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1 **Immobilization of selenium by Mg-bearing minerals and its implications for selenium**
2 **removal from contaminated water and wastewater**

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20 **Abstract**

21
22 This study examines the possible immobilization of Se(VI) by Mg-bearing hydrotalcite and
23 serpentine-like minerals. Selenate immobilization was carried out via adsorption and
24 coprecipitation reactions under alkaline conditions. The effects of Mg/Al ratios, temperature
25 and initial Se concentration on the adsorption and/or coprecipitation of Se⁶⁺ onto these Mg-
26 bearing minerals were examined. The sorption mechanism of Se(VI) was examined by XAFS
27 analysis to give account of its local coordination environment. The results showed that Se(VI)
28 sorption behavior by hydrotalcite and serpentine-like minerals was mainly influenced by their
29 Mg/Al ratio. Higher removal efficiency of Se(VI) (> 60 and 90% at 100 and 10 ppm initial Se
30 concentration) was observed during coprecipitation onto hydrotalcite and serpentine-like
31 phases with Mg/Al ratios of 2 and 1.25, respectively. The formation of Mg-bearing minerals
32 was enhanced at higher temperature (at 75°C) but the effect of temperature in Se(VI)
33 immobilization was very minimal. Selenate was mainly retained via outer-sphere complexation
34 but an irreversible fraction of sorbed selenate (about 20%) was observed in these mineral
35 phases. In overall, this study has several important implications in the possible application of
36 hydrotalcite and aluminian serpentine in Se(VI) immobilization.

37
38 **Keywords:** Hydrotalcite, aluminian serpentine, selenate treatment, alkaline condition

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42 1. Introduction

43

44 Selenium (Se) is an essential micronutrient but toxic at high concentrations, so it is one of the most
45 strictly regulated trace inorganic elements in the environment (Santos et al., 2015). The USEPA set 5
46 $\mu\text{g/L}$ as the regulatory limit in surface water because this concentration is the maximum exposure
47 limit for aquatic communities without any significant effects (USEPA, 2014). In humans, Se at high
48 concentrations increase the risks of developing breast, colorectal and kidney cancers, melanoma and
49 lymphoid neoplasms, Parkinson's disease and amyotrophic lateral sclerosis (ALS) (Taylor et al., 2009).
50 The provisional drinking water limit recommended by WHO and adopted by most of the developed
51 countries is $10 \mu\text{g/L}$. Prohibitively high amounts of Se can be introduced into the environment
52 through various natural and anthropogenic sources such as localized geological anomalies (Sigrist et
53 al., 2012), mine drainage (Sasaki et al., 2008) as well as from wastes materials from coal power plants,
54 oil refineries and metal extraction industries (Cornelis et al., 2008). More recently, large quantities of
55 coal processing wastes (Chugh and Behum, 2014) and rocks from tunnel excavation for road and
56 railway construction (Tabelin et al., 2014; Tamoto et al., 2015) had been reported to leach out
57 substantial amounts of Se that necessitated treatment.

58

59 Dissolved Se (i.e., Se in surface and ground waters including waste waters) predominantly exists as
60 either Se(IV) or Se(VI) species depending on the pH and redox conditions (Goldberg, 2012). Previous
61 studies have shown that both of these oxidation states of Se form oxyanions that undergo pH
62 dependent protonation-deprotonation reactions. Selenate which has two oxyanions (HSeO_4^- and
63 SeO_4^{2-}), is the dominant species in natural oxic waters and wastewaters but is less toxic compared to
64 Se(IV) (Santos et al., 2015). In comparison, Se(IV) forms three oxyanions (H_2SeO_3 , HSeO_3^- and
65 SeO_3^{2-}) and the dominant species under reducing conditions (Das et al., 2013). However, it is not
66 uncommon for these two species to co-exist in groundwater because the oxidation of Se(IV) to Se(VI)
67 by O_2 is very slow (Masscheleyn et al., 1990). Among these two, Se(IV) is less mobile because it
68 easily adsorbs onto positively charged metallic oxyhydroxides like ferrihydrite as well as onto
69 negatively charged clay minerals like kaolinite (Das et al., 2013). In contrast, Se(VI) is very mobile in

70 the environment because it barely adsorbs onto both negatively charged and positively charged
71 mineral surfaces even though it also exist as a negatively charged oxyanion (Goldberg, 2012).
72 Because of this, removal of Se(VI) in contaminated waters by chemical approaches is very difficult
73 and require its reduction first to Se(IV) that is followed by its adsorption onto various minerals
74 surfaces such as aluminum, iron, manganese, and titanium oxides and clay minerals (Goldberg, 2013).
75 Because of the strong stability of Se(VI), its reduction to Se(IV) is kinetically sluggish and requires
76 the use of strong reducing agents that are difficult to handle during treatment (Santos et al., 2015).
77 Thus, alternative methods that do not involve reducing agents in the removal of Se(VI) from
78 contaminated water should be explored.

79

80 One possible alternative approach is to use hydrotalcite and aluminian serpentine as adsorbents under
81 alkaline conditions. Removal of Se(VI) by simply raising the pH is easier and more economical than
82 the use of strong reducing agents. Hydrotalcite has a general formula of $(M^{2+}_{1-x}M^{3+}_x (A^{n-})_{x/n}(OH)_2 \cdot$
83 $mH_2O)$, where M^{2+} and M^{3+} are divalent and trivalent cations, respectively, x is equal to the ratio
84 $M^{2+}/(M^{2+} + M^{3+})$, and A^{n-} is the interlayer anion with negative charge n . while aluminian serpentine
85 has a chemical formula of $(Mg_{3-x}Al_x)(Si_{2-x}Al_x)O_5(OH)_4$ where x could increase from 0.25 to 1.0 (De
86 La Calle et al., 2003). These mineral phases can be found exceptionally in natural environment such
87 as the hyperalkaline springs in Oman (Anraku et al., 2008), hydrotalcite deposit in Snarum, Norway
88 (De La Calle et al., 2003), ternary debris flows in Northern Southland, New Zealand (Craw et al.,
89 1987) and Khabarovsk region in Russia (Moroz et al., 2001). The natural association of hydrotalcite
90 and aluminian serpentine could be related to their compositional Mg/Al ratio which is close to 3.0 (De
91 La Calle et al., 2003). Moreover, these minerals which were synthesized in Mg-Si-Al systems in
92 previous studies showed surprisingly strong adsorption capacities for fluoride (Liu et al., 2012) and
93 arsenate (Opiso et al., 2010; Opiso et al., 2012).

94

95 The main goal of this research is to evaluate the possibility of developing direct removal techniques of
96 Se(VI) from wastewater using hydrotalcite and aluminian serpentine via adsorption and co-
97 precipitation reactions under alkaline conditions. Specifically, the effects of temperature, Mg/Al ratio

98 and initial Se concentration on the adsorption and/or co-precipitation of Se(VI) onto these Mg-bearing
99 minerals were examined. Moreover, X-ray absorption fine structure analysis (XAFS) was carried out
100 in order to give insights into the mechanisms involved in the adsorption and/or incorporation of
101 Se(VI).

