

1 Article

2 **Measurement of 3D Ultrasonic Wavefield Using**
3 **Pulsed Laser Holographic Microscopy for Ultrasonic**
4 **Nondestructive Evaluation**5 **Xing Wang¹, Guang-Ming Zhang^{2*}, Hong-Wei Ma¹, Yishu Zhang¹, Doudou Wang³**6 ¹ School of Mechanical Engineering, Xi'an University of Science and Technology, Xi'an, 710054, China7 ² General Engineering Research Institute, Liverpool John Moores University, Byrom Street, Liverpool, L3
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12 **Abstract:** In ultrasonic array imaging, 3D ultrasonic wavefields are normally recorded by an
13 ultrasonic piezo array transducer. Its performance is limited by the configuration and size of the
14 array transducer. In this paper, a method based on digital holographic interferometry is proposed
15 to record the 3D ultrasonic wavefields instead of the array transducer, and the measurement
16 system consisting of a pulsed laser, ultrasonic excitation, and synchronization and control circuit
17 is designed. A consecutive sequence of holograms of ultrasonic wavefields are recorded by the
18 system. The interferograms are calculated from the recorded holograms at different time sequence.
19 The amplitudes and phases of the transient ultrasonic wavefields are recovered from the
20 interferograms by phase unwrapping. The consecutive sequence of transient ultrasonic wavefields
21 are stacked together to generate 3D ultrasonic wavefields. Simulation and experiments are carried
22 out to verify the proposed technique, and preliminary results are presented.

23 **Key words:** digital holographic microscopy; CCD sensor; array transducer; ultrasonic wavefield;
24 ultrasonic imaging

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26 **1. Introduction**

27 In many industries such as automotive, aerospace, shipping and railway, ultrasonic imaging is
28 widely used for the engineers to intuitive find the defects inside workpieces^[1]. An ultrasonic piezo
29 array transducer is normally used in ultrasonic array imaging, for example phase array C-scan^[2,3].
30 An array transducer is composed of multiple independent piezoelectric elements that are excited
31 according to certain rules and timing in order to adjust the focal position and steer the ultrasonic
32 beam direction ^[4]. The performance of phased array technology is affected by the size and
33 configuration of piezoelectric elements ^[5]. In this paper, a CCD sensor acting as the ultrasonic
34 receiving array overcomes many challenging issues faced by the current ultrasonic transducer
35 arrays, such as element density and element spacing and aperture, increasing the imaging
36 performance. As it is a non-contact sensing technique in the receiving phase then this could
37 circumvent problems when the surface is rough or has a complex geometry.

38 The optical detection techniques for ultrasound are classified into non-interferometric
39 techniques and interferometric techniques. The former are well developed or of limited application,
40 while the latter are more general and are presently the object of active developments^[6]. The
41 noninterferometric techniques, such as knife-edge technique, is very insensitive to vibrations but
42 requires a good surface finish and is hardly applicable to image the 3D ultrasonic wavefield^[7].

43 In interferometric techniques, a Michelson interferometer and other configurations based on
44 the other two wave interferometers (Mach-Zehnder, Fizeau) are normally used to receive the
45 ultrasound^[8]. Ref. [9] report on the remote three-dimensional photoacoustic imaging by utilizing a
46 two-wave mixing interferometer (TWMI) and the Fourier domain synthetic aperture focusing
47 technique (FSAFT). The TWMI setup can detect rough and flat surfaces, but the imaging of the
48 sample was done by raster scanning in x and y-direction. Therefore, the technique cannot strictly
49 detect the ultrasonic wavefield with full-field and there is no advantage in the measurement of
50 high-frequency ultrasonic wavefields.

51 In recent years, the electronic speckle interference techniques have been proposed for use in
52 non-contact detection of ultrasonic signals^[10]. In Ref. [11], the two dimensional ultrasonic surface
53 wave data are obtained by optical electronic speckle pattern interferometry (ESPI) techniques. The
54 speckle interference with digital phase-stepping is used to capture traveling ultrasonic Lamb
55 waves^[12]. This means either that the phase to be measured should be constant over the time
56 required for acquisition of phase shifted interferograms or that compensation needs to be
57 introduced to allow a phase value to be calculated at the time of each recorded frame rather than
58 once every four frames^[13]. In Ref.[14] , the paper investigated the use of parallel phase-shifting
59 interferometry (PPSI) with a high-speed polarization camera for imaging a sound field in air.
60 Although the phase-shifted images are captured by a single-shot using PPSI, the sound field in the
61 opaque solid specimen was not obtained. These limitations can be a disadvantage when
62 high-frequency ultrasound need to be investigated in non-destructive testing applications.

63 However digital holography can measure phase and amplitude information directly with one
64 hologram. Holography is a technique for recording and reconstructing static or dynamic
65 wavefronts. Holographic interferometry allows the comparison of wavefronts recorded at different
66 time instants^[15] and has been used for vibration measurement since 1965^[16]. Other applications of
67 this technique include displacement analysis of solid objects, shape measurement, and investigation
68 of the refractive-index change in transparent media^[17]. Ref.[18] described a method for measuring
69 dynamic events in which digital holograms of an object are recorded on a high-speed CCD, and the
70 phases of the wavefront recorded at different times are calculated, only one image hologram is
71 needed for the phase to be determined at a given time instant^[19]. Ref.[20] propose an optical voice
72 recorder based on digital holography for recording and reproducing propagating sound waves in
73 air.

74 In this paper, a method to record 3D ultrasonic wavefields on the basis of digital holographic
75 interferometry is proposed for ultrasonic non-destructive evaluation.

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77 **2. Measurement of 3D ultrasonic wavefields using digital holographic interferometry**

78 *2.1 Theory of digital holographic interferometry*

79 The amplitudes of the ultrasonic wavefield are a few nanometers to a few microns. When the
80 ultrasonic wavefield are measured, the speckle field will cover the amplitudes. The amplitudes and
81 phases of the ultrasonic wavefield are difficult to be obtained with digital hologram technique due to
82 the tiny amplitudes. But digital holographic interferometry can be used to measure phase change
83 from speckle field^[21]. According to holographic interferometry theory ^[22], the first hologram is
84 collected when the surface of test piece is stationary, and the second hologram is collected when the
85 test piece is slightly displaced or excited. Based on the phase information provided by the two
86 holograms, the interferogram of the surface of test piece can be calculated. Then, the ultrasonic
87 wavefield can be obtained from the interferogram^[23].

