



Indirect assessment of the fusion properties of choline chloride from solid-liquid equilibria data



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ABSTRACT

The temperature and enthalpy of fusion of choline chloride $-\text{[Ch]Cl}$ are not directly measurable since this compound decomposes upon melting. Yet, given the wide use of this compound in the preparation of deep eutectic solvents (DES), its thermophysical fusion properties are very important for a better understanding of these mixtures and the thermodynamic description of their solid-liquid phase diagrams. In this work, the fusion properties of choline chloride were estimated using the solubility curves of choline chloride in ten different ionic compounds, forming simple binary eutectic mixtures with quasi-ideal liquid phases. Experimental solid-liquid equilibria data for these systems $-\text{[Ch]Cl} + \text{ionic compounds}$ were measured, and the ideality of the systems assessed through the quantification of the activity coefficients and their comparison in each pair of binary solutions. The values estimated for the fusion properties of choline chloride are $T_{\text{fus, [Ch]Cl}} = 597 \pm 7 \text{ K}$ and $\Delta_{\text{fus}}H_{\text{[Ch]Cl}} = 4300 \pm 600 \text{ J mol}^{-1}$. These were additionally checked by thermodynamic consistency tests and by the prediction of the solid-liquid curves with COSMO-RS model. The results obtained with both procedures allow us to guarantee the usefulness and robustness of the estimated data.

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1. Introduction

Deep eutectic solvents (DES) are a neoteric, ecofriendly, class of solvents intensively investigated in the past few years [1]. Prepared by mixing Lewis and Brønsted acids and bases, their combination gives rise to low melting points mixtures by hydrogen bond complexation [2]. The formulation does not involve any chemical reaction or additional purification steps. Additionally, the fact that their structures can be adjusted by selecting the hydrogen-bond donor-acceptor combinations, and that their phase behavior and physical-chemical properties can be tailored, classifies them as designer solvents [3]. Their exceptional properties [2,4] make them interesting in many fields [2,5–7]. Owing to their promising applications, efforts have been devoted to their characterization [2].

Due to its good solvent capacity, non-toxicity, biodegradability

and economical synthesis, choline chloride ($[\text{Ch]Cl}$) is by far the most common compound used in DES formulation [2,7,8]. Usually, $[\text{Ch]Cl}$ is combined with safe hydrogen bond donors such as polyols, urea, carboxylic acids or sugars [1,9,10], and their main applications include organic synthesis, biocatalysis and electrochemistry [2,7,11]. The knowledge of the fusion properties of $[\text{Ch]Cl}$ is thus of utmost importance for a thermodynamic characterization of the choline-based DES, including the eutectic points and the complete description of the solid-liquid phase diagrams. This is relevant for the design and optimization of processes involving DES, including the search and selection of the best mixture for a particular application. As choline chloride decomposes before/upon melting [12] the use of direct technics for the measurement of its fusion properties cannot be applied. So far, a value of 575.15 K [1] is usually used as the melting temperature, however that is probably a decomposition temperature. No melting enthalpy was assigned to this compound until now.

In this work an indirect method to estimate the fusion temperature and enthalpy of $[\text{Ch]Cl}$ is applied. This is based on the

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evaluation of the solid-liquid phase equilibria of a set of quasi-ideal binary solutions formed by [Ch]Cl and other ionic compounds. Previous works [13–15] have shown that mixtures of ionic liquids, even with melting points above 373.15 K, often form quasi-ideal mixtures. Thus, the solubility curves of ten eutectic systems formed by [Ch]Cl and the ionic compounds (IC): choline acetate ([Ch][Ac]), choline propanoate ([Ch][Prop]), choline butanoate ([Ch][Buta]), tetrabutylammonium chloride ([N₄₄₄₄]Cl), tetrabutylphosphonium chloride ([P₄₄₄₄]Cl), benzyltrimethyl(2-hydroxyethyl)-ammonium chloride ([BzCh]Cl), 1-butyl-1-methylpyrrolidinium chloride ([C₄mpyr]Cl), choline bis(trifluoromethylsulfonyl) imide ([Ch][NTf₂]), 1-ethyl-3-methylimidazolium chloride ([C₂mim]Cl) and 1-(2-hydroxyethyl)-3-methylimidazolium chloride, ([C₂OHmim]Cl), are measured. The quasi-ideality of each mixture is firstly assessed calculating the activity coefficients by COSMO-RS [16], and using the experimental data to compare the similarity of [Ch]Cl activity coefficients in each pair of binary systems. The solubility data is then used to estimate the fusion properties of [Ch]Cl by linear regression of the solid-liquid equilibrium equation. The final results are checked using two independent procedures: 1) evaluation of the thermodynamic consistency of the experimental data, and 2) estimation of the solid-liquid phase diagrams by COSMO-RS and comparison with the experimental phase equilibria diagrams.

