

# Identification of nonlinear Anti-vibration isolator properties

Fares MEZGHANI <sup>1,2</sup>, Alfonso Fernández DEL RINCÓN <sup>2</sup>, Mohamed Amine BEN SOUF <sup>1</sup>, Pablo García FERNANDEZ <sup>2</sup>, Fakhher CHAARI <sup>1,\*</sup>, Fernando Viadero RUEDA <sup>2</sup>, Mohamed HADDAR <sup>1</sup>

<sup>1</sup> *Laboratory of Mechanics, Modelling and Production, National school of Engineering of Sfax, University of Sfax, Sfax, Tunisia*

<sup>2</sup> *Laboratory of Structural and Mechanical Engineering, Superior Technical School of Industrial Engineering and Telecommunications, University of Cantabria, Santander, Spain*

---

## Abstract

Vibrations are classified among the major problems of the engineering structures. Anti-Vibration isolators are used to absorb vibrational energy and minimize forces causing damage. The isolator is modelled as a parallel combination of stiffness and damping elements. The main purpose of the model is to enable designers to predict a dynamic system response under different structural excitations and boundary conditions. A method of nonlinear identification, discussed in this paper, aims to provide a tool for engineers to extract information about nonlinear dynamic behaviour using measured data from experiments. The proposed method is demonstrated and validated with numerical simulations. Thus, an application of this technique for identifies the nonlinear parameters is illustrated. Nonlinear stiffness and nonlinear damping can decrease with the increase of amplitude of the base excitation. The softening behaviour of the mesh isolator is clearly visible.

*Keywords:* Anti-vibration isolator, dynamic behaviour, transmissibility measured data, numerical simulations.

---

\*Corresponding author. E-mail address: fakhher.chaari@gmail.com

## 1. introduction

In many engineering applications, it is required to minimize the transfer of vibrations from the source to receiver. In order to solve this problem and reduce the transmitted vibration, a vibration isolator should be added. From several isolation techniques, the passive isolator has been widely applied in engineering due to its simple design and high reliability. Different kinds of passive isolators are applied in many fields. For instance, typical vibration isolators employ metal coil spring to store the energy due to resilience and to maintain the force between contacting surfaces. Elastomeric shock mounts, such as rubber isolators which absorb mechanical energy by deforming, play an important role in the noise and vibration control. They are widely used in automotive engines [1], aircraft components, industrial machinery and building foundations. In practice, air spring, pneumatic and elastomeric vibration mount, are also commonly used as an important fundamental part of mechanical equipment requiring low natural frequency isolation and automobile suspension system [2]. Viscoelastic material isolators are considered as a relatively new damping material and have been extensively used in aerospace applications [3]. There are various types of this kind [4, 5, 6]: such as the vibration isolator using Solid-And- Liquid-Mixture (SALiM) [7] which was inspired by Yamamoto [8]. Further to that, Courtney carried out some experiments on shock absorbing liquid absorber to validate its basic properties, and referred to SALiM liquid [9, 10]. Another kind of passive isolators is the passive negative stiffness isolator [11, 12] which is a revolutionary concept in low-frequency vibration isolation. This isolator is provided by a spring that supports a load, combined with two springs, which are called corrector or auxiliary springs, act as negative stiffness mechanism. The metal mesh isolator, which is essentially stainless steel wires crimped, rolled or compressed into any geometric shape that is required, is one of the important passive vibration isolation products Stop-Shock. It can provide a solution for many engineering applications, for example, engines and gearboxes supports, railway lines, suspension bump stops. Since, it not only has higher stiffness than the elastomeric materials, but also offers larger hysteresis loops and provides excellent isolation performance [13].

In order to design a nonlinear system, a nonlinear modal analysis, based on mathematical models of a single-degree-of-freedom system, is carried out. The modal quantities depend on several variables: amplitude of vibration, frequency of excitation, stiffness and damping parameters. The main pur-

38 pose to use nonlinear modal analysis methods is to allow engineers to identify  
39 and quantify the nonlinearity in a standard testing environment. The most  
40 significant application of modal testing is to compare the numerical analysis  
41 with experimental data and to apply the necessary changes on the model, in  
42 order to obtain satisfactory results.

43 The identification and quantification of nonlinearity has drawn much atten-  
44 tion. There are available many currently available techniques, presented in  
45 [14, 15]. Worden and Tomlison [16] summarized the background of harmonic  
46 balance method and the Hilbert transform. The latter was used by Feldman,  
47 M. to propose a method that studies the dynamic system for: free vibration  
48 analysis “FREEVIB” [17] and forced vibration analysis “FORCEVIB” [18].  
49 Kershen et al. [19] classified the identification methods according to seven  
50 categories. Some cited methods are: the Restoring Force Surface (RFS) [20],  
51 the Inverse Method [21] and the Linearity Plots [22]. The RFS works in  
52 the time domain and the starting point is the application of the Newton’s  
53 second law. Moreover, Rice, H.J. [23] identified the nonlinear parameters us-  
54 ing equivalent linearization and determined the optimum one by minimizing  
55 the average of the least square of the error. Guo [24] evaluated the trans-  
56 missibility of nonlinear viscously damped vibration system under harmonic  
57 excitation using a new method, based on the Ritz-Galerkin method, to inves-  
58 tigate the effect of the damping characterization parameters on this system.  
59 A. Carrella [25, 26, 27] has recently presented a new approach, Code for  
60 Nonlinear Characterisation from mEasured Response To VibratiOn, to iden-  
61 tify and quantify the dynamic behaviour of vibration isolators, based on the  
62 analysis of experimental data. CONCERTO is applied to a single-degree-of-  
63 freedom (SDOF) system which is subjected to harmonic base excitation or  
64 harmonic force excitation. The principle, upon which the approach is based,  
65 is effectively a linearization; at given response amplitude, the stiffness and  
66 the damping are considered constant. It is also assumed that the system  
67 responds at the same frequency as the excitation.

68 The newness of this work is the employment of the identification method  
69 mentioned previously to reconstruct the nonlinear stiffness and damping  
70 functions of a metal mesh isolator. This article aims at investigating the  
71 dynamic properties of the examined isolator under different levels of excita-  
72 tion in order to improve the reduction of transmitted vibrations. This paper  
73 is organised as follows: the following Section introduces the procedure pro-  
74 posed in this work; in the third section, a comparison is performed with an  
75 existing nonlinear identification method based on measured transmissibility

76 [27] in order to validate the numerical model qualitatively and quantitatively;  
 77 the transmissibility measured data are analyzed to characterize and identify  
 78 the nonlinear stiffness and damping of the investigated isolator in the fourth  
 79 Section.

## 80 2. Theoretical study

81 In this section, a methodology is presented and discussed. It consists  
 82 of the measurement of the transmissibility (displacement) from appropriate  
 83 responses, in one hand and on extracting frequency (stiffness) and damping  
 84 functions, in the other hand.

### 85 2.1. Overview of CONCERTO: Code for Nonlinear Characterisation from 86 *mEasured Response To VibratiOn*:

87 The CONCERTO, presented in [25, 26, 27], is a frequency-domain method,  
 88 whose its aims is the identification and quantification of nonlinear parameters  
 89 [25] from measured FRF [26] and transmissibility data [27]. This method is  
 90 used to analyse numerical and experimental data [27].

