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# The Cutting Edge – Micro-CT for Quantitative Toolmark Analysis of Sharp Force Trauma to Bone

## HIGHLIGHTS

- Micro-CT was demonstrated to be a valuable toolmark analysis and visualization tool
- Quantitative knife toolmark properties can be easily extracted from micro-CT data
- Mechanically made toolmarks differ from those made under more real-world conditions
- Serrated and plain blades produce statistically different toolmark properties
- Toolmarks correlate with knife properties allowing successful predictive modelling

## ABSTRACT

Toolmark analysis involves examining marks created on an object to identify the likely tool responsible for creating those marks (e.g., a knife). Although a potentially powerful forensic tool, knife mark analysis is still in its infancy and the validation of imaging techniques as well as quantitative approaches is ongoing. This study builds on previous work by simulating real-world stabbings experimentally and statistically exploring quantitative toolmark properties, such as cut mark angle captured by micro-CT imaging, to predict the knife responsible. In experiment 1 a mechanical stab rig and two knives were used to create 14 knife cut marks on dry pig ribs. The toolmarks were laser and micro-CT scanned to allow for quantitative measurements of numerous toolmark properties. The findings from experiment 1 demonstrated that both knives produced statistically different cut mark widths, wall angle and shapes. Experiment 2 examined knife marks created on fleshed pig torsos with conditions designed to better simulate real-world stabbings. Eight knives were used to generate 64 incision cut marks that were also micro-CT scanned. Statistical exploration of these cut marks suggested that knife type, serrated or plain, can be predicted from cut mark width and wall angle. Preliminary results suggest that knives type can be predicted from cut mark width, and that knife edge thickness correlates with cut mark width. An additional 16 cut marks walls were imaged for striation marks using Scanning Electron Microscopy with results suggesting that this approach might not be useful for knife mark analysis. Results also indicated that observer judgements of cut mark shape were more consistent when rated from micro-CT images than light microscopy images. The potential to combine micro-CT data, medical grade CT data and photographs to develop highly realistic virtual models for visualisation and 3D printing is also demonstrated. This is the first study to statistically explore simulated real-world knife marks imaged by micro-CT to demonstrate the potential of quantitative approaches in knife mark analysis. Findings and methods presented in this study are relevant to both forensic toolmark researchers as well as practitioners. Limitations of the experimental methodologies and imaging techniques are discussed, and further work is recommended.

## Keywords

Micro-CT

Toolmark analysis

Cut marks

Knife / Knives

Scanning electron microscopy (SEM)

Striations

1 **1.0 INTRODUCTION**

2 The most common method of murder in the UK is through the use of sharp instruments such as knives [1,2].  
3 Forensic pathologist typically conduct toolmark analysis to determine the type of instrument and level of force  
4 used, the trajectory of the weapon during impact, and the position of the victim and perpetrator during the  
5 assault [3]. No tool type produces exactly the same toolmark, which makes analysis of the remaining marks a  
6 powerful forensic method. [4]. Toolmark Analysis of Sharp Force Trauma covers a broad range of tools [5]  
7 including saw marks [6-10] and hacking marks [11-13], typically found in body dismemberment, and knife marks  
8 [13-21] seen in fatal stabbings – the will be examined in this study.

9  
10 In knife mark analysis experiments the simulation of real-world stabbings is difficult and therefore it is not  
11 surprising that previous work have started with tightly controlled experimental produces. These often use  
12 defleshed or dry bone samples which are clamped whilst toolmarks are made by either the experimenters [17-  
13 19] or by some mechanical means [15,20-21]. However, knife type distinctions are more difficult when  
14 toolmarks are made in real-world conditions when factors such as tissue presence, bone elasticity [22], knife  
15 impact and knife trajectory are more variable. Indeed, using more realistic conditions Ferllini (2012)  
16 demonstrated, contrary to previous consensus, it was not possible to determine knife type from the toolmarks  
17 due to significant variability in their properties [23]. This is concerning as toolmark analysis has come under  
18 legal scrutiny in recent years, via the Daubert Standards introduced by the US Supreme Court [24] and Section  
19 20 of the UK Forensic Science Regulator's Code of Practice.

20  
21 Traditional light microscopy has been the primary imaging method for toolmark analysis [25, 26-27]. However,  
22 although possible [28] determining quantitative toolmark properties with this method can be unreliable [29].  
23 Furthermore, without destructive methods, toolmark information that is not visible from the surface, such as  
24 wall angle and depth, cannot be obtained [30]. Fortunately, alternative methods are being developed. Scanning  
25 Electron Microscopy (SEM) has been used to measure knife mark widths [31, 20], and is currently unique in  
26 being able to reveal striation patterns imprinted on cut mark walls which are strongly diagnostic for determining  
27 saw type [21]. Numerous studies aimed at identifying knife striations in costal cartilage have produced mixed  
28 results [21, 23, 31-35] and the authors know of no studies investigating knife striations in bone. Optical laser  
29 scanning can capture 3-dimensional (3D) data at a resolution around 100µm+ [36]. This has been used for;  
30 crime scene scanning [37], traffic accident documentation [38], blunt force injury capture [39-41], and model  
31 creation for 3D printing [42-43]. Sansoni et al (2009) provided initial support that laser scanning could also be  
32 used in knife and saw marks analysis [36]. Crucially though none of the above methods allow for the internal  
33 toolmark properties to be captured non-destructively [44-45]. Although Medical grade CT has been shown to  
34 be an effective method for identifying the presence of toolmarks in-situ, [46-47] its relatively poor spatial

35 resolutions ( $>300\mu\text{m}$ ) precludes it as an alternative to microscopy for extracting toolmark properties [28, 30,  
36 48]. However, micro-CT is likely to be more appropriate for the extraction of toolmarks properties due to its  
37 significantly higher spatial resolution ( $0.5\text{-}100\mu\text{m}$ ) [14].

38

39 The application of micro-CT in forensic investigations has been pioneered by Thali et al [14], Ritty et al [48] and  
40 others, applying it directly to toolmark analysis [9, 17, 47, 49-50]. Thali et al created puncture marks in pork  
41 shoulders and using micro-CT took 2D slices of the puncture marks before visually overlaying the knife blade tip  
42 to suggest a match [14]. Ritty et al described and demonstrated, with a small sample of different bone traumas,  
43 the potential of micro-CT for forensic science [48]. Capuani et al's study however suggested that micro-CT could  
44 not be used to distinguish between knife marks, however it was noted that their sample size was small [17].  
45 Gaudio et al used cone beam CT to image puncture marks on bone at a relatively low resolution of  $100\text{-}300\mu\text{m}^3$   
46 before exporting the data as 3D mesh models to Geomagic Studio where measurements of the length, depth  
47 and width were taken [50]. The errors in measuring the toolmark geometries were  $\pm 0.6\text{mm}$  with the author  
48 describing the 3D reconstructions as "*extremely realistic 3D models*" – the present authors suggest that this can  
49 be much greater with current technology. Furthermore, micro-CT has also been recommended as an effective  
50 method for saw mark analysis [9]. A recent study by Pelletti et al showed that micro-CT allowed for clear  
51 objective measurements of saw marks with high agreement across different raters [10]. Baier et al, showed  
52 how micro-CT could be used successfully in a homicide case and, although no formal toolmark analysis was  
53 performed, the authors noted that micro-CT did allow for excellent visualisation of toolmark properties [44].  
54 Finally, other non-sharp force trauma toolmark studies, such as those by Giraudo et al, have demonstrate micro-  
55 CT as a useful tool for gunshot residue analysis [51]. Although these few studies show great potential for micro-  
56 CT as a non-destructive toolmark imaging technology, the previous studies contained only a small number of  
57 cut marks with little to no quantitative toolmark analysis conducted. Asides from quantitative methods, micro-  
58 CT has other benefits in toolmark analysis. For example, it allows the possibility of creating high resolution 3D  
59 models that can be fused with medical CT scans – such as placing a toolmarked rib its anatomical context.  
60 Photographs of the defleshed toolmarks can be mapped onto the fused model providing additional colour  
61 information such as bone staining. Susepected knives and these 3D models could be imported into the 3D digital  
62 environment allowing digital attempts of weapon-wound matching. These 3D models could be printed and used  
63 as visual props for forensic investigators or a jury [42-43].

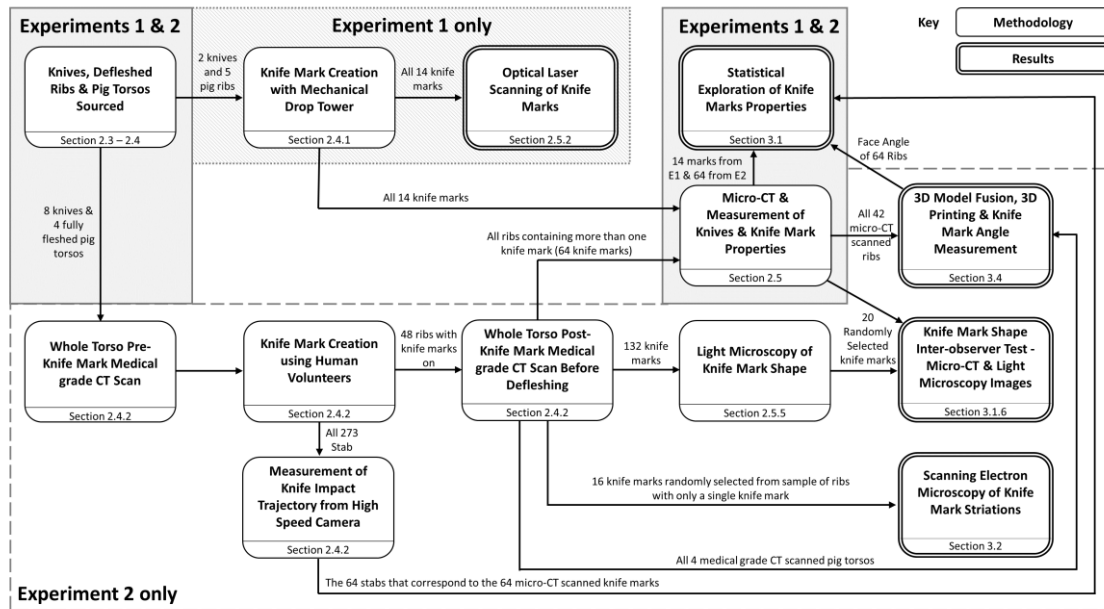
64

65 In summary, the current study aims to evaluate a range of toolmark analysis imaging methods and 3D  
66 visualisation techniques and determine whether these methods can identify toolmark properties that allow for  
67 the statistical determination of knife type from knife marks created on bone as a result of a simulated stabbing  
68 incident.