2. Experimental

2.1. Materials

The source, purity and temperature of fusion of the compounds used in this work are described in Table 1 while the structures, CAS and full chemical names are presented in Fig. 1. [Ch][Prop] and [Ch][Buta] were synthesized in our laboratory following standard procedures presented in Supplementary Information. Before use, all individual compounds were purified under vacuum (0.1 Pa and 298 K), for at least 72 h. The water content was then measured by Karl-Fisher and was found to be always lower than 600 ppm.

2.2. Methods

The melting temperatures were determined with an automatic glass capillary device model M-565 from Buchi (100–240 V, 50–60 Hz, 150 W), which has a temperature resolution of 0.1 K.

Since many ionic compounds are highly hygroscopic, in particular choline chloride, mixtures were prepared inside a dry-argon glove-box, at room temperature using an analytical balance model ALS 220-4N from Kern with an accuracy of ± 0.002 g. Vials with mixtures were, whenever possible, heated under stirring until complete melting and then recrystallized. The solid mixtures were ground in the glove-box and the powder filled into a capillary. A heating rate of 0.5 K min^{-1} was used in all cases, and the melting procedure repeated at least two times. The estimated uncertainty of the melting temperatures is better than 1.2 K. The thermogravimetric analysis of pure choline chloride can be found in Fig. S1.

In a few specific cases indicated in Table 1, differential scanning calorimetry (DSC) was used. The melting properties were determined using a Hitachi DSC7000X model working at atmospheric pressure. Samples of approximately 5 mg tightly sealed in aluminium pans were submitted at least to 3 repeated cooling–heating cycles at 2 K min^{-1} . The thermal transitions temperatures were taken as the peak temperature. The temperature uncertainty calculated through the average of the standard deviation of several consecutive measurements was better than ± 0.1 K. The equipment was previously calibrated with several standards with weight fraction purities higher than 99%.

3. Models and data processing

For eutectic systems with complete immiscibility in the solid phase the phase equilibrium can be described by Ref. [26]:

$$\ln(x_i \gamma_i^L) = \frac{\Delta_{fus}H}{R} \left(\frac{1}{T_{fus}} - \frac{1}{T} \right) + \frac{\Delta_{fus}C_p}{R} \left(\frac{T_{fus}}{T} - \ln \frac{T_{fus}}{T} - 1 \right) \quad (1)$$

where x_i is the mole fraction solubility of compound i and γ_i^L its activity coefficient in the liquid phase, $\Delta_{fus}H$ and T_{fus} are the enthalpy and temperature of fusion, respectively, R is the ideal gas constant, T is the absolute temperature, and $\Delta_{fus}C_p$ is the difference between the heat capacity of the compound i in liquid and solid phases. Since values for the heat capacities of most compounds here studied have not yet been measured, and for [Ch]Cl it is not measurable since the compound decomposes before melting, the last term in Eq. (1) is neglected in this work. Moreover, even when that data are available, the contribution of this term to the phase equilibrium calculations has been shown to be very small [27,28]. If the liquid phase is an ideal mixture, Eq. (1) becomes,

Table 1
Pure component properties.

