

Edinburgh Research Explorer

Optimising the recovery and re-use of phosphorus from wastewater effluent for sustainable fertiliser development

Citation for published version:

Shepherd, JG, Sohi, S & Heal, K 2016, 'Optimising the recovery and re-use of phosphorus from wastewater effluent for sustainable fertiliser development' Water Research, vol. 94, pp. 155-165. DOI: 10.1016/j.watres.2016.02.038

Digital Object Identifier (DOI):

10.1016/j.watres.2016.02.038

Link:

Link to publication record in Edinburgh Research Explorer

Document Version:

Peer reviewed version

Published In:

Water Research

Publisher Rights Statement:

Copyright © 2016 Published by Elsevier Ltd.

General rights

Copyright for the publications made accessible via the Edinburgh Research Explorer is retained by the author(s) and / or other copyright owners and it is a condition of accessing these publications that users recognise and abide by the legal requirements associated with these rights.

Take down policy
The University of Edinburgh has made every reasonable effort to ensure that Edinburgh Research Explorer content complies with UK legislation. If you believe that the public display of this file breaches copyright please contact openaccess@ed.ac.uk providing details, and we will remove access to the work immediately and investigate your claim.



- 1 Optimising the recovery and re-use of phosphorus from wastewater effluent for
- 2 sustainable fertiliser development
- 3 Jessica G. Shepherd ^{a, b*}, Saran P. Sohi ^{a, b}, Kate V. Heal ^a

4 Affiliations

- ^a School of GeoSciences, The University of Edinburgh, Crew Building, The King's
- 6 Buildings, Alexander Crum Brown Road, Edinburgh EH9 3FF, UK
- ⁷ UK Biochar Research Centre, The University of Edinburgh, The King's Buildings,
- 8 Alexander Crum Brown Road, Edinburgh EH9 3FF, UK
- 9 *Corresponding author
- 10 E-mail address: Jessica.Shepherd@ed.ac.uk

11

12

Abstract

- Recovery and re-use of phosphorus (P) from wastewater treatment systems as
- agricultural fertiliser presents an important and viable target for P waste reduction and
- recycling. In this study novel biochar materials for P filtration of wastewater were
- designed and produced using waste feedstocks, with consideration of the plant
- accessibility of the P captured by the biochars. The biochars were produced using batch
- slow pyrolysis at 450°C and 550°C from a) AD: anaerobically digested sewage sludge
- and b) OCAD: a 1:1 mixture of anaerobically digested sewage sludge and ochre, a
- 20 mineral product from mine drainage treatment. A set of experiments were designed
- 21 using pH buffering to provide a robust framework for assessing the P recovery capacity

and affinity of the biochars compared to other potential P recovery materials 22 (unprocessed ochre, activated carbon and zeolite). After 5 days of repeated exposure to 23 a P solution at a wastewater-relevant concentration (0.02 g P l⁻¹) replenished each 24 24 hours, relatively high masses of P were recovered by ochre $(1.73 \pm 8.93 \times 10^{-3} \text{ mg P g}^{-1})$ 25 and the biochars OCAD550 (1.26 \pm 4.66 \times 10⁻³ mg P g⁻¹), OCAD450 (1.24 \pm 2.10 \times 10⁻³ 26 mg P g⁻¹), AD450 (1.06 \pm 3.84×10⁻³ mg P g⁻¹), and AD550 (0.986 \pm 9.31×10⁻³ mg P g⁻¹ 27 1). The biochar materials had higher removal rates than both activated carbon 28 $(0.884 \pm 1.69 \times 10^{-2} \text{ mg P g}^{-1})$ and zeolite $(0.130 \pm 1.05 \times 10^{-2} \text{ mg P g}^{-1})$. To assess the 29 extractability of recovered P. P exposure was followed by repeated extraction for 4 days 30 with pH 7-buffered deionised water. The AD biochars retained 55% of the P recovered, 31 32 OCAD biochars 78% and ochre 100%. Assessment of potentially toxic element 33 concentrations in the biochars against guideline values indicated low risk associated with their use in the environment. Our successful demonstration of biochar materials 34 35 highlights the potential for further development of P filters for wastewater treatment systems from anaerobic digestate produced and pyrolysed on-site with energy recovery. 36

38 Keywords

- 39 Phosphate adsorption, Phosphorus recovery, biochar, P recycling, wastewater, pH
- 40 buffering

1. Introduction

41

42 As a limiting factor for plant growth, the current food production system relies on 43 constant inputs of phosphorus (P) into soils to satisfy the growing demand of the human population. Phosphate rock, the dominant source of P for phosphate fertilisers, is a 44 limited resource, with current world reserves estimated to last between 30 to 300 years 45 (Cordell and Neset, 2014; Reijnders, 2014). In contrast, eutrophication caused by the 46 47 discharge of excess P from wastewater and agricultural runoff into aquatic systems is a global environmental problem (Dodds et al., 2009; Steffen et al., 2015). Worldwide 48 17.5 Mt a⁻¹ P is harvested from rock reserves and 9.5 Mt a⁻¹ released into inland and 49 coastal waters (Cordell et al., 2009). Human society currently perpetuates a P paradox 50 where both a problematic scarcity and a detrimental profusion of P exists in different 51 parts of the same system. P wastage occurs in almost all stages of the current food 52 system and there is therefore great potential to address this paradox (Cordell and White, 53 54 2013; Shepherd et al., 2015). Recovery and redistribution of P from wastewater to agricultural land is one mechanism 55 for reconciling P wastage and scarcity. During wastewater treatment the majority of P is 56 57 precipitated into the solid sludge fraction using iron salts. Transfer of treated sludge to 58 agricultural land is already an important method of sludge disposal within the UK as 59 well as Cyprus, Denmark, France, Ireland, Luxemburg, Portugal and Spain (SEPA, 2015). Managed under the EU Sewage Sludge Directive (86/278/EEC), the UK Sludge 60 61 Use in Agriculture Regulations 1989 and Safe Sludge Matrix, 75% of treated sludge in England and Wales is transferred in this way (Defra, 2011). In 2008 approximately two 62 thirds of the 1.6 Mt of sewage sludge produced in the UK was also treated by anaerobic 63 digestion before use (Defra, 2011). Anaerobic digestion reduces the pathogen load of 64

65 sewage sludge and produces methane, but does not address acceptability issues relating to odour. Distribution of wet digestate is also expensive but drying followed by 66 67 granulation or pelletising is energy intensive. Another alternative for sludge treatment is incineration, which reduces bulk, removes odours and yields P-rich ash from which P 68 can be recovered. Various processes for the extraction of P from incineration ash have 69 been developed (Donatello and Cheeseman, 2013) and the utility of the fertiliser 70 71 products demonstrated (Franz, 2008). However incineration converts nitrogen (N) and 72 carbon (C) to the gaseous phase, losing their potential value in agricultural re-use. 73 Whilst there are many sludge treatment methods in use which allow for the recycling of P, few of the products of sludge treatment are truly optimised for agriculture. 74 75 Pyrolysis is an alternative thermal treatment technology in which a proportion of C is 76 conserved in solid phase as well as P and some N, depending on the highest treatment temperature (HTT) (Xie et al., 2015). The term biochar has been adopted to describe the 77 solid product of pyrolysis, especially if it is designed for use in soil. Pyrolysis of 78 79 anaerobically digested sewage sludge has a better energy balance than its non-digested counterpart (Cao and Pawłowski, 2012), possibly because methanogenesis does not 80 involve fractions that are volatile at pyrolysis temperatures. Sludge pyrolysis is 81 82 environmentally and economically viable for energy production and solid waste treatment in the wastewater treatment industry (Mills et al., 2014). Productive uses of 83 biochar improve the economic case for this mode of sludge management, however 84 environmental regulators require evidence that addition of biochar from sludge 85 pyrolysis will not cause contamination of soils by potentially toxic elements (PTEs) that 86 they may contain. 87

88 In the near future the permissible concentrations of P in discharge from wastewater treatment will decrease in the EU under the Water Framework Directive, from 1-89 2 mg P l⁻¹ to 0.1 mg P l⁻¹. This may necessitate the use of tertiary treatment specifically 90 to meet these requirements. To date, various materials have been suggested for 91 removing P from wastewater effluent: ochre, zeolite, Polonite, opoka, blast furnace 92 slags and Filtra P, amongst others (Cucarella et al., 2008; Dobbie et al., 2005, 2009; 93 Heal et al., 2005). Ochre is produced during the treatment of metal-rich water from 94 95 flooded coal and metal mines. Each year around 50,000 t of ochre are produced from UK coal minewater treatment plants (MWTPs) with no specific recycling option 96 (Johnston et al., 2008). Ochre from a variety of MWTPs and other sources has been 97 98 used previously to remove phosphate from wastewater in batch, column and field-scale experiments (Adler and Sibrell, 2003; Fenton et al., 2009, 2012; Heal et al., 2005; Na 99 and Park, 2004; Sibrell and Tucker, 2012; Sibrell et al., 2009). However the properties 100 of each ochre are specific to the mine geochemistry, treatment processes and design at 101 the respective MWTP and thus not all are ideally suited for use in a flow-through 102 103 filtration system. Screening of ochre prior to use is required as leaching of toxic metals from ochre from particular mine sources has been reported (Fenton et al., 2009, 2012). 104 Low hydraulic conductivity is an important current barrier to widespread use of ochre 105 106 for P filtration in wastewater treatment plants (WWTPs) (Heal et al., 2003, 2005). To improve the hydraulic properties of ochre in P filtration systems, pelletised ochre-107 108 composites bound using cement have been developed (Dobbie et al., 2009; Sibrell, 109 2007), but the use of cement is not consistent with the development of an energy and 110 resource-efficient system. The system would be improved if a successful alternative binder and binding system were to be identified. 111

