

Elsevier Editorial System(tm) for Materials Letters
Manuscript Draft

Manuscript Number: MBLBLUE-D-12-02348R1

Title: A novel hybrid material with Calcium and Strontium release capability.

Article Type: Letter

Keywords: Sol-gel preparation, Biomaterials, Electron Microscopy, Microstructure, FTIR

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Abstract: The preparation of PDMS-TEOS-CaO hybrid materials by sol-gel techniques has been widely described in previous works. Calcium nitrate is the most common source of calcium used in these preparations. However, to remove possible toxic nitrate by-products a thermal treatment is necessary at temperatures above 500 °C, which leads to the degradation of the polymeric components of the hybrids. Strontium has already shown some promising results in the therapeutic area, being used in cases of osteoporosis and low bone density. In this study a new potential bioactive hybrid material was prepared, by sol-gel techniques, using calcium acetate as a novel calcium source. Also, for the first time, incorporation of strontium in a PDMS-TEOS hybrid system was evaluated. Samples were characterized before and after immersion in Kokubo's Simulated Body Fluid (SBF) by SEM, EDS, ICP and FT-IR spectroscopy.

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4 **A novel hybrid material with Calcium and Strontium release capability.**
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25
26 **Abstract**
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29 The preparation of PDMS-TEOS-CaO hybrid materials by sol-gel techniques has been widely
30 described in previous works. Calcium nitrate is the most common source of calcium used in
31 these preparations. However, to remove possible toxic nitrate by-products a thermal treatment
32 is necessary at temperatures above 500 °C, which leads to the degradation of the polymeric
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34 therapeutic area, being used in cases of osteoporosis and low bone density. In this study a new
35 potential bioactive hybrid material was prepared, by sol-gel techniques, using calcium acetate
36 as a novel calcium source. Also, for the first time, incorporation of strontium in a PDMS-TEOS
37 hybrid system was evaluated. Samples were characterized before and after immersion in
38 Kokubo's Simulated Body Fluid (SBF) by SEM, EDS, ICP and FT-IR spectroscopy.
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1. Introduction

The Sol-gel process is a useful method for the preparation of pure inorganic and pure organic/inorganic hybrid materials with controlled composition. Nowadays Polydimethylsiloxane-Tetraethylorthosilicate (PDMS-TEOS) hybrid systems are being investigated as bone formation promoter materials and as drug delivery systems. They are also used for the preparation of scaffolds for cell's adhesion and proliferation. [1, 2]

Although other sources of calcium for hybrid organic/inorganic materials are under research [3, 4], the most common source of calcium in osteoinductive biomaterials is still calcium nitrate. However, nitrates have been referred as potentially harmful due to toxicity issues related to the formation of nitrate derived by-products.[5, 6] To prevent this, a thermal step using temperatures above 500° C is essential, leading to thermal degradation of the materials prepared.

Strontium has recently showed promising results as a bone formation promoter, being involved in the bone remodeling process, reducing osteoclast activity and enhancing the replication of osteoblasts. It is also used in the form of strontium ranelate to increase the densification of bone in osteoporotic patients. [7, 8]

2. Experimental Procedure

2.1 Sample preparation

Tetraethylorthosilicate (TEOS, Sigma-Aldrich), polydimethylsiloxane (PDMS, Sigma-Aldrich) silanol terminated (550 g mol⁻¹ average molecular weight), calcium acetate monohydrate (Ca(CH₃CO₂)₂.H₂O, Sigma-Aldrich) and strontium acetate (Sr(CH₃CO₂)₂, Sigma-Aldrich), were used as raw materials for the preparation of the hybrids. The composition of the materials, in molar ratio, and the samples notation are shown in Table 1. Samples were named "CaxSry" being x= Ca(CH₃CO₂)₂.H₂O/TEOS and y = Sr(CH₃CO₂)₂/TEOS, both in units of 1/100 mol.

