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DOI:

[10.1021/acs.est.7b06309](https://doi.org/10.1021/acs.est.7b06309)

Document Version

Accepted author manuscript

[Link to publication record in Manchester Research Explorer](#)

Citation for published version (APA):

Ochiai, A., Imoto, J., Suetake, M., Komiya, T., Furuki, G., Ikehara, R., Yamasaki, S., Law, G., Ohnuki, T., Grambow, B., Ewing, R. C., & Utsunomiya, S. (2018). Uranium dioxides and debris fragments released to the environment with cesium-rich microparticles from the Fukushima Daiichi Nuclear Power Plant. *Environmental Science and Technology*. <https://doi.org/10.1021/acs.est.7b06309>

Published in:

Environmental Science and Technology

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1 Uranium dioxides and debris fragments released to
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3 from the Fukushima Daiichi Nuclear Power Plant

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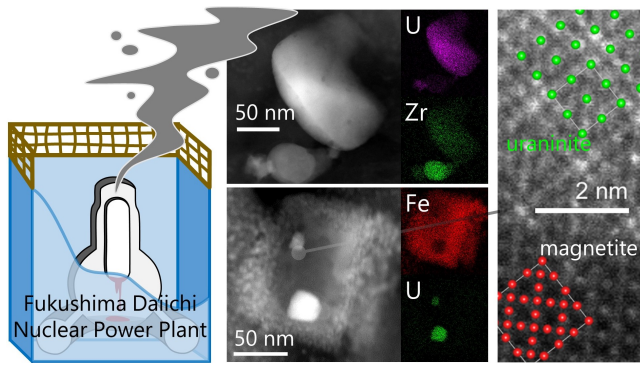
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18

19 **Abstract**

20 Trace U was released from the Fukushima Daiichi Nuclear Power Plant (FDNPP) during the
21 meltdowns, but the speciation of the released components of the nuclear fuel remains unknown.
22 We report, for the first time, the atomic-scale characteristics of nano-fragments of the nuclear
23 fuels that were released from the FDNPP into the environment. Nano-fragments of an intrinsic
24 U-phase were discovered to be closely associated with radioactive cesium-rich microparticles
25 (CsMPs) in paddy soils collected ~4 km from the FDNPP. The nano-scale fuel fragments were
26 either encapsulated by or attached to the CsMPs and occurred in two different forms: (i) UO_{2+x}
27 nanocrystals of ~70 nm size, which are embedded into magnetite associated with Tc and Mo on
28 the surface. (ii) Isometric $(\text{U,Zr})\text{O}_{2+x}$ nanocrystals of ~200 nm size, with the $\text{U}/(\text{U+Zr})$ molar
29 ratio ranging from 0.14 to 0.91, with intrinsic pores (~6 nm), indicating the entrapment of vapors
30 or fission-product gasses during crystallization. These results document the heterogeneous
31 physical and chemical properties of debris at the nanoscale, which is a mixture of melted fuel
32 and reactor materials, reflecting the complex thermal processes within the FDNPP reactor during
33 meltdown. Still the CsMPs are an important medium for the transport of debris fragments into
34 the environment in a respirable form.



35

36

37 **Introduction**

38 The nuclear disaster at the Fukushima Daiichi Nuclear Power Plant (FDNPP) in March 2011
 39 released $\sim 5.2 \times 10^{17}$ becquerels (Bq) of fission products and actinides into the environment.¹ At
 40 present, the principal contributions to radiation dose in the surrounding environment are derived
 41 from ^{134}Cs and ^{137}Cs because of their half-lives (2.065 and 30.17 years, respectively), their high
 42 mobility in the atmospheric environment, and the large released activity ($\sim 10^{16}$ Bq of ^{134}Cs and
 43 ^{137}Cs).^{1,2} Although soluble species such as CsOH and CsI are typically reported as Cs phases in
 44 the severe accidents with irradiated fuels,³ sparingly soluble Cs-rich micro-particles (CsMPs)
 45 that mainly comprise Si-glass and Fe-Zn-Cs nanoparticles have been recently identified as an
 46 unexpected chemical form of Cs released from the FDNPP.^{4,5} The CsMPs are considered to form
 47 through the condensation of SiO(g) vaporized through molten corium-concrete interaction
 48 (MCCI), in which the melted nuclear fuel abruptly reacts with the concrete pedestal of the
 49 nuclear reactor primary-containment vessel (PCV).^{5,6}

50 The CsMPs have been occasionally found associated with trace U.^{7,8} Further detailed
 51 characterization revealed that in some cases the U occurs associated with Fe-Zn nanoparticles as

52 small as ~10 nm without forming crystalline phases.⁵ In these instances the U concentration is
53 very low (~1 wt% at maximum), indicating the adsorption of U oxides, volatilized at > ~1,900 K
54 from partially oxidized uranium dioxide.^{5,9,10} Although the total amount of U released from the
55 FDNPP, estimated from limited data as 3.9×10^6 Bq,¹¹ may be ten orders of magnitude lower
56 than the total released Cs radioactivity, acquiring knowledge on the released U is important in
57 order to understand the environmental impact of the FDNPP accident, and to provide much
58 needed data on the status of the melted nuclear fuels in the damaged reactors, of which the
59 mixture with structural materials is called “debris.” At present, the decommissioning of the
60 damaged FDNPP reactors is the most challenging operation at the site because of the high
61 radiation fields inside the reactors (~ 80 Sv/h at Unit 2 on March 17, 2017 as determined by
62 Tokyo Electric Power Company (TEPCO)) and resulting lack of data.¹² Thus, the more
63 information on the physical and chemical properties of the fuel the better, as it is essential for the
64 removal and future management of the debris. Fragments of nuclear fuels bearing U, other
65 actinides, and fission products, which have not been found to date in Fukushima, are also known
66 to be an important medium for influencing the mobility and bioavailability of radionuclides after
67 nuclear accidents.^{13,14} In turn, they influence impact and risk assessments.¹⁵ Further, the fragment
68 particles are the only direct evidence to provide information on the physical and chemical
69 properties of real debris remaining inside the damaged reactors. The present study reports, for the
70 first time, direct observation of nano-sized “debris fragments” released from the FDNPP based
71 on the detailed atomic-resolution analysis in order to further elucidate their formation processes
72 and partially assess their chemical properties.