102

103 **2. Materials and Methods**

104

105 **2.1 Synthesis of Mg-bearing minerals**

106 The Mg-bearing minerals were synthesized after the procedure developed by Opiso et al., (2010) by
107 mixing stock solutions of 0.03 M Na_2SiO_3 with 0.09 M NaNO_3 , 0.03 M $\text{Mg}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ with 0.03 M
108 NaNO_3 and 0.03 M $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ at various temperature conditions of 25, 50 and 75°C. The
109 Mg/Si/Al molar ratios were varied from 9:1:0 to 3:1:6 with a constant Si molar ratio equal to 1. The
110 pH was adjusted to 11 ± 0.5 by adding 5 M of NaOH solution and the solution were then shaken for 7
111 days. The precipitates were collected by centrifugation and was freeze-dried prior to any analysis. The
112 mineralogy of the precipitates was examined by X-ray Diffraction (RINT-2100V/PC diffractometer,
113 Rigaku, Japan) with Ni-filtered $\text{Cu-K}\alpha$ radiation at 30 kV and 20 mA. The nomenclature of the
114 samples were also patterned after their corresponding Mg/Si/Al molar ratios which varied from MSA
115 910 (Mg, Si and Al molar ratio of 9:1:0) to MSA 316 (Mg, Si and Al molar ratio of 3:1:6).

116

117 **2.2 Selenate adsorption and coprecipitation reactions**

118

119 For coprecipitation experiments, appropriate amounts of Na_2SeO_4 solutions was instantaneously
120 added during synthesis of Mg-bearing minerals to obtain an initial Se(VI) concentration of 100 ppm.
121 The solutions were shaken for 7 days prior to collection and analysis. In the case of adsorption
122 experiments, Se(VI) was added only into the solution after synthesis (7 days) and was further shaken
123 for additional 7 days. Similar experiments were also conducted at lower Se(VI) concentration of 10
124 ppm (at 25°C only) to examine the effect of initial Se concentrations. The remaining Se(VI)

125 concentration was measured using Inductively Coupled Plasma-Atomic Emission Spectroscopy (ICP-
126 AES) (ICPE-9000 Shimadzu, Japan) while the solid samples were analyzed by X-ray Diffraction. The
127 amount of sorbed Se(VI) was calculated based on the amount of Se(VI) removed from the solution
128 and the amount of dried precipitates.

129

130 **2.3 Stability test of selenate using phosphate anion extractant**

131

132 The stability of sorbed Se(VI) was examined following the desorption procedure employed by Opiso
133 et al., (2010). Twenty (20) mg of each mineral sample was added to 40 mL of 0.1 M Na₂HPO₄
134 solution. The extraction was carried by shaking the solution for 7 days prior to measurement of Se
135 concentration using ICP-AES. The desorption efficiency was calculated based on the amount of
136 Se(VI) released into the solution per grams solid precipitates which was collected after adsorption and
137 coprecipitation experiments. Also, the difference between the desorption efficiency of Se(VI) after
138 adsorption and coprecipitation experiments was the basis in deriving the irreversibly sorbed Se(VI) in
139 this study. Hence, irreversible fraction exists if the desorption efficiency of Se(VI) from adsorption
140 reactions is higher compared to coprecipitation.

141

142 **2.4 XAFS analysis**

143

144 XAFS analyses were conducted on selected samples with notable irreversible fraction of Se to
145 determine Se(VI) retention mechanism unto Mg-bearing minerals. The selenium K-edge XAFS
146 spectra were measured at BL9A, Photon Factory, KEK, Japan in which the synchrotron radiation from
147 2.5 GeV storage ring was monochromatized with Si (111) double crystal monochromator. The
148 scanning was carried out from 12 600 to 13 000 eV in order to obtain the Se K-edge XAFS spectra.
149 Moreover, the EXAFS data were extracted from the raw data by following the procedure of Charnock
150 et al., (2007).

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155 **3. Results and Discussions**

156

157 **3.1 Mineralogy of synthesized Mg-bearing minerals**

158

159 Figure 1 shows the mineralogy of pure synthesized hydrotalcite and serpentine-like minerals formed
160 at 25 and 75°C as influenced by their Mg/Al ratio (data of 50°C not shown). The compound with
161 measured basal spacing of more than 7.51 Å with Mg/Al molar ratio greater than 2 (MSA 811 to
162 MSA 613) can be classified as hydrotalcite while the generated phases with Mg/Al molar ratio less
163 than 2 and a basal spacing of less than 7.50 Å can be classified as serpentine (MSA 514 to MSA 316)
164 (Opiso et al., 2012). The formation of serpentine-like phases could be explained by the formation of
165 polysilicate where SiO₄ units condense with the same orientation (Albertazzi et al., 2007; Baskaran et
166 al., 2013). The attachment of these silicate layers onto the brucite-like sheet coupled with the
167 decreasing basal spacing as more Mg is replaced by Al possibly occurred during their formation
168 (Mizutani et al., 1990; Depege et al., 1996; Opiso et al., 2012).

169

170 Moreover, the presence of silicate in the interlayer leads to lower crystallinity not only in the basal
171 direction but also within layers similar to the previous results of Mg-Al hydrotalcite intercalated with
172 silicate anion (Albertazzi et al., 2007; Baskaran et al., 2013). However, the generated mineral phases
173 showed increasing crystallinity at 75°C in which sharper peaks of hydrotalcite can be clearly
174 observed compared to generated phases at 25°C. At higher Al concentration (MSA 316), bayerite and
175 gibbsite were also formed in addition to serpentine at 25°C and 75°C, respectively. On the other hand,
176 brucite was generated in the absence of Al (MSA 910) and at higher temperature of 75°C with higher
177 Mg concentration (MSA 811).

178

179

180

181

182 **3.2 Selenate adsorption reactions**

183

184 *Mineralogy of the synthesized phases*

185

186 The XRD patterns of the mineral phases generated after Se(VI) adsorption at different temperatures
187 with 100 ppm initial Se concentration is shown in Figure 2. At 25°C and 50°C, gibbsite was formed
188 instead of bayerite at high Al concentration (MSA 316). The presence of an additional peak around
189 9.0 Å in addition to those of serpentine in MSA 514 sample was also observed. This additional peak
190 may correspond to hydrotalcite with larger basal spacing (You et al., 2001). At 75°C, no significant
191 differences in the XRD patterns were observed compared to the pure synthesized samples. Moreover,
192 the XRD patterns of the generated phases at 10 ppm initial Se(VI) concentration were all similar to
193 the pure synthesized samples except for the disappearance of gibbsite at high Al concentration as
194 shown in Figure 3. Table 1 shows the Mg/Al ratio, solid mineralogy of synthesized mineral phases
195 and adsorbed amount of Se(VI) by the mineral phases after adsorption experiments at different
196 temperature conditions.

