

1
2 **AN INTEGRATED MATHEMATICAL MODEL FOR CHEMICAL**
3 **OXYGEN DEMAND (COD) REMOVAL IN MOVING BED**
4 **BIOFILM REACTORS (MBBR) INCLUDING PREDATION AND**
5 **HYDROLYSIS**

6 Marta Revilla^a, Berta Galán^b, Javier R. Viguri^{b*}

7 *^aSNIACE, Carretera de Ganzo S/N 39300, Torrelavega, Cantabria, Spain.*

8 *^bGreen Engineering & Resources Research Group (GER). Department of Chemical and*
9 *Process & Resources Engineering. ETSIIT. University of Cantabria. Avenida Los*
10 *Castros s/n. 39005, Santander, Cantabria, Spain.*

11 **Corresponding author: Tlf: 30-942-201589; Fax: 30-942-206706, vigurij@unican.es*

12
13 **ABSTRACT**
14

15 An integrated mathematical model is proposed for modelling a moving bed biofilm
16 reactor (MBBR) for removal of chemical oxygen demand (COD) under aerobic
17 conditions. The composite model combines the following: (i) a one-dimensional biofilm
18 model, (ii) a bulk liquid model, and (iii) biological processes in the bulk liquid and
19 biofilm considering the interactions among autotrophic, heterotrophic and predator
20 microorganisms. Depending on the values for the soluble biodegradable COD loading
21 rate (SCLR), the model takes into account a) the hydrolysis of slowly biodegradable
22 compounds in the bulk liquid, and b) the growth of predator microorganisms in the bulk
23 liquid and in the biofilm. The integration of the model and the SCLR allows a general
24 description of the behaviour of COD removal by the MBBR under various conditions.
25 The model is applied for two in-series MBBR wastewater plant from an integrated
26 cellulose and viscose production and accurately describes the experimental

27 concentrations of COD, total suspended solids (TSS), nitrogen and phosphorous
28 obtained during 14 months working at different SCLRs and nutrient dosages. The
29 representation of the microorganism group distribution in the biofilm and in the bulk
30 liquid allow for verification of the presence of predator microorganisms in the second
31 reactor under some operational conditions.

32

33 Keyword: mathematical model; biological treatment; moving bed biofilm reactor
34 (MBBR); hydrolysis; predation; pulp and viscose wastewater.

35

36 **1. Introduction**

37 A moving bed biofilm reactor (MBBR) is a type of biofilm technology used for
38 wastewater treatment (Kaindl, 2010). In such a reactor, the biomass grows as a biofilm
39 on small carrier elements that move around in the reactor maintaining the biomass per
40 unit volume at a high level. In aerobic processes, the biofilm carrier movement is
41 effected by blowers. Therefore, the MBBR process has the advantages of attached and
42 suspended growth systems (Qiqi et al., 2012). A key characteristic of MBBR reactors is
43 not only the increase in the effective carrier area that thereby directly contributes to a
44 larger biofilm but also that it allows good conditions for the transport of substrates into
45 the biofilm (Mašić et al., 2010). Because of the extremely compact high-rate process,
46 the hydraulic retention time (HRT) in the MBBR is low (Ødegaard, 2006). Moreover, it
47 is a continuously operating, non-cloggable biofilm reactor with no need for
48 backwashing, low head-loss and a high specific biofilm surface area (Rusten et
49 al., 2006).

50 MBBR technology has been successfully applied to many types of wastewater including
51 paper mill wastewater (Hosseini and Borghei, 2005), pharmaceutical industry

52 wastewater (Lei et al., 2010), municipal wastewater (Rusten et al., 1998), and fish farm
53 wastewater (Rusten et al., 2006) and has been utilized under aerobic and anoxic
54 conditions (Barwal and Chaudhary, 2014; Borkar et al., 2013).

55 Different applications require different configurations using one or more reactors in-
56 series for COD removal, nitrification and nutrient removal (Ødegaard, 1999). The type
57 of microorganisms in these reactors depends on the conditions under study such as the
58 origin of the wastewater, the treatment process, and the nutrient dosage, among others.

59 Modelling is an important step for the synthesis, design and decision making related to
60 wastewater treatment processes. For biological wastewater treatment, a mathematical
61 model can be used to predict the performance of a biological treatment plant, to
62 determine important variables and critical parameters and/or to help with
63 troubleshooting. A model that describes the MBBR process must include the biological
64 processes in the biofilm and the bulk liquid because the biomass exists in two forms,
65 suspended and attached to a carrier.

66 For general purposes, the biofilm model by Wanner and Gujer is a great tool for
67 understanding biofilm processes in a quantitative manner (Wanner, 1996). Moreover,
68 this type of model is generally adequate to describe a macroscopic conversion (Wanner
69 et al., 2006) in a biofilm system and gives a reasonable description of the layered
70 biofilm structure (van Loosdrecht et al., 2002; Mašic, 2013). Biological
71 processes describing the interaction between autotrophic and heterotrophic
72 microorganisms are commonly considered by activated sludge models (ASM).