73

74 **Materials and Methods**

75 **Sampling**

76 The sampling campaign was conducted at two locations on March 16, 2012. Surface soils were
77 collected from the top ~1 cm of soil at an aquaculture center (AQC) and Ottozawa (OTZ) located
78 ~2 km south and ~4 km west of the FDNPP in Okuma Town, Futaba County, Fukushima,
79 respectively. See map in Furuki et al.⁵ Six soils were collected from a side ditch at AQC and 15
80 soils were collected a paddy field at QTZ. The soils were primarily composed of clay minerals,
81 quartz and feldspars. Three CsMPs were separated from the soils: one from AQC and two from
82 OTZ. The CsMPs were labeled as AQC-A, OTZ-A, and OTZ-B, which correspond to AQC2,
83 OTZ6, and OTZ9, respectively, in the Kyushu University CsMP archive.

84 **Isolation of CsMPs**

85 The procedure for separating CsMPs from soil samples follows that outlined in our previous
86 study.⁵ Initially, the soil samples were sieved through a 114- μ m mesh. The powder samples were
87 dispersed on grid paper and covered with a plastic sheet; an imaging plate (IP, Fuji film, BAS-
88 SR 2025) was then placed on the samples for 5-25 minutes. The autoradiograph image was
89 recorded with a pixel size of 50-100 μ m using an IP reader. After identifying the positions of
90 intense radioactive spots, droplets of pure water were added to these positions and then drawn
91 using a pipette to make a suspension with a small amount of soil particles. The procedure was
92 repeated until the suspension did not contain a significant amount of soil particles.

93 Thereafter, using double-sided carbon tape, the position containing a hot spot was sampled. The
94 section containing the hot particle was cut as small as possible using a blade, and the pieces were
95 checked by autoradiograph imaging, so that scanning electron microscopy (SEM) observation
96 could be performed to locate the CsMPs with maximum efficiency. The pieces were placed on an

97 aluminum plate and coated with carbon using a carbon coater (SANYU, SC-701C) prior to SEM
98 analysis. The CsMP was found using an SEM (Shimadzu, SS550 and Hitachi, SU6600) equipped
99 with energy dispersive X-ray spectrometry (EDX, EDAX Genesis). The acceleration voltage was
100 5-25 kV for imaging details of the surface morphology and 15-25 kV for elemental analysis,
101 including area analysis and elemental mapping.

102 **Preparation of the TEM specimen**

103 A focused ion beam (FIB) system (FEI, Quanta 3D FEG 200i Dual Beam) was utilized to
104 prepare thin foils of individual CsMPs with diameters of a few μm . The ion source was Ga,
105 while W deposition was used to minimize damage by the ion bombardment. The current and
106 acceleration voltage of the ion beam were adjusted to be 100 pA to 30 nA and 5–30 kV
107 depending on the progress of thinning and sample properties such as hardness and size. The
108 thinned piece was attached to the semilunar-shaped Cu grid for FIB and further thinned by an ion
109 beam at 5 kV.

110 **Transmission electron microscopy (TEM) analysis**

111 High-resolution TEM (HRTEM) with energy dispersive X-ray analysis (EDX) and high-angle
112 annular dark-field scanning transmission electron microscopy (HAADF-STEM) were performed
113 using JEOL JEM-ARM200F and JEM-ARM200CF with an acceleration voltage of 200 kV. The
114 JEOL Analysis Station software and Thermo Scientific NSS software were used to control the
115 STEM-EDX mapping. To minimize the effect of sample drift, a drift-correction mode was used
116 during acquisition of the elemental map. The STEM probe size was ~ 0.13 nm, generating ~ 140
117 pA of current when 40 μm of the condenser lens aperture was inserted. The collection angle of
118 the HAADF detector was ~ 97 – 256 mrad.

119 **Three dimensional visualization utilizing STEM tomography**

120 The 3D tomography of the Fe-U particle in OTZ-A was performed in HAADF-STEM image
121 mode using a JEOL JEM-ARM200CF. The HAADF-STEM images were acquired by tilting
122 from -70° to $+69^\circ$ at intervals of 1° . ImageJ (NIH), TEMography™ (SYSTEM IN FRONTIER),
123 and Amira (Maxnet) were used to reconstruct the 3D structure.

124 **Gamma spectrometry**

125 The ^{134}Cs and ^{137}Cs radioactivities of the CsMPs were determined using gamma spectrometry.
126 The radioactivity of an additional micro-particle with a size of $\sim 400\ \mu\text{m}$ obtained from the
127 surface soil in Fukushima was precisely determined at the radioisotope center in Tsukuba
128 University, Japan, and utilized as a standard point specimen for ^{134}Cs and ^{137}Cs . The radioactivity
129 of the point source standard was 23.9 Bq for ^{134}Cs and 94.6 Bq for ^{137}Cs as of September 29,
130 2015. The measurement of radioactivity was performed on the CsMPs and the point source
131 standard using Ge semi-conductor detectors GMX23 (SEIKO E&G) and GX6020 (Canberra) at
132 the Center for Radioisotopes in Kyushu University, Japan. The acquisition times were: 83121 s
133 for AQC-A using GMX23; 87481 s for OTZ-B using GMX23; and 70000 s for OTZ-A using
134 GX6020.

135

136 **Results**

137 In the present study, uranium oxide nanoparticles were discovered to be associated with three
138 CsMPs that were separated from soils collected within ~ 4 km of the FDNPP; at an aquaculture
139 center (AQC) and Ottozawa (OTZ).⁵ It is extremely difficult to find isolated uranium oxide

140 nanoparticle in the environment surrounding the FDNPP. In the present study, the CsMP was a
141 key to the discovery of uranium oxide nanoparticles. The CsMPs are designated as AQC-A,
142 OTZ-A and OTZ-B. The radioactivity of the CsMPs and other relevant parameters are
143 summarized in Table S1. The $^{134}\text{Cs}/^{137}\text{Cs}$ activity ratios were determined to be 0.98-1.07, which
144 approximately corresponds to the burnup calculated for the reactors at the FDNPP.¹⁶ Scanning
145 electron microscopy energy dispersive X-ray analysis (SEM-EDX) revealed that all CsMPs are
146 mainly composed of Si, Fe, Zn and Cs (Figure 1).