88 Setting the wave intensity distribution to a constant value, the phase distribution only changes
89 when the surface of test piece deforms. In the first exposure ($t=t_1$), the corresponding light intensity
90 (object light and reference light) distribution on the CCD is

$$I_1(x, y) = |O_1(x, y) + R(x, y)|^2 \quad (1)$$

$$O_1(x, y) = O_0(x, y) \exp[-j\phi_{01}(x, y)] \quad (2)$$

$$R(x, y) = R_0 \exp[-j\phi_R(x, y)] \quad (3)$$

91 where $O_1(x, y)$ represents the object light and $O_0(x, y)$ represents intensity of object light
 92 and $\phi_{01}(x, y)$ represents the phase distribution of object light. $R(x, y)$ represents the reference
 93 light and R_0 represents intensity of object light, $\phi_R(x, y)$ represents the phase distribution of object
 94 light. Setting the exposure time of the hologram (t_1) as T_1 , the photometric exposure is

$$H_1 = I_1 T_1 = |O_1(x, y) + R(x, y)|^2 T_1 \quad (4)$$

95 In the second exposure ($t = t_2$), the intensity distribution of the object light $O_0(x, y)$ remains
 96 unchanged, and the phase distribution $\phi_{01}(x, y)$ change to $\phi_{02}(x, y)$ in the second exposure.

$$O_2(x, y) = O_0(x, y) \exp[-j\phi_{02}(x, y)] \quad (5)$$

97 If the reference light $R(x, y)$ remains unchanged, the light intensity distribution on the CCD is

$$I_2(x, y) = |O_2(x, y) + R(x, y)|^2 \quad (6)$$

98 where $O_2(x, y)$ is the object light in the hologram (t_2). Setting the exposure time of the
 99 hologram (t_2) to T_2 , the corresponding photometric exposure is

$$H_2 = I_2 T_2 = |O_2(x, y) + R(x, y)|^2 T_2 \quad (7)$$

100 The total exposure volume is

$$E = H_1 + H_2 = |O_1(x, y) + R(x, y)|^2 T_1 + |O_2(x, y) + R(x, y)|^2 T_2 \quad (8)$$

101 When reconstructing E with reference light $R(x, y)$ in Eqs.(3), the '+1' diffracted light can be
 102 described as

$$I_3 = \beta(T_1 O_1 + T_2 O_2) R R^* \\ = \left(\beta |R|^2 |O_1 O_2| \right)^2 \left\{ T_1^2 + T_2^2 + 2T_1 T_2 \cos \Delta\phi(x, y) \right\} \quad (9)$$

$$\Delta\phi(x, y) = \phi_{02}(x, y) - \phi_{01}(x, y) \quad (20)$$

103 $\Delta\phi(x, y)$ is the change in phase distribution between $O_2(x, y)$ and $O_1(x, y)$. β is a real
 104 constant.

105 By setting

$$W_3 = \left(\beta |R|^2 |O_1 O_2| \right)^2 (T_1^2 + T_2^2) \quad (11)$$

$$V_3 = \frac{2T_1 T_2}{T_1^2 + T_2^2} \quad (12)$$

106 We have

$$I_3 = W_3 \{1 + V_3 \cos \Delta\phi(x, y)\} \quad (13)$$

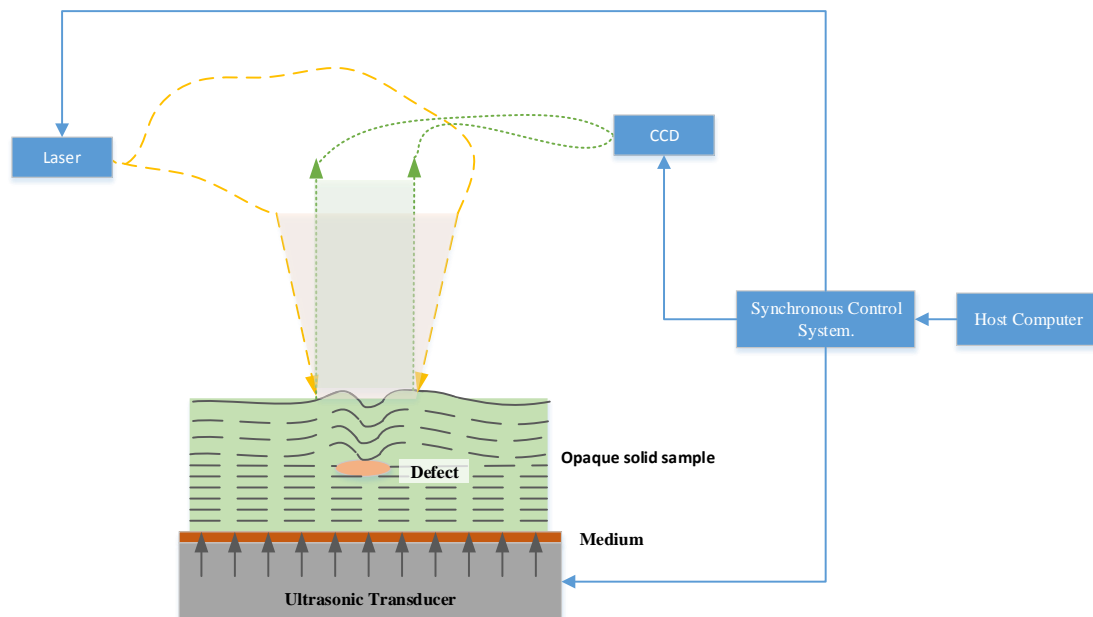
107 where $V_3 = 1$ corresponds to the optimum fringe contrast. To get the optimum fringe
 108 contrast, according to Eq. (9), make the two exposure times equal: $T_1 = T_2$ [23]. The interferogram
 109 of ultrasonic wavefield at t_2 moment can be described as

$$I_3 = 2W_3 \cos^2 \left[\frac{\Delta\phi(x, y)}{2} \right] \quad (34)$$

110 According to Eqs.(14), the information of ultrasonic wavefield at t_2 are embedded in the
 111 interferogram. The ultrasonic wavefield at t_2 moments can be recovered from the interferogram
 112 through phase unwrapping (details can be found in section 4).

