## Highly enantioselective hydrogenation of 1-alkylvinyl benzoates: a simple, non-enzymatic, access to chiral 2-alkanols

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Enantiopure 2-alkanols (**A**, Figure 1) constitute a primary class of building blocks for organic synthesis, used in the preparation of a plethora of chiral compounds.<sup>[1]</sup> Currently, a broad range of alcohols **A** are efficiently obtained in high enantiomeric purity by diverse enzymatic procedures.<sup>[2]</sup> In contrast, the synthesis of these alcohols by chemocatalytic reactions has not reached such a high performance in terms of enantioselectivity and product scope.<sup>[3-5]</sup>

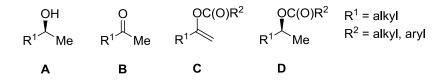


Figure 1. Structures of **A-D** type compounds.

A very convenient synthesis of alcohols **A** can be provided by hydrogenation or transfer hydrogenation reactions of methyl alkyl ketones **B**. However, high enantioselectivities are limited to substrates bearing relatively bulky R<sup>1</sup> substituents (e.g. *i*-Pr, Cy, *tert*-alkyl), while lower enantioselectivities are obtained in the case of ketones with linear alkyl R<sup>1</sup> groups.<sup>[3]</sup> At this regard, promising results have been achieved by the use of a Rh surfactant<sup>[3g]</sup> type or a Rucyclodextrin catalysts,<sup>[3d]</sup> providing high enantioselectivities (up to 94 % ee) for substrates bearing long R<sup>1</sup> chains, such as *n*-decyl methyl ketone, although the enantioselectivity decreases with the length shortening of this substituent (e.g. 74-76 % ee for *n*-butyl methyl ketone).

An alternative route to the synthesis of alcohols **A**, using catalytic hydrogenation reactions, is based on the enantioselective reduction of enol esters  $C^{[6]}$  followed by a hydroxyl deprotection of the resulting chiral esters **D**. The hydrogenation of several classes of prochiral enol-esters has been described in the literature,<sup>[7]</sup> but little information about the reduction of 1alkylvinyl derivatives **C** is available. This is mainly limited to reactions catalyzed by Rh complexes bearing monodentate phosphorus ligands, under relatively high hydrogen pressures (40-60 bar).<sup>[8,9]</sup> Thus, the groups of Reetz and Goossen have reported enantioselectivities up to 94 % ee in the hydrogenation of a 1-*n*-butylvinyl ester using a carbohydrate based phosphite.<sup>[8a]</sup> The latter group has also shown that this catalytic system provides high enantioselectivities (up to 98 % ee) in the hydrogenation of structurally related 1,2-dimethylvinyl esters, while enantioselectivity decreases to values near 80 % ee for substrates bearing longer alkyl chains in position 1.<sup>[8b]</sup> On the other hand, the group of Ding has described the application of catalysts based on phosphoramidites in the hydrogenation of 1-*n*-alkylvinyl substrates, giving enantioselectivities between 87 and 90 % ee.<sup>[8c]</sup> Inspired by these precedents, and following our interest in asymmetric hydrogenation,<sup>[10]</sup> we describe herein a study on the hydrogenation of 1-alkylvinyl esters with Rh catalysts based on chelating phosphane-phosphite chiral ligands (P-OP, Figure 2), which provides an efficient route for the preparation of chiral esters **D**.

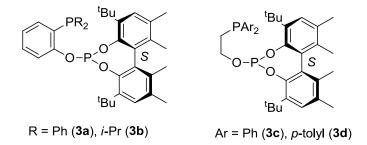
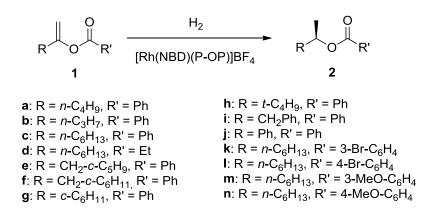


Figure 2. Structure of phosphane-phospite (P-OP) ligands.

Initially, a family of enol esters **1** (Scheme 1) was prepared in high yield by a Rucatalyzed condensation between carboxylic acids and terminal alkynes in water, which produces the desired Markovnikov isomer in high yield.<sup>[6b]</sup> Catalytic hydrogenations were then performed with a set of Rh catalysts precursors of formula  $[Rh(NBD)(P-OP)]BF_4$  [NBD = norbornadiene; P-OP = (S)-3a (4a), (R)-3a (4a'), (S)-3b (4b), (S)-3c (4c), (S)-3d (4d)].