147 **OTZ-A**

148 OTZ-A contains 7.4-34.5 wt% of Cs (as Cs_2O) as determined by STEM-EDX standardless
149 analysis (Table S2 and Figure S1A). In addition to large angular pores and some inclusions,
150 OTZ-A contained a Fe-oxide nanoparticle of ~100 nm size, which was attached to the CsMP
151 surface (indicated by the white square in Figure 2A). A discrete U phase was observed within the
152 Fe-oxide nanoparticle (Figure S1B). HAADF-STEM and HRTEM images of the same Fe-oxide
153 nanoparticle, further thinned by FIB, revealed the presence of two U-oxide nanoparticles of ~10
154 nm and ~30 nm size (Figure 2B, S2A, and S2C). These textures were not created by electron
155 beam irradiation during TEM observation but rather represent the original phases because the
156 radiation-induced formation of U-oxide nanocrystals requires much higher doses than that used
157 in this study.¹⁷ Based on the atomic-resolution HAADF-STEM and the selected area electron
158 diffraction (SAED) pattern, the Fe-oxide and U-oxide nanoparticles were identified to be
159 magnetite (Fe_3O_4) and uraninite (UO_{2+x}), respectively (Figure 2C and the SAED viewed from the
160 other zone axis in Figure S2B). The two SAEDs explicitly reveal that these two phases are
161 oriented with same zone axes, indicating the structural relation of epitaxial growth between
162 magnetite and uraninite (Figure 2D). High-resolution HAADF-STEM with atomic-resolution

163 STEM elemental maps clearly show an array of U atoms within the uraninite nanoparticle and
164 arrayed Fe atoms in the same direction. The HR-HAADF-STEM image (Figure 2C) displays
165 enhanced contrast at every 4 or 5 atomic columns, both in *a* and *b* axes within the portion of the
166 U-oxide nanoparticle. This is due to the over- or under-lying Fe atoms in the same orientation
167 along the projected zone axis, because magnetite and uraninite are both isometric with unit cell
168 parameters of 0.83958 nm¹⁸ and 0.54682 nm¹⁹, respectively.

169 The three dimensional electron tomography of the magnetite nanoparticle also revealed the
170 presence of two euhedral uraninite nanocrystals completely enclosed in a part of euhedral
171 magnetite crystal oriented toward the same direction, which is consistent with crystallographic
172 relation of epitaxial growth (Figure 2E and 2F, and movie S1). The magnetite nanoparticle is
173 also associated with trace concentrations of Tc and Mo as revealed by the EDX analyses (Figure
174 S2D). The line scan analysis of a traverse of the further thinned specimen reveals that Tc and Mo
175 are present on the exterior of the magnetite nanoparticle (Figure 2G). Hence, the magnetite
176 containing the uraninite nanoparticles formed without impurities that can be detected by EDX
177 (~0.1 wt%), and Tc and Mo were subsequently adsorbed to the surface. The Tc association
178 should have occurred inside the reactors, because the Tc concentration is diluted when dispersed
179 to the environment. Because Tc isotopes scarcely occur naturally but are generated as a fission
180 product in nuclear reactor,²⁰ the Tc occurrence over the surface of the magnetite nanocrystal
181 provides strong evidence that the uraninite nanocrystals embedded in magnetite nanocrystal
182 originated inside the reactors. Thus, it is identified as nanoscale fragment of reactor debris.

183 **AQC-A**

184 Figure 3A shows a HAADF-STEM image of the cross-section of AQC-A, displaying domains
185 with high Cs concentration (high contrast at the area 1) (Table S2) in a porous matrix that has
186 lower Cs concentrations (represented by area 5). The texture is indicative of aggregation of
187 individual dense CsMP particles. Within the porous portion of the CsMP, a euhedral Fe-oxide
188 nanocrystal of ~400 nm size was found, which also had an embedded uranium dioxide
189 nanoparticle of ~70 nm size (Figure 3B). This U oxide nanoparticle had a similar shape,
190 composition, and host phase as those characterized in OTZ-A. It is important to note that this
191 TEM specimen was prepared by FIB and the TEM image shows the cross section of the CsMP.
192 Thus, the Fe-oxide containing uraninite nanoparticle is encapsulated in the CsMP. Because the
193 CsMP formed inside the reactors, the Fe-oxide nanoparticle with the embedded U-oxide
194 nanoparticle originated from the reactors as well, indicating that the nanoparticles are nano-
195 fragments of reactor debris as well as the one found in OTZ-A.

196 **OTZ-B**

197 OTZ-B occurs as an aggregate of at least three spherical CsMPs each of ~1 μm size (Figure 4A),
198 and their compositions were determined to be 2.8-32.2 wt% of Cs_2O , 9.1-26.1 wt% of Fe_2O_3 , 0.0-
199 7.3 wt% of ZnO , and 45.6-73.7 wt% of SiO_2 (Figure S3 and Table S2). This is consistent with
200 the composition of CsMPs described in the literature.^{5,9} Notably, eleven U-Zr-oxides
201 nanoparticles were found within this aggregate (Figure 4A and B). All of the U-Zr particles were
202 characterized as solid solutions as revealed by the magnified image and the elemental maps
203 (Figure 4C). See SI (page S7) for further information on the identification of solid solution.
204 Further, the Zr and U distribution are almost homogeneous within the individual grains. The
205 molar fraction of U in the U-Zr-oxides, $U/(U+Zr)$, determined by STEM-EDX analysis, varied
206 widely between the particles, ranging from 0.14 to 0.91 (Figure 4D).

207 After further thinning of OTZ-B by FIB, the U–Zr-oxides nanoparticles labelled as 1 and 2
208 (Figure 4C and E) were identified to be uraninite and cubic zirconia based on the SAED patterns,
209 respectively. Note, the extra diffraction maxima, which are absent due to an extinction rule in the
210 cubic structure, e.g., 210 and 120, appeared in the pattern because of the substitution of U atoms
211 in the solid solution as shown by the simulated diffraction pattern for cubic ZrO_2 with 25%
212 substitution of U for Zr (Figure S4). High-resolution HAADF-STEM images and the SAED
213 patterns reveal that both particles are single crystals (Figure 4E) and that particle 1 has pores of
214 ~6 nm diameter (Figure S5A and B) and a few defects (Figure S5B-E). The U/(U+Zr) molar
215 ratios are 0.91 for particle 1 and 0.17 for particle 2, indicating that U–Zr-oxide solid solution can
216 form with a large variation in the mixing ratio. In addition, similar to OTZ-A, Tc occurrence was
217 observed in Fe-rich areas (Figure S6), providing further indication that the CsMP and the U–Zr-
218 oxide nanoparticles are derived from the FDNPP.

