

Aim High!

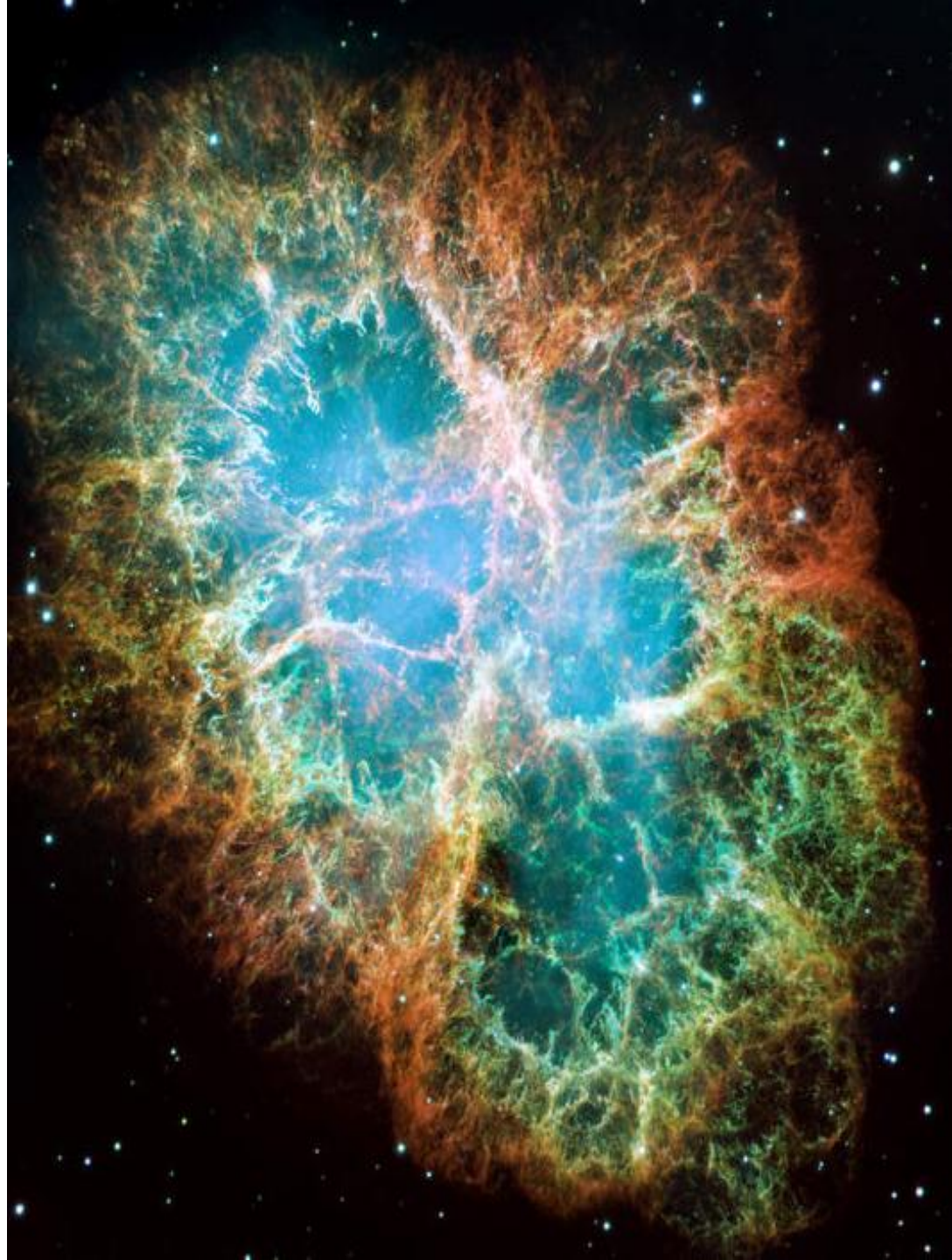
**Thorium energy
cheaper than
from coal**

Presented By

Cavan Stone

Dartmouth College

Cavan.Stone@Dartmouth.edu



Special Thanks to Robert Hargraves

The Aim High! presentation has been given at Dartmouth ILEAD, Thayer School of Engineering, Brown University, Amherst College, Columbia Earth Institute, American Nuclear Society, the Royal Institution of Great Britain, and many private audiences.

Internet Search Keywords: Aim High
Thorium

<https://sites.google.com/site/rethinkingnuclearpower/aimhigh>

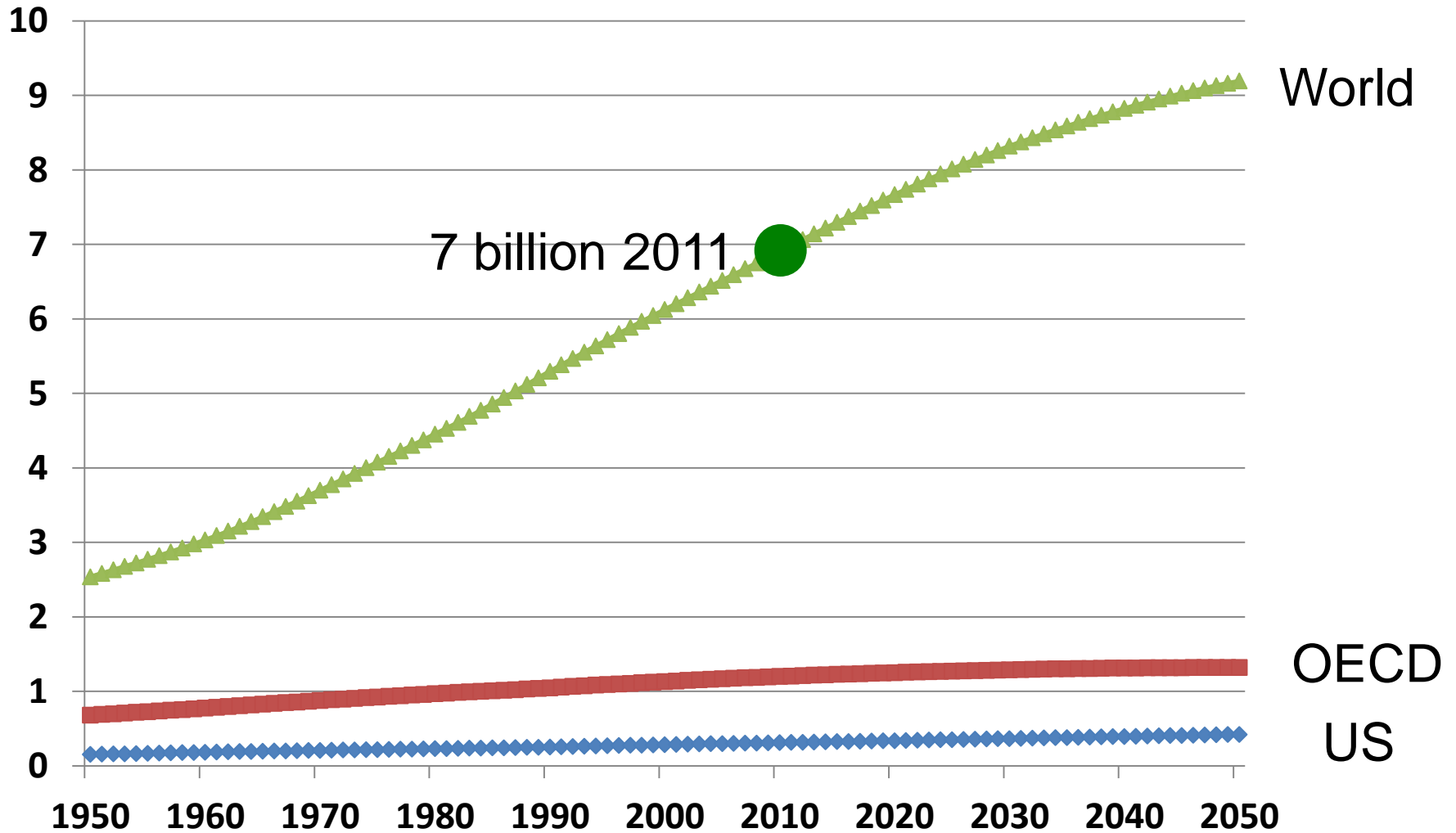
Robert Hargraves
Hanover NH
robert.hargraves@gmail.com



