> _p , 0.100 rad) |
|--|--|---|
| A4: The lowest bolt was torn out of web on the east side $(0.75F_p, 0.120 \text{ rad})$ | A5: Column wall cracked near the northern end of bottom flange on the west side (0.70 <i>F</i> _p , 0.150 rad) | A6: Column wall completely fractured near the bottom flange and cracks entended upwards on the west side $(0.48F_p, 0.164 \text{ rad})$ |
| A7 : Shear tab fractured at the | A8: Column wall cracked along | A9: Top flange of Section E3 |
| middle and top parts across the bolt holes on the east side $(0.92F_p, 0.248 \text{ rad})$ | the weld between the shear tab and column on the west side $(0.96 F_p, 0.259 \text{ rad})$ | fracture and the eastern beam totally separated from the column $(0.84 F_p, 0.268 rad)$ |

Fig. 6. Damage evolutions at key stages of test specimen.

As demonstrated in Fig. 5 and Fig. 6, the first significant event (point "A1" on the load-displacement curve) took place when local buckling occurred at the top flanges near Sections W3 and E3 with the displacement reaching about 40 mm, which corresponded to the beam chord rotation θ of 0.033 rad. The applied load kept increasing until the specimen reached the first peak load (point

¹⁶⁸ "A2") when the bottom flange near the access hole at Section E3 fractured at a displacement

¹⁶⁹ of 73 mm (θ = 0.061 rad). The fracture caused a drastic drop of the applied load from the ¹⁷⁰ peak value of 419 kN (1.17*F*_p) to 281 kN (0.78*F*_p).

¹⁷¹ However, the flexural capacity of the beam on the other side (west side) enabled the ¹⁷² applied load to reach a second peak value of 355 kN ($0.99F_p$) at a displacement of 120 mm ¹⁷³ ($\theta = 0.100$ rad), when the column wall fractured near the southern end of the bottom flange ¹⁷⁴ on the west side (point "A3"), which induced an abrupt drop of load to about 250 kN ¹⁷⁵ ($0.70F_p$).

With the increasing displacement of the central column, the specimen saw two small fluctuations of the applied load from the peak value of 287 kN (0.80 F_p) at a displacement of 132 mm ($\theta = 0.110$ rad) and from 268 kN ($0.75F_p$) at 144 mm ($\theta = 0.120$ rad). In the latter event, the load suddenly reduced to about 250 kN ($0.70F_p$) due to the tear-out of the lowest bolt on the east side out of the web (point "A4").

¹⁸¹ When the displacement reached 180 mm ($\theta = 0.150$ rad), the column wall fractured near ¹⁸² the northern end of the bottom flange on the west side (point "A5"), after which the load ¹⁸³ decreased due to the crack propagation across the entire width of the bottom flange on the ¹⁸⁴ west side, until a complete fracture through its thickness formed below the bottom flange ¹⁸⁵ (point "A6"). The displacement at this point was 197 mm ($\theta = 0.164$ rad) and the load ¹⁸⁶ reached the lowest value of 172 kN (0.48 F_p).

¹⁸⁷ Thereafter the west-side column wall tore up from the two ends of the bottom flange as ¹⁸⁸ the applied load gradually recovered, on account of the development of the catenary ¹⁸⁹ mechanism. At a displacement of 298 mm ($\theta = 0.248$ rad), the shear tab fractured vertically ¹⁹⁰ at the middle and top parts through the bolt holes on the east side (point "A7") following the

horizontal crack below the third bolt, causing a slight drop in the applied load from 330 kN 192 $(0.92 F_p)$ to 317 kN $(0.88 F_p)$.

193 The load quickly increased and reached another peak value of 345 kN (0.96 F_p) at a 194 displacement of 311 mm ($\theta = 0.259$ rad) when the column wall fractured along the weld 195 connecting the shear tab and column on the west side (point "A8") with an abrupt drop of 196 load to 280 kN (0.78 F_p). Although the load was able to slightly pick up to 303 kN (0.84 F_p), 197 the beam-column assembly virtually lost its bearing capacity due to the complete fracture of 198 the top flange at Section E3 and hence the separation between the eastern beam and the 199 column (point "A9"). At this point, the displacement of central column was 321 mm (θ = 2000.268 rad) and the test was terminated.