219

220 **Discussion**

221 **Formation processes of the reactor debris fragments**

222 The U nanoparticles and the Fe-oxide nanoparticles in AQC-A and OTZ-A have uraninite
223 (UO_{2+x}), $X < 0.33$ and magnetite structures, respectively, with octahedral crystalline shape. The
224 Fe source for the magnetite was likely the stainless steel of the reactor pressure vessel (RPV)
225 and/or other metal parts of the fuel assembly. The chemical form of Fe has been considered to be
226 metallic in the fuel debris at the FDNPP based on the severe accident analysis calculations,^{21,22}
227 though magnetite (Fe_3O_4) particles were characterized in the present study. The molten Fe metal
228 can slightly vaporize above the melting temperature, 1811 K,²³ and the vaporized Fe can easily

229 bond to oxygen to form Fe-oxide nanoparticles, mainly magnetite.²⁴ However, the
230 vaporization/condensation mechanism may not account for all of the formed magnetite, because
231 the shape of the magnetite nanoparticles produced through vaporization/condensation processes
232 in welding fumes are generally spherical,^{25,26} which is clearly different from the octahedral shape
233 observed in OTZ-A and AQC-A. Rather, their octahedral morphology indicates a slower
234 crystallization processes similar to the euhedral ferrous particles and uraninite nanoparticles
235 found in the Three Mile Island reactor unit 2 (TMI-2).^{27,28} The occurrence of epitaxially grown
236 magnetite indicates that a part of Fe metal was oxidized before crystallization over the uraninite
237 nanocrystals. That is, the epitaxial growth of magnetite over uraninite excludes the possibility of
238 the initial formation of Fe metal over the uraninite nanoparticles. Considering the large
239 difference in the melting points of magnetite and UO_{2+x} ; 1863 K and 2900 K, respectively,²⁷ the
240 solidification of uraninite nanocrystals would first proceed within the Fe oxides melts as its
241 cools, followed by the epitaxial growth of magnetite over uraninite nanocrystals.

242 The U–Zr-oxide nanoparticles in OTZ-B likely formed from a U–Zr-oxide melt, which would
243 have resulted from the interaction of molten fuel and ZrO_2 that had previously been produced
244 through the reaction of zircalloy and steam at high temperature $> \sim 1500$ K.⁶ The liquidus
245 temperature of U–Zr oxides is as high as ~ 2800 – 3000 K depending on the Zr fraction,²⁹ which is,
246 in general, slightly lower than the melting points of pure UO_{2+x} and ZrO_2 , 2900 K and 2960 K,
247 respectively.²⁷ This indicates that the particle was locally heated higher than ~ 2800 K. The
248 melting temperature can be even lower than 2800 K in corium, which is a lava-like melt of the
249 fuels, because the liquidus and solidus temperatures of the hyperstoichiometric U oxides (up to
250 $\text{UO}_{2.21}$) decrease to as low as 2800 K and 2400 K, respectively.³⁰ In addition, the wide range in
251 the composition of U–Zr oxides ($\text{U}/(\text{U}+\text{Zr}) = 0.14$ – 0.91), indicates that the melt did not form a

252 large-scale pool of homogeneous composition. Rather, the U–Zr-oxide eutectic occurred
253 heterogeneously at the micron scale due to spatial variations in the chemistry.

254 According to the U–Zr–O phase diagram, when the melt composition is close to the ZrO₂ end-
255 member (U/(U+Zr) = 0.14), the cubic phase is stable below the solidus temperature, and there is
256 a structural transition from cubic to tetragonal at ~2400 K (2620 K in case of stoichiometric
257 zirconia) when cooled down.^{31,32} Although the cubic phase is stable only above ~2400 K in the
258 phase diagram, the U–Zr oxides retained the cubic structure at ambient temperature in OTZ-B,
259 most likely because of rapid cooling of the liquid U–Zr-oxides droplets. In case of the TMI-2, U–
260 Zr oxide was reported to be tetragonal rather than monoclinic, which is stable at <1300 K also
261 because of the rapid cooling process.³² The cubic U–Zr-oxide nanoparticles identified in the
262 present study probably formed by a more rapid cooling process than that which occurred at TMI-
263 2.

264 From these data, part of the process that the FDNPP fuels experienced during the meltdown can
265 be summarized as the follows: Cooling waters vaporized and the steam reacted with Zr and Fe
266 forming their oxides after the loss of power to the cooling system; UO₂, which is the main
267 composition of fuels, partially oxidized and volatilized at > ~1,900 K.^{9,10} The fuel assemblies
268 melted unevenly with relatively less-irradiated fuels being heated to a higher temperature as
269 compared with the high burn-up fuels and volatilized as evidenced by the ²³⁵U/²³⁸U isotopic
270 ratio.⁹ The fuel assembly collapsed and moved to the bottom of RPV. The temperature increased
271 locally to at least >2400 K based on the liquidus temperature of U–Zr-oxides. Locally-formed
272 oxides melted to a heterogeneous composition, including a small amount of the Fe oxides,²⁷
273 which then became a source of Fe–U-single crystals and U–Zr-oxide eutectic phases.
274 Specifically, euhedral magnetite nanocrystals encapsulated euhedral uraninite nanocrystals,

275 which would have crystallized slowly at this stage. Liquid U–Zr-oxides nano-droplets were
276 rapidly cooled and solidified to a cubic structure. When the molten fuels hit the concrete pedestal
277 of the primary containment vessel (PCV), SiO gas was generated at the interfaces between the
278 melted core and concrete, and instantly condensed to form CsMPs.⁵ The U–Zr-oxide
279 nanoparticles or the magnetite nanocrystals subsequently formed aggregates with CsMPs.
280 Finally, the reactor debris fragments were released to the environment along with CsMPs.