Compound	Source	Mass purity/%	T_{fus}/K		$\Delta_{fus}H/J \cdot \text{mol}^{-1}$
			Exp.	Lit.	
[Ch]Cl	Acros Organics	98	–	575.15 [1]	–
[Ch][Ac]	Iolitec	>99	362.62 ^a	324.15 [17]/345.15 [18]	8881.7 ^d
[Ch][Prop] ^c	–	99 ^e	282.57 ^b	–	2238.6 ^b
[Ch][Buta] ^c	–	99 ^e	315.98 ^b	318.15 [19]	8793.6 ^b
[N ₄₄₄₄]Cl	Sigma-Aldrich	97	342.82 ^a	348.15 [20]	19430 ^d
[P ₄₄₄₄]Cl	Cytec	97	339.46 ^a	338.15 [21]	–
[BzCh]Cl	Aldrich	97	351.42 ^a	–	8730 ^d
[C ₄ mpyr]Cl	Iolitec	99	472.98 ^a	>387.15 [22]	30896 ^d
[Ch][NTf ₂]	Iolitec	99	305.65 ^b	303.15 [23]	1226.5 ^b
[C ₂ mim]Cl	Iolitec	98	350.42 ^a	363.15 [24]	8588 ^d
[C ₂ OHmim]Cl	Iolitec	99	358.88 ^a	335.15 [25]	20974 ^d

^a Visual detection.

^b DSC.

^c Synthesized in this work.

^d Estimated from experimental data using (2) and the experimental points with $x_{ic} > 0.6$.

^e Estimated by NMR.

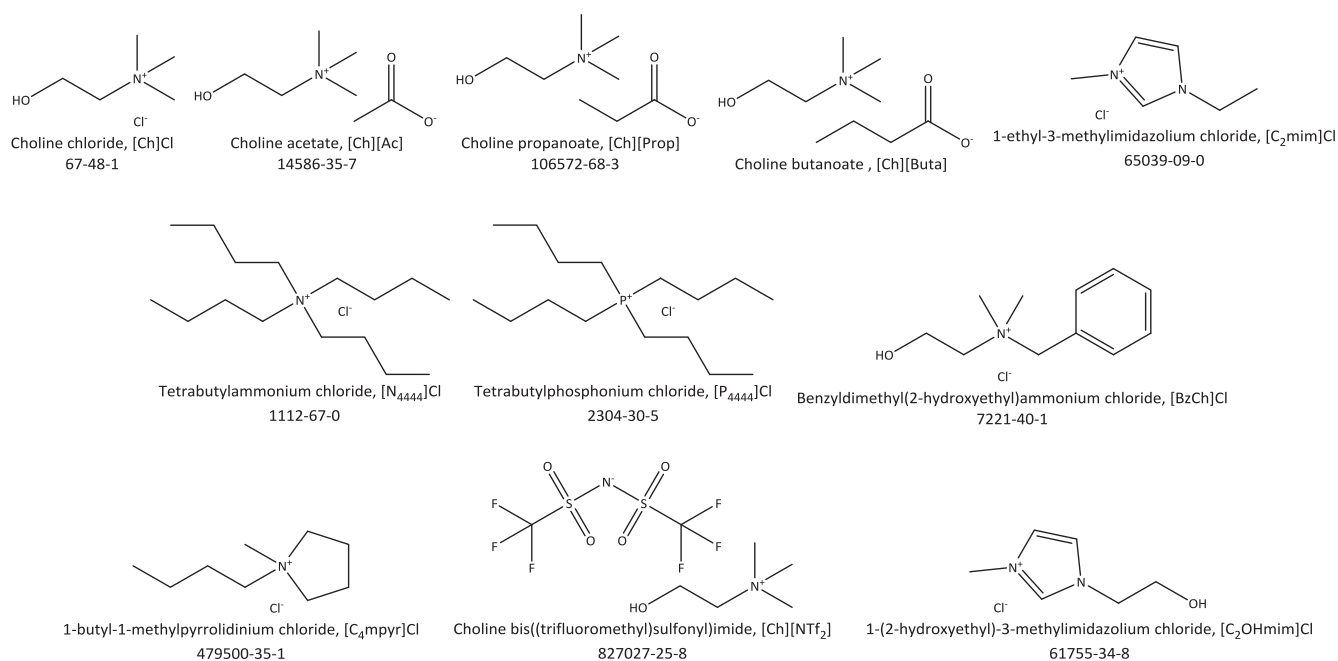


Fig. 1. Chemical names, CAS and structures of the ionic compounds investigated.

$$\ln(x_i) = \frac{\Delta_{fus}H}{R} \left(\frac{1}{T_{fus}} - \frac{1}{T} \right) \quad (2)$$

Eq. (2) shows a linear relationship between $\ln(x_i)$ and $1/T$ and thus, a linear regression of a set of experimental data for the solubility of choline chloride, in ideal systems, can provide an indirect estimation of the [Ch]Cl fusion properties. In the same way, Eq. (2) provides an estimation of the enthalpies of fusion for the other components for which these data are not available. These estimated enthalpies of fusion are shown in Table 1.