Table 1

1 Experimental procedure was performed by adding TEOS, PDMS and H₂O to either
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3 Ca(CH₃CO₂)₂·H₂O or Sr(CH₃CO₂)₂ dissolved in H₂O. Afterwards, isopropanol was added and
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5 the medium was acidified with HCl.
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8 The prepared solutions were then stirred for 5 hours.
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11 Mixtures were aged for 24 h at room temperature and placed in an oven at 60 °C during a week
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13 for gelation. After that the obtained gels were dried at 150 °C for 24h.
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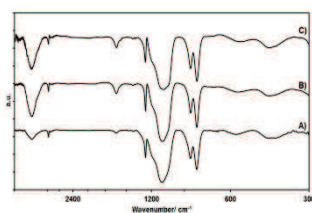
15 16 2.2 Samples characterization

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18 Samples dried at 150 °C were investigated by FT-IR spectroscopy, SEM and EDS. FT-IR
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20 spectra were recorded with a 4.0 cm⁻¹ resolution in the 350-4000 cm⁻¹ range. Structure and
21
22 elemental analysis were performed by SEM (Hitachi SU-70 and S4100) and EDS (Rontec) with
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24 an accelerating voltage of 25 kV.
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26
27 Calcium-phosphates precipitation and strontium release were evaluated *in vitro* by immersion of
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29 the produced materials in SBF for 3 and 7 days. Surface of the samples after soaking was
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31 observed by SEM and analysis of the immersion fluid was performed by ICP (Jobin–Yvon JY70
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33 Plus spectrometer).
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35 36 37 3. Results

38 39 3.1 Structure of the hybrids



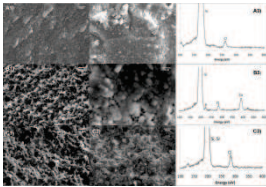
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51 All samples exhibit infrared bands in the 569-3469 cm⁻¹ region, which were previously reported
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53 by other authors as being present in hybrid materials of the PDMS-TEOS system. [9, 10]

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55 The presence of bands at ca. 560 cm⁻¹, 802 cm⁻¹ and 1070 cm⁻¹ are assigned respectively to Si-
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57 O-Si vibration in 4-fold siloxane rings, symmetric stretching and asymmetric stretching
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1 modes.[11, 12] Bands obtained at ca. 414 cm⁻¹ and ca. 847 cm⁻¹ have been assigned to hybrid
 2 SiO₂ (Q units) – PDMS (D units) structures [10, 13] and reported as D_(Q) units.[14] Bands related
 3 with the presence of organic PDMS groups (1263 and 2964 cm⁻¹) and with the presence of O-H
 4 groups (1620 and 3402 cm⁻¹) were detected.
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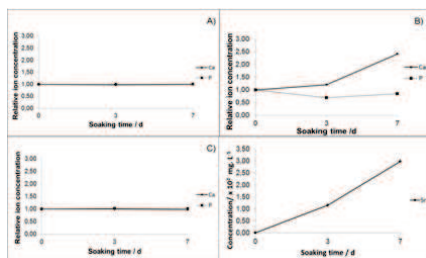
10 3.2 Formation of Calcium-phosphate aggregates

11 Samples dried at 150 °C were observed by SEM before and after immersion in SBF. In fig. 2
 12 images of the samples before soaking and after 7 days of immersion in SBF are presented. The
 13 respective EDS spectra are also shown.
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31 After soaking of the samples in SBF for 7 days the presence of calcium phosphate aggregates
 32 on the surface of Ca₁₀Sr₀ is clearly detected. In samples without calcium in their composition
 33 (Ca₀Sr₀ and Ca₀Sr₁₀) no aggregates were observed.
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 35
 36

37 After immersion in SBF for 7 days EDS analysis shows the presence of Si and Cl (due to the
 38 HCl used). Sample Ca₁₀Sr₀ presented peaks corresponding to Ca and P confirming the
 39 precipitation of calcium phosphate aggregates. EDS peaks of Si and Sr are overlapped in
 40 Ca₀Sr₁₀ spectrum.
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54 ICP results shows that variation of Ca or P concentration in the SBF medium (relative to the
 55 concentration of these elements in the initial SBF solution) did not occur for samples without
 56 calcium acetate. Release of Ca ions from sample Ca₁₀Sr₀ is observed after 3 days of
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1 immersion, increasing through time. Also a slight decrease in the concentration of P in SBF is
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3 observed for this sample.