281 **Insights into the current status of debris properties**

282 Grambow and Poinssot³³ have discussed the possible composition of corium, the risk, and its
283 stability in the damaged reactors at the FDNPP. In general, the amounts of fission products and
284 U remaining in the corium strongly depend on their volatility, which were classified into volatile
285 (Cs, I), semi-volatile (Ba, Tc, Mo), low volatility (Sr, La), and nonvolatile (U).³⁴ Based on the
286 properties of debris nano-fragments characterized in the present study and the other U
287 occurrences within CsMPs,^{5,9} we can surmise that at least three types of U occurrence that
288 formed during the meltdown of the FDNPP reactors: (i) trace amounts of U were associated with
289 Fe–Zn-oxide nanoparticles embedded in SiO₂ matrix within CsMP;⁵ (ii) uraninite nanocrystals
290 without detectable impurities, which were embedded within the Fe-oxide; (iii) eutectic U–Zr-
291 oxide nanoparticles also formed. The type (i) U was described in detail in our previous studies.^{5,9}
292 The types (ii) and (iii) are the U occurrence the newly discovered phases described in this paper.
293 The type (i) particles may be formed by volatilization of the partially oxidized fuels with low
294 burnups and the volatilized U adsorbed onto Fe–Zn-oxide nanoparticles based on the ²³⁵U/²³⁸U
295 isotope ratio greater than the average ratio calculated from the burnup.⁹ Indeed, the
296 hyperstoichiometric UO_{2+x} typically occurs during the meltdowns; X=0.03–0.14 in case of the
297 TMI-2²⁸ and X = 0.23–0.42 in bore sample of PHEBUS FPT1 test.^{30,35} Despite the evidence of

298 volatilization recorded in the CsMPs, the amount of molten fuels that have experienced
299 volatilization is likely to be small.³³ The existence of magnetite and uraninite phases is indicative
300 of the redox environment under accidental conditions: they appear to be more reducing than
301 oxidizing, probably due to the large quantities of metal present in the system (Fe, Zr).

302 Besides the nano-scale dimension, the compositions of the nano-fragments released from the
303 FDNPP, types (ii) and (iii), are comparable to those of the debris previously obtained from both
304 TMI-2 and Chernobyl.^{27,32,36} In the present study, one of the U-rich particles (1 in Figure 4C,
305 Figure S5A) has pores with ~6 nm in size and defects; whereas, the Zr-rich particles (*e.g.*, 2 in
306 Figure 4C and E) have no pores, suggesting that U-Zr-oxide in the debris contains micron-sized
307 inclusion of gas phases, such as fissionogenic noble gases similar to those in irradiated fuels.³⁷

308 The Nuclear Energy Agency^{21,22} reported that elemental Fe is the dominant Fe phase in the
309 debris in the damaged reactors at the FDNPP, while magnetite should not be present or occur in
310 negligibly small amount based on the calculation. In contrast to their results, elemental Fe was
311 not characterized in the limited samples of the present study, although our results are consistent
312 with the last part of their conclusion. We do not propose that Fe oxide is dominant in the debris
313 but rather suggest that the occurrence of Fe-oxide is possible at the nano-scale with various
314 important features. The present study clearly reveals the presence of magnetite as a reactor debris
315 component and demonstrates the possible close association of uraninite as evidenced in AQC-A
316 and OTZ-A. Magnetite is also closely associated with Tc in the present samples (Figure 2G,
317 Figure S2 and S6). The Tc occurrence on the surface of magnetite and the encapsulation by the
318 CsMP exclude the possibility of magnetite formation as an alteration phase after release into the
319 environment. On the other hand, because ⁹⁹Tc is a fission product of major concern due to its
320 long half-life, 2.1×10^5 years²⁰ which is normally contained in fuel epsilon phase(s)³⁸ and with

321 small portions within the uraninite matrix, the occurrence of Tc in the debris is another issue that
322 needs to be understood. Some Tc, which is classified as semi-volatile,³⁹ likely volatilized in the
323 reactors and then was adsorbed and incorporated into the magnetite structure^{40,41} during the
324 FDNPP reactor unit meltdowns. Technetium can volatilize as oxidized forms at ~1200 K
325 depending on the oxygen potential,¹⁰ and the oxidation state of the Tc incorporated in the
326 magnetite structure is likely to be Tc(IV), particularly when the other metals with low reducing
327 potential were incorporated together⁴² as detected in the present study. Since Fe phases, mostly
328 Fe metal, are expected to occur as a major component of debris remaining in the damaged
329 reactors, magnetite, which potentially forms at the surface of the Fe portion of the reactor debris,
330 can contain not only uraninite but also other long-lived FPs, such as Tc.

331 The current status of debris in the damaged reactors was partially elucidated in the present study.
332 Although the debris fragments are limited and extremely small, the physicochemical properties
333 and the plausible formation processes give some insights to the partial properties of debris; in
334 turn, this may provide useful information to the FDNPP decommissioning strategy. The gap
335 between the evidence found in the present study and the results of the severe accident analysis
336 code calculations,^{21,22} such as the state of Fe speciation, strongly suggests the need for further
337 detailed investigation on the debris, although it is extremely difficult to find the debris fragments
338 in the environment. In addition, because several years have passed since the debris formed in the
339 damaged reactors, the debris may be chemically altered due to contact with the injected water:
340 first high-salinity seawater and later fresh water.⁴³ The instant release fraction (IRF) of the
341 radionuclides that are unbound to debris matrix (estimated to be 5-10% of the total inventory)
342 has already been leached from the corium.^{33,44} Uraninite compounds in debris are known to
343 dissolve relatively rapidly and to be controlled by surface interactions including oxidants