197

198 *Selenate adsorption behavior*

199

200 Figure 4 presents the removal efficiency of Se(VI) after adsorption experiments at different
201 temperature conditions (A) and initial Se concentration (B). Regardless of initial Se concentration, the
202 removal efficiency of Se(VI) increased from MSA 811 to 613 (Mg/Al ratio from 8 to 2) and
203 decreased thereafter from MSA 514 to MSA 316 (Mg/Al ratio from 1.25 to 0.5). The optimum
204 removal efficiency of more than 50% (at 100 ppm initial Se concentration) and 80% (at 10 ppm initial
205 Se concentration) which was observed in MSA 613 and 514 samples corresponds to hydrotalcite and
206 serpentine phases with Mg/Al ratio of 2.0 and 1.25, respectively. This high removal efficiency of

207 Se(VI) by Mg-bearing minerals is very significant because of the absence of any reported findings on
208 various mineral surfaces that can directly remove Se(VI) from aqueous solutions at alkaline
209 conditions. The presence of silicate anion in the interlayer of Mg-Al hydrotalcite with Mg/Al ratio
210 close to 3.0 tends to have higher specific surface area and a more homogeneous pore size distribution
211 (Albertazzi et al., 2007; Baskaran et al., 2013). The anion-exchange capacity (AEC) of Mg-bearing
212 minerals also increases with decreasing Mg/Al ratio (You et al., 2001) as more Al substitutes for Mg
213 in the brucite-like sheets (De La Calle et al., 2003). However, the presence of some silicate species
214 adsorbed on the particle surface cannot be ruled out as reported by Albertazzi et al., (2007) and this
215 could significantly influence Se(VI) adsorption. In addition, the effects of temperature on Se(VI)
216 adsorption by hydrotalcite and serpentine-like minerals showed no significant trend and needs further
217 investigation.

218

219 **3.3 Selenate coprecipitation reactions**

220

221 *Mineralogy of the synthesized phases*

222

223 Table 2 shows the Mg/Al ratio, solid mineralogy of synthesized mineral phases and sorbed amount of
224 selenate by the mineral phases after coprecipitation experiments at different temperature conditions.
225 Similar findings were also observed in the differentiation of Mg-bearing phases as the Mg/Al ratio
226 varies. The generated phases varied from hydrotalcite (MSA 811 to 613 systems) to serpentine (MSA
227 514 to 316 systems) as shown in Figure 5. The mineral phases also showed increasing crystallinity
228 with increasing temperature as sharper peaks of hydrotalcite and serpentine-like minerals phases can
229 be observed at 50°C (data not shown) and 75°C. The presence of additional peak in MSA 514 samples
230 was also observed at ambient temperature as well as in MSA 415 samples at higher initial Se
231 concentration. Hence, the presence of Se(VI) seemed to affect the differentiation of hydrotalcite and
232 serpentine phases in MSA 514 and MSA 415 samples. The additional peak also disappeared at 50°C
233 and 75°C, and less evident at much lower Se concentration. Figure 6 shows the XRD patterns of Mg-
234 bearing minerals formed in the presence of lower Se(VI) concentration.

235

236

237

238 *Selenate coprecipitation behavior*

239

240 The removal efficiency of Se(VI) during coprecipitation experiments showed similar trend with
241 adsorption experiments in relation to the effect of Mg/Al ratio. Figure 7 presents the removal
242 efficiency of Se(VI) during coprecipitation with Mg-bearing minerals at different temperature
243 conditions (A) and initial Se concentration (B). Only a slight increase in the maximum removal
244 efficiency of Se(VI) was observed (> 60% and 90% at 100 ppm and 10 ppm initial Se concentration,
245 respectively) in MSA 613 and MSA 514 samples. This increase in the removal efficiency of Se(VI)
246 during coprecipitation experiments may suggests that Se(VI) could be incorporated within the mineral
247 structure of Mg-bearing minerals in addition to surface adsorption. Also, no significant effect of
248 temperature was observed in the removal of Se(VI) during coprecipitation experiments.

249

250 **3.4 Stability test of selenate using phosphate anion extractant**

251

252 The stability test of Se(VI) using phosphate as extractant anion was conducted for MSA 613, MSA
253 514 and MSA 415 samples in order to determine whether Se(VI) can be irreversibly fixed by Mg-
254 bearing minerals. Figure 8 shows the desorption efficiency of adsorbed (A) and coprecipitated (B)
255 Se(VI). The results revealed that more than 80% of the adsorbed and coprecipitated Se(VI) was
256 removed in 0.1 M Na₂HPO₄ solution. Regardless of temperature, the irreversible fraction of sorbed
257 Se(VI) (about 10%) was observed only in serpentine-like minerals (MSA 514 samples). In MSA 613
258 samples, about 20% of irreversibly fixed Se(VI) was observed only at 75°C. At lower Se
259 concentration however, only hydrotalcite phases (MSA 712 and MSA 613) showed significant
260 irreversibly bound fraction of Se(VI) (data not shown).

261

262 **3.5 Selenium K-edge XAFS analyses**

263

264 Based from the XANES data (Figure 9), the absorption edges of Se retained by hydrotalcite and
265 serpentine-like phases were all identical and matched the Se(VI) standard located at 12 665 eV. This
266 clearly shows that no shifts in its oxidation state occurred during the adsorption and coprecipitation
267 reactions with Mg-bearing minerals. Similar results were also observed by ^{77}Se NMR data of seleno-
268 oxyanions in hydrotalcite-like compounds (Hou and Kirkpatrick, 2000). The coordination number
269 (CN), inter-atomic distance (R), and Debye-Waller factor (σ^2) based from the fitted structural
270 parameters for selenium is shown in Table 3. The single Se–O shell with CN of 4 at 1.64 to 1.65 Å
271 was adequately fitted from the experimental data of the analyzed samples. This bond distance is
272 consistent with previously published data on Se–O distances (Hou and Kirkpatrick, 2000; Peak, 2006).
273 However, a second shell Se–Al/Mg distance was not detected.

274

275 **3.6 Selenate retention mechanisms**

276

277 Based on the XAFS data, the absence of second shell Se–Al/Mg distance suggests that Se(VI) was
278 mainly retained via outer-sphere complexation as suggested by previous studies. The high desorption
279 efficiency of adsorbed and coprecipitated Se(VI) in phosphate bearing solution also suggests that it
280 was mainly adsorbed on the mineral surface and in the disordered interlayers of hydrotalcite (Hou and
281 Kirkpatrick, 2000) and serpentine-like minerals. The observed increase in the basal spacing of
282 hydrotalcite also indicates the retention of Se(VI) in the interlayer (You et al., 2001). However, the
283 formation of inner-sphere complexes and incorporation within the mineral structure cannot be ruled
284 out completely for serpentine-like minerals due to the observed irreversibly bound fraction of Se(VI).
285 The formation of both outer-sphere and inner-sphere complexes and replacement of Si by arsenate in
286 the tetrahedral sheet of serpentine was already reported in several studies (Charnock et al., 2007;
287 Opiso et al., 2010; Goldberg, 2013).

