1	Large scale cultivation of genetically modified microalgae: a new era for Environmental
2	Risk Assessment
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14 Abstract

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The genetic modification of microalgal strains for enhanced or modified metabolic activity 16 shows great promise for biotechnological exploitation. However, of key concern for many is the 17 safety of genetic modification technology and genetically modified organisms with regard to 18 19 both the environment and human health, and how these concerns are met will play a key role in ensuring how successful commercialisation of genetically modified (GM) algae is achieved. 20 Commercialisation opportunities for GM microalgae will inevitably require translation from 21 22 laboratory to industrial settings, on scales beyond those typically associated with the current biotechnology sector. Here we provide an overview of the current situation with regards to 23 genetic modification techniques and legislation, and the implications of large-scale cultivation 24 with regards to developing a safe and effective risk assessment system for contained and 25 uncontained activities. We discuss the rationale and options for modification and the 26 27 implications for risks associated with scale up to human health and the environment, current grey areas in political/technical legislation, the use of contained/uncontained production systems, 28 deliberate release and monitoring strategies. We conclude that while existing procedures are not 29 30 entirely sufficient for accurate and exhaustive risk assessment, there exists a substantial knowledge base and expertise within the existing aquaculture, fermentation and (algal) 31 32 biotechnology industries that can be combined and applied to ensure safe use in the future. 33

34 Key words

Genetic modification; microalgae; biotechnology, environmental exposure; hazard assessment,
 containment; risk management;

## 37 1. Introduction

Microalgae represent a highly diverse assemblage of photosynthetic microorganisms found over a wide range of environmental habitats, from fresh water through to hyper saline, and spanning a wide range of both temperature and pH tolerances [1, 2]. Containing both eukaryotic and prokaryotic (cyanobacteria) members, the general term 'microalgae' is used here to encapsulate this broad grouping of photosynthetic microorganisms with their diverse metabolic potential and function.

Production of microalgal biomass does not require high quality land resources, as is the case of 44 45 plant crops, and in comparison to large scale fermentation vessel grown yeast or bacteria, these photosynthetic microorganisms have low input requirements (light and micronutrients) whilst 46 producing large amounts of biomass over short periods of time [3]. Microalgae culturing has a 47 significant requirement for water resources which are often scarce. However many species can 48 be grown in saline or brackish waters, reducing impact on increasingly valuable fresh water 49 supplies, or on nutrient rich waste waters that are not suitable for agriculture or human 50 consumption [4]. Combining photosynthetic/heterotrophic growth with waste water 51 treatment/remediation and/or  $CO_2$  capture could not only reduce production costs but has the 52 53 potential to offer "added value services" to the process of algal biomass generation. Commercial viability of algal derived products will most likely be achieved by combining 54 commercialisation of high-value, low-volume products such as  $\beta$ -carotene, docosahexaenoic 55 56 acid and eicosahexaenoic acid with the production of low-value, high-volume products like feeds, fertilisers and biofuels [5]. 57

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#### 59 GM microalgae and current legislation

60 Many algal species have become successfully established as suitable for mass culture [6, 7]. predominantly aquaculture related, but including production for food and feeds, waste water 61 treatment, fertiliser, biofuels, fine chemicals, and pharmaceuticals [8, 9]. The advent of the 62 genomic era has heralded a new dawn in microalgal exploitation potential by allowing the 63 combination and selection of key physiological characteristics with modified metabolic 64 65 activities, enhancing production of native compounds relative to wild type strains or introducing genes for the production of additional non-native compounds or added functionality. 66 Microalgae have been commercially cultured for well over 40 years and the systems currently 67 68 utilised at scale tend to be unsophisticated shallow open ponds with no artificial mixing or, alternatively, paddle wheel mixed raceway ponds, both of which can cover hundreds of hectares 69 in size [10]. Commercialisation of genetically modified (GM) microalgae for industrial purposes 70 will inevitably require the culturing of GM microalgae at this kind of large-scale, but this will 71 require more stringent risk assessment and environmental management strategies than those 72 utilised for the unmodified wild type algae currently being grown. Much can be learnt from 73 74 existing 'large-scale' enclosed culture practices exploiting GM bacterial and yeast strains which are typically grown in fermenter-style reactors. Even at smaller scales (e.g. for the production of 75 76 the highest value products), the utilisation of 'closed' photobioreactor (PBR) systems still requires the effective exposure of the algae to light, the agitation of liquid media to enhance 77 nutrient mixing, and for the removal of toxic oxygen build up; creating multiple opportunities for 78 79 environmental exposure and, therefore, potentially a significant barrier to commercialisation when these organisms are genetically modified. 80

The industrial biotechnology sector has so far been slow to respond to GM algae with most
projects never leaving the research laboratory setting. Only a few collaborative ventures such as

a recent project carried out by Plymouth Marine Laboratory and Rothamsted Research utilising a 83 genetically modified *P. tricornutum* strain expressing heterologous  $\Delta 5$ - elongase for the 84 accumulation of high value omega 3 long chain fatty acids [11], and a commercial venture 85 between Sapphire Energy and UC San Diego ever reach pilot scale. This is in part due to a 86 fundamental lack of information and assessment tools available to researchers, industrial 87 88 developers or regulators on the risks associated with the large scale propagation of GM microalgae, as well as a lack of suitable facilities to undertake essential pilot scale trials. Yet, 89 even these relatively small trials (<2000 litres) have highlighted the pressing need for the 90 91 development of tools and mechanisms to aid the technical aspects of GM microalgal cultivation, containment and risk assessment, and crucially to consider the legislative and political aspects of 92 93 such activities.

To begin with, it is important to define exactly what is meant by the term 'Genetic Modification'. 94 The term genetically modified organism (GMO) is used to refer to any microorganism, plant, or 95 animal in which genetic engineering techniques have been used to introduce, remove, or modify 96 specific parts of its genome. It should be noted however that techniques that replicate naturally 97 occurring phenomenon such as random mutagenesis are not generally considered to result in 98 99 GMOs under European guidelines and are therefore not subject to GM control measures or legislation[12]. Indeed, it is worthy of note that more than 2,500 plant varieties in 175 plant 100 species, both crop and decorative, have been created by random mutagenesis and released 101 102 without fanfare into the environment over the past 75 years [13]. There are many strategies for enhancing algal phenotypes, including random mutagenesis, 103

traditional recombinant nucleic acid technologies, and genome editing tools including

transcription activator-like effector nucleases (TALENs), zinc-finger nucleases (ZFNs), and

106 RNA-guided engineered nucleases (RGENs) derived from the bacterial clustered regularly
107 interspaced short palindromic repeat (CRISPR)–Cas9 system [14].