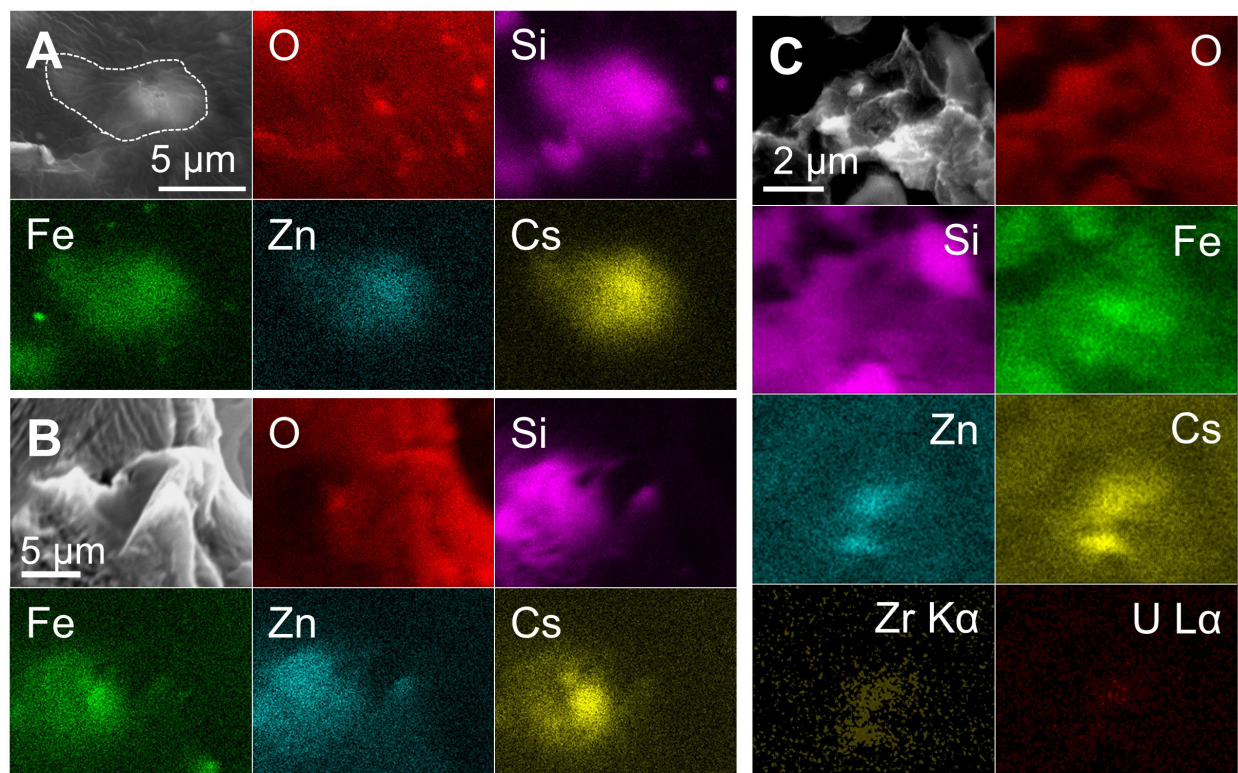
344 produced by the radiolysis of the water under oxidizing conditions, such as in the FDNPP, as
345 compared with reducing conditions in a deep geologic repository.^{33,45} Thus, precipitation of the
346 secondary U phases over the debris surfaces and the retention of the other FP should be
347 considered as it is in the alteration of spent nuclear fuels,⁴⁶ which are also constrained by the
348 initial state of debris that was partially determined in the present study.

349 **Environmental impacts of the released debris nano-fragments**

350 The release of reactor debris fragments from the FDNPP into the surrounding environment has
351 been, for the first time, explicitly revealed in the present study. The occurrence of debris
352 fragments with intrinsic uraninite particles can greatly influence the mobility and bioavailability
353 of the particle-associated radionuclides in ecosystem.¹⁵ Remarkably, the CsMPs are an important
354 medium for the transport of debris fragments in case of the FDNPP, although the possibility of
355 the debris fragment released unassociated with CsMPs is also high. Because of the small size and
356 association with CsMP, the mobility and stability of the reactor debris particles in Fukushima
357 might be different from those of coarse fuel particles found in Chernobyl, which are constrained
358 by the morphology and redox state.⁴⁷ However, the uraninite nanocrystals characterized in the
359 present study were enwrapped by magnetite or CsMPs, suggesting that they are not presently in
360 contact with the fluid. The dissolution of glassy CsMPs may initially proceed depending on the
361 solution conditions similarly to the glass dissolution⁴⁸ and eventually expose the debris nano-
362 fragments to fluids. Also, there is a high possibility of inhaling debris fragments along with
363 CsMPs because the size of CsMPs associated with debris nano-fragments characterized in the
364 present study is $< \sim 5 \mu\text{m}$, which can reach to the deep respiratory system when inhaled.⁴⁹ Further
365 work understanding the long-term behavior of FDNPP derived U particulates is now needed.

366

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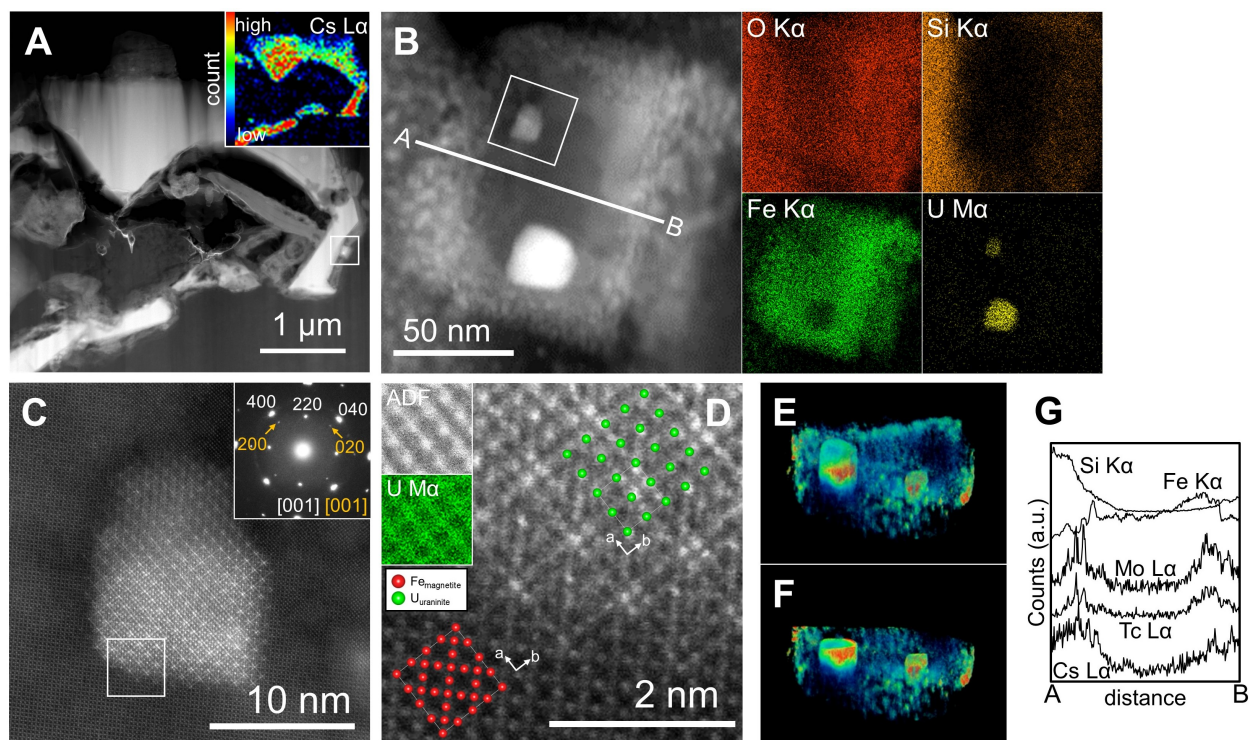


368

369 **Figure 1.** Secondary electron images of three CsMPs. (A) OTZ-A, (B) AQC-A and (C) OTZ-B,
 370 and elemental maps of the major constituents obtained by SEM-EDX analysis.

