# An algorithm for the recovery of disrupted airline schedules

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### Airline Scheduling Approach

**Technical Schedule** 

- 1. Route Choice
- 2. Fleet Assignment
- 3. Tail Assignment
- 4. Crew Pairing
- 5. Crew Roistering
- 6. Passenger Routing (catering)

 DEFENSION
 Defension

 Normality
 Defension

 Normality





#### Maintenances

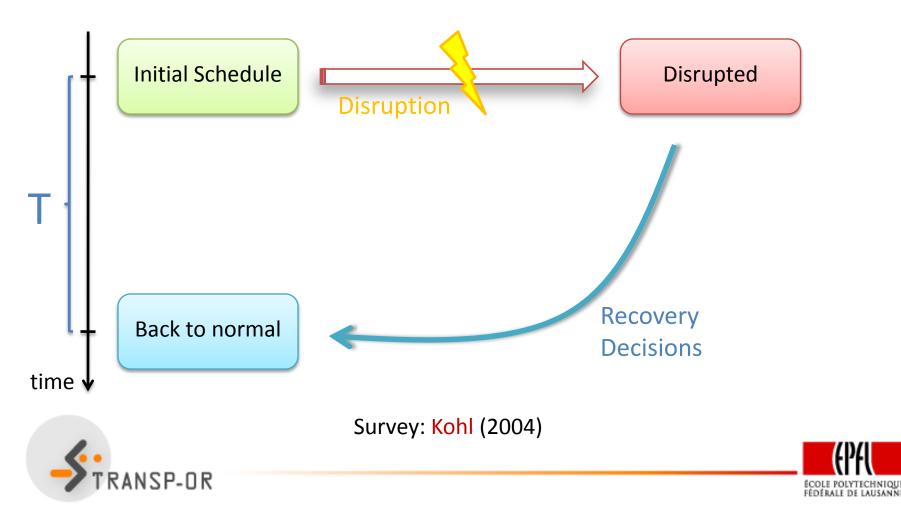
Maintenances are forced by **RESOURCE** consumption (eg. flown hours)

Resources are renewed during maintenance





#### **Disrupted Schedule and Recovery**



### The Airplane Recovery Problem (ARP)

#### Input

#### • Planes' Position

- Initial Schedule
- Maintenances
- Cancelation Costs
- Delay Cost

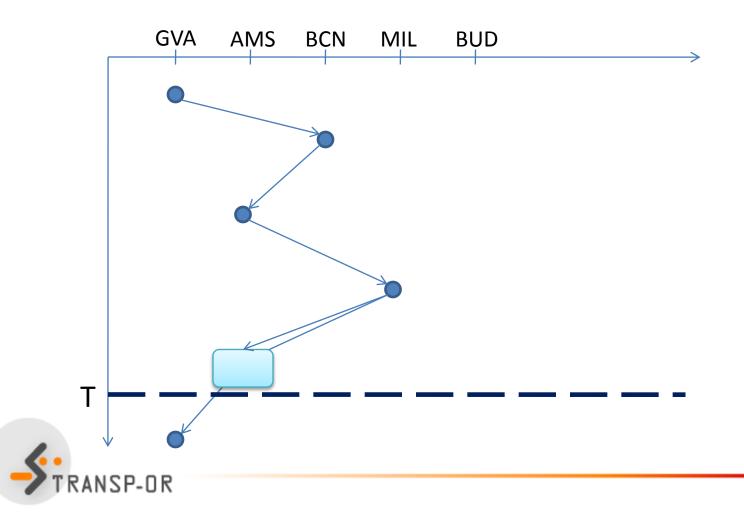


- Output
  - T (Recovery Period)
  - New schedule up to T
  - Recovery cost





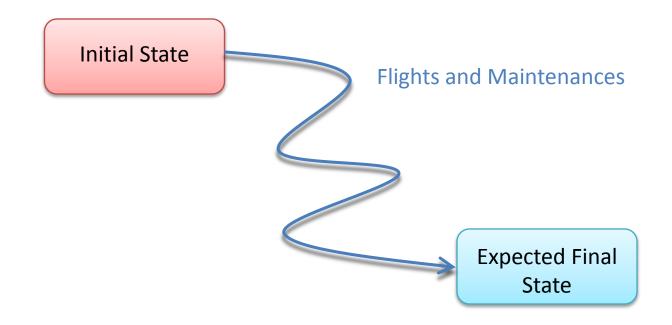
#### Determine a Final State:





### Solution to the ARP:

A recovery scheme for each plane:







#### Multi-objective optimization:

Minimize both T and recovery costs

Strategy: for fixed T find optimal recovery plan

Give several recovery plans for different values of T (decision aid)





#### Column Generation Approach

Find out optimal solution by combining individual recovery schemes  $r \in R'$ (master problem) on a subset  $R' \subseteq R$  of all feasible recovery schemes

Generate potentially improving recovery schemes  $r \in R-R'$  dynamically for each plane (pricing problem)