Purposeful precipitation of struvite (magnesium ammonium phosphate) is performed at some treatment facilities to simultaneously manage both P and N, but some P remains in the solid waste stream, requiring additional treatment. Despite encouraging results in both P extraction and plant growth studies for products of P recovery systems, traditional P management systems remain the most commonly utilised in the wastewater and agricultural industries. Regulatory and industrial attitudes towards P have nonetheless shifted and so technological innovations are focussing on treating P as an increasingly scarce resource rather than an environmental pollutant (EC, 2013). Biochars produced from anaerobically digested materials have been shown to recover P from aqueous media in laboratory (Yao et al., 2011) and field (Streubel et al., 2012) experiments. More recently, enhancement of biochar P recovery properties has been achieved by chemical pre-treatment of feedstocks (Liu et al., 2015; Zhang et al., 2013, 2012) and post-treatment of biochar (Park et al., 2015; Ren et al., 2015). However, a challenge in the assessment of biochars for P recycling is to make useful comparisons with existing materials. Methods for characterising biochar have often been based on existing soil science methods, perhaps since biochar is intended for addition to soil. Due to several features of biochar, such as its hydrophobicity and the recalcitrance of the carbon structure to chemical and biological breakdown, these methods may not provide the intended information. The relative infancy of the topic means that new assessment methods are under development and there is much scope for their testing and improvement to better predict the potential of biochar for P recycling. The overall aim of our research is to design and test novel materials for capture of P from wastewater that are environmentally sustainable and economically viable. It is desirable that the P captured can be subsequently recycled P to the soil as a fertiliser,

112

113

114

115

116

117

118

119

120

121

122

123

124

125

126

127

128

129

130

131

132

133

134

rather than becoming a waste product of the process. Our objective in the present study was to develop a robust methodological framework to compare biochar P filters made using materials already generated in wastewater treatment to other established materials for P filtration, namely ochre, activated carbon and zeolite. Anaerobically digested (AD) sewage sludge was selected to act as an alternative to cement as a binder for ochre to produce a combined feedstock (OCAD) for pyrolysis. In addition to providing additional nutrients to the ochre, it was hypothesised that the AD component in OCAD feedstock would also exhibit P recovery characteristics. Both AD and OCAD feedstocks were therefore assessed to determine whether P recovery in the composite OCAD biochar materials would be due to each component or ochre alone. To test and rank the diverse materials considered in our work, the design of novel batch recovery experiments that considered the distinctive chemistry of biochar was required. Specifically, methods for buffering solution pH were investigated due to the high variability of P capture with changing pH. We allowed for P release as well as recovery, so that our results would be relevant to both P recovery from wastewater and its subsequent release into soil. We also tested for inherent nutrients and PTEs in the materials and compared these against current biochar contaminant guidelines to assess whether the use of these biochars posed any risk to the environment.

2. Materials and Methods

136

137

138

139

140

141

142

143

144

145

146

147

148

149

150

151

152

153

154

155

156

157

158

2.1 Material selection and processing

The ochre used in this study was selected for characteristics representative of coal mine water treatment ochre, with typically low concentrations of PTEs but low hydraulic conductivity. Ochre was collected from the Coal Authority Minto mine water treatment

scheme in Fife, Scotland. Anaerobically digested sewage sludge (AD) was collected from the Newbridge WWTP, Edinburgh, Scotland. The AD feedstock (20% dry solids) was prepared by first making a slurry from the untreated digestate cake and deionised (DI) water, followed by shaking on an orbital platform shaker at 150 rpm overnight, and then drying and sterilising by heating in an oven at 80°C for 12 h, 180°C for 2.5 h and finally 80°C for a further 48 h. A mixed AD and ochre feedstock (OCAD) was produced by making a slurry from the untreated digestate cake with the addition of airdried ochre (1:1 ratio, dry weight basis) in DI water, shaking to homogenise the sewage solids and ochre, followed by drying and sterilising as above. In order to compare the results of these experiments with experiments in the future, a commonly available activated carbon produced from peat was sourced from Sigma Aldrich (St Louis, Missouri, USA) to run as a standard. It was selected based on its easy acquisition and the fact that it is structurally and chemically similar to biochar. A natural zeolite from RS Minerals (Guisborough, UK) was also selected for comparison in these experiments as zeolites, although cation exchangers like biochar, have also shown P filtration properties (Agrawal et al., 2011; Sakadevan and Bavor, 1998). Pyrolysis was undertaken at the UK Biochar Research Centre (University of Edinburgh, UK) using the small-scale batch pyrolysis unit described in Crombie et al. (2013). The surface chemistry of biochar is expected to be of primary importance to its phosphate binding capacity. Electron donor groups are unlikely to interact directly with phosphate, so adsorption and retention will likely take place via a metal-mediated mechanism. The highest treatment temperature (HTT) is one of the most important pyrolysis parameters for controlling chemical and physical properties of the resulting biochar. Structural complexity, in both chemical and macro-physical terms, decreases with increasing HTT

159

160

161

162

163

164

165

166

167

168

169

170

171

172

173

174

175

176

177

178

179

180

181

(Brown et al., 2006; Downie et al., 2009; Lua et al., 2004), therefore two relatively low HTTs were selected to increase the number of potential reactive sites in the biochar. Samples of both feedstock types were heated at a rate of 25°C min⁻¹ to a HTT of 450°C or 550°C, held for 30 min. The resulting biochars (AD450, AD550, OCAD450 and OCAD550) were each left in the reactor with N₂ flow overnight to cool before being transferred into a N₂-purged container. OCAD biochars were cooled to 4°C before air was allowed to slowly diffuse into the container to prevent spontaneous combustion due to rapid re-oxidation of reduced elements within the material.

2.2 Characterisation of materials

2.2.1 Nutrients and potentially toxic elements (PTEs)

The materials were digested and analysed by ICP-OES to determine the concentrations of nutrients (Ca, K, Mg, Mn, P, S) and PTEs (Al, As, B, Cd, Co, Cr, Cu, Fe, Mo, Na, Ni, Pb, Zn). All materials (biochars and biochar feedstocks) and blanks were prepared in triplicate for analysis using the method described by Buss et al. (2016), which is based on the modified dry ashing procedure proposed by Enders and Lehmann (2012) and prescribed by IBI (2012). The purpose of the modifications was to improve element detection by decreasing the dilution of samples during the digestion process. Due to the high concentration of Fe in the biochars and ochre prepared for this study HCl was used instead of H₂O₂.

Elemental quantification was performed on digests by ICP-OES, using a Perkin Elmer Optima 5300DV instrument (Waltham, USA). The majority of elements were analysed in axial mode, with the exception of Al, Ca, Fe, K, Mg and Na, which were present in sufficient concentrations to necessitate the use of radial mode. Standards were prepared

and run during each analysis session for calibration and to check the accuracy of measurements. The limit of detection of the instrument was determined as described in Buss et al. (2016).

2.2.2 pH and electrical conductivity (EC)

206

207

208

209

212

216

224

225

The pH and EC of the materials were determined in DI water in duplicate using the method recommended by the IBI (Rajkovich et al., 2012).

2.3 Batch adsorption experiments

As is standard for the investigation of material adsorption properties, a laboratory batch adsorption experiment was conducted and both the Langmuir and Freundlich isotherms fitted to the results.

The Langmuir equation describes single-layer adsorption and can be expressed as:

$$S = \frac{S_{max}KC}{1 + KC}$$

Where S is the concentration of solute adsorbed by the material (mg g⁻¹), S_{max} is the calculated maximum adsorption capacity of the material (mg g⁻¹), K is the Langmuir coefficient, which refers to binding strength (higher K indicates stronger binding) and C is the concentration of the solute remaining in solution at equilibrium (mg l⁻¹).

