

# 300k of Abstracts



IOth International

Chemical and Biological Engineering Conference

# Book of Abstracts

EDITED BY: Eugénio C. Ferreira and Manuel Mota

BRAGA PORTUGAL 4-6 SEPTEMBER '08



ORGANIZED BY:
UNIVERSIDADE DO MINHO | ORDEM DOS ENGENHEIROS
INSTITUTE FOR BIOTECHNOLOGY AND BIOENGINEERING

PUBLICATION
SPONSORED BY:

### **Contents**

## **PLENARY LECTURES**

Meeting the challenge T. Reg. Bott	1
Green chemistry and the biorefinery	2
James Clark	
Adding value to chemical products E.L. CUSSLER	3
Innovation at interfaces CHARLES COONEY	4
A process systems engineering approach for managing the complexity  RAFIQUL GANI	5
Development of crystallization processes for separating multicomponent mixtures KA MING NG	6
Educating chemical engineers for coming challenges S. Feyo De Azevedo	7
ORAL PRESENTATIONS: ADVANCING THE CHEMICAL AND BIOLOGICAL ENGINEERING FUNDAMENTALS	
Gas-liquid mass transfer in gas-liquid-liquid dispersions in a stirred tank: effect of spreading coefficient Henrique J.O. Pinho, Rui Santana, Sebastião S. Alves	9
Oxygen transfer characterization in three-phase reactors using silicone oil as vector Guillermo Quijano, Frédéric Thalasso	11
Fluidization behaviour of different shaped large particulate food materials: effect of moisture and shape Wijitha Senadeera	13
Modeling of a novel photoreactor for multiphase applications  JOANA T. CARNEIRO, ROB BERGER, JACOB A. MOULIJN, GUIDO MUL	15
Evaluation of parameters and process conditions of the ethylbenzene dehydrogenation in a fixed bed rea wrapped with permselective membrane PAULO JARDEL P. ARAÚJO, TERESA M. K. RAVAGNANI	ctor 17
Solubility of multifunctional associating molecules: measurements and thermodynamic modeling A.J. QUEIMADA, F.L. MOTA, S.P. PINHO, E.A. MACEDO	19
Diffusion coefficients and conductivities of 1-butyl-3-methylimidazolium-based ionic liquids Chun-Li Wong, Meng-Hui Li	21
Inhibitor effect of selected anionic surfactants on the dissolution of calcium sulfate in aqueous brines Cristiana Loureiro, Fátima Farelo, Lurdes Serrano, Manuel Pereira	23
Crosslinked analogues of ionic-liquids – a versatile medium and catalysts for organic reactions Andrzej W. Тrochimczuk, Sylwia Ronka	25
Particle agglomeration in cyclones Júlio Paiva, Romualdo Salcedo, Paulo Araújo	26
Extending Kozeny-Carman permeability model to highly porous media MANUEL MOTA, ALEXANDER YELSHIN	28
Optimal operating conditions for the separation of lactobionic acid, sorbitol, fructose and lactose using a 5-sec pseudo-SMB ISRAEL PEDRUZZI, PEDRO SÁ GOMES, EDUARDO A.B. DA SILVA, ALÍRIO E. RODRIGUES	tion 30
Observation of inertial particle motion in laminar flow in a stirred vessel  NAOTO OHMURA, NAMI NISHIOKA, ALATENGTUYA, MOHAMED N. NOUI-MEHIDI, JIE WU, NORIHISA KUMAGAI, TEIJI TAKIGAWA	32
Assessment of the tartaric stability of wines deionised by electrodialysis  Patrícia A.M.H. Soares, Vítor Geraldes, Cristina Fernandes, Paulo Cameira dos Santos, Maria Norberta de Pinho	34
Characterization of a microporous titanosilicate AM-3 membrane – pure gas permeation PATRÍCIA F. LITO, SARA B. BARROS, JOÃO ROCHA, ZHI LIN, CARLOS M. SILVA	36
Pure Solvent Solubility of Some Pharmaceutical Molecules	38
FÁTIMA L. MOTA, ANTÓNIO J. QUEIMADA, SIMÃO P. PINHO, EUGÉNIA A. MACEDO	
Basicity promotion and mechanism aspect of liquid selective oxidation of alcohols on Au/Actived-Carbon catalyst Juniiang Zhu, José L. Figueiredo, Joaquim L. Faria	
Computer-aided phase equilibria prediction for organic systems: UNIFAC-CI. Analysis, revision and extension	42

# Pure solvent solubility of some pharmaceutical molecules

**Fátima L. Mota**<sup>1\*</sup>, **António J. Queimada**<sup>1</sup>, **Simão P. Pinho**<sup>2</sup>, **Eugénia A. Macedo**<sup>1</sup> LSRE – Laboratory of Separation and Reaction Engineering, Departamento de Engenharia Química, Faculdade de Engenharia da Universidade do Porto, Rua Dr. Roberto Frias s/n, 4200-465 Porto, Portugal

<sup>2</sup>LSRE – Laboratory of Separation and Reaction Engineering, Departamento de Tecnologia Química e Biológica, Instituto Politécnico de Bragança, Campus de Santa Apolónia, Apartado 1134, 5301-857 Bragança, Portugal

**Keywords:** Solubility, Drugs, Pure solvents, Modelling.

### Introduction

During the search for novel or improved therapies, new drugs are proposed. Solubility of drug-candidates is important both for drug production and its therapeutic use. Many separation processes in the pharmaceutical industry are based on the solubilities in different solvents. Solvation plays an important role in the organism in each stage of drug transport and delivery. Properties like lipophilicity, hydrophilicity, the ability to establish hydrogen bonds and other interactions of the molecules with the surrounding media play an important role in the solvation process. Although some predictive thermodynamic tools can be used to determine drug solubility, the availability of experimental data is still fundamental for an appropriate model development and evaluation.

In this work, solubilities of some drugs, such as paracetamol, budesonide, furosemide and allopurinol, were measured in the temperature range between 25 °C and 42 °C, in pure solvents (water, ethanol, acetone, n-hexane, ethyl acetate and carbon tetrachloride). The Non-random Two-Liquid Segment Activity Coefficient (NRTL-SAC) equation (Chen and Song 2004), one of the most successful models for the representation of drug solubility, was used to model the data. The obtained agreement is very satisfactory (root mean square deviation of 0.051).

### **Experimental**

All the solubility experiments were carried out using the isothermal saturation shake-flask method at five different temperatures: 25, 30, 37, 40 and 42°C. Samples from the saturated liquid phase were removed with isothermal syringe filtration and its drug composition determined by liquid chromatography (HPLC). Melting data (melting temperature and enthalpy of fusion) of the pure drugs were also obtained by differential scanning calorimetry (DSC).

### Modelling

The temperature dependence of solubility in pure solvents can be described by the following general equation, considering that the heat capacity difference between the liquid and the solid phase is negligible (Prausnitz et al. 1999):

$$\ln x_2 = -\frac{\Delta_{fius}H}{R} \left(\frac{1}{T} - \frac{1}{T_m}\right) - \ln \gamma_2$$

where  $x_2$  is the solubility,  $\Delta_{fus}H$  is the enthalpy of fusion, R the gas constant, T the absolute temperature,  $T_m$  the melting temperature and  $\gamma_2$  is the activity coefficient of the solute calculated by the NRTL-SAC model.

The NRTL-SAC model is a modification of the polymer NRTL equation, where the combinatorial term is calculated from the Flory-Huggins approximation for the

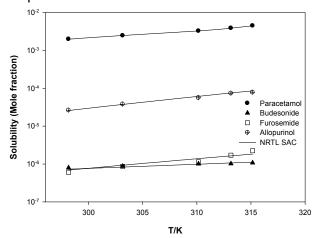
<sup>\*</sup> Corresponding author. Tel + 351-22-5081636. E-mail:fatima.mota@fe.up.pt

combinatorial entropy of mixing and the residual term is set equal to the sum of the local composition interaction contribution for each segment. For each solute and solvent molecule, it describes their effective surface interactions in terms of three types of conceptual segments.

### **Results and Discussion**

Among the studied drugs, only for paracetamol there is data available in the open literature (Bustamante et al. 1998; Granberg and Rasmuson 1999; Hojjati and Rohani 2006). In general, the agreement between paracetamol data measured in this work and published in the literature is good, showing the adequacy of the method for drug solubility measurements.

Experimental and modelling results in water are presented in Figure 1 where it can be seen that NRTL-SAC is an appropriate tool for the solubility modelling of aqueous solutions of these complex molecules.



**Figure 1 –** Experimental aqueous solubility data of the studied compounds.

### Conclusions

Solubilities of some pharmaceutical compounds in pure solvents were measured, at five temperatures, in the range 25°C - 42°C, using the shake-flask method. The NRTL-SAC model showed to be an appropriate tool to represent the solubility of these molecules.

### Ackowledgments

Fátima Mota acknowledges her Ph.D. scholarship from *Fundação para a Ciência e a Tecnologia* SFRH/BD/32372/2006. The authors thank *BIAL* for kindly providing the drugs used in this work.

### References

Bustamante P, Romero S, Pena A, Escalera B, Reillo A (1998) Enthalpy-entropy compensation for the solubility of drugs in solvent mixtures: Paracetamol, acetanilide, and nalidixic acid in dioxane-water. *Journal of Pharmaceutical Sciences*, 87,1590-1596

Chen CC, Song YH (2004) Solubility modeling with a nonrandom two-liquid segment activity coefficient model. *Industrial & Engineering Chemistry Research*, 43, 8354-8362

Granberg RA, Rasmuson AC (1999) Solubility of paracetamol in pure solvents. *Journal of Chemical and Engineering Data*, 44,1391-1395

Hojjati H, Rohani S (2006) Measurement and prediction of solubility of paracetamol in water-isopropanol solution. Part 1. Measurement and data analysis. *Organic Process Research & Development*. 10.1101-1109

Prausnitz JM, Lichtenthaler RN, Azevedo EG (1999) *Molecular Thermodynamics of Fluid-Phase Equilibria*, 3<sup>rd</sup> ed., New Jersey, Prentice Hall PTR