288

289 **4. Conclusions**

290
291 The results of this study have several important implications in the possible application of hydrotalcite
292 and aluminian serpentine in Se(VI) immobilization. First, hydrotalcite and serpentine-like mineral
293 phases with Mg/Al ratio of 2 and 1.25, respectively, can directly remove Se(VI) from contaminated
294 water and wastewater at alkaline condition. Second, the difference in the removal efficiency of Se(VI)
295 between adsorption (> 50 and 80% at initial Se concentration of 100 and 10 ppm, respectively) and
296 coprecipitation experiments (> 60 and 90% at initial Se concentration of 100 and 10 ppm,
297 respectively) was not significant. So, the use of Mg-bearing minerals in Se(VI) immobilization can be
298 applied in various countermeasure where adsorption and/or coprecipitation techniques is necessary.
299 Third, higher temperature of 75°C could enhance the formation of Mg-bearing minerals but the effect
300 of temperature in Se(VI) immobilization was also minimal. This could suggests that the treatment of
301 Se(VI) via adsorption and coprecipitation reactions with Mg-bearing minerals requires less energy
302 input. Fourth, more than 80% of sorbed Se(VI) was released after desorption experiments which could
303 be attributed to its outer-sphere complexation onto Mg-bearing minerals. Thus, regenerating these
304 Mg-bearing minerals as adsorbent in several cycles should be possible.

305

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307

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315

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Table 1. Mg/Si/Al molar ratio, solid mineralogy and amount of adsorbed selenate by Mg-bearing minerals

Sample Name	Mg/Al Ratio			Temperature (° C)					
	Mg	Si	Al	25		50		75	
				Dominant Mineral	Sorbed Amount (mmol Se/g solids)	Dominant Mineral	Sorbed Amount (mmol Se/g solids)	Dominant Mineral	Sorbed Amount (mmol Se/g solids)
MSA 811	8	1	1	Hydrotalcite	0.03	Hydrotalcite	0.02	Hydrotalcite	0.02
MSA 712	7	1	2	Hydrotalcite	0.25	Hydrotalcite	0.19	Hydrotalcite	0.14
MSA 613	6	1	3	Hydrotalcite	0.41	Hydrotalcite	0.42	Hydrotalcite	0.39
MSA 514	5	1	4	Hydrotalcite & Serpentine	0.40	Serpentine	0.35	Serpentine	0.30
MSA 415	4	1	5	Serpentine	0.22	Serpentine	0.24	Serpentine	0.19
MSA 316	3	1	6	Serpentine	0.05	Serpentine	0.04	Serpentine	0.05

Table 2. Mg/Si/Al molar ratio, solid mineralogy and amount of coprecipitated selenate by Mg-bearing minerals

Sample Name	Mg/Al Ratio			Temperature (° C)					
	Mg	Si	Al	25		50		75	
				Dominant Mineral	Sorbed Amount (mmol Se/g solids)	Dominant Mineral	Sorbed Amount (mmol Se/g solids)	Dominant Mineral	Sorbed Amount (mmol Se/g solids)
MSA 811	8	1	1	Hydrotalcite	0.04	Hydrotalcite	0.07	Hydrotalcite	0.04
MSA 712	7	1	2	Hydrotalcite	0.20	Hydrotalcite	0.18	Hydrotalcite	0.19
MSA 613	6	1	3	Hydrotalcite	0.31	Hydrotalcite	0.40	Hydrotalcite	0.46
MSA 514	5	1	4	Hydrotalcite & Serpentine	0.46	Serpentine	0.42	Serpentine	0.46
MSA 415	4	1	5	Serpentine	0.32	Serpentine	0.21	Serpentine	0.23
MSA 316	3	1	6	Serpentine	0.09	Serpentine	0.06	Serpentine	0.10

Table 3 Fitted structural parameters derived from Se K-edge EXAFS of coprecipitated Se⁶⁺ with Mg-bearing minerals

Sample	Temperature	Dominant mineralogy	First-shell		
			Se-O		
			CN	r (Å)	σ^2
MSA 613	25°C	Hydrotalcite	3.5	1.64	0.002
MSA 514		Hydrotalcite & Serpentine	3.7	1.65	0.002
MSA 415		Serpentine	3.6	1.66	0.004
MSA 613	50°C	Hydrotalcite	3.9	1.63	0.002
MSA 514		Serpentine	3.7	1.64	0.002
MSA 415		Serpentine	3.2	1.66	0.007
MSA 613	75°C	Hydrotalcite	3.6	1.64	0.002
MSA 514		Serpentine	3.3	1.65	0.002
MSA 415		Serpentine	3.5	1.65	0.002

Note: No second shell coordination of analyzed samples were detected

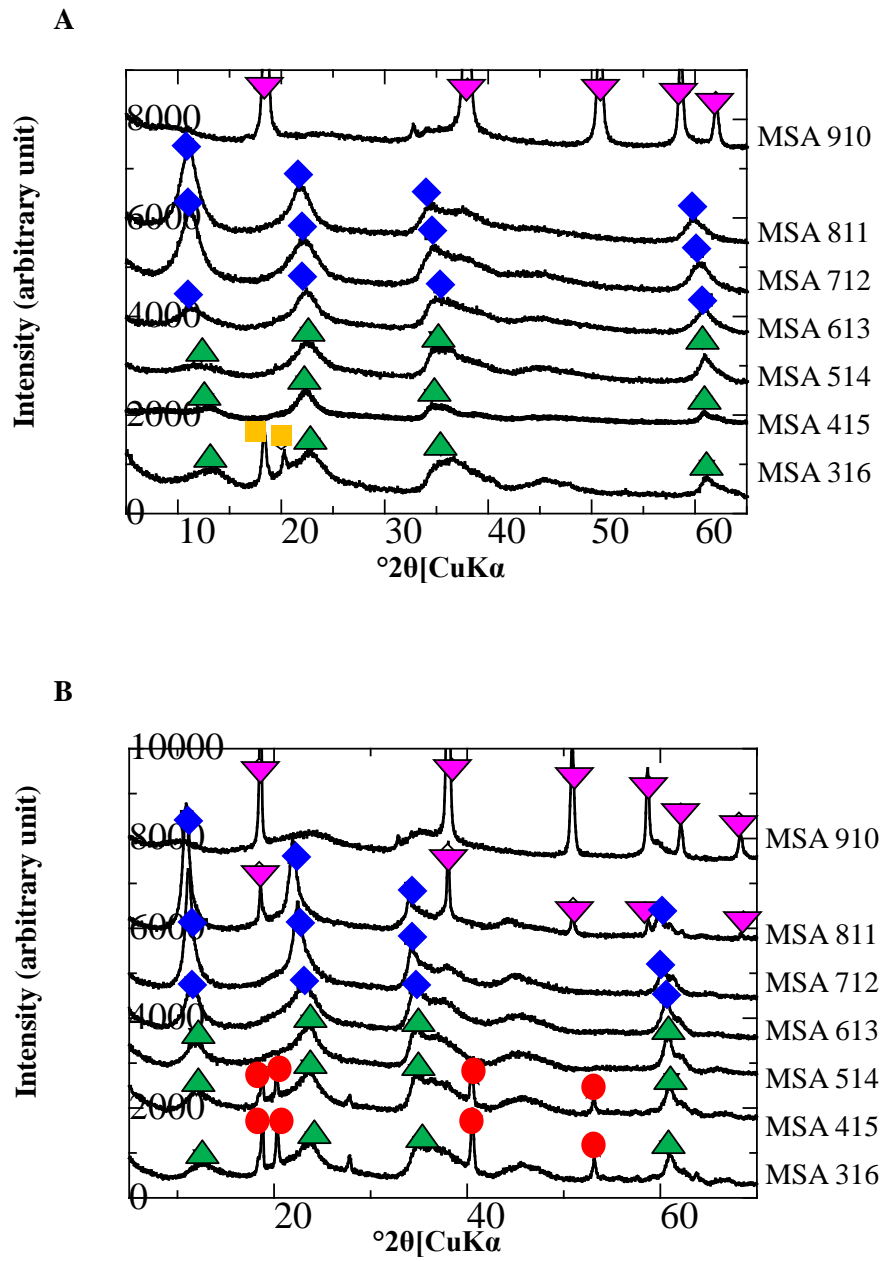


Figure 1 XRD patterns of pure synthesized Mg-bearing minerals at 25°C and 75°C.
 ▼ brucite ◆ hydroxalcite ▲ serpentine ● gibbsite ■ bayerite