69 2.0 MATERIALS AND METHODS

70 2.1 Methodology Summary

71 Given the complexity of the methodology i.e. two experiments, various imaging methods assessed, and  
 72 different analyses performed, a diagrammatic summary of the methodology is presented [Fig.1.].

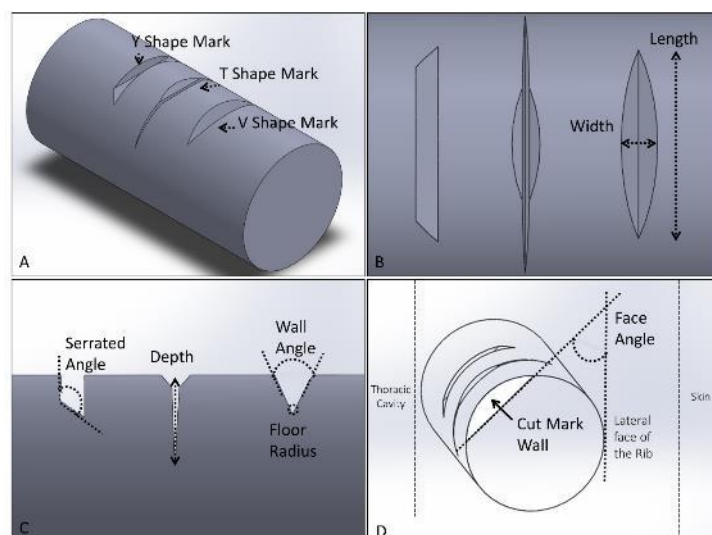


73  
 74 Fig. 1. Diagrammatic summary of the study including experiment 1 and 2, each different imaging method and  
 75 analysis and which section of the article to reference

76  
 77 2.2 Terminology

78 Toolmarks resulting from sharp instruments such as knives are often called cut marks and can be classified into  
 79 clefts, punctures or incisions [5]. Previous work has already demonstrated how micro-CT could be used to  
 80 analyse puncture marks [14], therefore the focus of this study is incision cut marks. Given the lack of  
 81 standardisation in the literature regarding toolmark terminology, specific definitions are provided [Fig. 2.].

82

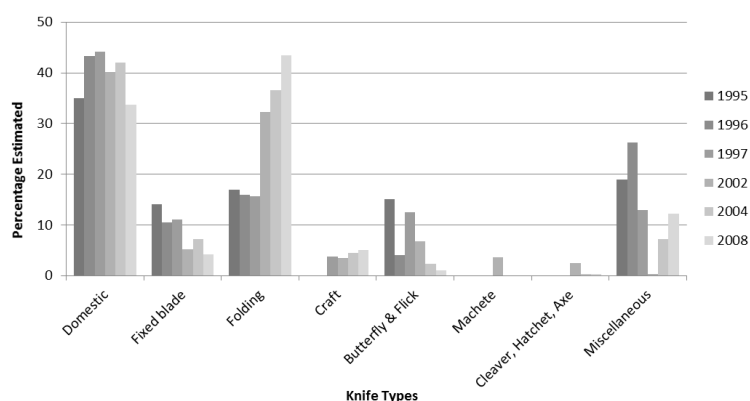


83

84 **Fig. 2.** Cut mark terminology A) 3D model examples of cut mark shapes, Y, T and V, usually made by different  
 85 knife types B) The width is defined as the minimum distance between the edges of the cut mark and is measured  
 86 at the surface of the bone thereby does not include cut mark wastage. Cut mark length is the minimum distance  
 87 between the start and end of the cut mark. C) The wall angle is the maximum angle between the two adjacent  
 88 walls intersecting on the cut mark floor. The serrated angle, only present in Y shaped cuts marks, is the maximum  
 89 (obtuse) angle between the wall that does not intersect the floor and its adjacent wall which does. The depth is  
 90 the maximum distance from the cut mark floor to the surface of the bone. The floor radius is the radius of the  
 91 circle whose perimeter is tangential to the two adjacent walls intersecting on the cut mark floor. D) The  
 92 measurement of face angle is described as the angle between the lateral face of the rib (i.e. the face of the rib  
 93 facing away from the body) and the cut mark floor. Striations are observed on the wall of the incision mark  
 94 highlighted white. Note that some of these measures (serrated angle, face angle and floor radius) have not been  
 95 described in previous literature, possibly because they would be difficult to visualise without the use of micro-CT.  
 96

### 97 2.3 Knives Sourced

98 Five confiscated worn knives from the Physical Protection Group of the Metropolitan Police (knives 1-2 and 6-  
 99 8, [Fig. 4.]) with an additional 3 worn kitchen knives (knives 3, 5 & 9, [Fig. 4.]). One serrated (knife 4) and one  
 100 plain knife (knife 5) were used in Experiment 1 and four serrated and four plain knives were used for Experiment  
 101 2 (knife 4 was used in both experiments). Quantitative measures of the knife properties [Fig. 5.] as  
 102 recommended by Ferrilli (2012) [23], are presented [Table. 1].



103

104 **Fig. 3.** Classes of knives that are either confiscated from prisoner's property or confiscated from the street  
 105 between 1995 and 2008 by the Physical Protection Group of the Metropolitan Police [52].

Table 1

Properties of knives used in Experiments 1 and 2

Key	Knife Type	Individual Knife	Tip Angle (°)	Edge Angle (°)	Serrated angle (°)	Edge Thickness (mm)
1	Serrated	Steak <sup>1</sup>	45	23	164	0.86
2	Serrated	Fishing <sup>2</sup>	60	34	158	0.77
3	Serrated	Pairing <sup>2</sup>	42	37	146	0.61
4	Serrated	Steak <sup>2</sup>	49	50	140	1.03
5*	Plain	Vegetable <sup>4</sup>	50	42	n/a	0.88
6	Plain	Folding <sup>4</sup>	57	29	n/a	0.42
7	Plain	Cook's <sup>3</sup>	70	44	n/a	0.33
8	Plain	Cleaner <sup>3</sup>	34	35	n/a	0.67
9	Plain	Carving <sup>4</sup>	75	23	n/a	0.31

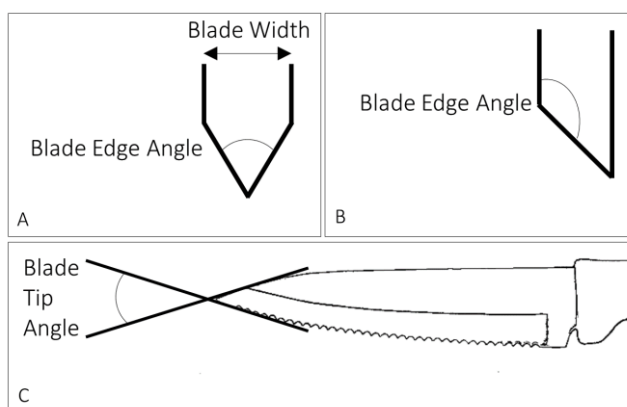
<sup>1</sup> Double serration    <sup>2</sup> Classic serrations    <sup>3</sup> Flat bevel    <sup>4</sup> Asymmetrical flat bevel    \*Only used in Experiment 1



106

107 Fig. 4. From left to right, Knives 1-4 serrated, 5-9 plain edged. Five Confiscated knives donated by the Physical  
 108 Protection Group of the Metropolitan Police (Knives 1-2 & 6-8), and two knives (Knives 3 & 9) used in experiment  
 109 2. One knife (Knife 5) used solely in experiment 1 along with Knife 5.

