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Publication date: 1987

Document Version Publisher's PDF, also known as Version of record

Link back to DTU Orbit

Citation (APA): Chen, Q. J., Aarkrog, A., Dick, H., & Mandrup, K. (1987). Determination of Technetium-99 in Environmental Samples by Solvent Extraction at Controlled Valence. (Risø-M; No. 2671).

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Risø-M-2671



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Determination of Technetium-99 in Environmental Samples by Solvent Extraction at Controlled Valence

Qingjiang Chen, A. Aarkrog, Helle Dick, Karen Mandrup

Risø National Laboratory, DK-4000 Roskilde, Denmark October 1987 DETERMINATION OF TECHNETIUM-99 IN ENVIRONMENTAL SAMPLES BY SOLVENT EXTRACTION AT CONTROLLED VALENCE

Qingjiang Chen, A. aarkrog, Helle Dick, Karen Mandrup

<u>Abstract</u>. Distribution coefficients of technetium and ruthenium are determined under different conditions with CCl_4 , cyclohexanone, and 5% tri-isooctylamine (TIOA)/xylene. A method for analyzing ⁹⁹Tc in environmental samples has been developed by solvent extraction in which the valences of technetium and ruthenium are controlled with H_2O_2 and NaC10. Technetium and ruthenium which are oxidized to TCO_4^- and RuO_4^- by NaC10 are separated by extraction with CCl_4 at pH=4. The RuO_4^- is reduced to low valence and technetium is kept in the TCO_4^- state with H_2O_2 . Technetium, ruthenium, and other nuclides are subsequently separated by solvent extraction with cyclohexanone and 5% TIOA/xylene. The decontamination of the procedure is 1.35×10^5 for 10^3 Ru and 1.66×10^5 for 110^m Ag. The chemical yield of technetium-99 is 55%.

October, 1987 Risø National Laboratory, DK-4000 Roskilde, Denmark

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Grafisk Service Risø 1987

ISBN 87-550-1368-6 ISSN 0418-6435 - 3 - 1.4

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INTRODUCTION

Technetium-99 ($T_{1/2} = 2.1 \times 10^5$ year) is the daughter product of 99Mo, which is formed by fission of 239 Pu and 235 U. Technetium-99 is released to the environment from nuclear power plants, nuclear fuel reprocessing plants, nuclear weapons testing and nuclear medicine. Technetium-99 is expected to be an element important for the collective long-term dose.

Many works have demonstrated that ruthenium tetroxide is quantitatively extracted¹ by carbon tetrachloride from aqueous solution at pH=4. S. Foti et al.² determined technetium in environmental samples with cyclohexanone extraction. N.W. Golchert et al.³ determined technetium-99 in fresh water with 5% TIOA/ xylene extraction for decontamination. E. Holm et al.⁴ determined technetium-99 in environmental samples with tributylphosphate.

After the Chernobyl accident contaminations with ruthenium-103, 106 were found in technetium counting samples of Baltic sea water analysed by tributylphosphate extraction. It was important to develop a new method for ruthenium decontamination from the technetium sample, which can be applied to different types of environmental samples. EXPERIMENTAL

1. Determination of the yield of $99m_{Tc}+4$ by $Fe(OH)_2-Fe(OH)_3$ scavenging

Add 20 ml solution which contains 2 mg/ml K₂S₂O₅ and 0.16 mg/ml $FeSO_4 \cdot 7H_2O$. Acidify to pH=2. Add 99mTc tracer. Shake. Let stand for 30 min. Add NH₄OH to the solution until pH=9 to get Fe (OH)₂ precipitate. Let stand for 2 hours. Filter, Y-count on the precipitate and solution to get the yield. The data are shown in table 1. (See appendix 1).

2. Determination of the loss of 99mTc, 103Ru by volatilization at 100°C for different times

To the measuring tube add 20 ml solution which contains 99m Tc, 103Ru tracer, 2 drops ruthenium carrier, 1 ml 5% NaClO and 1 ml 20 mg/ml NaCl. Y-count on original. Then heat the solution in the water bath at 100°C. Measure the count at different times. The data are shown in table 2. (See appendix 1).

3. Determination of the chemical yield of ^{99m}Tc by examining the electrodeposition at different times

The solution of 99mTc tracer is weighed on the disc which is covered with thin film. Add 20 ml 2 N NaOH solution to the electrodeposition cell and add 99mTc tracer solution which has been weighed. The current is 300 mA. The chemical yields are obtained for different times of electrolysis. The data are shown in table 3. (See appendix 1). 4. Determination of distribution coefficients of 99mTc, 103Rufor CCl₄ in 5% NaClO at pH=4

Add 0.5 ml 5 mg RuCl₃/ml, 1 ml 5 N NaOH, 2 ml 5% NaClO, 99m Tc and 103 Ru tracer to beaker. Dilute to 10 ml. Heat 10 min. to allow isotopic exchange to be completed. Add 3 N H₂SO₄ one drop at a time with swirling until the greenish mixture suddenly turns yellow, indicating the formation of ruthenium tetroxide (RuO₄) from perruthenate. This will occur at pH=4. Extract with 10 ml CCl₄. Shake 10 seconds. The data are shown in table 4 (See appendix 1).