3.1. Assessment of the systems ideality

The use of Eq. (2) implies that the experimental data used in the regression must come from systems with an ideal, or quasi-ideal, liquid phase. In this work, from a set of 21 binary systems containing [Ch]Cl, a group of 10 was selected after checking the ideality of the liquid phase of those systems using, initially, COSMO-RS.

COSMO-RS allows the prediction of the activity coefficients of each compound in a mixture without any empirical data. The activity coefficients at 300, 400 and 500 K of the [Ch]Cl(1)+IC(2) systems were estimated by COSMO-RS and this information used to assess the ideality of the solutions. Before the estimations, all the IC structures were optimized [29]. The ions of each compound were optimized simultaneously as an ion pair. On a second step, the COSMO file of each structure was generated by Gaussian, computing the ideal screening charges on the molecular surface at the BVP86/TZVP/DGA level [29].

Despite its usefulness, COSMO-RS is a predictive tool and thus, additional experimental-based verifications must be performed. For this reason, an empirical procedure named Υ -method was further employed to check the similarity of the behavior of each pair of binary solutions. This approach is based on the constancy of the second term of the equilibrium in Eq. (1), when the solid phase is the same, in this study [Ch]Cl, and so the product $x_i\gamma_i^L$ is independent of the second compound in solution. This allows us to establish the equality between the activities of [Ch]Cl in two

different binary solutions at the same temperature:

$$x_{[Ch]Cl,A}\gamma_{[Ch]Cl,A} = x_{[Ch]Cl,B}\gamma_{[Ch]Cl,B} \quad (3)$$

where A and B are two different ionic compounds forming binary solutions with [Ch]Cl. To compare magnitudes, Υ is defined as the ratio of the mole fractions of [Ch]Cl in both systems, which is equivalent to the ratio of the [Ch]Cl activity coefficients:

$$\Upsilon = \frac{x_{[Ch]Cl,A}}{x_{[Ch]Cl,B}} = \frac{\gamma_{[Ch]Cl,B}}{\gamma_{[Ch]Cl,A}} \quad (4)$$

From two experimental binary data sets, interpolated values for the [Ch]Cl mole fractions at the same temperature can be found, and Υ calculated, showing similar magnitudes of [Ch]Cl activity coefficients, when the ratio is close to one.

3.2. Consistency of estimated properties

Beyond the uncertainty of the fusion properties, which can be high due to the nature of the studied substances as well as of the indirect method applied, a very important concept is their reliability, in terms of the error introduced by the use of these properties in the equilibrium calculations. A check of this reliability was performed through the thermodynamic consistency tests proposed by Kang et al. [30] and Cunico et al. [31], which apply pure compound fusion properties to check the quality of the data. These methods are described briefly in the Supplementary Information.

4. Results and discussion

4.1. Solid-liquid phase diagrams

The phase diagrams measured for the ten selected systems –[Ch]Cl(1)+IC(2)– retained for the assessment of [Ch]Cl fusion properties are plotted in Fig. 2 and listed in Table S1 of Supplementary Information.

The data show a similar behavior in all the solubility curves. The

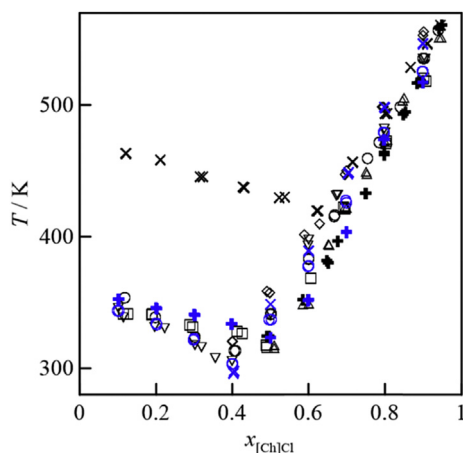


Fig. 2. Solid-liquid phase diagrams for the ChCl + Ionic compounds systems studied. [Ch]Cl(1) + (○) [Ch][Ac](2); (+) [Ch][Prop](2); (◇) [Ch][Buta](2); (□) [N₄₄₄₄](2); (△) [P₄₄₄₄](2); (▽) [BzCh](2); (×) [C₄mpyr](2); (×) [Ch][NTf₂](2); (○) [C₂mim](2); (+) [C₂OHmim](2).