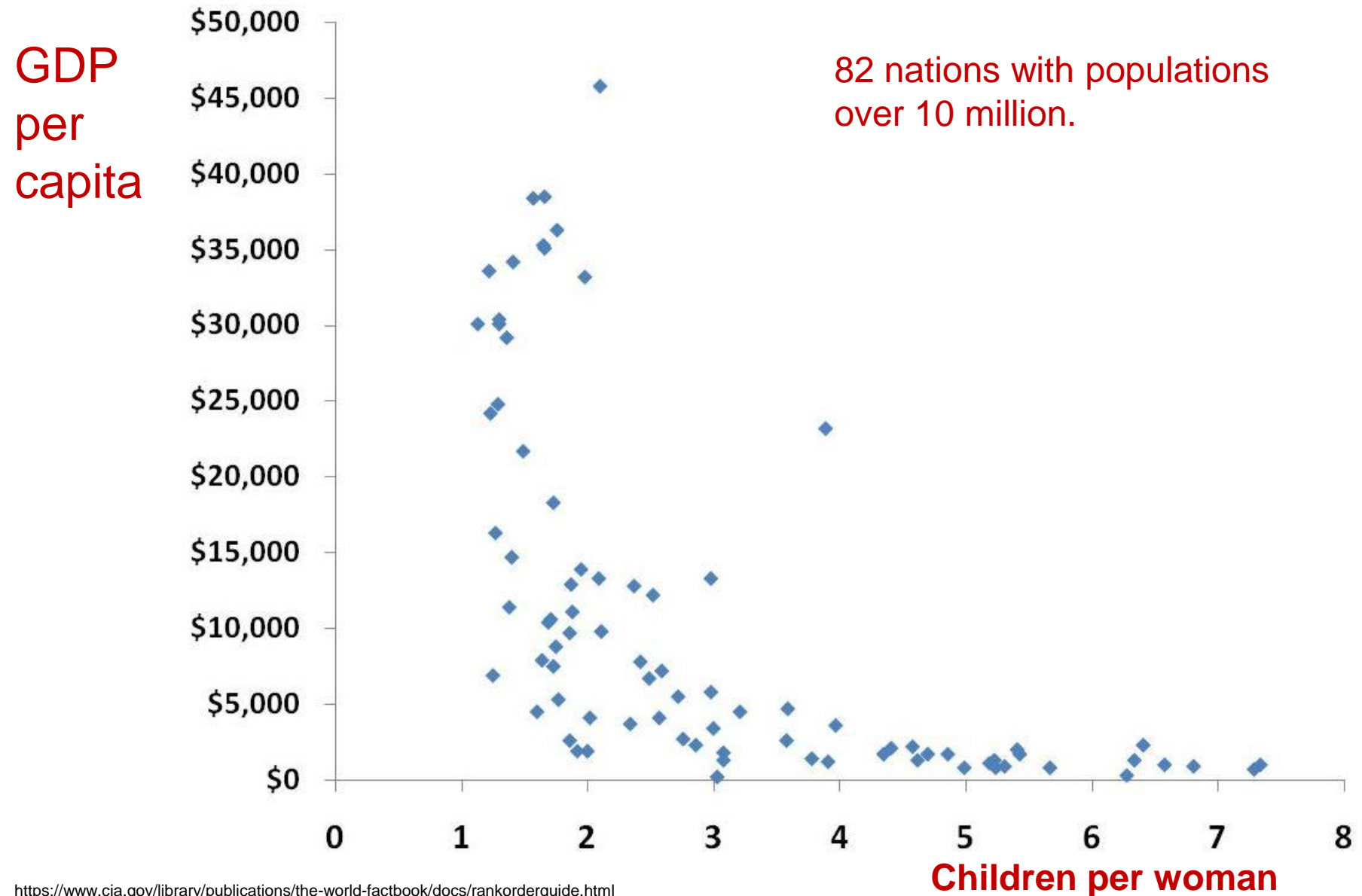
Global environmental problems mount.



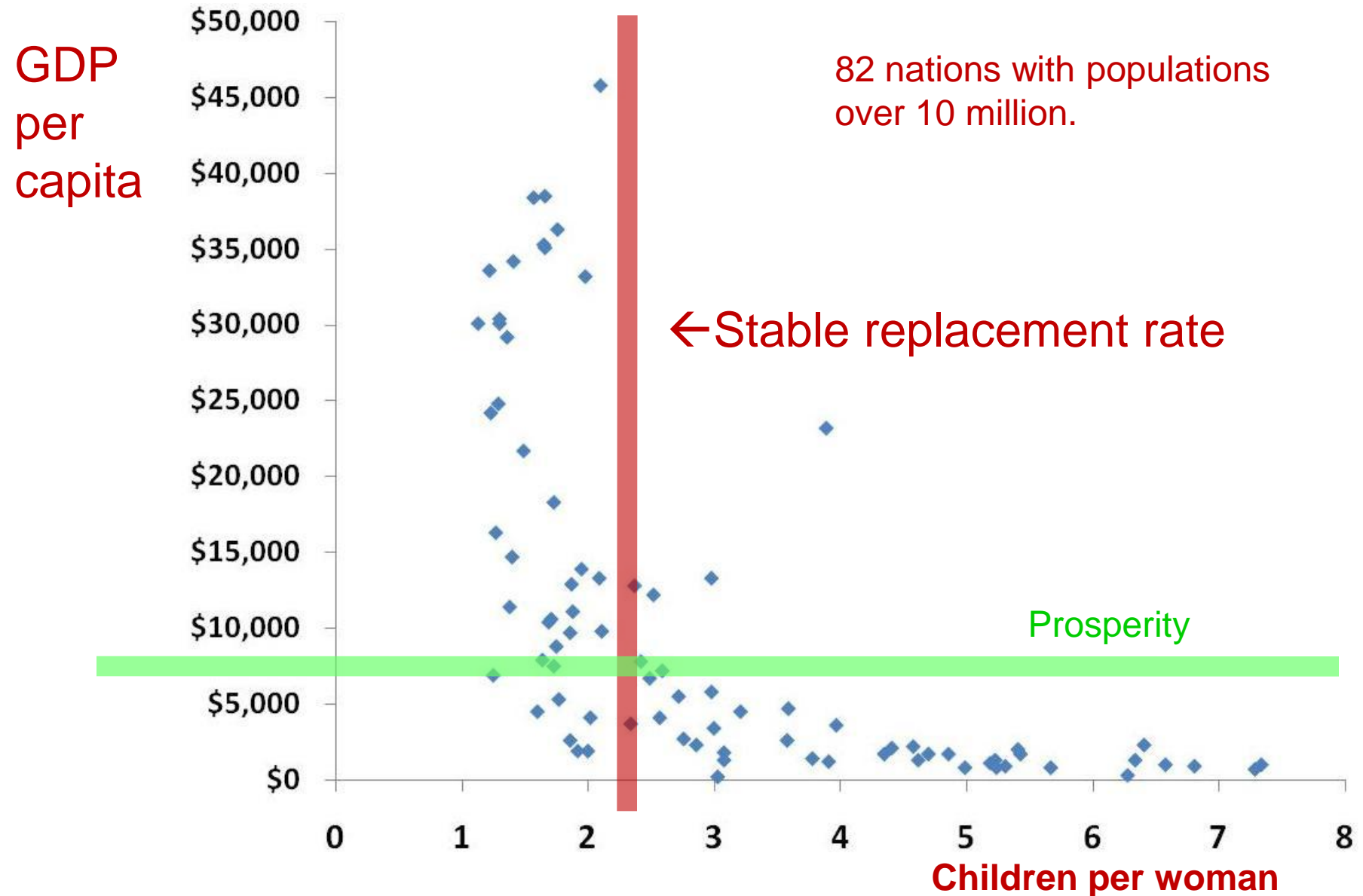
Population is Growing in Developing Nations