Whether any of these new technologies produce a 'GMO' depends largely on the country 108 109 involved: e.g. in European countries the definition of GMO is mostly associated with the 110 synthetic introduction of genetic material into an organism to create a novel organism via the use 111 of recombinant nucleic acid technologies, though there are ongoing debates about the definition of what constitutes a GMO and the genetic technologies involved. It is unclear how existing 112 legislations around the world will address the new developments and capabilities around genome 113 114 editing techniques such as CRISPR/Cas9. Direct delivery of guide RNA alongside purified Cas 9 protein into microalgal cells, as opposed to plasmid-mediated delivery for example, is likely to 115 bypass the GMO legislation in the USA, since the genome editing complex is degraded in the 116 recipient cell leaving no trace of foreign DNA [15]. Indeed, it is worthy of note that the US 117 Department of Agriculture (USDA) has decided that it will not regulate a mushroom which has 118 been genetically modified using the CRISPR/Cas9 gene editing tool [16], thus setting a 119 120 precedent of CRISPR/Cas9 derived plants being considered non-GMO in the USA. Whether this technique will fall under GMO legislation in the European Union will depend on the 121 122 interpretation of the 2001 Directive on the Deliberate Release of GM Organisms into the Environment [12] which stipulates that techniques of genetic modification include "recombinant 123 nucleic acid techniques involving the formation of new combinations of genetic material by the 124 125 insertion of nucleic acid molecules produced by whatever means outside an organism into any virus, bacterial plasmid or other vector system and their incorporation into a host organism in 126 127 which they do not naturally occur but which they are capable of continued propagation". This 128 legislation was formulated before the advent of gene editing techniques such as the

129 CRISPR/Cas9 technology and whether this technique is considered "targeted mutagenesis" (not 130 GM) or the formation of new genetic material (GM) is likely to create significant debate in the future as more R&D projects are commercialised that incorporate this versatile and powerful 131 132 technology. This failure of regulation to keep up to date with the GM technology advances has created an element of unease; while the European Commission debates this conundrum and 133 134 repeatedly delays the decision, the legal limbo of gene editing is having a big impact on research [17] which will inevitably impact any commercialisation of genetically edited microalgae. 135 Currently, within Europe there is legislation covering aspects of GMOs from deliberate release 136 137 [12], environmental protection and remedying of environmental damage [18], GMOs in food and feed [19], and labelling [20], to list but a few. However, within the scope of these directives 138 each member state is able to take further measures of regulation, management and control of 139 140 GMOs. Other countries around the world follow their own sets of legislative rules. Despite the potential for wide disparity globally, fortunately most legislation is built on the requirements of 141 the Cartagena Protocol on Biosafety to the Convention on Biological Diversity [21] which 142 provides international guidelines on the regulation and management of living modified 143 organisms (LMOs). 144

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#### 146 **Public concern**

A major factor holding back industry uptake of GMOs is public concern resulting from intensive campaigns by both media and NGOs. Sensationalised press coverage and lack of appropriate communication from the scientific community to the general public has left many fearful and suspicious of GM technologies and, as a result, resistant to buying products containing them. Several reports commissioned by the UK Government and Research Councils have indicated that 152 communication between those involved in science and the general public must be improved and 153 that engagement at an early stage is important for improving understanding [22]. It was also found that through free-flowing dialog, many issues surrounding the use of industrial 154 biotechnology could be addressed and no longer present significant concerns to the general 155 public [23]. Of key concern for many is the safety of GM technology and GMOs with regard to 156 157 both the environment and human health, and how these concerns are met will play a key role in ensuring how successful commercialisation of GM algae is achieved. Thus, it is important that 158 the potential of microalgae to contribute to future energy and food security, as well as human and 159 160 environmental health, is not undermined before the platforms can become established. In a new 161 era of increasingly ready access to genetically modified microalgae, there is a crucial requirement for an environmental risk assessment (ERA) system which can uphold and 162 163 withstand the rigours of safety legislation, as well as be able to cope with a rapidly changing research and development backdrop. 164

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### 166 Environmental and health risks

Release of microalgae into the environment could have potential negative ecological effects such 167 168 as altering food webs, displacing native phytoplankton, causing local extinctions, hazardous algal bloom (HAB) formation, and having serious societal effects where harmful/toxic strains are 169 involved [24]. Many of the risks to human health and the environment associated with 170 171 production of a given GM microalgae will be specific to the types of traits and genes selected and the type of modifications performed. These GMO specific risks should be considered 172 alongside the risks of general large scale algae production and potential release into the 173 environment. In addition to the specific traits associated with the GM element of the microalgae 174

other considerations will need to be made such as choice of algae (HAB formers or known
invasive strains will have a higher associated risk), type and location of growth and containment
facility, and the risk of horizontal gene transfer from the GM algae to other organisms in the
environment.

179 Many of the algae currently being modified are not native to the geographic areas in which they are generally cultivated and are often chosen for their rapid growth rate and overall hardiness 180 which maximises biomass productivity. Whilst there is currently very little regulatory control 181 over the importation and release of non-native algal strains into the environment, such as in the 182 183 use of microalgae in aquaculture [24], the risks associated with non-native invasion should also 184 be considered. The actual environmental risk associated with large algae spills therefore will not be limited to the GM aspect of these organisms but rather a combination of factors including the 185 186 fitness of the invading algae, the fitness of the indigenous alga populations, modes of competition for the resident and invading species, and intricacies and population stability 187 characteristics of the disrupted ecological system [25]. Indeed, since some transgenes reduce 188 189 the fitness of recipient algae below the fitness of respective wild types, an important aspect of the 190 risk analysis can therefore be based on the environmental risks associated with cultivating the 191 wildtype [26].

That said, successful environmental invasion and establishment does not necessary require rapid growth rate of the invader or even population dominance, just a low level persistence or a potential for gene flow, which will be determined by the difference in relative resource limitation between the 'alien' and native species [27].

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#### 197 2. GM Microalgae: Initial Considerations

198 It is generally accepted that the deliberate release of GMOs into the environment is, in most 199 cases, a necessary step in the development of new products derived from or containing GM algae, and that these organisms, whether released into the environment in large or small amounts, 200 201 may survive, reproduce and spread, and that the effects of such releases on the environment may be irreversible [18]. Accordingly, before GM algae production can start, an application must be 202 203 made to the relevant authorities for regulatory approval to release or market the algae and/or its derived products. These applications focus on a risk assessment covering human health, 204 environmental protection, labelling and product use [28]. In addition, since public concerns 205 206 could be a major barrier to commercialisation of GM algae (depending on the product type), information handling and release should be engaging and transparent, and be considered as part 207 of, or in addition to, the risk assessment, to mitigate possibility of commercial failure due to 208 209 product rejection by consumers in response to concerns raised by activist groups. Figure 1 describes a decision support system outlining the interacting components involved in industrial 210 scale production of GM algae. Rather than a linear start at step 1 and end at step 11, each level 211 212 interplays and is often dependent on the levels above and below, which can make the decision process complex. For example starting with any fixed parameters such as the type of algae to be 213 214 produced and the end product marketed, Figure 1 can give the operator an indication of types of other decisions that would need to be considered and from there the risks involved can be 215 assessed. The consideration of the risks associated with each aspect of the product and process, 216 217 both independently and as a part of the whole, is a critical part of the risk assessment and failure to do so could result in rejection of an application and subsequent avoidable commercial failure. 218 Further to the processes outlined below and in Figure 1, environmental monitoring (ideally prior 219 220 to, during and post cultivation activity) must also be included as part of the environmental risk