As a starting point, some hydrogenations of **1a**, chosen as a representative substrate, were performed at room temperature and 20 bar of hydrogen. Under these conditions catalyst precursors **4a** and **4c** completed the reaction with relatively high enantioselectivities (88-89 % ee, entries 1-2, Table 1). We next noticed that these catalysts also displayed good activity at lower pressure (4 bar), enough to complete the reactions at S/C values of 200. Most remarkably, the decrease in hydrogen pressure produced an important enhancement on enantioselectivity.<sup>[11]</sup> Thus, **4a** gave a 94 % ee (entry 3), while **4c** improved this value up to 96 % ee (entry 5). By comparison, a lower enantioselectivity was observed with the isopropyl

substituted catalyst **4b** (entry 4), while *p*-tolyl derivative **4d** also provided a good enantioselectivity, but it did not improve the result of **4c** (entry 6). Finally, it should be remarked that a slight increase in reaction temperature allowed completing the reaction with a S/C of 500 in 24 h without decrease on enantioselectivity (entry 7).



Scheme 1. Hydrogenation of enol esters 1.

Table 1. Hydrogenation of  ${\bf 1a}$  performed with catalyst precursors  ${\bf 4}^{[a]}$ 

Entry	Cat	H <sub>2</sub> [bar]	S/C	% conv	% ee (conf)
1	<b>4</b> a	20	100	100	89 (R)
2	4c	20	100	100	88 (R)
3	<b>4</b> a	4	200	100	94 ( <i>R</i> )
4 <sup>[b]</sup>	4b	4	200	74	83 ( <i>R</i> )
5	4c	4	200	100	96 ( <i>R</i> )
6	4d	4	200	100	93 ( <i>R</i> )
7 <sup>[c]</sup>	4c	4	500	100	96 ( <i>R</i> )

[a] Hydrogenations in CH<sub>2</sub>Cl<sub>2</sub>, [Rh] =  $2 \times 10^{-4}$  M, [**1a**] = 0.02-0.1 M, at initial pressure and substrate to catalyst ratio (S/C) indicated. Reactions performed at room temperature for 24 h unless otherwise stated. Conversion determined by <sup>1</sup>H NMR and enantiomeric excess by chiral HPLC. Configuration was determined by comparison of the optical rotation sign with literature data. [b] Reaction time 37.5 h. [c] Reaction performed at 40 °C.

Following the finding of a highly effective system for the hydrogenation of **1a** we have next explored the scope of **4c**, examining the reaction with substrates **1b-1n**. Remarkably, this catalyst precursor showed high enantioselectivities in the hydrogenation of substrates bearing a linear alkyl substituent R. Thus, **1b** and **1c** were hydrogenated with 96 and 95 % ee, respectively (entries 1 and 2, Table 2). Likewise, the propanoate **1d** also provided high enantioselectivity at a S/C ratio of 1000 (97 % ee, entry 3). In addition, substrates **1e** and **1f**, bearing cycloalkyl chains, provided exceedingly high values of 98 % ee (entries 4 and 5).

Table 2. Hydrogenation of <b>1b-n</b> with catalyst precursors <b>4</b> <sup>(a)</sup>					
Entry	Cat	Substrate	S/C	% ee (conf)	
1	4c	1b	500	96 ( <i>R</i> )	
2	4c	1c	500	95 ( <i>R</i> )	
3	4c	1d	1000	97 ( <i>R</i> )	
4	4c	1e	500	98 (R)	
5	4c	1f	500	98 ( <i>R</i> )	
6	4c	1g	500	86 ( <i>S</i> )	
7 <sup>[b]</sup>	4d	1g	500	85 ( <i>S</i> )	
8	4c	1h	500	78 ( <i>S</i> )	
9	<b>4</b> a	1h	500	97 ( <i>S</i> )	
10	<b>4</b> a	1h	1000	97 ( <i>S</i> )	
11	4a'	1h	500	96 ( <i>R</i> )	
12	4c	1i	500	99 ( <i>R</i> )	
13	<b>4</b> a	1j	200	98 ( <i>R</i> )	
14	4c	1j	200	98 ( <i>R</i> )	
15	4d	1j	200	98 ( <i>R</i> )	
16	4d	1j	500	99 ( <i>R</i> )	
17	4c	1k	500	95 (R)	
18	4c	11	500	95 ( <i>R</i> )	