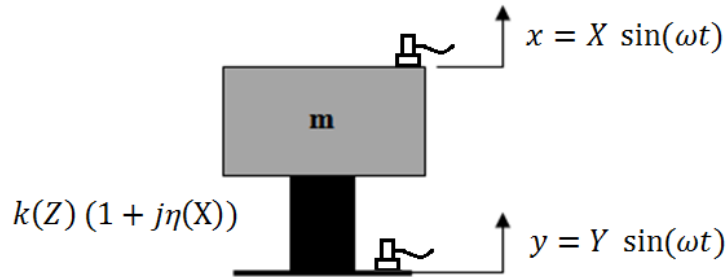


Figure 1: SDOF system of a suspended mass on a nonlinear mount with complex stiffness and under base excitation

91 The proposed SDOF identification method, based on the assumption that  
 92 the studied system with nonlinear stiffness and damping subjected to har-  
 93 monic base excitation, can be depicted through the equation of motion as  
 94 follows:

$$m\ddot{z} + k(1 + j\eta)z = m\omega^2 Y \sin(\omega t) \quad (1)$$

95 where  $z = x - y$  represents the deformation of the mount,  $\omega$  the excitation  
 96 frequency,  $k$  and  $\eta$  are the stiffness and damping loss factor respectively.  
 97 The absolute transmissibility is defined as the non-dimensional quantity that  
 98 tells how the motion is transmitted from the base to the mass at various  
 99 frequencies. It is measured as the ratio between the output and the input  
 100 displacements.

$$|T| = \left| \frac{X}{Y} \right| = \left| \frac{k(1 + j\eta)}{k(1 + j\eta) - m\omega^2} \right| \quad (2)$$

101 This can be rewritten in terms of modal quantities as:

$$|T| = \left| \frac{X}{Y} \right| = \left| \frac{\omega_0^2 + j\omega_0^2\eta}{\omega_0^2 - \omega^2 + j\omega_0^2\eta} \right| \quad (3)$$

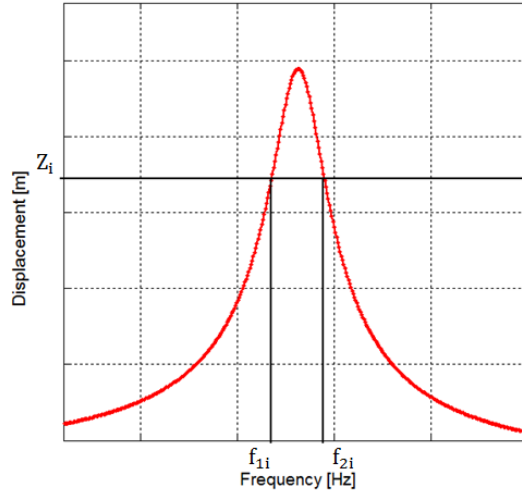


Figure 2: linearisation process of CONCERTO

102 For given amplitude  $Z_i$ , there is a pair of frequencies points (see Fig.  
 103 2). The displacement curve Vs. frequency contains information which are  
 104 required to calculate the natural frequency  $\omega_0(Z_i)$  and the loss factor  $\eta(Z_i)$   
 105 at that particular amplitude as:

$$\omega_0^2(Z_i) = \frac{(R_{2i} - R_{1i})(R_{2i}\omega_{2i}^2 - R_{1i}\omega_{1i}^2) + (I_{2i} - I_{1i})(I_{2i}\omega_{2i}^2 - I_{1i}\omega_{1i}^2)}{(R_{2i} - R_{1i})^2 + (I_{2i} - I_{1i})^2} \quad (4)$$

106

$$\eta(Z_i) = \left| \frac{-(I_{2i} - I_{1i})(R_{2i}\omega_{2i}^2 - R_{1i}\omega_{1i}^2) + (R_{2i} - R_{1i})(I_{2i}\omega_{2i}^2 - I_{1i}\omega_{1i}^2)}{\omega_r^2(Z_i)((R_{2i} - R_{1i})^2 + (I_{2i} - I_{1i})^2)} \right| \quad (5)$$

107 where  $R_1$  and  $R_2$  ( $I_1$  and  $I_2$ ) are the real (imaginary) parts of the transmis-  
 108 sibility at the amplitude  $Z_i$ , that have been measured at the frequencies  $\omega_1$   
 109 and  $\omega_2$ , before and after the resonance peak, respectively.

110 In order to quantify the nonlinear parameters, it is necessary to evaluate the  
 111 stiffness and damping functions, from the functions of natural frequency and  
 112 loss factor.

113 Once the model mass, presenting the mass of the system divided by the  
 114 number of mounts in the system, has been determined, the stiffness function  
 115  $k(Z_i)$  can thus be obtained by multiplying the mass by the natural frequency  
 116 expressed in Eq.(4).

$$k(Z_i) = \omega_0^2(Z_i)m \quad (6)$$

117 In addition, the damping function  $C(Z_i)$  can be extracted using the relation-  
 118 ship [25]:

$$C(Z_i) = \eta(Z_i)\omega_0(Z_i)m \quad (7)$$

## 119 2.2. Analytical stiffness and damping functions using Harmonic Balance

120 In order to evaluate the efficiency of the method, analytical expressions  
 121 for the stiffness and damping functions have been derived using the Harmonic  
 122 Balance Method to solve the nonlinear differential equations [16].

123 In fact, the effective expressions correspond to the stiffness and damping  
 124 of a linearised system under the assumption that the system responds at  
 125 the same frequency as the harmonic excitation. This is equivalent to the  
 126 analytical expressions determined by applying the first-order expansion of  
 127 the Harmonic Balance approximation in the steady state.

128 The dynamic equation describing the motion of a SDOF system, subjected  
 129 to a harmonic excitation, could be written as:

$$m\ddot{z} + f_d(\dot{z}) + f_s(z) = y(t) \quad (8)$$

130 where  $z$  and  $y$  denote the response and the excitation, respectively.  $f_d(\dot{z})$  is  
 131 the nonlinear damping function and  $f_s(z)$  is the nonlinear stiffness function.  
 132 For stable state harmonic vibration, the displacement response can be ex-  
 133 pressed as:

$$z(t) = Z \sin(\omega t) \quad (9)$$

134 The analysis will be simplified by considering the equation of motion as  
 135 follows:

$$m\ddot{z} + C_{eq}\dot{z} + K_{eq}z = y(t) \quad (10)$$

136 where  $C_{eq}$  and  $K_{eq}$  present the equivalent damping and stiffness, respectively.

### 137 2.2.1. Nonlinear Stiffness

138 The nonlinear stiffness function can be expanded using the Fourier series,  
 139 neglecting all the higher-order terms and only the fundamental term (first  
 140 harmonic) is considered.

