# Position-Based Kinematics for 7-DoF Serial Manipulators with Global Configuration Control, Joint Limit and Singularity Avoidance 

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#### Abstract

This paper presents a novel analytic method to uniquely solve inverse kinematics of 7 degrees-of-freedom manipulators while avoiding joint limits and singularities. Two auxiliary parameters are introduced to deal with the self-motion manifolds: the global configuration $(G C)$, which specifies the branch of inverse kinematics solutions; and the arm angle $(\psi)$ that parametrizes the elbow redundancy within the specified branch. The relations between the joint angles and the arm angle are derived, in order to map the joint limits and singularities to arm angle values. Then, intervals of feasible arm angles for the specified target pose and global configuration are determined, taking joint limits and singularities into account. A simple metric is proposed to compute the elbow position according to the feasible intervals. When the arm angle is determined, the joint angles can be uniquely calculated from the position-based inverse kinematics algorithm. The presented method does not exhibit the disadvantages inherent to the use of the Jacobian matrix and can be implemented in real-time control systems. This novel algorithm is the first position-based inverse kinematics algorithm to solve both global and local manifolds, using a redundancy resolution strategy to avoid singularities and joint limits.


Keywords: Analytic Inverse Kinematics, Configuration Control, Joint Limit Avoidance, Singularity Avoidance

## 1. Introduction

The optimum kinematic design for a 7 degrees-of-freedom (DoF) serial manipulator was proposed by Hollerbach in [1] as an alternative to 6 or less DoF manipulators, which have known difficulties overcoming obstructed workspaces and singularities. Due to their structural advantages in task performance, or to their human-likeness,
5 7-DoF serial manipulators are a trending subject with application over a wide range of research fields. Seven DoF manipulators are often referred to as redundant because the target pose is usually specified in task-space in three position and three orientation variables, which renders the inverse kinematics problem under-constrained.

The inverse kinematics for a redundant manipulator is an ill-posed and nonlinear problem. DeMers and KreutzDelgado [2, 3] subdivide this problem into local and global ill-posedness, related to the extra-degree of freedom and the self-motion problem was previously examined through a topological perspective [4, 5]. It has been consensual among authors to split the problem into a finite set of manifolds in the configuration space (c-bundles), with the property that only one solution branch to the inverse kinematics problem may exist in each set. A c-bundle is homotopic and forward maps to the task space as a $w$-sheet. However, the pre-image of a $w$-sheet is a collection of $c$-bundles - as aforementioned - which are usually heterotopic with at least one co-regular surface delimiting its borders. Crossing a co-regular surface, to go from one c-bundle to the next invariably yields passing through a singular configuration. Avoiding singular configurations is often a requirement in task-space motion planning, a condition that motivates the algorithm proposed in this paper.

Within a c-bundle we find the self-motion manifold that derives from the extra DoF. Hollerbach [1] was the first to propose a description to the manifold as the angle between a reference plane and the plane formed by the shoulder, elbow and wrist - later called "arm angle" 6. Other methods to describe the self-motion were later introduced [7, 8. The redundant degree of freedom enables the manipulator to perform secondary tasks aside from reaching a

[^0]specific position and orientation [9, such as: singularities [10, 11, 12] and joint limits avoidance [13, 14, 15, obstacle avoidance [16, 17, minimise energy dissipation [18, enhance manipulability [19] and human-like motions [7, 20, 21].

The kinematic control of a redundant manipulator can be achieved by position- or velocity-based inverse methods, the latter being considered the standard approach to derive the inverse kinematic expressions of redundant manipulators [22, 23]. However, velocity-based control exhibits several disadvantages when compared to positionbased control: i) computationally more expensive, returning only one solution [8, 24; ii) difficult to map joint limits or configurations in the velocity domain [25]; iii) subject to error instability due to cumulative errors; iv) requires the pre-assignment of the Cartesian trajectory to follow [26]; v) Jacobian inversion consequent singularities [27]. Position-based closed-form solutions were deemed too difficult or impossible to derive due to the infinite number of joint configurations as a solution to the joint space manifold [26]. The introduction of auxiliary parameters to derive inverse kinematics expressions of redundant manipulators is a simple solution that greatly simplifies position-based methods [6, 28].

This paper proposes a novel analytic inverse kinematic method for non-offset 7 DoF anthropomorphic manipulators with global configuration control, and a redundancy resolution scheme to avoid singularity and joint limits. To address the local and global ill-posedness associated with the elbow's and configuration self-motion manifolds, two additional variables are introduced in the calculation of the kinematic expressions. The relationship between the joint angles and arm angles is studied to find singularities and to compute the values of the arm angle associated with joint limits. This analysis takes into account the specified joint configurations.

## 2. Related Work

Lee and Bejczy [26] presented, in 1991, the first approach towards closed-form inverse kinematics to achieve position-based control. They introduced an algorithm to parametrize redundant joints, transforming the redundant manipulator into a non-redundant image of itself. Their case studies support the premise of position-control advantages over Jacobian-based methods. The proposed algorithm can be theoretically applied to any kinematic structure. Nevertheless, the quality of the solution heavily depends on a proper selection of the redundant joints and on the geometric and algebraic analysis of the non-redundant manipulator image.

The technical report by Dahm and Joublin [27, in 1997, describes an analytic solution for the inverse kinematics problem of a 7-DoF serial manipulator with no offsets. The authors introduced the use of the arm angle in the computation of position-based inverse kinematics according to its geometric representation. The authors make an initial approach to map joint limits into the arm angle, as a strategy for joint limit avoidance. However, only the process of computing the arm angles relative to the wrist joint limit is described.

Tolani et al. [24] published in 2000 a set of inverse kinematic real-time algorithms for anthropomorphic limbs (7-DoF non-offset serial arm or leg). The authors present an interesting work using joint limit avoidance as a primary strategy for redundancy resolution. Two algorithms are introduced to address the inverse kinematics problem of under-constrained orientation and aiming, based on numerical approaches. However, the algorithms are not extended to a robotic structure nor the analytic expressions are derived.

The works of Tondu [7], Asfour and Dillmann [20, Kim and Rosen 21] all report analytic inverse kinematic solutions, based on position-control. With small differences when estimating the arm angle, these works take advantage of the manipulator's redundancy to enhance the human-likeness of the movement. Virtual joint limits are imposed to better imitate the human arm. These limitations, however, also simplify the inverse kinematics solution since they condition the possible configurations. Ultimately, solutions developed for applications under these constraints cannot be directly extended to manipulators with wider working ranges. Also, only Kim and Rosen [21] addressed the joint limits avoidance problem, by using an optimization routine that relies on estimated weight coefficients to distance from joint limits.

The works of Moradi and Lee [29] and Shimizu et al. [25] both describe a closed-form solution to inverse kinematics, and introduce a geometric and an analytic method to map the joint limits in the elbow self-motion manifold. Shimizu et al. developed a new concept to define the reference plane of the arm angle to avoid the algorithmic singularity, common to the technique of determining the reference plane from an arbitrary vector. Shimizu et al. derived the relation between the arm angle and each joint angle to map joint limits and singularities in the elbowredundancy circle. The authors also describe an optimization method for joint limit avoidance. Nonetheless, the functions relating the joint and arm angles are not explored in their full domain since the joint limits imposed mimic the human-arm. Also, neither Shimizu's nor Moradi's work propose a method to deal with the global configuration manifold.