#### Variables:

- $x_r = 1$  if route *r* is in the solution, 0 otherwise
- $y_f = 1$  if flight f is cancelled, 0 otherwise
- $z_s = 1$  if final state s is uncovered, 0 otherwise





#### What is a column ?

• cost  $C_r$ • vector  $\boldsymbol{b}_r = \left( b_r^f, b_r^s, b_r^p \right)^T$ 

#### Where

 $b_r^f = 1 \text{ if flight } f \text{ is covered by column } r$   $b_r^s = 1 \text{ if final state } s \text{ is covered by } r$   $b_r^p = 1 \text{ if column } r \text{ is affected to plane } p$ 





#### Master Problem: MIP formulation

$$\min \ z_{MP} = \sum_{r \in R} c_r x_r + \sum_{f \in F} c_f y_f + \sum_{s \in S} c_s z_s$$

$$s.c. \ \sum_{r \in R} \boldsymbol{b}_r^f x_r + y_f = 1 \qquad \forall f \in F \quad (\lambda_f)$$

$$\sum_{r \in R} \boldsymbol{b}_r^s x_r + z_s = 1 \qquad \forall s \in S \quad (\eta_s)$$

$$\sum_{r \in R} \boldsymbol{b}_r^p x_r \leq 1 \qquad \forall p \in P \quad (\mu_p)$$

$$x_r \in \{0,1\} \quad \forall r \in R$$

$$y_f \in \{0,1\} \quad \forall r \in R$$

$$y_f \in \{0,1\} \quad \forall r \in S$$

### The Pricing Problem

Find new columns minimizing the reduced cost  $\tilde{c}_r^p$  :

$$\min_{r \in \mathbb{R}} \tilde{\mathbf{c}}_{r}^{p} = \mathbf{c}_{r}^{p} - \sum_{f \in F} \boldsymbol{b}_{r}^{f} \lambda_{f} - \sum_{s \in S} \boldsymbol{b}_{r}^{s} \eta_{s} - \boldsymbol{b}_{r}^{p} \mu_{p} \qquad \forall p \in P$$



#### Recovery Networks (Argüello et al. 97)

- 1. Generate a recovery network for each plane
- 2. Update arc costs according to dual variables
- Solve Resource Constrained Elementary Shortest Path (RCESPP)
- 4. Add Columns to R'
- 5. Resolve restricted LP until optimality and branch





### Originality in this work

- Considering Maintenances
- Apply Column Generation technique
- Improved Acceleration Techniques :
  - 2 phase pricing (heuristic and exact)
  - logarithmical discretization
- Network based pricing
- RCESPP algorithm (Righini & Salani, 2006)





#### Implementation issues

- Implemented in C++ with COIN-OR BCP framework
- Used interior point methods to solve the LP
- Used linear time and logarithmical resource discretisation
- > 2 phase pricing:
  - generation (keep also non optimal columns, heuristic pricing)
  - proving optimality (optimal column only, exact pricing)





#### Linear Time Discretization

1 2	3	4	5	6
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### Logarithmic Resource Discretization







#### **Real Instances**

- Got real schedules from Thomas Cook Airlines (APM's main customer)
- Solved original schedules up to 250 flights (algorithm validation)
- Generated disruption scenarios
  - delayed planes (initial states)
  - grounded planes (initial states)
  - > airport closures (activity slots)
  - Forced maintenances (initial resource consumption)





#### Solved Instances (1): Solvable Problem Sizes (with small disruptions)

Instance	2D_5AC	2D_5AC_1del	2D_10AC	2D_10AC_1del	2D_10AC_2del
# planes	5	5	10	10	10
# flights	38	38	75	75	75
# delayed planes	0	1	0	1	2
# cancelled fits	0	2	0	2	2
# delayed fits	0	4	0	4	5
total delay [min]	0	969	0	969	989
max delay [min]	0	370	0	370	370
cost	380(*)	21175(*)	750(*)	21545(*)	21745(*)
tree size	1	1	1	1	1
run time [s]	< 0.1	< 0.1	0.7	0.7	1.0

Instance	3D_10AC	4D_10AC	5D_5AC	5D_10AC	7D_16AC
# planes	10	10	5	10	16
# flights	113	147	93	184	242
# delayed planes	0	0	0	0	0
# cancelled flts	0	0	0	0	0
# delayed fits	0	0	0	0	11
total delay [min]	0	0	0	0	310
max delay [min]	0	0	0	0	45
cost	1130(*)	1470(*)	930(*)	1840(*)	5600
tree size	1	1	1	5	2033
run time [s]	3.0	6.5	1.0	29.1	3603





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### The Denver Instance: Hub and Spoke

- •10 planes
- 36 flights
- Initial Cost (without any disruption) : 36000
- *n*del : number of delayed planes
- ngrd : number of grounded planes (whole period)
- 3x100 and 1x300 : hub closure for time periods and time lengths
- Storm : four local spoke airports closed for 300 (1) and 500 (2) min