73 The ASM models consider bacteria as the sole active biomass. The activities of all other
74 microbial community members (protozoa, metazoa, phages, etc.) are hidden in a simple

75 decay process responsible for the reduction of active biomass. This decay process is the
76 sum of several independent processes such as maintenance, lysis due to phage infection
77 and predation (van Loosdrecht and Henze, 1999).

78 The inclusion of predation is not necessary for the successful use of current activated
79 sludge models (Moussa et al., 2005). However, the role of predators clearly affects the
80 performance of a treatment plant and can be especially critical for obtaining a good
81 quality effluent with low suspended solids (Tamis et al., 2011). In the moving bed
82 process, the type of biofilm that develops depends on the organic loading rate applied
83 (van Haandel and van der Lubbe, 2012). Kinner and Curds, 1987, examined the
84 predators communities inhabiting RBC biofilms exposed to various organic loading
85 rates; predators were observed mainly in compartments with low loadings.

86 Despite many studies of the microbial ecology of activated sludge systems and
87 mathematical modelling, little work has been reported on the interaction between
88 bacteria and other microorganisms in the microbial community of activated sludge,
89 especially the role of protozoa (van Loosdrecht and Henze, 1999). The role of protozoa
90 in activated sludge has been investigated by authors such as Moussa et al., 2005; Ni et
91 al., 2009 and 2011; Hao et al., 2011, who developed a simple procedure for the
92 determination of the activity of these predators in suspended mixed cultures. These
93 authors proposed a model to describe a mixed culture in which bacteria and predators
94 (protozoa and metazoa) coexist. In this paper, the predation process is based on the
95 studies of Moussa et al., 2005 and Hao et al., 2011, that simplify the description of the
96 complex reality of the predator-prey relationship, including all types of predators in a
97 single type and assuming that the predation process is a function of the bacterial
98 concentration.

99 However, no work has included the predation phenomena in a mathematical model for
100 an MBBR. Taking into account the different origins and characteristics of wastewater
101 that can be treated in an MBBR plant and the different possible plant configurations, a
102 general model of an MBBR process requires the inclusion of the predation mechanism.

103 This work presents a model that considers the interaction between bacteria and predator
104 microorganisms in the MBBR process. The integrated mathematical model for MBBR
105 proposed in this work combines the following: (i) biological processes describing the
106 interaction between autotrophic, heterotrophic and predator microorganisms via the
107 model of Moussa et al., 2005; (ii) a biofilm model by Wanner and Gujer, 1986; and (iii)
108 a bulk liquid model (Mašić et al., 2010). Because the proposed model can be useful for
109 wastewaters of different origins, plant configurations and operational conditions, the
110 SCLR values (soluble COD loading rate) proposed by Odegaard, 1999 are taken into
111 account to consider the predation growth mechanism in an MBBR reactor. Similarly,
112 the reference values proposed by Helness and Odegaard, 2005, are taken into account to
113 consider the hydrolysis in the bulk liquid. Finally, the regeneration of nutrients due to
114 predators is also considered in the model (Lindblom, 2003).

115 Wastewater from the pulp and paper industry is characterized by a high COD content
116 that can range from approximately 1000 to 4200 mg/l (Swamy et al., 2011). In general,
117 this type of wastewater contains lignin (40%), carbohydrates (40%) and extractives
118 (20%). The activated sludge process is one of the most common systems for the
119 biological treatment of pulp and paper industry effluent; however, the main
120 disadvantage of an AS process is the bulking of the sludge (Rankin et al., 2007). The
121 pre-treatment of wastewater that has a high organic load with biofilm formation systems
122 such as MBBR is used to control the phenomenon of bulking. In the pulp and paper
123 industry, modelling of a biological treatment plant can be used to develop more efficient

124 operational conditions and can help determine a more efficient nutrient dosage (Boltz et
125 al., 2011; Lindblom, 2003).

126 In this work, the proposed model is applied to a full-scale MBBR plant that treats
127 wastewater from a cellulose and viscose industrial plant with large amounts of organic
128 matter.

129 **2. Integrated Mathematical Model for MBBR**

130 The integrated mathematical model presented in this paper is a multi-species and multi-
131 substrate biofilm and bulk liquid model for an MBBR reactor.

132 The state variables of the integrated model proposed are composed of the concentrations
133 of soluble compounds (S_i) and particulate compounds (X_i) (Henze et al., 2000). The
134 nomenclature for the model state variables is given in Table 1.

135 The integrated mathematical model takes into account biological conversion processes
136 observed in Figure 1, which describes the transformation process and the interactions
137 between three groups of microorganisms (i.e., autotrophs, heterotrophs and predators).
138 The stoichiometric matrix and process rate equations for all of the processes in the
139 integrated mathematical model can be found in Table 2 and Table 3, respectively, and
140 the kinetic, stoichiometric and other parameters used in the integrated model are
141 described in Table 4.

