

Copyright is owned by the Author of the thesis. Permission is given for a copy to be downloaded by an individual for the purpose of research and private study only. The thesis may not be reproduced elsewhere without the permission of the Author.

AN EVALUATION OF THE BODMIN-NUPULSE  
MILKING MACHINE

A thesis  
presented in partial fulfilment of the requirements  
for the degree  
of  
MASTER OF AGRICULTURAL SCIENCE  
in  
ANIMAL SCIENCE  
at  
MASSEY UNIVERSITY

Roger Keith Fisher

1978

## ABSTRACT

Two experiments were carried out to evaluate the milking characteristics of the Bodmin NuPulse milking machine. The first experiment describes the mode of operation of the NuPulse pulsation mechanism and establishes that the NuPulse has a distinctly different mode of action from the conventional type of milking machine.

The aim of the 2nd experiment was to determine if the liner movement characteristics of the NuPulse cluster had any advantage over the conventional type of pulsation and liner movement, in terms of milk production and mastitis over the period of a lactation.

Ten pairs of infection-free identical twins were allocated to the experiment; one member of each pair was milked by the NuPulse pulsation system and the other member was milked by the NuPulse cluster which had been modified for the conventional pulsation treatment by removal of the NuPulse pulsation mechanism. Because of this modification the experiment did not examine the difference between the NuPulse and a conventional machine but only the difference between the two pulsation mechanisms.

The Mark I NuPulse Cluster was used for both treatments in order to eliminate any possible effects of cluster weight, size and stability on the cow during milking.

The trial cows were grazed with a 100 cow, mixed aged herd. The herd was milked in an eight bail walk-through, high pipe-line dairy, equipped with four NuPulse clusters and four conventional (modified NuPulse) units.

The non-trial cows in the herd were milked by one machine or the other, at random, whereas the trial cows were milked by any one of the four machines appropriate to their treatment.

Before 'cups-on' the teats of all cows (including the trial cows) were squirted for five to ten seconds with water and only washed if they were dirty. At times during the summer months, cows with clean teats received no wash at all.

During the experiment (and including the first 3 months of the following lactation) no significant difference in mastitis or teat end condition developed between the two treatment groups. The one line NuPulse cluster, with the pulsator incorporated into the claw piece was associated with the same problem of frothing as other one line machines used with high lift pipeline machines.

However, the production data indicated that the pulsation mechanism of the NuPulse influenced the cows in some way during milking. The NuPulse group of twins recorded higher milk yields during the last 5 months of lactation and at the time of drying-off, were giving significantly ( $P < 0.01$ ) higher yields than the group of twins milked by the conventional machine.

The group milked by the conventional machine (modified NuPulse) reached the drying off yield of the NuPulse group (5.9 l/day) 12 days earlier.

When the lactation was ended for both groups at a yield of 5.9 l/day and the total production for both groups compared, it was found that the NuPulse group achieved significantly higher yields ( $P < 0.05$ ). Compared to the conventional (or modified NuPulse) machine, the higher milk yields recorded with the NuPulse during the last 5 months of lactation suggests that the NuPulse was associated with a more positive stimulation effect during milking. However, in view of the small number of animals used in the experiment further studies should be made to verify the increased production effect of the NuPulse on a larger scale, as the efficiency of such increases in production has wider economic implications.

Possible stimulation mechanisms associated with the mode of action of the NuPulse are discussed.

## ACKNOWLEDGEMENTS

I am indebted, and have pleasure in recording my gratitude to the many people who have so willingly given their time and effort to assist me during this masterate study.

My special thanks are extended to my supervisor Dr Colin Holmes and tutors, Professor Don Flux, Dr Duncan Mackenzie, Professor Al. Rae and Mr Robin Clarke.

My appreciation is also extended to the following people -

Syd Bodmin and his family for their support and acceptance that 'science takes time'.

The NuPulse distributors - Lyn Scott, David Johns and directors and initially Kevin Sulzberger, for supplying the equipment needed for the experiment.

Dr Lionel Brazil for his foresight and friendship.

Alan Lowe and Rob Scott for milking the cows through all kinds of weather and machine modifications.

Jeff Raven for his skilled assistance when help was really needed.

The Victorian Department of Agriculture, especially Dr Graeme Mein, David Williams and Peter Maquire and the staff at the milking Research Centre, Werribee for their technical expertise and their interest in this research project.

The Director of the Dairy Division, Ministry of Agriculture and Fisheries, Mr Royce Elliot and his predecessor Mr Norm Briggs for the study leave grant and financial support during this investigation.