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5 ICP analysis of Ca0Sr10 confirmed the release of Sr to the medium after 3 days of immersion.
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8 9 **4. Discussion**

10 The synthesis of hybrid materials in this study was confirmed by the presence of bands at 414
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12 and 847 cm^{-1} in the FT-IR spectra of the prepared samples.

13 Surprisingly no C-O vibration modes, common in acetate based materials, were detected by FT-
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15 IR. The authors suggest that the highly acidic medium used in the synthesis of the materials
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17 could lead to the protonation of the carboxylic group of calcium and strontium acetates and to
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19 the formation of acetic acid. The acetic acid reacts with the excess 2-propanol present in the
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21 solution originating an ester (2-propyl ethanoate), which has a boiling point lower than the
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23 temperature at which the materials were subjected.[15]
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28 The results obtained by SEM, EDS and ICP are in agreement with the accepted mechanism of
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30 formation of calcium phosphates in calcium-containing sols produced at room temperature.[16]
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32 Samples Ca0Sr0 and Ca0Sr10 do not contain Ca in their composition and so the concentration
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34 of this element in the SBF solution does not reach the threshold necessary to induce calcium
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36 phosphates crystallization. However, samples that contain calcium released it to the SBF
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38 solution over time, increasing its ionic concentration and leading to the precipitation of calcium-
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40 phosphate. Calcium-phosphate is not homogeneously deposited, being dispersed through the
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42 sample's surface in the form of aggregates.
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44 It must be noticed that although SBF solution has been used to evaluate the capability of the
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46 materials synthesized to form calcium-phosphate, it presents several limitations as a technique
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48 to evaluate the material's bioactive potential.[17, 18] Strontium ionic concentration in the SBF
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50 medium increases during time, achieving a concentration of 116 mg.L^{-1} after only 3 days and
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52 298 mg.L^{-1} at 7 days . The amount of Sr present is well above the minimum value that,
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54 according to several authors, can induce osteoblasts activity and inhibit the osteoclasts bone
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56 resorption but much lower than the one reported as cytotoxic.[19, 20]
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1 **5. Conclusion**

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3 In the present work hybrid materials with incorporation of Ca and Sr were successfully obtained
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5 by sol-gel procedures.

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7 *In vitro* deposition of calcium-phosphate aggregates occurred for the samples containing
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9 calcium acetate. The preparation of a hybrid material with the capability to form calcium-
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11 phosphate precipitates, using a new non-toxic calcium source, was achieved.

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13 Strontium release was observed for the samples prepared with strontium acetate, being the
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15 concentrations at 3 and 7 days within the adequate range to induce osteoblasts activity and
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17 inhibit osteoclasts related bone resorption.

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19 To the authors' knowledge the work that is being developed reports for the first time the
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21 synthesis of a hybrid material from a non-toxic calcium source, exhibiting a strontium release
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23 capability that is within the therapeutic doses required for clinical applications as promoter of
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25 osseointegration.

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29 **Acknowledgments**

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31 This work is financed by FEDER funds, through the Program COMPETE, and by FCT
32
33 (Fundação para a Ciência e Tecnologia) funds, on the project PTDC/CTM/101115/2008 and by
34
35 the grant SFRH/BD/72074/2010. We also want to acknowledge the program which is financing
36
37 CICECO at present, Pest-C/CTM/LA0011/2011.