The extraction rate of RuO₄ depends on the purification of CCl₄, appropriate carrier of Ru and extraction shaking time. Because the RuO₄ is reduced by an impurity organic agent, the longer the shaking time, the more RuO₄ is reduced. The greater the impurity organic agent in the CCl₄, the more RuO₄ is reduced. The less the amount of carrier of Ru, the higher the per cent of RuO₄ that is reduced.

5. Determination of distribution coefficient of 99mTc for cyclohexanone extraction in different H₂SO₄ concentrations

Add 99m Tc and 3 drops 5% NaClO to the beaker to get TcO₄. Dilute to 10 ml with different concentrations of H₂SO₄. Extract with 10 ml cyclohexanone. Shake 1 min. γ -count the organic and aqueous phases. The data are shown in table 5. (See appendix 1).

 Determination of the distribution coefficient of ^{99m}Tc for different concentrations of sulphuric acid with 5% TIOA/ xylene

Add 99m Tc tracer and a few drops 30% H_2O_2 to 5 ml solution to get TcO₄. Extract with 5 ml 5% TIOA/xylene in different concentrations of sulphuric acid. Shake 1 min. The data are shown in table 6. (See appendix 1).

7. Determination of the distribution coefficient of 99mTc and 103Ru with 5% TIOA/xylene and cyclohexanone in 2 N H₂SO₄-K₂S₂O₅

Add 10 ml solution to the separation funnel which contains about 2 mg/ml $K_2S_2O_5$ and 99m Tc tracer. At pH=2, let stand for 20 min. to get Tc⁺⁴: Extract with 5% TIOA/xylene and cyclohexanone. Vorg.: Vaqu. = 10 : 10 ml. Shake for 1 min. Y-measure the organic and aqueous phases. The data are shown in table 7. (See appendix 1).

8. Determination of the distribution coefficient of 99mTc and 103Ru in 1 N H₂SO₄-H₂O₂ with 5% TIOA/xylene and cyclohexanone

Add 1 ml 5 N NaOH, 99mTc, 103Ru tracer and 2 ml 5% NaClO to the beaker. Heat for 10 min. Technetium and ruthenium are oxidized to TcO_4^- , RuO_4^- . Then add 1 ml 30% H_2O_2 to the solution. The RuO_4 is reduced to low valence. Technetium is kept in $TcO_4^$ state. Dilute to 10 ml. Acidify the solution to 1 N H_2SO_4 . Exract with 10 ml 5% TIOA/xylene and cyclohexanone. The data are shown in table 8. (See appendix 1).

9. Determination of the distribution coefficient of 99m Tc and 103 Ru in 2 N H₂SO₄-5% NaClO extraction with 5% TIOA/xylene and cyclohexanone

Add 1 ml 5 N NaOH, 1 ml 5% NaClO, $99m_{TC}$, 103Ru tracer and ruthenium carrier to beaker. Heat 10 min. to allow isotopic exchange to be completed. Acidify to 2 N H₂SO₄ and dilute to 10 ml. Extract with 10 ml cyclohexanone and 5% TIOA/xylene. The data are shown in table 9. (See appendix 1).

10. Determination of back-extraction rate of 99mTc from cyclohexanone with H₂O and 0.5 N NaOH

Add 10 ml cyclohexanone into which 99mTc is extracted and 10 ml cyclohexanone to a separator funnel. Back-extract with 10 ml H₂O and 0.5 N NaOH, respectively. Compare the back-extraction rate shown in table 10. (See appendix 1).

11. Determination of back-extraction rate of ^{99m}Tc from 5% TIOA/ xylene with 2 N NaOH

Add 10 ml 5% TIOA/xylene into which the 99mTc is extracted and 10 ml 2 N NaOH. Shake 2 min. Measure the count of organic and aqueous phases. The data are shown in table 11. (See appendix 1).

PROCEDURE

Principle

The high scavenging rate of $99mTc^{+4}$ is shown in table 1 by $Pe(OH)_2-Pe(OH)_3$. The $Pe(OH)_2-Pe(OH)_3$ is dissolved in H_2SO_4 . Add 5% NaClO to get TcO_4^- and RuO_4^- . Heat the solution. The $RuO_4^$ is volatilized and the TcO_4^- left in solution, as shown in table 2. This is the first step for separating the technetium and ruthenium.

The second step is oxidation of the technetium and ruthenium to RuO_4 and TcO_4 with 5% NaClO. At pH=4, the RuO_4 is extracted by CCl_4 . The TcO_4 is left in the solution, as shown in table 4.

The third step for decontaminating ruthenium and other nuclides is reduction of the RuO₄ to a low valence state and maintenance of technetium at the TcO_4^- state with 30% H_2O_2 . The TcO_4^- is extracted with cyclohexanone, and ruthenium is left in the solution, as shown in table 8.

The fourth step decontaminating ruthenium and other nuclides is extraction of the TcO_4^- and leaving the ruthenium in 1 N H₂SO₄ - 30% H₂O₂ by 5% TIOA/xylene extraction. Scavenging Fe(OH)3 and AgCl precipitate are used for decontamination.

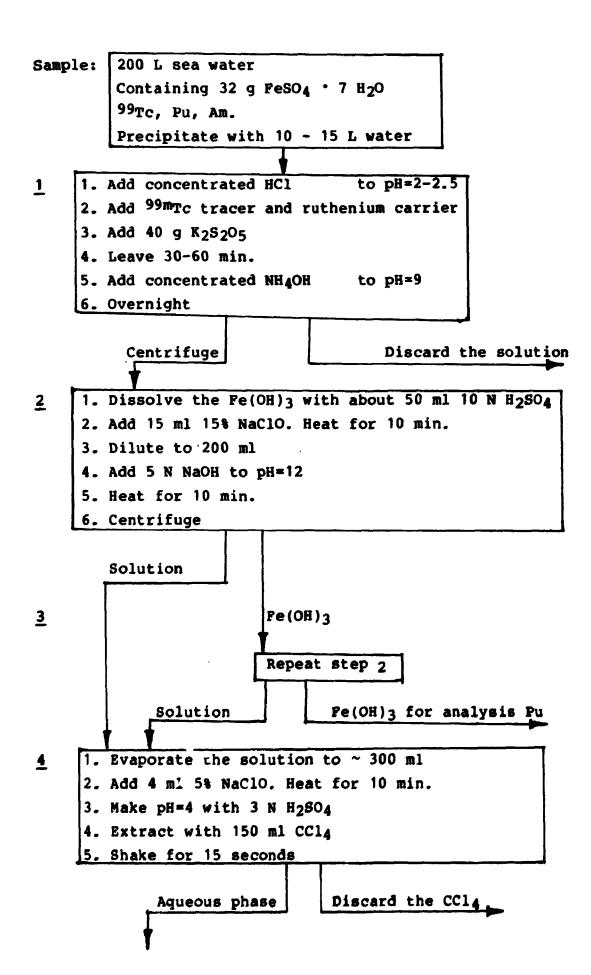
The procedure follows in detail:

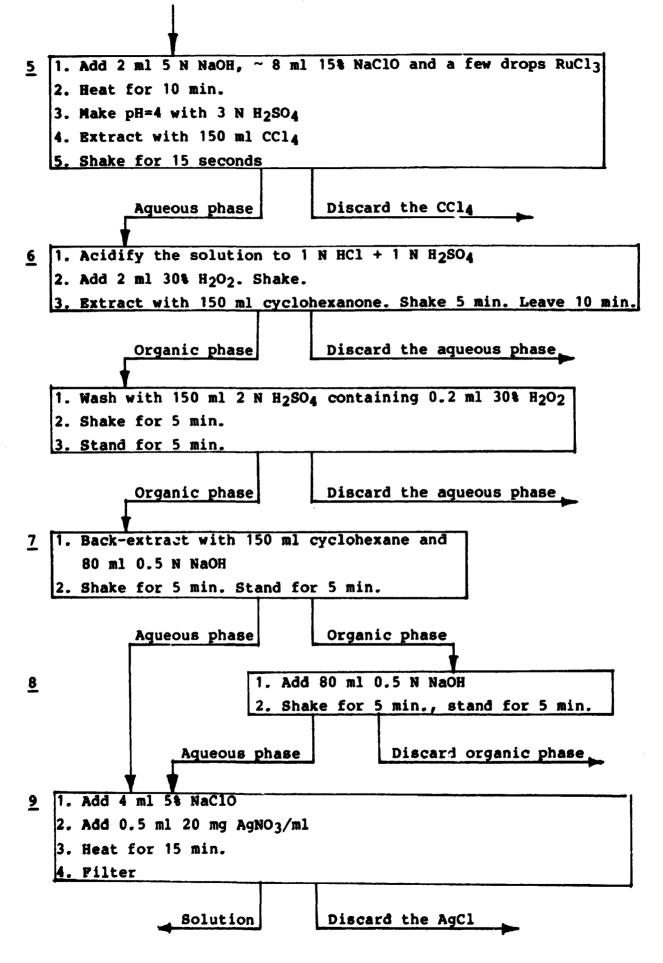
Determination of 99Tc in 50 L sea water

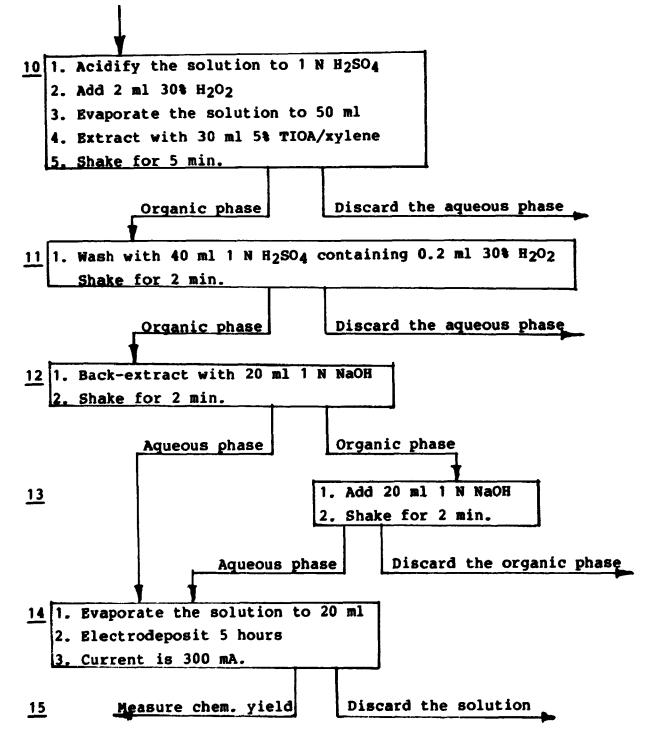
- 1. Acidify the 50 L sea water to pH=2-2.5 with concentrated HC1.
- Add ^{99m}Tc, ^{110m}Ag, ¹⁰³Ru, 1 ml 5 mg/ml ruthenium carrier to 50 L sea water.
- 3. Add 100 g $K_2S_2O_5$ mix. Leave for 20-30 min. to get the Tc⁺⁴ state.
- 4. Add 7.4 g FeSO4 *7 H₂O mix. Leave for 5 min.
- 5. Add NH4OH (about 140 ml concentrated NH4OH) to the sea water till a precipitate is observed. Stand overnight. Centrifuge.
- 6. Dissolve the Fe(OH)₂ with 10 ml 10 N H₂SO₄. Heat 5 min. to dissolve Fe(OH)₂. Dilute to 150 ml. Add 10 ml 15% NaClO. Heat 10 min. to get TcO₄ and RuO₄. Add NaOH (about 26 ml 5 N NaOH) to get Fe(OH)₃ pH=12. Heat the solution to a large precipitate. The RuO₄ is volatilized. Centrifuge. Filter. Add 10 ml 10 N H₂SO₄ to dissolve the Fe(OH)₃. Heat for 5 min. Add 5 ml 15% NaClO. Dilute to 150 ml. Heat for 10 min. Add 26 ml 5 N NaOH to pH=12 to get Fe(OH)₃. Heat the solution. Centrifuge. Filter. Combine these solutions. Discard the Fe(OH)₃.
- 7. Add 2 ml 5% NaClO. Evaporate to 80 ml. Add 2 ml 5% NaClO. Heat for 10 min. Acidify to pH=4 to get a yellow colour with 3 N H₂SO₄.
- 8. Extract with 40 ml CCl4 (two times). Discard the CCl4.

- 9. Add 2 ml 1 N NaOH, 2 ml 5% NaClO and Ru carrier 0.5 ml 5 mg/ml RuCl₃. Heat for 10 min. Stir. Acidify to pH=4 with H_2SO_4 . Extract two times with CCl₄. Shake for 15 seconds. The RuO₄ is extracted into CCl₄. TcO₄ is left in an aqueous solution.
- 10. Acidify the aqueous solution to 1 N HCl and 1 N H₂SO₄. (80 ml). Add 1 ml 30% H₂O₂. Heat for 10 min.
- 11. Add 60 ml cyclohexanone and the solution to separator funnel. Shake for 5 min. Stand for 5 min. Wash with 60 ml 2 N H₂SO₄ containing a few drops 30% H₂O₂. Discard the aqueous phase.
- 12. Add 80 ml cyclohexane and 30 ml H₂O. Back-extract three times, each time with 30 ml H₂O.
- 13. Add 1 ml 10 mg/ml AgNO₃. Heat for 10 min. Add 2 ml 5% NaClO and 2 ml NaCl 20 mg/ml to get a precipitate. Heat for 20 min. Filter.
- 14. Repeat step 13.
- 15. Acidify to 1 N H₂SO₄. Evaporate to 30 ml. Add 1 ml 30% H₂O₂. Heat for 10 min.
- 16. Extract with 25 ml 5% TIOA/xylene. Shake for 2 min. Wash with 25 ml 1 N H₂SO₄ containing a few drops 30% H₂O₂. Shake for 2 min.
- 17. Back-extract two times, each time with 20 ml 1 N NaOH.
- Evaporate to 20 ml for electrodeposition. The current is
 300 mA. The time is 3 to 5 hours.
- 19. The results are shown in table 12.

Flow sheet







RESULTS AND DISCUSSION

The volatilization rates of RuO_4^- and TcO_4^- are determined by $100^{\circ}C$ in 1 N H₂SO₄- NaClO solution; 99% of RuO_4^- is volatilized in 30 minutes, while TcO_4^- is left in the solution. No volatil-isation of TcO_4^- was found by heating for 4 hours at $100^{\circ}C$.

The method of CCl₄ solvent extraction is applied in the determination of ruthenium. It is applied in the present work for ruthenium decontamination. The extraction rates of RuO₄ and TcO₄ are shown in table 4. The RuO₄ is extracted by CCl₄ at pH=4 in NaClO solution, and the TcO₄ is left in solution. The distribution coefficient of 99mTc depends on the concentration of sulphuric acid in 5% TICA/xylene and cyclohexanone. The extraction rate is more than 99% from 0.2 N H₂SO₄ to 4 N H₂SO₄.

In the solution containing the reducing agent

In the K₂S₂O₅-HCl solution at pH=2, technetium is reduced to Tc⁺⁴, and ruthenium to a low valence state. Acidify to 2 N H₂SO₄. The extraction rates of technetium and ruthenium are obtained by cyclohexanone and 5% TIOA/xylene, as shown in table 7.

In the solution containing the strong oxidizing agent

Technetium and ruthenium are oxidized to RuO_4 and TcO_4 in a strong oxidizing agent. The extraction rate of 99mTc and 103Ruare obtained in 2 N H₂SO₄-NaClO with cyclohexanone, 5% TIOA/ xylene, as shown table 9. If technetium and ruthenium are held in a TcO_4/RuO_4 state, the technetium and ruthenium cannot be separated by extraction with cyclohexanone and 5% TIOA/xylene in 2 N H₂SO₄-NaClO.

In solution containing gentle oxidizing agent H2O2

The technetium is oxidized to TcO_4^- , and ruthenium is kept in a low valence state. The extraction rates are shown in table 8. The ruthenium and technetium can be separated by extraction with cyclohexanone and 5% TIOA/xylene in 1 N H₂SO₄- H₂O₂.

The different valence states of technetium and ruthenium are controlled with H_2O_2 and NaClO in different steps in the procedure to get a higher ruthenium decontamination. The decontamination factors of ruthenium for each step in the procedure are shown as follows:

Step	Decontamination factor of ruthenium
Heating at 100°C	
1 N H ₂ SO ₄ -NaClO	110
CCl ₄ extraction	600
Cyclohexanone extraction	230
5% TIOA/xylene extraction	250
Cyclohexanone extraction	230

According to the step-by-step decontamination of the procedure, the decontamination factor for ruthenium should be 3.5×10^9 . But the large volume sea water is more complicated, as it contains many elements. Add the low count of 103 Ru for the decontamination test, so that the decontamination of the procedure is only 1.35×10^5 for 103 Ru and 1.66×10^5 for 110 mAg.

Technetium is lost in each step of the procedure as follows:

Step	Lose rate of 99m _{TC} \$
Loss in Pe(OH)2 carried	~5
CCl4 extraction	~5
Fe(OH)3 scavenging	~10
AgCl precipitate	~10
Cyclohexanone extraction	~5
5%TIOA/xylene extraction	~5
Electrodeposition	~5

The chemical yield of the procedure is about 55 percent.

CONCLUSION

- 1. Ruthenium is volatilized; however, no volatilization of technetium was found in 1 N H_2SO_4 -NaClO at 100^OC.
- 2. Ruthenium and technetium can be separated to permit the extraction of RuO_4 , and the TcO_4 is kept in solution at pH=4 containing NaCl0 with CCl4.
- 3. Both the RuO_4^- and TcO_4^- are extracted by cyclohexanone and 5% TIOA/xylene in 1 N H₂SO₄ solution in which the valences are controlled with NaClO. Therefore, the ruthenium and technetium cannot be separated in this way.
- 4. Ruthenium cannot be extracted but technetium can be by cyclohexanone and 5% TIOA/xylene in which the ruthenium is reduced to low valence and the technetium is kept in $TcO_4^$ state at a controlled valence with H₂O₂. This permits separation of the ruthenium and technetium.
- 5. Fe(OH)₃ scavenging, extraction of cyclohexanone and 5% TIOA/ xylene are used for decontamination of ruthenium and other nuclides. The 1.35×10^5 of ruthenium-103 and 1.66×10^5 110mAg decontamination factor are obtained.
- 7. The procedure can be applied to different types of environmental samples, and the average chemical yield for Tc is about 60%.

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APPENDIX 1

<u>Table 1</u>. Yield of 99mTc by Fe(CH)₂-Fe(OH)₃

No.	Precipitate Count	Solution Count	Yield
	C.P.S.	C.P.S.	*
1	2632.2	90.2	96.7
2	2500.2	107.6	95.9
3	2506.1	101.0	96.1

Composition	No.	Nuclides	Time	-			24		•••		
of solution			(min.)	5	10	20	30	60	90	120	240
1 ml H ₂ SO ₄ , 1 ml	1	99m _{TC}	Loss &	-	0.6	2.6	1.8		7.1		
5% NaClO, 1 ml		103 _{Ru}		72	90.2	95.5	99.2		99.4		
20 mg/ml NaCl	2	99mrc		2,9	4.9	3.6	3.1		4.6		
2 drops Ru carrier,		103 _{Ru}		59.6	89.1	95.5	99.1		99.4		
7 ml H ₂ O											
1 N H2904	1	99m _{TC}						0		2.5	0
(10 ml)	2	99m _{TC}						0		2.3	0
10 ml 1 N H ₂ SO4	1	99m _{TC}						0		2.1	0
2 mg/ml NaCl	2	99m _{TC}						0		1.0	0
10 ml IN H2804	1	99m _{TC}						0		0	0
2 mg/ml NaCl 0.5% NaClO	2	99m _{TC}						0		0	0

<u>Table 2.</u> Determination of the loss of 99mTc, 103Ru by volatilization for different times at 100°

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Table 3. different		yield of	99mmrc el	ectrodepo	sition for	¢
Time (min.) 33	66	96	180	240	300
Ch em. yiel	d 38.3	65.8	85.3	92.5	93.4	95.3

Table 4. Distribution coefficients for extraction of 99mTc, 103Ru with CCl₄ from NaClO solution at pH=4

Nuclides	No.	Org.phase	Agu.phase	Distribution	Extraction
		C.P.S.	C.P.S.	coefficient	rate 🕯
99m ^{TC}	1	2.79	825.3	3.4×10^{-3}	0.34
99mrc	2	0.69	876.1	7.9 × 10-4	0.08
103 _{Ru}	1	245.2	3,35	73.3	98.7
103 _{Ru}	2	364.0	5.42	6 7.2	98.5
103 _{Ru}	3	167.2	2.06	81.3	98.8
103 <mark>Ru</mark>	4	169.7	1.54	110.4	99. 1
				83.0+19	

(average)

Concentration	Org.phase	Aqu.phase	Distribution	Extraction
of H2SO4	C.P.S.	C.P.S.	coefficient	rate 🕯
0.2 N H ₂ SO ₄	3562.9	43.6	81_8	98.79
0.5	5210.6	44.5	117.1	99. 15
1.0	4988.2	43.9	113.6	99.13
2.0	4682.7	31.2	149.9	99.34
3.0	4687.4	25.4	184.6	99.46
4.0	4392.9	22.0	199.1	99.50

<u>Table 5.</u> Distribution coefficient of 99mTc related to sulphuric acid concentration in cyclohexanone

Table 6. Distribution coefficient of 99mTc dependence on sulphuric acid in 5% TIOA/xylene

Concentration	Org.phase	Aqu.phase	Distribution	Extraction
of H2SO4	C.P.S.	C.P.S.	coefficient	rate %
0.2 N H ₂ SO4	3668.5	5.77	635.8	99.84
0.5	4669.3	1.00	4667	99.98
1.0	4374.0	1.33	3288.7	99.97
2.0	2500.0	0.84	2659	99.96
3.0	3782.8	1.36	2781	99.96
4.0	4036	2.53	1595	99.93

b) Cyclohexanone								
Nuclides	No.	Org.phase	Aqu.phase	Distribution	Extraction			
		C.P.S.	C.P.S.	coefficient	rate 🕯			
a) 5% TIC)A/xy]	lene - 1 N H	2 504 - K 252	05				
99 8 TC	1	2018.9	192.5	10.5	91.3			
9987C	2	1883.8	152.6	12.3	92.5			
103 _{Ru}	1	2.62	388.75	6.7 × 10 ⁻	3 0.67			
103 _{Ru}	2	1.82	280.55	6.5 × 10-	3 0.64			
b) Cycloł	exanc	one - 2 N H ₂	$50_4 - K_2 S_2 O_2$	5				
99m _{TC}	1	1119.35	138.27	8.1	89.0			
99mrc	2	1225,28	127.70	9.6	90.6			
103 _{Ru}	1	8.197	319.45	2.6 × 10 ⁻	2 2.5			
103 _{Ru}	2	8.347	293.89	2.8 × 10-	2 2.76			

<u>Table 7</u>. Determination of distribution coefficient of 99mTcand 103Ru for 2 N H₂SO₄-K₂S₂O₅ with either a) TIOA/xylene or b) Cyclohexanone

Nuclides	No.	Org.phase C.P.S	Aqu.phase C.P.S.	Distribution coefficient	
a) Cycloh	exano	one - H ₂ O ₂ -	1 N H2SO4		
99 # TC	1	5024.91	16.44	305.7	99 .7
99 m TC	2	4666.31	11.87	393.7	99.7
103 _{Ru}	1	0.147	288.87	5.0 × 10-4	0.05
103 _{Ru}	2	2.762	442.36	6.2 × 10-3	
103 _{Ru}	3	1.327	320.25	4.1 × 10-3	0.41
103 _{Ru}	4	2.027	327.65	6.2 × 10 ⁻³	0.62
b) 5% TIO	A/xyl	ene – 1 N H	2504 - H202	!	
99 m TC	1	2500	0.94	2659	99.96
99#TC	2	3288.7	1.33	2472.7	99.96
103 _{Ru}	1	0.547	315.37	1.73 × 10-	•3 0.17
103 _{Ru}	2	0.962	142.80	6.74 × 10-	· ³ 0.67
103 _{Ru}	3	0.987	308.80	3.2 × 10-	-3 0.32

<u>Table 8.</u> Distribution coefficient of $99m_{Tc}$, 103Ru for 1 N H₂SO₄ -H₂O₂ with 5% TIOA/xylene and cyclohexanone <u>Table 9.</u> Distribution ccefficient of $99m_{Tc}$ and 103_{Ru} for 2 N H₂SO₄ - 5% NaClO extraction with a) Cyclohexanone and b) 5% TIOA/xylene

Nuclides	No.	Org.phase	Aqu.phase	Distribution	Extraction
<u></u>		C.P.S.	C.P.S.	coefficient	rate %
a) Cycloh	exanc	one - 2 N H ₂	.SO4 - 5% Na	10	
99 8 TC	1	5411.12	50.13	107.9	99.08
99mrc	2	381.84	6.06	63	98.49
99mrc	3	441.08	1.09	404	99.80
99m _{TC}	4	3271.95	65.65	49.8	98.0
103 _{Ru}	1	236.63	10.30	22.98	95.82
103 _{Ru}	2	260.45	7.25	35.9	97.3
b) 5% TIC	A/xyl	.ene - 2 N H	1 ₂ 504 - 5% N	aClO	
99mrc	1	3996.46	40.18	99.5	99.0
99m _{TC}	2	3769.63	43.92	85.8	98.8
103 _{Ru}	1	240,12	79.09	3.04	75.2
103 _{Ru}	2	232,69	79.11	2.94	74.6
103 _{Ru}	3	247.16	81.55	3.03	75.2

Shaking time	e No.	Org.phase	Aqu.phase	Back-extraction
		C.P.S.	C.P.S.	rate %
a) With wat	er from	cyclohexano	ne	
2 min.	1	2486	1878	43.0
2 min.	2	1335	1919	59.0
5 min.	1	250.2	3664	93.6
5 min.	2	91.1	3121	97.2
b) With O.	5 n na01	H from cyclo	hexanone	
2 min.	1	2.63	121.5	97.9
2 min.	2	1.87	119.5	98.5
5 min.	1	0.89	83.0	98,9
5 min.	2	2.95	111.1	97.4

Table 10. Determination of back-extraction rate 99mTc from cyclohexanone with H₂O and 0.5 N NaOH

<u>Table 11</u>. Determination of back-extraction rate of 99mTc from 5% TIOA/xylene with 2 N NaOH

I.

No.	Org.phase	Aqu.phase	Back-extraction rate \$
	<u>C.P.S.</u>	C.P.S.	
1	5.83	4077,2	99,86
2	4.29	3680,5	99.88

<u>Table 12</u>. Decontamination of 103_{Ru} , 110_{MAG} and chemical yield of 99mTc of the procedure

Nucl.	Before the procedure	After the proc.	Chem.	Decontam.
	count C.P.S.	count C.P.S.	yield	factor
99mrc	471.83	216.18	55.4%	
103 _{Ru}	215.5	0.0016		1.35 × 10 ⁵
110mAg	13.90	8.38 × 10-5		1.66 × 10 ⁵

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APPENDIX 2

Purification of the 99 Tc from electrodeposition plate

- 1. Put the plate (which is deposited on the 99Tc) to a 25 ml beaker. Add 0.2 ml 1 N H₂SO₄ to the plate. Add 1 ml 5% NaClO. The plate is covered by the solution. Stand 10 min. Add 1 ml 1 N H₂SO₄. Heat 5 min. Wash it with water.
- Transfer the plate to another 25 ml beaker. Repeat step 1. Wash the plate three times with water. Combine these solutions.

(The following steps are required if more than several months have passed since the radioactivity was electrodeposited onto the plate. Add a few drops of concentrated H_2SO_4 to the plate. Stand a few min. Add a few drops 30% H_2O_2 or 5% NaClO to dissolve. Dilute the solution with water).

- 3. Add 0.5 ml 5 mg/ml RuCl3 carrier and 5 ml 5% NaClO. Add 1 ml AgNO3 10 mg/ml. Heat 10 min. Add NaOH to pH=12. Heat the solution to get large precipitate. Filter. Wash the precipitate with water.
- Add 1 ml 10 mg/ml AgNO₃. Heat the solution to get large precipitate. Filter. Wash the precipitate with water.
- 5. Add 1 ml 5 N NaOH to basic. Add 2 ml 5% NaClO. Heat 10 min. Acidlfy to pH=4 with H_2SO_4 . Extract two times, each time with 20 ml CCl₄. Discard the CCl₄.
- 6. Add 1 ml 5 N NaOH and 2 ml 5% NaClC. Heat 10 min. Acidify to pH=4 with H₂SO₄. Extract two time₆, each time with 20 ml CCl₄. Discard the CCl₄.

- 7. Add 0.5 ml 30% H₂O₂. Acidify the solution to 1 N H₂SO₄. Extract with 20 ml 5% TIOA/xylene. Wash with 20 ml 1 N H₂SO₄ containing af few drops 30% H₂O₂. Shake 1 min.
- Back-extract two times, each time with 20 ml 1 N NaOH. Shake 1 min.
- 9. Evaporate to 20 ml 2 N NaOH for electrodeposition. The current is 300 mA. The time is 3 to 5 hours.
- 10. The decontamination and chemical yield of the procedure are shown as follows:

Table 13.

Nucl.	No.	Before procedure	After procedure	Chem.	Decontam.
		count C.P.S.	count C.P.S.	yield	factor
99mrc	1	130.69	78.62	60.2%	
99mrc	2	89.88	55.86	62.1%	
103 _{Ru}	1	74.74	2.62×10^{-3}		2.9 × 10 ⁴
103 _{Ru}	2	53,18	2.13 × 10-3		2.5×10^{4}
110mAg	1	12.29	2.29 × 10-3		5.4 \times 10 ³
110mAg	2	9.01	1.68×10^{-3}		5.4×10^{3}

11. Determination of the dissolution of ^{99m}Tc from electroposition plate. Compare the count between before and after the dissolved as follows:

No.	Before the dissolution	After the dissol.	Left on the
	count C.P.S.	count C.P.S.	plate %
1	546.40	0.617	0.11
2	256.76	0.342	0.13
3	742,53	1.428	0.19
4	470.11	1.181	0.25

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Title and author(s) DETERMINATION OF TECHNETIUM-99 IN ENVIRON- MENTAL SAMPLES BY SOLVENT EXTRACTION AT CONTROLLED VALENCE	Date October 1987 Department or group Health Physics
Qingjiang Chen, A. Aarkrog, Helle Dick, Karen Mandrup	Groups own registration number(s)
·	Project/contract no.
Proce 21 Tables 13 Illustrations Belancess A	ISPN 87-550-1368-6

Abstract (Max. 2000 char.)

Distribution coefficients of technetium and ruthenium are determined under different conditions with CCl_4 , cyclohexanone, and 5% tri-isooctylamine TIOA/xylene. A method for analyzing ⁹⁹Tc in environmental samples has been developed by solvent extraction in which the valences of technetium and ruthenium are controlled with H_2O_2 and NaClO. Technetium and ruthenium which are oxidized to TcO_4 and RuO_4 by NaClO are separated by extraction with CCl_4 at pH=4. The RuO_4 is reduced to low valence and technetium is kept in the TcO_4 state with H_2O_2 . Technetium, ruthenium, and other nuclides are subsequently separated by solvent extraction with cyclohexanone and 5% TIOA/xylene. The decontamination of the procedure is 1.35 x 10^5 for 10^3 Ru and 1.66 x 10^5 for 110^m Ag. The chemical yield of technetium-99 is 55%

Descriptors - INIS

CARBON TETRACHLORIDE; DECONTAMINATION; HYDROGEN PEROXIDE; OXIDATION; RUTHENIUM COMPOUNDS; RUTHENIUM 103; SEAWATER; SOLVENT EXTRACTION; TECHNETATES; TECHNETIUM 99; TOA

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ISBN 87-550-1368-6 ISSN 0418-6435