113 2.2 Measurement of 3D ultrasonic wavefields

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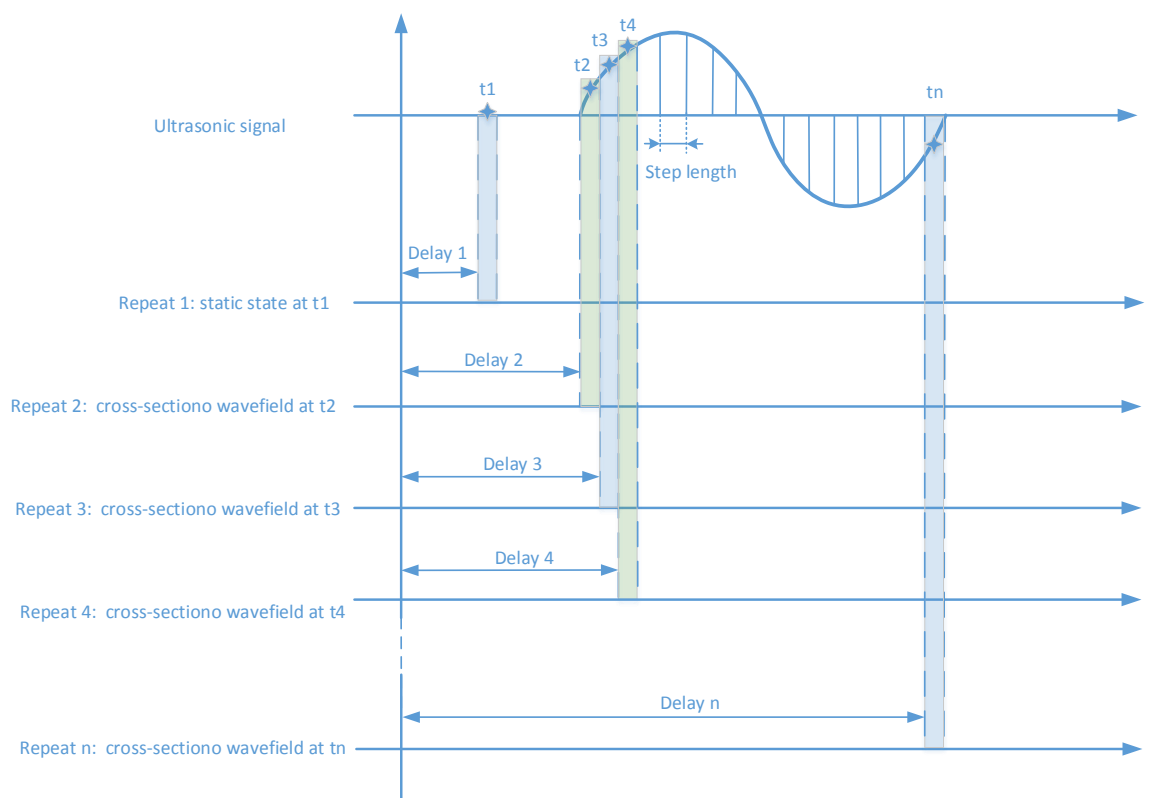
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116 **Figure 1.** Schematic diagram of the proposed measurement method

117 In this paper, a method based on digital holographic interferometry is proposed to record 3D
 118 ultrasonic wavefields instead of the array transducer for imaging the internal defects of test piece. As
 119 shown in Figure 1, this technique works as follows: an opaque solid sample is put on top a piezo that
 120 generates a single frequency short pulse ultrasonic wave, and the ultrasonic wave propagates to the
 121 sample surface. These ultrasonic wavefields carry information about the internal structures and the
 122 internal defects. Then the dynamic ultrasonic wavefield on the surface is measured by a lensless
 123 CCD camera. 3D ultrasonic data are captured by recording multiple ultrasonic wavefields at a
 124 consecutive time sequence by synchronizing the CCD capture, pulsed laser irradiation and
 125 ultrasonic transducer excitation.

126 By shifting the delay time between the ultrasonic excitation and CCD capture, and repeating the
 127 optical measurement, the cross-sectional wavefields at different depths of the test sample can be
 128 recorded. The time sequence of ultrasonic wavefields form two 3D arrays (two spatial dimensions +
 129 depth): a phase array and an amplitude array. The spatial dimensions of 3D ultrasonic wavefields

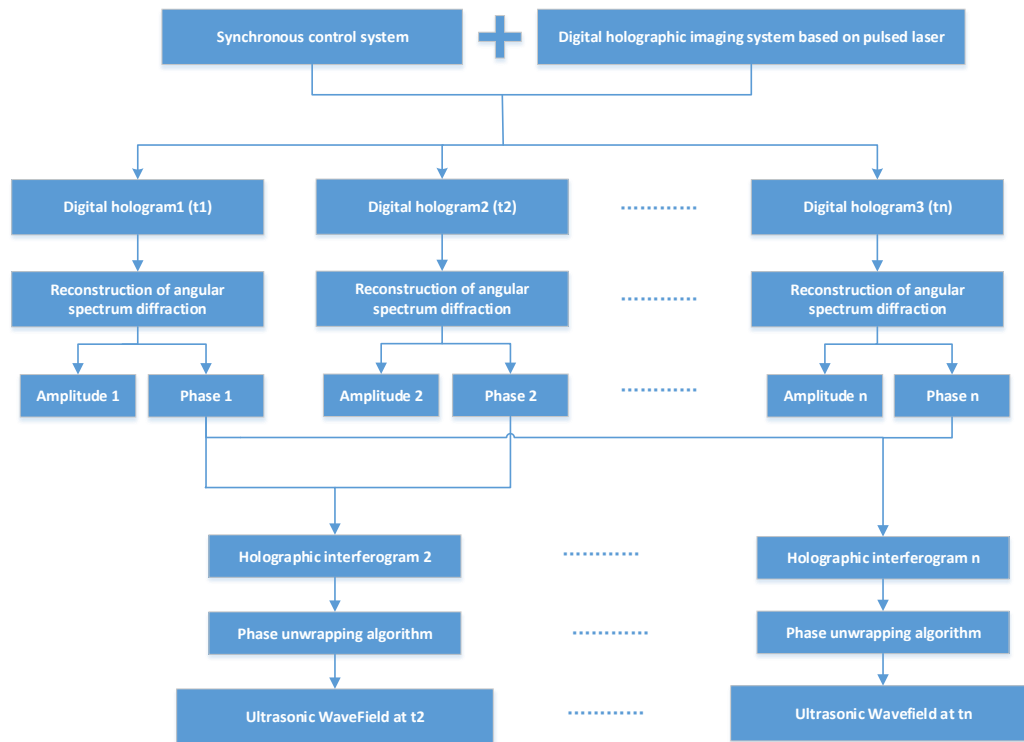
130 are determined by the number of elements on the CCD camera. Each element of the CCD camera
 131 captures an equivalent ultrasonic A-scan signal. The sampling frequency for acquiring these
 132 ultrasonic A-scan signals is determined by the step length of the time delay shifting shown in Figure
 133 2. The minimum step length is the length of the laser pulse. If the step length is less than the laser
 134 pulse length, two measured wavefields will be overlapped, and thus will reduce the accuracy of the
 135 wavefield measurement. Therefore, the laser pulse width determines the upper limit of sampling
 136 frequency for the A-scan signal acquisition using the optical measurement. In addition, the
 137 repetition rate of the pulsed laser and the frame rate (fps) of the high-speed camera determine the 3D
 138 ultrasonic wavefields acquisition speed.



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141 **Figure 2.** Acquisition of 3D ultrasonic wavefields consisting of multiple cross-sectional wavefields.

142 As shown in Figure 2, $t_1, t_2, t_3 \dots$ are the different time points in an ultrasonic signal. The Delay
 143 1 in the Figure 2 is the delay time at first measurement (Repeat 1). At t_1 , the sample has not yet been
 144 excited by the ultrasonic signal, and the corresponding hologram is to measure the topographical
 145 surface of the test piece in the static state. $t_2 \dots t_n$ are the sampling points of the dynamic ultrasonic
 146 wavefields. By shifting the delay time (Delay 2) in second measurement (Repeat 2), the cross-section
 147 wavefield at t_2 is obtained. Delay 3... Delay n are the delay time at $t_3 \dots t_n$ moment and the different
 148 delay times are based on the cross-sectional wavefields at different depths. As shown in Figure 2,
 149 each repeated measurement will set a delay time and the corresponding ultrasonic wavefields will
 150 be obtained.