The Freundlich equation allows for multi-layer adsorption and can be expressed as:

$$S = K_f C^n$$

Where S and C are the same as for the Langmuir equation, K_f is the Freundlich coefficient which indicates relative adsorption capacity (but not specifically a maximum

adsorption capacity), and n is the Freundlich exponent which is a constant describing heterogeneity of the material (Cucarella and Renman, 2006). The reciprocal of the Freundlich exponent is also used in the literature to describe the adsorption affinity, with higher values indicating higher affinity (Castaldi et al., 2014; Holford, 1982). Therefore a lower *n* value also indicates a higher affinity for the solute. While the pH in P batch adsorption experiments is usually adjusted manually to 7 using acid or base at the beginning of the experiment, it is typical for phosphate adsorption isotherms to be determined for biochar without the use of buffering or even without any pH adjustment at the start of the experiment (Chen et al., 2011; Liu et al., 2015; Park et al., 2015; Ren et al., 2015; Yao et al., 2012, 2011; Zhang and Zhang, 2013; Zhang et al., 2013), even though P adsorption is generally highly dependent on pH (Antelo et al., 2005; Kanematsu et al., 2011; Kumar et al., 2010). The pH of biochar measured using a DI water-biochar mixture is typically between 6 and 11. When added to soil, biochar tends to have a liming effect, raising soil pH over a period of time (Beesley et al., 2011; Biederman and Harpole, 2013). This is, however, dependent on the initial soil pH and associated buffering capacity as well as the biochar type. Hence, if relevant comparisons are to be made between biochars and with other materials, the pH of batch experiments should be controlled for the duration of the experiment. The effect of materials in different soils can then be inferred separately, using information on specific soil properties. Although most buffers may interfere with reaction conditions, some (known as 'Better Buffers') have been developed for use in biological systems where buffer interactions with cations are undesirable (Kandegedara and Rorabacher, 1999; Yu et al., 1997). They are a set of tertiary amines with nitrogen substituents which are at least 2 carbon atoms in length, meaning they lack donor atoms on the α , β and γ carbons with

226

227

228

229

230

231

232

233

234

235

236

237

238

239

240

241

242

243

244

245

246

247

248

which a metal cation could react to form a closed ring structure with the nitrogen atom (Yu et al., 1997). Within this group of compounds, MES (2-(Nmorpholino)ethanesulfonic acid) and MOPS (3-(N-morpholino)propanesulfonic acid) have been found to have no effect on P adsorption (Mao et al., 2012). MOPS was tested in our experimental system at increasing concentrations (see Supplementary Information) and as in the literature, no interference was observed. Therefore phosphate solutions of concentrations ranging from 0–800 mg P l⁻¹ were prepared for the batch experiments using DI water buffered to pH 7 with 10 mM MOPS/NaNO₃ and K₂HPO₄. The median particle size of the Minto ochre is 0.02-0.06 mm (Heal et al., 2003), which is smaller than that of the other materials tested, however it does form natural aggregates. Therefore it was prepared by breaking up the aggregates in a pestle and mortar and removing manually any visible organic matter. Rather than matching the primary particle size of ochre for all materials, the biochar (AD450, AD550, OCAD450, OCAD550), activated carbon and zeolite samples were passed through a sieve to obtain a 0.5–1.0 mm size fraction, since crushing of the OCAD materials may have separated the ochre and AD components spatially and prevented direct interaction between fractions relevant to P adsorption. Due to the highly hygroscopic nature of the biochars, their moisture content at room temperature was determined by weighing, drying at 105°C overnight and re-weighing a subsample of each material immediately after cooling in a desiccator. The calculated water content was accounted for in subsequent calculations. Aliquots of MOPS buffered P solution (36 ml, prepared as outlined above) were added to 0.100 g of each material in 50 ml centrifuge tubes. The tubes were laid on their side and shaken on an orbital platform shaker at 150 rpm for 24 h. The samples were centrifuged at 3500 rpm for 30 min and the supernatant filtered using 0.45 µm

250

251

252

253

254

255

256

257

258

259

260

261

262

263

264

265

266

267

268

269

270

271

272

syringe filters (Millipore, Watford, UK). All filtrates were refrigerated at 4° C before analysis for soluble reactive P (SRP) by automated colorimetry (Auto Analyser III, Bran & Luebbe, Norderstedt, Germany). Each adsorption experiment was performed with four replicates and a set of blank samples, with results reported as means of the blanks subtracted from the means of the treatment results \pm 1 S.D. All experiments were conducted at room temperature (21°C).

2.4 Repeat exposure experiments

274

275

276

277

278

279

280

281

282

283

284

285

286

287

288

289

290

291

292

293

294

295

296

To rank the materials, an experiment was designed to provide repeated exposure to P at three different concentrations. The lowest P concentration used in the experiment described in section 2.3 (0.02 g P l⁻¹) was selected to simulate the typical maximum P concentration of tertiary wastewater effluent. Higher concentrations (0.8 and 3 g P l⁻¹) were selected to probe the maximum P recovery rate. The experiments were designed with repeated removal and replenishment of the P solution, rather than a flow-through column system (which would more accurately simulate a wastewater treatment system), as the objective was to design a simple screening method that could be adopted using readily available equipment. After the addition of the appropriate MOPS-buffered P solution in a 1:20 solid to liquid ratio (m/v) in 50 ml centrifuge tubes, the samples were laid on their side and shaken on an orbital platform shaker at 150 rpm for 20 h, stood for 4 h and then centrifuged at 3500 rpm for 30 min, filtered and analysed for P as described in 2.3. A fresh P solution was added in the same solid to liquid ratio and the process repeated until the samples had been exposed for 5 days. P recovery was determined by calculating the difference in SRP concentration in the blank control samples and each treatment collected after 24 h

for each of the 5 days. Data were analysed using the Shapiro-Wilk test for normality, followed by one-way ANOVA and Tukey HSD tests using RStudio (R Core Team, 2015) to identify any significant differences (p<0.05) between the cumulative P captured by the materials over the 5-day experiment. Where the data were not normally distributed, the Wilcoxon rank sum test was used instead to identify any significant differences.

2.5 Phosphorus release from P-enriched materials

To probe the potential for recovered P to be released from the materials, an extraction experiment analogous to the repeat exposure experiment was designed, where the P solutions were substituted by DI water buffered at pH 7. There are more than ten standard soil-P bioavailability test methods in use but no clear 'best method', reflecting the large number of variables which influence the plant availability of P in different soils (Jordan-Meille et al., 2012). Biochar has strongly contrasting properties to soil and no specific methods have so far emerged. Some guidelines (IBI, 2012) recommend 2% formic acid extraction as described in Wang et al., (2012) but this method has limited validation to date. In our study buffered DI water was chosen to simulate soil pore water, which is buffered to varying extents in the soil system, based on the finding that most native P in biochar is water extractable (Angst and Sohi, 2013). Therefore, the P extracted represents the plant available P that might become immediately available in soil at pH 7. The P-enriched materials from each treatment were oven-dried at 35°C for 3 days. Using pH 7 MOPS-buffered DI water, the samples were extracted over 4 days, following the method described in 2.4, with SRP concentrations measured every 24 h.

3. Results and Discussion

3.1 Biochar production and analysis

3.1.1 Feedstock processing

The OCAD feedstock was prepared by combining AD sewage sludge with Minto ochre in a 1:1 ratio (dry weight basis) therefore it was expected that the elemental concentrations measured in the resulting OCAD biochar would approximate to the mean of the sum of the concentrations of the two materials, expressed in g kg⁻¹. ICP-OES analyses of digests of the OCAD feedstock revealed that, with the exception of S, which was enriched by 51%, and Cu, which was 28% lower, all elements measured were present at expected concentrations. Although it is difficult to explain the exceptions with certainty and it should be noted that the mass amounts are small, it is probable that Cu was lost during the altered modified dry-ashing protocol and S enrichment owed to sample contamination during the same process or during pyrolysis.

3.1.2 Assessment of potential toxic effects of the novel biochar materials

Evaluation of the chemical composition of the novel biochar materials against the International Biochar Initiative (IBI) Certification (IBI, 2012) and the European Biochar Certificate (EBC) guidelines (EBC, 2012) provides an indication of the potential for reuse of the filter materials as P (and other nutrient) fertiliser in soils within existing environmental regulations. Although these certification systems are not officially recognised by environmental regulators, they have been developed (primarily by academics) to assist in the development of suitable frameworks. PTE concentrations measured in all the biochars are reported in Table 1.

Of the elements listed by the IBI guidelines (IBI, 2012), no thresholds values were breached by any of the biochars for As, Hg, Co, Cr, Cu, Ni, Pb, and Se. Of the EBC

guidelines (EBC, 2012), none of the premium biochar thresholds were exceeded for Cu, Cr, Hg, Ni or Pb. With respect to PTE concentrations, both OCAD450 and OCAD550 were below thresholds in the IBI guidelines and EBC premium grade specification, but close to exceeding Zn thresholds. Notably, the AD feedstock itself contains 461 ± 16.5 mg Zn kg⁻¹, so blending with ochre before pyrolysis reduced the final concentration in OCAD450 and OCAD550 below threshold values. Concentrations of PTEs in AD450 biochar exceeded the following threshold values (threshold values given in parentheses): Cd (IBI 1.4-39 mg kg⁻¹ and EBC basic grade 1.5 mg kg⁻¹), Mo (IBI 5-75 mg kg⁻¹) and Zn (IBI 416-7400 mg kg⁻¹ and EBC basic grade 400 mg kg⁻¹). AD550 moderately exceeds the IBI threshold for Mo at 5.56 ± 0.14 mg kg⁻¹ and exceeds both the IBI and EBC basic grade threshold for Zn at 900 ± 12.9 mg kg⁻¹.

3.1.3 Fertiliser value

Fertiliser value and relevant characteristics of the novel materials (Table 2) were determined to assess their potential for use in agriculture. All the biochars had a pH close to neutral (7.3–7.9), which is lower than typical for biochar, but expected due to their high ash content as indicated by high yields and metal concentrations in Tables 1 and 2. Application of these biochars to acidic soil may still result in a liming effect but, more importantly, application is not likely to have negative effects on pH of soil at ideal pH values for optimum fertility (~7).