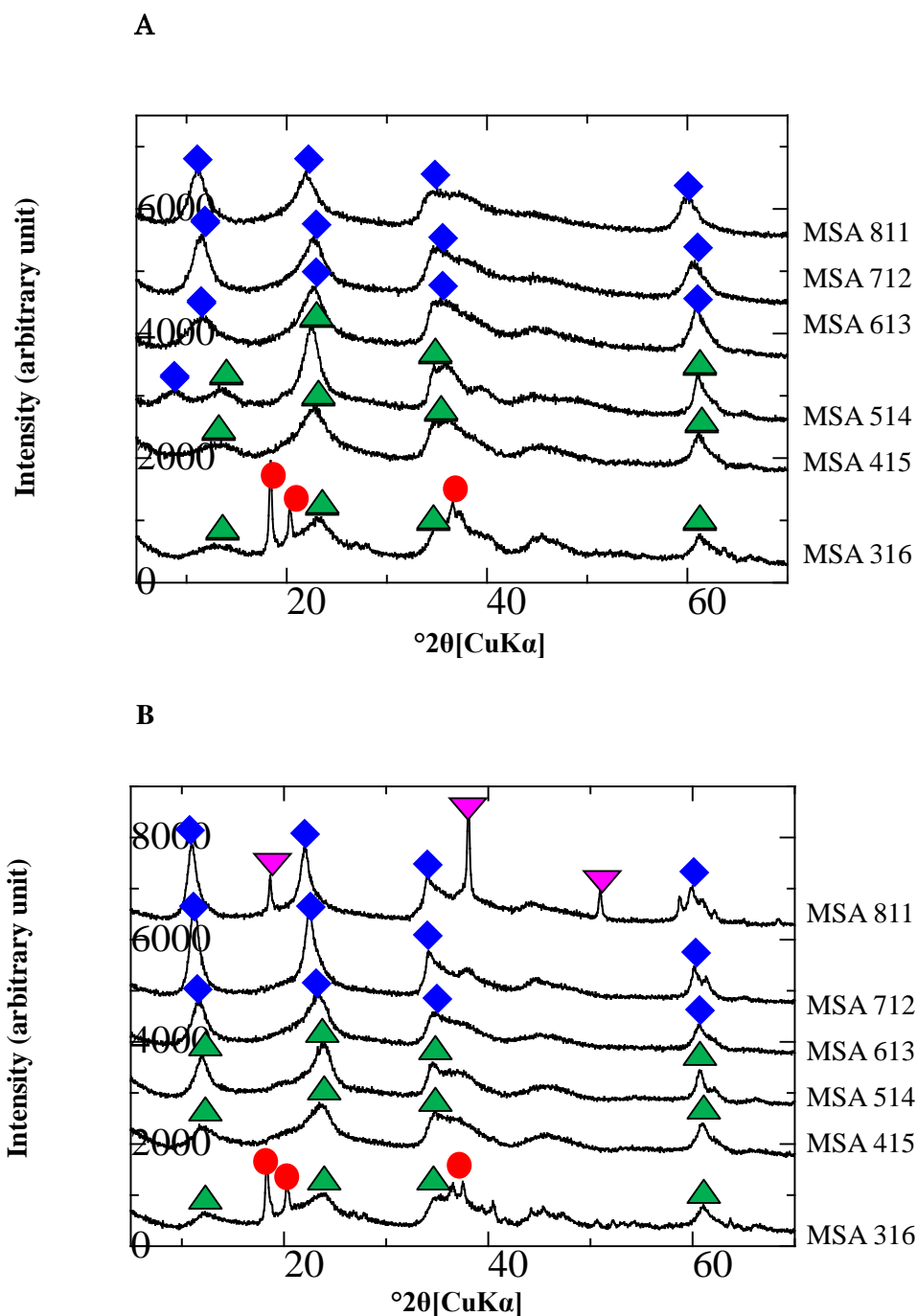


Figure 2 XRD patterns of the synthesized phases after selenate adsorption using 100 ppm initial selenium concentration.

Note: A: T = 25°C; B: T = 75°C

▼ brucite
 ◆ hydrotalcite
 ▲ serpentine
 ● gibbsite

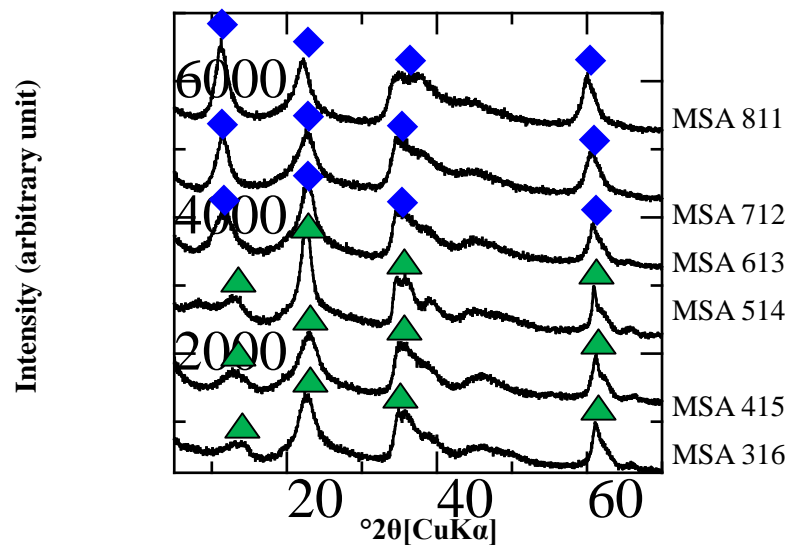
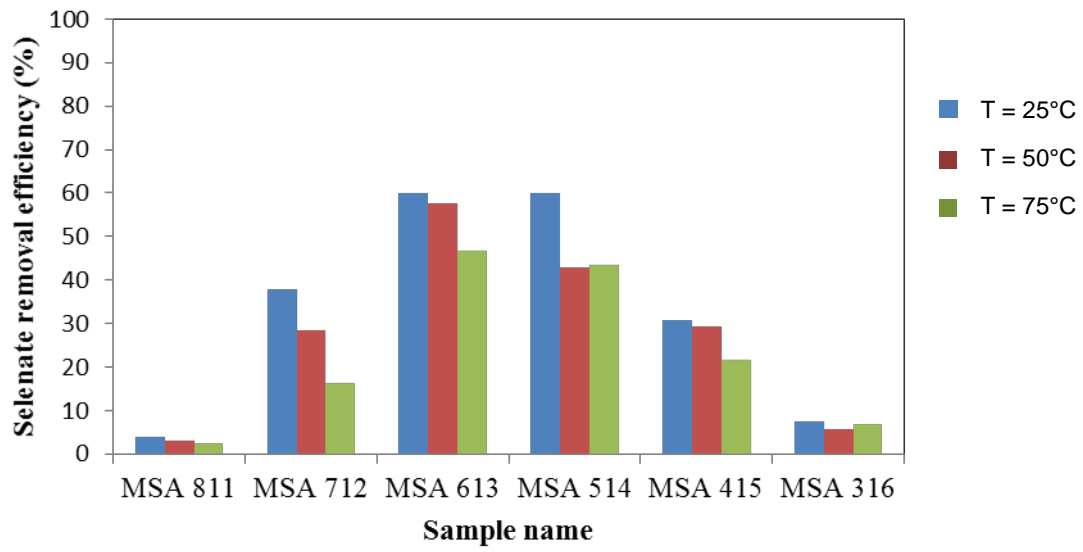