110



111

112 Fig. 5. Diagram of knife properties reported in Table 1. A) A Plain blade grind cross section showing the Blade  
 113 Edge Thickness, the thickness of the blade at the top of the cutting edge, and the Blade Edge Angle relating to  
 114 the sharpness of the cutting edge; B) A Serrated blade grind cross section showing the Blade Serrated Angle,  
 115 similar to the serrated angle for cut marks but is only present on serrated blades, is the maximum (obtuse) angle  
 116 between the blade face not intersecting the cutting edge and the adjacent cutting face and C) Blade profile  
 117 showing the Blade Tip Angle relating to the point of the tip

118 **2.4 Knife Mark Procedures**

119 **2.4.1 Experiment 1 Procedure**

120 To understand conflicting findings in the literature, one aim was to compare toolmarks made in a more  
 121 controlled manner (Experiment 1) against those made in a more simulated real-world fashion (Experiment 2).  
 122 Cut marks were created on dry bone using mechanical means [15, 17-18, 21, 35, 46]. To replicate a “push and  
 123 thrust” effect seen in human stabbing kinematics [53], a Home Office Body Armour Drop Test Rig [Fig. 6A.]  
 124 consisting of a 1.9kg missile with plastozote dampers was used. Knife impact energy was specified as 45J  
 125 typically delivered in a human knife attack [54]. Three pig ribs were sourced from a butcher, manually defleshed,  
 126 and air dried prior to testing [18, 20, 15-26]. The ribs were placed on a standard clay backing with approximately  
 127 ¼ of the rib edge in the path of the knife projectile [Fig. 6B.]. 7 marks were generated each by two knives (knives  
 128 4 and 5, [Fig. 6C.]) generating 14 incisions for imaging [Fig. 6D.].



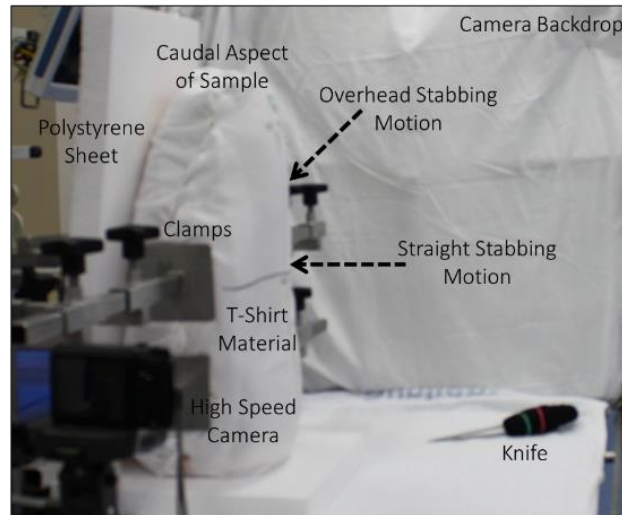
129  
 130 **Fig. 6.** A) Drop Test Rig; B) Knife marking dry rib; C) Two knives used in experiment 1, Knife 4, left and Knife 5  
 131 right; and D) 4 cut marks generated by Knife 4  
 132

133 **2.4.2 Experiment 2 Procedure**

134 In contrast to Experiment 1, Experiment 2 aimed to create more realistic toolmarks. Due to their similarities to  
 135 human tissue [18, 23, 55] and as the torso is the most targeted region during knife attacks [18, 23, 35] four fully  
 136 fleshed pig (*sus scrofa*) torsos were sourced from a medical meat supplier. For practical reasons such as storage  
 137 and medical imaging, the organs were replaced with tightly compacted High-Density Polyethylene bags and the  
 138 samples were then stitched up to mimic typical skin tension. High-Density Polyethylene is similar in density to  
 139 human tissue and would therefore partially simulate blade resistance. To mimic human skin thickness,  
 140 subcutaneous fat was thinned and to create clothing resistance, white T-shirts were then stitched on the torsos  
 141 [23] which also allowed labelling of the individual stab wounds with a fabric pen. As a pre-experiment baseline,  
 142 the whole samples were scanned using a GE ‘Medical’ grade CT system (resolution 300µm) before being  
 143 refrigerated overnight. Rather than rigidly holding the torsos in position, the samples were placed upright so  
 144 that the torso was approximately the anatomical height of an average male torso and then rested against a 5cm  
 145 solid thick polystyrene sheet which was supported by a clamp. This allowed the sample to partially recoil on  
 146 impact to simulate the non-rigid recoil of a human victim [23]. Lightly held at each side to reduce lateral

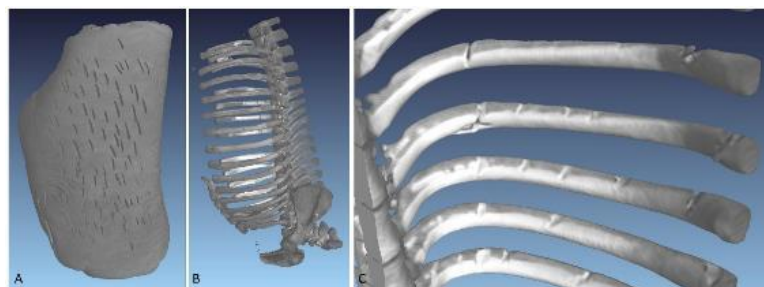


147 movement [Fig. 7.] the samples were mounted with one side of the ribs perpendicular to the human volunteer  
 148 ensuring knife to rib contact. A Casio EX-ZR100 camera recorded each knife impact at 240fps with video  
 149 software used to measure the knife impact trajectory relative to the surface of the sample (serrated knife  
 150 trajectory was later used for analysis).



151  
 152 **Fig. 7.** Pig torso sample with white material outer layer clamped in an upright orientation positioned at average  
 153 torso height prior to cut mark generation by human effort.  
 154

155 Two right handed male volunteers performed underarm and overhead stabs with moderate force, anywhere  
 156 on the sample between ribs 4-10, thereby not restricting the volunteers to adopt an unnaturally precise action.  
 157 10 stabs per volunteer per stab type and per knife was planned, equating to 320 stabs. However, two of the  
 158 serrated knives broke (Knife 1 snapped midway along the blade after 7 impacts and Knife 2 snapped at the  
 159 handle after 26 impacts) leading to 273 stabs in total. The volunteers noted that the serrated blades allowed  
 160 for a much more “penetrating” and “controlled” stabbing and that wider knives didn’t penetrate very far often  
 161 stopping with just the tip perforating the skin presumably due to the intercostal rib spaces. Samples were  
 162 scanned again using medical grade CT (resolution 300µm) with the tissue cut marks now clearly visible from the  
 163 scans [Fig. 8.]. This provided baseline scans of the ribs in their anatomical positions, allowing for subsequent  
 164 model fusion with the micro-CT data. Following medical CT scanning the pig samples were stored overnight in  
 165 a fridge.



166  
 167 **Fig. 8.** A) Medical grade CT scan of the tissue B) bone from a pig torso and C) cut marks sample following human  
 168 stab cut mark generation conducted in experiment 2.

169 The ribs were manually dissected out by a trained anatomist, ensuring no confounding cut marks were created.  
 170 A mechanical saw separated the ribs at the spine ends and a surgical knife cut between the intercostal spaces  
 171 to separate each individual rib. It was noted that the ribs stabbed with Knife 3 were shattered, and although a  
 172 single rib was salvaged, the rest were discarded. Defleshing and preparing the rib samples was done using a  
 173 chemical antiformin solution method proposed by Snyder et al [56] (for alternative methods including burying,  
 174 water maceration, mechanical removal, boiling, biological detergent, bleach, use of dermestid beetles and  
 175 chemical solutions, see [57-65]). The antiformin solution was prepared by mixing 150g of sodium carbonate  
 176 with 250mL water and 100g of calcium hypochlorite with 750mL water. These solutions are then combined to  
 177 form a 1L sodium carbonate – calcium hypochlorite solution and then continually stirred over the course of 3-  
 178 4 hours. 150g of sodium hydroxide was added to 1L of water before combining with sodium carbonate to create  
 179 a concentrated calcium hypochlorite solution. The antiformin solution diluted 1:8 with water was slowly heated  
 180 to approximately 85°C and the rib samples placed in for approximately 3 minutes with constant monitoring. The  
 181 samples were then removed and rinsed thoroughly in warm water removing any remaining soft tissue with a  
 182 sponge. Degreasing was done by simmering the samples in a 50% ammonia solution for approximately 4 hours.  
 183 They were then left to air dry for 24 hours before being placed in a 1-3% hydrogen peroxide solution for  
 184 approximately 1 hour to allow slight whitening and preservation. The samples were left to air dry for 2-3 days  
 185 and the labels were replaced with ink labels written on the bone surface. An example of two ribs defleshed with  
 186 the toolmarks produced by Knife 4 [Fig. 9A.] and 8 [Fig. 9B]. is shown below. Four samples were damaged due  
 187 to experimenter error in the form of prolonged exposure to the antiformin solution and were therefore  
 188 removed from further analysis. The 42-remaining ribs contained 132 cuts marks of varying types.



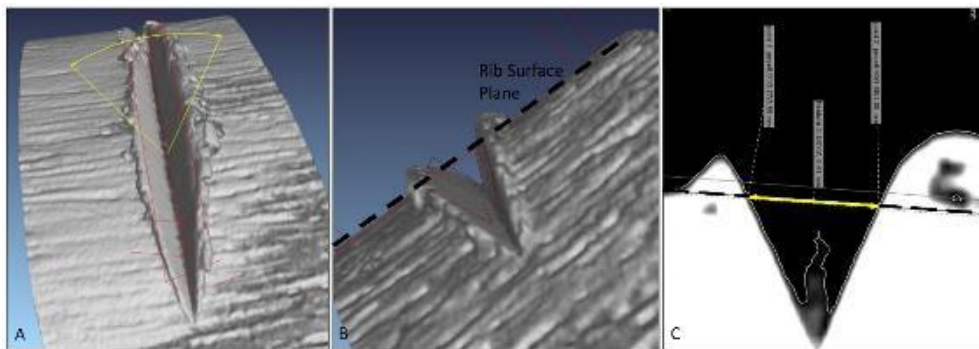
189  
 190 *Fig. 9. Defleshed pig rib from experiment 2 with A) 7 cut marks made by knife 4; and B) 3 marks made by knife 8*

191 **2.5 Imaging**

192 **2.5.1 Micro-CT Imaging**

193 Using a Nikon XT H 320LC Micro-CT scanner, each rib was scanned individually with resolutions between 10-  
 194 30 $\mu$ m. Scanning parameters were 90kV, 6W, 2 second exposure, no filter and 6-14 magnification resulting in  
 195 scan times around 3 hours per rib. The data were reconstructed using Nikon's Proprietary software, *CT Pro* and  
 196 then exported to VGStudio Max for toolmark measurements [Fig. 10.] using the same process documented in  
 197 Thornby et al [66]. The toolmark properties [Fig. 2.] were then measured in VGStudio Max.