371

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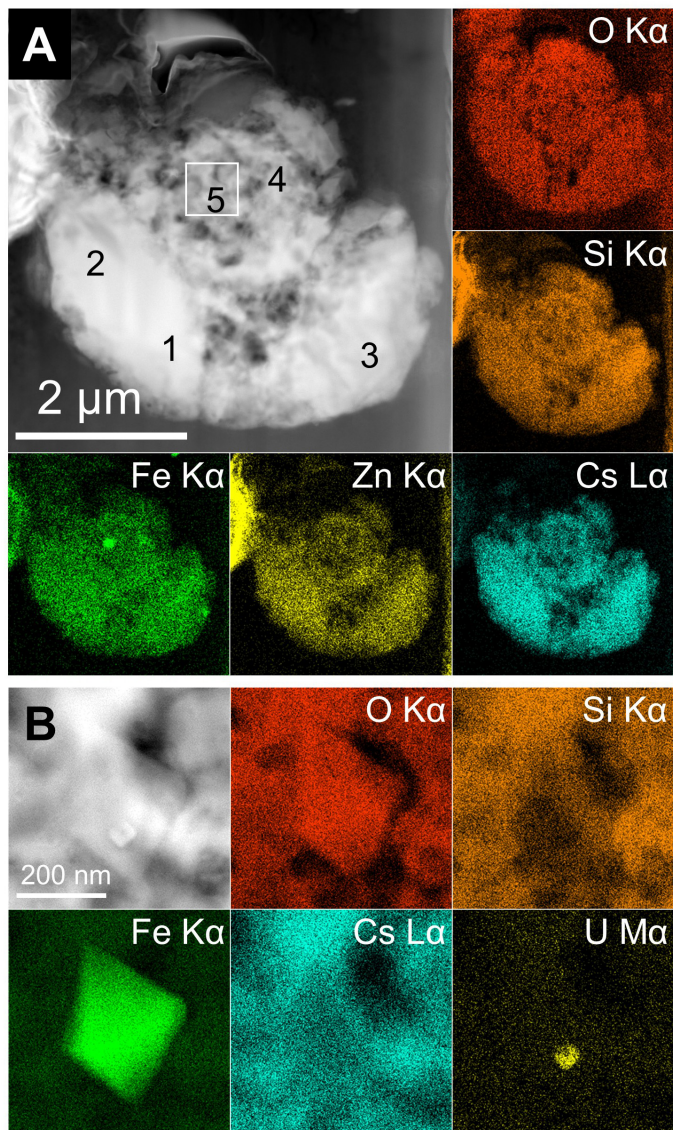


373
 374 **Figure 2.** TEM characterization of the uraninite fragments in OTZ-A. (A) HAADF-STEM image
 375 of the half part of OTZ-A and the STEM-EDX map of Cs L α , of which the color represents the
 376 X-ray counts. (B) HAADF-STEM image of the same Fe-U particle observed in Figure S1B after
 377 thinning by FIB, and the elemental maps of the selected elements. The white square and line
 378 segment AB are further characterized in Figure 2C and Figure 2G, respectively. (C) Magnified
 379 image of the area indicated by the white square in Figure 2B and the SAED pattern, which are
 380 collected from the area including both Fe oxide and U oxide nanoparticles. Indexes in white and
 381 yellow letters corresponds to magnetite and uraninite structures, respectively. The white square is
 382 further magnified in Figure 2D. (D) High-resolution HAADF-STEM image of the area indicated
 383 by the white square in Figure 2C. Fe atoms (red) of magnetite structure and U atoms (green) of
 384 uraninite structure are overlaid in the image. An atomic-column elemental map of U is also
 385 included. (E) Electron tomography showing the three-dimensional structure of uraninite
 386 nanoparticles in magnetite nanoparticle. See supplementary video file for further detail. (F) A

387 cross-sectional view of uraninite nanoparticles embedded with the magnetite nanoparticle. A part
388 of the euhedral rectangular shape can be observed, although the top and bottom of this magnetite
389 nanoparticle was removed by the FIB thinning. (G) STEM-EDX line-scan analysis of the
390 traverse AB in Figure 2B.

