

## ENVIRONMENT FRIENDLY INDUSTRIAL NANOTECHNOLOGIES

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### ABSTRACT

One of the most interesting and perspective directions in material engineering of the last years is development of technology of nanocomposite materials consisting from two or more phases with precise interphase border and nanostructured materials based on interpenetrated polymer network. Israel is one of leaders in nanotechnology, not only in fundamental academic researches but mainly in industrial researches and founding start-up companies. Some important results in the nanotechnology material engineering field in Israel are summarized in the paper.

**Key word:** Nanotechnology. Nanocomposites, Nanostructured material, Israel

### INTRODUCTION [1-6]

The economic, security, military, and environmental implications of molecular manufacturing are extreme. Unfortunately, conflicting definitions of nanotechnology and blurry distinctions between significantly different fields have complicated the effort to understand those differences and to develop sensible, effective policy for each.

The risks of today's nanoscale technologies cannot be treated the same as the risks of longer-term molecular manufacturing. It is a mistake to put them together in one basket for policy consideration—each is important to address, but they offer different problems and will require far different solutions. As used today, the term nanotechnology usually refers to a broad collection of mostly disconnected fields. Essentially, anything sufficiently small and interesting can be called nanotechnology. Much of it is harmless. For the rest, much of the harm is of familiar and limited quality. Molecular manufacturing, by contrast, will bring unfamiliar risks and new classes of problems.

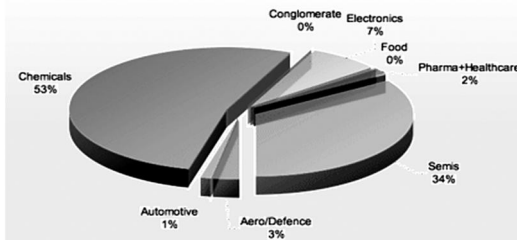
Desktop nanofactories will use vast arrays of tiny machines to fasten single molecules together quickly and precisely, allowing engineers, designers, and potentially anyone else to make powerful products at the touch of a button. Although such a contraption has been envisioned in some detail for almost two decades, and although the basic concept goes back to 1959, when the physicist R.Feynman first articulated it, it's only in recent years that technology has

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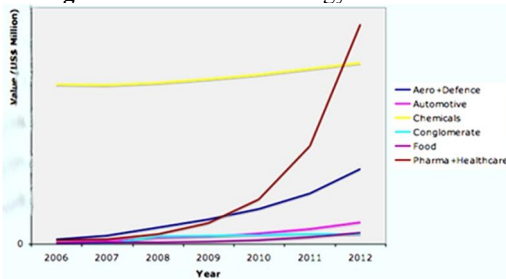
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advanced to the point where we can begin to see the practical steps that might bring it into reality.

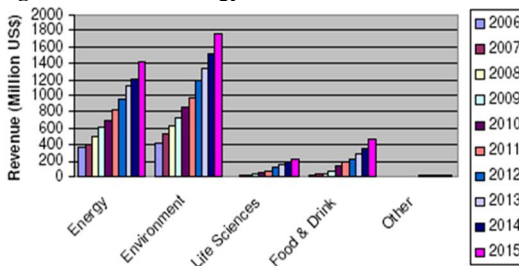
The essence of nanotechnology is the ability to work at the molecular level to create large structures with fundamentally new molecular organization. Materials with features on the scale of nanometers often have properties different from their macroscale counterparts.. The prospect of a new materials technology that can function as a low-cost alternative to high-performance composites has, thus, become irresistible around the world. By this means nanotechnology presents a new approach to material science and engineering as well as for design of new devices and processes. *Figures 1-3* can give some imagine of the global tendency of nanotechnology development.



**Fig. 1 – Global nanotechnology market 2007**



**Fig. 2 – Nanotechnology market evolution 2006-2012**



**Fig. 3 – Revenue forecasts nanoporous materials demand (world), 2006-2015, Million US\$**

As is known, composite materials are two- or multiphase with well defined interphase border. Such materials contain the reinforcing elements immersed into a polymeric, ceramic or metal matrix. Mechanical properties of composites depend on structure and properties of the interphase border. Phases of usual composite materials have micron and submicron sizes. Important among these nanoscale materials are *nanocomposites*, in which the constituents are mixed on a nanometer-length scale. They often have properties that are superior to conventional microscale composites and can be synthesized using surprisingly simple and inexpensive techniques.

The tendency to reduction of the phase's sizes of a filler (a strengthening element) is attributable

to decrease in its microscopic deficiency (the size of one of nanocomposite phases does not exceed 100 nm) Due to the nanometer size of the particles, which is smaller than the wavelength of visible light, the reinforced polymer remains transparent. Other characteristics of the composites include high barrier performance and improved thermal stability, which make these compounds suitable for many applications. Because of this technology of nanocomposites is one of the most perspective directions in a material engineering. Specifically nanocomposite technology is applicable to a wide range of polymers. Cutting across the material classes of thermoplastic, thermosets and elastomers.

Israel is one of leaders in Nanotechnology, not only in fundamental academic researches but mainly in industrial researches and founding start-up companies.

In the paper we are presenting new development of one of the leader Israeli company: Polymate Ltd., International Nanotechnology Research Center (*Polymate Ltd.,INRC*) with the branch in Berlin, Germany..

*Polymate Ltd.,INRC* specializes in providing applied and fundamental research and development (R&D) in the scientific and technological fields of material, chemical and environmental engineering, with a focus on the development, marketing, and commercialization of the advanced nanocomposites.

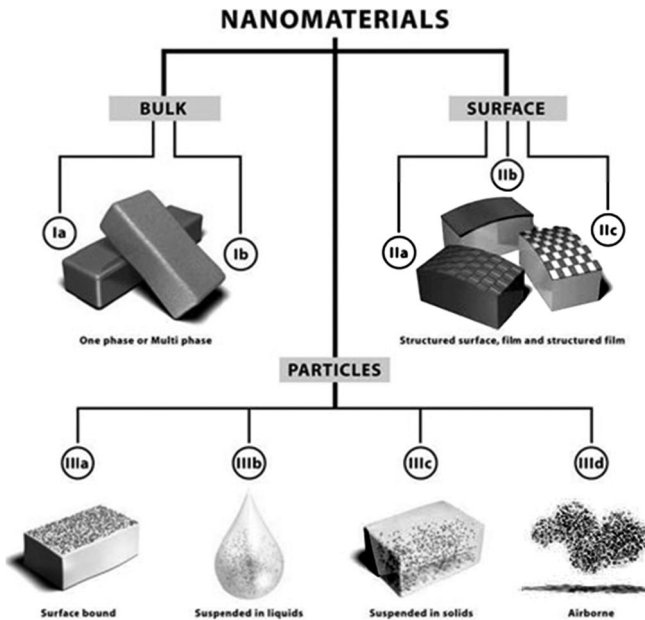


Fig. 4 – Classification of nanomaterials

*Polymate Ltd., INRC* successfully operates on the basis of multi-sided partnerships in many regions around the world, such as Europe, Japan, Canada, the Former Soviet Union and others. *Polymate Ltd., INRC's* last elaboration Network Nanostructured Polymer System has been named a winner in the third annual NASA Nanotech Briefs®' Nano 50™ Awards (2007) in the Technology category.

#### **GENERAL COMMENT**

Nanostructured composite materials can be categorized depending on the location of the nanoscale structure in the system (*Fig. 4*).

After an initial literature review, and when considering the information needed in order to describe a nanomaterial from a physical and chemical perspective when estimating the hazard of nanomaterials, we propose the following nine properties as being important:

- Chemical composition,
- Size,
- Shape,
- Crystal structure,
- Surface area,
- Surface chemistry,
- Surface charge,
- Solubility,
- Adhesion, defined as the force by which the nanoparticles and its components are held together."

#### **NANOSTRUCTURED COMPOSITES BASED ON INTERPENETRATED POLYMER NETWORK [7-11]**

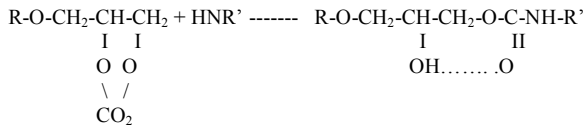
This project is oriented to prepare nanocomposites based on interpenetrated polymer network (IPN), such as polyurethanes, epoxies and acrylate by way of creating nanoparticles of SiO<sub>2</sub>, TiO<sub>2</sub> and other metal oxides during a technological stage from a liquid phase. Using as interpenetrating polymer networks principle in production of composite materials provides a unique possibility to regulate their both micro-and nano-structured properties. Formulation of a new class of nanocomposite materials is characterized by the absence of contaminants for a network polymers technology. As a main component of such technology we are using branched (dendro)-aminosilanes that at the first stage are curing agents for many oligomers

The proposed dendro-aminosilane hardeners give the possibility to introduce the siloxane fragments into aromatic structure of diphenylolpropane based epoxy-amine network polymers. Additional hydrolysis of aminosilane oligomer creates the secondary nano-structured network polymer that improves the service properties of the compound. Branched (dendro) polyamine

hardeners are novel direction in epoxy and cyclocarbonate and acryl resins chemistry.

The new hardeners give rise to formation of IPN of a polymerized resin with a polysiloxane network by the hydrolytic polycondensation of silane groups. IPN network may be formed on the base of epoxy- cyclocarbonate oligomers. It was found that at least 0.1 equivalent weight of silane per epoxy resin equivalent weight may result in IPN formation. It has been known that epoxy resin has low resistance to acetone and methanol attack. IPN film provides increasing the resistance

Novel hybrid nonisocyanate polyurethane based nanocomposites (HNIPU) was received by the following reaction




Pilot production of two component paints, top coatings, adhesives and floorings are obtained. Fig. 5 illustrated industrial application of the IPN flooring. The two-component compound have unique properties that combine the best mechanical properties of polyurethane and chemical resistance of epoxy binders.



Fig. 5 – IPN flooring (Tosaf Compounding Co., Israel )

### **NANOCOMPOSITES BASED ON HYBRID ORGANO-SILICATE MATRIX [12-17]**

Important among nanoscale materials are hybrids or nanocomposites. They often exhibit properties superior to conventional composites. Organic-inorganic hybrid nanostructures have generated great interest by combining optical, magnetic or electronic properties of inorganic crystals with mechanical properties and functionality of organic compounds. They suggest a variety of potential applications as electrical, optical and medicals markers.

By using a principle of forming nanostructure by creating nanoparticles during a technological process from a liquid phase, *Polymate Ltd.*, INRC has elaborated a few of composites based on different kinds of soluble silicates. Significant increasing of silicate matrix strength and toughness was reached by incorporation of special liquid additives, such as TFS, which effect as a microcrystallizing nucleator on the technological stage and later they colmatage the pores of silicate matrix. Our last elaborations are mainly applying a novel type of soluble silicate contained organic cations, for example, the DABCO (  )-based organic alkali soluble silicate.

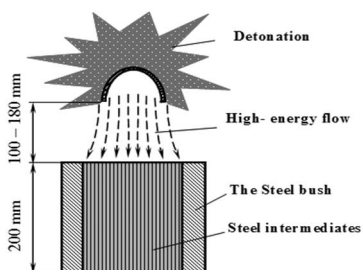
### **POLYMER NANOCOMPSITES WUTH VERY LOW PERMEABILITY AND HIGH RESISTANCE TO AGGRESSUVE ENVIRONMENTS [18-22]**

Novel chemically resistant polymer materials were elaborated with adding nano-size inorganic active fillers that react with aggressive medium into which they are introduced, forming a new phase of high-strength hydrate complexes. This enhanced bonding occurs upon the penetration of aggressive media into active nano-fillers containing polymer material. The chemical resistant properties of the forming polymer materials are activated by harsh environmental conditions where polymer systems without additives remain defenseless to chemical corrosion.

*Polymate Ltd.*, INRC has developed an extensive product range of such active nano-fillers for upgrading the most common polymers against a wide variety of aggressive media including acids, sea water, fluorine, alkalis and more.

### **NOVEL METALIC MATRIX NANOREINFORCED MATERIALS PRODUCED BY METHOD OF SUPERDEEP PENETRATION [23]**

Technological process on the basis of new physical effect “ superdeep penetration ” (SDP) allows to make from the known tool steels (for example, HSS) new composite materials (*Fig. 6*).



**Fig. 6** – Principal scheme of superdeep penetration of micro particles into metal body



**Fig. 7** – The tools for coal cracking strengthened by SDP method

These materials can be used for replacement base steels in metal-cutting and stamp tools. In some cases new materials can be used for replacement of a hard metal (on the basis of WC) in the tool for mining (for example, cutters of coal and mining machines, *Fig. 7*). The application of the new SDP technology allows to increase the service life of the tools up to 1.5-5.0 times compared to the common used tools. The technology can be applied for the volume strengthening practically any type of instrumental steels..

Use of new physical effect SDP allows as well to obtain the special composite materials on the basis of aluminum, with the set anisotropy of physical and chemical properties.. In microvolume of the aluminium matrix Electroconductivity in mutually perpendicular directions of an aluminium matrix is differ a two times. The new technology of volumetric reorganization of aluminum will find wide application at manufacture of electric installations and electronic devices.

#### **WATER-DISPERSION PAINT COMPOSITION WITH BIOCIDE PROPERTIES BASED ON SILVER NANO-POWDER [24]**

We have elaborated advanced bioactive coating with using silver nanoparticles. As found in numerous studies during the last two decades, particles with dimensions in nanometer scale ( $10^{-9}$  -  $10^{-8}$  m) possess peculiar properties, different from those of atoms and ions on the one hand and of bulk substance on the other. These silver nanoparticles was received by the novel BAR-synthesis. The biological activity of varnish-paint materials modified by silver nanoparticles was estimated on the following microorganisms:

- Escherichia coli (E. Coli 1257) as a conventional devices. The effect from use of a new aluminum material in electric installations and electronic control systems will make, due to reduction in expenses for expensive materials, hundred millions and billions dollars USA. Cost of process of rearrangement of structure of aluminium preparation does not exceed 40 USD/kg. By industrial production of such material its cost to decrease in 2-3 times. From individual preparation can be made tens electric and thousand electronic devices. Process SDP is high-efficiency and does not demand the expensive equipment. The new technology of volumetric reorganization of aluminum, creation zones of nano-structures, the materials received on this basis, will find wide application by manufacture of electric installations and electronic devices. model of bacterial contamination of the environment;

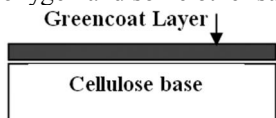
- Coliphage (RNA-phage MS-2) as a model of viral infection, including influenza A and B, hepatitis A, et al;
- Mold fungi (Penicillium Chrysogenum) as a typical representative of microflora of the dwellings and a model of fungicidal contamination;
- Spores as a model of spores and other microflora.

The data of the testing confirms the significant advantages of elaborated water-born acrylic bioactive coatings.

### **NANOCELLULOSE AND BIODEGRABLE COMPOSITE MATERIALS [25,26]**

(NanoCell) with CI crystalline modification was prepared using advanced, environmentally friendly, resource-save and cheap technology. The developed technology permits producing NanoCell in pilot and industrial amounts. NanoCell product can be manufactured in the form of dispersions, high solid paste and dry powder.

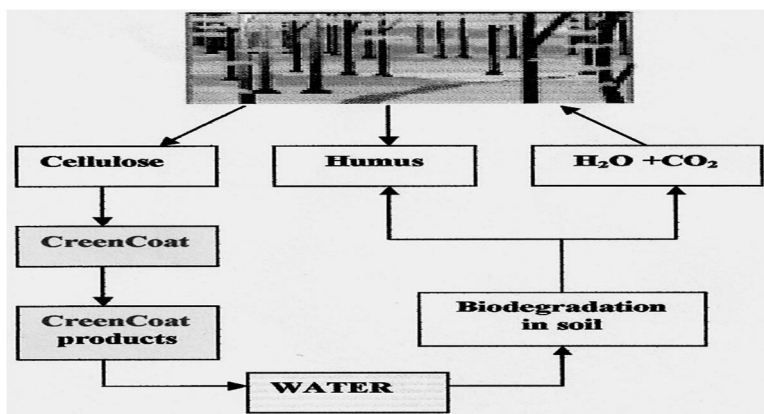
The FDA-approved aqueous polymer nanostructured composition GreenCoat is applied for protective covering of paper and board. The coating layer imparts to material barrier properties against permeation of water, grease, oxygen and some other substances (*Fig. 8*).



**Fig. 8** – The new nano-scale cellulose product

The GreenCoat emulsion is coated on cardboard surface by means of bar-coater and dried at temperature 150-170 °C for 30-60 sec. Then the GreenCoat W glazing hot melt composition is coated on first layer by means of bar-coater at temperature 130-135 °C and air cooled.

Waste of coated material can be repulped and used in paper industry or decomposed in nature due to its biodegradability (*Fig. 9*).



**Fig. 9** – Recycling of the biodegradable coatings

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