221 assessment, however the financial implications of such activities can potentially be onerous and, 222 in theory, *ad infinitum*. Lessons should be learned for example from the mining industry, to avoid tax payers shouldering the burden of any clean up, remediation and/or monitoring 223 224 activities, long after industry has ceased production. Additionally, whilst a major aspect of the 225 risk assessment should be focused on the GM component, other more general factors (traits of 226 the non GM parent microalgae) should also be taken into consideration at this early stage- for example, is the algae of choice a native or wild-type to the area in which it will be cultivated, or 227 is it considered a biosecurity hazard in certain environments or conditions? Non-GM algae 228 229 discharged in to a non-native area could be just as much of a risk to the environment in the event of a release as any GM traits, and possibly more so if the GM algae are designed to be less 230 competitive in natural ecosystems. 231

# 232 Choice of Microalgae

Since most GM modifications are built on the back of the natural algal metabolic potential, 233 choice of species will be largely dependent on these base algae traits (e.g. oleaginous, high 234 235 carotenoid production, rapid growth rate). The choices of algae and the nature of the modification will ultimately have a major impact on the risk assessment, since there are multiple 236 237 factors to consider including local environmental conditions, existing infrastructure, budget, the growth medium, the scale of operation, as well as the final product. From cyanobacteria to 238 dinoflagellates, as many as 300 diverse species of microalgae are reported to form blooms in the 239 240 natural environment and nearly a quarter of these species are known to produce toxins. These species are known as 'Harmful Algal Bloom' (HAB) formers and fall into 2 categories [29]; The 241 high-biomass producers, which can cause large regions of hypoxia resulting in indiscriminate 242 243 kills of marine life after reaching dense concentrations [25], and the toxin producers such as

244 *Gymnodinium mikimotoi* [30] and *Karenia brevis* [31] that contaminate food supplies causing massive fish kills and the death of animals and birds [32]. Toxins are often present in the water 245 where wave action can create aerosols containing toxins and cellular debris. Animals, including 246 247 humans, are exposed to toxins when consuming contaminated seafood, have contact with contaminated water or inhale contaminated aerosols [33]. Some of these species such as 248 Alexandrium fundyense [34] have toxic effects at low cell densities and do not need to form high 249 density "blooms" to cause problems; the large scale, albeit controlled, cultivation of any such 250 strains (and their GM derivatives) can therefore pose a serious risk to human health. Use of HAB 251 252 forming algae should be avoided if possible (unless the toxin itself is the desired product), or strains should be additionally modified to reduce toxin production potential. Furthermore, 253 assessment should assess the likelihood of genetic modification unintentionally causing a 254 255 normally non-harmful alga (or any other organism capable of uptake of the genetic material), to start producing a toxin. Safety of human operators and any nearby populace is crucial and must 256 be considered if a toxin producing strain is used in any situation. GM algal species used in an 257 258 area not native to the non-GM wild-type parent must be considered as potentially invasive and risk assessed as such, since the release of such a species could pose a serious ecological threat 259 260 regardless of the presence or absence of genetic modification.

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## 262 Crop protection

Even without the GMO component, the sustainability of large-scale microalgae growth is a major challenge since, much like terrestrial crops, large algal monocultures will inevitably be invaded by pathogens and pests [35]. Microalgae growth facilities are an excellent habitat for a wide variety of unwanted microorganisms which are usually detrimental to productivity. Parasites and predators such as fungi, protozoans, viruses or aquatic invertebrates [36, 37] will
reduce productivity by consuming or killing the microalgae crop, and invasion by other algae
could affect productivity by outcompeting the GM strain.

Approaches to mitigate crop losses could include identifying strains resistant to pathogens, or even using GM technologies to engineer specific pest resistance into production species. Given how rapidly pathogens evolve, new strains would need to be continually developed. GM algal strains prepared in this way would have a clear competitive advantage over their wild type counterparts and this would need to be taken into consideration when preparing the risk assessment concerning potential environmental impact in the event of a release.

276 The use of extremophile algae, tolerant to high or low temperature, pH or salinity gives a boost to productivity by enabling growth under conditions too extreme for most potential 277 278 contaminants. A practical downside is that extremophiles often grow very slowly and so a 279 balance needs to be sought between growth rate and the need to keep contaminants to a minimum. Whilst the majority of currently commercially produced (wild-type) algal strains are 280 not extremophiles there are some significant exceptions such as carotenoid and astaxanthin rich 281 282 halotolerant species Dunaliella salina and Haematococcus pluvialis [38]. The incorporation of novel genes into extremophiles not currently being exploited could open up new markets. 283 284 Additionally, use of species such as thermophilic and acidophilic alga *Cyanidium caldarium*, 285 which is cultivated at below pH 5 and temperatures up to 56°C [39], could allow for direct carbon capture from industrial flue gas, thus adding value while increasing crop protection. From 286 287 an environmental protection stance, the use of genetically modified extremophiles offers a 288 unique advantage in that the majority of these organisms if released into the local environment

would quickly die out due to inability to adapt to the altered conditions, or would be outcompeted by the plethora of microorganisms already adapted to thrive under ambient
environmental conditions.

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293 Traits of Genetically Modified Microalgae

294 Targeted genetic modification is undertaken to enhance, redirect or reduce the production of enzymes or metabolites. Table 1 provides a brief overview of some of the ways in which 295 296 researchers have already genetically modified algae with commercial exploitation in mind. However, the act of altering the function of one metabolic pathway often has implications for 297 other non-targeted pathways, thereby potentially affecting their competitive fitness under natural 298 299 conditions and possibly their role in the food web should escape/release occur. For example, 300 increasing the cellular production of a given metabolite by changing the flux of material down a 301 given pathway, could cause an unintended reduction in cell growth by disrupting natural intracellular resource allocation. In assessing the risk of a given GM algae to the environment, 302 any advantages conferred by the new/modified genes/pathways and any corresponding 303 304 disadvantages compared to the wild-type, and additionally how the transgenes may affect other environmental microorganisms should they be transferred via HGT will need to be considered. 305 306 The potential adverse environmental consequences of GM algae will be intrinsically linked to 307 how the organism has been modified [25]. In addition, many GM techniques use the transfer of 308 selective or marker genes in addition to the main transgene, and as such the risks and impact 309 posed by these peripheral heterologous genes will also need to be considered (see below). 310 Information on the safety of the GM algae should also be sought, partially regarding any toxic,

allergenic or other harmful effects arising from the genetic modification, especially where the

algae or algae product would be destined for the food feed or pharmaceutical sectors.