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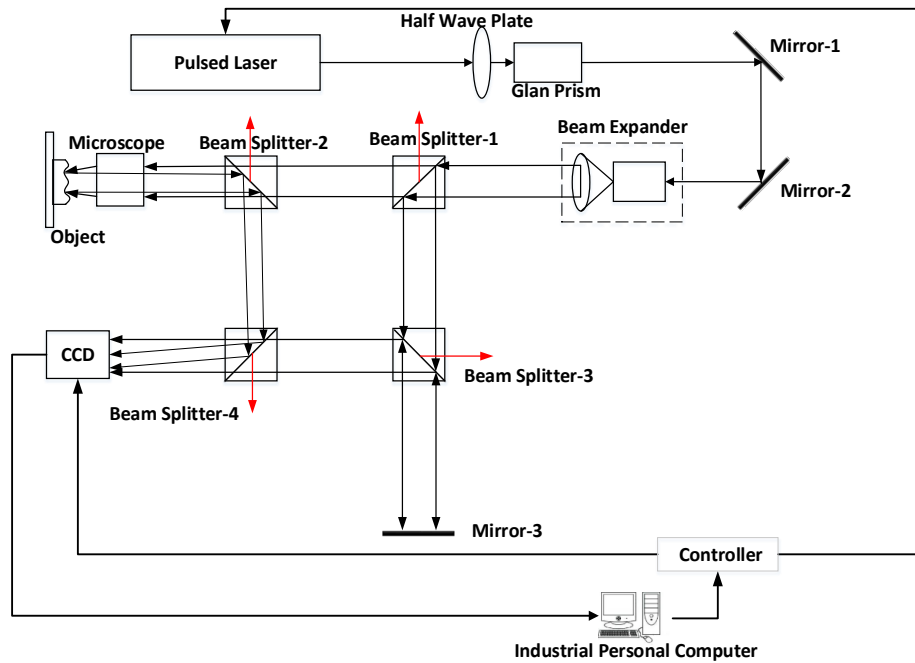
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Figure 3. Flow chart of measurement of 3D ultrasonic wavefields

153 Figure 3 shows an analysis of n points. As shown in Figure 3, the digital holograms of the test
 154 sample are obtained at times $t_1, t_2 \dots t_n$. The specimen surface at t_1 is stationary. According to theory
 155 of digital holographic interferometry (in section 2.1), the interferograms 2 to $n-1$ of the ultrasonic
 156 wavefields at t_2 to t_n relative to t_1 can be obtained. Holographic interferogram 2 in Figure 3 is linked
 157 to Eqs.(9). As shown in Figure 3, the angular spectrum reconstruction is used to obtain the amplitude
 158 and phase of the light field. The angular spectrum method has several advantages over the more
 159 commonly used Fresnel transformation or Huygens convolution method. Spurious noise and
 160 interference components can be tightly controlled and the reconstruction distance does not have a
 161 lower limit. The off-axis angle between the object and reference can be lower than the Fresnel
 162 requirement and still be able to cleanly separate out the zero-order background^[24]. These
 163 interferograms are then used to generate the cross-sectional wavefields at time instants of t_2 to t_n .

164 3. Design of 3D Ultrasonic Wavefields Measurement System

165 In order to obtain the interferograms in Figure 3, a pulsed digital holographic microscopy
 166 system is designed as shown in Figure 4.



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Figure 4. The designed pulsed digital holographic microscopy system

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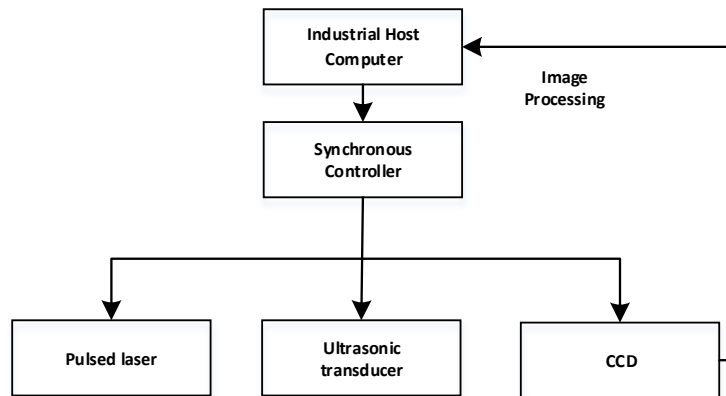
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First, the pulsed light beam passes through the half-wave plate and Glan prism. They can both control the energy of the light beam and ensure a pure polarized light beam, improving the efficiency of the pulsed light beam interference. Then, the light beam passes through the beam expander and enters beam splitter-1. The coherence distance of the pulsed laser is limited. In order to ensure that the light path of the reference light and the object light are the same, the Mirror-3 in Fig. 4 is used to make up the light path difference. The specimen is an opaque solid and the reflected object light is weak when the reflectivity of the target specimen is low. To facilitate the ratio of intensity between the reference beam and object beam, we chose a 9:1 non-polarizing beam splitter cube (NPBS) as beam splitter-1. The NPBS used here is 90% of the transmitted light and 10% of the reflected light, which enhances the intensity of the object light and weakens the intensity of the reference light. It is also helpful to tune the ratio of the object light to the reference light, improving the hologram quality. Because the pulsed light beam is pure polarized light, we chose the rest of the beam splitters to be NPBS, but with a splitter ratio of 5:5. As shown in Figure 4, the object is placed near beam splitter-2, and mirror-3 is placed near diagonal beam splitter-3. The four beam splitters in Figure 4 reflect the unwanted light beam out of the light path, as shown by the red arrow.