198 All 14 incisions from Experiment 1 were scanned. In experiment 2, cleft (15 marks) and puncture (19 marks)  
 199 marks were filtered out prior to imaging. As micro-CT scanning is time consuming (approximately 3 hours per  
 200 scan) and expensive, an a-prior decision was made to only scan ribs containing 2 or more toolmarks. The total  
 201 number of marks micro-CT scanned in experiment 2 was 64, with 33 created by serrated knives and 31 by plain  
 202 knives. The number of cut marks micro-CT scanned at the individual knife level was; 0, 3, 7, 23, 8, 11, 8, 4 for  
 203 Knives 1-9 respectively. In total, 64 incisions were scanned in Experiment 2. Each knife blade was also scanned  
 204 (parameters 225kV, 17W, 1.4 second exposure, 1mm copper filter and 1-10 magnification) before being  
 205 reconstructed and exported as surface files.



206  
 207 **Fig. 10.** Example of virtual measurement of cut mark micromorphological on V shaped micro-CT scanned cut  
 208 mark. A) Wall angle measurement; B) Width measurements; C) 2D view cross section of width measurement

209  
 210 **2.5.2 Optical Laser Scanning**

211 Following pilot work by Sansoni et al (2009) [36], we assessed the effectiveness of optical laser scanning for  
 212 toolmark analysis. A Nikon K6 10 Series manual measurement arm was used to scan all 14 cut marks from  
 213 Experiment 1. The ribs were lightly clamped and scanned at approximately 120 $\mu$ m, creating point cloud data  
 214 that was exported to Geomagic Studio as 3D polygon data. However, it was difficult to capture the visible cut  
 215 mark interior and often resulted in incomplete mesh surface data unsuitable for further analysis. No additional  
 216 analysis or laser scanning was performed.

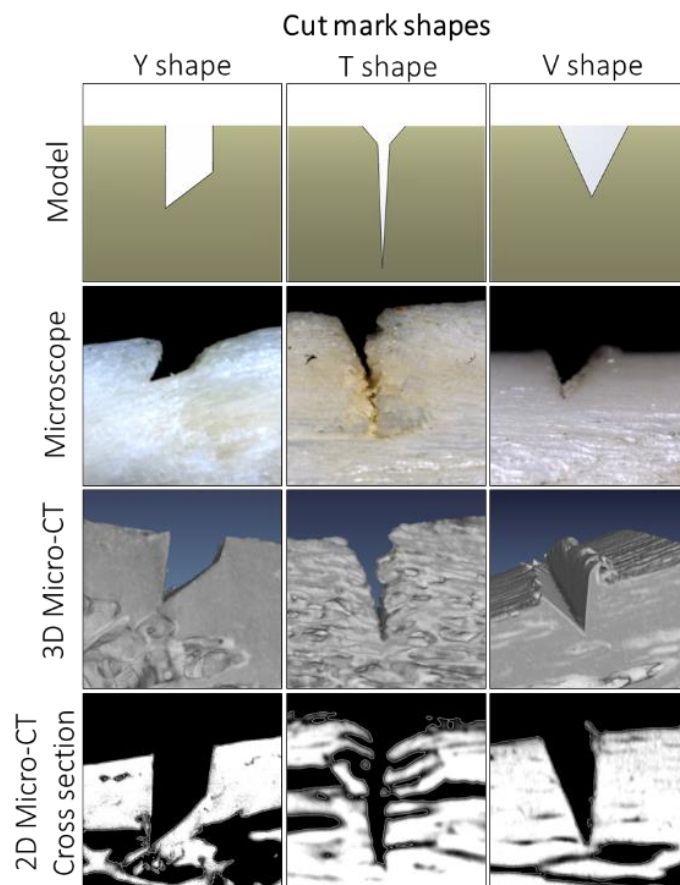
217

218 **2.5.3 Scanning Electron Microscopy**

219 Eight serrated cut marks and eight plain cut marks were randomly selected from ribs that were filtered out from  
220 micro-CT scanning due to only having a single cut mark per rib. To separate cut mark walls, the ribs were  
221 carefully sawn from the underside of the cut mark to the cut mark floor. One was completely sawn through and  
222 SEM imaged providing baseline saw striations [23]. Following the separation of the walls, samples were cut to  
223 size, fixed to metal studs with a silver paint, gold sputtered and then imaged in a Sigma SEM machine (lateral  
224 spatial resolutions  $\approx 3\mu\text{m}$ ).

225 **2.5.5 Light Microscopy**

226 Consistent qualitative assessment of knife toolmark across forensic practitioners is desired when categorising  
227 toolmark shape. The levels of agreement, measured as inter-observer reliability, between 10 participants for  
228 the categorisation of toolmark shape was compared between micro-CT and light microscopy. A Nikon SMZ 745T  
229 microscope, captured images of the cut marks in experiment 2 to compare cut mark shape classification  
230 objectivity with micro-CT images. 10 participants (aged 18-43, 4 females) from the university with no prior  
231 knowledge of toolmark analysis classified images of cut mark shapes based on micro-CT cross-sections images  
232 and microscope images [Fig. 11.]. Participants completed a questionnaire which included examples of pre-  
233 classified cut mark shapes as training before judging 20 paired microscope and micro-CT cut marks shapes,  
234 presented in a random order, as either 'V', 'Y', 'T', 'neither' or 'unsure'. Interobserver agreement was assessed  
235 using; Fliess's Kappa, Krippendorff's alpha and average pairwise % agreement. Criteria for 'good' agreement in  
236 each test is 0.7+, 0.6+ and 75%+ respectively [67-72].



237

238 **Fig. 11.** Example cut mark shapes Y, T and V presented as idealised model, microscope image, 3D micro-CT image  
 239 and 2D micro-CT cross section. Images like the ones above were given separately to participants to classify the  
 240 cut mark shape as either V, T, Y, 'neither' or 'unsure'

241 **2.5.6 Model Fusion and Visualisation**

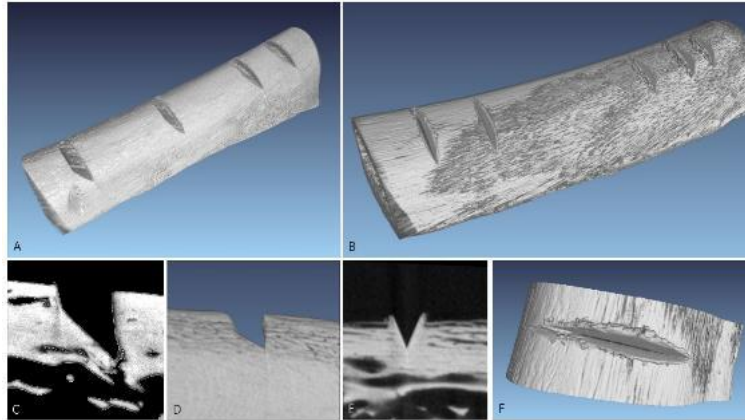
242 Medical grade CT, micro-CT, laser scanning and photographs from experiment 2 were used to develop 3D  
 243 models that facilitated data storage and processing, visualisation, 3D printing and virtual analysis. The Medical  
 244 CT 3D data provided relatively low resolution models (300µm) providing anatomical context for individual  
 245 micro-CT scanned models. High resolution micro-CT surface data of bone was extracted using the method  
 246 described by Norman et al (2014) and was used to combine the micro-CT and medical CT data [73-74]. Key  
 247 regions of interest e.g. cut marks or the actual knife blades, were kept at full resolution (~30µm) whilst  
 248 contextual information was reduced in fidelity enabling file size reduction from approximately 40GB to  
 249 approximately 40Mb. This stage is crucial to allow fusion of all the micro-CT scanned ribs with the medical CT  
 250 scanned torso as without it the file size would be too great to handle in Geomagic Studio (a 3D mesh software)  
 251 with currently available systems. The knife blade scans were imported in Geomagic Studio in as free floating  
 252 models. Digital photos of the ribs and knives were taken to capture all available surface detail. These photos  
 253 were mapped onto the micro-CT rib models using 'Texture Mapping' in Geomagic Studio producing high  
 254 resolution coloured surface models that facilitated data storage/processing, visualisation, 3D printing and  
 255 virtual analysis. Finally, these 3D models were 3D printed with a resolution of 40µm using a Fortus 400mc Printer

256 3.0 RESULTS

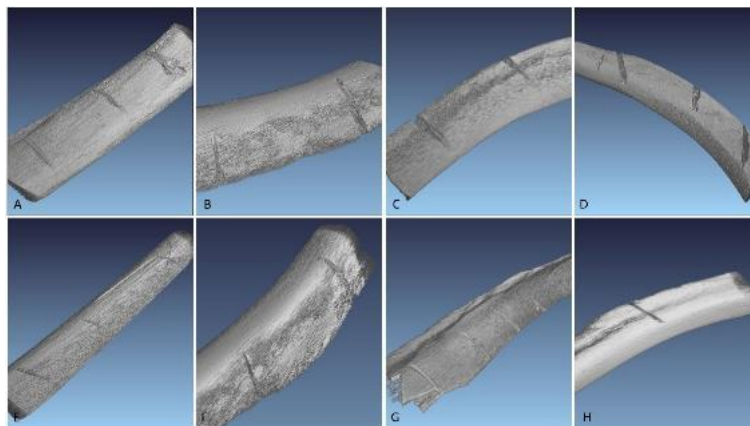
257 3.1 Toolmark Analysis

258 3.1.1 Knife type differences

259 In Experiment 1, 14 toolmarks were mechanically created on dry pig bone using one serrated and one plain  
 260 edged blade. The authors noted that quantitatively and qualitatively these mechanically made toolmarks were  
 261 very uniform and clean [Fig. 12.]. In experiment 2, 64 incision marks were micro-CT scanned for analysis and  
 262 these were notably more variable both within and between individual knives [Fig. 13.].