142 All particulate compounds in the model have been expressed as COD fractions, except
143 for solids $X_{\text{cellulose}}$. The conversion between COD and total suspension solids (TSS) has
144 been evaluated assuming stoichiometric conversion parameters of 0.75 and 0.90 gTSS/g
145 COD (Boltz et al., 2011). TSS, filtered COD (COD_f) and total nitrogen (TN) have not

146 been introduced as variables but were computed from the state variables by equations 1,
147 2 and 3, respectively.

$$148 \quad \text{TSS} = (0.75 X_I + 0.75 X_S + 0.90 X_H + 0.90 X_{\text{Aut}} + 0.90 X_{\text{predators}}) + X_{\text{cellulose}} \quad (1)$$

$$149 \quad \text{COD}_f = S_F + S_A + S_I \quad (2)$$

$$150 \quad \text{TN} = S_{\text{NO}_3} + S_{\text{NH}_4} + S_{\text{ND}} \quad (3)$$

151 2.1. Biological processes

152 2.1.1. Predator growth

153 The impact of predator microorganisms has been investigated in MBBR microbial
154 communities, and it has been found that even minor operating condition changes could
155 cause a dramatic shift in the composition of these predators (Goode, 2010; Fried et al.,
156 2000). Authors such as Villareal et al., 1975 and Kinner and Curds, 1987 have
157 conducted studies in which organic material is either low or the limiting substrate.
158 These authors showed that the number of bacteria increased until a maximum value was
159 reached due to the depletion of organic material, and later, the number of bacteria
160 decreased and that of the predators increased. Consequently, in this study, the different
161 SCLR values proposed by Ødegaard, 1999 have been considered to evaluate the
162 presence of predators in the biofilm and the bulk liquid of an MBBR reactor, as shown
163 in Figure 2. Other authors such as van Haandel and van der Lubbe, 2012, used the same
164 classification.

165 Predator growth is included in the proposed model according to Moussa et al., 2005,
166 who proposed that i) the predators grow aerobically on the degradable $(1-f_{XI})$ fraction of
167 the heterotrophic and autotrophic bacteria, and ii) the predation rate is a function of the
168 bacterial concentration.

169 *2.1.2. Hydrolysis process*

170 The hydrolysis of slowly biodegradable compounds increases the readily biodegradable
171 soluble compounds (S_F) available to bacteria (Morgenroth et al., 2002). Direct contact
172 between slowly biodegradable compounds and microorganisms is necessary.

173 Because the model proposed in this work will be used for wastewater from the pulp and
174 paper industry, two types of slowly biodegradable compounds have been defined: i)
175 $X_{\text{cellulose}}$ and ii) X_S (Morgenroth et al., 2002). Hydrolysis of $X_{\text{cellulose}}$ strongly depends
176 on the sludge retention time (Ruiken et al., 2013). Because in MBBR reactors the sludge
177 retention time is short and the cellulose fibres are large, it is assumed that $X_{\text{cellulose}}$ is not
178 hydrolysed and passes through the MBBR reactors unconverted.

179 Slowly biodegradable organic compounds (X_S) do not diffuse into the biofilm, and it is
180 assumed that the hydrolysis takes place in the bulk liquid (Rohold and Harremoës,
181 1993; Larsen and Harremoës, 1994).

182 Hydrolysis in the bulk liquid is simulated depending on the SCLR value (Helness and
183 Ødegaard, 2006) as shown in Figure 2.

184 *2.2. Biofilm model*

185 The biofilm model in this study is based on Wanner and Gujer (1986) (Goode, 2010;
186 Mašić, 2013), and it i) describes the dynamics and spatial distribution of the microbial
187 species and substrates in the biofilm, ii) predicts the evolution of the biofilm thickness
188 and iii) describes detachment of the biomass due to sloughing and shear stress. The
189 following assumptions have been made regarding the biofilm:

190 i. The biofilm density is constant with depth (Horn and Lackner, 2014).

- 191 ii. The introduction of a slowly biodegradable compound (X_s) is considered as a
 192 particulate compound in the biofilm (Vanhooren, 2001).
 193 iii. The biofilm grows perpendicular to the substratum.
 194 iv. Monod kinetics are used to describe the conversion rate of a soluble compound and
 195 the growth and inactivation of the microorganism groups.
 196 v. The biofilm and the suspended biomass in the bulk liquid are governed by similar
 197 kinetic parameters.
 198 vi. The attachment rate of the suspended solids in the bulk liquid to the biofilm surface
 199 has not been considered because the net balance of solids indicates that detachment
 200 is a more significant process (Goode, 2010).