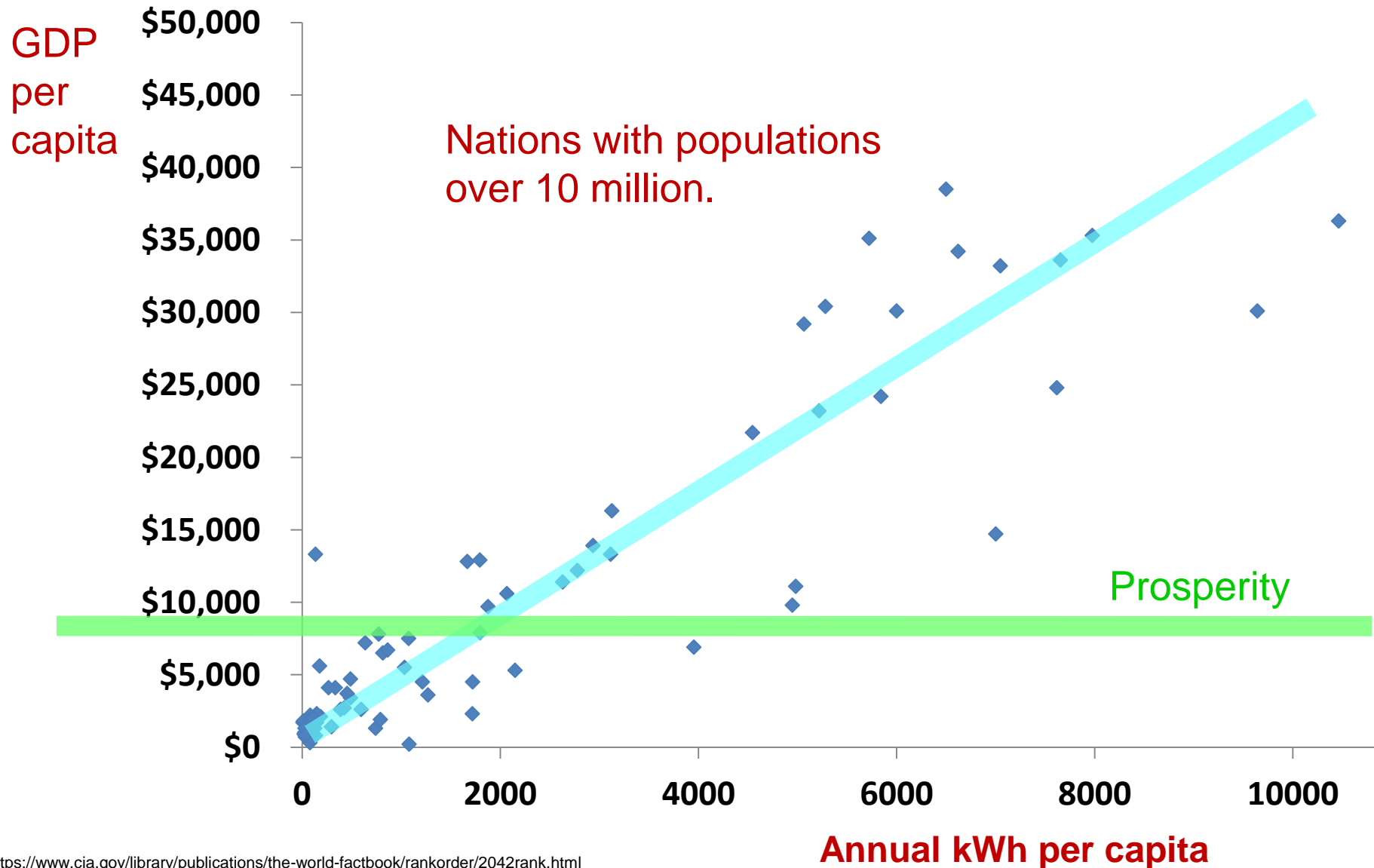
Prosperity stabilizes population.