The parameters of the pulsed laser, camera and microscopic lens are crucial for acquiring high quality 3D ultrasonic wavefields. The laser power should provide sufficient light flux to illuminate the sample surface, satisfying the flux demand of the CCD camera. Coherence length of the laser pulse is also important. A large coherence length will greatly facilitate the construction of the digital holographic microscopy subsystem. Important parameters for the high-speed camera include the shutter speed, CCD camera sensitivity and signal to noise ratio (SNR) and the frame rate. Short shutter time, high sensitivity and SNR of the CCD camera ensure capturing a high quality optical hologram even when limited light is provided by a short laser pulse. The performance of the microscopic lens not only reduces the optical aberration, but also the magnification and numerical aperture will affect the lateral resolution of the instrument. The larger the magnification, the smaller the imaging region, but with a higher lateral resolution. In this paper, the pulsed laser chosen here is Beamtech NIMMA 400 Pulsed Laser with a pulse width of 8 ns and the repetition rate of 1-10 Hz. The wavelength of 532nm is used in the experiments. If the detected frequency of ultrasonic wavefield is 1MHz, and the time period of 1000ns. The 8ns pulse width of the laser can illuminate one cycle of 1/125 for its 1000ns cycle. In other words $8\text{ns} \ll 1000\text{ns}$, can be regarded as relatively transient. The CCD (German PCO Company 1600) with the shortest exposure time is chosen, and its

200 exposure time can be as short as 500ns. The frame rate of CCD is 30 fps. The microscopic lens used in
 201 this paper is Japan Mitutoyo company, its numerical aperture $NA = 0.5$, the magnification of 50X.
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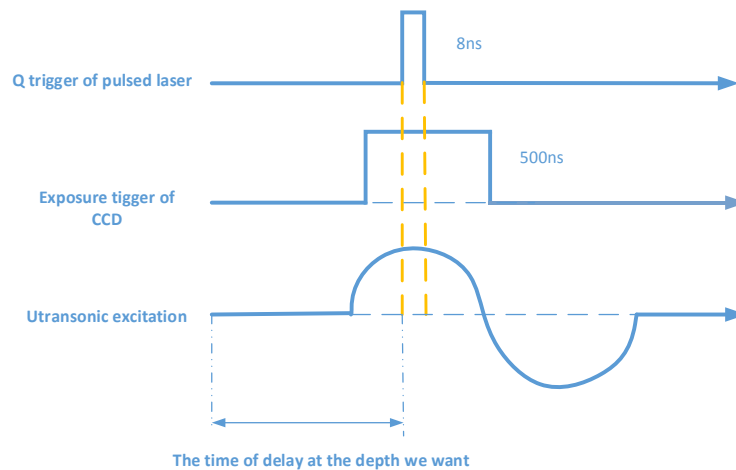


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Figure 5. Schematic of the synchronous control system.

205 Control and synchronization is fundamental for high-quality hologram capture. The control
 206 system must provide a precise delay time between the laser pulse and the camera capture for the
 207 proposed digital holographic microscopy system. Figure 5 shows the synchronous control system,
 208 consisting of a host computer, a synchronous controller, ultrasonic transducer, a CCD camera, and a
 209 pulsed laser. The synchronous controller is implemented through the timing of NI's PXI-6602 and
 210 digital I/O modules. As shown in figure 6, the synchronous controller is designed to ensure that the
 211 CCD camera receives the 8-ns laser pulse within its exposure time window of 500 ns, and it is also
 212 the time when the cross-section wavefield at the depth we want.



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Figure 6. Synchronous control timing diagram

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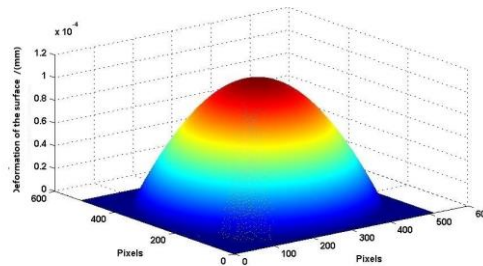
216 4. Simulation Study

217 In this section, computer simulation is carried out to verify the feasibility of the proposed
 218 measurement method.

219 4.1 Simulation of Interferograms of Ultrasonic Wavefield

220 The interferograms of dynamic ultrasonic wavefield are simulated by computer-generated
 221 hologram. Here, t_1 is static, and a Gaussian distribution is used to simulate the deformation of the
 222 surface at the time point t_2 .

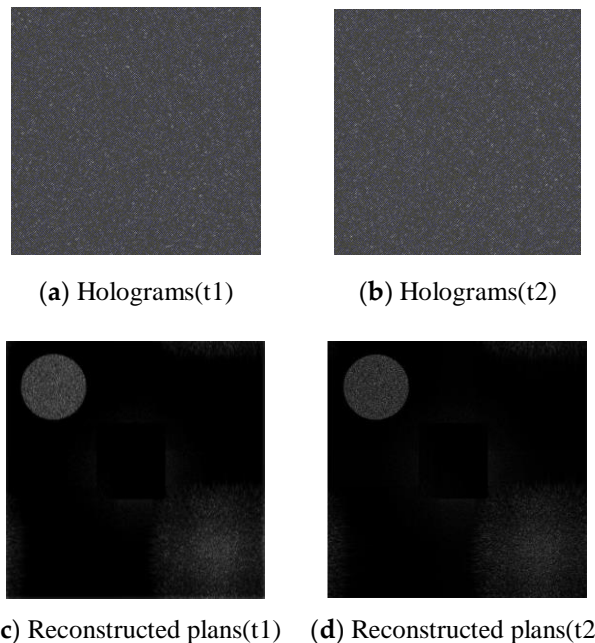
223 As shown in Figure 7, the maximum deformation of the surface caused by ultrasonic wavefield
 224 is $z = 1.15 \text{ nm}$ at t_2 . The wavelength of the simulated light source is $\lambda = 0.532 \times 10^{-3} \text{ mm}$. The
 225 pixel width of the CCD is $\text{pix} = 7.4 \mu\text{m}$. The angle between the reference light and the object light is
 226 $\pi/4$. The distance between the object light and the reference light has been considered in the Figure
 227 4. Therefore the factor is not considered in the simulation section..



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Figure 7. Surface of a longitudinal ultrasonic transducer



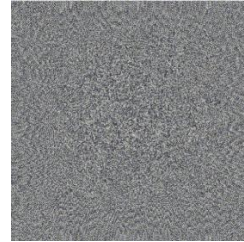
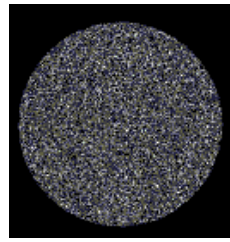
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Figure 8. The holograms before and after deformation

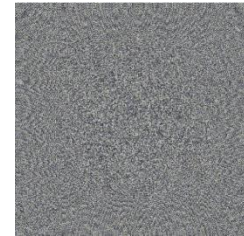
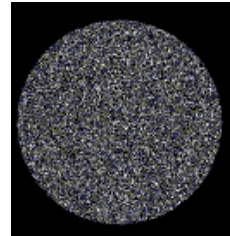
231 Using Fresnel diffraction theory, the object light reaching the hologram plane is simulated, and
 232 the reference light is defined. Also, the interference between the object light and reference light is
 233 simulated. The corresponding interference field intensity is calculated, and the digital holograms are
 234 formed. Using Eqs. (1) and (3), the holograms at t_1 and t_2 are obtained, as shown in Figure 8. Figure
 235 8(a) is the hologram at t_1 , and Figure 8(b) is the hologram at t_2 . Based on these holograms, the two
 236 holograms from the angular spectrum diffraction are reconstructed. By using the angular spectrum
 237 transfer function in analytic form, the calculation required only one direct and one inverse FFT. The
 238 angular spectrum formula also rigorously satisfies the scalar wave equation, and its use is
 239 widespread in holography. Figures 8(c) and (d) shows the reconstructed plans, and the zero-order
 240 diffraction light is filtered out. After reconstructing the digital holograms, the reconstructed images
 241 of the model at t_1 and t_2 are obtained, as shown in Figure 9.

