



Reply to the Letter to the Editor

Reply to Jutley et al.

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We thank Dr Jutley and associates for their comments. Hertzian contact analysis predicts the elastic behaviour of contacting surfaces and was first described by Heinrich Hertz in 1882. We do not believe that Hertzian contact analysis applies to contact between wire and bone in sternotomy closures because:

1. The theory does not apply for conforming surfaces e.g. when wire is pushed through and embedded and surrounded by bone [1].
2. The theory applies to a hard body indenting an elastic surface. Bone is not an elastic material, strictly speaking it is a visco-elastic material (differing strength and elasticity depending on speed of load or applied strain rate).
3. Using Jutley's figures for stress for polyester suture (nominal 0.5 mm, 240 MPa stress) versus steel (0.7 mm, 203 MPa stress) would not explain why polyester cut through at more than 4 times the rate of steel.
4. We do not agree that a Sterna-band (3.64 mm wide per unit length) is necessarily equivalent to a wire of 2.32 mm diameter. This was not tested by us; and would need to be tested experimentally before such information could be used as a statement.

We agree that demonstration of stress magnitude can lead to a better understanding of the mechanisms of dehiscence. Fig. 1 compares levels of von Mises stress in wire and Sterna-band.

We believe that sternal cortical bone behaves rather like femoral trabecular bone since it fails by gradual yielding rather than fracturing; and the rate of yield (or rate of wire cutting through bone) is proportional to the force and inversely proportional to the area of contact [2]: rate of yield \propto force/area of contact.

Yielding takes place when the mean pressure exceeds the

yield stress. Since bone is visco-elastic, low ratios can induce a permanent plastic deformation, whilst high ratios induce collapse. With good quality bone, compaction occurs increasing the effective contact area and slowing the rate of cutting through. This does not occur with osteoporotic bone.

It follows that in order to decrease cutting through bone, any combination of three strategies may be used namely:

1. The use of better quality bone by recruiting the lateral cortex of the sternum by placing the device parasternally [3].
2. Decrease the force per device by increasing the number of devices [4] or using an external chest compressing device.

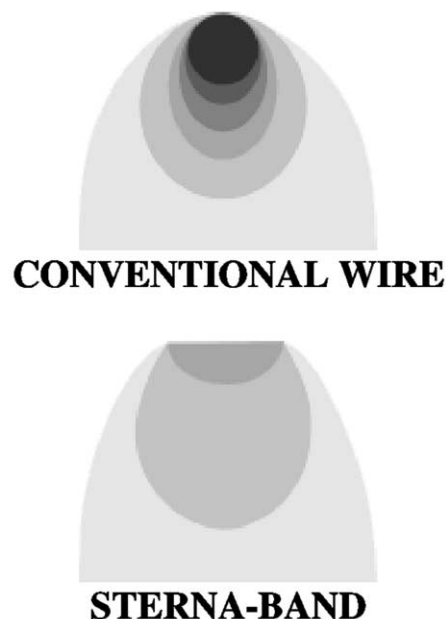


Fig. 1. Von Mises contact stresses induced in the sternum by conventional stainless steel wire no. 5 and Sterna-band as shown by finite element computer analysis. Note the higher levels of localised stress (darker grey) with the wire. After Soroff 1999, personal communication.

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3. Increase the area of bone contact by the use of flexible braided wire [5], bands [6], cannulated screws, grommets [7], struts [8] or simply by reinforcement with staples [9].

Sterna-bands are useful in that all strategies are applicable as opposed to, for example, the case with cannulated screws since these cannot be placed parasternally.

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Letter to the Editor

Calculating stress magnitude between sternotomy closures and sternum

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Casha et al. [1] describes fatigue testing of sternotomy closures and concludes that polyester closures cut through bone faster than wires of the same diameter. Sterna-bands also displace least into bone when cycled at forces simulating repeated coughing.

We have been evaluating the stress generated between wire closure and sternum using an established method, Hertzian contact analysis [2]. We believe that by quantifying stress new techniques can be devised or old methods reaffirmed that minimise this stress. Dehiscence occurs when failure stress of sternum is exceeded as forces such as those produced by coughing are applied to the sternotomy. The wire can then cut into bone. The failure stress of human bone is 205 MPa [3].

The Hertzian analysis demonstrated that an exponential relationship exists between wire diameter and generated stress. For example, at a cough pressure of 120 mmHg (similar to that used by Casha et al. [1] in the fatigue test) the stress generated between a peristernal transverse stainless-steel wire of 0.7 mm is 203 MPa, assuming six wires are used for closure. As wire diameter increases, the stress generated decreases as the force is distributed over a larger surface area. Increasing the diameter beyond 4 mm, however, is accompanied by a proportionally small decrease in stress. On the contrary, decreasing the wire diameter less than 0.7 mm results in very high stress. For example, a 0.5 mm calibre suture generates a 240 MPa stress. This may explain why the polyester suture in Casha's study cut through bone more readily than wire. During cycling, the suture stretched thereby reducing its diameter. The resulting stress from the narrowed suture would have then exceeded the failure stress of bone leading to dehiscence.

Hertzian analysis also explains why Sterna-bands displace least through bone. The contact area for Sterna-band was 3.64 mm/unit length. This contact area is also produced by a wire of 2.32 mm diameter. Hertzian analysis

predicts that during a 120 mmHg cough, a 2.32 mm calibre wire generates 111 MPa stress, or 55% of that generated by steel wire. This finding correlates well with the differential percentage cut-through between wire (100%) and Sterna-band ($51 \pm 29\%$; mean \pm SD) reported in Casha's paper.

In conclusion, we believe it is possible to quantify stress magnitude between sternal closure methods and bone by applying contact analysis. This method has now been validated using the data by Casha et al. A better recognition of stress magnitudes would lead to better understanding of the mechanisms that lead to dehiscence. Increasing the diameter of wire can reduce stress but this involves use of wire too bulky to manipulate. An alternative is to make the sternum non-penetrable by placing devices such as grommets suggested by McGregor et al [4] or cannulated screws [5] through which conventional wire is threaded. Alternatively, the total surface area presented by the closure points may be increased with multiple wires [6]. Either method serves to prevent dehiscence by reducing the mean stress between closure and bone, the magnitude of which may be predicted using Hertzian analysis.

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