Alan Twomey and Don Maclaine for their support and guidance.

The friends and colleagues who have made my stay in Palmerston North and Massey a memorable one.

Last but not least I extend a special appreciation and thank you to my family; Monica, Kevin and Anna for their patience and the sacrifices they have made during the course of this study.

R.K. Fisher (1978)

## LIST OF FIGURES

Figure	Experiment I	Page
1	The experimental teatcup	52
2	A typical example of simultaneous recordings of vacuum and liner movement in the Conventional Pulse	54
3	A typical example of simultaneous recordings of vacuum and liner movement in the NuPulse	54
4	NuPulse claw: Cross section and components	58
5	NuPulse: Mode of operation	59
6	A simultaneous recording of the vacuum changes in the liner and the pulsator dome and chamber of the NuPulse	60
7	Relationship between pulsation rate and liner open time in the NuPulse	74
8	The values recorded when the experimental teatcup was used with the NuPulse to milk the RR quarter of cow No 4	75
9	The values recorded when the experimental teatcup was used with the Conventional Pulse to milk the RR quarter of cow No 4	75
	Experiment 2	
10	Chronological sequence of events during the experiment	101
11a & b	Results for milk production	103
12	The percentage of cows in the herd with teat sores and or teat skin cracks	112
13	The number of teats with sores and or teat skin cracks (trial cows)	112
14	Lactation somatic cell count for the trial cows	114
15	Lactation somatic cell count, adjusted group averages	115
16	Somatic cell count for cow N set 3	116
17	Somatic cell count for cow N set 8	116

## LIST OF TABLES

Table	Experiment I	Page
1	The machine factors and the two levels of each factor tested in all combinations with the NuPulse and Conventional Pulse	51
2	The treatment combinations used with both the NuPulse and the Conventional Pulse, a total of 32 treatments	53
3	Significance levels and symbols	56
4	The 4 machine treatments used to milk the same 4 cows at 4 consecutive morning (AM) milkings	57
5	A comparison of the treatment factors used in the simulated milkings and the cow milkings	57
6	The main effect of the 5 factors on the vacuum variables A - F, and liner movement variable G	63
7	The effect of lift on vacuum level B	64
8	The effect of LMT size and liner tension on vacuum level C	65
9	The effect of flow rate and LMT bore on vacuum C	66
10	The effect of flow rate on vacuum D	66
11	The effect of lift and LMT bore on vacuum level D	67
12	The effect of lift and flow rate on vacuum level E	68
13	The effect of LMT bore on vacuum E	68
14	The effect of lift on vacuum level E in the NuPulse attached to the 16 mm LMT and the Conventional Pulse attached to the 12 mm LMT	68
15	The effect of lift, flow rate and LMT bore on the pulsation chamber waveform	70
16	The effect of lift, LMT bore, flow rate and liner tension on the liner open ratio	71
17	The percent liner distension recorded in the Conventional Pulse at the two levels of lift, LMT size, flow rate and liner tension	72
18	Variation in pulsation rate in the NuPulse	73
19	The relationship between pulsation rate and the time that the liner remained open in the NuPulse	76

Table		Page
20	A comparison between the cow milkings and the simulated milking recordings obtained with the experimental teatcup	77
21	Variation in pulsation rate and liner movement during milking in the NuPulse and Conventional Pulse	79
22	Teat penetration into the experimental teatcup during the Conventional Pulse (high lift) treatment	79
23	The percent liner distension recorded during milking with the NuPulse and Conventional Pulse	81
24	Mouth piece cavity vacuum recorded during milking Experiment 2	82
25	The average values for, milk, fat and protein yields and lactation length for 8 twin pairs	104
26	The percentage difference in milk yield between the twin pairs during the last 5 months of lactation	105
27	The average values for milk, fat and protein yields with the lactation terminated for both treatment groups at the same milk yield (5.9 l/day)	106
28	The volume of froth measured in the milk meter flasks	107
29	The mean values of hand stripping yields obtained after automatic cup removal	108
30	Values recorded during the calibration of the two milk meters	109
31	The average teat orifice score and the number of teat canal eversions for the trial cows during the last month of lactation	110
32	The average teat orifice score and the number of teats with white tissue around the orifice for the trial cows	110
33	The cases of clinical mastitis observed by the milkers and treated with intramammary antibiotics	111
34	The mean somatic cell count for the quarters of the cows found to be infected during the lactation (mean and standard error)	113