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(a) Amplitude of reconstruction image(t1) (b) Phase of reconstruction image (t1)

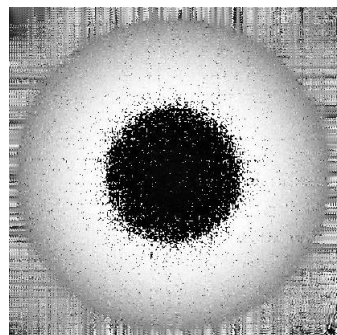


(c) Amplitude of reconstruction image (t2) (d) Phase of reconstruction image (t2)

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Figure 9. Reconstructed images before and after deformation

245 Figures 9 (a) and 9 (c) show the amplitudes of the reconstructed image at t1 and t2, and these
 246 represent the shape of the speckled object. Figures 9 (a) and (c) show that, **115nm** is less than the
 247 wavelength of the illumination light. Therefore, the phase of the optical wave field is represented by
 248 the arc tangent function and varies in the range of $[-\pi, \pi]$. In fact, the real phase takes a value of 2π ,
 249 which remains a random variable. Therefore, the phase shown in Figure 9(b) and (d) is a random
 250 distribution, and the deformation cannot be directly detected from the phase image. According to
 251 Eqs. (5) and (6), the digital interferogram of the object light field at t2 relative to t1 as shown in Figure
 252 10, can be calculated.



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Figure 10. Digital interferogram of the object light field at t2 moment

255 The deformation is wrapped in the black and white stripe of the interferogram, and it is
 256 verified that the digital holographic interferometry can effectively measure the ultrasonic wavefield

257 4.2 Phase unwrapping in measurement of 3D ultrasonic wavefields

258 The ultrasonic wavefields are obtained by phase unwrapping because the absolute value of the
 259 phase change is wrapped in the interferogram.

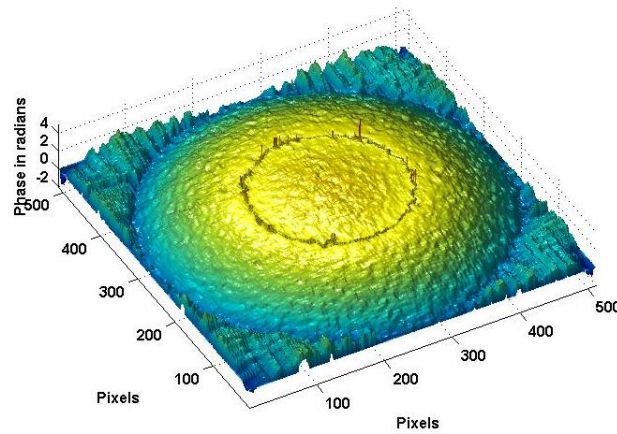


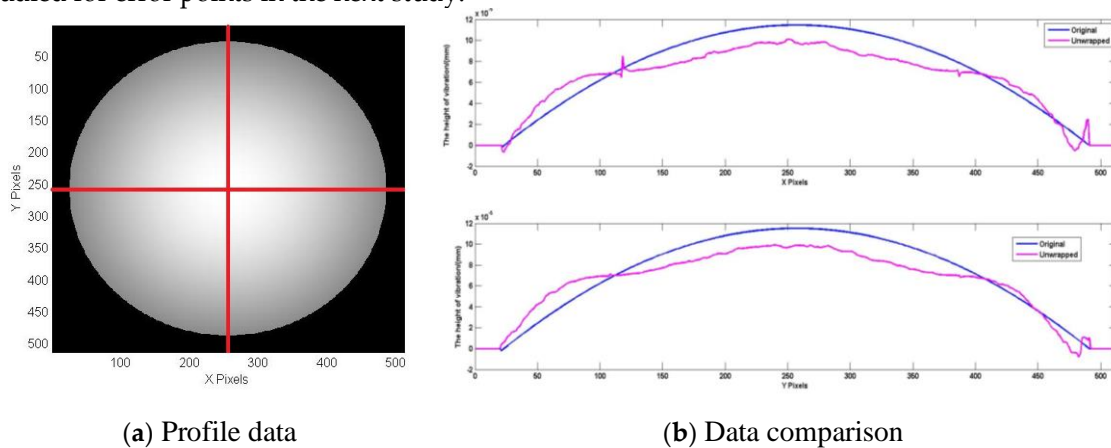
Figure 11. Phase image after unwrapping

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262 2D-SRNCP unwrapping algorithm [23] is used to process the unwrapping phase. The algorithm
 263 sorts by reliability, following a non-continuous path, and copes excellently with the noise that
 264 corrupts the real wrapped phase images.

265 Figure 11 shows the true deformation of the phase in figure 10 after using the 2D-SRNCP
 266 algorithm. As shown in Figure 11, some of the points after unwrapping are different from those of
 267 the initial model. Because the reconstructed object wave field is a speckle field, the amplitude and
 268 phase of the interferogram is subject to external constraints and perturbation. This random noise
 269 affects the quality of the image and the results of the unwrapping algorithm. The 2D-SRNCP
 270 algorithm is mainly based on sorting by reliability to solve the phase-wrapping. The error points in
 271 Figure 11 are mostly low reliability, and the noise more seriously affects the unwrapping algorithms
 272 of these points, so annular irregularities appear. The optimized unwrapping algorithm will be
 273 studied for error points in the next study.



(a) Profile data

(b) Data comparison

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Figure 12. Phases of deformation