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## 314 Selective genes and markers

## 315 Antibiotic, herbicide and fungicide resistance

There are two types of 'marker' genes used during genetic modification of algae: genes which 316 confer resistance to a selective agent; and reporter genes which produce products that can be 317 detected visually or by biochemical assay. The use of selective (antibiotic, pesticide and 318 319 herbicide) and reporter (fluorescent protein) marker genes are initially required for efficient 320 screening for successfully modified algal cells and are often inserted into the genome alongside the gene of interest. Although these marker genes often play no further role in the desired 321 phenotypes of the GM algae at the production stage, they usually remain in the genomes. 322 Additionally, selective genes can be used as an active trait in the final production strain – for 323 example a strain engineered with a herbicide resistance gene can be treated with this compound 324 to ensure monoculture growth of the GM strain and prevent invasion of the culture by faster 325 growing competitor species [40]. In the context of use for both initial selection and as an active 326 327 production trait these genes pose two potential risks. Firstly, their protein products may directly or indirectly have a negative effect on people and/or animals that consume or come into contact 328 with the algae and secondly, algae possessing these genes may cause environmental harm by 329 330 promoting gene transfer to other organisms or by providing the GM algae with a selective advantage in a normally inhospitable environment. Antibiotic, herbicide and pesticide resistance 331 genes may provide GM algae with a significant advantage if inadvertently released into a 332 333 watercourse fed with agricultural land run-off rich in such selective agents, and could therefore

cause substantial disruption of natural communities. Additionally, the horizontal gene transfer of 334 antibiotic or pesticide resistance genes to other microorganisms in the environment has the 335 potential not only to put humans at risk via the creation of so called "superbugs", but also to 336 cause ecological imbalances by allowing previously innocuous microorganisms to grow 337 338 unchecked [41]. Indeed, given the potential impact to human health surrounding the prevalence 339 of antibiotic resistance and the paucity of new antibiotics on to the market, this aspect should be taken into particular consideration when conducting the risk assessment of GM algae containing 340 such genes [18]. Safety concerns have led to the development of several strategies to eliminate 341 342 these genes from the genome after they have fulfilled their purpose (transposition, site-specific recombination, homologous recombination, co-transformation and gene editing) [42, 43]. 343 Removal of such selective genes prior to commercialisation would aid considerably in associated 344 risk reduction. Indeed, in April 2004 The European Food Safety Authority's (EFSA's) scientific 345 panel on genetically modified organisms issued a detailed opinion on the wide-scale use of 346 antibiotic resistance genes in genetically modified plants, including considerations of the 347 environmental risks [44]. Whilst this report was specifically with reference to GM plants, it is 348 also directly applicable to the use of resistance genes in GM algae. EFSA concluded that each 349 350 antibiotic resistance gene should be assigned to one of three groups (see Table 2). Group 1 contains antibiotic resistance genes which are already widely distributed among micro-351 organisms in the environment (soil, plant, water and the mammalian gut) and confer resistance to 352 353 antibiotics which have no or only minor therapeutic relevance in human medicine and restricted use in defined areas of veterinary medicine. Regardless as to whether the genes are left over from 354 the transformation process or being actively used for maintaining a unialgal culture condition, 355 356 the presence of these antibiotics resistance genes in the genome of transgenic algae is extremely

357 unlikely to change the existing spread of these genes in the environment or significantly impact human and animal health. Group 2 contains genes which confer resistance to antibiotics which 358 are used for therapy in defined areas of human and veterinary medicine. These genes are already 359 360 widely distributed among microorganisms in the environment and as such their presence in GM algae will have only a minimal effect on the spread of these genes and therefore have minimal 361 impact on human and animal health. Group 3 contains antibiotic resistance genes which confer 362 resistance to antibiotics highly relevant for human therapy and should therefore be avoided in the 363 genome of transgenic algae [44], so as not to expedite the widespread proliferation of resistance 364 365 to these "last resort" drugs, which currently have only low level of resistance but to which resistance is already growing in clinical settings [45, 46]. 366 The choice of antibiotic selection for genetically modified microalgae is not straight forward and 367 can be influenced by a plethora of factors including, photo, pH and temperature stability, salt 368 compatibility and solubility of the antibiotic, liquid/solid media selection, as well as natural alga 369 resistance and the impact of the antibiotic on associated microbiota. In the early stages of strain 370 371 development at laboratory scale, such factors will likely take precedence over the downstream implications of scale up (i.e. resistance genes are chosen irrespective of their grouping). 372 373 However, it is crucial to retain an awareness of the implications that marker selection can impose should the strain move forward to industrial production. At this later stage, the grouping of the 374

antibiotic resistance gene could then be of fundamental importance and will influence risk

376 assessment and whether additional modification for its removal is essential, advised or

377 unnecessary.

378 Zeocin is a formulation of phleomycin D1, a glycopeptide isolated from *Streptomyces* 

379 *verticillus*. Although not considered in the April 2004 European Food Safety Authority's

(EFSA's) antibiotic resistance gene assessment, Zeocin has gained significant levels of 380 popularity with algal genetic researchers over the past few years, so is worthy of note here. 381 Resistance to Zeocin is conferred by the product of the *ble* gene from *Streptoalloteichus* 382 *hindustanus* [47]. Belonging to the bleomycin family of antibiotics, it is effective against most 383 384 bacteria, filamentous fungi, yeast, plant, and animal cells, and causes cell death by intercalating 385 into DNA and inducing double-strand breaks [48]. Bleomycin is used to treat a range of cancers and is on the World Health Organization's List of Essential Medicines. It is therefore likely that 386 the use of the *ble* resistance gene would be classified into group 3 and therefore if used in the 387 388 creation of GM algae would need to be removed prior to commercialisation.

389

Use of a Group 1 resistance gene does not automatically ensure that its presence in genetically 390 modified algae can be considered as entirely low-risk during the commercialisation process. For 391 example, the *hph* and *hpt* genes encode a hygromycin phosphotransferase (HPH) enzyme which 392 inactivates and therefore confers resistance to the antibiotic hygromycin B [49] which, like other 393 394 aminoglycosides, kills bacteria, fungi and higher eukaryote cells by inhibiting polypeptide synthesis. As an example of a Group 1 resistance gene, hph has been isolated from E. coli and 395 396 Streptomyces hygroscopicus [50, 51], and is one of the most common antibiotic resistance markers used in the transformation of plants and algae. Hygromycin B is not in human clinical 397 use, but is licensed in the USA for veterinary use with swine and poultry. Even with a Group 1 398 399 resistance gene, a GM microalgae resistant to a veterinary medicine is likely to cause particular concern in areas of intense agriculture where run off may contain high levels of this antibiotic 400 401 either permanently, sporadically or during particular times of the year. In such cases, interaction

with local agricultural, veterinary and water treatment stakeholders should form an essential partof the risk assessment process.

Similarly, herbicide based selection markers may also result in risk assessment issues. The *bar* 404 gene confers resistance to the herbicide glufosinate which inhibits glutamine synthetase and as a 405 406 result, leads to accumulation of toxic levels of ammonia. The bar gene was originally cloned from *Streptomyces hygroscopicus*, the gene product of which encodes a phosphinothricin acetyl 407 transferase (PAT) enzyme. Interspecific transfer of this Streptomyces gene into Escherichia coli 408 showed that it could be used as a selectable marker in other bacteria [52]. GM algae carrying this 409 410 marker would have a significant selective advantage in media containing the glufosinate herbicide, which is potentially beneficial if the GM microalgae are prone to culture 411 contamination and poor long term stability. Conversely in the event of a release, this advantage 412 would also be translated to the natural environment in regions in which glufosinate is used and 413 subsequently runs off into water courses through other agricultural uses. In addition to being 414 used as an herbicide for GM crops, glufosinate is also used as a desiccant to facilitate harvesting 415 416 of non-GM crops.

417

### 418 Visual and biochemical markers

A range of visual and biochemical markers are frequently used in algal genetic modification to
allow researchers to determine which microalgae among a large population are modified and/or
to determine the gene product localisation within the cell. This is in contrast to antibiotic
selection, where all living microalgae can be considered to be genetically modified. The GUS
gene product β-glucuronidase provides a reporter gene assay, the colour of which depends on the
substrate provided [53]. The product of the Luciferase gene originally isolated from the firefly

Photinus pyralis is an oxidative enzyme that produces a bioluminescence [54]. A range of genes encoding a selection of fluorescent proteins are commonly used in selection or recombinant protein tagging, the most common of which is eGFP. Such markers are likely to be selectively neutral in the natural environment and should not confer any advantage or disadvantage on the GM strain. Indeed many marine organisms, including algae, produce fluorescent or chemiluminescent proteins naturally, although the actual function of such activity is poorly understood.

432

# 433 Nutritional Selection

Genetic modification can be used to create knock-out strains where one or more genes encoding 434 for amino acid (AA) production is lost. These strains are then only able to grow in the presence 435 of supplemented media and can then be used as a platform for further modifications where the 436 gene is added back in as a selective gene (thereby returning them to the wild-type state) and the 437 transformants selected in minimal media lacking the specific amino acid. Such strains would 438 439 have no competitive advantage over their wild type counterparts. Additional pathways can also be engineered into algae to aid production efficiency: for example, a phototroph could be grown 440 441 heterotrophically with the addition of a suitable sugar transporter. Such a modification may not have a direct impact on the actual target product itself, but would indirectly benefit the 442 production process economics. The introduction of a new biochemical capacity in such a manner 443 444 could confer lower, neutral or higher fitness depending on the modification and thus the fitness of the GM algae relative to the wild-type and would need to be considered in the environmental 445 446 risk assessment. For example, it could have the potential to occupy new environments not

447 normally suited to the species where the sugar or other compound is present at biologically448 relevant concentrations, and thus cause a shift in community population dynamics.

449

## 450 **Reproduction and gene transfer**

451 Many microalgal species persist in a haploid state and reproduce asexually and there are many genera in which sexual reproduction has yet to be observed. In many species however, given 452 specific environmental cues, asexual reproduction often switches to a sexual state enabling 453 populations to increase the level of genetic recombination. Maintaining a production strain in an 454 455 asexual state minimises opportunity to transfer genes to other compatible strains and also the frequency of horizontal gene transfer from contaminant strains. The risks from both gene 456 introgression and contamination of cultures are therefore reduced. The use of sexually 457 reproducing algae is likely to increase the potential for gene transfer unless there are specific 458 incompatibilities between species. That being said, even species exhibiting complex sexual life 459 cycles such as *Phaeodactylum tricornutum* [55] can be maintained in a non-sexual state by strict 460 management of growth conditions [56], a state easily achievable in a highly controlled closed 461 photobioreactor system, but much less so in an open system or in the event of an escape to 462 463 surrounding surface waters.

464

### 465 Horizontal Gene Transfer

Horizontal gene transfer (HGT) refers to one of several natural processes for the acquisition of
genetic information via the stable transfer of genetic material from one distantly related organism
to another outside of reproduction and without human intervention.

The genome of almost every organism shows the result of many ancient HGT events [57] either 469 470 as a result of direct DNA uptake or the result of virally or endosymbiosis-mediated DNA transfer. For example, analysis of ancient phylogenetic relationships and the non-lineal 471 evolutionary origin of genetic material has demonstrated that both Prokaryotic and Eukaryotic 472 genes have been transferred across diverse groupings such as chromalveolates via endosymbiotic 473 474 gene transfer [58]. These kinds of events in Eukaryotes however are rare, but have led to the diversification of chromalveolata from a single ancestral cell to the major clade we see today. 475 More common is the widespread occurrence of HGT involving bacteria and viruses, the most 476 477 prominent example of which is the rapid spread of antibiotic resistance genes amongst pathogenic bacteria. 478

In order for viral genes and proteins to function correctly inside their hosts they must be suitably 479 adapted to and be compatible with the genetic background of the host. This closely integrated 480 host-virus compatibility creates the opportunity for genes to move between lineages via HGT 481 [59]. The use of high throughput sequencing has enabled researchers to document the occurrence 482 483 of historical HGT in eukaryote algae /virus systems including coccolithoviruses, chloroviruses and prasinoviruses (all of which infect microalgae). Significant HGT has occurred between the 484 485 marine microalgae *Emiliania huxleyi* and the coccolithoviruses in both the virus to host direction and the host to virus direction, including the viral acquisition of a near complete pathway for 486 sphingolipid biosynthesis [60]. A major concern for GM microalgae use therefore, is that the 487 488 modifications created may be transferred from the GMO via HGT into natural algae, bacteria or virus species in the environment, and thereby cause damage to ecosystems via selective 489 490 advantage conferred by the transferred genes. If the GM algae is to be released into the 491 environment (deliberate or accidental), then determination of the likelihood of gene transfer from the algae to an unintended recipient should be considered as part of any risk assessment, if data is
available, as well as the impact that transfer of the transgene may have on unintended recipient
populations.

Significant efforts have been made to ascertain the risk of HGT from GM Crops to soil bacteria, 495 496 though HGT from plants to bacteria has not been conclusively demonstrated and, in most cases, 497 cannot be simulated in an optimized laboratory environment. However, HGT may occur when transgenic plant material decomposes due to bacterial activity releasing plant DNA [61]. This 498 has implications for directly using "waste" algal biomass as, for example, a crop fertiliser. 499 500 The chance of HGT depends on multiple factors: The frequency of HGT is strongly influenced by whether the organism is multicellular; eukaryotes, such as plants for example, have a much 501 lower relative frequency HGT than single celled prokaryote/eukaryote such as microalgae, which 502 503 in turn have a lower frequency than, for example, viruses [57]. The genetic relationship between the donor and the recipient will also affect the likelihood of HGT occurring, with the frequency 504 between distantly related species being much lower compared to HGT between the same species 505 506 or closely related strains.

The ecological relationship between the donor and the recipient is a particularly important 507 508 consideration; microalgae often grow as a consortium of microorganisms in a symbiotic relationship and indeed many algae do not thrive when grown axenically. This is due to the fact 509 that the majority of microalgae species lack the ability to synthesise their own B vitamins. 510 511 Instead B vitamins produced by the associated bacterial consortia are used by the alga, and in a symbiotic relationship the bacteria appear to be able to use the carbon products of algal 512 photosynthesis for their own growth [62, 63]. On an industrial scale it is unlikely that any algae 513 514 could be grown truly axenically. The presence of other microorganisms and their close

association in the growth matrix, will therefore increase the chances of HGT, but it will not be
possible to determine the relative increase when compared to an axenic culture and so the focus
of the ERA should be on potential impacts.

The occurrence of HGT events will result in a secondary "GMO" which may give rise to adverse 518 519 effects not controlled for by the management control measures imposed by the original licence or 520 permit [57] and as such the initial risk assessment should try cover all possible outcomes. Whilst the emphasis tends to be on transfer of GM traits to wild organisms, perhaps an equally large risk 521 is having GM algae acquiring wild type traits which could negate novel genetic traits in the GM 522 523 algae designed to minimize its ability to survive in nature. Despite the theoretically low chances of HGT occurring from a GMO into the wild, HGT cannot be dismissed by the research 524 community, and many have recognized that methods of monitoring HGT are often too 525 526 insensitive [64]. Accordingly, the risk management (which would normally include a monitoring program) must make room for advances in monitoring methodology to ensure not only the 527 greatest environmental security possible but also to provide robust reassurance to the public. 528 529

## 530 Choice of Growth facility

GM algae production will most likely make use of both open and closed systems. These options have significantly different challenges in terms of environmental exposure and risks to human health and the environment. Closed systems, such as PBRs, have the potential to minimize contamination and environmental exposure, but this comes at a high capital expense. Outdoor pond systems have lower initial capital costs, but rely on outcompeting potential contaminating organisms by using densely grown monoculture starter cultures (which are usually generated in closed systems) [35]. In addition, since there are few economically viable physical protective measures for an open pond setting, the potential for GMO release is much higher due to aerosol
dispersal, spillage, leakage, and vectors such as birds, insects and other animals (including
humans).

The types of growth facility available are many and varied and the choice of which is utilised 541 542 will depend on available infrastructure and resources, and the type of GM algae to be grown. 543 In addition to the type of growth facility used, the materials used in the facility construction will also play a role, not only in economic productivity/losses, but also in the overall biosecurity and 544 will need to be factored into the risk assessment process. For example in a large scale pond 545 546 facility the pond wall structure is one of the most costly elements of the set up but is also important in determining the levels of environmental exposure through leakage. As such 547 assessing the available materials (such as clay, concrete, asphalt, fiberglass, rubber, high-density 548 polyethylene) early on will enable an informed choice of material which achieves an appropriate 549 balance between initial costs, facility longevity, and overall suitability for algal growth and 550 551 containment.

Large-scale cultivation of GM algae and extraction of derived products will require operations in accordance with good manufacturing practice. This can lead to a conflict between the measures designed to protect the operator and the environment and those designed to protect the product [65] and as such a balance must be struck to ensure protection of the environment and human health are not compromised.

557 Where high-value low-volume products such as nutraceuticals or pharmaceutical grade products 558 are to be produced, high levels of production control will be required to ensure consistency, 559 minimise levels of impurity's and maintain maximal productivity. In such instances the use of closed photobioreactors would be most appropriate. These units also carry the lowest risk ofunintended release of the GM algae.

The majority of large scale manufacturing facilities involving GMOs in the UK operate in 562 563 contained bioreactors under containment level 1 with a few at containment level 2 which are principally for virus based vaccine manufacturing processes [65]. The majority of the 564 commercially interesting wild-type strains fall into hazard category 1 (unlikely to cause human 565 disease) with the exception of Chlorella spp. [66, 67] which has been known to cause 566 chlorellosis in humans and animals via ingress though open wounds. Whilst these events are very 567 568 rare they would result in *Chlorella* potentially falling under hazard category 2 (can cause animal 569 and in very rare instances human disease but is unlikely to spread to the community and effective treatments are available) [68]. As such, so long as the GM modification does not create, for 570 example, enhanced pathogenicity or virulence in humans or animals [57] it is likely that GM 571 microalgae production in closed PBR type facilities will also operate at containment level 2 or 572 below. 573

574 For low-value, high-volume production of biomass for aquaculture, biofuel or chemical commodities, outdoor raceway ponds are likely to be the only cost effective set up. However 575 576 growing GM algae in this kind of system offers no protection to the environment and therefore these kinds of commercial facilities for GM algae would be considered as deliberate release, 577 which would require the full EU Part C application for commercialisation and release which 578 579 involves an environmental risk assessment and post market environmental monitoring [12]. The use of industrial scale glass houses and polythene tunnels would offer a reasonable level of 580 containment under most circumstances. These could provide not only a level of protection to the 581 582 environment but simultaneously protecting the algae crop from predation and weather effects

such as storms and large temperature fluctuations across the year that could cause production
inefficiencies [69]. However the cost of enclosing ponds is likely to be prohibitive for the
majority of larger-scale production systems.

586

## 587 Environmental Exposure

There are a variety of mechanisms by which GM algae may become released into the environment during their production, processing and disposal, as well as their growth media. Release of GMOs into the environment can fall into two basic categories: deliberate and accidental, and measures should be taken to minimise unwanted releases and to manage their environmental impact if an event takes place.

593

Unintended Releases: Containment failure, system leaks, release during transport and
sterilisation failure prior to disposal would all be considered accidental or unintended releases.
Leaks from a bioreactor could lead to a significant algal release and containment measures
should be considered to contain any such leaks so escaped algae do not disperse into the
surrounding environment. This often involves forms of bunding, with bunded areas treated
periodically to destroy residual algae.

Harvesting will involve the processing of large volumes of liquid including the transfer from the growth reactor to dewatering systems and then on to the product extraction system. At this stage leakage and spillage are almost inevitable. The water recovered during dewatering will need to be fed directly back into the growth reactor with additional nutrients, or processed to ensure any surviving algae and pathogens are rendered non -viable prior to disposal of the water. Failure of waste water treatment could lead to significant algal release directly into habitable environments. 606 Consideration should also be given as to how and where the GM algal biomass will be 607 processed. For example, will it need to be transported off site to a processing plant and if so will the material need to be transported wet or dried, and will it be rendered non-viable before 608 609 transport? Dried algae, depending on the strain, may still be viable and therefore can still pose a significant dissemination risk, despite the ease and preference for transporting a reduced biomass 610 611 volume. Live algal suspensions (either concentrated or not) are bulkier and could be prohibitively expensive to transport, but may require less pre-processing to create and could be 612 considered under many circumstances to be easier to generate and control. A large, unplanned 613 614 release into a water course could however result in a high level of local exposure and a potential for environmental harm. 615 Due to the risk of horizontal gene transfer, disposal methods for GMOs and their associated 616 waste streams need to address the destruction of both the organism and the genetic material [61]. 617 There are various sterilisation methods employed which can be roughly classified into four 618

categories: heat, electromagnetic wave (UV, Gamma wave and microwave), filtration, andchemical sterilisation [70].

For very low level contamination of waste water, the use of filtration and UV light treatment can be very effective. However, microalgae are incredibly diverse and the resistance of some algae to UV radiation and other treatment technologies can be significantly higher than that of others. In addition high population loadings can cause significant reductions in efficacy, e.g. for UV irradiation, as partial shading reduces effectiveness.

As with UV, not all organisms can be killed effectively with chemicals such as chlorine and if

627 chemical sterilisation is to be used the efficacy will need to be validated and monitored.

628 Chemical use can induce flocculation that reduces chemical exposure to shielded internal cells in

a similar manner to antibiotic resistance in biofilms. Furthermore, the ecological impact of the
chemical utilised will also need to be assessed, heat and pressure (autoclaving) is the preferred
method of sterilising solid waste but could be impractical and cost prohibitive for water
treatment on an industrial scale. Inline heat treatment (like the systems used in milk
pasteurisation) could be effective, however the temperature and exposure time required for
effective sterilisation would need to be assessed (and monitored) for each individual GM algae
strain.

Large volumes of biomass are unlikely to be disposed of directly since the algal biomass is in 636 637 most cases the end product, and where the algae has been modified to produce a defined metabolite, the residual (waste) biomass can be used for added value in alternative applications 638 such as biofuel, aquaculture or agricultural feedstocks [71]. If however, a large scale biomass 639 disposal was required (presumably when the GM algae is employed in a bioremediation or 640 similar application), composting could offer a cost effective method. The relatively high 641 temperatures (greater than 55°C) over a prolonged period (15-21 days) combined with ammonia, 642 sulphur and other toxic metabolite production can combine to destroy the GMOs and degrade 643 cellular contents [61]. 644

645

Deliberate release includes the use of open pond growth systems since they provide no
protection against natural dispersion by weather and animal vectors of the GMO into the
environment. Although not directly intended, release is inevitable. Escape may also occur
through aerosol formation related to the turbulence and aeration necessary for cultivation.
Additional consideration should also be given to accidental discharge, sabotage of systems, or
natural disasters leading to a release. Such disaster scenarios are often envisaged as 'worst case

scenarios' but in reality, the long term, low level release from a fully operational industrial
activity is likely to have greater ecological impact than any one single unplanned release event.

### 655 Other factors associated with GM Microalgae

## 656 Enhanced lipid content

Several studies in recent years have focused on increasing the level of total lipid accumulation 657 within algal cells, primarily by deregulating triacaylglyceride (TAG) storage [72, 73] such that 658 the biomass can be used for the generation of biofuels. Additional studies have looked at 659 660 elevating the accumulation of specific oil components such as polyunsaturated fatty acids (PUFAs) for use in the nutraceutical and aquaculture markets [11, 74, 75]. In the majority of 661 studies, redirecting carbon metabolism to favour accumulation of lipids causes a reduction in 662 growth rate, compared to the wild type though this is not always the case. It is therefore unlikely, 663 given the suboptimal environmental growth conditions (compared to those of the mass culture 664 conditions), that these released GM algae would persist in the environment at a significant or 665 666 damaging level.

Since the biochemical and, therefore nutritional, content of these GM strains is altered, the 667 668 impact of release on food webs should be considered. Dietary lipid content and composition is a critical factor for a range of organisms throughout the food web. Larval development and growth 669 during early life stages in the Blue mussel Mytilus galloprovincialis and clam venerupis 670 671 *pullastra*, for example, have a critical requirement for a specific composition of lipids, especially long chain polyunsaturated fatty acids (omega 3 and 6) [76, 77]. Exposure to (and consumption 672 of) GM strains designed for biofuel applications, where short chain saturated fatty acid 673 674 production predominates, could therefore have significant negative health impacts, whereas

omega 3 production platforms may actually have a positive impact on health at various trophiclevels.

677

### 678 Enhanced Biomass productivity (shade effects and photosynthetic ability)

The density of algae that can be grown in PBRs is invariably affected by the levels of light 679 680 received and ultimately self-shading by the growing culture, which limits the overall density that can be achieved [78]. Improving biomass production can be achieved via a reduction in cellular 681 pigmentation (especially chlorophyll content), which results in a reduction in the shade effect 682 683 [79] and which can be achieved by altering the activity of genes involved in the chlorophyll biosynthesis pathway [80]. Pigment binding complexes are required not just for light harvesting 684 but also required for photo-protection and as such strains with modified pigmentation are often 685 more susceptible to photosensitivity under high light conditions, which can have a negative 686 impact on production in a growth system with uncontrolled lighting (i.e. outdoor). A second 687 approach to improving biomass productivity is to modify strains to improve the overall 688 689 photosynthetic efficiency via a reduction in antenna size, defined as TLH (truncated lightharvesting) mutant strains [81], by altering genes that encode light harvesting complex (LHC) 690 691 proteins, their import into the chloroplast, or translational regulation. In the event of escape, increased photosynthetic ability or a reduction in pigmentation may confer an advantage since 692 these modified strains would be able to occupy a modified environmental niche location in 693 694 comparison to their wild type counterparts. Colonization of a deeper position in the water column for example could impact on native strains with whom they are not normally in 695 696 competition the effects of which would be unknown.

697

# 698 **Production of human therapeutic proteins**

699 Recombinant therapeutic proteins are used widely in the biopharmaceuticals industry and whilst 700 the majority of these are produced in bacteria, yeast or mammalian cell culture, interest in 701 producing human therapeutic proteins from algae based platforms has grown in recent years [82]. It is unlikely that any of the therapeutic proteins such as antibodies and hormones [82-84] 702 703 that are of primary interest for expression would confer any selective advantage on the GM algae in the natural environment, though as with all modifications this would have to be confirmed on 704 a strain by strain basis comparison to the parental wild type strain. It is likely that the overall 705 706 fitness of such GM algae would be considerably lower due to the metabolic pressure of over expressing "unnecessary" (as far as the algae are concerned) proteins. 707

708

# 709 Monitoring

A survey, both molecular and observational, of information on the environment surrounding 710 production site such as local climate conditions, native flora and fauna, and details of any 711 712 compatible (sexually or HGT) wild relatives to the GM algae should be made prior to production. This base level data can then be used in assessment programs, and will enable 713 714 effective monitoring of long term cumulative effects in the event of a release [18]. Natural communities are usually in flux and can vary enormously over many spatial and temporal scales. 715 The monitoring program should include keynote species representing the diversity and 716 717 ecosystem functions of the natural fauna and flora, the GMO itself and species directly related to it within an area appropriate to the site and scale of activity. The strength and depth of the 718 baseline survey will determine how easily GMO induced perturbations can be identified, and 719 720 allow unexpected deviations to be investigated and acted upon if required. The establishment of

standard molecular based surveys to monitor not only for the transgene/s but also for communityalterations will be critical to the success of the ERA.

723

## 724 Conclusions and recommendations

In preparing a risk assessment and process design for large scale production of GM algae we 725 726 advocate that a common sense and precautionary approach should be used e.g. the use of contained PBR facilities in preference to open ponds. Where this is not feasible, the ponds 727 should be contained within secondary containment such as glass houses or polythene tunnels if 728 729 appropriate. This would serve to restrict the release of the GM algae into the environment and 730 would benefit the grower through reduced productivity losses from predation, contamination and weather events, and would provide a level of reassurance and security from those organisations 731 732 that may otherwise look to cause damage to the facility/ crop. Whilst the majority of GM algae will display reduced fitness in comparison with wild type strains, the sheer abundance of GM 733 algae associated with an industrial monoculture process, could cause the displacement and 734 735 disruption of local species, creating unintended and unforeseen ecosystem damage in the event of a large scale release. 736

Much can be learnt from existing industrial practises involving microalgae: the piecemeal feeding of GM microalgae into the natural environment through normal operational conditions is likely to have a similar effect as to the equivalent wild type species. Indeed, industrial activity with GM microalgae is likely, in the first instances, to take place at existing production facilities using modified versions of established strains, therefore a wealth of information on, and experience of dealing with, the local biotic environment should already be available for these ventures. The release of or transfer of modified genetic material to other organisms, and the 744 nature and impact of that material outside of controlled facilities is less well understood, and this is where risk assessment will need to be as broad and forward thinking as is possible to ensure no 745 detrimental consequences are created. The removal of 'accessory' unused primary selection 746 747 associated material, such as antibiotic resistance, may prove to be an essential part of the R&D pipeline to avoid unnecessary risk to both human and environmental health downstream. The 748 future is bright for algal biotechnology, the potential for microalgae to offer solutions relating to 749 energy, food & water security and health in the 21<sup>st</sup> century and beyond is without doubt, as is 750 the necessity that this will involve genetic modification. With this potential comes a 751 752 responsibility to the health and wellbeing of both the natural environment and the anthropogenic environment (which can no longer be regarded as distinct), which will require careful thought, 753 deliberation, assessment and action as appropriate. The new era of environmental risk assessment 754 755 for GM microalgae has begun, whilst we do not yet have all the answers, we are at least beginning to identify the right questions to ask. 756

757

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1) Species selection	Prokaryote (Cyanobacteria) Eukaryote microalgae Multic	ellular macro algae
2) Reproduction	Sexual reproduction Asexual reproduction Unknown	Choice of algae
3) Other considerations	HAB former? WT invasive? Extremophile? Axeni	c /non axenic growth
4) Water	Fresh water Industrial waste water	
5) Level of containment	Open terrestrial Closed terrestrial Open offshore system (ponds ect) system (PBR) system	Closed offshore system
6) Growth	Heterotrophic Phototrophic Mixotrophic	
7) Harvesting	Lipids Alcohols Carbohydrates Proteins Cor	nsolidated biomass Production
8) Processing	Hydrothermal Biochemical conversion Anaerobic digestion	Direct use
9) Waste streams	Water (spent media, excess nutrients and industrial waste water) Solid biomass	
10) Disposal	Chemical UV Composting Pasteurisat	tion Heat management inactivation
11)End products	Hydrocarbons Esterified biodiesel Alcohols B	iogas / hydrogen Out put type Fuel based
	Pharmaceutical nutraceuticals Animal /fish feed	Other co-products Other products

1002 Figure 1. Risk Analysis Decision Support System: Factors to consider in relation to the

1003 "parent" wild type, the GM algae and the production life cycle.

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## 1005 <u>Table 1. Examples of algae that have been modified to produce industrially relevant</u>

## 1006 products

Genus and species	gene	Gene function	Purpose of modification	method of modification
Nannochloropsis salina (1,2)	Random	Lipid biosynthesis and regulatory pathways	Enhance lipid accumulation for biofuel production	EMS random mutagenesis
	DGA1 (Diglyceride acyltransferase)	Production of storage lipids (TAG)		Agrobacteria
Thalassiosira pseudonana (3)	Thaps3_264297	Multifunctional lipase/ phospholipase/ acyltransferase		Antisense and RNAi
Nannochloropsis gaditana (4)	Random	Light harvesting complex protein biosynthesis and regulation	Reduced cell pigmentation and or improved photosynthetic efficiency for increased biomass production	EMS and insertional mutagenesis
Chlamydomonas reinhardtii (5)	Tla1	Truncated light-harvesting chlorophyll antenna size		Insertional mutagenesis
Nannochloropsis Oceanica (6)	NoD12 (Δ12- Desaturase)	Long chain polyunsaturated fatty	Enhance production of essential fatty acids (EPA and DHA) - Human nutrition and aquiculture	Electroporatio
Phaeodactylum tricornutum (7)	$\Delta 5$ -elongase $\Delta 6$ -desaturase	acid biosynthesis		Biolistic
Chlamydomonas reinhardtii (8, 9)	Erythropoietin	Hormone that controls rate of production of red blood cells	Production of Human therapeutic proteins	Biolistic
	10fM3	Domains 10 and 14 of fibronectin		
	14Fn3			
	Interferon β	Signalling protein -maintains blood brain barrier -used to treat multiple sclerosis		
	Proinsulin	Hormone that regulates blood sugar levels		
	VEGF	Vascular endothelial Growth factor -treats pulmonary edema, erectile dysfunction and depression		
	HMGB1	High mobility group protein b1 - functions in wound healing		
	Large single chain antibody	Acts against glycoprotein D of the herpes simplex virus		
Chlorella vulgaris(10)	hGH	Human growth hormone (with an added extracellular secretion signal)		Chemical treatment of Protoplasts
Haematococcus pluvialis(11)	pds	Phytoene desaturase (with point mutation)	Enhanced carotenoid biosynthesis	Biolistic

## 1007

1008 Examples given refer to the following research: (1)[85], (2) [73], (3) [72], (4) [81] (5) [86], (6)

1009 [74], (7) [11, 75], (8) [82], (9) [83], (10) [84], (11) [87].

Resistance Gene	Substrates	Grouping	
nptII	Kanamycin, Neomycin, Paromycin, Butirosin, Gentamicin B, Geneticin(G418)	Group 1 ; safe for use in field experiments and placing on the market	
hph	Hygromycin B	_	
Cm <sup>R</sup>	Chloramphenicol	Group 2; use should be restricted to field trial purposes only	
amp <sup>r</sup>	Ampicillin		
aadA	Streptomycin Spectinomycin		
ntpIII	Amikacin	Group 3; antibiotics highly relevant for human therapy and resistance genes should not be present in any GM algae	
tetA	Tetracyclines		

## 1011 <u>Table 2 Antibiotic resistance (selective) marker genes</u>