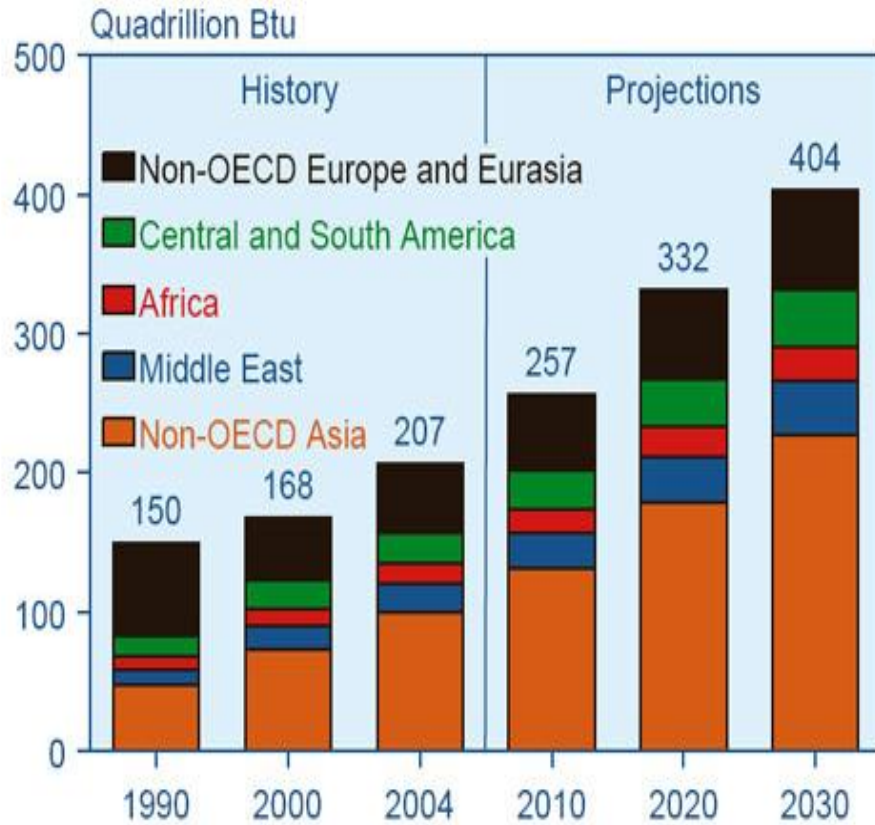
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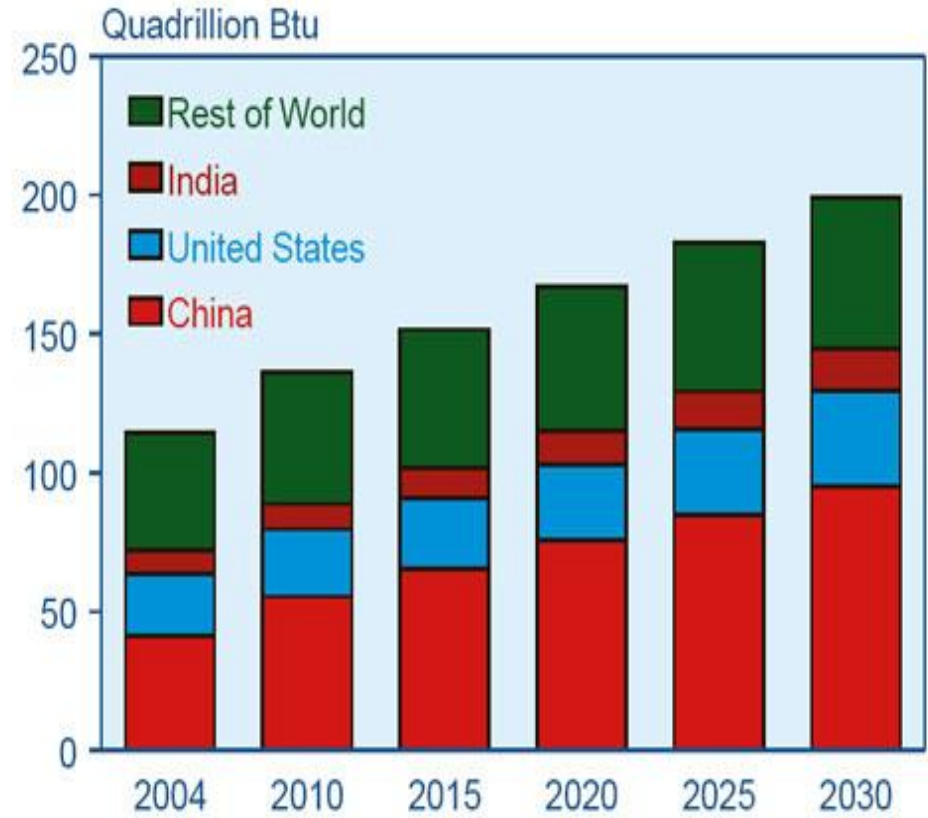
Prosperity depends on energy.



Energy and coal use is growing rapidly in developing nations.

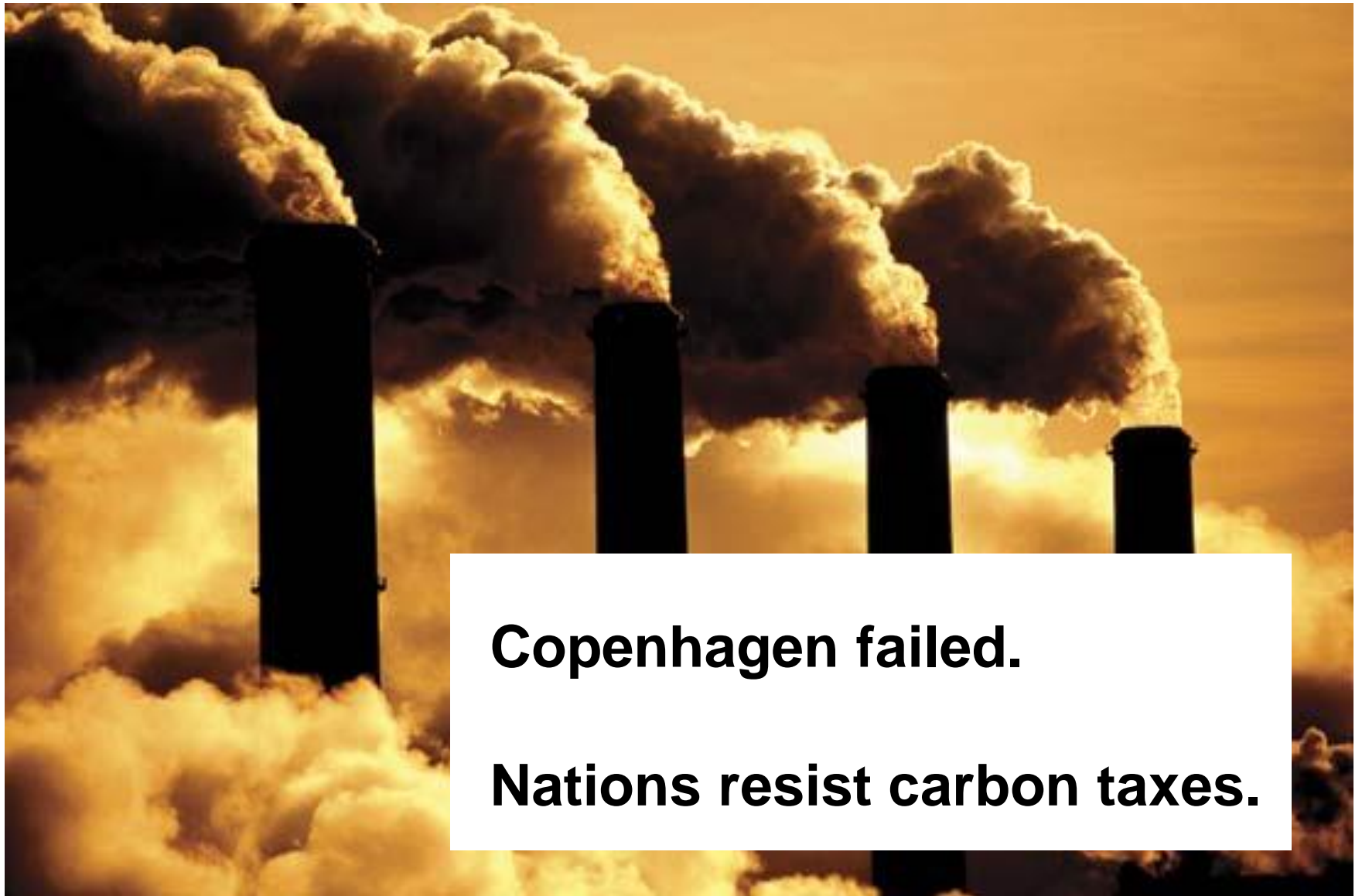


Non-OECD energy use



World coal use

We need energy cheaper than from coal.