263  
 264 Fig. 12. Experiment 1 Micro-CT image of: A) Four cut marks from a serrated Knife, (knife 4); B) Five cut marks  
 265 from by a plain Knife (knife 5); C) 2D cross section of ideal Y shaped cut mark from serrated Knife; D) 3D Y shaped  
 266 cut mark from serrated blade; E) 2D cross section of ideal V shaped cut mark from a plain blade and F) 3D top  
 267 down view of cut mark from a plain knife  
 268



269  
 270 Fig. 13. Experiment 2 Micro-CT images of: A) Three cut marks made by Knife 1; B) Two cut marks made by Knife  
 271 2; C) Two cut marks made by Knife 3; D) Four cut marks made by Knife 4; E) Four cut marks made by Knife 6; F)  
 272 Two cut marks made by Knife 7; G) Four cut marks made by Knife 8; H) A cut mark made by Knife 9.

273 To assess whether the two knife types in this study produced significantly different toolmarks, two one-way  
 274 multivariate analyses were conducted using the toolmark properties measured from the micro-CT for both  
 275 experiment 1 [Table 2] and experiment 2 [Table 3]. The one-way multivariate analysis results from experiment  
 276 1 and 2 suggest that in our sample of knives, the serrated blades produced significantly different cut mark micro-  
 277 morphologies compared to the plain / non-serrated blades. A boxplot of the cut mark properties from

278 Experiment 2 is also provided to illustrate these the differences [Fig. 14.]. For the purpose of statistical analysis,  
 279 we considered each cut mark to be independent any other cut mark irrespective of knife, volunteer, stab  
 280 trajectory and pig torso.

281

282 Finally, we determined whether the generated cut mark shapes could be used to discriminate between serrated  
 283 and plain knives. The shape of all cut marks were classified as either 'Y', 'T', 'V' or 'unsure' [Fig. 2.] by the first  
 284 author and compared with the identity of the knife that produced them. In Experiment 1 all knife marks  
 285 categorised as Y shaped were generated from by the serrated knives and all those categorised as V shaped were  
 286 generated by plain knives. In experiment 2, 94% of V shaped cut marks were made by plain blades, 100% of Y  
 287 shaped cut marks were created by serrated blades and T cut mark shapes were shared by 54% of plain blades  
 288 and 46% of serrated blades.

289

Table 2.

Experiment 1: Mean Toolmark properties for blade type (Data are expressed as mean  $\pm$  standard deviation) and one-way multivariate ANOVA results. Independent variable was blade type (Serrated or Plain) and dependant variable were the toolmark properties (Width, Wall angle and Floor Radii). Combine dependants:  $F(3,10)=19.134, p < 0.001$

Cut Mark Properties	Serrated Blade	Plain Blade	Statistical Results
Width (mm)	1.07 $\pm$ 0.33	0.64 $\pm$ 0.14	$F(1,12)=62.48, p < 0.001$
Wall angle (°)	42.1 $\pm$ 2.8	50.1 $\pm$ 6.7	$F(1,12)=8.62, p < 0.05$
Floor radii (mm)	0.034 $\pm$ 0.005	0.031 $\pm$ 0.16	$F(1,12)=0.21, p = 0.66$

*Assumptions: There were no univariate outliers in the data, as assessed by inspection of boxplots. Preliminary assumption checking revealed that the data were not normally distributed, as indicated by Shapiro-Wilk test, there were no univariate or multivariate outliers, as assessed by boxplot and Mahalanobis distance, respectively; there were linear relationships (except for floor radius), as assessed by scatterplot, no multicollinearity; and there was homogeneity of variance-covariance matrices, as assessed by Box's M test. Given that the one-way MANOVA is fairly robust to deviations from normality no corrections were performed. There was homogeneity of variance-covariances matrices, as assessed by Box's test of equality of covariance matrices.*

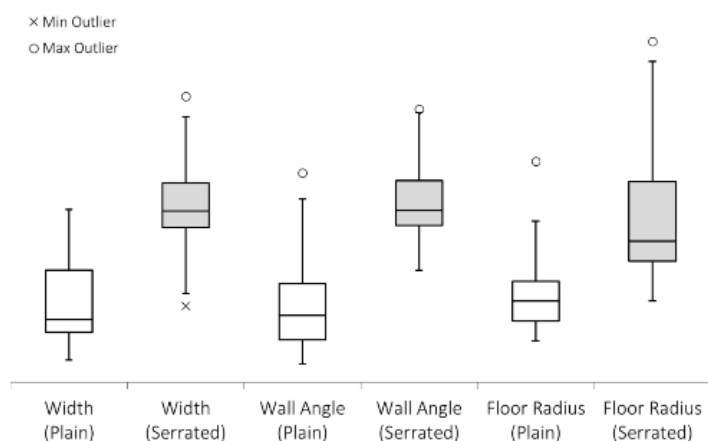
Table 3.

Experiment 2: Mean Toolmark properties for blade type (Data are expressed as mean  $\pm$  standard deviation) and one-way multivariate ANOVA results. Independent variable was blade type (Serrated or Plain) and dependant variable were the toolmark properties (Width, Wall angle and Floor Radii). Combine dependants:  $F(3,60)=33.5, p < 0.001$

Cut Mark Properties	Serrated Blade	Plain Blade	Statistical Results
Width (mm)	1.1 $\pm$ 0.28	0.54 $\pm$ 0.26	$F(1,62)=73.1, p < 0.001$
Wall angle (°)	47.3 $\pm$ 12.4	23.1 $\pm$ 13.0	$F(1,62)=57.9, p < 0.001$
Floor radii (mm)	0.07 $\pm$ 0.033	0.035 $\pm$ 0.18	$F(1,62)=30.0, p < 0.001$

*Assumptions: There were no univariate outliers in the data, as assessed by inspection of a boxplot. Preliminary assumption checking revealed that data were marginally non-normally distributed, as assessed by the Shapiro-Wilk test, there were no univariate or multivariate outliers, as assessed by boxplot and Mahalanobis distance, respectively; there were linear relationships, as assessed by scatterplot, no multicollinearity; and there was homogeneity of variance-covariance matrices, as assessed by Box's M test. Given that the one-way MANOVA is fairly robust to deviations from normality no corrections were performed. For width and wall angle there was homogeneity of variance-covariances matrices, as assessed by Box's test of equality of covariance matrices but not for floor radius.*

290



291

292 [Fig. 14.](#) Normalised boxplots of cut mark micro-morphology (width, wall angle and floor radius) for knife types  
 293 plain and serrated (serrated in grey) measured in Experiment 2.

294

### 295 3.1.2 Knife Prediction

296 A Binomial Logistic Regression was conducted to determine the predictive value of combining toolmark  
 297 properties to classify knife type, serrated or plain. The model accounted for 78% of the variance in knife type  
 298 and correctly classified 94% of cases of toolmarks. [\[Table 4\]](#).

299 To examine the predictive power of toolmark properties for estimating knife blade properties and stab  
 300 mechanics, four Pearson's product-moment correlations were run to assess the relationship between: 1) knife  
 301 edge thickness and cut mark width, 2) floor radius and knife edge angle (sharpness), 3) serrated angle and  
 302 serrate blade edge angle, and 4) knife impact trajectory and cut mark face angle [\[Table 5\]](#). The results showed  
 303 there was a; 1) large positive significant correlation between knife thickness and cut mark width [\[Fig. 15.\]](#), 2)  
 304 medium significant correlation between knife edge angle and floor radius [\[Fig. 16.\]](#), 3) no significant correlation  
 305 between serrated angle and serrate blade edge angle and 4) large positive significant correlation between cut  
 306 mark face angle and knife impact trajectory [\[Fig. 17.\]](#).

307 Three preliminary linear regressions models revealed that with 95% confidence; 1) 92% of the cut mark widths  
 308 could be explained by knife edge thickness, 2) 98% of the cut marks floor radii could be explained by knife edge  
 309 angle and 3) 97% of the cut mark face angles could be explained by the knife impact trajectory.



310

Table 4.

Binomial Logistic Regression values predicting likelihood of Knife type based on cut mark width, wall angle and floor radius. The model was statistically significant,  $\chi^2(3)=56.32$ ,  $p<0.001$  explaining 78% (Nagelkerke  $R^2$ ) of the variance in knife type and correctly classified 94% of cases. Serrated Blade Sensitivity = 94%, specificity = 94%, positive predictive value = 94% and negative predictive value = 94%.