Figure 3 XRD patterns of synthesized phases after selenate adsorption using 10 ppm initial selenium concentration at 25°C

Note: ◆ hydrotalcite ▲ serpentine

A



B

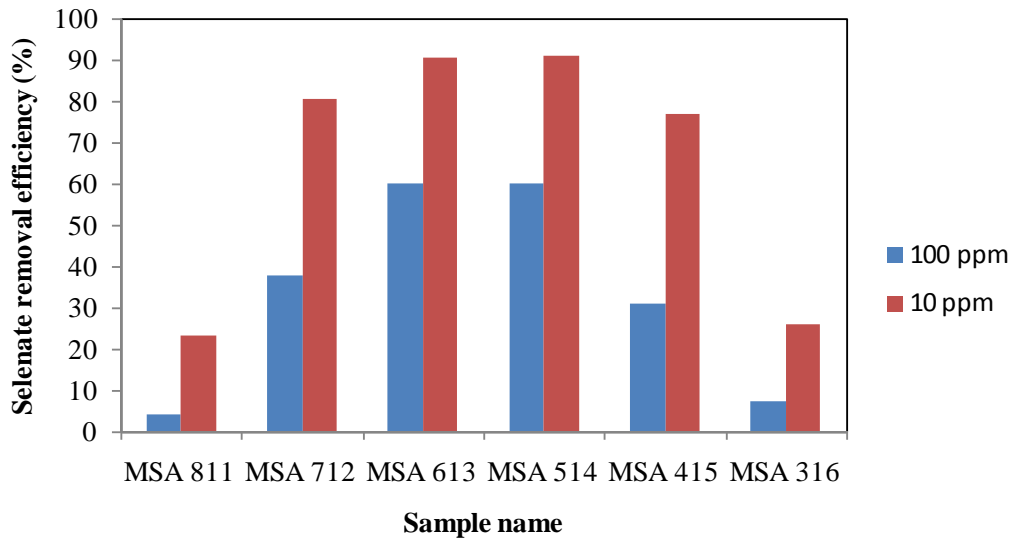


Figure 4 Comparison between the removal efficiency of adsorbed selenium by the generated phases at different temperature conditions (A) and initial Se concentration (B).

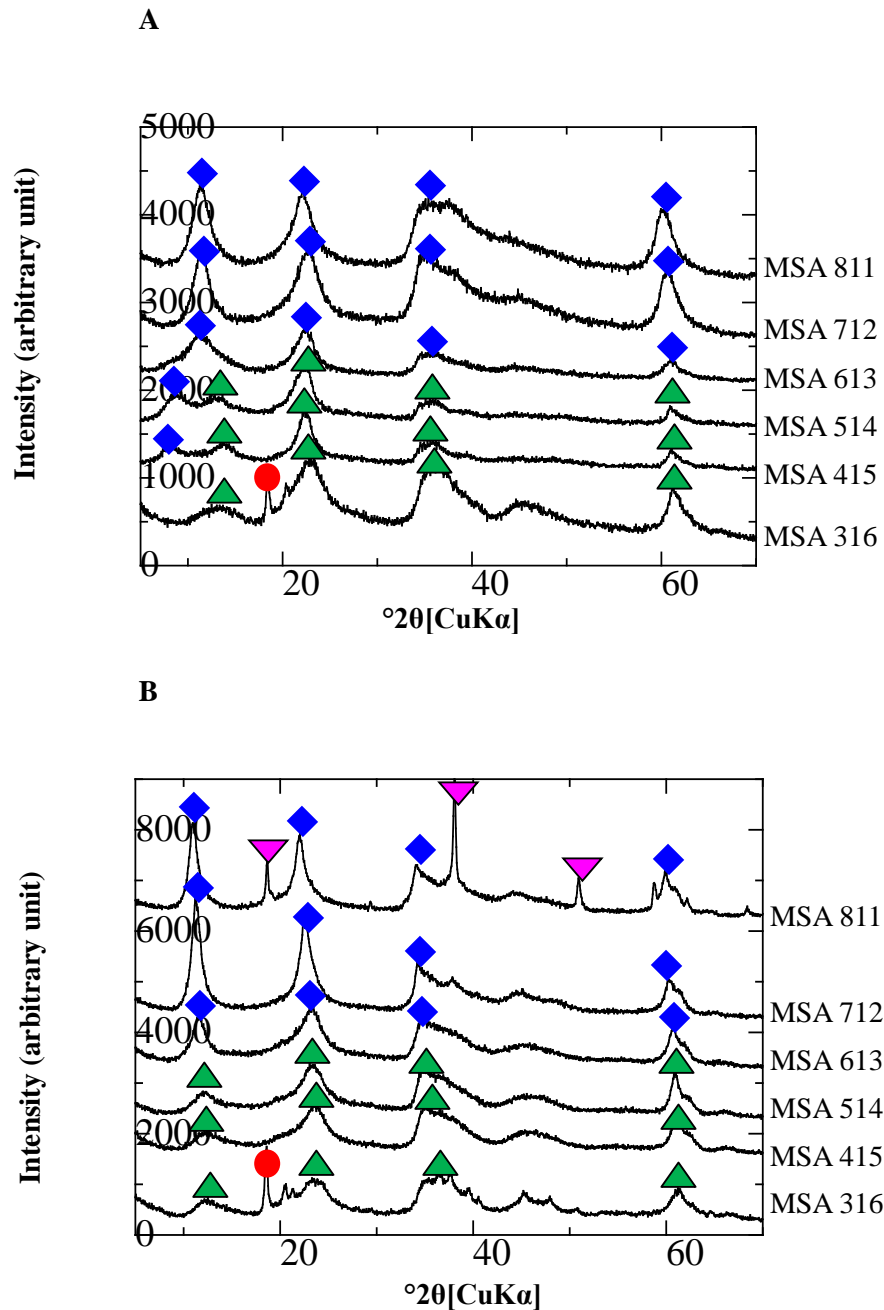


Figure 5 XRD patterns of the synthesized phases after selenate coprecipitation.