141 So:

$$f_s(z) \cong a_{k_0} + a_{k_1} \cos(\omega t) + b_{k_1} \sin(\omega t) = K_{eq}z(t) \quad (11)$$

142 where  $a_{k_0}$ ,  $a_{k_1}$  and  $b_{k_1}$  are the Fourier coefficients of the fundamental term  
 143 expressed as:

144

$$\begin{aligned} a_{k_0} &= \frac{1}{2\pi} \int_0^{2\pi} f_s(z(t)) d\theta \\ a_{k_1} &= \frac{1}{\pi} \int_0^{2\pi} f_s(z(t)) \cos \theta d\theta \\ b_{k_1} &= \frac{1}{\pi} \int_0^{2\pi} f_s(z(t)) \sin \theta d\theta \end{aligned} \quad (12)$$

145 The mathematical model of a cubic stiffness element can be expressed as:

$$f_s(z) = kz + k_{nl}z^3 \quad (13)$$

146 So, substituting Eq.(13) into Eq. (12), the Fourier coefficients will be calcu-  
 147 lated:

148

$$\begin{aligned} a_{k_0} &= 0 \\ a_{k_1} &= 0 \\ b_{k_1} &= k_1 Z + \frac{3}{4} k_{nl} Z \end{aligned} \quad (14)$$

149 Therefore,

$$K_{eq} = k + \frac{3}{4} k_{nl} Z^2 \quad (15)$$

150 where  $k$  and  $k_{nl}$  represent the linear and the nonlinear stiffness parameters,  
 151 respectively.

152 *2.2.2. Nonlinear Damping*

153 The nonlinear damping function can be rewritten as follow:

$$f_d(\dot{z}(t)) \cong a_{c0} + a_{k1} \cos(\omega t) + b_{c1} \sin(\omega t) = C_{eq} \dot{z}(t) \quad (16)$$

154 where  $a_{c0}$ ,  $a_{c1}$  and  $b_{c1}$  are the Fourier coefficient of the fundamental term.

$$\begin{aligned} a_{c0} &= \frac{1}{2\pi} \int_0^{2\pi} f_d(\dot{z}(t)) d\theta \\ a_{c1} &= \frac{1}{\pi} \int_0^{2\pi} f_d(\dot{z}(t)) \cos \theta d\theta \\ b_{c1} &= \frac{1}{\pi} \int_0^{2\pi} f_d(\dot{z}(t)) \sin \theta d\theta \end{aligned} \quad (17)$$

155 Combining Eq.(16) and Eq.(17) leads to:

$$C_{eq} = \frac{a_{c1}}{\omega Z} = \frac{1}{\omega Z \pi} \int_0^{2\pi} f_d(\omega Z \cos \theta) \cos \theta d\theta \quad (18)$$

156 The mathematical model of a quadratic damping element can be expressed  
157 as:

$$f_d(\dot{z}) = c\dot{z} + c_{nl}\dot{z}|\dot{z}| \quad (19)$$

159 Then the equivalent damping is given by:

$$C_{eq} = \frac{c}{\omega Z \pi} \int_0^{2\pi} \omega Z \cos \theta \cos \theta d\theta + \frac{c_{nl}}{\omega Z \pi} \int_0^{2\pi} \omega Z \cos \theta |\omega Z \cos \theta| \cos \theta d\theta \quad (20)$$

161 After integration, this becomes:

$$C_{eq} = c + \frac{8}{3\pi} c_{nl} \omega Z \quad (21)$$

163 where  $\omega$  is the natural frequency of linear system and  $Z$  is the amplitude of  
164 the response at steady state.  $c$  and  $c_{nl}$  represent the linear and the nonlinear  
165 damping parameters, respectively.



166 **3. Numerical simulations of transmissibility data for Nonlinear sys-**  
 167 **tems**

168 In this section, a set of numerical simulations of nonlinear SDOF systems  
 169 are presented to illustrate the applicability of the approach discussed above.  
 170 Table 1 summarises the type of nonlinearity and the numerical values used  
 171 in each case. In addition, the parameters of the underlying linear system  
 172 are described in Table 1. All the simulation refer to the systems which are  
 173 modelled as:

174

$$m\ddot{z} + c\dot{z} + f_c(\dot{z}) + kz + f_k(z) = m\omega^2 Y \sin(t) \quad (22)$$

175 where  $z = x - y$  is the relative displacement between the mass and the base  
 176 and  $Y$  the amplitude of the base excitation.  $f_c$  and  $f_k$  represent the nonlinear  
 177 damping and stiffness respectively.

178 Eq.(22) has been solved using direct integration with the Matlab solver  
 179 ODE45 which is the Runge-Kutta 4<sup>th</sup> and 5<sup>th</sup> order method for ordinary  
 180 differential equations at different frequencies of excitations. Then, the abso-  
 181 lute displacement has been determined by computing the ratio between the  
 182 Fourier coefficient of the response and the amplitude of the base excitation.

183

Table 1: Type and values of nonlinearities for the numerical simulation

Mass  $m = 1.5kg$ , Damping coefficient  $c = 0.8Ns/m$ ,  $k = 6000N/m$

Nonlinearity	Damping $f_c$	Stiffness $f_k$	Values
cubic stiffness + Quadratic damping	$f_c = C_{nl}\dot{z} \dot{z} $	$f_k = k_{nl}z^3$	$k_{nl} = 7e^6 Nm^{-3}$ $C_{nl} = 8Ns^2m^{-2}$

184 In order to validate the results obtained with CONCERTO approach, a  
 185 comparison is performed with the nonlinear identification method based on  
 186 measured transmissibility and presented in [27] and then with the analytical  
 187 expressions for the stiffness functions explained in section 2.3. Figs. 3 - 4  
 188 show the results obtained to analyse the transmissibility of a system with  
 189 combined nonlinearities (quadratic damping + cubic stiffness) and excited  
 190 by a harmonic base oscillation with amplitude  $Y = 0.4 \cdot 10^{-3}m$  and  $Y = 0.15$   
 191  $10^{-3}m$ , respectively.

192 The information about the nonlinearities of the system is provided in the two  
 193 plots: one depicts the stiffness, Eq.(6), and the other the damping, Eq.(7), as  
 194 a function of the amplitude of vibration displacement response of the mass.  
 195 From the stiffness and damping plots, it can be seen that by increasing the  
 196 level of excitation, and thus the amplitude of response, there is an increase  
 197 in stiffness and damping. This increase suggests a hardening stiffness.  
 198 From the Figs. 3(b, c) and 4(b, c), we notice that these results show a quite  
 199 noticed agreement between the extracted stiffness and its analytical equiv-  
 200 alent expression. But, errors are introduced in the estimation of damping  
 201 due, perhaps, to CONCERTO's interpolation whose limitations are that the  
 202 determination of the stiffness and damping values is based on points which  
 203 physically do not exist but are a pure numerical artefact [26].