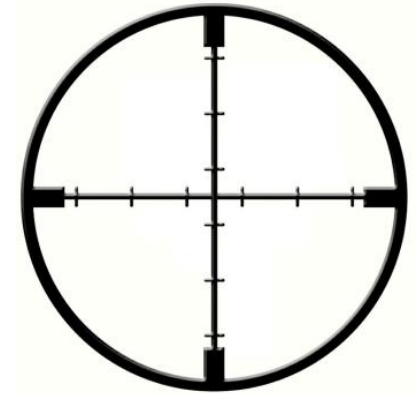


Copenhagen failed.

Nations resist carbon taxes.

Aim High!

Set aggressive goals.



Develop a new energy source that

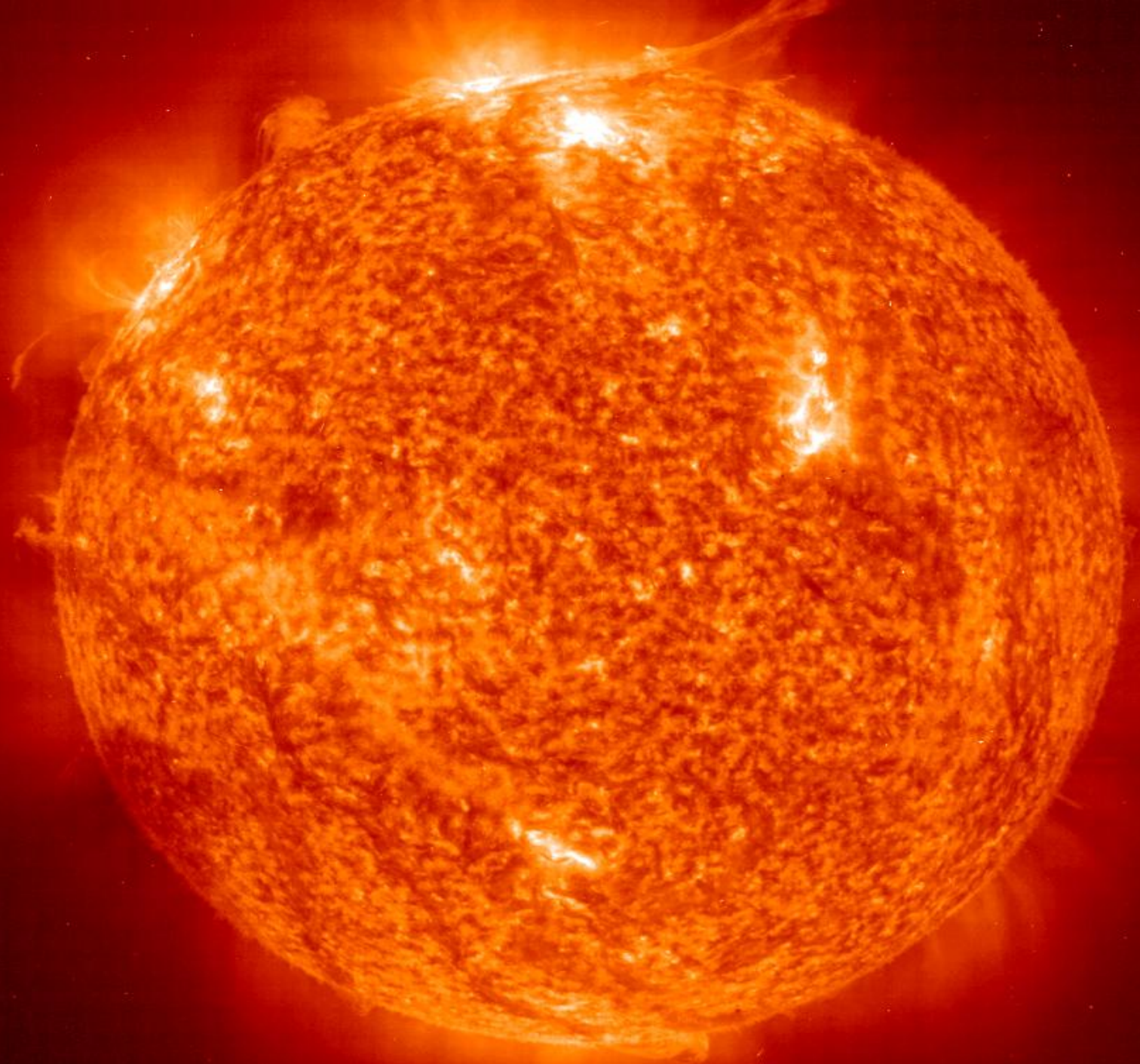
1. produces **electricity** cheaper than from coal,
2. synthesizes vehicle **fuel**,
3. is **inexhaustible**,
4. reduces **waste**, and
5. is affordable to **developing** nations.