201 *2.2.1. Mass balance for the particulate compounds by the volume fraction in the biofilm*

202 Equations 4-10 describe the mass balance for the particulate compounds (i) by volume
 203 fraction $f_i(t, z)$ in the biofilm and the boundary conditions:

$$204 \quad \frac{df_i(t,z)}{dt} = [U_{o_i}(t, z) - \bar{U}_o(t, z)]f_i(t, z) - U(t, z) \frac{df_i(t,z)}{dz} \quad (4)$$

205 $i=S, H, Aut, I$ and predators.

$$206 \quad \bar{U}_o(t, z) = \sum U_{o_i}(t, z)f_i(t, z) \quad (5)$$

$$207 \quad U(t, z) = \int_0^z \bar{U}_o(t, z) dz \quad (6)$$

$$208 \quad U(t, 0) = 0 \quad (7)$$

$$209 \quad \sum f_i = \sum X_i / \rho = 1 \quad (8)$$

$$210 \quad \frac{dL(t)}{dt} = U(t, L) - \sigma(t) \quad (9)$$

$$211 \quad \sigma(t) = \lambda L(t)^2 \quad (10)$$

212 *2.2.2. Mass balance for the soluble compounds in the biofilm.*

213 Equations 11-13 describe the mass balance for the soluble components (i) in the biofilm
 214 (S_i^f) and the boundary conditions:

215
$$\frac{dS_i^f(t,z)}{dt} = D_i^f \frac{d^2 S_i^f(t,z)}{dz^2} + r_i(t,z) \quad (11)$$

216 $i=F, A, NH_4, PO_4, NO_3, O_2, ND.$

217
$$\frac{dS_i^f(t,0)}{dz} = 0 \quad (12)$$

218
$$\frac{dS_i^f(t,L)}{dz} = \frac{D_i^W}{D_i^f L} [S_i^b(t) - S_i^f(t,L)] \quad (13)$$

219 The diffusion coefficients within the biofilm (D_i^f) are supposed to be 80% of the
220 diffusion coefficient in water (D_i^W) (Wanner and Gujer, 1986).

221 The model describes the flux of soluble compounds in the biofilm according to Fick's
222 first law

223
$$J_i(t,z) = -D_i^f \frac{dS_i^f(t,z)}{dz} \quad (14)$$

224

225 2.3. Bulk liquid model

226 The MBBR reactor is modelled as a perfectly mixed reactor according to equations 15
227 and 16 (Mašić et al., 2010).

228
$$V_{MBBR} \frac{dS_i^b(t)}{dt} = Q^{in}(S_i^{in} - S_i^b) - J_i(t,z) AF + r_i(t) V_{MBBR} \quad (15)$$

229 $i=F, A, NH_4, PO_4, NO_3$ and ND.

230
$$V_{MBBR} \frac{dX_i^b(t)}{dt} = Q^{in}(X_i^{in} - X_i) + \lambda L(t)^2 AF \rho + r_i(t) V_{MBBR} \quad (16)$$

231 $i= S, H, Aut, I$ and predators.

232 2.4. Methodology for the numerical solution of the model

233 The model was built using the commercial software Aspen Custom Modeler® (ACM),
234 which allows models to be customized for specific processes. The technique used to
235 solve the system of equations is the method of lines (MOL), and the BFD1 method is
236 the discretization method. The evolution of the biofilm thickness leads to a “moving

237 boundary” problem that requires that the biofilm thickness be normalized to 1 as
238 described by Wanner and Gujer (1986).

239 The system of equations was iterated at time steps of $\Delta t = 0.1$ days until 30 days to
240 ensure that the biofilm thickness had reached a steady-state. The maximum number of
241 iterations was 100.

242 2.5. Model calibration

243 Biological wastewater treatment plants in the pulp and paper industry are designed for
244 COD removal (Rankin et al., 2007). This enables a rather simple strategy for model
245 calibration because only one predominant biological process exists: the degradation of
246 organic matter (Keskitalo et al., 2010), and it is necessary to change only a few model
247 parameters (Henze et al., 2000).

248 In this study, the parameters $i_{N,BM}$, $i_{P,BM}$, $i_{N,XI}$ and $i_{P,XI}$ were adjusted at steady state
249 with average experimental data for each scenario. These four parameters are designated
250 in Table 4 as “calibrated parameters”, and the other parameters were obtained from the
251 references. The corresponding parameters were estimated using the Aspen Custom
252 Modeler software, which allows rigorous models to be solved and parameters to be
253 estimated. The adjustment of the model parameters was carried out using an NL2SOL
254 algorithm for least-square minimization of the deviation between the experimental and
255 theoretical data.

256 **3. Experimental section: Pulp and paper full-scale MBBR plant**

257 The pulp and paper industry produces a considerable amount of wastewater of variable
258 characteristics depending on the production process and the quality of the final product
259 (Buyukkamaci and Koken, 2010).

260 3.1. Description of the full-scale MBBR treatment plant

261 The MBBR treatment plant of the integrated cellulose and viscose manufacturing mill is
262 shown in Figure 3. The influent wastewater is coarsely screened to eliminate the larger
263 solids (> 6 mm). An equalization tank with a volume of $1,600 \text{ m}^3$ is used to adjust the
264 flow rate and introduce nutrients. Later, two aerobic MBBR reactors of a unit volume of
265 $5,331 \text{ m}^3$ are employed in the treatment line.

