

PARTITIONING OF CHROMIUM IN THE SYSTEM MgO–Al₂O₃–SiO₂–Cr₂O₃ AT 1 atm

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Storage and inertization of toxic wastes containing heavy metals (Cr, Cd, Pb) should be approached by appropriate technological recycling processes. Chromium can be reinserted in a number of crystalline phases forming in the system MgO–Al₂O₃–SiO₂, profiting from petrological knowledge at supersolidus conditions. This way a complete bonding of chromium in a refractory phase assemblage and thus inertization can be obtained.

Phase equilibria were investigated in the spinel, corundum and mullite primary phase fields of the system MgO–Al₂O₃–SiO₂–Cr₂O₃, aimed to study chromium partitioning between solid and liquid phases, at temperatures up to 1560 °C. Six different bulk compositions were prepared: three of them with SiO₂:Al₂O₃ = 1:1 and three with SiO₂:Al₂O₃ = 2:3. All compositions had Cr₂O₃:Al₂O₃ = 1:9 in molar proportions. A first set of runs was performed in platinum capsules, heated in a vertical furnace with controlled atmosphere, and quenched in water.

Preliminary chemical characterization of the phases by electron probe microanalysis shows strong partitioning of chromium relative to coexisting liquids in spinel, corundum–eskolaite series phases and Cr-mullite, for appropriate bulk compositions. Cr₂O₃ content in mullite coexisting with Cr₂O₃-Al₂O₃ solid solutions in the most Al-Si-rich sample is up to 11 wt%; such amount is very close to the upper limit known of chromium solid solubility in the mullite structure, as reported by RAGER et al. (1990). Cr₂O₃ content in glass ranges from 0.3 to 0.9 wt% and Cr₂O₃ increases with the Al₂O₃ content of the liquid phase, in agreement with previous work by SCHWESSINGER & MUAN (1992). Al₂O₃ partitioning between spinel and coexisting liquids shows a major dependence on the composition of the bulk system, i.e. on the composition of the coexisting phases, as found by SCHWESSINGER & MUAN (1992) in Al-poor systems. Relationships between chromium and aluminum partitioning in spinels, Cr-mullite and glass are discussed.

References

- RAGER, H., SCHNEIDER, H. & GRAETSCH, H. (1990). *Am. Mineral.*, **75**: 392–397.
SCHWESSINGER, W.T. & MUAN, A.J. (1992). *Am. Ceram. Soc.*, **75**: 1390–1398.