204

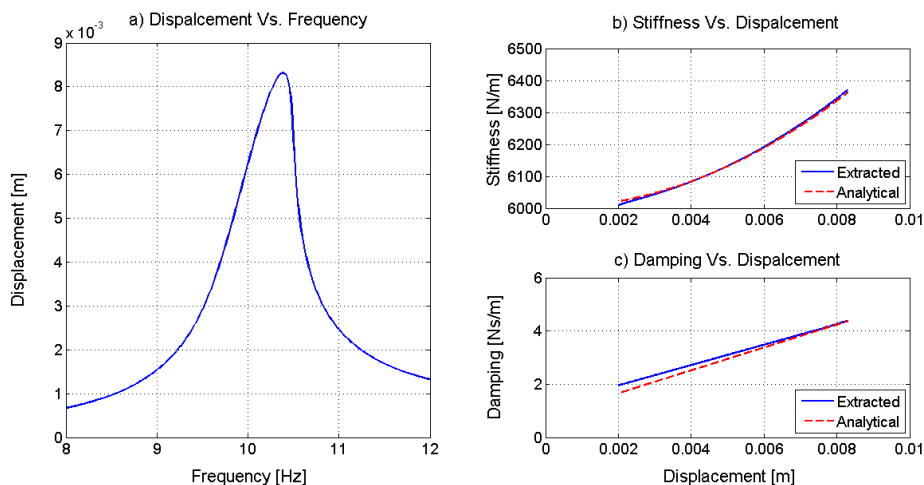


Figure 3: Numerical analysis of the system with cubic stiffness and quadratic damping excited with amplitude  $0.4 \cdot 10^{-3}$

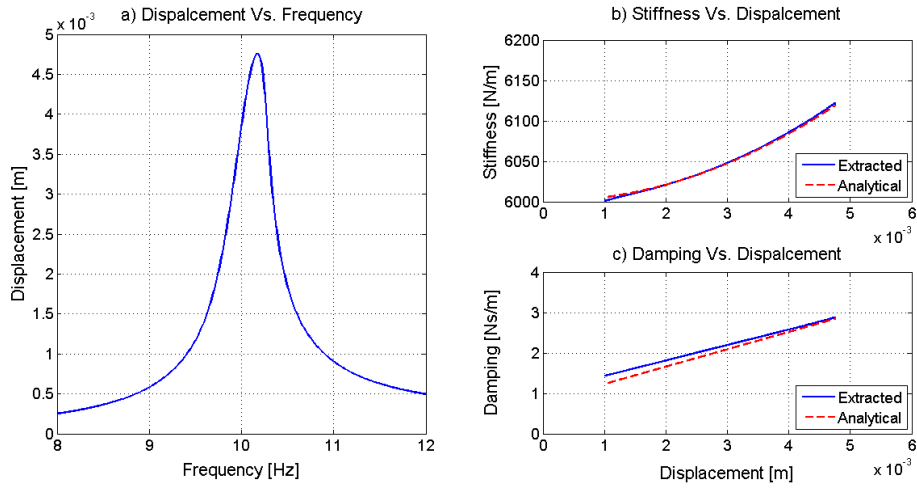


Figure 4: Numerical analysis of the system with cubic stiffness and quadratic damping excited with amplitude  $0.15 \cdot 10^{-3}$

#### 205 4. Experimental set up, results and discussions

206 In the following section, an experimental investigation is performed to  
 207 determine the nonlinear properties of a commercially metal mesh isolator  
 208 which can be inserted between the source of vibrations and the receiver.  
 209 Experimental tests were designed to characterize and identify the nonlinear  
 210 stiffness and damping of this isolator.

211

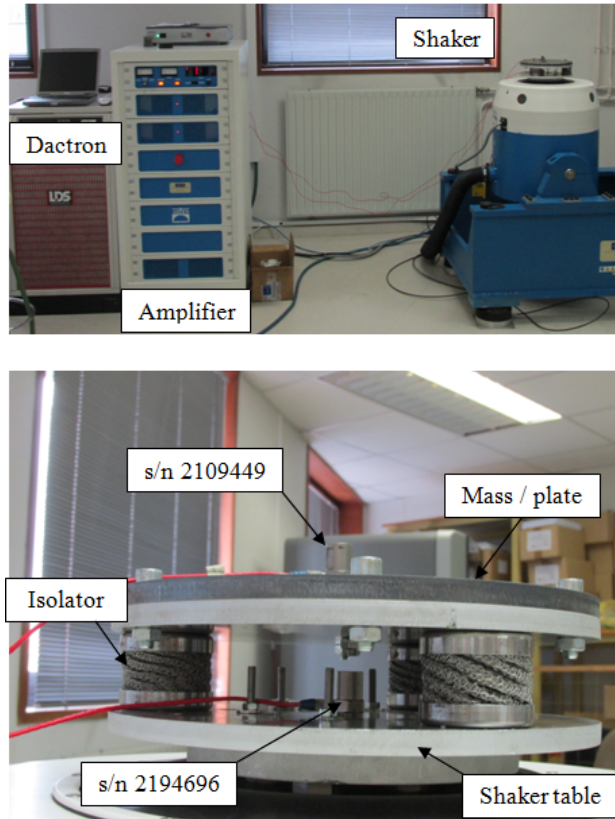


Figure 5: Test machine

213 The experiments are performed in an electro-dynamic shaker Gearing and  
 214 Watson V400, connected to an amplifier *DSA4 – 8k*. The experimental set  
 215 up is established in Fig. 5. The exciter was positioned vertically and has been  
 216 controlled by a USB laser system through the Dactron associated software  
 217 for data acquisition and analysis. Two accelerometers (Brüel & Kjær, type  
 218 4398) are axially placed: one on the shaker table (model *s/n 2194696*) and  
 219 another on the mass plate (model *s/n 2109449*). The transmissibility could  
 220 be determined by the ratio of the two signals.

221 In order to study the mounts behavior under different static loads, three  
 222 masses were used M1, M2 and M3 which are dependent on the number of

Table 2: values and number of plates used during the test

	<i>Number of plates</i>	<i>Mass values</i>
<i>M1</i>	1	5686.2g
<i>M2</i>	4	17552.6g
<i>M3</i>	7	29270.3g

223 plates. The mass values used during the test are given in Table 2.

224 *4.2. Material: the test object*

225 Metal mesh isolators are essentially stainless steel wires; woven using  
 226 knitting machine, rolled and/or pressed into the required geometric shape  
 227 via a press mould. The density of the mesh isolators were determined by the  
 228 knitting and pressing method. Metal mesh material can be manufactured  
 229 to accommodate specific application needs including railway, engine mounts,  
 230 and vibration absorbers.

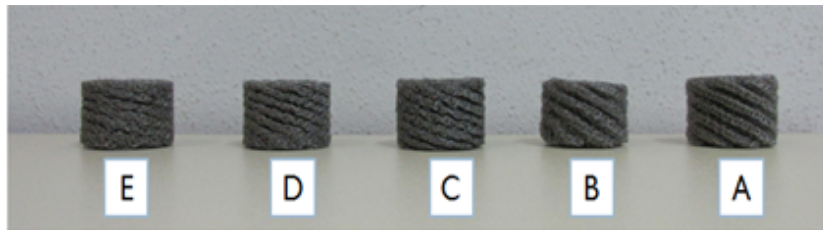


Figure 6: Five models of isolators

231 Five models of isolators (A, B, C, D, E), that differ in the density as  
 232 shown in Fig. 6, are selected as the test element for the experimental in-  
 233 vestigation. Measurements, which have been carried out according to the  
 234 method established above, aim to identify the dynamic characterization of  
 235 the nonlinear isolator.

236 *4.3. Sine sweep excitation*

237 Three levels of acceleration ( $a_1 = 1m/s^2$ ,  $a_2 = 2m/s^2$  and  $a_3 = 3m/s^2$ ),  
 238 for each mass and isolator, have been used for exciting the structure with

239 the stepped-sine signal starting at  $5Hz$  and increasing with a constant fre-  
 240 quency step to a maximum frequency of  $50Hz$ . At each excited frequency,  
 241 the transmissibility was detected using the ratio of the vibration amplitude  
 242 being measured in the system to the vibration amplitude entering the system.  
 243 Tests were performed for each of aforementioned cases.

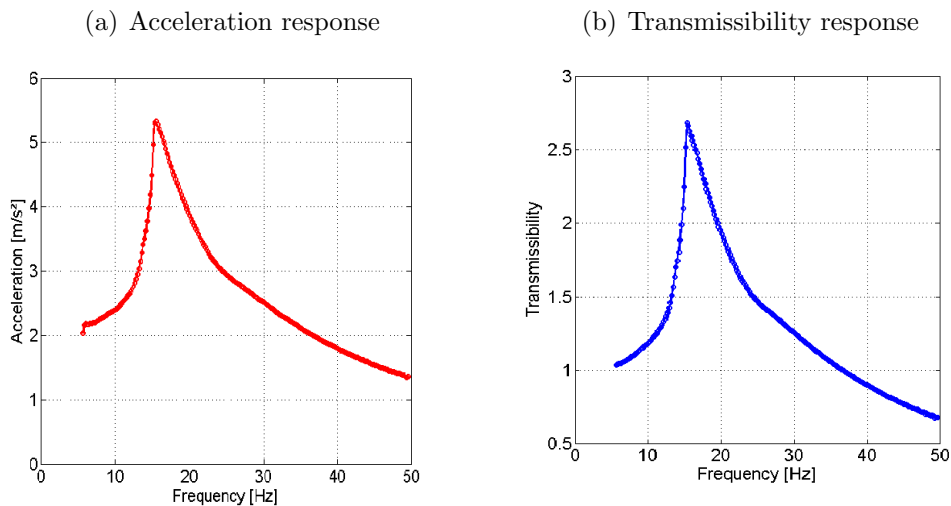


Figure 7: Sine sweep test; Model A, Mass 1, Acceleration 3

244 Figs 7(a, b) present the results of the sine sweep of the isolator model  
 245 A, obtained with M1 and excited by the second level of acceleration ( $a_2 =$   
 246  $2m/s^2$ ), which is kept constant during the test. Fig. 6(a) depicts the ac-  
 247 celeration response measured by the output accelerometer of the mass. Fig.  
 248 6(b) shows the transmissibility, which was computed as the ratio of the mass  
 249 acceleration measured by the accelerometer *s/n* 2194696, and the base ac-  
 250 celeration measured by the accelerometer *s/n* 2109449, as indicated in Fig.  
 251 4.1.

252 It is observed that the peak on the curve, at around  $15Hz$ , is representative  
 253 of that isolator's resonance frequency. It can be also noticed that the vi-  
 254 bration isolation occurs when the curve crosses the transmissibility-axis into  
 255 one, i.e. for frequencies above  $36.5Hz$ .

256 Fig. 8(a, b) show the results of the transmissibility response of the isolators  
 257 A and B using M2 and for the three level of acceleration inputs. From Figs.  
 258 7(a) and 7(b), it can be seen that by increasing the level of the acceleration,  
 259 the resonance frequency of the system decreases and the amplitude increases,

260 as well, the transmissibility decreases at high frequencies.  
 261 Otherwise, the higher level of excitation, the lower is the damping and the  
 262 stiffness of the isolator and the earlier is the vibration isolation region. The  
 263 deviation, lean of the curve towards lower frequencies, is a result of the soft-  
 264 ening behaviour.  
 265

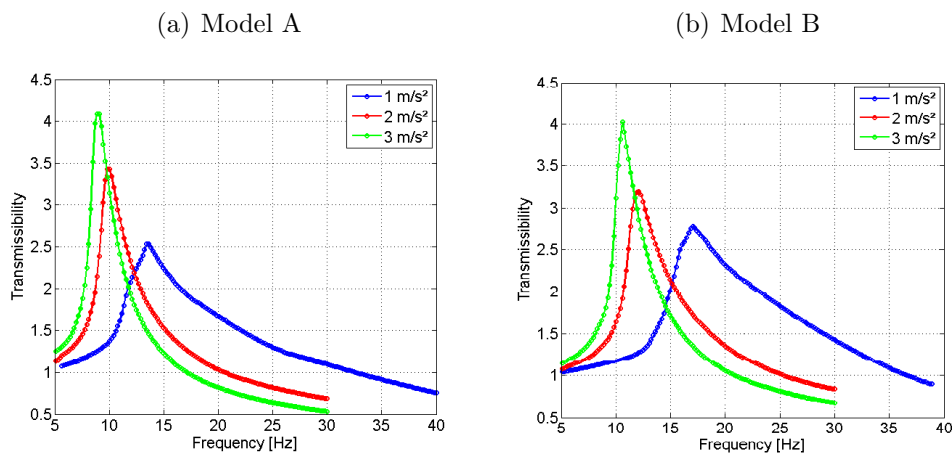


Figure 8: Sine sweep test; Mass 2

266 The curves of transmissibility of the both isolators B and C measured  
 267 for the second level of acceleration ( $a_2 = 2m/s^2$ ) and using the three masses  
 268 ( $M_1, M_2$  and  $M_3$ ) are shown in Fig. 9(a, b). It is noteworthy that, as the  
 269 weight of preload increases, the resonance frequency decreases and the fre-  
 270 quency, at which the transmissibility is less than one, decreases; from  $43Hz$   
 271 for  $M_1$  (Fig. 8(a)) to  $22.5Hz$  for  $M_3$ . This is because the compressing of the  
 272 isolator dominated the contributions to the value of stiffness and the stiffness  
 273 dominated the response at low frequencies.

274

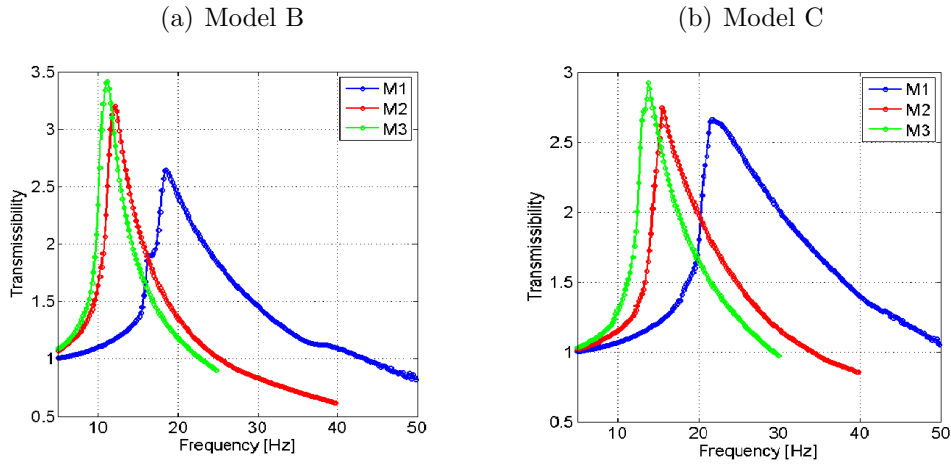


Figure 9: Sine sweep test; Acceleration 2

275 The transmissibility results of the five isolators are compared in Fig. 10.  
 276 This comparison was done for the third level of acceleration and using the  
 277 third mass  $M_3$ . From model A to model E, the resonance frequency increases  
 278 and the amplitude decreases. In addition, the frequency at which the mount  
 279 begins to isolate the vibration. This means that, the higher the density of  
 280 the isolator, the larger the isolation frequency bandwidth.

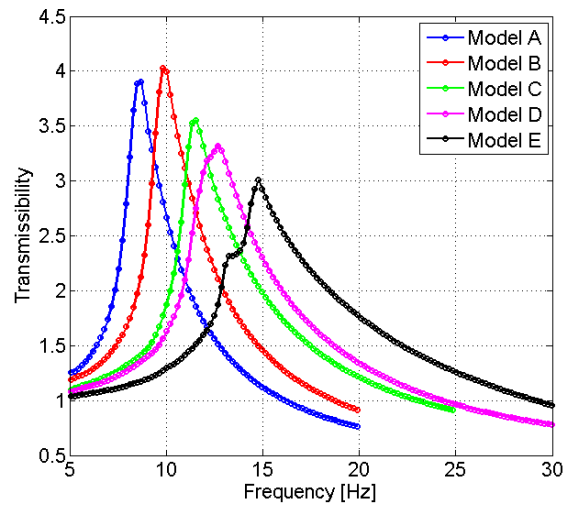


Figure 10: Sine sweep test; Mass 3, Acceleration 3



281 Now, a vibration test was conducted with both increasing and decreasing  
 282 frequency. Experiments were performed using isolator model C, under M3  
 283 and for levels of acceleration of  $2m/s^2$  and  $3m/s^2$ . The graphs of the run up  
 284 sweep and run down sweep are shown in Fig. 11(a, b); the down sweep peak  
 285 shifts away from the up sweep peak. It is notably that the hysteresis and the  
 286 jump phenomenon have been observed [28]. These are the characteristic of  
 287 the softening behavior of the metal mesh isolator.

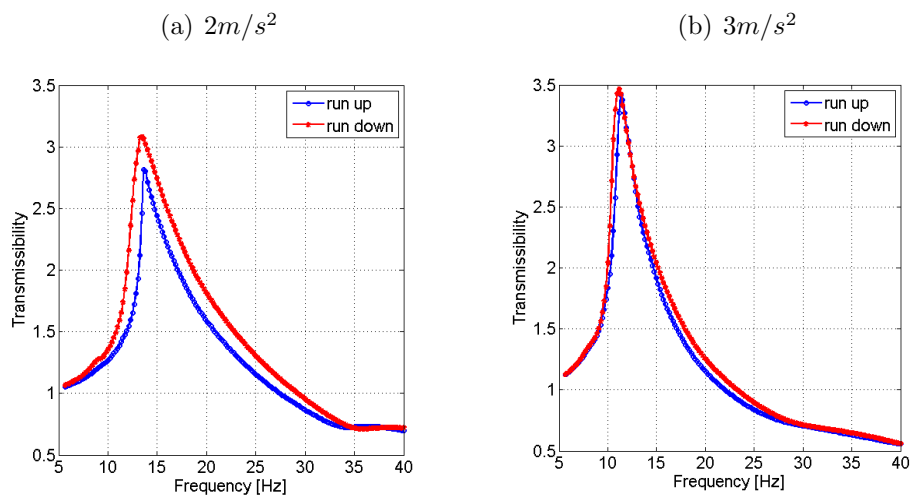


Figure 11: Sine sweep test; Model C, Mass 3

#### 288 4.4. Nonlinear modelling

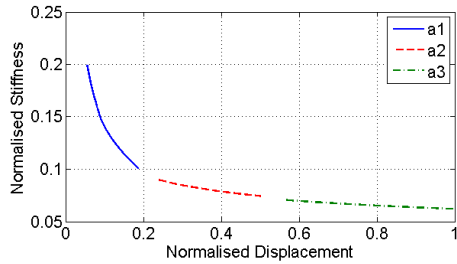
##### 289 4.4.1. Application of the method

290 The transmissibilities measured for the three level of excitation have been  
 291 analysed with CONCERTO approach which was established in section 2 and  
 292 validated in Section 3. For sake of space, only the results obtained with  $M2$   
 293 will be presented.

294 Figs. 12 – 16 show the variation of natural frequency and damping as func-  
 295 tion of displacement. The data shown in these figures. have been normalised.  
 296 The normalisation ratio of the Stiffness and Damping against the amplitude  
 297 of vibration displacement is consistent rather than random.

298

(a) Normalised Stiffness Vs. Normalised Displacement



(b) Normalised Damping Vs. Normalised Displacement

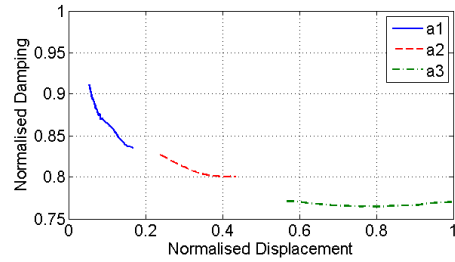
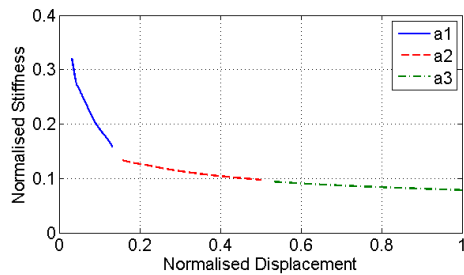


Figure 12: Extracted stiffness and damping from experimental data; Model A, Mass 2

(a) Normalised Stiffness Vs. Normalised Displacement



(b) Normalised Damping Vs. Normalised Displacement

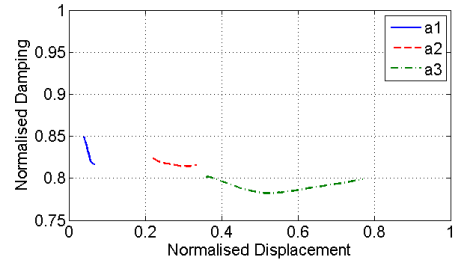
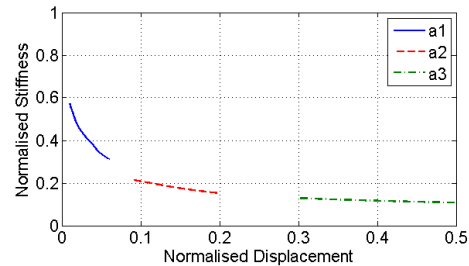


Figure 13: Extracted stiffness and damping from experimental data; Model B, Mass 2

(a) Normalised Stiffness Vs. Normalised Displacement



(b) Normalised Damping Vs. Normalised Displacement

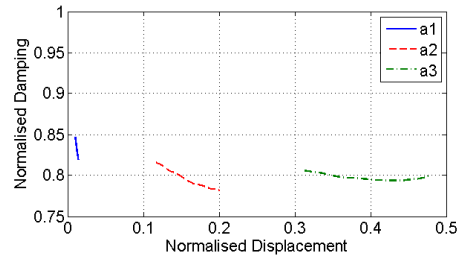
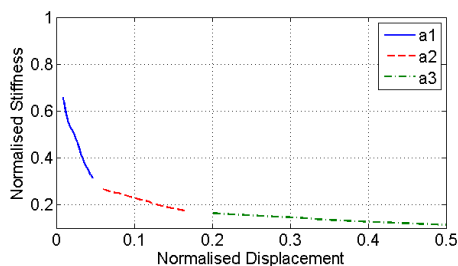


Figure 14: Extracted stiffness and damping from experimental data; Model C, Mass 2

(a) Normalised Stiffness Vs. Normalised Displacement



(b) Normalised Damping Vs. Normalised Displacement

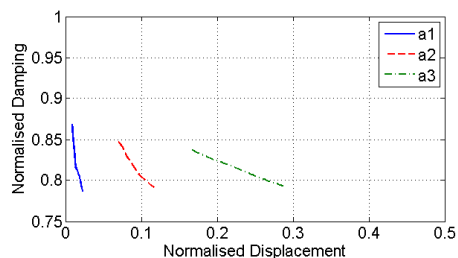
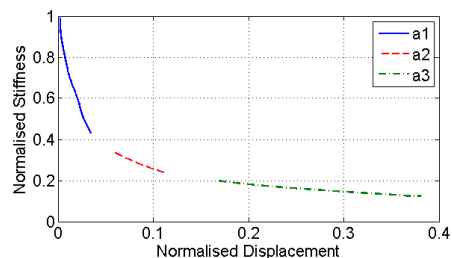


Figure 15: Extracted stiffness and damping from experimental data; Model D, Mass 2

(a) Normalised Stiffness Vs. Normalised Displacement



(b) Normalised Damping Vs. Normalised Displacement

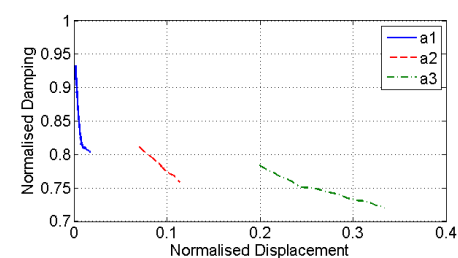


Figure 16: Extracted stiffness and damping from experimental data; Model E, Mass 2

299 These Figs. show that the stiffness and the damping decrease with the  
300 increasing of the displacement. As the level of excitation increases, the re-  
301 sponse displacement increases too while the values of stiffness and damping  
302 decrease. What is remarkable is that, the softening type nonlinearity of the  
303 mesh isolator is clearly visible, similar to what was shown in section 4.3.  
304 On the other hand, we notice that, from isolator A to isolator E, the stiffness  
305 increases. This fact is due to the manufacturing and knit method of each  
306 isolator.

307

#### 308 4.4.2. Identification of the nonlinear parameters of the isolator

309 The MATLAB basic fitting approach is applied to the curves extracted  
310 from CONCERTO, shown in Figs. 12 – 16, to determine the function of the

311 Stiffness and Damping. The functions of fitted curve stiffness and damping  
 312 from the curve fitting are as follows:

313

$$K_{fitted} = \alpha_1 + \alpha_2 Z + \alpha_3 Z^2 \quad (23)$$

314

$$C_{fitted} = \mu_1 + \mu_3 Z^2 \quad (24)$$

315 where  $(\alpha_1, \alpha_2, \alpha_3)$  and  $(\mu_1, \mu_3)$  are the coefficients determined from MATLAB  
 316 basic fitting.

317 Combining the equations (23) - (24) and the equivalent stiffness (Eq. (25))  
 318 and damping (Eq.(26)) functions proposed by [29], the nonlinear stiffness  
 319 coefficients  $(k_1, k_2, k_3)$  and the nonlinear damping coefficients  $(c_1, c_3)$  of the  
 320 isolator can be identified.

321

$$K_{eq} = k_1 + \frac{8}{3\pi} k_2 Z + \frac{3}{4} k_3 Z^2 \quad (25)$$

322

$$C_{eq} = c_1 + \frac{3}{4} \omega^2 c_3 Z^2 \quad (26)$$

323 As an example, the measured transmissibility curve of the isolator type A,  
 324 obtained with  $M2$  excited by the second acceleration ( $a_2 = 2m/s^2$ ) is plotted  
 325 as blue line in Fig. 17. In the same figure, the numerical solution using direct  
 326 integration using *ODE45* is shown for comparison.

327

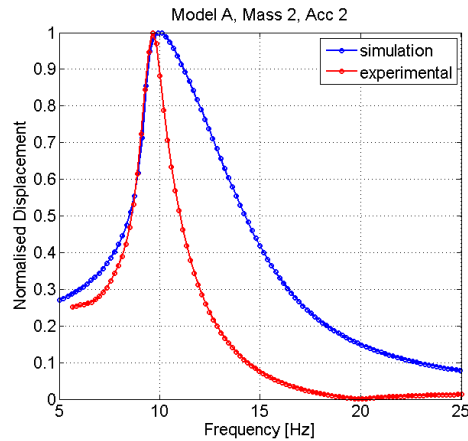


Figure 17: Comparison between numerical simulation and measured data; Model A, Mass 3, Acceleration  $2 m/s^2$

328 Fig. 17 indicates the good agreement between simulations and exper-  
329 imental in the first branch (before peak). Otherwise, the most important  
330 particularity is the adjacency in the resonant frequency and the amplitude  
331 of the resonance is almost closely. These prove the validity of the method as-  
332 sumption to identify the dynamic characteristic of the isolator from measured  
333 data, as mentioned in [27]. The shift between curves in the second branch  
334 (after peak) is similar to results as showing in [27]. The shift might be related  
335 to the identified coefficients of damping that has been implemented in the  
336 model (defined in Eq. (21)).The function of damping, defined in [30], that  
337 the damping force is a combination of coulomb damping, quadratic damping  
338 and viscous damping, could be implemented in the model to achieve a good  
339 coherence.

## 340 5. Conclusion

341 Nonlinearities in structural dynamics are common in real structures. The  
342 identification of nonlinearity parameters from experimental data is an im-  
343 portant step to obtain a reliable and precise numerical model which will  
344 ensure a better understanding of their dynamical behaviour. This paper re-  
345 views the state of the art of the theory of vibration isolation and presents  
346 several types of nonlinear isolators. Thus, Different methods of identifica-  
347 tion are presented. One of them is investigated in order to characterise the  
348 dynamic behaviour of a SDOF system. This approach consists of realizing  
349 several steps: firstly, this method is compared with an existent identification  
350 method to validate it; then, a practical application to anti vibration isolator  
351 is presented and the linear and nonlinear parameters are extracted to be used  
352 for building a theoretical model which is used for numerical simulation. The  
353 agreement between the simulated and measured results is acceptable. But,  
354 errors are introduced in the estimation of damping due. The cause of these  
355 errors has not been fully understood and it can be speculated that this is  
356 the jump phenomenon effect. Most importantly, future works will focus on  
357 three different aspects: for instance, further exploration will be done to iden-  
358 tify the limitations in order to improve the method presented; in addition,  
359 these works will investigate the influence of the temperature in the behaviour  
360 of the nonlinear isolator; moreover, future research should also consider the  
361 identification issues arising from the dynamic driving point stiffness using  
362 impact test.

363 **References**

- 364 [1] Z. M. Ripin, O. L. Ean, Dynamic characterization of engine mount at  
365 different orientation using sine swept frequency test, in: Regional con-  
366 ference on mechanical and aerospace technology, 2010, pp. 1–6.
- 367 [2] P. Polach, M. Hajžman, Design of characteristics of air-pressure-  
368 controlled hydraulic shock absorbers in an intercity bus, *Multibody Sys-  
369 tem Dynamics* 19 (1-2) (2008) 73–90.
- 370 [3] R. Ibrahim, Recent advances in nonlinear passive vibration isolators,  
371 *Journal of sound and vibration* 314 (3) (2008) 371–452.
- 372 [4] C. Yilmaz, N. Kikuchi, Analysis and design of passive band-stop filter-  
373 type vibration isolators for low-frequency applications, *Journal of Sound  
374 and Vibration* 291 (3) (2006) 1004–1028.
- 375 [5] J. Winterflood, D. G. Blair, B. Slagmolen, High performance vibration  
376 isolation using springs in euler column buckling mode, *Physics Letters  
377 A* 300 (2) (2002) 122–130.
- 378 [6] N. Du Plooy, P. Heyns, M. Brennan, The development of a tunable  
379 vibration absorbing isolator, *International journal of mechanical sciences*  
380 47 (7) (2005) 983–997.
- 381 [7] X. Gao, Q. Chen, H. Teng, Modelling and dynamic properties of a novel  
382 solid and liquid mixture vibration isolator, *Journal of Sound and Vibra-  
383 tion* 331 (16) (2012) 3695–3709.
- 384 [8] M. Yamamoto, Compression spring, Japan, Japanese Patent (1992) 04–  
385 370427.
- 386 [9] W. A. Courtney, Preliminary investigations into the mechanical prop-  
387 erties and potential applications of a novel shock absorbing liquid, Uni-  
388 versity of Manchester, 1998.
- 389 [10] W. Courtney, S. Oyadiji, Preliminary investigations into the mechanical  
390 properties of a novel shock absorbing elastomeric composite, *Journal of  
391 Materials Processing Technology* 119 (1) (2001) 379–386.

- 392 [11] D. L. Platus, Negative-stiffness-mechanism vibration isolation systems,  
393 in: San Jose-DL tentative, International Society for Optics and Photonics,  
394 1992, pp. 44–54.
- 395 [12] A. Carrella, M. Brennan, T. Waters, V. Lopes, Force and displacement  
396 transmissibility of a nonlinear isolator with high-static-low-dynamic-  
397 stiffness, *International Journal of Mechanical Sciences* 55 (1) (2012) 22–  
398 29.
- 399 [13] S.-H. Youn, Y.-S. Jang, J.-H. Han, Development of a three-axis hybrid  
400 mesh isolator using the pseudoelasticity of a shape memory alloy, *Smart  
401 Materials and Structures* 20 (7) (2011) 075017.
- 402 [14] L. Jezequel, C.-H. Lamarque, Analysis of non-linear dynamical systems  
403 by the normal form theory, *Journal of sound and vibration* 149 (3) (1991)  
404 429–459.
- 405 [15] R. Lin, Identification of the dynamic characteristics of nonlinear struc-  
406 tures, Diss. University of London.
- 407 [16] K. Worden, G. R. Tomlinson, *Nonlinearity in structural dynamics: de-  
408 tection, identification and modelling*, CRC Press, 2000.
- 409 [17] M. Feldman, Non-linear system vibration analysis using hilbert  
410 transform–i. free vibration analysis method ‘freevib’, *Mechanical systems  
411 and signal processing* 8 (2) (1994) 119–127.
- 412 [18] M. Feldman, Non-linear system vibration analysis using hilbert  
413 transform–ii. forced vibration analysis method ‘forcevib’, *Mechanical  
414 Systems and Signal Processing* 8 (3) (1994) 309–318.
- 415 [19] G. Kerschen, K. Worden, A. F. Vakakis, J.-C. Golinval, Past, present  
416 and future of nonlinear system identification in structural dynamics,  
417 *Mechanical systems and signal processing* 20 (3) (2006) 505–592.
- 418 [20] S. Masri, T. Caughey, A nonparametric identification technique for non-  
419 linear dynamic problems, *Journal of Applied Mechanics* 46 (2) (1979)  
420 433–447.
- 421 [21] J. He, D. Ewins, A simple method of interpretation for the modal anal-  
422 ysis of nonlinear systems, in: *International Modal Analysis Conference*,  
423 5 th, London, England, 1987, pp. 626–634.

- 424 [22] D. Göge, M. Sinapius, U. Füllekrug, M. Link, Detection and description  
425 of non-linear phenomena in experimental modal analysis via linearity  
426 plots, *International Journal of Non-Linear Mechanics* 40 (1) (2005) 27–  
427 48.
- 428 [23] H. Rice, Identification of weakly non-linear systems using equivalent  
429 linearization, *Journal of Sound and Vibration* 185 (3) (1995) 473–481.
- 430 [24] P. Guo, Damping system designs using nonlinear frequency analysis ap-  
431 proach.
- 432 [25] A. Cappellini, A. Carrella, M. Feldman, Measuring dynamic nonlinear-  
433 ities using the frequency response and the hilbert transform methods,  
434 in: *PROCEEDINGS OF ISMA2010 INCLUDING USD2010*, 2010, pp.  
435 3087–3097.
- 436 [26] A. Carrella, D. Ewins, Identifying and quantifying structural nonlinearities  
437 in engineering applications from measured frequency response functions,  
438 *Mechanical Systems and Signal Processing* 25 (3) (2011) 1011–  
439 1027.
- 440 [27] A. Carrella, Nonlinear identifications using transmissibility: Dynamic  
441 characterisation of anti vibration mounts (avms) with standard approach  
442 and nonlinear analysis, *International Journal of Mechanical Sciences*  
443 63 (1) (2012) 74–85.
- 444 [28] M. Amabili, M. Pellegrini, M. Tommesani, Experiments on large-  
445 amplitude vibrations of a circular cylindrical panel, *Journal of sound  
446 and vibration* 260 (3) (2003) 537–547.
- 447 [29] G. Wang, G. Zheng, Vibration of two beams connected by nonlinear  
448 isolators: analytical and experimental study, *Nonlinear Dynamics* 62 (3)  
449 (2010) 507–519.
- 450 [30] Z. Hu, G. Zheng, A combined dynamic analysis method for geometrically  
451 nonlinear vibration isolators with elastic rings, *Mechanical Systems and  
452 Signal Processing* 76 (2016) 634–648.