The concentration of P in each of the biochar materials before retention of additional P is high in the context of the dose required to match fertiliser applications. Assuming all biochar P is plant accessible in the first season after application, 0.4–1.1 t ha⁻¹ of non-P-enriched material would satisfy UK recommendations for barley grown on P-depleted

soil (110 kg P₂O₅ ha⁻¹, equivalent to 48 kg P ha⁻¹) (DEFRA, 2010). In two previous 366 meta-analyses on crop and soil responses to biochar application, experimental doses 367 368 have been between approximately 0.08 and over 800 t ha⁻¹ (Jeffery et al., 2011; Biederman and Harpole, 2013), so there are examples in the literature of biochar 369 application at such rates. Production of biochar from sewage sludge should also be 370 economically feasible due to the low cost of sewage sludge as a feedstock (Shackley et 371 al., 2011). 372 Nutrient retention during pyrolysis is desirable as it preserves the fertiliser value of the 373 374 final biochar materials. Compared to their feedstocks, AD550, OCAD450 and OCAD550 each were enriched in Ca, K, Mg, Mn, P and S, maintaining the fertiliser 375 value of the materials. This enrichment is expected as none of these elements are 376 377 extremely volatile at the pyrolysis temperatures used (although small amounts of Ca and Mg can be lost), thus as C and other volatile elements are lost the relative concentration 378 of other nutrients increases. 379

3.2 Phosphorus recovery

380

381

385

3.2.1 Batch adsorption experiments

382 The calculated parameters for the best fits of the Langmuir and Freundlich isotherms are shown in Table 3. The lowest fits of the Langmuir isotherm were found for ochre 383 $(R^2 = 0.400)$, zeolite $(R^2 = 0.269)$, activated carbon $(R^2 = 0.458)$ and OCAD550 384 $(R^2 = 0.848)$. In general, good fits were not obtained for any of the materials, indicating 386 that single-layer absorption does not describe the dominant adsorption kinetics in these systems For the AD and OCAD biochars adsorption capacity (S_{max}) increased with 387

pyrolysis temperature, but binding strength decreased, suggesting that the additional P may be more easily re-dissolved.

The Langmuir isotherm plot (Figure 1) has been extended to compare the theoretical P adsorption at the highest concentration tested in the repeat uptake experiments. Visual inspection of the plot indicates that the 550°C biochars should retain more P than the 450°C biochars at higher concentrations of P. It also shows the rapid reaction of ochre with P compared to the other materials.

In general, the Freundlich isotherm did not provide good fits for the materials, with the exception of AD550, OCAD450 and OCAD550 ($R^2>0.93$). The K_f for AD450 was more than 5 times that for AD550, and the K_f for OCAD450 was more than 2 times greater than that of OCAD550, suggesting that the lower temperature biochars should have higher adsorption capacities, in contrast to those estimated from the Langmuir isotherm. The K_f of ochre was 10 times higher than for the next highest material (OCAD450) which, again, was not replicated in the Langmuir results. The smaller particle size of the ochre compared to the other materials results in a higher surface area available to react with P. Activated carbon and zeolite both had a K_f in the range of the biochar materials. Sorption affinity (1/n) was in the order: ochre > OCAD450 > AD450 > activated carbon > OCAD550 > AD550 > zeolite.

Examining these results in the context of the proposed use of the materials, whilst ochre may be an excellent P filter, it may not readily release the P into soils. However this may not mean that the P is inaccessible to plants, as P-enriched ochre has been shown to be as effective as conventional phosphate treatment in a plant pot trial (Dobbie et al., 2005). This finding is important as the experiments reported here were all buffered at

pH 7.0, at which phosphate is at its most soluble. Overall, the biochar materials and activated carbon also demonstrate promising retention properties for recycling P. The more similar results observed for the biochars and activated carbon are likely due to their similar carbon structure. The higher concentration of metals in the biochars with which P can interact compared to the activated carbon explains their superior retention properties. Using these testing methods, the zeolite analysed is not suitable for P capture from wastewater and subsequent release to soil.

411

412

413

414

415

416

417

418

419

420

421

422

423

424

425

426

427

428

429

430

431

432

433

434

3.2.2 Assessment of P recovery characteristics of the novel biochar materials

After 5 days repeated exposure to 0.02 g P l⁻¹ solutions, ochre removed the highest amount of P, closely followed by OCAD550 and OCAD450 (Figure 2). As expected, P removal rates of the OCAD biochars were in between those of ochre and the AD biochars, and the values were closer to AD biochars than ochre. Significant differences (p < 0.01) between all materials were found in the 0.02 g P l⁻¹ experiment except OCAD550 and OCAD450 (Table 4). It appears that the co-pyrolysis of ochre with AD sewage sludge may reduce the removal capacity of the ochre component (on a w/w basis) of the biochar produced, although the differences in particle size between the treatments may also contribute to the observed differences. All of the biochars removed more P than activated carbon and zeolite. There was no significant effect of pyrolysis temperature for the OCAD biochars, but AD450 removed significantly more P than AD550 (p \leq 0.001). As AD550 contains a higher concentration of metals which are expected to interact with P than AD450 (Ca: 2.4 times higher, Mg: 2.1, Al: 1.6 and Fe: 2.3) it was expected to remove more P, however this is not the case. It is possible that the difference in pH (AD450: 7.3 vs AD550: 7.9) may have been the cause of the small but significant difference in P retention due to increased electrostatic repulsion of

negatively charged phosphate (PO₄³⁻) by more negatively-charged surfaces of AD550 435 compared to AD450. 436 437 Higher P solution concentrations were included to probe the actual recovery capacities of the materials without a prolonged experiment. Rather than providing definitive 438 capacity results, however, these experiments highlighted the importance of solution 439 concentration on recovery kinetics. Whilst higher P recovery was measured for each 440 material in the 0.8 and 3 g P l⁻¹ experiments as expected, the relative ranking of the 441 materials was different. Most notable was the higher P recovery by zeolite, which 442 ranked lowest in the 0.02 g P l⁻¹ experiment but second highest in the 0.8 g P l⁻¹ 443 experiment. With the exception of AD450, the other biochar materials were ranked in 444 decreasing order of P-interacting metal concentration (OCAD > AD, 550 > 450), as 445 446 would be expected. Statistically however, the materials did not perform differently. For the 3 g P l⁻¹ experiment, AD450 recovered more P than activated carbon and ochre 447 (p < 0.05), but no other significant differences were found between materials, noting 448 that 550°C biochars were not included in this experiment. 449 The P recovery observed in both the 0.8 g P l⁻¹ and 3 g P l⁻¹ experiments exceeded the 450 S_{max} values calculated by the Langmuir isotherm. The fits of the Langmuir isotherms 451 452 were generally poor, and so the calculated adsorption capacity values do not reflect actual recovery capacities of these materials. Hence, as discussed by Cucarella and 453 Renman (2006) and Barrow (2015) with reference to other materials, despite being 454

actual recovery capacities of these materials. Hence, as discussed by Cucarella and Renman (2006) and Barrow (2015) with reference to other materials, despite being widely used, batch adsorption experiments may not be an appropriate method for estimating P recovery capacity for biochar materials. The repeated exposure experiments show the capacity for biochar materials to continuously take up P from solution as the biochar becomes less hydrophobic and, as a result, more of the reactive

455

456

457

sites come into contact with the P solution. The adsorption of P into soil (Barrow, 2015) and ochre (Sibrell et al., 2009) particles has been shown to occur in two stages: initial adsorption onto surfaces, followed by passive diffusion of P into the particle along a concentration gradient until the particle is saturated. The energy required for the forwards reaction is similar to that of the backwards reaction (Barrow, 1979) so a higher concentration of P in solution increases the concentration gradient, allowing for P to be taken up into the particle at a faster rate. This lends support to use of a method involving repeated exposure to a constant concentration of P which is relevant for the intended use of the material, in order to observe the relevant kinetics of the system. In a flow-through filtration system, rate of recovery under the relevant conditions is just as important as total capacity for P uptake.

3.3 P release from enriched materials

Whilst strong interactions with P are important characteristics of materials for P extraction from wastewater, they may not be optimal for fertiliser re-use. Previous studies of native P release from different biochars have shown continuous release over repeated extractions and throughout a greenhouse experiment (Angst and Sohi, 2013; Wang et al., 2014), suggesting that P interactions within biochar lattices were not so strong as to prevent P release entirely. This also indicates high-P biochars should be suitable P fertiliser alternatives. To estimate the accessibility of P recovered by biochar to plants from soil pore water, repeated water extractions at each of the three experimental P enrichment concentrations were conducted.

For the 0.02 g P l⁻¹ treatment, ochre was found to release the most recovered P, both in concentration and percentage of recovered P (Figure 1, Supplementary Information

Table 1). It also released the smallest amount of P after 4 days of buffered DI water extraction. As expected, both the OCAD450 and OCAD550 biochars had similar behaviours to ochre, retaining more P and therefore having a higher concentration of remaining P than the non-ochre containing materials. No difference was observed between pyrolysis temperatures for the OCAD biochars in the release of adsorbed P. In contrast, both the AD450 and AD550 biochars release a higher concentration of P than any of the other materials (AD450 more so than AD550) and, apart from zeolite, both released the greatest percentage of recovered P. Activated carbon ranked in between the AD and OCAD biochars. As potential P fertilisers, these materials should provide more readily-available P to plants than ochre-based products, but are less effective at recovering P from solution, particularly zeolite. Where release was less than the amount of P recovered, the released P was probably derived from the pool of recovered P, rather than the P native to the materials. To confirm this interpretation, extraction of non-enriched materials was undertaken which demonstrated that water soluble P was much lower than that of the enriched samples (See Table 2, Supplementary Information). Comparison of the results from the 0.02 g P l⁻¹ treatments to the other treatments shows differences in the rate of P loss over time. For example, the rate of P loss for the AD biochars at the lowest concentration treatment was approximately constant, whereas in the higher concentration treatments there was greater release on the first extraction than in subsequent extractions. This suggests a different mechanism of P sorption and retention at higher concentrations which results in less strongly bound P. Thus when

482

483

484

485

486

487

488

489

490

491

492

493

494

495

496

497

498

499

500

501

502

materials saturated with P are added to soil, P release could be faster initially, a pattern that may be better synchronised with plant growth.