Table 2. Hydrogenation of 1b-n with catalyst precursors  $4^{[a]}$ 

19	4c	1m	500	96 ( <i>R</i> )
20	4c	1n	500	96 ( <i>R</i> )

[a] Reactions in CH<sub>2</sub>Cl<sub>2</sub> at 40 °C and an initial pressure of 4 bar of hydrogen, [Rh] =  $2 \times 10^{-4}$  M, [1] = 0.04-0.2 M. Reaction time: 24 h. Reactions showed full conversion unless otherwise stated. Conversion determined by <sup>1</sup>H NMR and enantiomeric excess by chiral GC or HPLC. See supplementary material for determination of configuration. [b] 95 % conversion.

Along the series, cyclohexyl-substituted substrate 1g constituted the most difficult case. Indeed, using 4a under the standard conditions only a low conversion (34 %) could be reached. In turn, 4c exhibited full conversion and provided a good enantioselectivity (86 % ee, entry 6), but unexpectedly, with an opposite *S* configuration. Moreover, 4d did not improve this value (entry 7). In contrast with the above results, the catalyst precursor 4c provided a remarkably lower enantioselectivity for the *tert*-butyl-substituted enol ester 1h (78 % ee, entry 8), while complex 4a provided the best catalyst for this substrate and afforded the *S* product with a 97 % ee (entry 9). Despite the presence of a bulky R substituent in 1h, it showed a good reactivity which allowed us to complete a reaction with a S/C of 1000 (entry 10).

An added value of the present system is that it allows a ready preparation of both product enantiomers. For instance hydrogenation of **1h** with precatalyst **4a'** provided (R)-**2h** with a 96 % ee (entry 11).

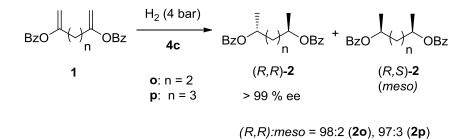
On the other hand, the benzyl derivative **1i** was very efficiently hydrogenated with **4c** giving (*R*)-**2i** with a 99 % ee (entry 12). This is a remarkable result since the product is useful for the preparation of 2-phenylpropylamines of pharmaceutical interest.<sup>[12]</sup> In addition, for comparative purposes, Ph derivative **1j** was also examined. This substrate is less sensitive to the structure of the catalyst and complexes **4a**, **4c** and **4d** provided (*R*)-**2j** with very high enantioselectivities, between 98 and 99 % ee (entries 13-16).

It is interesting to note that the enantioreversal observed in the hydrogenation of **1h**, compared to **1j**, parallels that observed before in the hydrogenation of *tert*-butyl and aryl

enamides.<sup>[13]</sup> This phenomenon has been studied in detail in the literature and assigned to an opposite regioselectivity of the olefin insertion step depending on the nature of the olefin substituent, favouring a  $\beta$ -alkyl in the case of the *t*-Bu enamide.<sup>[13b-c]</sup> Similarly to the hydrogenation of **1h**, the *S* enantiomer is also favoured in the case of the cyclohexyl substrate **1g**, although the enantioselectivity is lower. Apparently, the size of the Cy substituent is not high enough to completely disfavour an  $\alpha$ -alkyl pathway, therefore competition with the  $\beta$ -alkyl pathway may operate, with a concomitant erosion on enantioselectivity.

A particularly appealing application of the present hydrogenation is the preparation of chiral benzoates substituted at the benzene ring. These derivatives have interest, for instance, in the preparation of liquid crystals.<sup>[14]</sup> Accordingly, a set of Br and MeO substituted benzoates (**1k-1n**) were also examined. Noteworthy, the substitution did not significantly affect the reaction and compounds **2k-2n** were obtained with full conversion and enantioselectivities between 95 and 96 % ee (entries 17-20), similar to that shown by unfunctionalized benzoate **1c**.

An alternative application of the present reaction is the hydrogenation of bis-enol benzoates suitable for the preparation of synthetically useful diols.<sup>[7a, 15]</sup> To this aim, the novel dibenzoate **10** was prepared and examined (Scheme 2). Using **4c** and a S/C ratio of 200 (i.e. 400 olefin bonds per Rh atom), the reaction was completed under our standard conditions and only a 2 % of *meso* compound was observed. The remaining product corresponds to the *R*,*R* enantiomer, as the *S*,*S* enantiomer was not observed. For the dibenzoate **1p**, similar results were observed. Thus, 3 % of the *meso* and an enantioselectivity higher than 99 % ee was observed. Remarkably, this procedure gives comparable results to the dynamic kinetic resolution process of analogous 1,4- and 1,5-diacetates described by Bäckvall and coworkers.<sup>[15a]</sup>



Scheme 2. Hydrogenation of dibenzoates.