solubility curve of [Ch][Prop] was not possible to measure because this compound is liquid at room temperature, preventing the use of the experimental methodology applied in this work. The eutectic points of all the other systems studied depend essentially on the fusion properties of the IC in solution.

4.2. Evaluation of the ideality of the studied systems

4.2.1. Estimation of the activity coefficients by COSMO-RS

The activity coefficients of [Ch]Cl at equimolar composition were estimated by COSMO-RS at three temperatures ($T = 300, 400$ and 500 K) and are reported in Table S2, while the curves at the full composition range can be found in Fig. S2 of supplementary information.

According to the equimolar data, all systems show a quasi-ideal behavior with exception of the mixture containing [N₄₄₄₄](2). However, the value of the activity coefficients of these systems is still adequate in the concentrated [Ch]Cl composition region (see Fig. S2), and thus they were also considered in this work. The system [Ch]Cl+[Ch][Ac] presents a strong negative deviation to the ideal behavior at low temperatures, which decreases rapidly with increasing temperature. Therefore, a quasi-ideal behavior is expected close to the fusion temperature of [Ch]Cl and the data were also considered. For all systems, a fast decrease in the non-ideality of the solution is observed when the temperature is increased (see Figs. S2 and S3). This is related with the weakening effect of the temperature upon the hydrogen bonding that are the dominant interactions on these systems.

The experimental activity coefficients of the ten systems studied were calculated by Eq. (1) and are reported in Table S1 along with the solubility data. These values further confirm the ideality of the studied systems.

4.2.2. γ -method

All the possible combinations for comparing two different binary systems were explored, and for each system, the values of γ that present maximum deviation from unity are summarized in Table S3. The systems showing the most different behavior between each other are [Ch]Cl+[Ch][Buta] and [Ch]Cl+[C₂OHmim]Cl and [Ch]Cl+[Ch][Buta] and [Ch]Cl+[N₄₄₄₄](2). Four pairs of systems show a value of $\gamma = 1$: [Ch]Cl+[Ch][Prop] and [Ch]Cl+[N₄₄₄₄](2) or [C₂OHmim]Cl, [Ch]Cl+[N₄₄₄₄](2) + [C₂OHmim]Cl and [P₄₄₄₄](2).

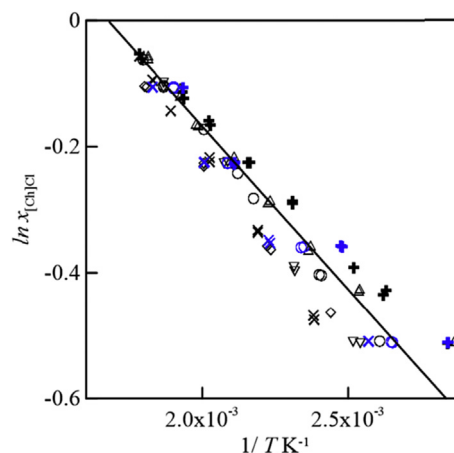


Fig. 3. Plot of the regression by equation (2) of the experimental data for the solubility of ChCl in ChCl + Ionic compounds systems. [Ch]Cl(1) + (○) [Ch][Ac](2); (+) [Ch][Prop](2); (◇) [Ch][Buta](2); (□) [N₄₄₄₄](2); (△) [P₄₄₄₄](2); (▽) [BzCh](2); (×) [C₄mpyr](2); (×) [Ch][NTf₂](2); (○) [C₂mim](2); (+) [C₂OHmim](2). (—) ideal solution ($T_{\text{fus},[\text{Ch}]\text{Cl}} = 597$ K, $\Delta_{\text{fus}}H_{[\text{Ch}]\text{Cl}} = 4300$ J·mol⁻¹).

