

Alkaline sulfite anthraquinone and methanol pulping of bamboo (*Gigantochloa scortechinii*)

ABSTRACT

Alkali ratios and cooking time of the alkaline sulfite anthraquinone(AQ)and methanol (ASAM) pulping process of bamboo (*Gigantochloa scortechinii*)were studied. Bamboo chips were cooked at three different levels of sodium hydroxide and cooking time, namely14, 16, or18% for 60, 90, or 120 minutes. Pulping parameters that remained constant were the use of 0.5% ethylene diamine tetraacetic acid (EDTA), with an 80/20 ratioNa₂SO₃/NaOH, 0.1% anthraquinone, 15% methanol, and a temperature of 170 °C in the cooking process. Samples prepared using 14% NaOH and 90 min of cooking time resulted in the highest pulp yield, 52.4%, and a Kappa number of 18.1. It seems that 16% sodium hydroxide and 90 min of cooking time are the most appropriate cooking conditions, giving a 49.1% pulp yield and 14.2Kappa number. The quality of bamboo pulp produced by the ASAM pulping process was found to be beneficial for the use in paper and board manufacturing.

Keyword: *Gigantochloa scortechinii* bamboo; Fiber dimensions; Chemical composition; ASAM pulping; Pulp properties