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## ABSTRACT

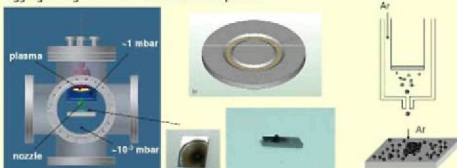
During the last years different type of magnetic materials have been obtained either alloys or nanoparticles with several metallic shells. These particles exhibit better magnetic properties, are biocompatible and have optical properties due to their shell noble metal layer. It is possible to synthesize heterostructured nanoparticles with core/shell structure by using sputtering targets consisting of alloys of different materials. In the case of such materials have different surface energies and atomic sizes, there are diffusion processes which lead to the formation of structured nanoparticles with a shell and core having different composition [1].

In this work, we will show the results obtained about Fe-Au nanoparticles grown by the gas aggregation technique, using magnetron sputtering sources. Colloids prepared from sputtered deposits of heterostructured nanoparticles exhibit less aggregation when compared to suspensions obtained from pure magnetic materials. Spectrophotometry measurements show the presence of gold at the surface of the nanoparticles. Magnetic properties of such particles are analyzed by VSM. Composition and structural analysis are studied by TEM and EDAX.

## TARGET AND SOURCE SET-UP

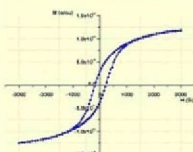
The system is based on a sputtering gun with an aggregation chamber where the high pressure promotes aggregation of atoms into small particles that are transported out by the gas flow.

The target contains small pieces of Au (few millimeters in size) that are embedded in a bulk Fe matrix. The proportion between Fe and Au is 50% in weight each. The aggregation gas contains atoms of both species.

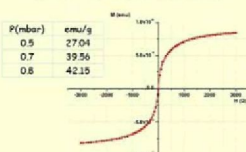


## MAGNETIC PROPERTIES

Fe nanoparticles, 0,5mbar, 45W

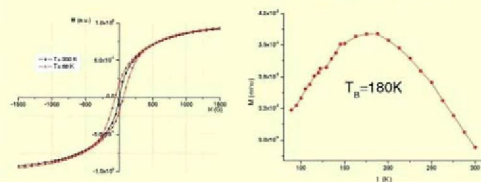


Fe-Au nanoparticles, 0,5mbar, 45W



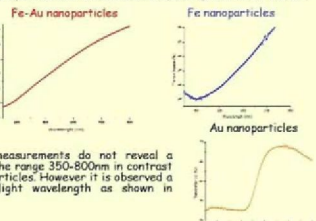
Comparing both Fe and Fe-Au nanoparticles, grown under the same conditions, we can see that the last ones show a superparamagnetic behavior due to the structure of the nanoparticles which consists on small grain of gold and iron. Nanoparticle size increases with pressure, and specific magnetic moment tends to that of iron content.

Fe-Au nanoparticles, ZFC curve



## OPTICAL PROPERTIES

Colloids are prepared by scratching the deposited material onto water and applying a brief sonication. Optical properties are measured in a Spectrophotometer Jasco V-650.



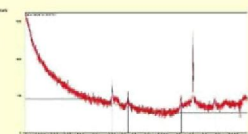
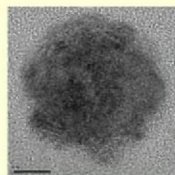
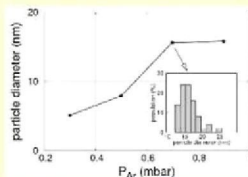
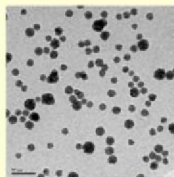
Optical transmittance measurements do not reveal a maximum absorbance in the range 390-600nm in contrast to pure Au and Fe nanoparticles. However, it is observed a larger dependence on light wavelength as shown in figures.

## CONCLUSIONS

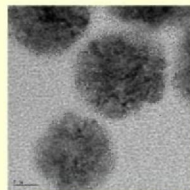
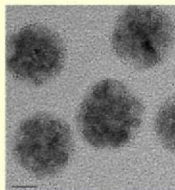
- Low phase segregation is found on Fe-Au nanoparticles obtained under the conditions described above. This effect may be originated from the nucleation of Au nanoparticles in the volume around the Au inclusions in the sputtering target that results afterwards more difficult to segregate.
- Particles are mainly nanocrystallized containing grains of Fe and Au at a proportion close to that in the original target.
- Magnetic measurements show superparamagnetic behaviour at room temperature for a wider range of diameters as compared to pure Fe nanoparticles [3].
- Larger material production rate is obtained when compared to pure Fe grown under the same conditions.

## STRUCTURE

Nanoparticle size ranges from 5nm (at 0.3mbar of inert gas pressure) to 16nm (at 0.9 mbar). Deposition rate is maximum for the maximum particle size with a growing rate close to 3mg/h. Particle size dispersion has a standard deviation about 20%.



Particles are nanocrystallized in small Fe and Au grains. Fe is identified from atomic planes distance in HRTEM images while Au is identified from x-rays analysis.



However, high resolution TEM images does not reveal a global redistribution of Fe and Au atoms in the particle.

## ACKNOWLEDGMENTS

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