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51 loaded silica/polydimethylsiloxane xerogel and in vitro release of drug. *Acta Biomater.*
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4 **Figure Captions**
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7 Fig. 1. Infrared Spectra for the samples prepared. (A) Ca0Sr0 (B) Ca10Sr0 (C) Ca0Sr10.
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10 Fig. 2. SEM-EDS results for the samples immersed in SBF (A1) Ca0Sr0 0 days (A2) Ca0Sr0 7
11 days (A3) Ca0Sr0 7 days (B1) Ca10Sr0 0 days (B2) Ca10Sr0 7 days (B3) Ca10Sr0 7 days (C1)
12 Ca0Sr10 0 days (C2) Ca0Sr10 7 days (C3) Ca0Sr10 7 days.
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16 Fig. 3. Ca and P relative ion concentration for the samples immersed in SBF at 0, 3 and 7 days
17 (A) Ca0Sr0 (B) Ca10Sr0 (C) Ca0Sr10 (D) Sr concentration in SBF medium.
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24 **Table 1** Composition of the samples prepared.

25 **PDMS/TEOS = 0.18, H₂O/TEOS = 5 and HCl/TEOS = 0.225 molar content.**

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Notation	Composition (in molar ratio)	
	Ca(CH ₃ CO ₂) ₂ .H ₂ O/ TEOS	Sr(CH ₃ CO ₂)/ TEOS
Ca0Sr0	0	0
Ca10Sr0	0.10	0
Ca0Sr10	0	0.10