3.4 Alternative P fertilisers from wastewater P

504

505

506

Systems in which biochar production recycles P from sewage sludge and wastewater to 507 agriculture have great potential. Our results show that selected biochars can be used to 508 509 actively extract P from wastewater, and that they might subsequently function as 510 fertilisers with more favourable characteristics to established fertiliser products from biosolids or phosphate rock. 511 Using these results, the biochar requirement to reduce the outflow P concentration in a 512 WWTP to 0.01 mg P l⁻¹ from a concentration of 20 mg P l⁻¹ (0.02 g l⁻¹), assuming 513 achievement of only 50% of the highest laboratory-measured efficiency in the 514 0.02 g P l⁻¹ experiments after the first 24 h (see Sorp 1, Figure 2) is 114 g biochar l⁻¹. 515 For a WWTP producing 80*10³ l treated water d⁻¹, 9 t of biochar would be required to 516 bring all water to 0.01 mg P l⁻¹ before discharge. For a plant producing 5*10⁶ l d⁻¹, 570 t 517 of biochar would be required. These are large quantities of biochar, but if a 50% total 518 recovery capacity is also assumed (using the highest P sorption values from the 3 g l⁻¹ P 519 experiment), the char would not be saturated with P until after 70 days. However, 520 applying these calculations and assumptions to achieve a WWTP outflow P 521 concentration of 0.1 mg P l⁻¹ from the current limit of 2 mg l⁻¹, the biochar required 522 would be 0.9 t and 54 t respectively, which may be more feasible in terms of the 523 physical space required for filtration. 524 Using the approximate density of biochar of 0.3 g ml⁻¹, the smaller of the two WWTPs 525 would require a filter of dimensions 1 m \times 2 m \times 15.2 m to treat an outflow P 526

concentration of 20 mg l⁻¹ or 1 m \times 2 m \times 1.45 m for an outflow of 2 mg P l⁻¹. The larger WWTP would require 1 m \times 2 m \times 947 m and 1 m \times 2 m \times 90.4 m, respectively. Whilst the largest of these volumes does appear unfeasible, the rest look to be achievable. Biochar from WWTPs of these sizes would produce enough P enriched material each year to fertilise between 1.8 and 3261 ha of Index 0 soil at the rates calculated in section 3.3.1. These calculations support the assertion that these materials could be used to supplement or replace conventional P fertiliser, especially for land in the vicinity of individual WWTPs. Understanding the chemical and physical properties of biochars used for P capture and release from wastewater will be important for managing (for example) the diminishing sorption expected when biochar surfaces become negatively charged through phosphate sorption. It will also help to identify non-ochre mineral waste materials that might improve sorption efficiency. Technical responses might also be considered, such as filtration designs that permit periodic resting for diffusive penetration of phosphate into biochar and which have been shown to increase phosphate sorption of other materials

4. Conclusion

(Barrow, 2015; Sibrell et al., 2009).

527

528

529

530

531

532

533

534

535

536

537

538

539

540

541

542

543

544

545

546

547

548

549

Biochars with promising P recovery and recycling properties can be made from anaerobically digested sewage sludge. We show that addition of ochre to the feedstock not only improves P recovery properties, but also produces biochars which comply with guidelines relevant to possible future regulation of biochar application to soil. The results also indicate that the ideal pyrolysis temperature for these materials depends on feedstock characteristics, and that the P capture and retention properties of the biochars

were equal to or better than other potential P recycling materials tested for comparison. Robust methods using pH buffering that are applicable to diverse, novel materials and are meaningful in the context of their intended use as fertilisers have been demonstrated. Future experiments should aim to improve the design of the biochars by probing the sorption mechanisms more deeply, using plant growth experiments to directly evaluate their potential use as fertilisers.

Acknowledgements

Jessica Shepherd is supported by the University of Edinburgh Principal's Career Development Scholarship and the Edinburgh Global Research Scholarship, with additional funding from the University of Edinburgh School of GeoSciences. The authors would like to thank Wolfram Buss, Francesca Gregory, Flavien Poinçoit, Dr Clare Peters, Dr Lorna Eades, Andy Gray, John Morman and Ann Mennim for their technical assistance. They would also like to thank Dr Ondřej Mašek, the UK Coal Authority and Veolia for access to materials and Icon Water Australia for research funding. Jessica Shepherd would like to dedicate this work to her aunt, Joy Ambrose, who passed away during the preparation of this manuscript.

References

- Adler, P.R., Sibrell, P.L., 2003. Sequestration of phosphorus by acid mine drainage floc.
- 570 J. Environ. Qual. 32, 1122–1129.

- Angst, T.E., Sohi, S.P., 2013. Establishing release dynamics for plant nutrients from
- biochar. GCB Bioenergy 5, 221–226.
- Antelo, J., Avena, M., Fiol, S., López, R., Arce, F., 2005. Effects of pH and ionic
- strength on the adsorption of phosphate and arsenate at the goethite-water
- interface. J. Colloid Interface Sci. 285, 476–486.
- Barrow, N.J., 1979. Three effects of temperature on the reactions between inorganic
- phosphate and soil. J. Soil Sci. 30, 271–279.
- Barrow, N.J., 2015. Soil phosphate chemistry and the P-sparing effect of previous
- phosphate applications. Plant Soil. doi:10.1007/s11104-015-2514-5
- Beesley, L., Moreno-Jiménez, E., Gomez-Eyles, J.L., Harris, E., Robinson, B., Sizmur,
- T., 2011. A review of biochars' potential role in the remediation, revegetation and
- restoration of contaminated soils. Environ. Pollut. 159, 3269–3282.
- Biederman, L., Harpole, W.S., 2013. Biochar and its effects on plant productivity and
- nutrient cycling: A meta-analysis. GCB Bioenergy 5, 202–214.
- Brown, R.A., Kercher, A.K., Nguyen, T.H., Nagle, D.C., Ball, W.P., 2006. Production
- and characterization of synthetic wood chars for use as surrogates for natural
- sorbents. Org. Geochem. 37, 321–333.
- Buss, W., Graham, M., Shepherd, J., Masek, O., (2016). Suitability of marginal
- feedstock-derived biochar for soil amendment Sci. Total Environ.
- 590 doi:10.1016/j.scitotenv.2015.11.148

- Cao, Y., Pawłowski, A., 2012. Sewage sludge-to-energy approaches based on anaerobic
- digestion and pyrolysis: Brief overview and energy efficiency assessment. Renew.
- 593 Sustain. Energy Rev. 16, 1657–1665.
- Castaldi, P., Mele, E., Silvetti, M., Garau, G., Deiana, S., 2014. Water treatment
- residues as accumulators of oxoanions in soil. Sorption of arsenate and phosphate
- anions from an aqueous solution. J. Hazard. Mater. 264, 144–152.
- 597 Chen, B., Chen, Z., Lv, S., 2011. A novel magnetic biochar efficiently sorbs organic
- pollutants and phosphate. Bioresour. Technol. 102, 716–723.
- 599 Cordell, D., White, S., 2013. Sustainable phosphorus measures: strategies and
- technologies for achieving phosphorus security. Agronomy 3, 86–116.
- 601 Cordell, D., Neset, T.S.S., 2014. Phosphorus vulnerability: A qualitative framework for
- assessing the vulnerability of national and regional food systems to the multi-
- dimensional stressors of phosphorus scarcity. Glob. Environ. Chang. 24, 108–122.
- 604 Cucarella, V., Renman, G., 2006. Phosphorus sorption capacity of filter materials used
- for on-site wastewater treatment determined in batch experiments-a comparative
- study. J. Environ. Qual. 38, 381–392.
- 607 Cucarella, V., Zaleski, T., Mazurek, R., Renman, G., 2008. Effect of reactive substrates
- used for the removal of phosphorus from wastewater on the fertility of acid soils.
- Bioresour. Technol. 99, 4308–4314.
- Defra, 2011. Anaerobic digestion strategy and action plan. Department for Environment
- Food and Rural Affairs. London UK.

- Dobbie, K.E., Heal, K.V., Smith, K., 2005. Assessing the performance of phosphorus-
- saturated ochre as a fertilizer and its environmental acceptability. Soil Use Manag.
- 614 21, 231–239.
- Dobbie, K.E., Heal, K.V., Aumônier, J., Smith, K., Johnston, A., Younger, P.L., 2009.
- Evaluation of iron ochre from mine drainage treatment for removal of phosphorus
- from wastewater. Chemosphere 75, 795–800.
- Dodds, W.K., Bouska, W.W., Eitzmann, J.L., Pilger, T.J., Pitts, K.L., Riley, A.J.,
- Schloesser, J.T., Thornbrugh, D.J., 2009. Eutrophication of U.S. freshwaters:
- analysis of potential economic damages. Environ. Sci. Technol. 43, 12–19.
- Donatello, S., Cheeseman, C.R., 2013. Recycling and recovery routes for incinerated
- sewage sludge ash (ISSA): a review. Waste Manag. 33, 2328–40.
- Downie, A., Crosky, A., Munroe, P., 2009. Physical Properties of Biochar, in: Biochar
- for Environmental Management. Lehmann, J., Joseph, S. (Eds.), Earthscan,
- 625 London, pp. 13–32.
- 626 EBC, 2012. European Biochar Certificate Guidelines for a Sustainable Production of
- Biochar, Version 6.1. European Biochar Certificate (EBC), Arbaz, Switzerland.
- 628 EC, 2013. Communication from the Commission to the European Parliament, the
- 629 Council, the European Economic and Social Committee and the Committee of the
- Regions: Consultative Communication on the Sustainable Use of Phosphorus. The
- European Commission.