Singh and Claassens [30] and An et al. [8] describe analytic inverse kinematics solutions for 7-DoF redundant manipulators with non-zero joint offsets. These methods address the elbow's self-motion manifold, by means of
an additional parameter, either the arm angle or the theta-1 solution proposed in 7. Only Singh and Claassens discuss the problem of avoiding joint limits and provide a method to calculate the arm angle intervals related to the limits of the joints 2,4 and 6 . However, as the authors explain, these constraints are a subset of the solution, since the remaining joint limits were not considered.

Yan et al. 11 present a closed-form inverse kinematics solution for redundant manipulators. They introduce a novel elbow-redundancy control approach based on dual-arm angle, to avoid situations where the reference plane degenerates to a line. No study was elaborated about the relation between arm angle and joint angles. On the other hand, the paper illustrates a novel approach towards the calculation of the reference plane, and how it affects the configuration control.

Kuhlemann et al. [28] have recently presented a robust inverse kinematics algorithm that controls the elbowredundancy and the global configuration. The authors emphasize the importance of consistent joint configuration control to avoid jumping between configurations in a simple trajectory. Their work however, only addresses the inverse kinematic computation, making no allusion to joint limit or singularity avoidance methods.

In conclusion, and to the best of our knowledge, there is no work that combines the above-mentioned strategies. Hence, in this paper we present the first and single method capable of an unique position-based inverse kinematics solution, that includes a joint limit and singularity avoidance mechanism. The method can be applied to any 7-DoF non-offset anthropomorphic manipulator. It relies on a parametrization approach to solve the global configuration and local self-motion manifolds, and delivers a joint limit and singularity avoidance redundancy resolution based on the analysis of the relation between joints angles to the arm angle, mapped in the specified configuration space.

## 3. Analytic Kinematics

Seven-DoF non-offset anthropomorphic manipulators have a S-R-S (spherical-rotational-spherical) kinematic structure. One possible set of Denavit-Hartenberg (DH) parameters that describe the kinematic chain of a S-R-S serial manipulator are listed in Table 1 .

Table 1: Classic Denavit-Hartenberg parameters of a 7-DoF anthropomorphic manipulator.

| i | $a_{i}$ | $\alpha_{i}$ | $d_{i}$ | $\theta_{i}$ |
| ---: | ---: | ---: | ---: | ---: |
| 1 | 0 | $-\pi / 2$ | $d_{b s}$ | $\theta_{1}$ |
| 2 | 0 | $\pi / 2$ | 0 | $\theta_{2}$ |
| 3 | 0 | $\pi / 2$ | $d_{s e}$ | $\theta_{3}$ |
| 4 | 0 | $-\pi / 2$ | 0 | $\theta_{4}$ |
| 5 | 0 | $-\pi / 2$ | $d_{e w}$ | $\theta_{5}$ |
| 6 | 0 | $\pi / 2$ | 0 | $\theta_{6}$ |
| 7 | 0 | 0 | $d_{w f}$ | $\theta_{7}$ |

Each $\theta_{i}$ represents the $i^{t h}$ joint position variable, which is physically limited by the joint mechanical upper-limit $\theta_{i}^{u}$ and lower limit $\theta_{i}^{l}, i \in\{1, \ldots, 7\}$. The column $d_{i}$ describes the kinematic link lengths between: (b)ase, (e)lbow, (w)rist and (f)lange (see Figure 11).


Figure 1: Manipulator generic structure, joint variables and DH frames assigned. The 7-DoF manipulator model of LBR iiwa 7 R800 from KUKA AG is used to depict the shape of an anthropomorphic arm without offsets.

The forward kinematics problem is easily solved once the DH parameters are determined. Four parameters are assigned to each joint, which convert to a transformation matrix that establishes the relation between one assigned
reference frame $(i-1)$ and the next $(i)$,

$$
{ }^{i-1} \mathbf{T}_{i}=\left[\begin{array}{cccc}
\cos \theta_{i} & -\sin \theta_{i} \cos \alpha_{i} & \sin \theta_{i} \sin \alpha_{i} & a_{i} \cos \theta_{i}  \tag{1}\\
\sin \theta_{i} & \cos \theta_{i} \cos \alpha_{i} & -\cos \theta_{i} \sin \alpha_{i} & a_{i} \sin \theta_{i} \\
0 & \sin \alpha_{i} & \cos \alpha_{i} & d_{i} \\
0 & 0 & 0 & 1
\end{array}\right]
$$

The product of these matrices from the base to the flange, ${ }^{0} \mathbf{T}_{7}={ }^{0} \mathbf{T}_{1}{ }^{1} \mathbf{T}_{2}{ }^{2} \mathbf{T}_{3}{ }^{3} \mathbf{T}_{4}{ }^{4} \mathbf{T}_{5}{ }^{5} \mathbf{T}_{6}{ }^{6} \mathbf{T}_{7}$, returns the manipulator's pose in task space.

### 3.1. Self-Motion Parameters

To address the global and local self-motion manifolds, two additional parameters are introduced in the calculation of the inverse kinematics. The first parameter - Global Configuration $(G C)$ - uniquely specifies the branch of the inverse kinematics solutions for the global configuration manifold. The second parameter - arm angle $(\psi)-$ introduced by Hollerbach 11, indicates the elbow position in the redundancy circle. Both the $G C$ and $\psi$ variables are directly determined in the forward kinematics problem from the joint angles, and are passed as parameters to the proposed inverse kinematics algorithm.

The Global Configuration $G C_{k}$ parameter is split into 3 variables that express the sign of the joint angle coordinates at the shoulder $\left(G C_{2}\right)$, elbow $\left(G C_{4}\right)$ and wrist $\left(G C_{6}\right)$. These variables subsequently exert control over the manipulator's arrangement in space. The $G C_{k}$ is given by,

$$
G C_{k}=\left\{\begin{array}{ll}
1, & \text { if } \theta_{k} \geq 0  \tag{2}\\
-1, & \text { if } \theta_{k}<0 .
\end{array}, \forall k \in\{2,4,6\} .\right.
$$

The manipulator's arrangement in space is directly affected by the $G C_{k}$ at the shoulder, elbow and wrist.
The arm angle, represents the angle formed by the shoulder-elbow-wrist plane (SEW) and the reference plane ( $\mathrm{SE}^{v} \mathrm{~W}$ ), as shown in Figure 2. The elbow redundancy depends solely on the structure of the manipulator and on the shoulder-wrist vector. The center of the $\psi$ circle is located at half the distance along the straight line connecting the shoulder to the wrist, and its curve is inscribed in the plane defined by the shoulder-wrist vector.


Figure 2: The "real manipulator" depicts a 7-DoF manipulator at an arbitrary pose. The "virtual manipulator" is the non-redundant (6-DoF) replica of the same manipulator reaching the same pose. The real manipulator is transformed into the virtual manipulator by blocking the $3^{\text {th }}$ joint at zero $\left(\theta_{3}=0\right)$.