266 Normally, the pulp and paper mill effluent contains low concentrations of nitrogen and
267 phosphorus, especially in the readily available forms of ammonium and orthophosphate.
268 These nutrients must be added externally for efficient biological treatment (Kenny,
269 2010). In this study, nitrogen was added as urea with a nitrogen content of 18.4% and
270 phosphorus as phosphoric acid with a phosphorus content of 23.7%. Both were added to
271 the equalization tank.

272 Oxygen is introduced in an MBBR reactor by means of blowers. For all of the
273 experimental conditions, the dissolved oxygen concentration (S_{O_2}) was constant in the
274 bulk liquid at approximately 3 g/m^3 in MBBR₁ and 5 g/m^3 in MBBR₂. The blower
275 aeration was controlled by a Programmable Logic Controller (PLC).

276 Both MBBR reactors were filled to 10% (Zalakain and Manterola, 2011) with flat
277 shaped AnoxKaldnes™ carrier media type BiofilmChip P for biofilm growth. The
278 carrier had an effective specific surface of $900 \text{ m}^2/\text{m}^3$, nominal dimensions of 45 mm x
279 3 mm, a weight of 174 kg/m^3 and specific gravity of 0.96-1.02 g/cm^3 .

280 3.2. Analytical method

281 The dissolved oxygen (S_{O_2}) in the bulk liquid for each MBBR reactor was monitored
282 online by an optical oxygen sensor Oxymax W COS61, and the influent flow-rate (Q)

283 was monitored online by an electromagnetic Flow Measuring System ProlinePromag
284 10W.

285 The analysis of COD_f, TN, S_{NO3} and S_{PO4} was performed using cuvette tests from Hach.
286 The COD_f and TN samples were previously prepared in an LT 200 Hach Lange heating
287 block. The concentration values were obtained from the Hach Lange DR 2800
288 photometer.

289 The TSS determination was performed after a sample of bulk liquid was filtered on a
290 Whatman glass micro fibre filter (GC/F). The dry weight was determined after the filter
291 was dried at 105°C and weighed on a microbalance.

292 A Leitz Wetzlar ORTHOLUX 2 POL microscope was used to observe the biomass
293 attached to the carriers and biomass in the bulk liquid.

294 3.3. Stream characterization

295 The MBBR plant operated under three different conditions (scenarios) distinguished by
296 the origin of industrial wastewater (pulp and/or viscose), the flow rate of the influent,
297 and the inlet concentrations of the COD_f, TSS, TN, S_I, S_{NO3} and S_{PO4}. The total
298 nitrogen of the influent was mostly organic biodegradable nitrogen from the added urea.

299 Scenario I ran continuously for eight months, scenario II for two months and scenario
300 III for four months. These periods were determined by industrial production
301 considerations. For the influent stream, daily grab samples were collected in scenario I,
302 but in scenarios II and III, the sampling was 24-h mixed samples. For the outlet MBBR₁
303 and MBBR₂ streams in all scenarios, grab samples were collected *in situ* during
304 operation. All of the samples collected were analysed to determinate the COD and TSS
305 concentration, but the TN, S_{NO3} and S_{PO4} were analysed in half of the samples.

306 Table 5 shows the average influent flow rate and concentrations for each scenario (i.e.,
307 stable operational conditions). The data are expressed using different reference values
308 (q, s, c, n and p) to maintain the confidentiality of the information. Even though the inlet
309 stream originated from industrial production, the concentration of the compounds was
310 quite stable during the entire run time in each scenario; however, variations in the inlet
311 concentrations lower than 15% occurred in scenarios I and II and lower than 25% in
312 scenario III.

313 A previous study using the same wastewater (Zalakain and Manterola, 2011) showed
314 that in the influent, the higher the COD_f , the higher is S_I . In this study, it is assumed
315 that S_I in the influent is 25% of the COD_f in scenarios I and II and 15% in scenario III.

316 **4. Results and discussion**

317 4.1. Simulated and experimental results for the full-scale MBBR plant

318 The simulation of the outlet stream concentration from the full-scale MBBR plant
319 discussed in section 3.1 for the influent stream detailed in section 3.3 was carried out
320 using the model proposed in section 2. The plant consisted of two in-series MBBR
321 reactors. Because the same type of reactors are used in the plant, the same model is used
322 to simulate the two MBBR units.

323 Figures 4 and 5 show the experimental and simulated results for the COD_f and TSS for
324 $MBBR_1$ and $MBBR_2$, respectively, during the operation of the inlet stream treatment.
325 Good concordance between experimental and simulated values was observed, as seen in
326 Figures 4 and 5. The standard deviations (SD) between the experimental and simulated
327 concentrations of COD_f and TSS are lower than 10% for the three scenarios (Table 6).

328 The similar behaviour of the experimental (C_{exp}) and simulated (C_{sim}) concentration
329 values with time and the SD values lower than 15% obtained in the three scenarios
330 confirm the validity of the model.