201 Two failure modes, the interrrupted beam-end failure mode and the column-wall failure 202 mode [19], took place during the test. A complete process of the interrupted beam-end 203 failure mode covering the entire damage evolution was present for the WUF-BW connection 204 on the east side. The fracture took place initially at the bottom flange, then at the bottom of 205 the web and the middle-top part of the shear tab, and eventually at the top flange. The 206 fracture of the top flange signified the end of the damage evolution on this side.

207 On the other side (west side), the column-wall failure mode did not present a complete 208 damage evolution, with the cracks extending upwards to one third of the beam's depth. As 209 discussed in previous papers [19, 20], the occurrence of fracture at the column wall was 210 preceded by the separation between the inner diaphragm and the column inside wall as 211 shown in Fig. 7 (a).



3. Verification of numerical simulations

Numerical analyses were carried out using the explicit time integration approach in the general-purpose finite element (FE) analysis software ABAQUS [32]. The verification of the FE model was firstly made by comparing the FE simulation results against the present laboratory test results. The verified FE analysis method was subsequently used in parametric analyses for studying the performance of moment resisting beam-column assemblies under different span-to-depth ratios.

222

3.1. FE modelling of test specimen

The present test assembly was modelled in whole to enable the simulation of the asymmetric damage evolutions on the two sides of the WUF-BW connection. The actuator's load was simulated by a prescribed vertical displacement of the central column. The geometric, boundary and material nonlinearities including material fracture were taken account into the FE simulation. The stress-strain constitutive relationships of the steel material were defined based on the coupon test results (see Table 1).

All components were created using solid elements of the 8-node linear brick elements with reduced integration (C3D8R). In order to capture the fracture at the connection region, sufficiently fine mesh of solid elements was employed at the parts where fracture may occur, with an element size of approximately 1.0 mm, as shown in Fig. 8 (b), including the

- ²³³ I-section at the beam end segment together with the bolted shear tab on the east side, and the
- ²³⁴ bottom inner diaphragm together with the connected column wall on the west side.



²⁴⁹ **3.2. Simulation results**

250 The final state of the test specimen in the FE simulation is shown in Fig. 9 (a), involving a 251 beam-end interrupted failure at Section E3 on the east side and a column-wall failure on the 252 west side. The key stages in the simulated failure process shown in Fig. 9 (b) agreed 253 reasonably well with the experimental results presented earlier in Fig. 6, and are labelled in 254 the same manner with respect to the fracture mode as the experimental key stages using the 255 lower case "a" in lieu of the upper case. The numerals for the simulated key stages are not 256 always consecutive, indicating that the sequence of fractures do not necessarily match the 257 experimental sequence.

The FE load-displacement curve is compared against the experimental curve in Fig. 10, with the indicated key events corresponding to Fig. 6 and Fig. 9 (b). The comparison shows a reasonable agreement between the two sets of data in terms of the load development and the damage evolution.

262



(a) Final state of the beam-column assembly.

263 264



Fig. 9. Simulated failure modes.



Fig. 10. Comparison of load-displacement curves between FE simulation and test for specimen.

4. Parametric analyses on span-to-depth ratios

In this section, thirty-two double-span beam-column assemblies of four different configurations shown in Table 2 were analysed under varying span-to-depth ratios. The fourth configuration in the table is the same as that of the test specimen depicted in Fig. 1. As can be seen from the table, all connections are of the WUF-BW type.