Table		Page
35	The somatic cell count distribution for the non trial cows	118
36	Second lactation length, somatic cell count and milk yield	119
37	The number of times the non trial cows were milked by the NuPulse or Conventional Pulse at the A, B and C recordings	121
38	The mean values obtained for the trial cows at the A, B and C milking rate recordings	123
39	The mean values obtained at the A, B, C milking rate recordings - trial and non trial cow data combined	124
40	The rate of milking for the trial and non trial cows combined, before two minutes and after two minutes of milking	126
41	The rate of milking for the trial cows before and after two minutes of milking	127
42	The success rate of automatic cup removal (ACR) during the A, B and C recordings	128
43	The pulsation characteristics of the NuPulse units used during the experiment	130

#### LIST OF PLATES

##### Illustration

1	The design of the two machines used in the experiments - the NuPulse and Conventional Pulse	50
---	---	----

## LIST OF APPENDICES

- Appendix I    Layout of the experimental dairy at Massey University
- II    The design of the two machines used in experiment 2
- III    The regression of pulsation rate on liner open time, for the simulated milkings
- IV    Pooled variance t test for liner distension measured at the LM<sub>2</sub> position in the NuPulse and Conventional Pulse
- V    The criteria used to select infection-free cows
- VI    Lactation data for the experimental animals
- VII    Paired t test for the NuPulse and Conventional Pulse difference (adjusted) in milk fat production
- VIII    Analysis of variance of the somatic cell count difference between the NuPulse and Conventional Pulse groups
- IX    The average cell count ( $\times 10^3/\text{ml}$ ) for the individual cows
- X    Similarity by ratio analysis between the Massey cell counts and the NDL cell counts
- XI    Milk yield recorded at the A, B and C milking recordings for the trial cows and the herd
- XII    The time taken to commence milking - the mean values obtained for the trial cows
- XIII    The time taken to commence milking - the mean values obtained for the trial and non trial cow data combined
- XIV    The average milking rate before and after two minutes of milking (trial and non trial cows data combined)
- XV    The average milking rate before and after two minutes of milking (trial cow data)
- XVI    An analysis of the relationship between the average milking time and milk yield obtained at the A, B and C recordings (trial and non trial cow data combined).
- XVII    The regression of milking time on milk yield - trial and non trial data combined
- XVIII    The regression of milking time on milk yield - trial cow data

## TABLE OF CONTENTS

	Abstract	ii
	Acknowledgements	iv
List of	Figures	v
List of	Tables	vi
List of	Plates	viii
List of	Appendices	ix
CHAPTER ONE LITERATURE REVIEW		1
1.1.0	The Development of Machine Milking	2
1.2.0	The Role of Physiological Factors in Milk Production	4
1.2.1	Basic Mammary Gland Structure	4
1.2.2	Teat Structure	5
1.2.3	The Teat End Sphincter	5
1.2.4	Nerve Supply to the Udder	6
1.2.5 (a)	Milk Ejection	7
	(b) Measurement of the Milk Ejection Response	7
	(c) The Milk Ejection Reflex and Conditioning	9
	(d) Inhibition of Milk Ejection	10
1.2.6 (a)	Milk Removal and the Maintenance of Lactation	11
	(b) The Effect of a Poor Milk Ejection Reflex or Let Down	14
1.2.7	Serum Hormone Response to Milking Stimuli	15
1.3.0	Milk Removal and Machine Milking	19
1.3.1	Milk Removal and the Effect of Machine Factors	23
	(a) Liner Design	23
	(b) Thermal Stimulation	24
	(c) Pulsation	24
	(d) Positive Pressure Pulsation	26
1.3.2	Factors that Effect Milk Flow Rate	28
	(a) Machine Factors	28
	(b) Cow Factors	29
1.4.0	Machine Milking and Mastitis	31
	(a) Mastitis	31
	(b) The Inflammation Response	32
	(c) Subclinical Mastitis	34
1.4.1	Mastitis and its Effect on Milk Yield	38