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Figure 1 - revised

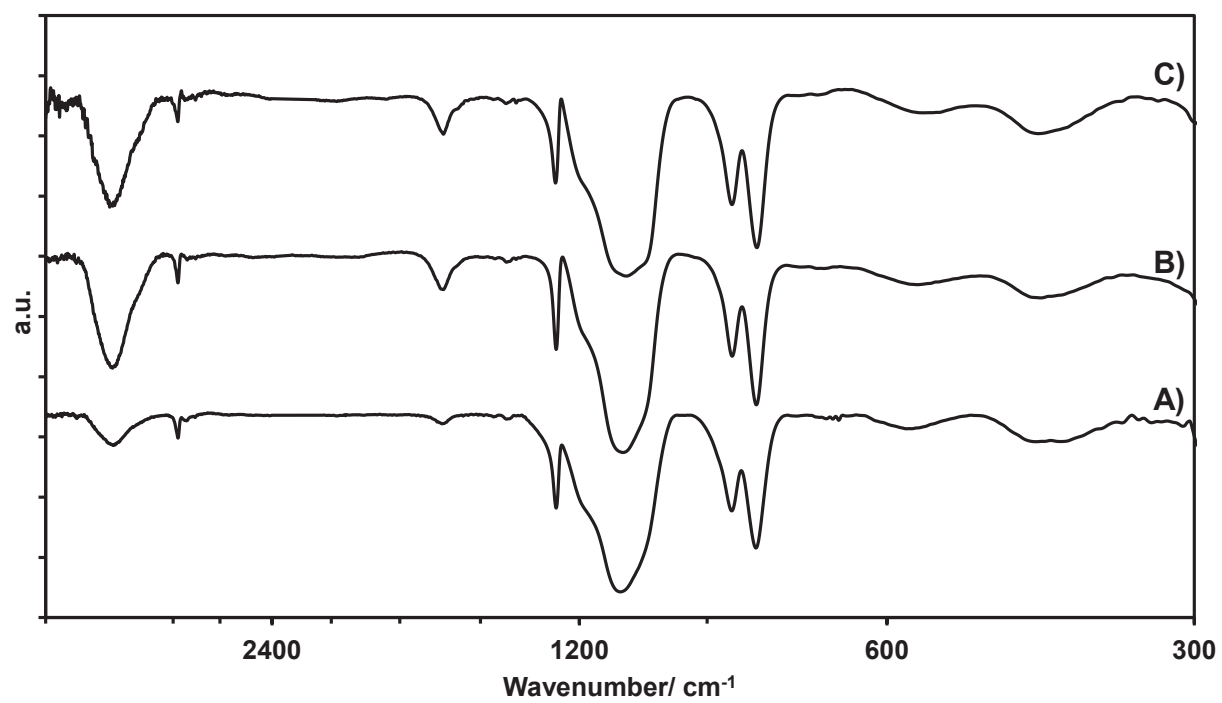


Figure 2 - revised

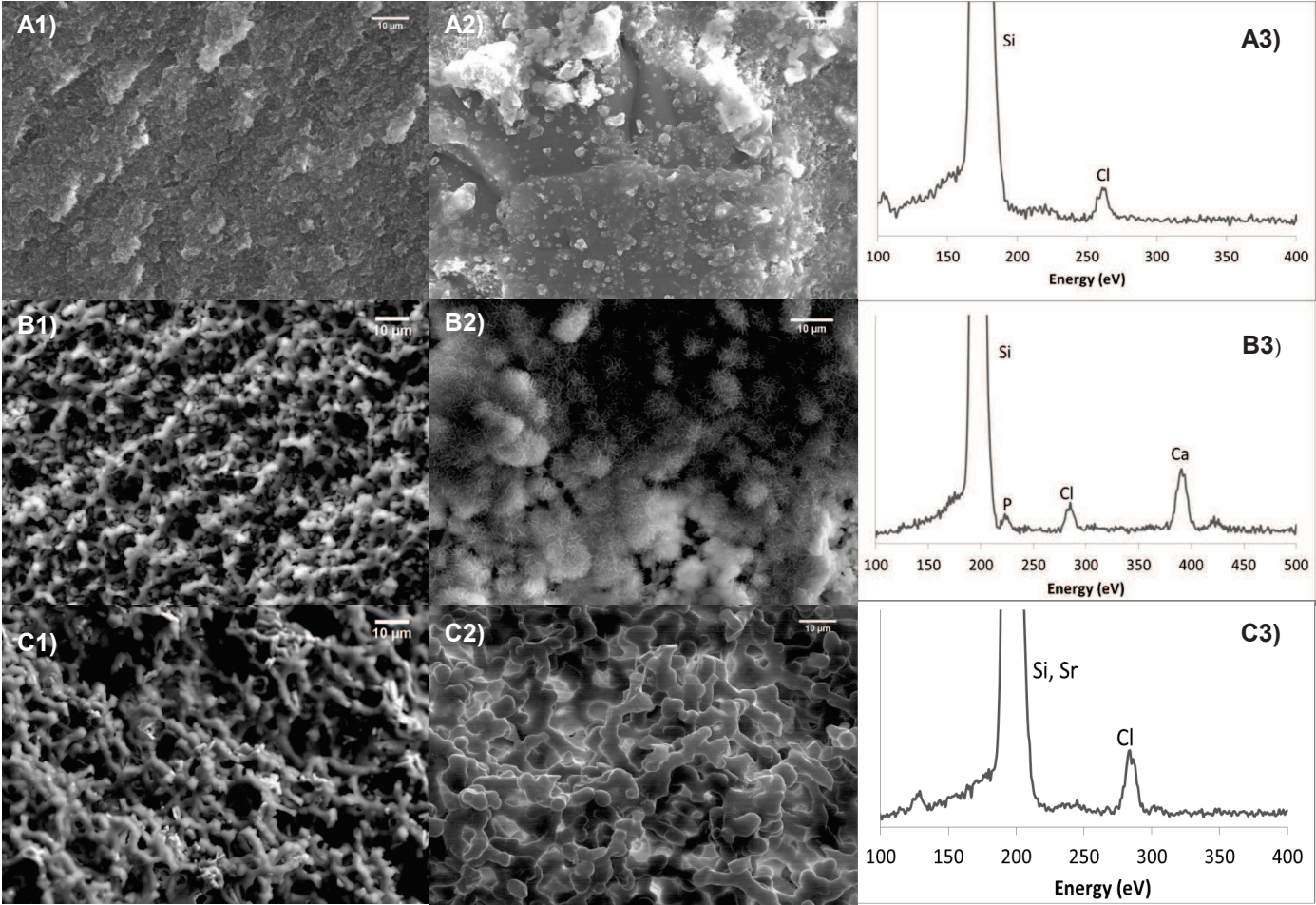


Figure 3