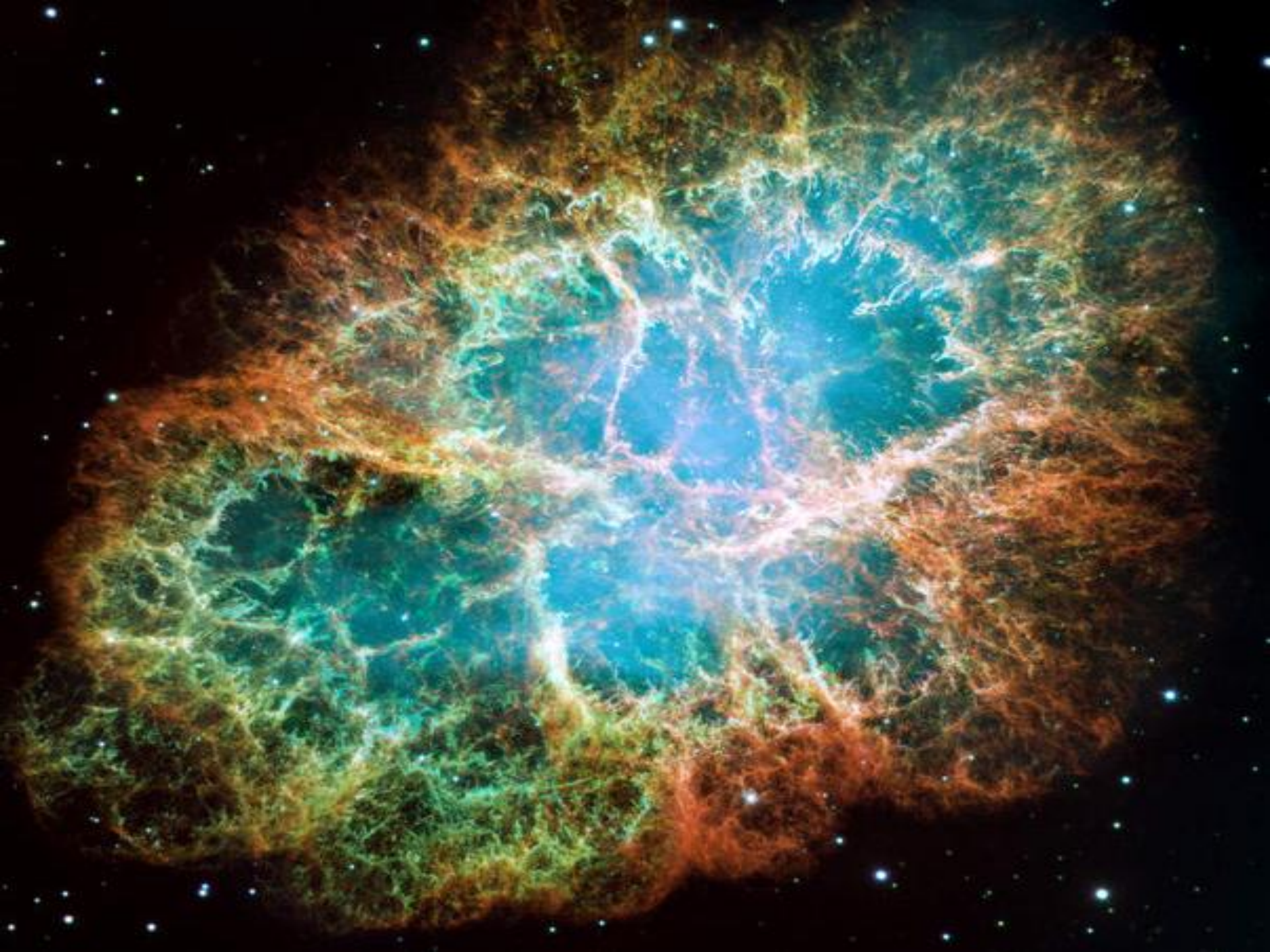
Develop

Scale up







Produce

Export







We have 3 possible nuclear fuels


nucleons	Th 90	Pa 91	U 92	Np 93	Pu 94	Am 95
241						
240						
239						
238						
237						fission
236						
235			 Natural			 beta decay
234						
233						 neutron absorption
232						

Thorium-233 neutron absorption makes fissionable uranium-233.

nucleons	Th 90	Pa 91	U 92	Np 93	Pu 94	Am 95
241						
240						
239						
238						
237						
236						
235						
234						
233						
232						

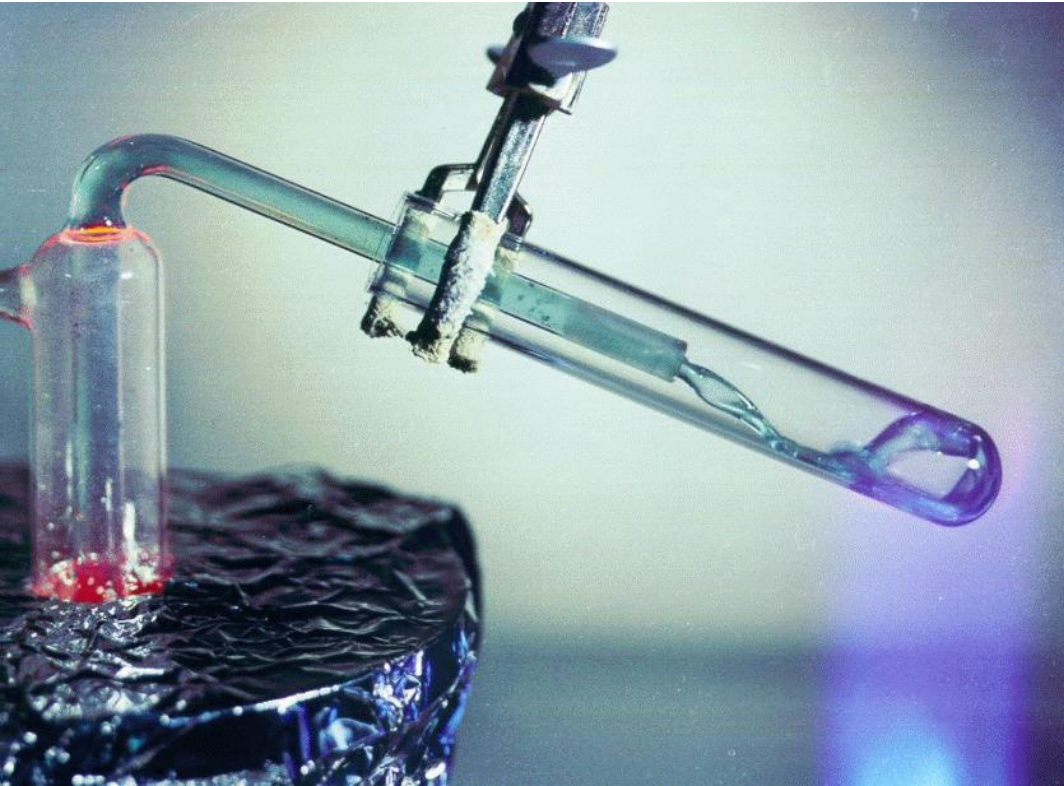
 fission

 beta decay

 neutron absorption

The diagram illustrates the process of neutron absorption and subsequent fission. A blue arrow points from the 232 nucleon level to the 233 nucleon level in the Th 90 column, representing neutron absorption. Two red arrows then point from the 233 nucleon level to the 233 nucleon level in the Pa 91 and U 92 columns, representing beta decay. A green starburst icon is placed in the U 92 column at the 233 nucleon level, indicating that U-233 is fissionable.

LFR = Th breeder reactor + liquid Fuel



Molten fluoride salt
mix: LiF and BeF_2

Excellent heat
transfer

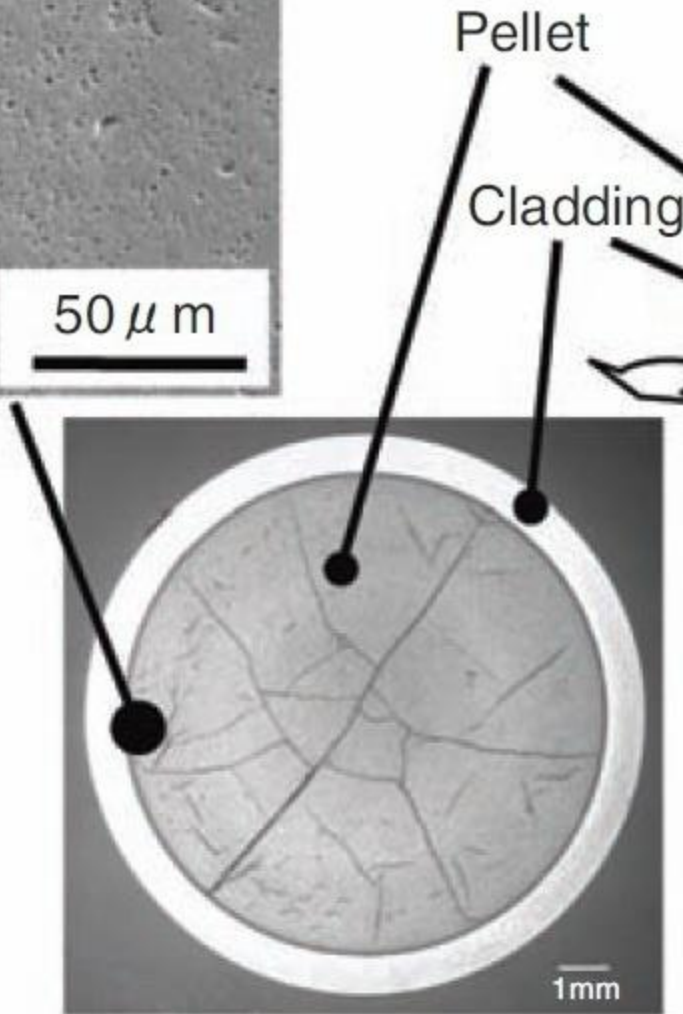
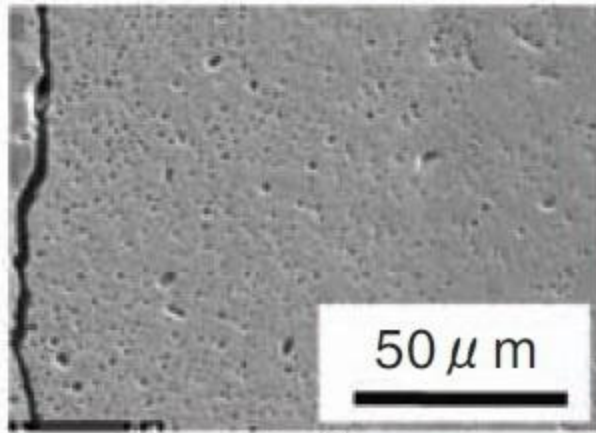
Continuous chemical
processing

Atmospheric
pressure

Room temp solid

**Key technology --
liquid fuel form!**

Radiation, fission products, and heat damage solid fuel.