274 Due to symmetry, only one half of each assembly was modelled. Four span-to-depth 275 ratios(R) of 18, 15, 12 and 8 were employed in the parametric analyses, which cover the 276 commonly used range in design codes [33]. The beam-end interrupted failure mode and the 277 column-wall failure mode were separately simulated (refer to Section 3.1). The label of each 278 specimen indicates its span-to-depth ratio, failure mode ("BF" or "CF") and beam depth, in 279 that order. The "BF" designation refers to the beam-end interrupted failure mode, and the 280 "CF" designation refers to the column wall failure mode. For example, Specimen 281 R18-BF-H600 is the beam-column assembly with a span-to-depth ratio R of 18, composed 282 of beam section H600×300×12×20 connected to column section SHS 500×25 by M30×10 283 bolts (see Table 2), and fails by the beam-end interrupted failure mode.

Table 2. Components of four groups for beam-column assemblies in the parametric analyses.

| Beam section | Column section | WUF-BW connection |
|----------------|----------------|-------------------|
| H600×300×12×20 | SHS 500×25 | M30×10 |
| H500×200×9×14 | SHS 400×20 | M24×10 |
| H400×200×7×9 | SHS 300×16 | M24×8 |
| H300×150×6×8 | SHS 250×14 | M20×4 |

²⁸⁵ **4.1.** Assemblies having the same span-to-depth ratio

As explained in [27], a normalized chord rotation over the plastic hinge rotation θ_p is more appropriate to use as the generalized displacement variable for the purpose of

289

comparing the progressive collapse resistance performance between double-span moment resisting assemblies. The plastic hinge rotation θ_p is defined [27] as

290
$$\theta_{p} = \frac{\delta_{p}}{l_{0}/2} = \frac{F_{p}}{K_{e}} \frac{2}{l_{0}} = \frac{4W_{p}f_{y}/l_{0}}{48EI_{b}/l_{0}^{3}} \frac{2}{l_{0}} = \frac{W_{p}f_{y}l_{0}}{6EI_{b}}$$
(1)

where $K_{\rm e}$ is the elastic stiffness of a simply supported beam under a concentrated force at midspan, and $I_{\rm b}$ is the second moment of area of the beam section.

293 The normalized load-rotation curves of the assemblies having different beam depths but 294 the same span-to-depth ratio are shown in Fig. 11 (a) and (b), corresponding to the beam-end 295 interrupted failure mode and the column-wall failure mode, respectively. It can be seen that 296 the different assemblies behave similarly to each other if their span-to-depth ratios and 297 failure modes are the same, irrespective of their beam depths. The slight differences in the 298 post-fracture stage of the beam-end interrupted failure mode are mostly caused by the 299 different connection geometry (see Table 2). For the column-wall failure mode, the different 300 capacities of the column-wall (thickness) of the assemblies relative to their respective beam 301 section's plastic capacities may lead to some differences in their progressive collapse 302 behaviour. However, such differences are much smaller than those between the assemblies 303 having different span-to-depth ratios, as demonstrated in the following subsection.





4.2. Assemblies having different span-to-depth ratios

In order to study the effects of span-to-depth ratio, the normalized load-rotation curves of assemblies configured with H300×150×6×8 beam under different span-to-depth ratios are compared to each other in Fig. 12 and Fig. 13, for the beam-end interrupted failure mode and the column-wall failure mode, respectively. Certain key stages of the damage evolution are identified on the curves and depicted in the accompanying figures of FE simulation. As shown in Fig. 12, each assembly experiencing the beam-end interrupted failure mode has two peak resistances associated with fractures of the bottom and the top flanges. The bottom







Fig. 13 (a) shows that, for each of the four assemblies undergoing the column-wall failure mode, the resistance quickly recovers after the first two interruptions, and the peak resistances generally exhibit an increasing trend. The first two interruptions are due to the separation between the bottom inner diaphragm and the column wall, and the fracture of the column wall, respectively, as illustrated in Fig. 13 (b). The resistance is only lost when crack takes place near the top flange. The maximum normalized resistances F/F_p range from 1.5 to 3.1, reached at θ/θ_p ranging from 16 to 49. As in the case of the assemblies undergoing the

335 beam-end interrupted failure mode, the smaller the span-to-depth ratio, the lower the peak



336 resistance and the larger the normalized rotation demand.