Note: A: T = 25°C; B: T = 75°C

▼ brucite
 ◆ hydrotalcite
 ▲ serpentine
 ● gibbsite

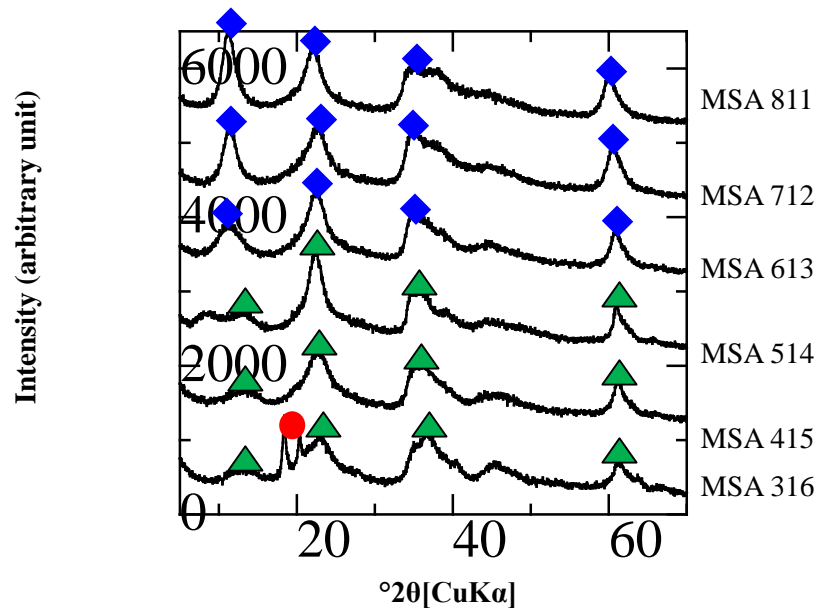


Figure 6 XRD patterns of synthesized phases after selenate coprecipitation using 10 ppm initial selenium concentration at 25°C

Note: ◆ hydrotalcite ▲ serpentine ● gibbsite

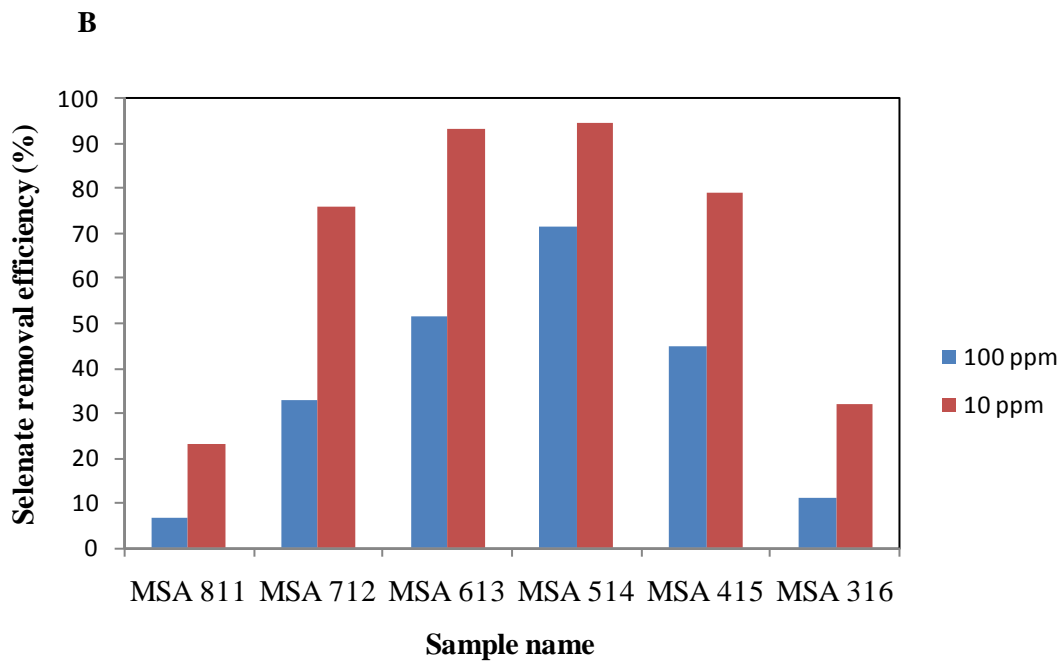
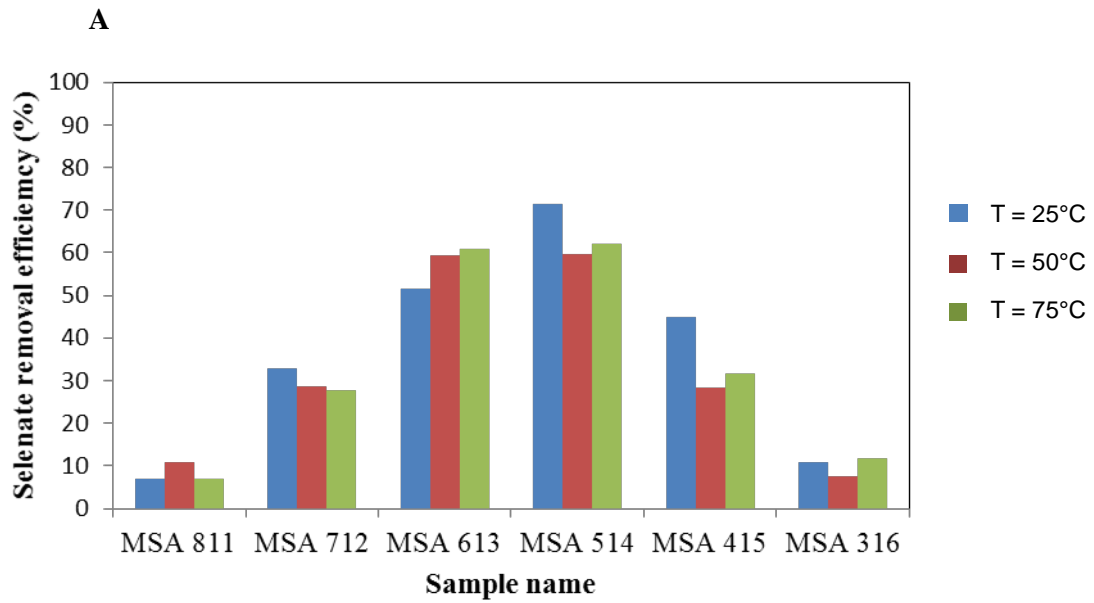


Figure 7 Comparison between the removal efficiency of co-precipitated selenate by the generated phases at different temperature conditions (A) and initial Se concentration (B).