- Enders, A., Lehmann, J., 2012. Comparison of wet-digestion and dry-ashing methods
- for total elemental analysis of biochar. Commun. Soil Sci. Plant Anal. 43, 1042–
- 634 1052.
- Fenton, O., Healy, M.G., Rodgers, M., O Huallacháin, D., 2009. Site-specific P
- absorbency of ochre from acid mine-drainage near an abandoned Cu-S mine in the
- 637 Avoca–Avonmore catchment, Ireland. Clay Miner. 44, 113–123.
- Fenton, O., Kirwan, L., Huallacháin, D.Ó., Healy, M.G., 2012. The effectiveness and
- feasibility of using ochre as a soil amendment to sequester dissolved reactive
- phosphorus in runoff. Water. Air. Soil Pollut. 223, 1249–1261.
- Franz, M., 2008. Phosphate fertilizer from sewage sludge ash (SSA). Waste Manag. 28,
- 642 1809–1818.
- Heal, K., Younger, P.L., Smith, K., Glendinning, S., Quinn, P., Dobbie, K., 2003. Novel
- use of ochre from mine water treatment plants to reduce point and diffuse
- phosphorus pollution. L. Contam. Reclam. 11, 145-152.
- Heal, KV., Dobbie, K.E., Bozika, E., McHaffie, H., Simpson, E., Smith, K., 2005.
- Enhancing phosphorus removal in constructed wetlands with ochre from mine
- drainage treatment. Water Sci. Technol. 51, 275–282.
- Holford, I.C., 1982. The comparative significance and utility of the Freundlich and
- Langmuir parameters for characterizing sorption and plant availability of
- phosphate in soils. Aust. J. Soil Res. 20, 233–42.

- IBI, 2012. Standardized Product Definition and Product Testing Guidelines for Biochar
- That Is Used in Soil. International Biochar Initiative (IBI). http://www.biochar-
- 654 international.org/characterizationstandard
- Jeffery, S., Verheijen, F.G.A., van der Velde, M., Bastos, A.C., 2011. A quantitative
- review of the effects of biochar application to soils on crop productivity using
- meta-analysis. Agric. Ecosyst. Environ. 144 175-187
- Johnston, D., Potter, H., Jones, C., Rolley, S., Watson, I., Pritchard, J., 2008.
- Abandoned mines and the water environment, Science Report. Environment
- Agency, Bristol.
- Jordan-Meille, L., Rubæk, G.H., Ehlert, P. I., Genot, V., Hofman, G., Goulding, K.,
- Recknagel, J., Provolo, G., Barraclough, P., 2012. An overview of fertilizer-P
- recommendations in Europe: Soil testing, calibration and fertilizer
- recommendations. Soil Use Manag. 28, 419–435.
- Kanematsu, M., Young, T.M., Fukushi, K., Sverjensky, D., Green, P.G., Darby, J.L.,
- 2011. Quantification of the effects of organic and carbonate buffers on arsenate
- and phosphate adsorption on a goethite-based granular porous adsorbent. Environ.
- 668 Sci. Technol. 45, 561–568.
- Kumar, P., Sudha, S., Chand, S., Srivastava, V.C., 2010. Phosphate removal from
- aqueous solution using coir-pith activated carbon. Sep. Sci. Technol. 45, 1463–
- 671 1470.

- Liu, F., Zuo, J., Chi, T., Wang, P., Yang, B., 2015. Removing phosphorus from aqueous
- solutions by using iron-modified corn straw biochar. Front. Environ. Sci. Eng.
- doi:10.1007/s11783-015-0769-y
- Lua, A.C., Yang, T., Guo, J., 2004. Effects of pyrolysis conditions on the properties of
- activated carbons prepared from pistachio-nut shells. J. Anal. Appl. Pyrolysis 72,
- 677 279–287.
- 678 Ma, N., Rouff, A., 2012. Influence of pH and oxidation state on the interaction of
- arsenic with struvite during mineral formation. Environ. Sci. Technol. 46, 8791–
- 680 8798.
- Mills, N., Pearce, P., Farrow, J., Thorpe, R.B., Kirkby, N.F., 2014. Environmental &
- economic life cycle assessment of current & future sewage sludge to energy
- technologies. Waste Manag. 34, 185–95.
- Na, Y.-M., Park, S.S., 2004. Retardation of phosphate release from freshwater benthic
- sediments by application of ocher pellets with calcium nitrate. J. Environ. Sci.
- 686 Health. A. Tox. Hazard. Subst. Environ. Eng. 39, 1617–1629.
- 687 Park, J.H., Ok, Y.S., Kim, S.H., Cho, J.S., Heo, J.S., Delaune, R.D., Seo, D.C., 2015.
- Evaluation of phosphorus adsorption capacity of sesame straw biochar on aqueous
- solution: influence of activation methods and pyrolysis temperatures. Environ.
- Geochem. Health. doi:10.1007/s10653-015-9709-9
- R Core Team, 2015. R: A language and environment for statistical computing. R
- Foundation for Statistical Computing, Vienna, Austria, http://www.R-project.org/

- Rajkovich, S., Enders, A., Hanley, K., Hyland, C., Zimmerman, A.R., Lehmann, J.,
- 694 2012. Corn growth and nitrogen nutrition after additions of biochars with varying
- properties to a temperate soil. Biol. Fertil. Soils 48, 271–284.
- Reijnders, L., 2014. Phosphorus resources, their depletion and conservation, a review.
- Resources, Conserv. Recvcl. 93, 32–49.
- Ren, J., Li, N., Li, L., An, J.-K., Zhao, L., Ren, N.-Q., 2015. Granulation and ferric
- oxides loading enable biochar derived from cotton stalk to remove phosphate from
- 700 water. Bioresour. Technol. 178, 119–125.
- SEPA, 2015. Briefing for the Scottish Parliament's Public Petitions Committee: Oral
- Evidence Session on Use of Sewage Sludge on Land 23 June 2015. Edinburgh.
- Shackley, S., Hammond, J., Gaunt, J., Ibarrola, R., 2011. The feasibility and costs of
- biochar deployment in the UK. Carbon Manag. 2, 335–356.
- Shepherd, J.G., Kleemann, R., Bahri-Esfahani, J., Hudek, L., Suriyagoda, L.,
- Vandamme, E., van Dijk, K.C., 2015. The future of phosphorus in our hands. Nutr.
- 707 Cycl. Agroecosystems. doi:10.1007/s10705-015-9742-1
- Sibrell, P.L (2007) Method of removing phosphorus from wastewater. US Patent
- 709 US7294275 B1
- Sibrell, P.L., Montgomery, G.A., Ritenour, K.L., Tucker, T.W., 2009. Removal of
- 711 phosphorus from agricultural wastewaters using adsorption media prepared from
- acid mine drainage sludge. Water Res. 43, 2240–2250.

- Sibrell, P.L., Tucker, T.W., 2012. Fixed bed sorption of phosphorus from wastewater
- using iron oxide-based media derived from acid mine drainage. Water. Air. Soil
- 715 Pollut. 223, 5105–5117.
- Steffen, W., Richardson, K., Rockström, J., Cornell, S., Fetzer, I., Bennett, E., Biggs,
- R., Carpenter, S.R., de Wit, C., Folke, C., Mace, G., Persson, L.M., Veerabhadran,
- R., Reyers, B., Sörlin, S., 2015. Planetary Boundaries: Guiding human
- development on a changing planet. Science 347 736-47.
- Streubel, J.D., Collins, H.P., Tarara, J.M., Cochran, R.L., 2012. Biochar produced from
- anaerobically digested fiber reduces phosphorus in dairy lagoons. J. Environ. Qual.
- 722 41, 1166.
- Wang, T., Camps-Arbestain, M., Hedley, M., Bishop, P., 2012. Predicting phosphorus
- bioavailability from high-ash biochars. Plant Soil 357, 173–187.
- Wang, T., Camps-Arbestain, M., Hedley, M., 2014. The fate of phosphorus of ash-rich
- biochars in a soil-plant system. Plant Soil 375, 61–74.
- Xie, T., Reddy, K.R., Wang, C., Yargicoglu, E., Spokas, K., 2015. Characteristics and
- Applications of biochar for environmental remediation: A Review. Crit. Rev.
- 729 Environ. Sci. Technol. 45, 939–969.
- Yao, Y., Gao, B., Inyang, M., Zimmerman, A.R., Cao, X., Pullammanappallil, P., Yang,
- L., 2011. Biochar derived from anaerobically digested sugar beet tailings:
- Characterization and phosphate removal potential. Bioresour. Technol. 102, 6273–
- 733 6278.