The selection of the reference plane is not straightforward and has been a topic of discussion in several works (see e.g. [25, 11]). The first approach [6, 27] was to define the reference plane based on the shoulder and wrist

$$
\begin{equation*}
{ }^{2} \mathbf{p}_{6}={ }^{0} \mathbf{p}_{7}-{ }^{0} \mathbf{p}_{2}-\left({ }^{0} \mathbf{R}_{7}{ }^{6} \mathbf{p}_{7}\right) \tag{3}
\end{equation*}
$$

and $\theta_{4}^{v}$ is computed using the law of cosines

$$
\begin{equation*}
\theta_{4}^{v}=G C_{4} \arccos \left(\frac{\| \|^{2} \mathbf{p}_{6} \|^{2}-\left(d_{s e}\right)^{2}-\left(d_{e w}\right)^{2}}{2 d_{s e} d_{e w}}\right) . \tag{4}
\end{equation*}
$$

The elbow configuration variable $\left(G C_{4}\right)$ - the signal of the $4^{\text {th }}$ joint angle - is required to uniquely define the reference plane (4).

Since $\theta_{3}^{v}$ is 0 , the shoulder-elbow vector $\left({ }^{2} \mathbf{p}_{4}\right)$, as well as the elbow-wrist vector $\left({ }^{4} \mathbf{p}_{6}\right)$ are aligned in the $x y$-plane. The joint $\theta_{1}^{v}$ is thus responsible for moving the virtual arm to the wrist x - and y - position coordinates.


Figure 3: Representation of the virtual manipulator and variables required for the $\theta_{2}^{v}$ calculation.

However, if the shoulder-wrist vector $\left({ }^{2} \mathbf{p}_{6}\right)$ is aligned to the $z$-axis of joint $1\left({ }^{0} \mathbf{R}_{1, z}\right)$, then joint 1 is no longer defined and an algorithmic singularity occurs. Hence, the calculation of $\theta_{1}^{v}$ branches into,

$$
\theta_{1}^{v}= \begin{cases}\operatorname{atan} 2\left({ }^{2} \mathbf{p}_{6, y},{ }^{2} \mathbf{p}_{6, x}\right), & \text { if }\left\|^{2} \mathbf{p}_{6} \times{ }^{0} \mathbf{R}_{1, z}\right\|>0  \tag{5}\\ 0, & \text { if }\left\|^{2} \mathbf{p}_{6} \times{ }^{0} \mathbf{R}_{1, z}\right\|=0\end{cases}
$$

The virtual shoulder joint $\theta_{2}^{v}$ is the last missing variable to find the virtual elbow position. As can be seen in Figure 3, $\phi$ can be calculated from the law of cosines:

$$
\begin{equation*}
\phi=\arccos \left(\frac{\left(d_{s e}\right)^{2}+\left\|^{2} \mathbf{p}_{6}\right\|^{2}-\left(d_{e w}\right)^{2}}{2 d_{s e}\left\|^{2} \mathbf{p}_{6}\right\|}\right) \tag{6}
\end{equation*}
$$

and the value of $\theta_{2}^{v}$, which depends on the elbow configuration, is:

$$
\begin{equation*}
\theta_{2}^{v}=\operatorname{atan} 2\left(\sqrt{\left({ }^{2} \mathbf{p}_{6, x}\right)^{2}+\left({ }^{2} \mathbf{p}_{6, y}\right)^{2}},{ }^{2} \mathbf{p}_{6, z}\right)+G C_{4} \phi \tag{7}
\end{equation*}
$$

With $\theta_{1}^{v}, \theta_{2}^{v}, \theta_{3}^{v}$ and $\theta_{4}^{v}$ we can calculate the pose of the virtual elbow from the base $\left({ }^{0} \mathbf{T}_{4}^{v}\right)$ using the forward kinematics (1). The normal vector to the plane $\left(\mathbf{v}_{\text {sew }}^{v}\right)$ is now calculated as the cross product of the unit vectors that link shoulder-elbow and shoulder-wrist:

$$
\begin{equation*}
\mathbf{v}_{\text {sew }}^{v}=\left(\frac{{ }^{0} \mathbf{p}_{4}^{v}-{ }^{0} \mathbf{p}_{2}^{v}}{\left\|{ }^{0} \mathbf{p}_{4}^{v}-{ }^{0} \mathbf{p}_{2}^{v}\right\|}\right) \times\left(\frac{{ }^{0} \mathbf{p}_{6}^{v}-{ }^{0} \mathbf{p}_{2}^{v}}{\left\|^{0} \mathbf{p}_{6}^{v}-{ }^{0} \mathbf{p}_{2}^{v}\right\|}\right) \tag{8}
\end{equation*}
$$

The normal vector to the real arm SEW plane $\left(\mathbf{v}_{\text {sew }}\right)$ is calculated using the same formula with the position of the real elbow instead,

$$
\begin{equation*}
\mathbf{v}_{\text {sew }}=\left(\frac{{ }^{0} \mathbf{p}_{4}-{ }^{0} \mathbf{p}_{2}}{\left\|^{0} \mathbf{p}_{4}-{ }^{0} \mathbf{p}_{2}\right\|}\right) \times\left(\frac{{ }^{0} \mathbf{p}_{6}-{ }^{0} \mathbf{p}_{2}}{\left\|^{0} \mathbf{p}_{6}-{ }^{0} \mathbf{p}_{2}\right\|}\right) \tag{9}
\end{equation*}
$$

Let $\psi \in[-\pi, \pi]$ and in particular $\psi$ be 0 at the reference plane. The sign of the arm angle parameter is determined as,

$$
\begin{equation*}
s g_{\psi}=\operatorname{sgn}\left[\left(\widehat{\mathbf{v}_{\text {sew }}^{v}} \times \widehat{\mathbf{v}_{\text {sew }}}\right) \cdot{ }^{2} \mathbf{p}_{6}\right] \tag{10}
\end{equation*}
$$

and $\psi$ as,

$$
\begin{equation*}
\psi=s g_{\psi} \arccos \left(\widehat{\mathbf{v}_{\text {sew }}^{v}} \cdot \widehat{\mathbf{v}_{\text {sew }}}\right) \tag{11}
\end{equation*}
$$

Since the arm angle, $\psi$, is now determined, along with the joint configuration $(G C)$ and the final robot pose $\left({ }^{0} \mathbf{T}_{7}\right)$, there exists a full description of the robot configuration in task space, which maps to an unique manipulator configuration in joint space.

## 4. Inverse Kinematics

The described inverse kinematics algorithm is based on the standard approach of dividing the manipulator into the upper and lower arm, responsible for positioning and orientation respectively. In the same way that forward kinematics computes the final pose $\left({ }^{0} \mathbf{T}_{7}\right)$ and self-motion parameters $(\psi, G C)$ from the joint positions, reciprocally, the inverse kinematics requires these three variables to generate a set of joint positions.

The first step consists of determining the shoulder-wrist vector $\left({ }^{2} \mathbf{p}_{6}\right)$. The same equation used for the virtual manipulator (3) can be applied for the real robot, since the shoulder and wrist positions are coincident. Moreover, because the shoulder to wrist vector is the same, also the elbow joint $\left(\theta_{4}\right)$ can be calculated from (4).