Cl + [C₂mim]Cl, but all the others are close enough to 1 to consider that they have a very similar behavior, and so to be used in the assessment of the fusion properties.

4.3. Assessment of the fusion properties of [Ch]Cl

After the establishment of the quasi-ideality of the ten systems selected, the experimental data were fitted using Eq. (2). To do so, only the experimental information, for each binary system, comprising choline chloride mole fractions higher than 0.6, was considered. Fig. 3 shows the results of the linear regression.

The calculated fusion properties of choline chloride are $T_{\text{fus},[\text{Ch}]\text{Cl}} = 597 \pm 7$ K and $\Delta_{\text{fus}}H_{[\text{Ch}]\text{Cl}} = 4300 \pm 600$ J mol⁻¹. The deviation of these values to those obtained by applying Eq. (2) to each individual system (Table S4) are: $s(T_{\text{fus},[\text{Ch}]\text{Cl}}) = 11$ K and $s(\Delta_{\text{fus}}H_{[\text{Ch}]\text{Cl}}) = 593$ J mol⁻¹, close to the uncertainty of the estimated properties.

The deviations increase for lower concentrations of [Ch]Cl, where an increase deviation to ideality is observed. However, all curves converge for concentrated choline chloride mixtures, with the experimental data showing small deviations from the fit and allowing a good estimation of the fusion properties. Given that the compound decomposes before melting there are no literature data of the enthalpy of fusion of [Ch]Cl to compare with the values here estimated. Abbott et al. [1] proposed a value for the fusion temperature of [Ch]Cl, that is probably a decomposition temperature. This is somewhat lower than the value estimated in this work ($\Delta T \approx 22$ K), as expected for a decomposition temperature.

4.4. Validation of the results

The values of the three quality factors described in Supporting Information [(S3.4), (S3.7) and (S3.10)] are presented in Table S5. The NRTL model [32] was used to fit the solid-liquid equilibria diagrams (parameters given in Table S6). All systems show very satisfactory quality factors by the three consistency tests. The system which shows a lower quality is [Ch]Cl+[P₄₄₄₄](2).

An additional verification of the results was performed through the reproduction of the solid-liquid phase equilibria of all systems by COSMO-RS model. For that, the properties estimated for [Ch]Cl and the other components shown in Table 1 (experimental and estimated) were used. Fig. 4 presents all the resulting diagrams