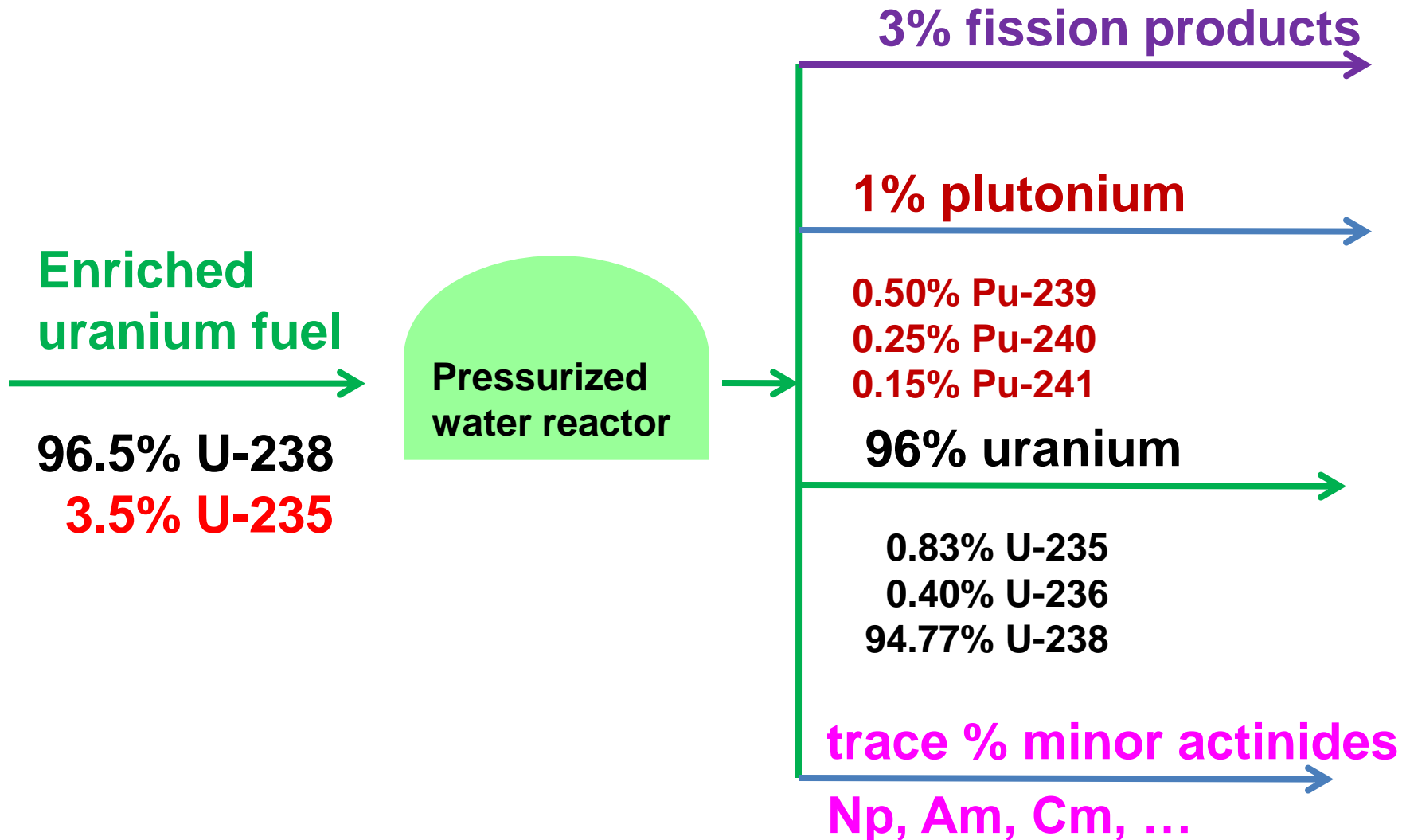
A cross section of fuel rod



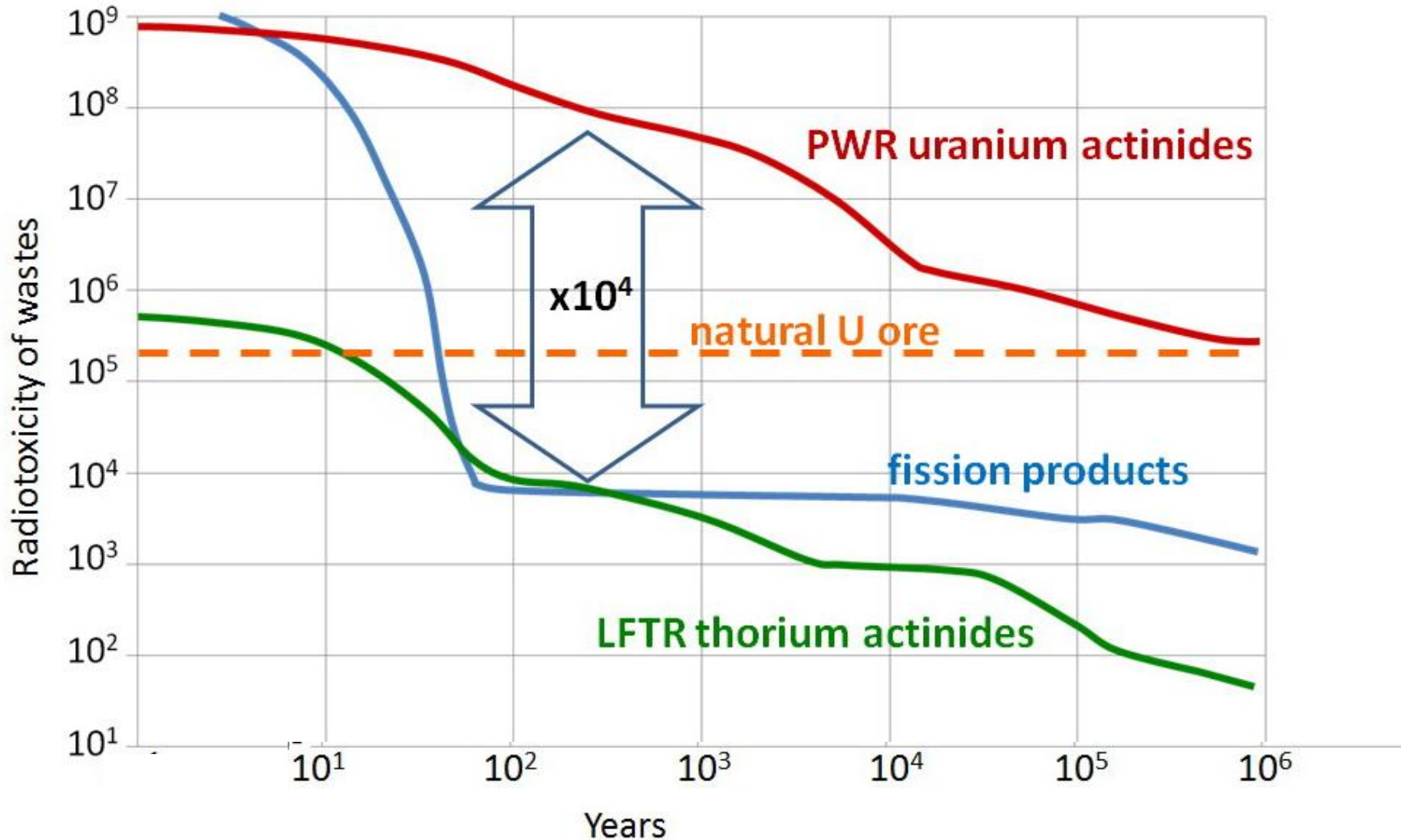
Fuel rod

Zirconium cladding must contain fuel and fission products for centuries.

Solid fuel reactors use only 3% of the potential energy.



LFTR produces < 1% of the long-lived radiotoxic waste of today's reactors.



LFR is walk-away safe.

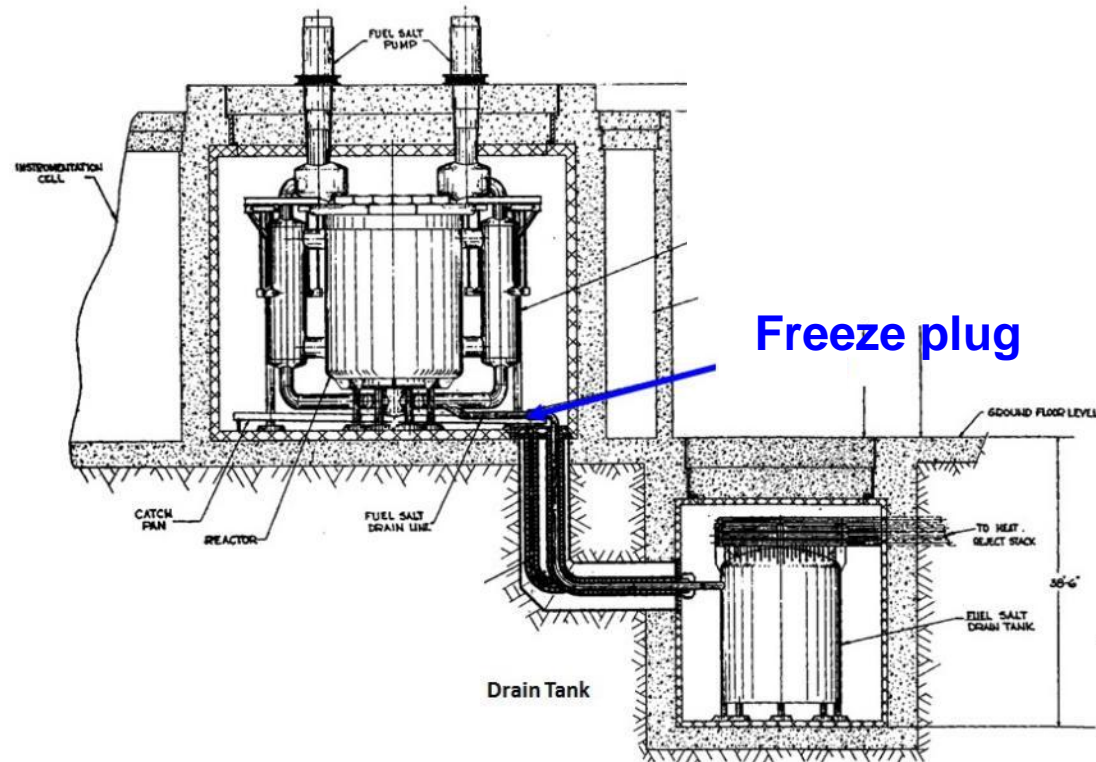
Stable reactivity.

Fuel already melted.