331 Figure 4 indicates an average COD_f removal percentage of approximately 42%-65% in
332 $MBBR_1$ and only 14-21% in $MBBR_2$. In $MBBR_2$ the COD_f removal percentage was
333 much lower than for $MBBR_1$ because most of the readily biodegradable components
334 (S_F) from the influent were consumed by $MBBR_1$.

335 An important increase in the TSS in $MBBR_1$ in all three scenarios due to cell growth
336 and the detachment of the biomass from the carriers is observed in Figure 5 because
337 heterotrophic growth was the predominant process studied (Shubert et al., 2013). In
338 scenario II, a slight increase in the TSS was observed in $MBBR_2$; however, a non-
339 typical slight decrease was observed in scenarios I and III in $MBBR_2$.

340 Table 7 shows the average experimental concentrations of total nitrogen (TN) and
341 inorganic soluble phosphorous (S_{PO4}) in the bulk liquid for each scenario. In scenarios I
342 and III, the average values decreased sharply in $MBBR_1$ and increased slightly in
343 $MBBR_2$ because of nutrient regeneration by the predation process. Such an increase has
344 been observed in other works such as Lidblom et al., 2003, Rankin et al., 2007, and
345 Tamis et al., 2011. However in scenario II, a sharp decrease in $MBBR_1$ occurred, but no
346 increase was seen in $MBBR_2$.

347 Simulated values for TN and S_{PO4} in the bulk liquid were also obtained from the
348 integrated model proposed in this study. The standard deviations between the
349 experimental and simulated concentrations of TN and S_{PO4} are shown in Table 6. In the
350 three scenarios, SD values lower than 15% were obtained for TN and S_{PO4} , but these
351 values are higher than the standard deviations of COD_f and TSS. The higher SD values

352 are probably due to the lower number of experimental nitrogen and phosphorous
353 samples.

354 Table 8 shows the average experimental values of SCLR and Soluble COD Removal
355 Rate (SCRR) for both MBBR reactors. High SCLR values were observed in all
356 scenarios at the inlet stream of MBBR₁ (84-59 g COD/m² day) and high SCRR values
357 (70-38 g COD/m² day) due to heterotrophic growth being the predominant process
358 (Shubert et al., 2013). The last columns in Table 8 summarize the occurrence of
359 hydrolysis and predator growth in each MBBR for each scenario according to Figure 2.
360 At the MBBR₂, low values of SCLR are observed in scenarios I and III and the
361 hydrolysis process and predator growth process are significant, but higher values of
362 SCLR in scenario II imply that hydrolysis and predator growth are negligible (Helness
363 and Ødegaard, 2006, Shubert et al., 2013, Ødegaard, 1999, Villareal et al., 1975,
364 Canale, 1973). Moreover, the presence of predator microorganisms such as ciliates was
365 observed microscopically in the MBBR₂ reactor in scenarios I and III.

366 Therefore, two MBBR reactors in-series are used in this work that can be considered as
367 a two-stage system. The first stage at MBBR₁ is the bacterial stage, and the second
368 stage at MBBR₂ is the bacterial-predator stage because at this second stage, the source
369 food is composed of the bacteria that leave MBBR₁ and a low COD concentration.

370 Table 9 shows a comparison between experimental and simulated values in MBBR₂
371 when the predation and hydrolysis were switched on and off at steady state in scenarios
372 I and III because predation and hydrolysis occur in these scenarios. The simulated
373 values were similar to the experimental values when the predation and hydrolysis were
374 switched on.

375 4.2. Simulated microorganism distribution within biofilm

376 Steady-state growth of microorganisms occurred after 6 days, and the simulated results
377 for the biofilm in this section were obtained once a steady state had occurred.

378 The spatial distribution of the microorganism groups in a steady-state biofilm was
379 simulated by the specific growth rate U_{o_i} . The simulated values of biofilm thickness
380 (L)-and biomass per unit area (BM) are shown in Table 10. The BM values were in the
381 range of values found in the literature, ranging from 4 g TSS/m²day (Andreottola et al.,
382 2003) to 16 g TSS/m²day (Shubert et al., 2013), depending on the COD_f removal.

383 First, as expected, a correspondence was observed between BM and L. The thickness of
384 the biofilm in MBBR₁ in scenario I was the highest because the SCRR in scenario I has
385 the highest value (see Table 8).

386 A greater biofilm depth in MBBR₁ than in MBBR₂ was obtained for scenarios I and II
387 because the greater microbial activity occurred in MBBR₁, where most of the readily
388 biodegradable components from the influent (S_F) were consumed. However, in scenario
389 III, the thickness of the biofilm at MBBR₂ was slightly greater than in MBBR₁ due to
390 the high (>6 hours) hydraulic retention time (HRT) in scenario III, and consequently,
391 the hydrolysis percentage was also high. Higher hydrolysis in the bulk liquid means that
392 more readily biodegradable material (S_F) was available for the biofilm microorganisms
393 (Rohold and Harremoës, 1993; Larsen and Harremoës, 1994) and that the thickness was
394 greater (Schubert et al., 2013). It is important to note that the HRT was nearly double in
395 scenario III than in scenarios I and II (Table 5).