The $\theta_{4}$ is the only joint angle that does not depend on $\psi$. In order to determine the other joint angles, we need to find the position of the real manipulator elbow. To do so, first we calculate the virtual elbow pose at the reference plane $\left({ }^{0} \mathbf{T}_{4}^{v}\right)$, following the algorithm described in section 3.2 . The real elbow pose is no more than the virtual elbow pose, rotated around the shoulder-wrist axis $\left({ }^{2} \mathbf{p}_{6}\right)$ of $\psi$,

$$
\begin{equation*}
{ }^{0} \mathbf{R}_{4}={ }^{0} \mathbf{R}_{\psi}{ }^{0} \mathbf{R}_{4}^{v} \tag{12}
\end{equation*}
$$

which is equivalent to

$$
\begin{equation*}
{ }^{0} \mathbf{R}_{3}={ }^{0} \mathbf{R}_{\psi}{ }^{0} \mathbf{R}_{3}^{v}, \tag{13}
\end{equation*}
$$

because $\theta_{4}$ is the same in the virtual and the real manipulator, hence ${ }^{3} \mathbf{R}_{4}^{v}={ }^{3} \mathbf{R}_{4}$.
The elbow redundancy rotation matrix $\left({ }^{0} \mathbf{R}_{\psi}\right)$ codes the rotation of the angle $\psi$ around the shoulder-wrist vector $\left({ }^{2} \mathbf{p}_{6}\right)$, Figure2a. It is calculated using the Rodrigues's rotation formula in matrix notation,

$$
\begin{equation*}
{ }^{0} \mathbf{R}_{\psi}=\mathbf{I}_{3}+\sin (\psi)\left[\widehat{{ }^{2} \mathbf{p}_{6}} \times\right]+(1-\cos (\psi))\left[\widehat{{ }^{2} \mathbf{p}_{6}} \times\right]^{2} \tag{14}
\end{equation*}
$$

where $\left[\widehat{{ }^{2} \mathbf{p}_{6}} \times\right]$ is the cross-product matrix for the unit vector $\widehat{{ }^{2} \mathbf{p}_{6}}$.
Substituting (14) into 13 and following the notation in Shimizu et al. [25, ${ }^{0} \mathbf{R}_{3}$ can be obtained in terms of three auxiliary matrices $\mathbf{A}_{s}, \mathbf{B}_{s}$ and $\mathbf{C}_{s}$,

$$
\begin{equation*}
{ }^{0} \mathbf{R}_{3}=\mathbf{A}_{s} \sin (\psi)+\mathbf{B}_{s} \cos (\psi)+\mathbf{C}_{s} \tag{15}
\end{equation*}
$$

where,

$$
\begin{aligned}
\mathbf{A}_{s} & =\left[\widehat{{ }^{2} \mathbf{p}_{6}} \times\right]{ }^{0} \mathbf{R}_{3}^{v} \\
\mathbf{B}_{s} & =-\left[\widehat{{ }^{2} \mathbf{p}_{6}} \times\right]^{2}{ }^{0} \mathbf{R}_{3}^{v} \\
\mathbf{C}_{s} & =\left[\widehat{{ }^{2} \mathbf{p}_{6}} \widehat{{ }^{2} \mathbf{p}_{6}}\right]{ }^{0} \mathbf{R}_{3}^{v} .
\end{aligned}
$$

The real values of $\theta_{1}, \theta_{2}$ and $\theta_{3}$ are now determined analytically by combining the elements ${ }^{1}$ of the ${ }^{0} \mathbf{R}_{3}\left(\theta_{1,2,3}\right)$ matrix - derived from DH parameters - in trigonometric operations,

$$
{ }^{0} \mathbf{R}_{3}\left(\theta_{1,2,3}\right)=\left[\begin{array}{ccc}
* & \cos \theta_{1} \sin \theta_{2} & *  \tag{16}\\
* & \sin \theta_{1} \sin \theta_{2} & * \\
-\sin \theta_{2} \cos \theta_{3} & \cos \theta_{2} & -\sin \theta_{2} \sin \theta_{3}
\end{array}\right]
$$

The $*$ symbol indicates omitted elements of the matrix, which are not required for joint position calculations.
It is important to note that these joint angles are subject to the global configuration parameter $G C$, thus:

$$
\begin{array}{r}
\theta_{1}=\operatorname{atan} 2\left(G C_{2}\left[a_{s 22} \sin \psi+b_{s 22} \cos \psi+c_{s 22}\right]\right. \\
\left.G C_{2}\left[a_{s 12} \sin \psi+b_{s 12} \cos \psi+c_{s 12}\right]\right) \tag{17}
\end{array}
$$

[^1]\[

$$
\begin{array}{r}
\theta_{2}=G C_{2} \arccos \left(a_{s 32} \sin \psi+b_{s 32} \cos \psi+c_{s 32}\right) \\
\theta_{3}=\operatorname{atan} 2\left(G C_{2}\left[-a_{s 33} \sin \psi-b_{s 33} \cos \psi-c_{s 33}\right]\right. \\
\left.G C_{2}\left[-a_{s 31} \sin \psi-b_{s 31} \cos \psi-c_{s 31}\right]\right) \tag{19}
\end{array}
$$
\]

Once we know the rotation matrix relative to the shoulder joints $\left({ }^{0} \mathbf{R}_{3}\right)$, it is straightforward to compute the rotation matrix of the wrist joints $\left({ }^{4} \mathbf{R}_{7}\right)$

$$
\begin{equation*}
{ }^{4} \mathbf{R}_{7}=\mathbf{A}_{w} \sin (\psi)+\mathbf{B}_{w} \cos (\psi)+\mathbf{C}_{w} \tag{20}
\end{equation*}
$$

where,

$$
\begin{aligned}
\mathbf{A}_{w} & ={ }^{3} \mathbf{R}_{4}{ }^{T} \mathbf{A}_{s}{ }^{T}{ }^{0} \mathbf{R}_{7} \\
\mathbf{B}_{w} & ={ }^{3} \mathbf{R}_{4}^{T} \mathbf{B}_{s}^{T}{ }^{0} \mathbf{R}_{7} \\
\mathbf{C}_{w} & ={ }^{3} \mathbf{R}_{4}^{T} \mathbf{C}_{s}^{T}{ }^{0} \mathbf{R}_{7}
\end{aligned}
$$

and now we can analytically extrapolate the joint positions of the wrist joints from the elements of the ${ }^{4} \mathbf{R}_{7}\left(\theta_{5,6,7}\right)$ matrix,

$$
{ }^{4} \mathbf{R}_{7}\left(\theta_{5,6,7}\right)=\left[\begin{array}{ccc}
* & * & \cos \theta_{5} \sin \theta_{6}  \tag{21}\\
* & * & \sin \theta_{5} \sin \theta_{6} \\
-\sin \theta_{6} \cos \theta_{7} & \sin \theta_{6} \sin \theta_{7} & \cos \theta_{6}
\end{array}\right]
$$

Respecting the global configuration parameter, we compute the remaining joint angles,

$$
\begin{array}{r}
\theta_{5}=\operatorname{atan} 2\left(G C_{6}\left[a_{w 23} \sin \psi+b_{w 23} \cos \psi+c_{w 23}\right]\right. \\
\left.G C_{6}\left[a_{w 13} \sin \psi+b_{w 13} \cos \psi+c_{w 13}\right]\right) \\
\theta_{6}=G C_{6} \arccos \left(a_{w 33} \sin \psi+b_{w 33} \cos \psi+c_{w 33}\right) \\
\theta_{7}=\operatorname{atan} 2\left(G C_{6}\left[a_{w 32} \sin \psi+b_{w 32} \cos \psi+c_{w 32}\right]\right. \\
\left.G C_{6}\left[-a_{w 31} \sin \psi-b_{w 31} \cos \psi-c_{w 31}\right]\right) \tag{24}
\end{array}
$$

In conclusion, the joint angles are uniquely determined based on a target pose ( ${ }^{0} \mathbf{T}_{7}$ ), and two auxiliary parameters, the arm angle $(\psi)$ and the joint configuration $(G C)$.

## 5. Joint Limits and Singularities

Joint limits and singularity avoidance are two crucial conditions to guarantee a stable and feasible motion in task space. The described method maps joint limits and singularities as intervals of the elbow redundancy circle; these intervals specify whether $\psi$ will drive the robot to a joint limit violation or singularity violation (see Figure 4.

Feasible intervals are labeled $\Psi_{i, j}$, where the index indicates interval $j$ of the $i^{t h}$ joint. The final interval ( $\Psi_{\text {all }}$ ) is the intersection of the feasible intervals of all joints,

$$
\begin{equation*}
\Psi_{\text {all }}=\bigcap_{i=1}^{7} \Psi_{i} \quad \text { and } \quad \Psi_{i}=\bigcup_{j=1}^{n_{j}} \Psi_{i, j} . \tag{25}
\end{equation*}
$$

The novelty of the proposed method has to do with the specification of the joint configuration when mapping the joint limits and singularities to the redundancy space. To determine these intervals, we will use the relation between joint angles and the elbow self-motion expressed in section 4 These relations are described in joints of pivot-type through a tangent function (17), (19), (22) and (24), and in joints of hinge-type through a cosine function (18) and 23). It is important to stress that the elbow joint angle, $\theta_{4}$, does not depend on the arm angle and is therefore omitted from the following analysis.


Figure 4: Example of joint limits and singularity intervals inscribed in the elbow redundancy circle for joint $i$. The $\psi\left(\theta_{i}^{l}\right)$ and $\psi\left(\theta_{i}^{u}\right)$ represent the arm angles where the respective joint limits are met, and $\psi_{\text {sing }}$ is a singular arm configuration. An avoid interval is set next to the singular point with $\delta$ representing the unilateral spacing.

The expressions that represent the joint position, $\theta_{i}$, as a function of the arm angle, $\psi$, can be summarized in two generic shapes: one for the pivot joints $(i=1,3,5,7)$ wher $\epsilon^{2}$

$$
\begin{array}{r}
\theta_{i}(\psi)=\operatorname{atan} 2\left(G C_{k}\left[a_{n} \sin \psi+b_{n} \cos \psi+c_{n}\right]\right. \\
\left.G C_{k}\left[a_{d} \sin \psi+b_{d} \cos \psi+c_{d}\right]\right) \tag{26}
\end{array}
$$

and one for the hinge joint $\int^{3}(i=2,6)$,

$$
\begin{equation*}
\theta_{i}(\psi)=G C_{k} \arccos (a \sin \psi+b \cos \psi+c) \tag{27}
\end{equation*}
$$

where $k=2$ for $i \in\{1,2,3\}$ and $k=6$ for $i \in\{5,6,7\}$. Having two generic functions to represent the relation between joint angles and the arm angle simplifies the analysis of the $\theta_{i}(\psi)$ function. It is possible to determine the intervals of $\psi$ that correspond to feasible joint angles by solving these equations as a function of the joint limits, $\theta_{i}^{l}$ and $\theta_{i}^{u}$. This is explained next.

### 5.1. Pivot Joints

In order to determine the arm angle intervals that map to the joint limits, or the singular arm angle, we need to differentiate these expressions. Simplifying the notation of 26 let $\theta_{i}(\psi)=\operatorname{atan} 2(u, v)$, where

$$
\begin{aligned}
& u=G C_{k}\left(a_{n} \sin \psi+b_{n} \cos \psi+c_{n}\right) \\
& v=G C_{k}\left(a_{d} \sin \psi+b_{d} \cos \psi+c_{d}\right)
\end{aligned}
$$

its total derivativ $\underbrace{4}$ is given by,

$$
\begin{equation*}
\frac{d \theta_{i}}{d \psi}=\frac{\partial \theta_{i}}{\partial u} \frac{\partial u}{\partial \psi}+\frac{\partial \theta_{i}}{\partial v} \frac{\partial v}{\partial \psi}=\frac{v u^{\prime}}{v^{2}+u^{2}}-\frac{u v^{\prime}}{v^{2}+u^{2}} \tag{28}
\end{equation*}
$$

After simplification we obtain the following expression,

$$
\begin{equation*}
\frac{d \theta_{i}}{d \psi}=\frac{a_{t} \sin \psi+b_{t} \cos \psi+c_{t}}{v^{2}+u^{2}} \tag{29}
\end{equation*}
$$

where,

$$
a_{t}=G C_{k}\left(c_{n} b_{d}-b_{n} c_{d}\right)
$$

[^2]\[

$$
\begin{aligned}
b_{t} & =G C_{k}\left(a_{n} c_{d}-c_{n} a_{d}\right) \\
c_{t} & =G C_{k}\left(a_{n} b_{d}-b_{n} a_{d}\right)
\end{aligned}
$$
\]

Using the Weierstrass-substitution method, the stationary points $\left(\psi_{0}\right)$ are given, if they exist, by,

$$
\begin{equation*}
\psi_{0}=2 \arctan \left(\frac{a_{t} \pm \sqrt{a_{t}^{2}+b_{t}^{2}-c_{t}^{2}}}{b_{t}-c_{t}}\right) \tag{30}
\end{equation*}
$$

Depending on the value of $a_{t}^{2}+b_{t}^{2}-c_{t}^{2}$ three cases may arise: points represent the maximums, minimums or inflection points of the $\theta_{i}(\psi)$ function. Shimizu et al. 25 state that stationary points can be proved to be either global maximums or minimums, and elaborate on how the joint limits can be represented on the elbow redundancy circle, based on this premise (Figure 5a). This assumption, however,


Figure 5: Pivot joint $\theta_{i}(\psi)$ profile with stationary points.
cannot be extended to a general purpose manipulator. It is common in industrial manipulators to feature actuators with ample working range, close or even beyond the interval of $[-\pi, \pi]$. When the target pose and joint configuration $(G C)$ are specified, the resulting joint positions may be near to a joint limit. Thus, a change in the arm angle may lead to a joint angle variation such that, $\theta_{i}(\psi)<-\pi \vee \theta_{i}(\psi)>\pi$. This leads to a discontinuity because the atan2 function maps the arm angle to the joint angle in the $[-\pi, \pi]$ range. When the joint angle overshoots this limit, the returned joint angle goes from $\pi$ to $-\pi$ or vice-versa (see Figure 5b). Hence, the stationary points can not be considered global maximums or minimums.

### 5.1.2. Without stationary points

If the function is monotonic, there are no stationary points and there is a one-to-one correspondence between $\psi$ and $\theta_{i}$. The function $\theta_{i}(\psi)$ is not fully defined in the interval $[-\pi, \pi]$, due to the existence of a point of inversion, where the joint angle is discontinued (see Figure 6). This phenomenon has nothing to do with kinematic singularities, it derives from the range where atan2 maps the arm to the joint angle. Since the joint limits are commonly found within the $[-\pi, \pi]$ interval, this inversion occurs from outside the joint limits and causes no trouble.


Figure 6: Pivot joint $\theta_{i}(\psi)$ profile without stationary points.

### 5.1.3. Indeterminate Joint Angle

A singular point exists if the third condition is verified $\left(a_{t}^{2}+b_{t}^{2}-c_{t}^{2}=0\right)$. The exact singular arm angle $\psi_{s i n g}$ is directly determined from the stationary points of equation (30),

$$
\begin{equation*}
\psi_{\operatorname{sing}}=2 \arctan \left(\frac{a_{t}}{b_{t}-c_{t}}\right) \tag{31}
\end{equation*}
$$

However, it cannot be labeled a stationary point because neither $\theta_{i}(\psi)$ nor its derivative is defined at that point. In a numerical approximation scheme it is not feasible to setup a condition that triggers on a single value due to


Figure 7: Pivot joint $\theta_{i}(\psi)$ profile when a singular arm angle exists.
inherent numerical errors. That being said, a tolerance threshold is usually defined to trigger whenever the value of $a_{t}^{2}+b_{t}^{2}-c_{t}^{2}$ approaches zero. A logic strategy to avoid singularities consists in avoiding intervals that contain the singular arm angle, $\left[\psi_{\operatorname{sing}}-\delta, \psi_{\operatorname{sing}}+\delta\right]$. The $\delta$ represents a constant value or a variable that depends on the defined tolerance threshold.

Now that we have identified and proposed a method to deal with singular arm angles, we still need a method to map the joint limits to the arm angle. A simple and effective way to achieve that, consists of solving (26) as a
function of the joint limits, $\theta_{i}^{u}$ and $\theta_{i}^{l}$. Using the Weierstrass-substitution method we obtain,

$$
\begin{equation*}
\psi=2 \arctan \left(\frac{-b_{p} \pm \sqrt{b_{p}^{2}-4 a_{p} c_{p}}}{2 a_{p}}\right) \tag{32}
\end{equation*}
$$

where,

$$
\begin{gathered}
a_{p}=G C_{k}\left[\left(c_{d}-b_{d}\right) \tan \left(\theta_{i}\right)+\left(b_{n}-c_{n}\right)\right] \\
b_{p}=2 G C_{k}\left[a_{d} \tan \left(\theta_{i}\right)-a_{n}\right] \\
c_{p}=G C_{k}\left[\left(b_{d}+c_{d}\right) \tan \left(\theta_{i}\right)-\left(b_{n}+c_{n}\right)\right] .
\end{gathered}
$$

One of three outputs may occur:

- $\exists \psi \in[-\pi, \pi]: \theta_{i}(\psi)=\theta_{i}^{l} \vee \theta_{i}(\psi)=\theta_{i}^{u}$
- $\left.\forall \psi \in[-\pi, \pi], \theta_{i}(\psi) \in\right] \theta_{i}^{l}, \theta_{i}^{u}[$
- $\forall \psi \in[-\pi, \pi], \theta_{i}(\psi) \notin\left[\theta_{i}^{l}, \theta_{i}^{u}\right]$.

If the first case is met, the $\psi\left(\theta_{i}^{l}\right)$ or $\psi\left(\theta_{i}^{u}\right)$ values are found, but that information alone does not specify if the function is entering an out-of-limits zone or an allowed zone. To do so, the first derivative of the function 29 is analyzed at these limit arm angles. If $\theta_{i}(\psi)$ and its derivative have the same sign at $\psi\left(\theta_{i}^{l}\right)$ or $\psi\left(\theta_{i}^{u}\right)$, the next interval will be an out-of-limits zone; else, if the sign differs the next joint angles will be within an allowed zone.

The last two cases occur if $\theta_{i}$ does not coincide with the joint limits, for any arm angle in the $[-\pi, \pi]$ interval. Assuming that $\theta_{i}(\psi)$ is defined in $[-\pi, \pi]$, any point along the function will confirm if the whole interval is possible or not.

### 5.2. Hinge Joints

The same methodology used for pivot joints, is applied for hinge joints. The relation between joint and arm angle is represented by (27). Applying the derivative to $\theta_{i}(\psi)$ we obtain,

$$
\begin{equation*}
\frac{d \theta_{i}}{d \psi}=-G C_{k}\left(\frac{a \cos \psi-b \sin \psi}{\sin \theta_{i}}\right) . \tag{33}
\end{equation*}
$$

Using the Weierstrass-substitution again we calculate the stationary points,

$$
\begin{equation*}
\psi_{0}=2 \arctan \left(\frac{-b \pm \sqrt{a^{2}+b^{2}}}{a}\right) \tag{34}
\end{equation*}
$$

The function exists in either $[-\pi, 0]$ or $[0, \pi]$ depending on the value of the configuration parameter, $G C$, for that particular joint. Depending on the value of $a^{2}+b^{2}$ two cases may arise:

- $a^{2}+b^{2}>0, \quad$ two stationary points;
- $a^{2}+b^{2}=0, \quad$ one stationary point.

If the first condition is fulfilled, the hinge joint has a profile identical to the one depicted in Figure 8, Two stationary points exist in this case, one being the global minimum and the other the global maximum. Depending on the required pose and configuration parameter, the joint angle variation may be close to the joint limit, hence the need to check it for the hinge joints as well.

The arm is in a singular configuration when $\theta_{2}=0$ or $\theta_{6}=0$ hold. In such cases, $\theta_{i}(\psi)$ is still defined at that particular $\psi$ value but the first derivative is not. For that reason, there is only one stationary point defined at a singular point (Figure 9), given by (34). If the configuration parameter $\left(G C_{k}\right)$ is positive, the stationary point is the global maximum, else it is the global minimum.

Since $\theta_{i}(\psi)$ is continuous at a singular position (Figure 9), the singular arm angle in hinge joints does not need to be accounted for. Likewise to the pivot joints, equation (27) is solved as a function of the hinge joint limits to explore the associated arm angles.

$$
\begin{equation*}
\psi\left(\theta_{i}\right)=2 \arctan \left(\frac{a \pm \sqrt{a^{2}+b^{2}-\left(c-\cos \theta_{i}\right)^{2}}}{\cos \theta_{i}+b-c}\right) \tag{35}
\end{equation*}
$$



Figure 8: Hinge joint $\theta_{i}(\psi)$ profile when the configuration parameter is positive, function defined in $[0, \pi]$. If only the configuration is changed to a negative value, the function profile is mirrored relative to the x -axis.


Figure 9: Hinge joint $\theta_{i}(\psi)$ profile when the arm is at a singular configuration.

The same outputs possible for the pivot joints are true for the hinge joints. If limits are crossed, we can check if the robot is entering an out-of-limits or an allowed zone by following the same metric - of the $\theta_{i}(\psi)$ and its derivative signs at the arm angles relative to the joint limit. If no limits are crossed, then any $\theta_{i}$ value can be used $\forall \psi \in[-\pi, \pi]$ to determine if the function is contained within the joint limits or if it is outside.

## 6. Redundancy Resolution

The proposed inverse kinematics algorithm receives as parameters: the desired end-effector pose $\left({ }^{0} \mathbf{T}_{7}^{d}\right)$, the global configuration of the manipulator $\left(G C^{d}\right)$ and the arm angle $(\psi)$. In this section, it will be proposed a redundancy resolution method to calculate the arm angle while avoiding joint limits and singularities.

The configuration control introduced in this paper is convenient in scenarios where the control loop is continuously performing inverse kinematics calculations for the robot to follow a given pose. In many applications like for instance human-robot interactions it is highly desirable that the robot follows a smooth and stable trajectory without sudden jumps between different configurations or passes through singular configurations in joint space.

The problem has been formulated such that the joint limits and singularities are projected into the redundancy circle by means of feasible arm angle intervals. As denoted in equations (25), each joint has associated to it a union of $n_{j}$ feasible intervals, $\Psi_{i, j}$ (Figure 4), and the global feasible intervals ( $\Psi_{\text {all }}$ ) develops from the intersection of each joint intervals, $\Psi_{i}$. The calculation of the arm angle is thus simplified since the only hard-constraints to the problem are the defined intervals.

A plausible approach to calculate the new arm angle (block "Calculate New $\psi$ " in Figure 10) consists of applying a simple metric to the current arm angle, $\psi_{(t-1)}$, according to the current global feasible intervals. The current arm angle, can either be computed from the current joint positions $\theta_{i}^{c}$ (following the method explained in 3.2), or directly used from the preceding iteration.


Figure 10: General control scheme for inverse kinematics resolution with joint limits and singularity avoidance.
First, we find the feasible interval that contains the previous arm angle $\left(\psi_{(t-1)} \in \Psi_{\text {all }, m}, \Psi_{\text {all,m}}=\left[\psi_{m}^{l}, \psi_{m}^{u}\right]\right)$, (Figure 11). If the previous arm angle is contained in $\Psi_{a l l, m}$ the new arm angle can be computed as follows:


Figure 11: Example of intersection of feasible intervals from all the joints. The three resulting intervals are enumerated $m \in\{1,2,3\}$.

$$
\begin{equation*}
\psi_{(t)}=\psi_{(t-1)}+K\left(\frac{\psi_{m}^{u}-\psi_{m}^{l}}{2}\right)\left[\mathrm{e}^{-\alpha\left(\frac{\psi_{(t-1)}-\psi_{m}^{l}}{\psi_{m}^{u}-\psi_{m}^{l}}\right)}-\mathrm{e}^{-\alpha\left(\frac{\psi_{m}^{u}-\psi_{(t-1)}}{\psi_{m}^{u}-\psi_{m}^{l}}\right)}\right] \tag{36}
\end{equation*}
$$

where:

- $K \in[0,1]$, is a constant that controls the strength of repulsion of the arm angle from the limits;
- $\alpha \in \mathbb{R}^{+}$, is a constant that controls the distance to the limits from where the arm angle starts to repulse.

In case the previous arm angle is not contained in any feasible interval, either the elbow is moved to the closest feasible range, or the motion cannot be continued. This phenomenon is prone to happen when the trajectory has sparse poses or if the $\alpha$ value is too large, which permits the robot to move closer to its joint limits.

By changing $\alpha$ (cf. Figure 12), we can control the tendency of the arm angle to move towards the interval center or to preserve its position as long as it is distant from the limits. The problem of computing the new arm angle can also be tackled from an optimization standpoint, depending on the task requirements.

Finally, the parametrization of the manipulator redundancy as an ellipsoid that describes the elbow motion, has a clear representation in task space. Hence, it is straightforward to impose additional interval limits on the redundancy circle that relate to task space obstacles.


Figure 12: Change of the arm angle as a function of $\psi_{(t-1)}$, defined in the feasible interval $\Psi_{\text {all, } m}$.

Table 2: Descriptive statistics of computational times recorded of different parts of the algorithm, measured from 10000 samples, in microseconds ( $\mu s$ ).

|  |  | Mean | Std. Deviation | Maximum |
| :--- | :--- | :---: | :---: | :---: |
| MATLAB | Inverse Kinematics | 230.3 | 21.93 | 642.0 |
|  | Compute Intervals | 822.3 | 88.61 | 622.0 |
|  | Full Algorithm | 1132 | 77.65 | 3345 |
| C++ | Inverse Kinematics | 2.247 | 1.228 | 32.00 |
|  | Compute Intervals | 10.51 | 2.015 | 37.00 |
|  | Full Algorithm | 12.74 | 2.103 | 43.00 |

### 6.2. Trajectory example

To demonstrate the redundancy resolution strategy, we created an example linear trajectory to be performed by
robot manipulator. The robot is purposely positioned at a configuration near its mechanical joint limits. The
To demonstrate the redundancy resolution strategy, we created an example linear trajectory to be performed by
the robot manipulator. The robot is purposely positioned at a configuration near its mechanical joint limits. The robot starts at the joint angles in degrees:

$$
\theta^{c}=\left[\begin{array}{lllllll}
-5.4101 & -26.4986 & -48.1542 & -61.6500 & 152.6198 & 114.4466 & 8.1812 \tag{37}
\end{array}\right]
$$

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### 6.1. Algorithm performance

The algorithm was implemented in MATLAB and C++ (Boost, Eigen) and the computational times were measured for the different parts of the above presented algorithm: i) the 'Inverse Kinematics' algorithm alone; ii) the 'Compute Intervals', joint limits and singularities mapping to the redundancy circle; and the complete algorithm, Figure10. Each algorithm was tested for a set of 10000 random and feasible poses. The performance of the algorithm was tested in a computer running Ubuntu 14.04 (Intel i7-4710MQ at $2.5 \mathrm{GHz}, 16 \mathrm{~GB}$ of RAM).
which correspond to the global configuration $G C=3$, arm angle $\psi=58.5882^{\circ}$ and pose:

$$
{ }^{0} \mathbf{T}_{7}^{c}=\left[\begin{array}{cccc}
-0.2634 & -0.9112 & -0.3166 & -0.1174  \tag{38}\\
0.3014 & -0.3895 & 0.8703 & -0.1464 \\
-0.9164 & 0.1338 & 0.3773 & 1.0203 \\
0 & 0 & 0 & 1
\end{array}\right]
$$

The manipulator performs a linear motion in Cartesian space, keeping the same end-effector orientation but translating its position along the z-axis $\left({ }^{0} \mathbf{R}_{7, z}\right)$ of a distance of $0.25 m$, ending at the target pose:

$$
{ }^{0} \mathbf{T}_{7}^{d}=\left[\begin{array}{cccc}
-0.2634 & -0.9112 & -0.3166 & -0.1966  \tag{39}\\
0.3014 & -0.3895 & 0.8703 & 0.0712 \\
-0.9164 & 0.1338 & 0.3773 & 1.1146 \\
0 & 0 & 0 & 1
\end{array}\right]
$$

The path is interpolated and a new pose is passed to the redundancy resolution algorithm (Figure10) every iteration. The global configuration remains unchanged throughout the trajectory, and the arm angle varies according to the solution however, does not compensate for the manipulator's compliance errors, which are specially relevant when the manipulator's works under variant force payloads [32, 33].

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## Appendix I. Conventional Denavit-Hartenberg matrices of a S-R-S 7-DoF manipulator

The conventional Denavit-Hartenberg matrices for a S-R-S 7-DoF manipulator (cf. section 3) are shown here:

$$
{ }^{0} \mathbf{T}_{1}=\left[\begin{array}{cccc}
\cos \theta_{1} & 0 & -\sin \theta_{1} & 0  \tag{40}\\
\sin \theta_{1} & 0 & \cos \theta_{1} & 0 \\
0 & -1 & 0 & d_{b s} \\
0 & 0 & 0 & 1
\end{array}\right]
$$

[^3]
(a) Different values of $\alpha$ and $K=0.1$.

(b) Different values of $K$ and $\alpha=20$.

(c) Variation of the joint angles for different values of $\alpha(K=0.1)$.

(d) Variation of the joint angles for different values of $K(\alpha=20)$.

Figure 13: Variation of the arm angle $(\psi)$ and joint angles along the trajectory.

$$
\begin{align*}
{ }^{1} \mathbf{T}_{2} & =\left[\begin{array}{cccc}
\cos \theta_{2} & 0 & \sin \theta_{2} & 0 \\
\sin \theta_{2} & 0 & -\cos \theta_{2} & 0 \\
0 & 1 & 0 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]  \tag{41}\\
{ }^{2} \mathbf{T}_{3} & =\left[\begin{array}{cccc}
\cos \theta_{3} & 0 & \sin \theta_{3} & 0 \\
\sin \theta_{3} & 0 & -\cos \theta_{3} & 0 \\
0 & 1 & 0 & d_{s e} \\
0 & 0 & 0 & 1
\end{array}\right] \tag{42}
\end{align*}
$$

$$
\begin{align*}
{ }^{3} \mathbf{T}_{4} & =\left[\begin{array}{cccc}
\cos \theta_{4} & 0 & -\sin \theta_{4} & 0 \\
\sin \theta_{4} & 0 & \cos \theta_{4} & 0 \\
0 & -1 & 0 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]  \tag{43}\\
{ }^{4} \mathbf{T}_{5} & =\left[\begin{array}{cccc}
\cos \theta_{5} & 0 & -\sin \theta_{5} & 0 \\
\sin \theta_{5} & 0 & \cos \theta_{5} & 0 \\
0 & -1 & 0 & d_{e w} \\
0 & 0 & 0 & 1
\end{array}\right]  \tag{44}\\
{ }^{5} \mathbf{T}_{6} & =\left[\begin{array}{cccc}
\cos \theta_{6} & 0 & \sin \theta_{6} & 0 \\
\sin \theta_{6} & 0 & -\cos \theta_{6} & 0 \\
0 & 1 & 0 & 0 \\
0 & 0 & 0 & 1
\end{array}\right]  \tag{45}\\
{ }^{6} \mathbf{T}_{7} & =\left[\begin{array}{cccc}
\cos \theta_{7} & -\sin \theta_{7} & 0 & 0 \\
\sin \theta_{7} & \cos \theta_{7} & 0 & 0 \\
0 & 0 & 1 & d_{w f} \\
0 & 0 & 0 & 1
\end{array}\right] \tag{46}
\end{align*}
$$

## Appendix II. Nomenclature

## Constants

$\alpha \quad$ Constant that controls the distance to the limits from where the arm angle starts to repulse from the feasible interval limits, $\alpha \in R^{+}$
$\delta \quad$ User-defined scalar that represents half of the avoid interval range around a singular arm angle $\left(\psi_{\operatorname{sing}}\right)$
$\theta_{i}^{l} \quad$ Lower position limit of the joint $i$
$\theta_{i}^{u} \quad$ Upper position limit of the joint $i$
$d_{b s} \quad$ Euclidean distance from the base coordinate frame $\left(\mathbf{T}_{0}\right)$ to the shoulder coordinate frame $\left(\mathbf{T}_{2}\right)$
$d_{e w} \quad$ Euclidean distance from the elbow coordinate frame $\left(\mathbf{T}_{4}\right)$ to the wrist coordinate frame $\left(\mathbf{T}_{6}\right)$
$d_{\text {se }} \quad$ Euclidean distance from the shoulder coordinate frame $\left(\mathbf{T}_{2}\right)$ to the elbow coordinate frame $\left(\mathbf{T}_{4}\right)$
$d_{w f} \quad$ Euclidean distance from the wrist coordinate frame $\left(\mathbf{T}_{6}\right)$ to the flange coordinate frame $\left(\mathbf{T}_{7}\right)$
${ }_{365} K \quad$ Constant that controls the strength of repulsion of the arm angle from the feasible interval limits, $K \in[0,1]$

## Notation

$[\hat{\mathbf{v}} \times] \quad$ Cross-product matrix for the unit vector $\hat{\mathbf{v}}$
$\mathbf{I}_{n} \quad$ Identity matrix of size $n \times n$
$\mathbf{v}_{a b c}$ Vector normal to the plane $A B C$
${ }^{i} \mathbf{p}_{j} \quad$ Position of the coordinate frame $\mathbf{T}_{j}$ with respect to the coordinate frame $\mathbf{T}_{i}$
${ }^{i} \mathbf{p}_{j, x} \quad$ Coordinate $x$ of the vector ${ }^{i} \mathbf{p}_{j}$
${ }^{i} \mathbf{R}_{j} \quad$ Rotation of the coordinate frame $\mathbf{T}_{j}$ with respect to the coordinate frame $\mathbf{T}_{i}$
${ }^{i} \mathbf{R}_{j, z} \quad$ Z-axis of the rotation frame ${ }^{i} \mathbf{R}_{j}\left(3^{r d}\right.$ column $)$
${ }^{i} \mathbf{T}_{j} \quad$ Transformation of the coordinate frame $\mathbf{T}_{j}$ with respect to the coordinate frame $\mathbf{T}_{i}$
375
$A B C$ Plane formed by three non-collinear points $A, B$ and $C$
$m_{i j} \quad$ Element of the matrix $\mathbf{M}$ at the $i^{\text {th }}$ line and $j^{t h}$ column
$\operatorname{sgn}(x)$ Sign of scalar value $x$

## Variables

$\phi \quad$ Angle formed by the shoulder-wrist vector $\left({ }^{2} \mathbf{p}_{6}\right)$ and the shoulder-elbow vector $\left({ }^{2} \mathbf{p}_{4}\right)$ 10.1109/ROBOT. 1993.291835
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[^1]:    ${ }^{1}$ The notation $m_{i j}$ is used to specify the element of the $\mathbf{M}$ matrix at the $i^{t h}$ line and $j^{\text {th }}$ column

[^2]:    ${ }^{2} a_{n}, b_{n}$ and $c_{n}$ are the signed coefficients of the first input of atan2 in equations $17,19,22$ and 24 , whereas index $a_{d}, b_{d}$ and $c_{d}$ represent the signed coefficients of the second input.
    ${ }^{3} a, b$ and $c$ are the signed coefficients of acos in equations 18 and 23
    ${ }^{4}$ In points where both partial derivatives exist, the function atan2 $(u, v)$ can be differentiated as $\arctan (u / v)$.

[^3]:    ${ }^{5}$ Motion comparison with different values of $\alpha$ and $K$ in video format $-(\mathrm{https}: / /$ youtu.be/mcMfWkMP1hQ $)$.