Atmospheric pressure.

Melting freeze plug dumps salt to tank.

Salt from rupture or leak will solidify.



Passive cooling dump tank.

Thorium fuel is plentiful, compact, and inexpensive.

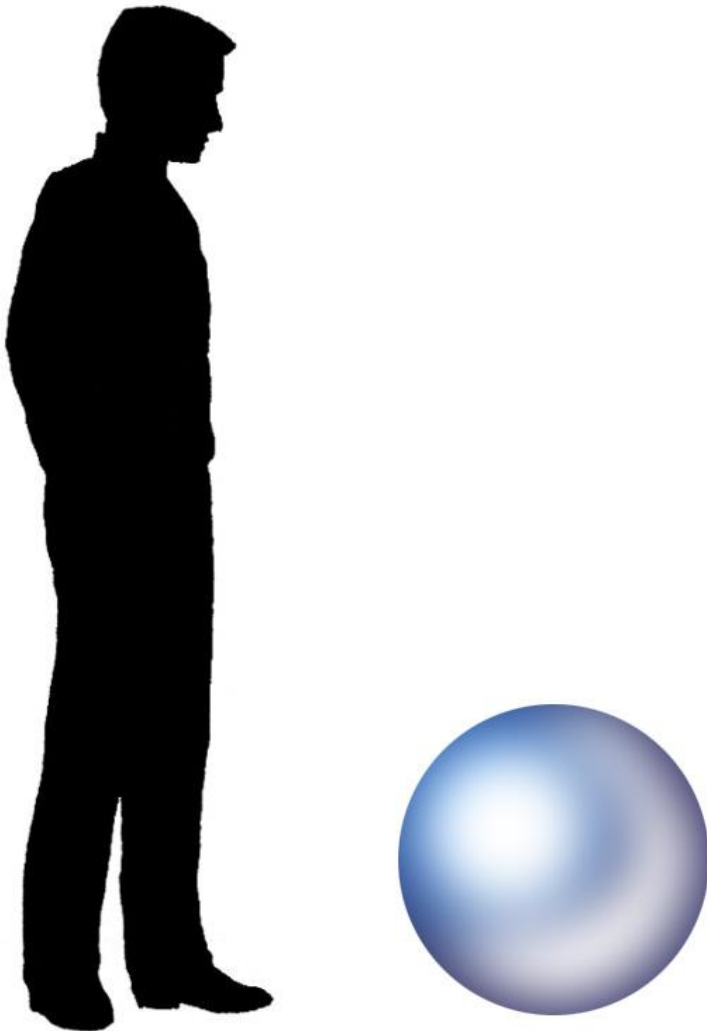
440,000 tons in US (USGS)

\$300,000 per ton

500 tons, entire US, 1 year

1 ton, 1 city, 1 year

**← dense, silvery, 1/2 m,
1 ton thorium sphere**



One Lemhi Pass claim has enough thorium for 1,000 years.



Thorium Energy, