1	Application of the modal superposition technique combined with
2	analytical elastoplastic approaches to assess the fatigue crack
3	initiation on structural components
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5	Horas, Cláudio S.C.
6	CONSTRUCT-LESE, University of Porto, Faculty of Engineering, Rua Dr. Roberto Frias, 4200-
7	465 Porto, Portugal.
8	ORCID ID: 0000-0002-9868-3270
9	
10	Correia, José A. F. O.
11	INEGI, University of Porto, Faculty of Engineering, Rua Dr. Roberto Frias, 4200-465 Porto,
12	Portugal.
13	ORCID ID: 0000-0002-4148-9426
14	
15	De Jesus, Abilio M.P.
16	INEGI, University of Porto, Faculty of Engineering, Rua Dr. Roberto Frias, 4200-465 Porto,
17	Portugal.
18	ORCID ID: 0000-0002-1059-715X
19	
20	Kripakaran, P.
21	University of Exeter, College of Engineering, Harrison building (Room 181), North Park Road,
22	Exeter EX4 4QF, United Kingdom
23	
24	

# 25 Calçada, Rui

- 26 University of Porto, Faculty of Engineering, Rua Dr. Roberto Frias, 4200-465 Porto, Portugal.
- 27 ORCID ID: 0000-0002-2375-7685
- 28
- 29 **Corresponding author:**
- 30 Horas, Cláudio S.C.
- 31 University of Porto, Faculty of Engineering
- 32 Rua Dr. Roberto Frias, 4200-465 Porto, Portugal.
- 33 <u>claudio.silva.horas@fe.up.pt</u>
- 34 +351 22 508 21 87
- 35

### 36 Abstract

37 Local fatigue approaches, such as, the stress-life, strain-life or energetic approaches defines a 38 framework to estimate the fatigue crack initiation from notches of structural details. Various 39 engineering structures, such as, bridges, wind towers, among others, are subjected to cyclic 40 dynamic loadings which may substantially reduce the strength of these structures. Nowadays, the 41 structural systems tend to be more complex being necessary to find computationally efficient 42 solutions to perform their fatigue analysis, accounting for dynamic actions corresponding to long 43 complex loading events (e.g. diversity of trains crossing a bridge), mainly if local approaches are 44 envisaged. Thus, this paper aims at presenting and validating a generalization of a methodology 45 based on modal superposition technique, for fatigue damage parameters evaluation, which can be 46 applied in fatigue analysis using local approaches. This technique was applied recently in the 47 context of fatigue crack propagation based on fracture mechanics, although it can be extended to 48 compute the history of local notch stresses and strains at notches. A very important conclusion is 49 that the technique can be explored for the case of local confined plasticity at notches whenever the 50 global elastic behaviour of the component prevails. Local submodelling can be explored with this 51 technique to avoid the necessity of large computational models. Local models are only needed to be 52 run under linear elastic conditions for the selected modal shapes of the structure, being the local 53 time history of fatigue damage variable computed by modal superposition for each loading event. 54 That time history may be further post-processed for elastoplastic conditions using Neuber or 55 Glinka's analyses. Comparisons with direct integration elastoplastic dynamic analysis confirmed 56 the feasibility of the proposed approach.

57 *Keywords:* Fatigue local models; Modal superposition; Dynamic analysis; Cyclic elastoplastic
58 analysis; Structural notched components.

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61		
62	Nome	enclature
63	а	half of the crack length (crack length in the case of a lateral crack)
64	b	cyclic fatigue strength exponent
65	С	fatigue ductility exponent
66	С	geometry-dependent factor of the stress intensity factor
67	<u>C</u>	damping matrix
68	D	fatigue damage
69	Ε	Young modulus
70	<u>F</u>	nodal forces vector dependent of the dynamic load
71	f	nodal forces vector dependent of the dynamic load of the $i^{th}$ mode of vibration
72	k <sub>t</sub>	stress concentration factor
73	$k_i$	modal stiffness of the $i^{th}$ mode of vibration
74	K	stress intensity factor
75	K'	cyclic strain hardening coefficient
76	<u>K</u>	stiffness matrix
77	K <sub>dyn</sub>	stress intensity factor due to the dynamic loading
78	K <sub>i</sub>	stress intensity factor related with the $i^{th}$ mode of vibration
79	K <sub>stat</sub>	stress intensity factor due to the static loading
80	<u>M</u>	mass matrix
81	$m_i$	modal mass of the <i>i</i> <sup>th</sup> mode of vibration
82	n'	cyclic strain hardening exponent
83	$N_f$	number of cycles to the crack initiation
84	$n_f$	number of cycles to failure related with a certain $\Delta \sigma_{nom}$

*p* magnitude of the loading

t time

- v load velocity
- 88 Y geometry-dependent stress intensity magnification factor
- $Y_i$  modal coordinate of the i<sup>th</sup> mode of vibration
- $\alpha$  Rayleigh law damping coefficient
- $\beta$  Rayleigh law damping coefficient
- $\Delta t$  time step increment
- $\Delta \sigma$  local stress range
- $\Delta \sigma_{nom}$  nominal stress range
- $\Delta \sigma^E$  local elastic stress range
- $\Delta \sigma^{EP}$  local elastoplastic stress range
- $\Delta \varepsilon^E$  local elastic stress range
- $\Delta \varepsilon^{EP}$  local elastoplastic strain range
- $\Delta \varepsilon^{p}$  plastic strain range
- $\Delta \varepsilon$  local elastoplastic strain range
- $\varepsilon'_f$  fatigue ductility coefficient
- $\xi_i$  damping coefficient associated to the *i*<sup>th</sup> mode of vibration
- $\rho$  material density
- $\sigma_{stat}$  nominal static stress
- $\sigma_{dyn}$  nominal dynamic stress
- $\sigma_i$  modal stress related with the *i*<sup>th</sup> mode of vibration
- $\sigma'_f$  cyclic fatigue strength coefficient
- $\sigma_m$  mean stress
- $\phi_i$  mode shape of the  $i^{th}$  mode of vibration

- $\phi_{stat}$  static deformed shape
- $w_i$  natural frequency of the i<sup>th</sup> mode of vibration

### 113 **1. Introduction**

The local and global collapse of large structures due to progressive fatigue damage is a problem that, from a structural point of view, has been gaining importance in design, rehabilitation and maintenance of these structural systems. The development of fatigue damage can be divided in two different steps: firstly, a crack initiation phase takes place, which is followed by a crack propagation phase that is developed until an instability condition may occur, making unsafe the operation of the structure.

120 Fatigue damage can be assessed using different methods, namely global S-N approaches, local 121 stress, strain and energetic approaches and Fracture Mechanics based approaches. The global S-N 122 approach has been proposed to establish a relation between the nominal or geometric stress range 123 applied to the structural detail and the whole fatigue life of the detail, being the one that is most 124 considered in design codes, including Eurocode 3, Part 1-9 [1]. This approach has some important 125 limitations; among them the fact of being applicable only to a limited number of structural details 126 and simple loading conditions as anticipated in the codes and also not accounting for the material 127 influence since S-N curves are generally applicable for a broad range of materials. The local and the 128 Fracture Mechanics approaches can be used as more precise alternatives to the S-N methodology. In 129 fact, in the study of large metallic structures, the applicability of the local approaches has been 130 gaining importance to evaluate the fatigue issues [2-5].

The number of cycles required for the fatigue crack initiation may be computed using a local notch approach which, considering the localized nature of the early stage fatigue damage, proposes a correlation between a local parameter (e.g. strain, energy) and the required cycles to initiate a macroscopy crack. The most well-known relations in this area derive from proposals by Basquin [6], Coffin [7], Manson [8] and Morrow [9,10]. Very often the application of these relations requires elastoplastic analyses since plasticity may develop at notch roots and their vicinities. With this respect, the approximate analytical tools, such as the ones provided by the combination of the Ramberg-Osgood [11], Neuber [11] and Glinka [13–15] approaches, can be applied to establish the
relation between the local assumed elastic stress/strain histories and the actual elastoplastic
stress/strain histories.

141 The Fracture Mechanics can be applied to study the fatigue crack propagation problem, 142 complementing the local approaches or allowing the calculation of the residual fatigue life of a 143 structural detail with an initial crack. This approach is supported by fatigue crack propagation laws, 144 being the Paris' law the most important one [16,17].

145 The feasibility and accuracy of the determination of the stress ranges or other local fatigue damage 146 variables, is related to the quality of the modelling. The increment of the complexity of the 147 structural system leads, naturally, to significant numerical modelling challenges which appear to be, 148 in most of the cases, associated to complex geometries and to difficulties in defining completely the 149 dynamic loading. Algorithms for solving the dynamic numerical problems, as Newmark [18] or 150 Hilber-Hughes-Taylor (HHT) [19], often require the calculation of thousands of load steps, leading 151 to a process with excessive computation time that hinders refined analyses aiming at computing the 152 local fatigue damage. Having in mind the referred limitations, it was proposed by Albuquerque et 153 al. [20,21] the modal superposition technique for the computation of stress intensity factors for a 154 propagating crack, assuming a linear global behaviour, and combining structural global and local 155 submodels, a fact that allows the global model of the structure to be simplified without neglecting the correct numerical representation of the structural behaviour [2,3,22-24]. 156

The crack initiation mechanisms from notches may involve the development of a localized plastic zone around the stress concentrator apex. However in most practical structural applications it can be said that local elastoplastic response does not interfere with the global behaviour of the structure which is still expected to be linear. Also even with local crack initiation the structural system, globally, behaves as linear. Such conditions should allow the application of the modal superposition

which can lead to significant gains in terms of computational times. Computational costs could befurther optimized, in the study of large structures, adopting submodelling techniques [25].

164 Considering the above mentioned, the aim of this paper is to propose the use of the modal 165 superposition technique to determine the dynamic structural response, in particular to compute the 166 notch elastoplastic stress/strain histories including the stress and strain ranges, in order to allow 167 evaluating the fatigue crack initiation phase, using the local fatigue approaches. Two different 168 routes, involving the suggested modal superposition methodology for fatigue crack initiation 169 assessment and the consideration or not of submodelling technique, are proposed. Moreover, the 170 efficiency of suggested technique is evaluated using a case study of a simple supported beam 171 submitted to dynamic load events, being the structural behaviour analysed through the proposed 172 modal superposition technique and compared with the results provided by the application of the 173 HHT algorithm [2], the latter considered as reference values.

174

## 175 **2. Theoretical background**

The theoretical background underlying to the proposed methodology in this paper, linking the concepts of the modal superposition method, local approaches, either to perform elastoplastic analysis or to compute the necessary number of cycles of a dynamic loading for crack initiation and the possibility of using submodelling techniques is presented in this section.

180

## 181 **2.1.** Analysis of dynamic structural behaviour using modal superposition

A cyclic loading acting on a structural system gives origin to a dynamic behaviour highly dependent of the characteristics of the structure and of the loading history. If this loading is known and well characterized, the dynamic behaviour of the structure can be simulated using a numerical finite element model, which allows computing the nodal forces for each time step. These values, related to the loading on a certain time, added to the knowledge of the structural properties like mass,

187 stiffness and damping allows characterizing the structural system and its dynamic behaviour 188 through the consideration of a direct time integration method or using the modal superposition 189 technique. The dynamic behaviour of the structural system can be defined by the system of 190 equations (1):

$$\underline{M}.\ddot{u}(t) + \underline{C}.\dot{u}(t) + \underline{K}.u(t) = \underline{F}(t)$$
<sup>(1)</sup>

191 where  $\underline{M}$  is the mass matrix,  $\underline{C}$  the damping matrix,  $\underline{K}$  the stiffness matrix, each with a dimension of 192  $N \times N$ ,  $\underline{F}$  the nodal forces vector,  $N \times I$ , for a certain time step, u(t),  $\dot{u}(t)$  and  $\ddot{u}(t)$ , respectively, the 193 vectors of displacement, velocities and acceleration whose terms are associated to the N degrees of 194 freedom. The computation of equation (1) can be done using a direct time integration method for 195 each time step, although it is easily understood that for structural systems with a large number of 196 degrees of freedom the computational costs starts to be very significant or even unsustainable.

197 The modal superposition technique is computationally more efficient than the direct time 198 integration once the global dynamic behavior of the structure can be properly reproduced 199 considering the superposition of a limited number of vibration modes, being this possible if the 200 structure has a global elastic behavior and has invariant properties along the time. Using the modal 201 superposition method, the system of NxN simultaneous equations is converted in N uncoupled 202 equations that can be solved independently [26]:

$$\ddot{Y}_{i}(t) + 2w_{i} \cdot \xi_{i} \cdot \dot{Y}_{i}(t) + w_{i}^{2} \cdot Y_{i}(t) = f_{i}(t)$$
<sup>(2)</sup>

As already referred, equation (2) is the decoupled equation related to the vibration mode *i*, where  $Y_i(t)$  is the modal coordinate vector,  $w_i$  the natural frequency,  $\xi_i$  the damping coefficient, and  $f_i(t)$ the vector of nodal forces associated to the *N* degrees of freedom for the vibration mode *i*. Besides the decoupling of the vibration modes, and subsequent transformation of the *N* simultaneous equations system into *i* decoupled equations, the efficiency of the modal superposition is further increased by the fact of the number of modes being in general much smaller than the number *N* ofthe degrees of freedom.

Albuquerque *et al.* [20,21] proposed the use of modal superposition technique to study the dynamic behavior of a structure with an initial elliptical crack aiming at computing the stress intensity factor histories, K(t), being such information essential to predict the fatigue crack propagation through fatigue crack propagation laws, such as the Paris' law. The stress intensity factor can be computed by the following equation:

$$K(t) = C.\sigma(t).\sqrt{\pi a} \tag{3}$$

where *C* is a parameter that depends on the geometry of the structure and on the crack dimensions,  $\sigma(t)$  is the nominal stress history acting on the detail and *a* the crack dimension. Taking into account that the loading acting on a structure can be composed by static and dynamic components, the stress intensity factor can result from the sum of two different values,  $K_{stat}$  and  $K_{dyn}(t)$ , one that depends on the static stress level,  $\sigma_{stat}$ , and another that depends on the dynamic stress,  $\sigma_{dyn}(t)$ :

$$K(t) = K_{stat} + K_{dyn}(t)$$
<sup>(4)</sup>

$$K_{stat} = C.\,\sigma_{stat}.\,\sqrt{\pi a} \tag{5}$$

$$K_{dyn}(t) = C.\,\sigma_{dyn}(t).\,\sqrt{\pi a} \tag{6}$$

As already referred, the modal superposition method can be applied to structures with a global linear behavior which means that it is only applicable to assess the crack initiation or crack propagation due to fatigue when the local plasticity phenomenon or the non-linear contact between crack faces do not influence the linearity of global behavior. Thus, if these assumptions are verified, the dynamic stress can be determined by:

$$\sigma_{dyn}(t) = \sum_{i} \sigma_{i} \cdot Y_{i}(t) \tag{7}$$

where  $\sigma_i$  is the nominal stress associated to the *i*<sup>th</sup> mode shape and  $Y_i(t)$  is, as already referred, the modal coordinate of the *i*<sup>th</sup> mode of vibration. Considering equations (6) and (7), the determination of the stress intensity factor is performed according to:

$$K_{dyn}(t) = C.\sum_{i} \sigma_{i} \cdot Y_{i}(t) \cdot \sqrt{\pi a} = \sum_{i} K_{i} \cdot Y_{i}(t)$$
(8)

229  $K_i$  can be defined as the stress intensity factor obtained for the mode shape of the *i*<sup>th</sup> mode of 230 vibration, which means the modal stress intensity factor. Thus, the total stress intensity factor can 231 be computed by:

$$K(t) = K_{stat} + \sum_{i} K_{i} \cdot Y_{i} (t)$$
(9)

The logic underlying the concept of the modal stress intensity factors can be extended to other local structural quantities as stresses, strains or energetic parameters. Thus equations (4) and (8) can be written in the following general form:

$$\psi(t) = \psi_{stat} + \sum_{i} \psi_{i} \cdot Y_{i} (t)$$
<sup>(10)</sup>

where  $\psi$  can be a generic fatigue damage quantity (e.g. stress, strain, energy, stress intensity, J-Integral, COD), being  $\psi_{stat}$  the part of this quantity that depends on the static loading and  $\psi_i$  the modal value determined considering the mode shape of the *i*<sup>th</sup> mode of vibration. Taking into account equation (10) it is easily understandable that the modal superposition can be extended to compute local quantities required to assess the crack initiation due to fatigue phenomenon.

240

#### 241 **2.2. Crack initiation assessment**

The fatigue crack initiation can be analyzed considering local approaches which require the computation of local fatigue damage parameters in order to establish a relation between these local parameters and the number of cycles required to the crack initiation. The most well-known relations in this area are the Basquin [6], equation (11), Coffin [7] and Manson [8], equation (12), Basquin-Coffin-Manson [5], equation (13), and Morrow [10], equation (14):

$$\frac{\Delta\sigma}{2} = \sigma_f' \left(2N_f\right)^b \tag{11}$$

$$\frac{\Delta \varepsilon^P}{2} = \varepsilon_f' \left( 2N_f \right)^c \tag{12}$$

$$\frac{\Delta \varepsilon^{EP}}{2} = \frac{\sigma'_f}{E} \left(2N_f\right)^b + \varepsilon'_f \left(2N_f\right)^c \tag{13}$$

$$\frac{\Delta \varepsilon^{EP}}{2} = \frac{\sigma_f' - \sigma_m}{E} \left( 2N_f \right)^b + \varepsilon_f' \left( 2N_f \right)^c \tag{14}$$

where  $\Delta \sigma$  is the local stress range,  $\Delta \varepsilon^p$  the plastic stress range,  $\Delta \varepsilon^{EP}$  the local elastoplastic strain 247 range,  $\sigma'_f$  and b, respectively, the cyclic fatigue strength coefficient and exponent,  $\varepsilon'_f$  and c, 248 respectively, the fatigue ductility coefficient and exponent,  $\sigma_m$  the mean stress,  $N_f$  the number of 249 250 cycles to the crack initiation, and E the Young modulus. Taking into account these quantities, and in 251 order to use the stress/strain results after a linear elastic finite element analysis, a relation between 252 the nominal elastic stress and the local notch elastoplastic stress/strain range can be established 253 using the Neuber [12], equation (15), or Glinka [13–15], equation (16), and the Ramberg-Osgood 254 [11], equation (17), relations.

$$\frac{(k_t \Delta \sigma_{nom})^2}{E} = \frac{\Delta \sigma^2}{E} + 2\Delta \sigma \left(\frac{\Delta \sigma}{2K'}\right)^{1/n'}$$
(15)

$$\frac{(k_t \Delta \sigma_{nom})^2}{E} = \frac{\Delta \sigma^2}{E} + \frac{4\Delta \sigma}{n'+1} \left(\frac{\Delta \sigma}{2K'}\right)^{1/n'}$$
(16)

$$\Delta \varepsilon = \frac{\Delta \sigma}{E} + 2 \left(\frac{\Delta \sigma}{2K'}\right)^{1/n'} \tag{17}$$

In equations (15)-(17),  $k_t$  is the elastic stress concentration factor, K' are n' are, respectively, the cyclic strain hardening coefficient and exponent and  $\Delta\sigma_{nom}$  the nominal elastic stress range, computed near the notch. Analyzing the expressions presented above, equations (11)-(17), it is clear that besides the material constants/parameters,  $k_t$  and  $\Delta\sigma_{nom}$  are the only unknowns. If the value of  $k_t$  can be eventually determined through a static analysis using the finite element model, the nominal stress range can only be obtained after the dynamic analysis of the structural system, which 261 means that  $\Delta \sigma_{nom}$  can be computed solving equation (1) applying a direct time integration method 262 or, more efficiently, the modal superposition technique.

In the case of complex structures, the elastic stress concentration factor,  $k_t$ , is not easy to compute since the definition of the nominal stress is generally not clear. The application of the Neuber [12] and Glinka [13-15] approaches need to be performed without the stress concentration factor formulation, relating directly the local elastic stress/strain field with the local elastoplastic stress/strain field:

$$\Delta \sigma^{E} \cdot \Delta \varepsilon^{E} = \frac{\Delta \sigma^{EP}}{E} + 2\Delta \sigma^{EP} \left(\frac{\Delta \sigma^{EP}}{2K'}\right)^{1/n'}$$
(18)

$$\Delta \sigma^{E} \cdot \Delta \varepsilon^{E} = \frac{\Delta \sigma^{EP^{2}}}{E} + \frac{4\Delta \sigma^{EP}}{n'+1} \left(\frac{\Delta \sigma^{EP}}{2K'}\right)^{1/n'}$$
(19)

268 where  $\Delta \sigma^{E}$  and  $\Delta \varepsilon^{E}$  are, respectively, the local elastic stress and strain ranges at the notch, and 269  $\Delta \sigma^{EP}$  and  $\Delta \varepsilon^{EP}$  the local elastoplastic stress and strain ranges at the same point. In simple cases the 270 value of  $\Delta \sigma^{E}$  is indirectly calculated through  $k_t \Delta \sigma_{nom}$ , something that is not expected when the 271 structural geometry and loading are complex. Also, in the simpler version of Neuber/Glinka 272 relations  $\Delta \varepsilon^{E}$  is computed from  $\Delta \sigma^{E}/E$  but this is an approximation only valid for near uniaxial 273 stress conditions. For multiaxial stress states, the numerical model will provide a better 274 approximation for the elastic strain and consequently the energy term,  $\Delta \sigma^{E} \Delta \varepsilon^{E}$ .

275

## 276 **2.3. Submodelling**

Generally, the global numerical model of a large structure, even when built with beam or shell elements discretized with a coarse mesh, is able to properly reproduce the dynamic global behaviour [2,3,24]. However, despite the accuracy of these results, a local fatigue analysis demands a much more refined model, typically built with shell or brick elements, which tend to be hard to handle using a global model because it increases significantly the computational costs. An alternative approach, lighter in terms of computational costs, consists in the analysis of the global model and the subsequent imposition of the obtained displacement field to a refined local model. Hence, the utilization of submodelling techniques, such as beam-to-shell, shell-to-shell, shell-to-solid, beam-to-solid, are particularly useful since the displacement fields from the global model is applied to the local model using shape functions which means that there are not any constraints to the global or local modelling.

288

### 289 **2.4. Computational algorithm**

290 Considering the main objectives of this paper, the simulation of fatigue crack initiation using local 291 approaches and the modal superposition method to assess the local damage parameters, the 292 following steps are proposed:

• Computation of nominal stress,  $\sigma_{stat}$ , and displacement field,  $\phi_{stat}$ , due to the static loading;

Modal analysis of the structure and consequent calculation, for each *i*<sup>th</sup> vibration mode, of the
 modal frequencies, *w<sub>i</sub>*, the modal mass, *m<sub>i</sub>*, the modal stiffness, *k<sub>i</sub>*, and the vibration mode
 shapes, Φ<sub>i</sub>;

- Evaluation of the dynamic loading, F(t), and determination of the nodal forces,  $f_i(t)$ ;
- Calculation of the time histories of the modal coordinates,  $Y_i(t)$ ;

• Computation of the nominal stress spectrum,  $\sigma_{nom}(t)$ , considering the static and dynamic parts:

$$\sigma_{nom}(t) = \sigma_{stat} + \sum_{i} \sigma_{i} \cdot Y_{i}(t)$$
<sup>(20)</sup>

- Determination of the mean stress,  $\sigma_m$ ;
- Selection of the local approach depending on whether the detail remains elastic or not;
- Calculation of the nominal stress range,  $\Delta \sigma_{nom}$ , and the corresponding number of cycles,  $n_f$ ,
- 303 applying the rainflow method to the nominal stress spectrum,  $\sigma_{nom}(t)$ ;
- Determination of the required number of cycles to the crack initiation,  $N_f$ , applying a local

305 approach;

• Computation of the linear accumulation damage, *D*, using the Miner's relation:

$$D = \sum \frac{n_f}{N_f} \tag{21}$$

Taking into account the presented computational algorithm, the steps sequence to assess the necessary number of cycles to the crack initiation can be summarized as shown in Fig. 1. The computational algorithm may include, or not, the consideration of the submodeling techniques. If it is not considered a submodel, the nominal stress spectrum is computed after the application of the modal superposition method to the global model (Fig. 2).

The proposed methodology, besides the already referred advantages, presents a major value in terms of the computation process when several calculations related with different loading scenarios are needed. More specifically, for each time step, the consideration of several dynamic events only requires the definition of  $f_i(t)$  and  $Y_i(t)$  for each loading and not the solution of the *N*×*N* system of simultaneous equations for each dynamic event.

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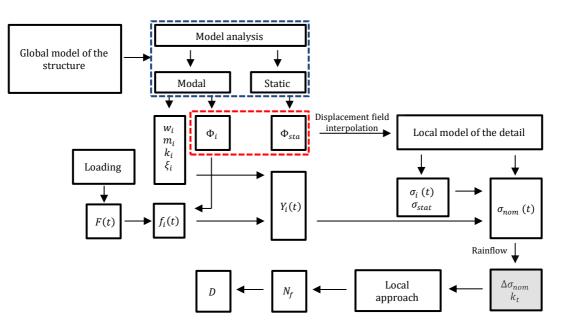


Fig. 1. Flow chart for the application of the proposed modal superposition methodology for fatigue crack initiation assessment (with submodeling).

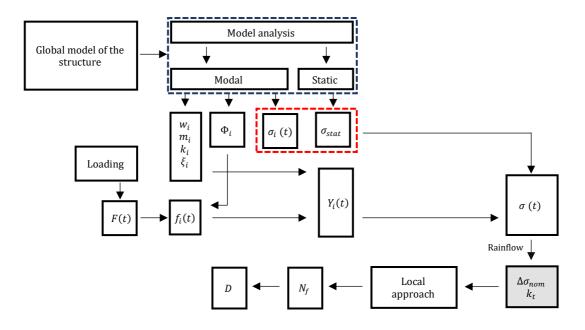


Fig. 2. Flow chart for the application of the proposed modal superposition methodology for fatigue crack initiation assessment (without submodeling).

319

320 For both of the presented computational algorithms pictured in the Fig. 1 and Fig. 2 it is necessary 321 to know in advance the elastic stress concentration factor. If the structural engineer has to deal with 322 a complex structure, as already mentioned, the value of  $k_t$  is not easily computed, being necessary working directly with the elastic notch stress/strains,  $\sigma^E$  and  $\varepsilon^E$  from the FE analysis. Also, after 323 324 computing the local/notch elastic stress/strain histories, one may apply the Neuber or Glinka 325 analyses to derive the local elastoplastic stress/strain histories, the fatigue cycles resulting directly 326 from hysteresis loops counting and not from the rainflow analysis. Hysteresis cycles counting is 327 more consistent with fatigue damage.

The proposed modal superposition technique for the computation of local fatigue damage parameters was explored in previous works concerning the application of Facture Mechanics principles to the fatigue crack propagation analysis [2,3,20,21]. In the present paper a generalization and complementary approach is proposed for the computation of fatigue damage parameters aiming at simulating fatigue crack initiation. In both cases, crack closure effects (Fracture Mechanics) and local notch elastoplasticity (fatigue crack initiation) are expected non-linearities, but while they do not change the global linear behaviour of the structure, the modal superposition can be successfully 335 applied. For large structures the fatigue crack initiation process does not influence the global 336 behaviour of the structure, therefore modal analysis only needs to be performed one time. However, 337 when fatigue crack propagation is performed, it is worthwhile to refer that the propagating fatigue 338 crack may change the global behaviour of the structure which may require periodic updates of the 339 structural vibration modes.

340

## **341 3.** Crack initiation assessment – application to a notched structural member

In order to validate the applicability of the modal superposition methodology for fatigue crack initiation assessment, a numerical model of a notched simple structure was developed and duly characterized from a geometric and material point of view. According to the computational algorithm presented in the section 2.4, the flow chart pictured in Fig. 2 was implemented, i.e., the explicit submodelling was not applied. The option for a simple structure was taken in order to control all the parameters with direct or indirect influence in the structural dynamic behaviour.

The effectiveness of the proposed methodology is naturally dependent on the analytical elastoplastic approach considered, hence the referred influence was tested through the consideration of the Neuber [12] and Glinka [13-15] proposals. Instead of  $k_t$ - $\sigma_{nom}$  based elastoplastic formulations, elastoplastic analyses formulated from the local elastic stress/strain computed directly from the finite element model, Equations (18)-(19), are used.

The finite element model was submitted to dynamic loadings with variable intensity obtained through the moving loads approach. The dynamic analyses were carried out using the proposed modal superposition methodology with post-processing elastoplastic analysis and HHT algorithm [18] coupled with elastoplastic material behaviour, being compared the obtained stress-strain diagrams. Additionally, the necessary number of cycles to the crack initiation,  $N_f$ , is computed using the Morrow approach [10]. The extension of local plastic volume is also evaluated and commented as regards the reliability of the simulated modal superposition methodology.

#### 360

## 361 **3.1. Structure description**

A notched simply supported steel beam, with a 10m span and a HEB 700 cross section was
idealised. At mid span a circular hole with 10mm of radius was admitted to simulate a notch/defect
on the inferior flange. The numerical model was conceived using the ANSYS software [27] (Fig.
365 3).

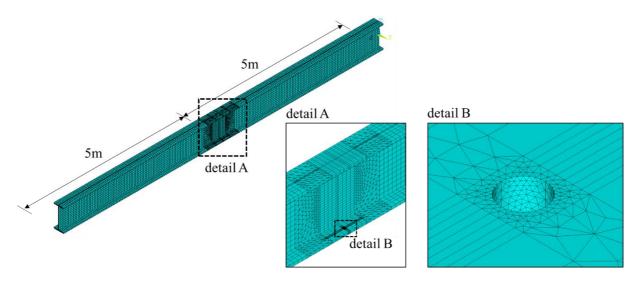


Fig. 3. Finite element model of a simple supported beam with a circular hole at the lower flange.

366

367 The finite element model was built with 20-node brick elements with mesh refinement on the 368 notched zone to improve the description of the local stress and strain fields [28]. The beam is 369 assumed of \$355 steel which was characterized in terms of elastoplastic behaviour and fatigue by 370 De Jesus et al. [29]. In the HHT analysis, the material is assumed elastoplastic in a central length of 371 4m of the bottom flange and web. The remaining of the structure was assumed linear elastic with 372 the same density  $(\rho)$ , Young modulus (E) and Poisson ratio (v) of the elastoplastic material. These 373 two materials option corresponds to a partial submodelling that helps numerical convergence and 374 computation costs reduction. Fig. 4 represents the elastoplastic stress-strain cyclic curve of the S355 375 steel grade, adapted from De Jesus et al. [29].

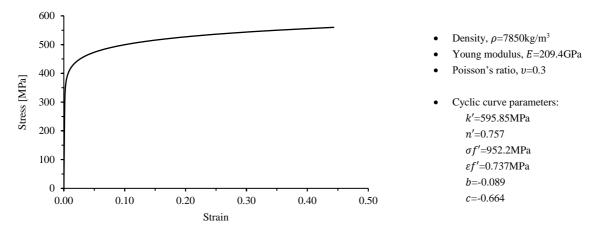


Fig. 4. Cyclic stress-strain curve of the S355 grade (adapted from [29]).

376

In Fig. 4., the material parameters required to perform a cyclic elastoplastic analysis taking into account the Neuber [12], Eqs. (15) or (18), or Glinka [13-15], Eqs. (16) or (19), approaches and, subsequently, to compute the necessary number of cycles to the crack initiation,  $N_f$ , according to Morrow [10], eq. (14), are presented.

381

## **382 3.2. Dynamic analysis assumptions**

The structural mass was calibrated in order the main natural frequencies being close to available data in the literature [30], seeking to approximate the idealized structure of a practical case. The stiffness was determined for the described simple supported beam considering the defined cross section, although it should be noted that the out of plane degrees of freedom were also restrained in order to eliminate purely local modes, without contributions to the global dynamic behavior, and whose existence is only possible due to the absence of transverse bracing.

In the modal superposition analysis, a constant modal damping ratio,  $\xi$ , of 0.5% was assumed for all the considered modes; concerning the calculation considering the HHT algorithm [19] it was assumed a Rayleigh damping law characterized with the coefficients  $\alpha$  equal to 0.682414 and  $\beta$  to 0.000024, values computed considering the first and third modes of vibration [26]. In the analyses,

393 a time step increment,  $\Delta t$ , equal to 0.0001s and a residual free vibration period of 0.1s were 394 admitted.

Taking into account the simplicity of the structure, it was expected a small number of modes to contributed significantly to the total dynamic response. A sensitivity analysis allowed to prove such assumption, being considered only the first 5 vibration modes to capture accurately the total structural response.

399

## 400 3.3. Dynamic loading

401 Several dynamic loadings were considered to evaluate the efficiency of the proposed methodology 402 and the influence of the plasticity phenomenon at the notched bottom flange. In a given time 403 instant, t, the nodal loads were computed with base on their position along the beam and on the 404 node coordinates. Each loading, characterized by a given magnitude, p, and by a certain velocity, v, 405 applies only one cycle to the structure,  $n_f$ . The considered dynamic loads are summarized in Table

406 1.

407

Loading Id	(1)	(2)	(3)	(4)	(5)	(6)
<i>p</i> (kN)	800	800	900	900	1000	1000
<i>v</i> (km/h)	100	200	100	200	100	200

408

As shown in Table 1, six different loadings were admitted which gave origin to eighteen dynamic analyses. Twelve performed according the proposed modal superposition methodology, six considering the Neuber approach [12], eq. (15) or (18), and other six the one proposed by Glinka [13-15], eq. (16) or (19), according to the flow chart presented in Fig. 2, and the last six applying the HHT algorithm [18] in order to allow a validation process. To avoid local singularities or unexpected resonant effects that would cause problems to the numerical convergence of the results, the loading of the structure was made considering linear loads, perpendicular to the longitudinal

- direction of the beam, with 0.085m of development. The resultants of the linear loads were equal tothe magnitude, *p*.
- The implementation of the Neuber and Glinka approaches were made using the *Fatigue Life Prediction* –FLP software developed by Silva [31].
- 420

# 421 **3.4. Results of the dynamic analysis**

422 Taking into account the established fundamentals, the aimed dynamic analyses were carried out.

423 According to the eq. (10) the generic fatigue damage quantity,  $\psi$ , was defined as stresses and strains

424 along the longitudinal direction, allowing to obtain the stress-strains diagrams at the notch apex.

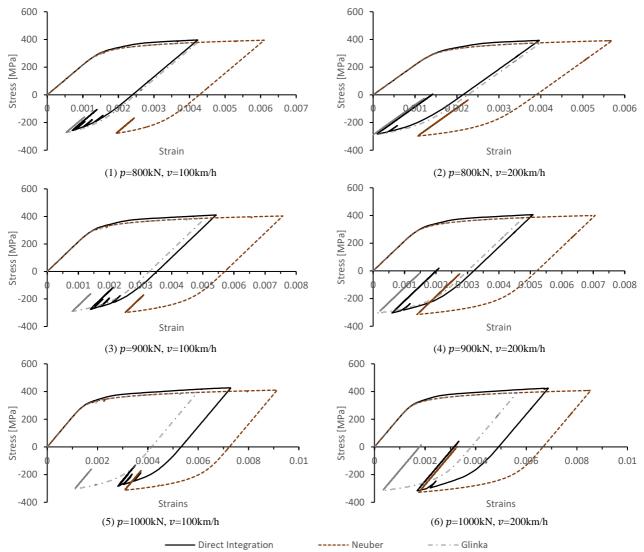


Fig. 5. Elastoplastic stress-strain diagrams under dynamic loading.

426 In Fig.5, it is possible to observe, for the loadings (1), (2), (3) and (4), a notorious agreement 427 between the obtained stress-strain diagrams through the modal superposition combined with the 428 Glinka approach [13-15] and the results of the direct time integrations using the HHT algorithm 429 [19]. A discrepancy between the results was found when the modal superposition was use together 430 with the Neuber approach [12], the Neuber approach resulting in higher average strains which is 431 consistent with the conservatism usually associated to this rule. Therefore, despite the plasticity 432 phenomenon, it was possible for the referred loadings to achieve satisfactory agreement in the 433 stress-strain diagrams with the modal superposition analysis plus Glinka approach. In the cases of 434 the loadings (5) and (6), the increment on the magnitude, p, resulted in the development of larger 435 plastic zones, which explain the progressive discrepancy between the stress-strain diagrams from 436 the two dynamic analyses.

437 Table 2 presents the relevant results obtained after the two dynamic analyses, including cycles 438 information in terms of strains and stresses and life estimations using the Morrow model, eq. (14). 439 Percentage differences relative to the results obtained with the HHT algorithm [19], assumed as 440 reference, (actual value/reference value-1), are also presented. The data from the table confirms the 441 conclusions pointed out after the observation of Fig. 5. The necessary number of cycles for the 442 crack initiation computed using the Morrow approach, confirmed the Neuber proposal as 443 considerably conservative. Also the deviations in the stress computations are significantly lower 444 than in strain computations. The computations of the stress and strain variations are also much more 445 precise than the minimum and maximum stress and strain values. These two considerations led to 446 accurate life predictions using the modal superposition analysis plus simplified analytical 447 elastoplastic analysis, with maximum deviations of 21% using the Glinka approach for the loading 448 (5), which is the loading generating the highest residual plastic zone (see Fig. 6). While Neuber 449 approach generated maximum deviations of 3% on stress ranges and 35% on strain ranges, the 450 Glinka approach generated deviations of -4.4% on stress range and 8.5% on stress range.

453 Table 2. Relevant results of the dynamic and fatigue analysis.

Loading	#	$\sigma_{max}$ (MPa)	$\sigma_{min}$ (MPa)	$\sigma_m$ (MPa)	$\Delta \sigma$ (MPa)	$\varepsilon_{max}$	$\varepsilon_{min}$	$\varepsilon_m$	$\Delta \varepsilon$	$N_f$
	HHT	396.25	-257.27	69.49	653.52	0.00423	0.00070	0.00247	0.00353	57953
(1)	Neuber	394.31	-278.84	57.73	673.15	0.00610	0.00193	0.00402	0.00417	34387
p=800kN	Δ%	-0.5%	8.4%	-16.9%	3.0%	44.2%	175.7%	62.8%	18.1%	-40.7%
v=100km/h	Glinka	378.36	-273.66	52.35	652.02	0.00423	0.00052	0.00238	0.00371	48937
· · · · /	Δ%	-4.5%	6.4%	-24.7%	-0.2%	0.0%	-25.7%	-3.6%	5.1%	-15.6%
	HHT	392.94	-282.37	55.28	675.31	0.00396	0.00010	0.00203	0.00387	39407
(2)	Neuber	391.47	-298.11	46.68	689.58	0.00570	0.00106	0.00338	0.00464	21457
p=800kN	Δ%	-0.4%	5.6%	-15.6%	2.1%	43.9%	960.0%	66.5%	19.9%	-45.6%
v=200km/h	Glinka	375.70	-290.74	42.48	666.45	0.00400	-0.00001	0.00199	0.00401	35144
<i>v</i> =200Km/1	Δ%	-4.4%	3.0%	-23.2%	-1.3%	1.0%	-110.0%	-2.0%	3.6%	-10.8%
		410.45	274 79	67.92	685.23	0.00542	0.00139	0.00241	0.00404	20//1
(2)	HHT	410.45	-274.78	67.83		0.00543		0.00341		30661
(3)	Neuber	402.99	-298.41	52.29	701.39	0.00757	0.00251	0.00504	0.00506	15250
<i>p</i> =900kN	Δ%	-1.8%	8.6%	-22.9%	2.4%	39.4%	80.6%	47.8%	25.2%	-50.3%
v=100km/h	Glinka	386.47	-290.44	48.01	676.91	0.00507	0.00080	0.00294	0.00427	26074
	Δ%	-5.8%	5.7%	-29.2%	-1.2%	-6.6%	-42.4%	-13.8%	5.7%	-15.0%
	ННТ	406.20	-304.26	50.97	710.45	0.00508	0.00060	0.00284	0.00448	21022
(4)	Neuber	400.21	-315.06	42.57	715.27	0.00706	0.00139	0.00423	0.00566	10208
p=800kN	Δ%	-1.5%	3.5%	-16.5%	0.7%	39.0%	131.7%	48.9%	26.3%	-51.4%
	Glinka	383.88	-305.45	39.21	689.33	0.00478	0.00014	0.00246	0.00463	19169
v=200km/h	Δ%	-5.5%	0.4%	-23.1%	-3.0%	-5.9%	-76.7%	-13.4%	3.3%	-8.8%
		426.93	-284.07	71.43	711.00	0.00729	0.00280	0.00504	0.00449	19658
(5)	HHT	410.32	-312.74	48.79	723.05	0.00914	0.00308	0.00611	0.00606	8157
	Neuber	-3.9%	10.1%	-31.7%	1.7%	25.4%	10.0%	21.2%	35.0%	-58.5%
p=1000kN	Δ%	393.38	-302.97	45.20	696.35	0.00597	0.00109	0.00353	0.00487	15531
v=100km/h	Glinka	-7.9%	6.7%	-36.7%	-2.1%	-18.1%	-61.1%	-30.0%	8.5%	-21.0%
	Δ%		0., /0	2017/3		1011/0	-0111/3	2010/0	010 / 0	21.0 /
	HHT	423.84	-316.37	53.73	740.21	0.00687	0.00168	0.00428	0.00519	12114
(6)	Neuber	407.75	-327.64	40.05	735.40	0.00855	0.00175	0.00515	0.00680	5735
p=1000kN	Δ%	-3.8%	3.6%	-25.5%	-0.6%	24.5%	4.2%	20.3%	31.0%	-52.7%
v=200km/h	Glinka	390.96	-316.60	37.18	707.56	0.00563	0.00032	0.00297	0.00531	11650
. 200000/11	Δ%	-7.8%	0.1%	-30.8%	-4.4%	-18.0%	-81.0%	-30.6%	2.3%	-3.8%

#### **Engineering Fracture Mechanics**

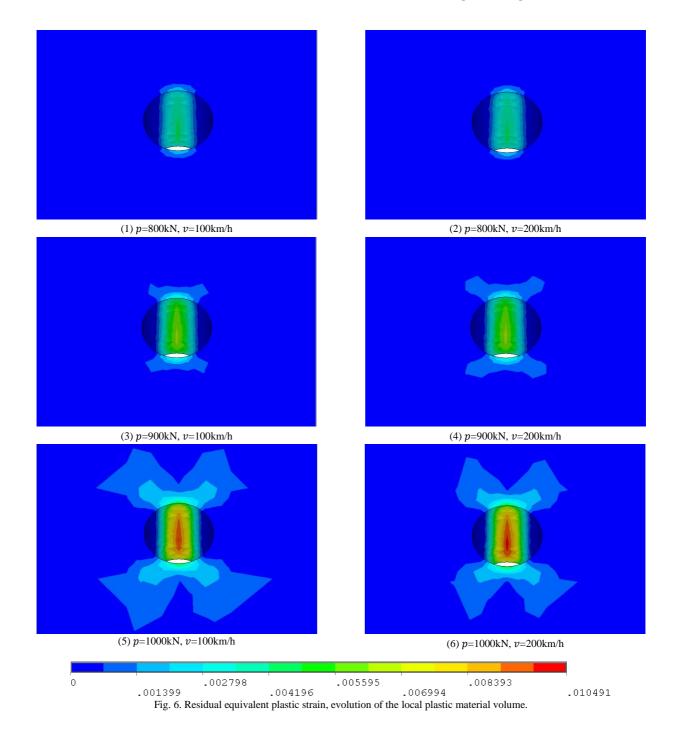


Fig. 6 shows the residual equivalent plastic strain fields [32] after the load passage which gives a measure of the volume of material plastically deformed. The evolution of the plastic zone with the magnitude, *p*, of the loading is notorious, but less important when the loading speed doubles. Nevertheless for all cases the plastic zone region is still confined and therefore no significant effect on stress and strain ranges is verified as well as in the life calculations.

**Engineering Fracture Mechanics** 

462

## 463 **4. Concluding remarks**

The fatigue damage is a structural problem that is fundamental to assess in order to extend the operational life of the existing structures. The scale of large structures puts significant problems in terms of numerical modelling and structural analysis, particularly in what refers to the application of local models to fatigue.

The obtained results, after the validation of the proposed modal superposition technique for fatigue crack initiation assessment, allow concluding that they are promising for the analysis of more complex structural problems. The proposed technique presented in the present paper, under the condition of localized plasticity, combined with the work of Albuquerque *et al.* [20,21] enables the structural engineer to fully assess the fatigue phenomenon using the modal superposition method.

473 The consideration of the approached technique permits to optimize the calculation process, making 474 possible the dynamic structural analysis in an affordable computational time. Regarding the simple 475 structure idealized and considering the assumption underlying the dynamic analysis, the calculation 476 involving the proposed technique took 10 seconds to compute the stress and strain results, while the 477 application of the HHT algorithm spent more than 5 hours, such difference giving a clear 478 quantification of the potential of the proposed technique. Moreover, the use of this method 479 conjugated with submodelling techniques can increase the accuracy and efficiency of refined 480 analysis of complex notched details, which means the computation of the local stress and strain data 481 required to assess the fatigue crack initiation at notches. The modal superposition analysis with the 482 Glinka elastoplastic post-processing is more precise than using the Neuber post-processing.

Further studies for more complex structures are needed, in particularly, the evaluation of the accuracy of the results when contact non-linearities are present at the notched area (e.g. riveted joints).

486

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