	B	SE	Wald	df	p	95% C.I. for Odds Ratio		
						Odds Ratio	Lower	Upper
Width	4.71	1.86	6.45	1	0.011	111.5	2.935	4236
Floor radius	37.69	21.37	3.11	1	0.078	$2.3 \times 10^{16}$	0.015	$3.6 \times 10^{34}$
Wall angle	0.07	0.03	4.38	1	0.036	1.0	1.0	1.1
Constant	-8.08	1.98	16.63	1	0.000	0.000		

Assumptions: Linearity of the continuous variables with respect to the logit of the dependent variable was assessed via the Box-Tidwell (1962) [75] procedure. A Bonferroni correction was applied using all eight terms in the model resulting in statistical significance being accepted (Tabachnick & Fidell, 2007 [76]). Based on this assessment, all continuous independent variables were found to be linearly related to the logit of the dependent variable. There was one studentized residual with a value of 3 standard deviations, which was retained in the analysis.

311

Table 5:

Pearson's product-moment correlations and Linear Regression Models to explore the predictive power of toolmark properties for estimating knife blade properties and stab mechanics

Toolmark Property	Tool or Stab Property	Pearson correlations	Toolmark Variance explain	Prediction Equation <sup>o</sup>	Linear Regression Fit	% of marks predicted at 95% confidence
Width	Knife Edge Thickness	$r(64)=0.78$ , $p<0.001$ <sup>α</sup>	61% <sup>μ</sup>	Knife Edge Thickness (mm) = 0.20mm + 0.58mm * Cut Mark Width mm	$F(1,62)=96.8$ , $p<0.001$	92%
Floor Radius	Knife Edge Angle	$r(64)=0.33$ , $p<0.01$ <sup>α</sup>	11% <sup>θ</sup>	Knife Edge Angle (°) = 36° + 90° * Cut Mark Floor Radius <sup>o</sup>	$F(1,62)=7.5$ , $p<0.01$	98%
Serrated Angle	Serrate Blade Edge Angle	$r(64)=-0.18$ , $p=0.32$ <sup>α</sup>	-	-	-	-
Face Angle	Knife Impact Trajectory	$r(33)=0.69$ , $p<0.001$ <sup>β</sup>	47% <sup>μ</sup>	Knife Impact Trajectory (°) = 23° + 0.84° * Face Angle <sup>o</sup>	$F(1,31)=27.9$ , $p<0.0005$	97%

Assumptions for two Pearson's product-moment correlations:

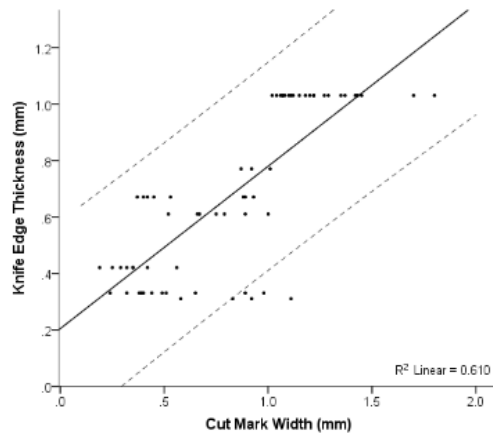
<sup>α</sup> Preliminary analyses showed that the relationships were approximately linear and had no outliers. However, with the exception of width and serrated angle, variables were not normally distributed, as assessed by Shapiro-Wilk's test. Given Pearson's correlation is relatively robust to data that is not normally distributed no corrections were performed.

<sup>β</sup> Preliminary analyses showed the relationships were linear with face angle being normally distributed, as assessed by Shapiro-Wilk's test, and there were no outliers. Given that stab impact trajectories were either overhead or underarm it was unsurprising that trajectory was not normally distributed however as before no corrections were performed.

<sup>o</sup> All assumptions for preliminary linear regression: Visual inspection of these two plots indicated a linear relationship between the variables and there was homoscedasticity and normality of the residuals.

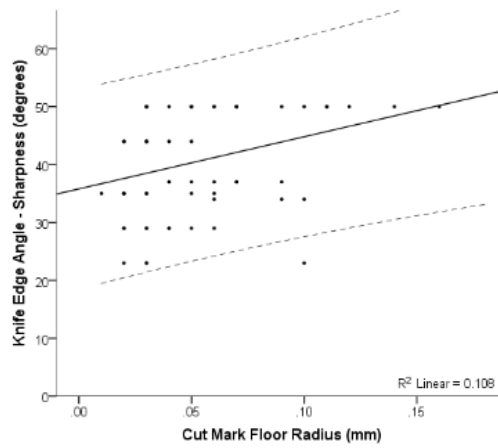
<sup>μ</sup> Large size effect according to Cohen (1988)

<sup>θ</sup> Medium size effect according to Cohen (1988)



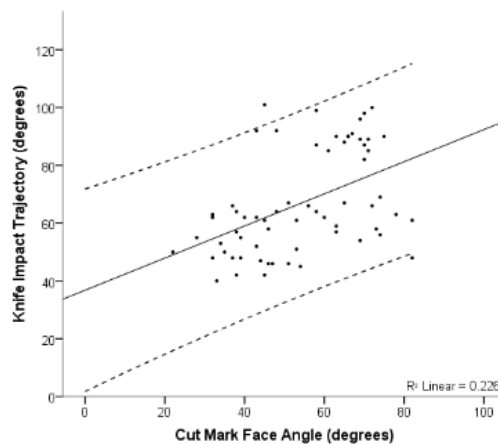
312

313 Fig. 15. Scatterplot of Knife Edge Thickness (mm) of Knives 1-4, 6-9 used in Experiment 2, against cut mark width  
 314 (mm) of cut mark created in Experiment 2. The solid line shows the linear regression fit with  $R^2$  of 0.61 and  
 315 equation  $y = 0.58x + 0.22$ . The dashed lines represent the individual confidence intervals at each prediction of  
 316 the linear regression equation.



317

318 Fig. 16. Scatterplot of Knife Edge Angle / Sharpness (degrees) of Knives 1-4, 6-9 used in Experiment 2, against  
 319 cut mark floor radius (degrees) of cut mark created in Experiment 2. The solid line shows the linear regression fit  
 320 with  $R^2$  of 0.11 and equation  $y = 90x + 36$ . The dashed lines represent the individual confidence intervals at each  
 321 prediction of the linear regression equation.



322

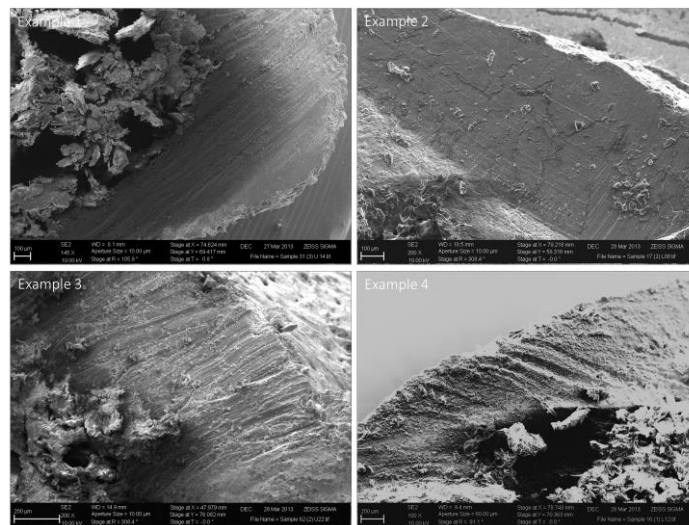
323 Fig. 17. Scatterplot of Knife impact trajectory (degrees) of Knives 1-4, 6-9 used in Experiment 2, against cut mark  
 324 face angle (degrees) of cut mark created in Experiment 2. The solid line shows the linear regression fit with  $R^2$  of  
 325 0.23 and equation  $y = 0.84x + 23$ . The dashed lines represent the individual confidence intervals at each  
 326 prediction of the linear regression equation.

327 **3.2 Knife Mark Shape Inter-rater Reliability**

328 Three Inter-observer reliability tests for classification of cut mark shapes from micro-CT and microscope were  
 329 computed. Fliess's Kappa ( $\kappa$ ), Krippendorff's alpha ( $\alpha$ ) and average pairwise % agreement (%) were run to  
 330 determine if there was agreement between the 10 trained non-forensic experts on which cut mark shape (V, T,  
 331 Y, 'neither' or 'unsure') 20 pairs micro-CT and microscope cut marks were. For micro-CT images, there was good  
 332 agreement between the 10 participants for all tests, ( $\kappa=0.85, p<0.005$ ), ( $\alpha=0.79, p<0.005$ ) and ( $\%=85, p<0.005$ ).  
 333 However, for microscope images there was poor agreement between the 10 participants for all tests ( $\kappa=0.65,$   
 334  $p<.0005$ ), ( $\alpha=0.52, p<0.005$ ) and ( $\%=64, p<0.005$ ).

335 **3.3 Knife Mark Striations with SEM**

336 Striations were only visible on 11 cut mark walls across 7 cut marks. Two examples (1-2) from plain non-serrated  
 337 blades and two example (3-4) from serrated blades are shown below [Fig. 18.]. In line with observations of  
 338 striations in the literature, striations produced by serrated blades are larger and more spaced than those from  
 339 non-serrated blades which are much finer and closer together [Fig. 18.].