#### The Denver Instance

• Affected Planes = number of DIRECTLY affected planes

(without considering propagation)

- Cancellation cost = 12000 to 22000 cost units
- Delay cost = 10 cost units per minute





Instance	Den2del	Den2grd	Den4del	Den4grd	Den2del2grd	Den6del	Den6grd
# delayed planes	2	0	4	0	2	6	0
# grounded planes	0	2	0	4	2	0	6
# affected flights	1	4	3	8	5	5	16
# cancelled fits	0	2	0	8	4	0	16
# delayed flts	1	4	7	2	7	13	2
total delay	10	920	230	380	490	640	380
max delayed flight	10	275	85	200	200	100	200
$\cos t$	36100(*)	83200(*)	38300(*)	163800(*)	84900(*)	42400(*)	251800(*)
tree size	1	1	1	1	1	41	1
run time	0.7	0.5	0.6	0.3	0.5	1.6	0.2

Instance	Den3del3grd	Den_3x100	Den_1x300	Den_Storm1	Den_Storm2
# delayed planes	3	0	0	0	0
# grounded planes	3	0	0	0	0
# affected flights	9	11	7	3	6
# cancelled flts	6	0	4	0	0
# delayed flts	12	11	11	6	6
total delay	950	675	2560	350	1550
max delayed flight	200	90	385	140	340
$\cos t$	127500(*)	42750(*)	125600(*)	39500(*)	51500(*)
tree size	1	1	35	1	3
run time	0.4	0.3	0.8	0.5	0.5





#### Maintenance Scheduling:

- 10 planes, 147 flights
- Compare 3 approaches :
  - Neglect maintenances: allow resource excess (5, 10 and 20 %)
  - Dummy maintenance: perform maintenance when at least 90% of the resource is consumed
  - Optimize Maintenance using the proposed algorithm

# Average Results for 10 randomly generated instances





Instance	No maint. $+5\%$	No maint. $+$ 10%	No maint. $+20\%$
# cancelled fits	52.7	46.7	33.2
# delayed fits	5	4.7	5.5
# uncovered final states	1.2	0.7	0.3
total delay [min]	851.3	635.7	712.5
max delay [min]	271.3	251.5	218.2
$\cos t$	289462	272067	144388
optimality gap [%]	0.61	0.54	1.27

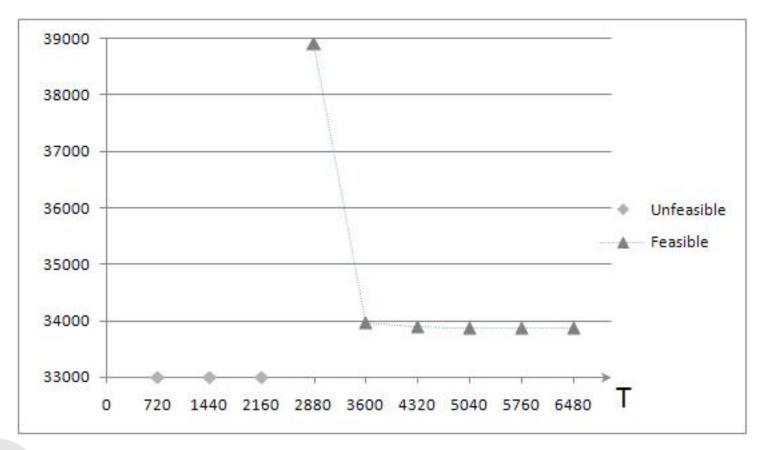
Instance	Greedy maint.	Maint. Opt
# cancelled flts	2.2	2
# delayed fits	2.7	1.5
# uncovered final states	0.1	0.1
total delay [min]	89.6	52.3
max delay [min]	37.7	37.1
cost	15881	14683
optimality gap [%]	0.73	0



Considering maintenances is crucial!!!



#### Pareto behavior for increasing T







#### Future Work

- Benchmark solutions against practitioners
- Allow repositioning flights and early departures
- Extend Pricing Solver for acceleration
- Include in APM solutions





#### Conclusions

- Developed a flexible and fast algorithm
- Solutions are very promising
- Maintenance planning is an added value





# **THANKS** for your attention!

# Any Questions?

#### Some References

- Argüello et al. (1997): recovery without maintenance up to 27 planes, 162 flights, 30 airports
- Desrosiers et al. (1997): daily scheduling NOT recovery up to 91 planes, 383 flights, 33 airports; max delay of 30 minutes
- Clarke (1997): maintenances requirements but no decision on them up to 177 planes, 612 flights, 37 airports; only 0 or 30 min delay
- Kohl et al. (2004): Descartes project, good survey of state of the art no instance size mentioned for DAR
- Barnhart and Bratu (2006): passenger oriented recovery algorithm up to 302 planes, 1032 flights, 74 airports