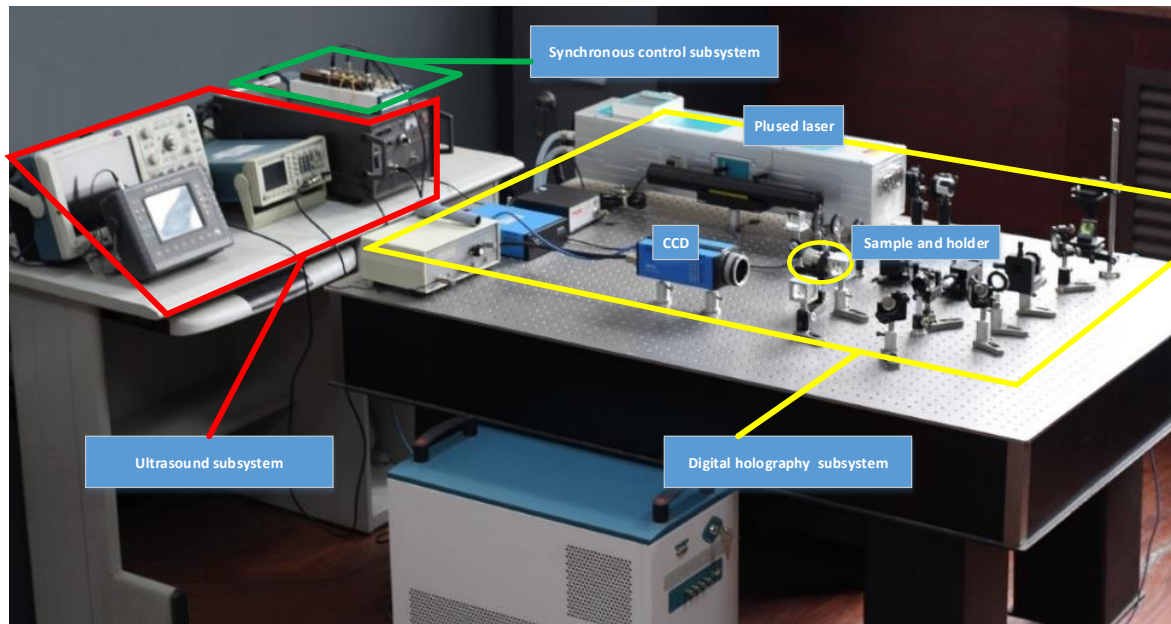
275 To analyze the data more clearly, the one-dimensional profile data (X and Y directions) of the
 276 initial model and the unwrapped phases are obtained separately. As shown in Figure 12 (a), the
 277 profile data (red line) is selected in the image. The profile data are matched to the three-dimensional
 278 data, and the phase data of the profile data are obtained, as shown in figure 11(b). It can be
 279 confirmed again that the phase after unwrapping conforms to the initial model of vibration
 280 deformation. Comparing the two sets of curves shows that the greatest error is near the center of the
 281 circle. The maximum error is $0.28 \mu\text{m}$, about 18%.

282 There is also a case when the phase is not wrapped at all, that is, when the height of the
 283 deformation is close to several or several tens of nanometers, there is no need for unwrapping.

284 5 Experimental Results

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Figure 13. The proposed 3D Ultrasonic Wavefields measurement system

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Figure 13 shows the proposed 3D Ultrasonic Wavefields measurement system. The subsystem of digital holography consists of the CCD, the plused laser, and some optical components, which form the off-axis digital holographic optical path in Figure 4. The ultrasound subsystem consists of arbitrary waveform generator, power amplifier and ultrasonic transducer.

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A preliminary experiment was carried out to verify the designed system. Dynamic ultrasonic wavefield generated by a piezoelectric ceramic sheet was measured using the designed system. A fixed piezoelectric ceramic sheet with a diameter of 25 mm, thickness of 0.2 mm, and frequency of 2700 Hz is used. The CCD pixel size is $\Delta x \times \Delta y = 7.4\mu\text{m} \times 7.4\mu\text{m}$, and it has a pixel resolution of 1200×1200 . Because we used large specimens, we used a lens with an $f = 80\text{mm}$ focal length instead of a high-power microscope to reduce the large spot size to fit the CCD. The distance from the sample to the CCD is 400 mm, the distance from the microscope to the image is 100 mm, and the imaging reduction ratio is 4. The frequency of the detected vibration is 2700 Hz, the period of the vibration is 370000 ns, and the 8-ns pulse width of the pulsed laser is much less than 370000 ns, therefore it is transient.

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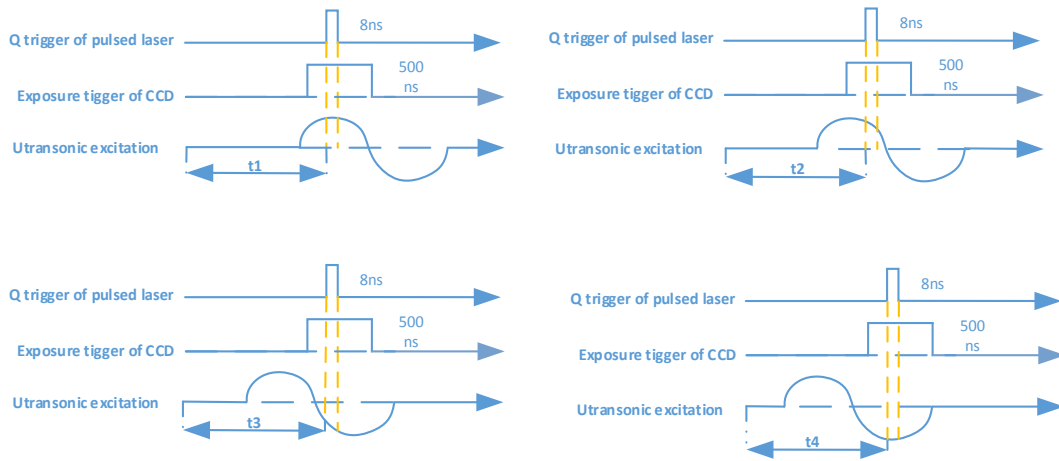
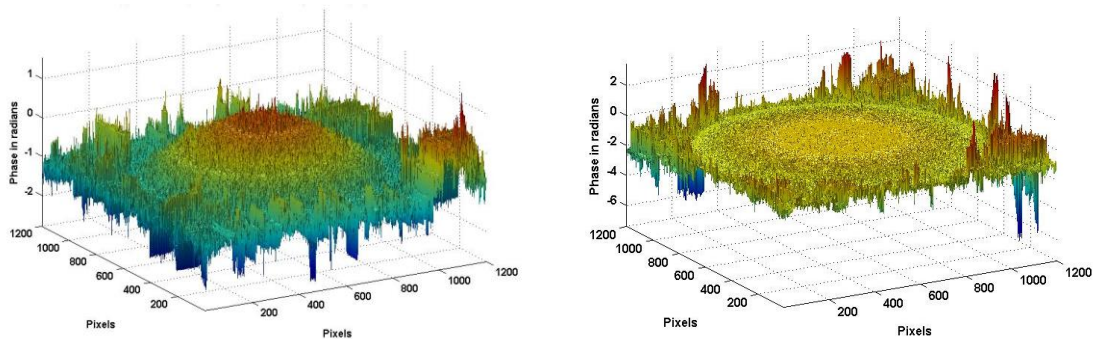


Figure 14. Synchronous control timing diagram in the experiment

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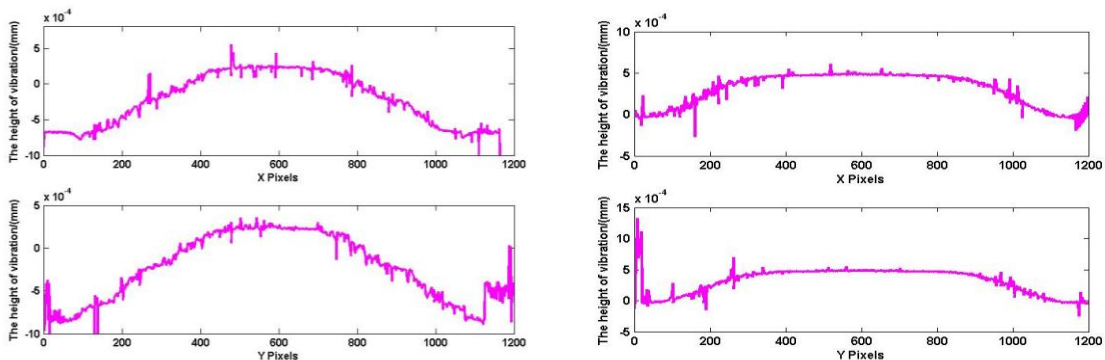
As shown in Figure 14, the dynamic ultrasonic wavefields at four different time instants are measured in this preliminary study. Four different time delays (t_1, t_2, t_3, t_4) are set up to obtain different ultrasonic wavefields ..