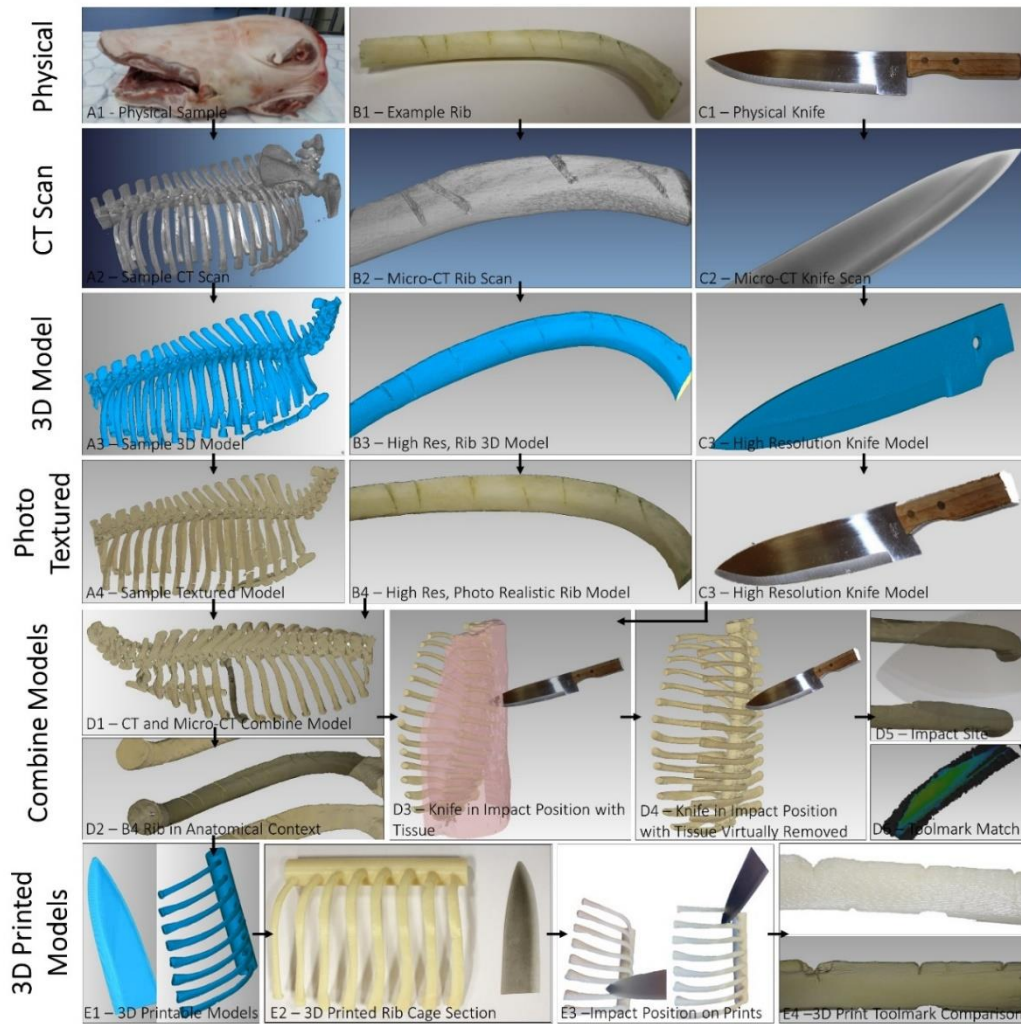


340  
 341 **Fig. 18.** SEM images of cut mark wall striation marks from plain blades, (Example 1 from Knife 6 and Example 2  
 342 from Knife 7) and from serrated blades (Example 3 from Knife 3 and Example 4 from Knife 4)

343

344 **3.4 Model Fusion and Visualisation**

345 Medical grade CT, micro-CT and photography were all be combined to create high resolution colour accurate  
 346 3D models that could be used for data storage facilitate data storage/processing, visualisation, 3D printing and  
 347 virtual forensic exploration [Fig. 19.]. Although toolmarks were visible in the medical-CT scans, further  
 348 quantitative analysis was not appropriate with this data due to the relatively low resolution.



349

350 Fig. 19. Model fusion process combining medical CT scans, micro-CT scans and digital photography for data  
 351 storage, visualisation, 3D printing and virtual analysis. From the top, the pig torso [A1] which was medical CT  
 352 scanned [A2] and exported as a 3D model [A3] and colour rendered [A4] providing an initial whole sample  
 353 medical CT scan which included the soft and hard tissue. The micro-CT rib models could then be aligned to this  
 354 anatomically accurate model. The defleshed ribs which were photographed [B1] were micro-CT scanned [B2]  
 355 and exported as high-resolution 3D models [B3]. The rib photographs were then mapped onto the 3D models  
 356 [B4] before the micro-CT models were aligned and fixed in anatomical position on the medical CT-based model  
 357 [D1 & D2]. The physical knives [C1] were also photographed and micro-CT scanned [C2] and exported as 3D  
 358 models [C3] to create photo realistic high-resolution models [C4]. These geometrically accurate knives were  
 359 brought into the 3D environment with the pig torso and knife and toolmarks were matched [D3]. With the full  
 360 fused model and knives, the knife trajectory could be estimated [D4] and impact site determined [D5] which can  
 361 be valuable information to forensic investigators. Once knife and toolmark surfaces are aligned, surface  
 362 comparison/best fit algorithms can be run to determine the percentage match. Although not the remit of this  
 363 work, an example of this is shown with green indicating good surface match [D6]. Finally, a virtual section (Ribs  
 364 4-11) of the combined 3D micro-CT model was prepared for 3D printing [E1] Note that the spine was replaced  
 365 by a solid cylinder for structural stability and the knife used to create the printed knife marks was also printed  
 366 [E2]. The corresponding knife was printed to illustrate an example of where the knife left marks on both the  
 367 underside of the rib and on the cut mark thereby allowing a physical approximation of stab trajectory to be  
 368 visualised [E3]. The resolution of the 3D printer allowed for very detailed recreation of the toolmark [E4] making  
 369 qualitative assessments of the knife marks possible.

370 **4.0. DISCUSSION**

371 The current study had three primary aims. First, to compare toolmarks created in two contrasting experimental  
 372 set ups; one highly controlled and the other a real-world simulated stabbing [Section 4.1]. Second, to evaluate  
 373 and compare a range of imaging and 3D visualisation methods to identify and measure toolmark properties  
 374 [Section 4.2]. Third, to statistically explore toolmark properties measured to determine whether they could be  
 375 used to infer knife type or knife properties such as blade edge width [Section 4.3].

377 **4.1. Toolmark Creation**

378 In Experiment 1 14 cut marks were produced on dry ribs using a mechanical drop tower. This method was  
 379 relatively simple, fast and allowed control of the force and location of each knife impact on the bone. It was  
 380 clear that the cut marks produced by this method were very consistent in size and shape and this can be seen  
 381 above [Fig. 12. & Fig. 13.]. Cut marks created by the two knife types were very distinct both qualitatively and  
 382 quantitative displaying almost textbook examples of idealised V and Y shapes produced by the two blades.  
 383 However, the authors suggest that extrapolating results from these idealised toolmarks is unlikely to be useful.

384  
 385 In Experiment 2, 64 toolmarks were generated under more real-world conditions using human agents and pig  
 386 torsos. The cut marks were very different to those created in Experiment 1 where a mechanical drop rig was  
 387 used. Cut marks in Experiment 2 were more variable in size and shape even when created with the same knife  
 388 - this is in line with Ferlini's (2012) [23] simulated real-world study. However, this more ecologically valid  
 389 method was notably more time consuming in both set up and bone extraction and resulted in substantial data  
 390 attrition. Initially 320 cut marks were planned with the expectation that some of these would be lost or not be  
 391 appropriate for analysis (such as cleft or puncture marks). However, knife breakages and defleshing errors  
 392 resulted in a useable set of 132 cut marks across 42 ribs. After filtering out cleft and puncture marks, 64 incision  
 393 cut mark were eventually micro-CT scanned with an additional 16 undergoing destructive SEM imaging. This  
 394 attrition of data throughout the process demonstrates one difficulty of conducting this type of research.  
 395 Nevertheless, the resulting toolmarks do allow for more ecologically valid and generalisable findings.

396  
 397 Care was taken in Experiment 2 to simulate as many factors relevant to real world stabbings as possible. For  
 398 example, the knives sourced were representative of the typical knives carried by the public on the streets of the  
 399 UK. Hunt and Cowling (1991) reported that 55% of fatal stabbings were committed using a kitchen knife and  
 400 26% with a folding knife [77]. Sharp force trauma studies typically create cut marks from 2-3 newly purchased  
 401 kitchen knives which typically have fewer edge defects [23, 25-28]. The current study used knives confiscated  
 402 from the public as catalogued by the Physical Protection Group of the Metropolitan Police, UK [52]. [Fig. 3.].  
 403 The stab samples were fleshed, clothed and positioned at the average anatomical height of a male torso.

404 Volunteers were relatively free to stab anywhere on the sample thereby allowing natural stabbing mechanics  
405 and both overhead and underarm stab motions were used. However, the skin tension of the pig torsos as a  
406 results of multiple stabs would have likely influenced the penetrating force of the knife and therefore cut marks  
407 created later may have been different to those made at the start. Nevertheless, it is worth considering however  
408 that fatal stabbings usually involve more than one puncture of the skin. Of course, better simulation could have  
409 been achieved using human samples rather than pig although this comes with its own practical and ethical  
410 concerns and on balance, human tissue was not required for this study.

411

#### 412 **4.2. Imaging Methods**

413 Micro-CT was an effective imaging method for capturing and visualising knife toolmarks. These observations  
414 were consistent with the previous literature and it was concluded that quantitative measures of toolmark  
415 geometry would be possible with micro-CT as demonstrated. Objective measurements of each toolmark  
416 property described [Fig. 2.] were obtained easily (e.g., typically less than 30 second per measurement) and the  
417 authors note that there was little room for interpretation error when measuring these toolmark properties. This  
418 supports previous work by Pelletti et al (2017) [10] who demonstrated high inter-rater reliability when  
419 measuring saw mark properties with micro-CT. In the present study all three inter-observer reliability tests  
420 indicate that agreement for assessing toolmark shape is more reliable when using micro-CT images compared  
421 to light microscopy. This is most likely due to the ability to create virtual cross-sections of the toolmarks using  
422 micro-CT which allows for clear 2D images of the cut mark shape. Although the observers were only given static  
423 2D images of the toolmarks, one might suspect that being able to fully manipulate the view and cross-sections  
424 of a micro-CT scanned toolmark would further aid reliability across practitioners when judging toolmark shape.  
425 However, it should be noted that although agreement between observers was high when judging toolmark  
426 shape, it was never perfect. Unlike the toolmark shapes in Experiment 1 which were very well defined,  
427 toolmarks in Experiment 2 were much more variable making quantitative assessments more difficult. Despite  
428 micro-CT being able to improve agreement, qualitative assessment of cut mark shape is unlikely to be as  
429 effective as quantitative measures such as toolmark width. This point may deserve further exploration given  
430 the implication for forensic evidence that incorporates toolmark shape judgement.

431 Unlike previous imaging methods, micro-CT also allowed for the measurement of wall angle and floor radius  
432 and allowed for virtual cross sections of cut marks to be generated for shape examination. Wall angle and floor  
433 radii were found to be useful properties for distinguishing between knife type and predicting knife properties.  
434 Observing and categorising cut mark shape from micro-CT cross sections was trivial, particularly from the set of  
435 toolmarks created by the mechanical drop tower. Experiment 2 demonstrated that this was still the case when  
436 toolmarks were created under more realistic conditions and statistically tested the level of agreement between  
437 observers when assessing the cut mark shapes.

438 Micro-CT also allowed the creation of highly detailed 3D models for merging with other data sets. Samples in  
439 this study were defleshed before imaging to allow for other imaging methods, such as SEM and light microscopy,  
440 to take place. However, for micro-CT scanning alone this is not necessary as samples can remain intact with  
441 tissue during imaging. This can sometimes pose a challenge with physically larger samples as the distance  
442 between the emitter and detector are proportional to the spatial resolution of the scan – larger objects result  
443 in lower resolutions. The authors recommend where possible resolutions of 50µm or less to achieve optimal  
444 detail within the toolmark. Recent advances in micro-CT technology make it possible to obtain resolutions below  
445 one micronmeter as well as perform 'local zooming' with larger samples. This is particularly useful for toolmarks  
446 on long bones as significantly greater resolution can be achieved. Micro-CT scans take around 2-4 hours each  
447 depending on the scanning parameters - in the present study this equated to weeks of scanning. Studies with a  
448 greater number of toolmarks may wish to consider batch scanning multiple samples to reduce the resource  
449 required. In live forensic cases it has become clear to the authors that decisions regarding what should be  
450 scanned are crucial to allow unnecessary scans to be filtered out. Overall, given the clear benefits of micro-CT  
451 imaging in forensic cases and the growing number of facilities with this technology available, the authors  
452 suggest that further toolmark studies should apply this imaging method.

453

454 We note that wall striations could not be reconstructed from the micro-CT scans most likely due to their fine  
455 structure which are smaller than the micro-CT resolutions used (10-30µm). Therefore, Scanning Electron  
456 Microscopy was used to determine the presence and diagnostic properties of wall striations for knife mark  
457 analysis. However, wall striations were only present in 44% of cut marks and rarely on both cut mark walls  
458 limiting their potential use. It is possible that fine striation marks created during knife impact were removed  
459 during the chemical defleshing process, however, given that some striation marks were clearly present, this  
460 suggestion is difficult to verify without further research. Given the small sample size, no further analysis using  
461 these striations was performed. For imaging striation marks, SEM was clearly superior to micro-CT and therefore  
462 could act as a complimentary analysis method. Imaging of striations has primarily been done in saw mark  
463 analysis where toolmarks are wider. As cut mark widths from knives are smaller SEM can only be used to image  
464 wall striations if the cut mark is separated and hence destroyed. Such destructive testing of potential evidence  
465 is often undesirable and given striation were not always visible, we support using this technique in forensic  
466 cases only as a last resort.

467

468 Initial work by Sansoni et al (2009) [36] suggested that laser scanning could be a useful tool for toolmark analysis  
469 of saw and knife marks. Findings from Experiment 1 cannot speak to the appropriateness of laser scanning for  
470 saw mark analysis, they do suggest that laser scanning is not appropriate for knife marks. Upon reviewing  
471 Sansoni et al's laser scanned knife marks figures, the authors note that the knife marks appear wide and smooth.

472 This larger width and smoothness was not observed in our experiment and may explain why laser scanning was  
473 much less optimal compare to previous studies. If knife mark width can sometimes pose restrictions on when  
474 laser scanning can be used optimally, the authors suggest it may be limited for knife mark analysis. Although  
475 laser scanning is clearly a useful method for other forensic applications, the authors do not recommend it for  
476 knife mark analysis as many toolmark properties will unlikely be captured.

477

#### 478 **4.3. Toolmark Analysis**

479 This study employed a variety of statistical tests appropriate for exploring the diagnostic value of quantitative  
480 toolmark properties for the determination of knife type. To summaries: i) Knife type (serrated or plain) had a  
481 statistically significant effect of cut mark width, wall angle, floor radius and shape. ii) Knife type can be correctly  
482 estimated from cut mark width and floor radius. However, unlike cut mark width and floor radius, wall angle  
483 does not provide significant predictive power for determining knife type. iii) Knife edge thickness is highly  
484 correlated with cut mark width and this relationship can be used to estimate knife edge thickness. Floor radius  
485 however does not significantly correlate with knife edge angle (sharpness). iv) Knife impact trajectory is highly  
486 correlated with cut mark face angle and this relationship can then be used to estimate knife impact trajectory.  
487 All together this suggests that toolmark properties, when measured from micro-CT, can be a powerful forensic  
488 method for estimating knife type and properties as well as the trajectory used at knife impact.

489

490 Clearly statistical exploration of the quantitative toolmark properties obtained from micro-CT scans of the  
491 toolmarks shows promise. Cut mark width, shape, wall angle and floor radius, the latter being a new toolmark  
492 property suggested in this study, were all diagnostic properties of blade serration. In line with previous  
493 literature however, cut mark width still appears to be the most diagnostic property when investigating at the  
494 knife type level (serrated or plain) with wall angle also significantly contributing. However, as experiment 2  
495 resulted in a small sample of cut marks per individual knife (Knife 1 = 0 marks, Knife 2 = 3 marks, Knife 3 = 7,  
496 Knife 4 = 23, Knife 6 = 8, Knife 7 = 11, Knife 8 = 8, Knife 9 = 4) it was not appropriate in the present study to  
497 statistically explore individual knife differences. This is something that will need addressing in further work that  
498 attempts to assess knife toolmark diagnosticity. Finally, the authors recommend applying the quantitative and  
499 statistical methods presented here to the analysis of micro-CT saw marks.

500



501 **5.0 CONCLUSIONS**

502 To our knowledge, this is the first study to investigate the potential of using micro-CT to facilitate quantitative  
503 statistical analysis of knife toolmarks in bone. The current study aimed to evaluate a range of toolmark analysis  
504 imaging methods and determine whether these methods can identify toolmark properties that allow for the  
505 statistical determination of knife type from toolmarks made on bone during a simulated stabbing. Although the  
506 authors consider this study to have a small sample size, it builds on initial work into quantitative toolmark  
507 analysis of knife marks with a focus on micro-CT as the imaging tool. Micro-CT is an effective 3D non-destructive  
508 method for visualizing and extracting useful toolmark properties whilst also providing additional information  
509 compared to microscopy. Micro-CT data can also be fused with other imaging methods such as medical CT or  
510 photography to generate high fidelity 3D models that allow for visualisation, 3D printing and forensic  
511 exploration. We found that inter-observer reliability when judging cut mark shape from micro-CT is good and  
512 higher than that obtained with light microscopy data suggesting that micro-CT allows for more consistent  
513 qualitative toolmark classification. Unlike micro-CT, SEM can reveal bony striation marks on the wall of knife  
514 toolmarks which can be used to infer blade serration, however in this sample, striations were not present in all  
515 of the samples. Quantitative toolmark analysis from micro-CT data can reveal statistical relationships between  
516 toolmarks and be used to estimate the knives used to create them. Specifically, knife type can be correctly  
517 determined from cut mark width and wall angle. Knife edge thickness was correlated to cut mark width and  
518 therefore cut mark width can be used to estimate knife edge thickness. Knife impact trajectory was correlated  
519 to cut mark face angle and therefore face angle can be used to estimate knife impact trajectory. Finally, knife  
520 toolmarks created by mechanical means on dry pig bones differed qualitatively from those created under more  
521 real-world conditions and therefore further toolmark analysis work is needed with more real-world conditions.  
522 Follow up studies should take quantitative approaches to toolmark analysis and we suggest micro-CT as an  
523 imaging method to facilitate this.

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