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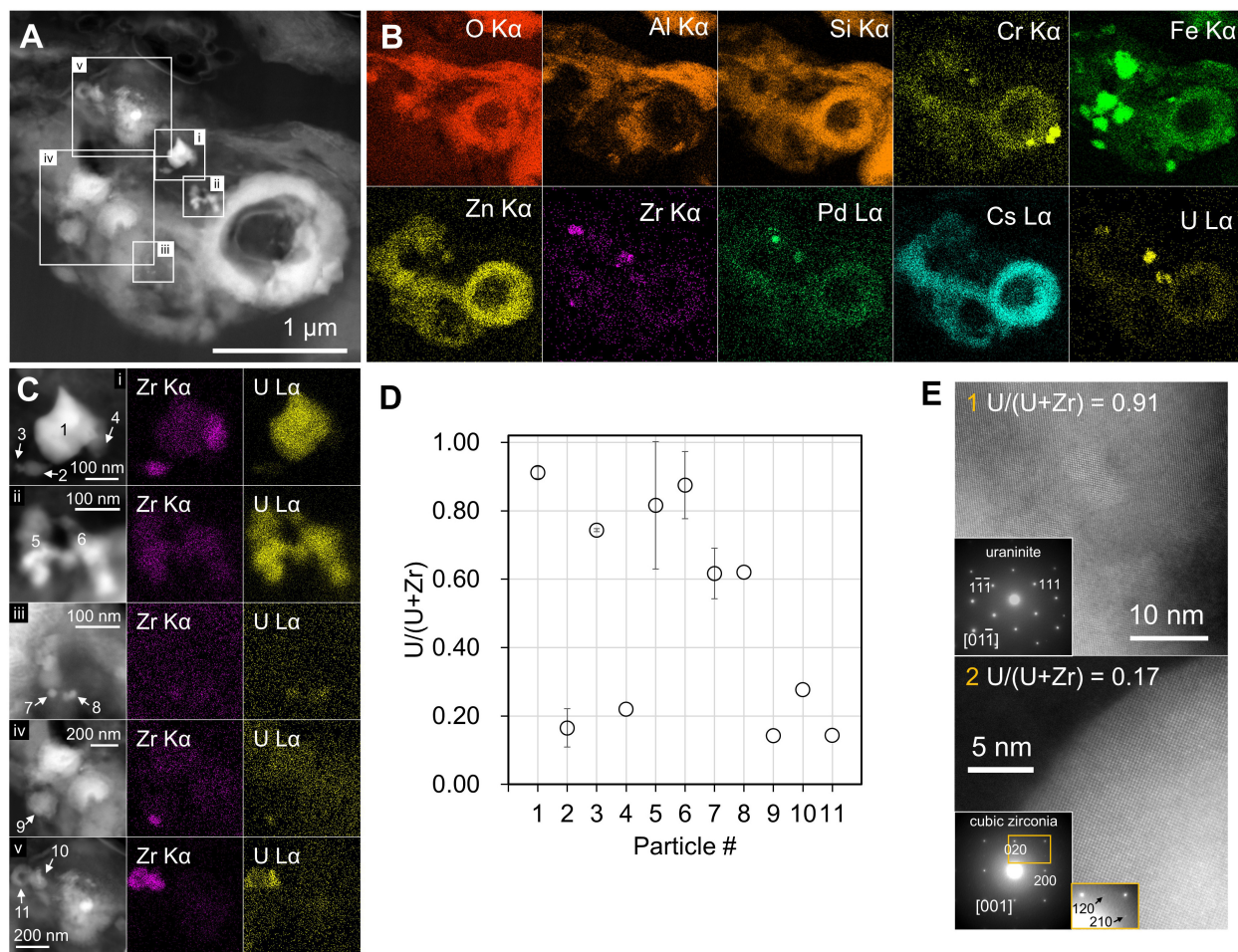
392



393
 394 **Figure 3.** TEM characterization of the uraninite fragments in AQC-A. (A) HAADF-STEM
 395 image of AQC-A and the elemental map of the major constituents. The numbers represents the
 396 analytical points by STEM-EDX in Table 2. (B) Enlarged image of the area indicated by the
 397 white square in Figure 3A associated with the elemental maps.

398

399



400
 401 **Figure 4.** TEM characterization of the U–Zr oxide fragments in OTZ-B. (A) HAADF-STEM
 402 image of the aggregates of CsMPs in OTZ-B, where U–Zr oxide nanoparticles are present. (B)
 403 The elemental maps of major constituents in the Figure 4A. (C) Magnified HAADF-STEM
 404 images for the areas indicated by the white square with Roman numbers in Figure 4A associated
 405 with the elemental maps of Zr(K α) and U(L α). The Arabic numbers indicated by the arrows
 406 correspond to the particle numbers in Figure 4D. (D) The molar ratios of U/(U+Zr) analyzed
 407 using STEM-EDX. The ratios reveal the average values; n=7 for particle 1, n=5 for particle 2,
 408 and n=2 for particles 3, 5, 6 and 7, and n=1 for the others without error bar. The error bars show
 409 the standard deviations (2 σ). (E) HR-HAADF-STEM images of U–Zr-oxides nanoparticles 1 and
 410 2 in Figure 4C associated with the SAED patterns. U-rich particle 1 (U/(U+Zr) = 0.91) is

411 identified as uraninite structure, and Zr-rich particle 2 ($U/(U+Zr) = 0.17$) as cubic zirconia
412 structure. The magnified SAED pattern with yellow frame is inserted for particle 2.

413

414 **Supporting Information**

415 Supplementary sections present ancillary STEM data and information on the radionuclide
416 content of the CsMPs as determined by radiometric counting.

417

418 ASSOCIATED CONTENT

419 Figure S1. Results of STEM-EDX analysis of OTZ-A and the Fe-U oxide particle.

420 Figure S2. TEM results of uraninite nanoparticles embedded in magnetite nanoparticle associated
421 with OTZ-A.

422 Figure S3. STEM-EDX analysis of OTZ-B.

423 Figure S4. Schematic illustration of zirconia structures (top panels) and the simulated SAED
424 patterns viewed along [001] (bottom panels).

425 Figure S5. Results of STEM analysis of U–Zr oxide nanoparticle in OTZ-B.

426 Figure S6. Evidence of Tc occurrence in OTZ-B revealed by STEM-EDX analysis.

427 Table S1. Summary of the particle size, radioactivity and radioactivity ratio of OTZ-A, AQC-A
428 and OTZ-B.

429 Table S2. Chemical composition (wt. %) of the area analysis on OTZ-A, AQC-A and OTZ-B as
430 determined by STEM-EDX standardless analysis.

431 Movie S1. The three dimensional electron tomography of Fe-U particle in OTZ-A.

432

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436 **Author Contributions**

437 S.U. conceived the idea, designed all experiments. A.O. conducted TEM analysis. A.O. and S. U.
438 wrote the manuscript. J.I., M.S., T.K., G.F., and R.I. performed separation of CsMPs and SEM
439 analysis. T.O. provided navigation during field research in Fukushima. S.Y. performed gamma
440 spectroscopy at Tsukuba University. G.T.W.L, B.G., and R.C.E. participated in the discussion
441 and interpretation of the results and helped to write the paper.

442 **Notes**

443 The authors declare no competing financial interests.

444

445 ACKNOWLEDGMENT

446 The authors are grateful to Dr. Watanabe for her assistance on SEM analyses at the Center of
447 Advanced Instrumental Analysis, Kyushu University. This study is partially supported by JST
448 Initiatives for Atomic Energy Basic and Generic Strategic Research and by a Grant-in-Aid for
449 Scientific Research (KAKENHI) from the Japan Society for the Promotion of Science

450 (16K12585, 16H04634, No. JP26257402). SU is also supported by The Mitsubishi Foundation
451 /Research Grants in the Natural Sciences and by ESPEC Foundation for Global Environment
452 Research and Technology (Charitable Trust) (ESPEC Prize for the Encouragement of
453 Environmental Studies). G. L acknowledges UK NERC funding (NE/M014088/1). The findings
454 and conclusions of the authors of this paper do not necessarily state or reflect those of the JST.

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