(a) Maximum surface topography at t_1 moment (b) The surface topography at t_2 moment

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Figure 15. The surface topography at t_1 and t_2 moment



(a) Maximum surface topography at t_1 moment (b) The surface topography at t_2 moment

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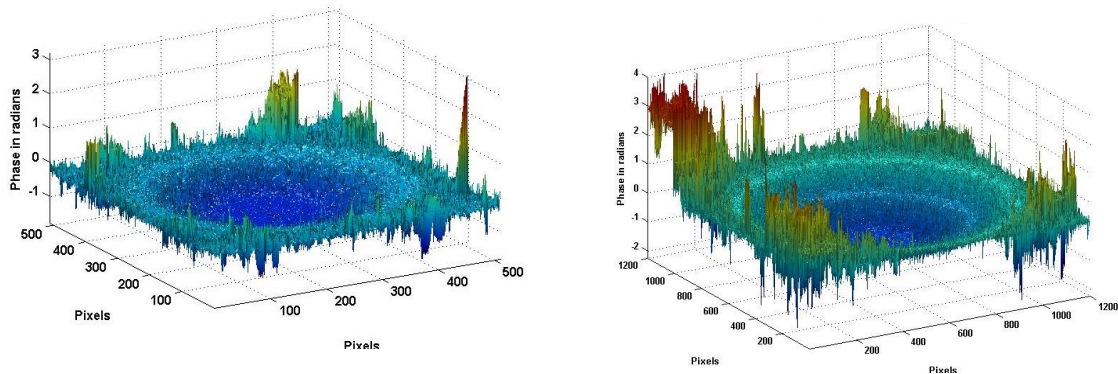
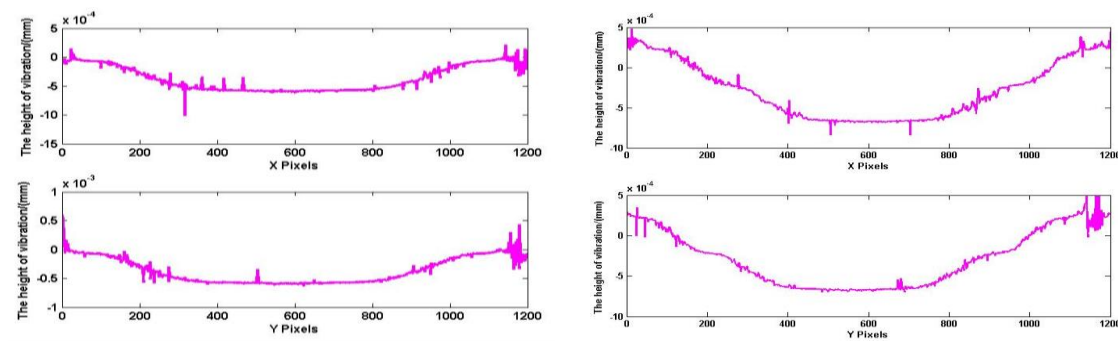
Figure 16. Data comparison at t_2 and t_3 moment

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Figure 15 shows the wavefield at the transducer surface when the transducer is vibrating to the t_1 moment and t_2 moment , and t_1 moment have the positive maximum amplitude. Due to the serious interference caused by stray light in the experiment, we used an initial median filter to

317 mitigate interference from noise. As shown in Figure 12 (a), the cross-section (X direction and Y
 318 direction) is selected from the phase shown in Figure 16, and the results are shown in Figure 15. As
 319 shown in Figure 16 (a), the maximum amplitude is $0.89 \mu\text{m}$. As shown in Figure 16 (b), the
 320 amplitude at t_2 moment is $0.48 \mu\text{m}$.

321 Figure 17 and 18 shows the surface topography when the amplitude in the reverse direction.
 322 The process of data processing is the same as t_1 and t_2 moment. Figure 17 (a) is the surface
 323 topography at t_3 moment, and figure 17 (b) is the surface topography at t_4 moment. The
 324 cross-section (X direction and Y direction) data are shown in Figure 18. The amplitude is $0.59 \mu\text{m}$
 325 at t_3 moment, and the maximum amplitude is $0.91 \mu\text{m}$ at t_4 moment.
 326

(a) The surface topography at t_3 moment(b) Maximum surface topography at t_4 moment327 **Figure 17.** The surface topography at t_3 and t_4 moment(a) The surface topography at t_3 moment(b) Maximum surface topography at t_4 moment328 **Figure 18.** Data comparison at t_3 and t_4 moment

329 In order to verify the measurement data, the traditional time-averaged method is used to
 330 measure the same piezoelectric ceramic sheet. Because the frequency of the ultrasonic wavefields in
 331 the preliminary experiment is low, the vibration of the piezoelectric ceramic sheet could be
 332 measured by the time-averaged method. The optical subsystem in the designed system is used, and
 333 the pulsed laser is replaced by a continuous laser. Under the same experimental parameters, the
 334 amplitude of the vibration obtained by the time-averaged method is $0.75 \mu\text{m}$. The time-averaged
 335 method measures the average of the vibration of the ultrasonic wavefields, and the method
 336 proposed in this paper measures the amplitude of the transient ultrasonic wavefields.

337 6 Conclusion

338 In this paper, the optical detection techniques acting as the ultrasonic receiving array for
339 ultrasonic imaging in order to overcome the challenging issues faced by the current ultrasonic
340 transducer arrays. The method based on holographic interferometry is proposed to measure the
341 dynamic ultrasonic wavefields, and the pulsed digital holographic microscopy system is designed.
342 The consecutive sequence of interferograms of ultrasonic wavefields are calculated from the
343 holograms, which are recorded at different time sequence by the system. The phase unwrapping is
344 used to recover the deformation distribution of transient wavefields from the interferograms. The
345 computer simulation verified the feasibility of the proposed measurement method. In the
346 experiment, the pulsed digital holographic microscopy system has been used to capture and
347 measure dynamic ultrasonic wavefield generated by a piezoelectric ceramic sheet. The experimental
348 results also verified the feasibility of the proposed method.
349

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