396 Figure 6 shows the volume fraction of the spatial distribution of the microorganism
397 groups (f_S , f_I , f_H , f_{Aut} and $f_{predators}$), the oxygen concentration profiles (S_{O_2}) in the biofilm
398 vs. the biofilm depth for the three scenarios and the two MBBR reactors. An analysis of
399 Figure 6 shows the following aspects:

400 • Autotrophic microorganisms (f_{Aut}) do not appear in the spatial distribution of the
401 biofilm because the SCLR (Table 8) is very high, and therefore, heterotrophic
402 microorganisms are predominant. The heterotrophic biomass has a higher specific
403 growth rate (U_{OH}) and grows over the other species. The U_{OAut} of the autotrophic
404 biomass becomes negative in the integrated mathematical model (Wanner and
405 Gujer, 1986). The absence of f_{Aut} is confirmed experimentally because the nitrate
406 concentration (S_{NO_3}) in the bulk liquid of the each MBBR reactor is very low
407 (Table 7), due to the absence of nitrification by the autotrophic biomass (Remy et
408 al., 2014). This result agrees well with the experimental values of Shubert et al.,
409 2013. Because the autotrophic biomass does not appear, heterotrophic-autotrophic
410 competition for space and for oxygen as a common substrate does not occur.

411 • Predator microorganisms appear only in MBBR₂ for scenarios I and III because
412 the settings shown in Figure 2 occur only in MBBR₂ during scenarios I and III.
413 Jeppsson, 1996, suggested that the predator microorganisms ($f_{\text{predators}}$) primarily
414 appeared at the outmost region of the biofilm. The simulated values in Figure 6 for
415 scenarios I and III show that $f_{\text{predators}}$ occur in the region between 345-690 μm and
416 338-675 μm , respectively, as Jeppsson suggests.

417 Figure 6 also indicates that in scenarios I and III, the volume fraction of
418 heterotrophic microorganisms in MBBR₂ decreases by approximately 20% due to
419 predation compared to MBBR₁. These results are similar to those of Hao et al.,
420 2011, who showed that predation contributed to 18% of sludge minimization
421 because of a considerable decrease in X_{H} .

422 • When protozoa graze on active bacteria (Table 2), a fraction of X_{H} is converted
423 into inert material (X_{I}) and excreted as faecal pellets (Moussa et al., 2005; Ni et al.,
424 2009 and 2011; Hao et al., 2011). Figure 6 shows that the volume fraction of inert

425 matter in the outer side of the biofilm in MBBR₂ is twice that in MBBR₁ in
426 scenarios I and III because of predation. However, in scenario II, predation does not
427 occur, and the volume fraction of inert matter in the outer side of the biofilm is
428 approximately the same in both MBBR₁ and MBBR₂.

429 • The proposed model allows the oxygen (S_{O2}) concentration in the biofilm to be
430 simulated. In scenarios I and III, the oxygen concentration approaches zero because
431 it is consumed by heterotrophic microorganisms (f_H), and consequently, oxygen is
432 the limiting substrate. However, in scenario II, up to 507 μm in MBBR₁ and up to
433 394 μm in MBBR₂, the oxygen remains constant with an approximate value of 1
434 g/m³ in MBBR₁ and 4 g/m³ in MBBR₂; therefore, it is not a limiting substrate. In
435 addition to aerobic conditions, the heterotrophic microorganisms can grow under
436 anoxic and anaerobic conditions. Other authors such as Lee and Park, 2007,
437 confirm that the heterotrophic microorganisms (f_H) can still grow under oxygen-
438 limited conditions with nitrate as an alternative electron acceptor. In MBBR₁ in
439 scenario III, heterotrophic microorganisms (f_H) were present under anoxic and
440 anaerobic conditions as indicated by a small volumetric fraction of f_H appearing at
441 the maximum depth of the biofilm.

442 Figure 7 shows the simulated concentration depth profiles of COD_f and S_{PO4} in the
443 biofilm, and it is evident that phosphorous was the limiting substrate in scenario II
444 because the concentration approached zero at a depth of 507 μm in MBBR₁ and at
445 394 μm in MBBR₂. It must be mentioned that scenario II had the lowest amount of
446 phosphorus added to the influent (Rankin et al., 2007), as is shown in Table 5. In
447 scenarios I and III, S_{PO4} is not zero, although oxygen was the limiting substrate in the
448 biofilm.

449 4.3. Simulated microorganism distribution and COD_f in the bulk liquid

450 The distribution of microorganism groups and COD_f in the bulk liquid during a
451 dynamic simulation of 30 days was obtained from the proposed model. Figure 8 shows
452 a simulation of the evolution of COD_f in the bulk liquid of MBBR₁ and MBBR₂ with
453 time for each scenario. An initial rapid decrease in the COD_f concentration was
454 observed and a steady-state was reached after 6 days due to rapid biofilm growth. This
455 rapid biofilm growth was also found in other studies such as Lee and Park, 2007 and
456 Zalakain and Manterola, 2011. The same behaviour was observed in all scenarios.

457 Figure 9 shows the simulated values of the concentration of heterotrophic
458 microorganisms (X_H), slowly biodegradable compounds (X_S), inert matter (X_I), and
459 predator microorganisms ($X_{predators}$) in the bulk liquid of MBBR₁ and MBBR₂ for the
460 three scenarios at steady-state. These simulated values show a decrease in the slowly
461 biodegradable organic compounds (X_S) in MBBR₂ for scenarios I and III. This decrease
462 is due to the hydrolysis of X_S to S_F and was 78% in scenario I and 86% in scenario III.
463 The percentage of X_S converted by hydrolysis is higher in scenario III because the HRT
464 was nearly double that in scenario I. Shubert et al., 2013, studied two MBBR in series
465 with different TRH values and concluded that the lower the TRH, the less hydrolysis
466 occurs. However, in scenario II, the value of X_S increases in MBBR₂ because hydrolysis
467 is negligible (Figure 2).

468 Figure 9 shows that predator microorganisms ($X_{predators}$) appear in the bulk liquid of
469 MBBR₂ in scenarios I and III. The presence of predator microorganisms causes a
470 decrease in the heterotrophic biomass (X_H) in MBBR₂ of 16.4% and 26.3% for
471 scenarios I and III, respectively. Moussa et al., 2005, also observed a decrease in the
472 active biomass fraction (X_H) when predators were present.

473 The reduced heterotrophic biomass in the bulk liquid (X_H) and in the biofilm (f_H)
474 caused by predation leads to an interesting phenomenon related to the total nitrogen and
475 phosphorous in the bulk liquid (TN and S_{PO_4}). S_{PO_4} and TN from the influent are
476 consumed by heterotrophic microorganisms (X_H and f_H), and later, heterotrophic
477 microorganism are consumed by the predators, then S_{PO_4} and S_{NH_4} are regenerated in
478 the bulk liquid and eventually are available for the growth of heterotrophic
479 microorganisms (X_H and f_H) (Lindblom, 2003). The simulated and experimental values
480 show an increase in phosphorus and total nitrogen (S_{PO_4} and TN) in MBBR₂ in
481 scenarios I and III (Table 7) due to predation. This increase has also been seen in other
482 studies such as Tamis et al., 2011.

483 Finally, Figure 10 shows the evolution of the simulated TSS with time in the three
484 scenarios in the bulk liquid. It is noteworthy that the sum of all of the simulated TSS
485 concentrations was lower in MBBR₂ than in MBBR₁ by 5.7% in scenario I and by
486 12.9% in scenario III due to hydrolysis and predator growth.

487 Predation is a key factor in the estimation of actual sludge production and nutrient
488 requirements in wastewater treatment systems including MBBR processes, and a
489 validated model describing these phenomena could be very helpful for designers and
490 operators. In this study, different amounts of nutrients were added in the inlet streams;
491 taking into account the high cost of these nutrients, future studies will use the model to
492 optimize the nutrient amounts added to the MBBR plant under study.

493 **5. Conclusions**

494 The integrated MBBR model for COD removal presented in this paper is a multi-
495 species and multi-substrate mechanistic biofilm model that considers a) the hydrolysis
496 of slowly biodegradable compounds in the bulk liquid and b) the growth of predator

497 microorganisms in the bulk liquid and in biofilm in terms of the values of the soluble
498 biodegradable COD loading rate (SCLR). This model can be used for different types of
499 wastewater under different operational conditions.

500 The validity of the proposed integrated model was confirmed using wastewater from the
501 cellulose and viscose industry with two in-series MBBR industrial plant. Simulated
502 values of COD_f , TSS, TN and S_{PO4} obtained by the integrated mathematical model in
503 the full-scale MBBR plant were compared with experimental values. The standard
504 deviations between the simulated and experimental concentrations for the outlet streams
505 in MBBR₁ and MBBR₂ are lower than 15% for three different scenarios.

506 Predator growth was confirmed under two different operational conditions and, in
507 combination with hydrolysis, allows the interpretation of non-typical results from
508 MBBR₂ as decreases in TSS in the bulk liquid.

509 The proposed model allowed simulation of the oxygen and phosphorous concentrations
510 in the biofilm and determined the limiting substrate in the biofilm.

511 The reduced heterotrophic biomass in the bulk liquid as in the biofilm caused by
512 predation leads to an interesting phenomenon: the concentration of inorganic soluble
513 phosphorous and the total nitrogen concentration in the influent were consumed by
514 heterotrophic microorganisms, and when heterotrophic microorganisms were in turn
515 consumed by predators, the phosphorous and total nitrogen concentrations were
516 regenerated to the bulk liquid and eventually available for the growth of heterotrophic
517 microorganisms.

518 In the near future, the proposed model will be used to optimize the operational cost of
519 the wastewater treatment plant by optimizing the nutrient dosage for different
520 operational conditions.

521

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