Considering the synthetic application and scale-up of the hydrogenations of enol esters **1**, an important point to consider is the catalyst performance at a high substrate concentration or even in the neat substrate. Thus, a minimization of solvent added has a high environmental interest and,<sup>[16]</sup> in addition, the reduction of the volume reaction for a certain amount of product is an aspect of industrial value.<sup>[17]</sup> Prompted by these considerations, we performed the hydrogenation of **1a** with precatalyst **4c** at a S/C ratio of 500 in the neat substrate. Noteworthy, the catalyst is not inhibited at high substrate concentration and full conversion was obtained after 24 h, leading to **2c** with a 96 % ee (entry 1, Table 3). Likewise, reactions performed in neat **1h**, **1j** and **1n** provided high conversions and enantioselectivities (entries 2, 4 and 5, respectively). This procedure is not suitable for benzyl substrate **1i**, which is solid. In turn, a reaction in a **1i**:CH<sub>2</sub>Cl<sub>2</sub> 1:1 (w/w) mixture was performed. As in the previous examples, an excellent enantioselectivity was obtained and (*R*)-**2j** was obtained with a 99 % ee (entry 3). Likewise, **1p** was hydrogenated more satisfactorily using a substrate:CH<sub>2</sub>Cl<sub>2</sub> 1:1 mixture. Noticeably, this reaction gave only a 2 % of the *meso* product (entry 6).

Table 3. Hydrogenations performed with precatalysts 4 at high substrate concentration<sup>[a]</sup>

Entry	1	Cat	1:CH <sub>2</sub> Cl <sub>2</sub> <sup>[b]</sup>	% ee (conf)	
1	<b>1</b> a	4c	n	96 (R)	

2	1h	<b>4</b> a	n	95 ( <i>S</i> )
3	1i	4c	1:1	99 ( <i>R</i> )
4	1j	4c	n	99 (R)
5	1n	4c	n	96 ( <i>R</i> )
6 <sup>[c]</sup>	1p	4c	1:1	> 99 (R,R)

[a] Reactions at 40 °C and an initial pressure of 4 bar of hydrogen, S/C =500. Reaction time: 24 h. [b] Substrate: solvent weight ratio, n denotes a reaction performed in the neat substrate. [c] 2 % of *meso* compound observed.

Despite the corresponding debenzoylation is a simple, well known reaction in the literature,<sup>[18]</sup> due to the interest of products **2** in the preparation of alcohols, we wanted to fully validate the concept including some examples of deprotection of benzoates **2** (Scheme 3). Thus, treatment of **2c** with an excess of K<sub>2</sub>CO<sub>3</sub> in methanol provided (*R*)-2-octanol (**5c**) in high yield without decrease on enantioselectivity (95 % ee). A similar reaction was performed with **2h**, which also proceeded without loss on enantioselectivity (98 % ee). Finally, particularly interesting debenzoylation of **2i** provided synthetically useful<sup>[12]</sup> (*R*)-1-phenyl-2-propanol **5i** with 93 % yield and 99 % ee.

$$\begin{array}{c} & \bigcirc \\ R & \bigcirc \\ Ph \\ \mathbf{2} \\ \mathbf{2} \\ \mathbf{2} \\ \mathbf{1} \\ \mathbf{2} \\ \mathbf{2} \\ \mathbf{1} \\ \mathbf{2} \\ \mathbf{1} \\ \mathbf{2} \\ \mathbf{2} \\ \mathbf{1} \\ \mathbf{1}$$

Scheme 3. Deprotection of benzoates 2.

In summary, a highly enantioselective hydrogenation of enol esters 1 using Rh catalysts bearing chiral phosphane-phosphite ligands has been described.<sup>[19]</sup> The reaction has a broad scope and provides a wide range of esters 2 with high enantiomeric purity which are suitable precursors of widespread 2-alkanols. In addition, catalysts keep a high activity under high substrate concentration and even in the neat substrate. These features, along with a very convenient preparation of substrates from commercially available reagents in water, conforms a highly practical and sustainable synthesis of valuable esters **2**. Further research on the scope and mechanism of this hydrogenation is currently in progress.

## Acknowledgements

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