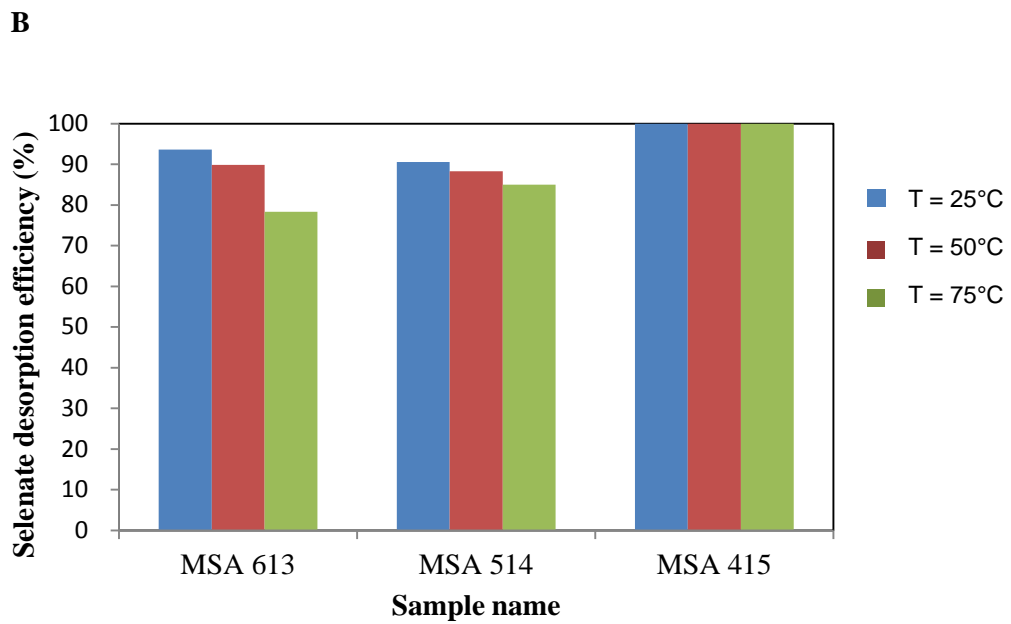
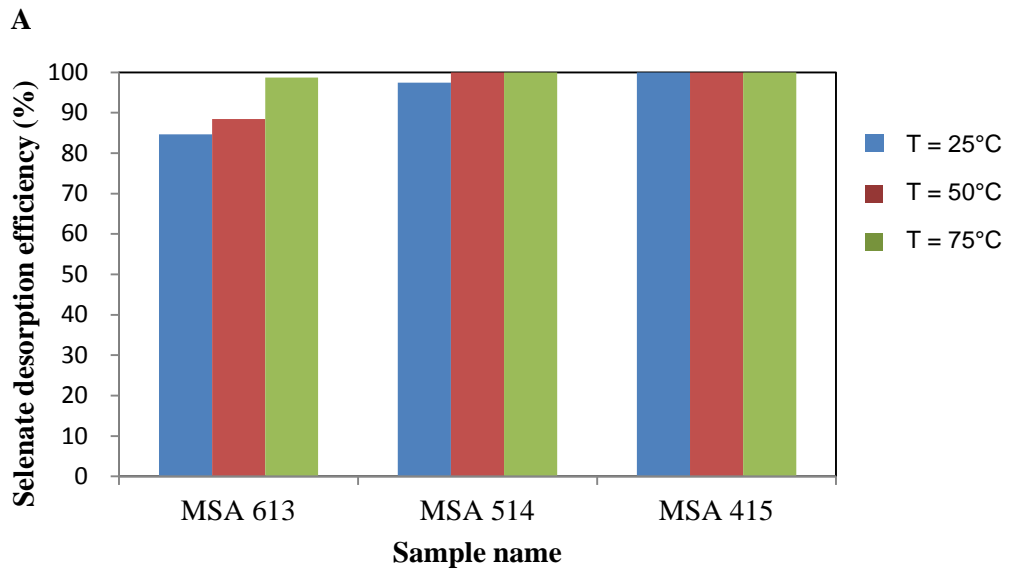


Figure 8 Selenate desorption efficiency after adsorption (A) and coprecipitation (B) experiments.

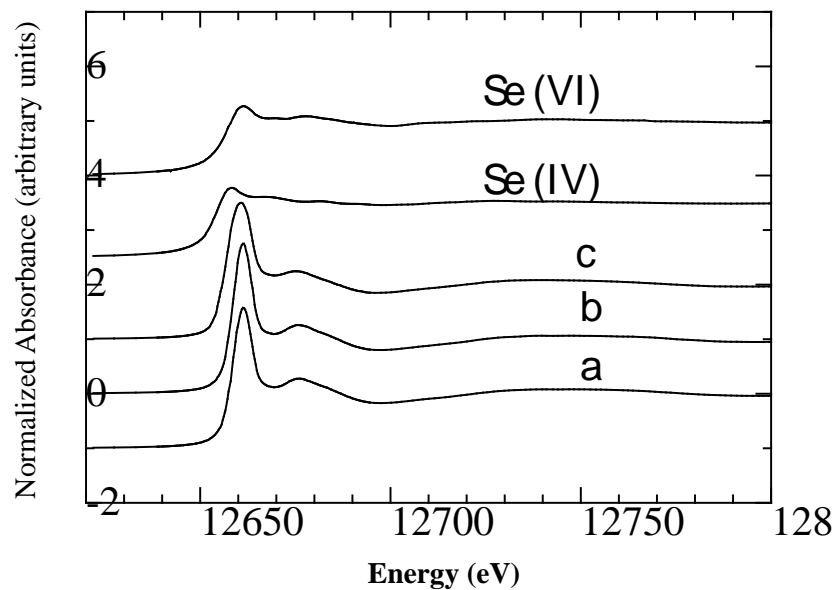


Figure 9 Se K-edge XANES spectra of selenium sorbed on hydrotalcite and serpentine phases formed at 50°C. Note: MSA 415(a) to MSA 613 (c)

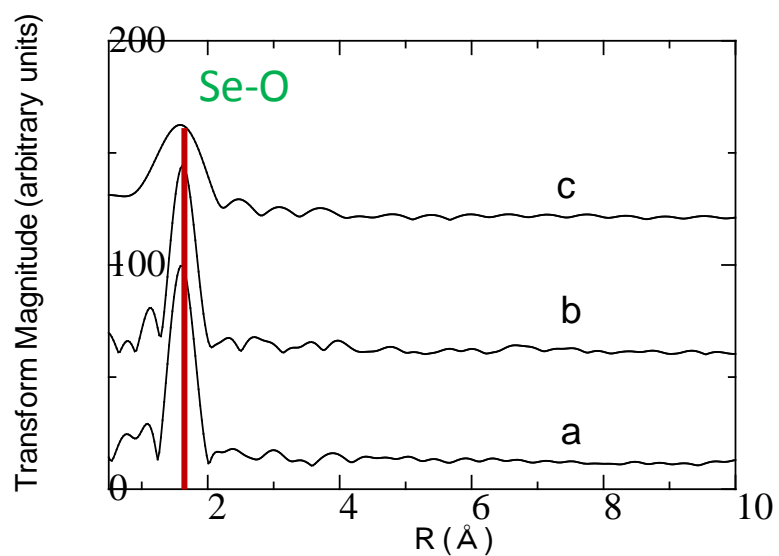


Figure 10 RDF profile with peak positions derived from the Se K-edge EXAFS of selected samples with coprecipitated selenate formed at 50°C
Note: MSA 415 (a) to MSA 613 (c)