Yao, Y., Gao, B., Zhang, M., Inyang, M., Zimmerman, A.R., 2012. Effect of biochar 734 735 amendment on sorption and leaching of nitrate, ammonium, and phosphate in a 736 sandy soil. Chemosphere 89, 1467–1471. Zhang, L., Zhang, J.S., 2013. Biochar from sewage sludge: Preparation, characterization 737 and ammonia-phosphorus capture. Adv. Mater. Res. 830, 473–476. 738 Zhang, M., Gao, B., Yao, Y., Xue, Y., Inyang, M., 2012. Synthesis of porous MgO-739 740 biochar nanocomposites for removal of phosphate and nitrate from aqueous solutions. Chem. Eng. J. 210, 26–32. 741 742 Zhang, M., Gao, B., Yao, Y., Inyang, M., 2013. Phosphate removal ability of biochar/MgAl-LDH ultra-fine composites prepared by liquid-phase deposition. 743 744 Chemosphere 92, 1042–1047.

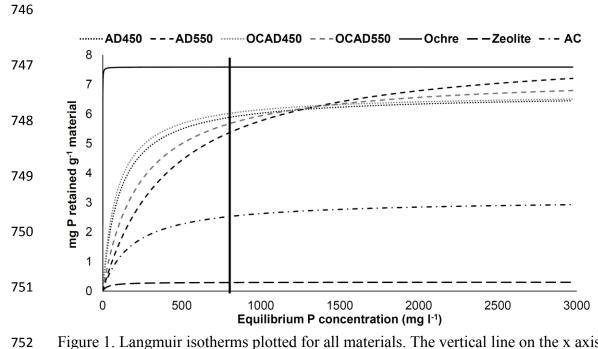


Figure 1. Langmuir isotherms plotted for all materials. The vertical line on the x axis shows the highest treatment concentration in the batch adsorption experiments (0.8 g P I^{-1}). The isotherms have been extended to the highest treatment concentration in the repeat uptake experiments (3 g P^{-1}) to show the predicted adsorption capacity at these concentrations.

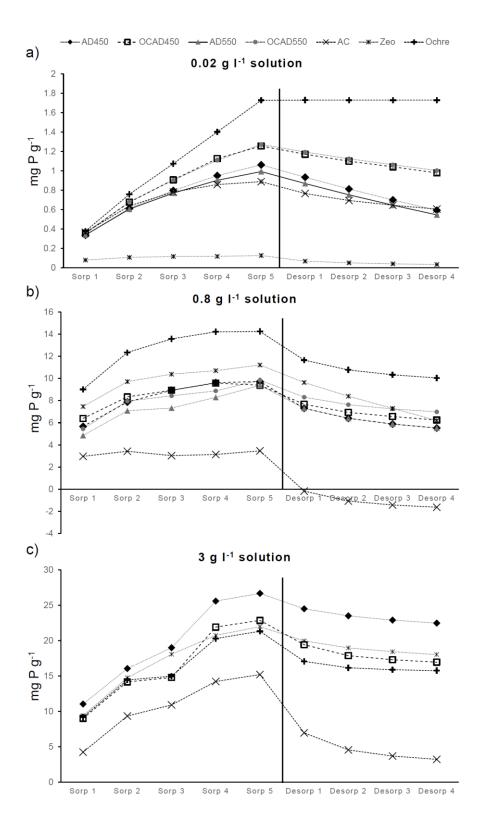


Figure 2. Capture and subsequent extraction of P from the materials in experiments with solutions of (a) 0.02 g P l⁻¹, (b) 0.8 g P l⁻¹ and (c) 3 g P l⁻¹. Values are cumulative and are the means of 4 replicates. Error bars are shown for the 0.02 g P l⁻¹ experiment (± 1 standard deviation from the mean) but most are not visible due to small deviations between the replicates. Error bars are not shown for the 0.8 or 3 g P l⁻¹ experiments to allow trends to be clear, but are presented in Supplementary Information Table 1.

Negative values for extraction of P for activated carbon (AC) in the 0.8 g P l⁻¹ experiment show release of native P rather than enriched P, as the values have been calculated relative to total P recovery from solution.

AD	Ochre	OCAD	AD450	OCAD450	AD550	OCAD550	ZEO	AC
$29.8 \times 10^3 \pm 913$	$2.09 \times 10^3 \pm 227$	$15.8 \times 10^3 \pm 131$	$38.1 \times 10^3 \pm 2.20 \times 10^3$	$20.1 \times 10^3 \pm 3.59 \times 10^3$	$62.7 \times 10^3 \pm 1.29 \times 10^3$	$24.9 \times 10^3 \pm 689$	$19.6 \times 10^3 \pm 357$	649 ± 16.3
< 0.72	< 0.72	< 0.72	1.42 ± 2.01	< 0.72	< 0.72	< 0.72	44.0 ± 5.05	< 0.72
16.7 ± 1.73	43.8 ± 6.09	28.3 ± 0.660	13.4 ± 1.53	45.1 ± 1.47	22.7 ± 0.569	46.8 ± 2.86	4.58 ± 1.63	< 0.36
$0.249 \pm 3.29 \times 10^{-2}$	< 0.04	< 0.04	3.34 ± 0.400	< 0.04	$0.542 \pm 4.16 \times 10^{-2}$	< 0.04	0.591 ± 0.111	0.310 ± 0.202
4.90 ± 0.163	$9.65 \pm 5.98 \times 10^{-2}$	7.56 ± 0.171	6.57 ± 0.530	11.7 ± 0.463	8.22 ± 0.203	11.2 ± 0.663	0.47 ± 0.04	0.25 ± 0.01
10.5 ± 0.487	< 0.49	< 0.49	15.3 ± 1.32	< 0.49	21.8 ± 0.795	< 0.49	< 0.49	5.76 ± 0.170
41.7 ± 4.05	< 0.06	15.1 ± 0.633	93.1 ± 3.79	23.5 ± 1.07	72.8 ± 1.56	33.8 ± 3.23	$0.694 \pm 9.66 \times 10^{-2}$	7.36 ± 0.50
$72.8 \times 10^3 \pm 1.37 \times 10^3$	$520 \times 10^3 \pm 7.44 \times 10^3$	$352 \times 10^3 \pm 14.1 \times 10^3$	$44.6 \times 10^3 \pm 3.85 \times 10^3$	$406 \times 10^3 \pm 86.0 \times 10^3$	$101 \times 10^3 \pm 2.29 \times 10^3$	$451 \times 10^3 \pm 20.7 \times 10^3$	$8.01 \times 10^3 \pm 172$	$1.31 \times 10^3 \pm 64.1$
2.12 ± 0.231	< 0.21	< 0.21	7.62 ± 1.44	< 0.21	5.56 ± 0.149	< 0.21	< 0.21	< 0.21
$1.37 \times 10^3 \pm 37.5$	$1.86 \times 10^2 \pm 30.3$	863 ± 33.9	$1.65 \times 10^3 \pm 48.4$	$1.01 \times 10^3 \pm 36.0$	$1.96 \times 10^3 \pm 118$	999 ± 55.8	$1.26 \times 10^3 \pm 102$	406 ± 15.7
11.1 ± 0.368	$5.90 \pm 7.79 \times 10^{-2}$	9.53 ± 0.428	22.3 ± 2.38	15.9 ± 0.725	23.4 ± 0.692	15.7 ± 0.724	< 0.09	$0.465 \pm 6.43 \times 10^{-2}$
15.2 ± 0.804	10.1 ± 0.824	14.8 ± 3.84	34.9 ± 2.73	22.8 ± 4.14	36.4 ± 0.748	20.4 ± 2.18	17.0 ± 2.74	59.5 ± 10.5
461 ± 16.5	60.6 ± 0.985	270 ± 4.23	518 ± 41.7	397 ± 24.5	900 ± 12.9	400 ±12.3	9.88 ± 1.02	< 0.47
7.	$9.8 \times 10^{3} \pm 913$ < 0.72 16.7 ± 1.73 $0.249 \pm 3.29 \times 10^{-2}$ 4.90 ± 0.163 10.5 ± 0.487 41.7 ± 4.05 $2.8 \times 10^{3} \pm 1.37 \times 10^{3}$ 2.12 ± 0.231 $3.37 \times 10^{3} \pm 37.5$ 11.1 ± 0.368 15.2 ± 0.804	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$

Table 1 Mean PTE concentrations (n=3) of the materials as determined by ICP-OES of sample digests expressed in mg kg $^{-1}$ ± standard

⁷⁶⁹ deviation.