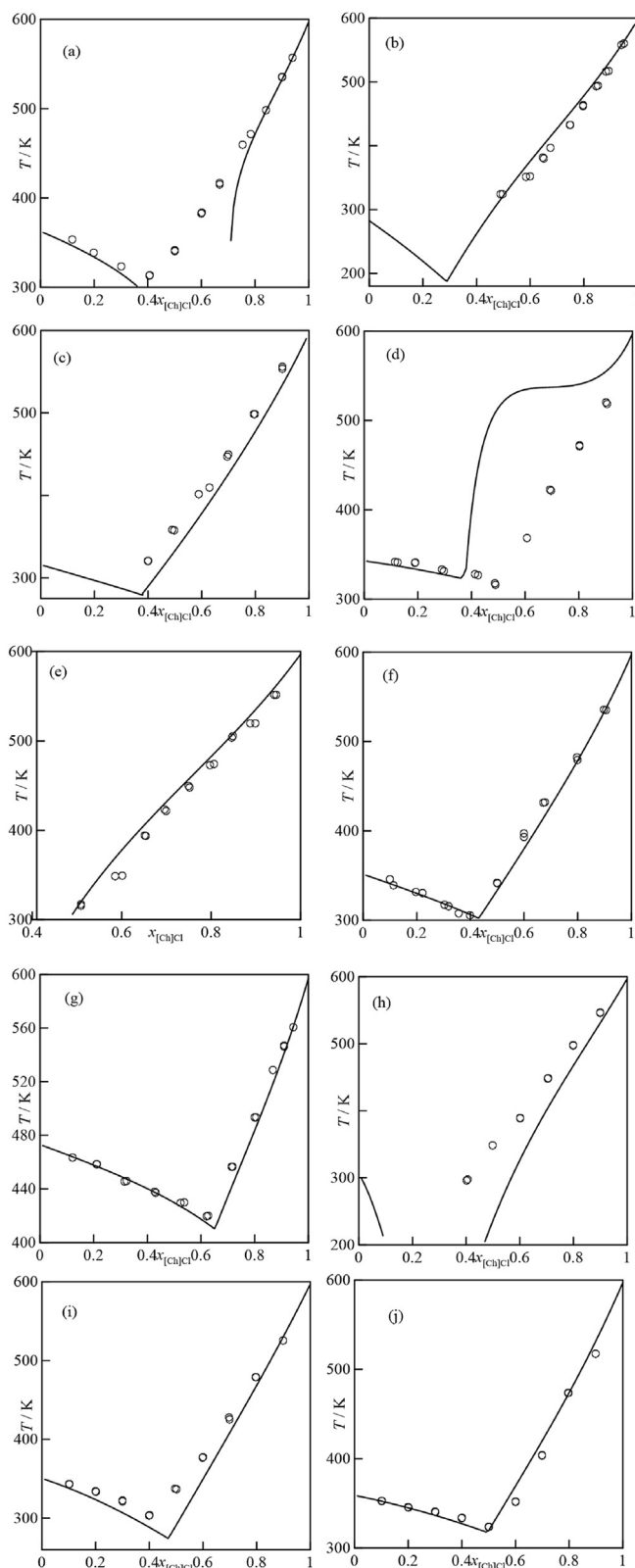


Fig. 4. Solid-liquid phase diagrams estimated by COSMO-RS for [Ch]Cl (1) + (2), being (2): (a) [Ch][Ac]; (b) [Ch][Prop]; (c) [Ch][Buta]; (d) [N₄₄₄₄][Cl]; (e) [P₄₄₄₄][Cl]; (f) [BzCh]Cl; (g) [C₄mpyr][Cl]; (h) [Ch][NTf₂]; (i) [C₂mim][Cl]; (j) [C₂OHmim][Cl]. (—) COSMO-RS (○) Experimental data.

obtained, showing a very satisfactory representation of the experimental data, with three exceptions: the solubility curves of the systems [Ch]Cl+[Ch][Ac] and [Ch][NTf₂] do not intersect because of the low value of the activity coefficients at low temperatures, and the system [Ch]Cl+[N₄₄₄₄][Cl] presents a curious concavity resulting from a large deviation of the ideality estimated by COSMO-RS, which is in total disagreement with the quasi-ideal behaviour found from the experimental solid-liquid equilibrium data.

The eutectic points obtained from the experimental data, and the different models used (NRTL and COSMO-RS) are presented in Table S7, showing relevant differences as COSMO-RS is a pure predictive model. These results also show the importance to find the eutectic coordinates experimentally.

Finally, it is important to reinforce that the methodology here proposed can potentially be expanded to other ionic compounds that decompose upon melting, giving tools for a much better analysis, thermodynamic representation and eventually screening of new DES.

5. Conclusions

To obtain an estimate of the fusion properties of choline chloride, experimental solid-liquid phase diagrams of ten quasi-ideal liquid eutectic mixtures composed by choline chloride and different ionic compounds were measured. Their ideality was evaluated through the activity coefficients calculated by COSMO-RS as well as by comparing the activity coefficients ratio of choline chloride in each pair of binary solutions. The estimated fusion temperature and enthalpy of pure choline chloride was found to be: $T_{fus,[Ch]Cl} = 597 \pm 7$ K and $\Delta_{fus}H_{[Ch]Cl} = 4300 \pm 600$ J mol⁻¹. The robustness of the method here applied was additionally verified using thermodynamic consistency tests and by the prediction of the solid-liquid curves with COSMO-RS model.

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Appendix A. Supplementary data

Electronic Supplementary Information (ESI) available: Synthesis methodology, thermogravimetric analysis, consistency tests theory, solid-liquid equilibria experimental data, equimolar activity coefficients estimated by COSMO-RS, results of γ -method, results of the consistency tests, NRTL modelling, representation of the activity coefficient estimated by COSMO-RS and solid-liquid phase diagram predicted by COSMO-RS.

Supplementary data related to this article can be found at <http://dx.doi.org/10.1016/j.fluid.2017.03.015>.

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