	Page	
1.4.2	Mastitis and Machine Milking	40
(a)	Milking Machine Factors	41
1.5.0	Introduction	46
CHAPTER TWO	EXPERIMENTAL SECTION (aims and objectives)	48
2.0.0	<u>Experiment 1</u> - a Comparison of the Milking Characteristics of the NuPulse and the Conventional Pulsation Systems	49
2.1.0	Materials and Methods	49
2.1.1	The Werribee Test Equipment	49
2.1.2	Statistical Analysis	55
2.1.3	The Milkings Performed with the Experimental Teatcup	56
2.1.4	Vacuum Records made to Describe the Operation of the NuPulse	60
2.2.0	Results	60
2.2.1	The Mode of Action of the NuPulse Cluster	60
2.2.2 (a)	The Main Effects of the Factors on the A - H Variables (Results and discussion)	62
(b)	The Minimum Vacuum Recorded with the Liner Closed	62
(c)	The Maximum Vacuum Reached when the Liner was Closed	62
(d)	The Minimum Vacuum in the NuPulse when the Liner opened: and in the Conventional Pulse when the Liner was open	64
(e)	The Maximum Vacuum Recorded when the Liner was Open	65
(f)	The Vacuum Level Recorded when the Liner was Half Open	67
(g)	The Pulsation Chamber Waveform (a, b, c, d)	69
(h)	The Liner Open to Close Ratio, Measured when the Liner was Half Open	69
(i)	Liner Distension	71
(j)	Pulsation Rate and Liner Open Time	73
2.2.3	The Results Obtained when the Experimental Teatcup was used to milk cows	76
(a)	Pulsation Rate and Liner Movement During the Peak Flow and Low Flow Period of Milking	78
(b)	Teat Penetration into the Experimental Teatcup Liner During Milking	80

	Page
2.2.3 (c) Percent Liner Distension Recorded During the Cow Milkings	80
(d) Mouth Piece Cavity Vacuum During Milking	81
2.3.0 A Pilot Investigation Made to Determine the Closing Force of the Liner in the NuPulse and Conventional Pulse	82
2.3.1 Materials and Methods	82
2.3.2 Results	83
2.4.0 Discussion	83
(a) Conventional Pulse Recordings	84
(b) The NuPulse Recordings	87
<u>Experiment 2</u>	
3.00 The Effect of the NuPulse and Conventional Pulse on Milk Yield and Mastitis	91
3.1.0 Materials and Methods	91
3.1.1 Milking Equipment	91
3.1.2 Animals	91
3.1.3 Herd Milking Method	92
3.1.4 Mechanical Aspects	93
(a) Milking Plant Efficiency Checks	93
(b) Plant Breakdowns and Claw Breakages	94
(c) Machine Cleaning	94
3.1.5 Measurement of Milk Production	95
(a) Measurement of Milk Yield	95
(b) Calibration of the Milk Meter	95
(c) Froth in Milk	96
(d) Hand Stripping Yield	96
3.1.6 Cow Health Factors	97
(a) Teat Condition	97
(b) Somatic Cell Count	97
(c) Clinical Mastitis	97
(d) The Use of Foremilk Samples to Diagnose Infection	97
3.1.7 Measurements Made During the Following Lactation	98
3.1.8 The Milking Rate and Efficiency of the Herd	98
(a) Introduction	98
(b) Milking Routine	99

	Page
3.1.8 (c) Milk Yield and Milking Rate	99
(d) The End Point of Milking and Automatic Teatcup Removal	99
3.1.9 (a) Statistical Analysis	100
3.2.0 Results	102
3.2.1 (a) Milk Production	102
(b) Froth in the Milk in the Milk Meter Flask	106
(c) Hand Stripping Yield	107
(d) Calibration of the Milk Meter	108
3.2.2 Cow Health Factors	109
(a) Teat Condition and Teat Spraying	109
(b) The Incidence of Clinical Mastitis	111
(c) The Infection Status Near the End of Lactation	113
(d) Somatic Cell Count	113
(e) The Incidence of Clinical Mastitis and the Somatic Cell Count for the Non Trial Cows	118
3.2.3 Measurements Made During the 2nd Lactation	119
(a) The Infection Status After the Dry Period and at the Start of the 2nd Lactation	120
(b) Somatic Cell Count and Milk Production	120
(c) Teat End Photographs	120
3.2.4 The Herd Milking Rate and Milking Efficiency	121
(a) The Preliminary Milking Recording	121
(b) Milk Yield	122
(c) The Commencement of Milk Flow	125
(d) The Total Milking Time and Average Milking Rate	125
(e) The Operation of the Automatic Teatcup Remover at the A, B and C Recordings	128
3.2.5 Mechanical Aspects	129
(a) Milking Plant Maintenance	129
(b) Pulsator Air Consumption	131
(c) Claw-piece Breakages with the 4 NuPulse and 4 Conventional Pulse Units	131
(d) Cluster Cleaning	132

	Page
4.0.0 Discussion	133
(a) Mechanical Aspects and Milking Rate	133
(b) Cow Health Factors	134
(c) Frothing of Milk	140
(d) The Accuracy of the Milk Meters	142
(e) Milk Production	144
4.1.0 Conclusion	148
Bibliography	149
Appendix	