	AD	Ochre	OCAD	AD450	OCAD450	AD550	OCAD550	ZEO	AC
Yield	% -	-	-	52.6	67.3	50.5	65.1	-	-
pH (n	<u>-</u> = 2)	7.9 ± 0.014	-	7.3 ± 0.035	7.6 ± 0	7.9 ± 0.014	7.7 ± 0.078	8.1 ± 0.17	10.3 ± 0.042
EC (µ (n = 2	aS cm ⁻¹) -	518 ± 20	-	596 ± 62	692 ± 28	375 ± 0.70	738 ± 200	223 ± 8.5	424 ± 52
				Nu	trients (g kg ⁻¹)				
Ca	38.4 ± 1.05	18.8 ± 0.438	28.9 ± 0.633	28.7 ± 2.83	32.4 ± 8.27	70.0 ± 1.59	39.7 ± 1.55	16.6 ± 0.208	34.3 ± 0.254
K	$2.12 \pm 7.46 \times 10^{-2}$	$0.349 \pm 4.76 \times 10^{-2}$	$1.35 \pm 2.02 \times 10^{-2}$	$2.75 \pm 6.81 \times 10^{-2}$	3.05 ± 1.94	$3.42 \pm 9.30 \times 10^{-2}$	1.84 ± 0.0527	12.8 ± 0.151	$2.29 \pm 1.61 \times 10^{-2}$
Mg	7.39 ± 0.192	$3.03 \pm 5.88 \times 10^{-2}$	5.02 ± 0.122	6.03 ± 0.502	5.97 ± 1.15	12.8 ± 0.254	7.06 ± 0.236	2.72 ± 0.134	$2.72 \pm 8.02 \times 10^{-3}$
Mn	$0.286 \pm 1.26 \times 10^{-2}$	$0.891 \pm 5.33 \times 10^{-3}$	$0.615 \pm 1.54 \times 10^{-2}$	$0.493 \pm 4.58 \times 10^{-2}$	$1.03 \pm 4.89 \times 10^{-2}$	$0.565 \pm 8.31 \times 10^{-3}$	$0.961 \pm 5.23 \times 10^{-2}$	$0.120 \pm 1.65 \times 10^{-2}$	$0.528 \pm 5.15 \times 10^{-3}$
P	71.2 ± 2.62	1.92 ± 0.134	36.6 ± 0.629	46.9 ± 3.10	44.9 ± 1.70	126 ± 3.84	49.8 ± 1.64	$0.301 \pm 9.04 \times 10^{-2}$	24.5 ± 0.282
s	8.83 ± 0.236	3.32 ± 0.121	9.18 ± 0.219	8.25 ± 0.530	12.2 ± 0.176	15.6 ± 0.279	12.3 ± 0.228	$0.207 \pm 2.03 \times 10^{-2}$	$2.78 \pm 1.37 \times 10^{-3}$

Table 2 Characteristics of the biochar feedstock, biochar and comparison materials. Nutrient values were determined by ICP-OES of

samples and the mean values $(n=3) \pm standard$ deviation are given.

	Langm	uir parameters	Freun	eters		
	Smax (mg g ⁻¹)	K	R^2	K_f	n	R^2
AD450	6.68	9.2 ×10 ⁻³	0.918	0.44	0.410	0.845
AD550	8.25	2.32×10 ⁻³	0.935	8.41×10 ⁻²	0.636	0.965
OCAD450	6.70	1.10×10 ⁻²	0.942	0.503	0.398	0.969
OCAD550	7.33	4.26×10 ⁻³	0.848	0.202	0.516	0.934
Ochre	7.59	7.30	0.400	5.71	0.070	0.314
Zeolite	0.300	0.030	0.269	2.60× 10 ⁻²	0.886	0.218
Activated carbon	3.11	5.40×10^{-3}	0.458	0.139	0.450	0.672

Table 3 Best-fit Langmuir and Freundlich parameters determined for the materials.

P solution		Ranking	P sorption (mg P g ⁻¹)
	a	Ochre	$1.73 (\pm 8.93 \times 10^{-3})$
	b	OCAD550	$1.26 (\pm 4.66 \times 10^{-3})$
	b	OCAD450	$1.24 (\pm 2.10 \times 10^{-2})$
0.02 g l ⁻¹	c	AD450	$1.06 (\pm 3.84 \times 10^{-3})$
	d	AD550	$0.986 (\pm 9.31 \times 10^{-3})$
	e	Activated carbon	$0.884 (\pm 1.69 \times 10^{-2})$
	f	Zeolite	$0.130 \ (\pm \ 1.05 \times 10^{-2})$
	g	Ochre	14.2 (± 1.77)
	h	Zeolite	11.2 (± 1.46)
	h,i	OCAD550	9.82 (± 2.01)
0.8 g l ⁻¹	h,i	AD450	9.72 (± 0.657)
	i	OCAD450	9.37 (± 0.872)
	i	AD550	9.35 (± 2.21)
	j	Activated carbon	3.47 (± 1.52)
	k	AD450	25.9 (± 5.10)
	k,l	Zeolite	21.5 (± 4.99)
3 g l ⁻¹	k.l	OCAD450	20.4 (± 6.35)
	1	Ochre	20.0 (± 5.71)
	1	Activated carbon	15.1 (± 4.35)

Table 4 Total P sorption of the materials after 5 days exposure to solutions of different P concentrations. Materials are grouped according to statistical differences (ANOVA and Tukey HSD tests, as indicated by the letters a—m) and ranked in descending order of P sorption. Values for sorption reported are the mean of 4 replicates with propagated standard error.

Supplementary Information

Methods

Testing of buffers

To determine whether buffer addition affected P sorption, a batch experiment was carried out using AD550 and a 0.02 g P I⁻¹ solution (from K_2HPO_4) with either 5 mM or 10 mM MOPS, following the procedure described in section 2.3. All supernatants were refrigerated at 4°C before analysis for soluble reactive P (SRP) by automated colorimetry (Auto Analyser III, Bran & Luebbe, Norderstedt, Germany). Each adsorption experiment was performed with four replicates and results reported as means \pm 1 S.D. All experiments were conducted at room temperature (21°C) concentrations were measured as described above. 1-way ANOVA and Tukey HSD tests were completed using RStudio and used to identify statistical differences (p<0.05) between the total P adsorbed by the materials and no statistically significant difference was found between the treatments.

Supplementary Table 1 Percentage of P extracted from the P-enriched samples in pH 7 buffered deionised water after 24 h, repeated for four days. The concentration of material P enrichment (in mg P g⁻¹) is shown for reference. The percentage of enriched P remaining after the four extractions is also given. AD550 and OCAD550 were not included in the 3 g l⁻¹ P experiment as they became available after the initial experiment was run. All values are the mean of four replicates with propagated standard error shown, all to 3 significant figures.

			% enriched P extracted after 24 h treatment								
Treatment		P enrichment (mg P g ⁻¹)		Day 1 Day 2		Day 3 Day 4			ay 4	% enriched P remaining	
	0.02 g l ⁻¹	$1.06 \pm 3.84 \times 10^{-3}$	12.1	± 0.317	11.4	± 0.475	10.7	± 0.612	10.1	± 0.679	55.8
AD450	0.8 g l ⁻¹	9.72 ± 0.657	25.8		12.5			± 2.91		± 2.92	50.3
VI	3 g l ⁻¹	25.9 ± 5.10	9.86	± 3.05	4.05	± 3.20	2.67	± 3.55	1.87	± 3.99	81.5
0	0.02 g l ⁻¹	$1.24 \pm 2.10 \times 10^{-2}$	6.78	± 0.378	5.70	± 0.564	4.61	± 0.839	4.99	± 0.995	77.9
OCAD450	0.8 g l ⁻¹	9.37 ± 0.872	18.3	± 1.21	7.85	± 2.06	3.95	± 2.15	3.41	± 2.19	66.5
00	3 g l ⁻¹	20.4 ± 6.35	18.7	± 3.27	8.31	± 5.65	3.10	±7.60	1.88	± 9.33	68.0
	0.02 g l ⁻¹	$0.986 \pm 9.31 \times 10^{-3}$	12.4	± 0.0954	11.7	± 0.138	10.8	± 0.165	10.1	± 0.176	54.9
AD550	0.8 g l ⁻¹	9.35 ± 2.21	22.6	± 4.96	9.68	± 5.28	5.66	± 5.37	3.90	± 5.42	58.2
V	3 g l ⁻¹	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
0	0.02 g l ⁻¹	$1.26 \pm 4.66 \times 10^{-3}$	6.18	± 0.219	5.43	± 0.281	4.92	± 0.312	4.65	± 0.363	78.8
OCAD550	0.8 g l ⁻¹	9.82 ± 2.01	15.8	± 1.96	6.92	± 2.15	3.97	± 2.24	2.67	± 2.29	70.6
00	3 g l ⁻¹	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
	0.02 g l ⁻¹	$0.884 \pm 1.69 \times 10^{-2}$	13.8	± 0.359	8.12	± 0.474	5.57	± 0.616	4.44	± 0.733	68.1
AC	0.8 g l ⁻¹	3.47 ± 1.52	89.3	± 11.6	22.2	± 12.1	8.91	± 12.2	5.19	± 12.2	-25.6
	3 g l ⁻¹	15.1 ± 4.35	64.1	± 8.91	18.6	± 13.6	6.63	± 17.5	3.62	± 20.8	7.03
	0.02 g l ⁻¹	$1.73 \pm 8.93 \times 10^{-3}$	0	n/a	0	n/a	0	n/a	0	n/a	100
OCHRE	0.8 g l ⁻¹	14.2 ± 1.77	18.3	± 1.88	6.14	± 1.98	3.09	± 2.01	2.02	± 2.01	70.4
0	3 g l ⁻¹	20.0 ± 5.71	23.2	± 2.19	4.86	± 3.29	1.45	± 4.16	0.720	± 4.92	69.8
드	0.02 g l ⁻¹	$0.130 \pm 1.05 \times 10^{-2}$	46.3	± 1.33	13.9	± 4.19	8.18	± 5.10	5.62	± 6.08	26.0
ZEOLITE	0.8 g l ⁻¹	11.2 ± 1.46	14.2	± 1.79	10.9	± 2.08	9.94	± 2.27	9.62	± 2.44	55.3
ZE	3 g l ⁻¹	21.5 ± 4.99	12.5	± 4.11	6.06	± 7.24	3.27	± 9.93	2.52	± 12.4	75.6
80	800										

Supplementary Table 2 Total concentration of P released from the materials after 5
 consecutive extractions in deionised water.

	mg P g ⁻¹	805
AD450	0.209	
OCAD450	0.101	
Zeolite	0.001	
AC	0.001	
Ochre	0.000	