342 Fig. 13. Responses of assemblies having different span-to-depth ratios experiencing column-wall failure.



344 Under the central column removal scenario, the gravity resistance of a moment 345 beam-column assembly is contributed by the flexural and the catenary mechanisms. As 346 discussed in reference [18], the vertical reaction $V_{\rm R}$ in Fig. 14, can be calculated from the 347 following equation

348
$$V_{\rm R} = V_i \cos \varphi_i + N_i \sin \varphi_i = F_{\rm f} + F_{\rm c}$$

349 where V_i , N_i and φ_i are the transverse shear force, axial force and rotation of the deflected

(2)

350 beam section, respectively. The internal forces V_i and N_i can be determined from the strain 351 readings located at some distances from the supports [18].

352



Fig. 14. Analysis of resistance and internal force for the beam-column assembly (modified from [18]).

354

355 356 The first term on the right hand side of Equation (2), $F_{\rm f}$, is the resistance component due 357 to the flexural mechanism, and the second term, F_c , is due to the catenary mechanism. The 358 developments of these two resistance components of assemblies in Section 4.2 as computed 359 from the equation at certain sections of the beams are shown in Fig. 15, normalized by the

360 corresponding plastic hinge load F_p and plotted against the normalized chord rotation.

361 It is demonstrated in Fig. 15 (a) and (b) that the flexural resistances $F_{\rm f}$ of all assemblies 362 develop in the same manner during the elastic stage until they exceed the plastic hinge load 363 $F_{\rm p}$, following which the respective initial damages (step "BF1" or "CF1") cause drastic 364 declines of the flexural resistances. The negative zone of each flexural resistance is due to 365 the rapidly growing horizontal reaction force at the pin support, associated with the 366 development of the catenary mechanism.

367 Fig. 15 (c) and (d) show that, although the catenary resistances F_c are affected by the early 368 damages (step "BF1" or "CF1" and "CF2") to drop temporarily, thereafter they increase to 369 peak values ranging from $1.4F_p$ to $3.6F_p$.

370





Fig. 15. Developments of gravity resistances contributed by flexural and catenary mechanisms.

376 Based on the parametric analyses (Fig. 11, Fig. 12, Fig. 13, and Fig. 15), a schematic 377 illustration is provided in Fig. 16 to outline the development of the progressive collapse 378 resistance of the moment beam-column assemblies having the same beam section but two 379 span-to-depth ratios R_1 and R_2 ($R_1 > R_2$). The two components of the gravity resistance due 380 to the flexural and the catenary mechanisms are separately plotted in Fig. 16 (a), denoted ' f_{f} ' 381 and ' f_c ', respectively, and their resultant is plotted in Fig. 16 (b). Three distinctive stages are 382 identified as indicated in the graphs, being the flexure dominated stage "I", the combined 383 flexure-catenary stage "II" and the catenary dominated stage "III". The three stages are 384 separated from each other by the plastic hinge formation and the initial fracture of the 385 connection (such as "BF1" and "CF1" when $\theta/\theta_p = \gamma_{if1}$ or γ_{if2}). Stage "III" ends when the last 386 fracture takes place in the connection (such as "BF2" and "CF3" when $\theta/\theta_p = \gamma_{uf1}$ or γ_{uf2}).

It can be seen that the assembly with a larger span-to-depth ratio R_1 is able to provide a higher ultimate gravity resistance ratio η_{u1} due to its more effective facilitation of the catenary mechanism. However, the smaller span-to-depth ratio R_2 enables the assembly to resist the ultimate load at a greater chord rotation ratio γ_{u2} .

Fig. 16. Schematic illustration of gravity resistance development for beam-column assembly.

393

394 For a convenient assessment of the beam-column assembly directly affected by the 395 removed column [23], a simplified curve for the gravity resistance development is proposed 396 in Fig. 17. It is suitable for the connection methods exhibiting failure modes that facilitate an 397 effective development of the catenary mechanism in the post-fracture stage, such as the 398 beam-end interrupted failure mode and the column-wall failure mode. The assembly has a 399 gravity resistance of F_p when a plastic hinge forms at the beam-end section at chord rotation 400 θ_p (refer to equation (1)). Afterwards, the gravity resistance grows to $\eta_{if}F_p$ (at a slower rate) 401 until the initial fracture occurs at chord rotation $\eta_{if}\theta_{p}$, which causes a loss of gravity 402 resistance equal to $\Delta \eta_{if} F_{p}$. The gravity resistance may then plateau, a response which is most 403 pronounced for the assembly having a small span-to-depth ratio undergoing the beam-end 404 interrupted mode (see Fig. 12), and which can be neglected otherwise. The assembly reaches 405 the ultimate gravity resistance $\eta_{u}F_{p}$ when the damage has extended upwards close to the top

406 flange, with corresponding chord rotation of $\gamma_u \theta_p$, after which the gravity resistance is 407

deemed to be lost completely.

408

Fig. 17. Simplified curve model for the development of gravity resistance.

410 The values of the parameters in the proposed simplified curve model in Fig. 17, including 411 the gravity resistance ratios and the chord rotation ratios, depend on the span-to-depth ratio 412 and connection methods as well as the failure modes. Further research is required to quantify 413 them.

414 6. Conclusions

415 The full response of moment resisting beam-column assemblies, extracted from the bays 416 directly affected by a failed interior column in a typical steel framing system, have been 417 investigated under different span-to-depth ratios covering the commonly used range through 418 an experimental test and thirty-three numerical simulations.

419 The tested specimen, a B-J-B assembly with a beam span-to-depth ratio of 8, experienced 420 failures at the beam-end section and in the column wall on the two sides of the WUF-BW 421 connection, respectively. Both the beam-end interrupted failure mode and the column-wall 422 failure mode enabled the assembly to effectively facilitate the development of the catenary 423 mechanism in the post-fracture stage, which is important for structure bridging over a failed 424 interior column so as to prevent progressive collapse.

Parametric analyses of beam-column assemblies having four span-to-depth ratios (18, 15, 12 and 8) have been conducted, using validated finite element (FE) models which took account of material fracture. It has been demonstrated that assemblies having the same span-to-depth ratio behave similarly in terms of their normalized load-rotation relationships even though they are configured with different beam depths. Conversely, assemblies having the same beam and column sections but different span-to-depth ratios behave differently in terms of their normalized load-rotation relationships.

⁴³² Nevertheless, for a particular failure mode of the moment connection that is capable of ⁴³³ facilitating an effective development of the catenary mechanism, the gravity resistance ⁴³⁴ developments of all assemblies share a common trend despite their different span-to-depth ⁴³⁵ ratios (and different beam sections). The three development stages, being the flexure ⁴³⁶ dominated stage, the combined flexure-catenary stage and the catenary dominated stage, are ⁴³⁷ separated from each other by the plastic hinge formation at the critical beam section and the ⁴³⁸ initial fracture in the connection region.

In general, the beam-column assembly with a larger span-to-depth ratio is able to develop
the gravity resistance earlier, and provide a higher ultimate resistance by facilitating a more
effective catenary mechanism. However, the assembly with a smaller span-to-depth ratio
exhibits a more ductile response.

A simplified curve model of the gravity resistance development of a moment beam-column assembly with damage evolution has been proposed for a convenient assessment of the progressive collapse resistance following a central column loss. Further research is required to quantify the model parameters.

447 Acknowledgments

- ⁴⁴⁸ The research presented in this paper was supported by the Natural Science Foundation of
- ⁴⁴⁹ China (NSFC) through No. 51008220 and 51378380. Any opinions, findings, conclusions,
- ⁴⁵⁰ and recommendations expressed in this paper are those of the authors and do not necessarily
- ⁴⁵¹ reflect the views of the sponsors.

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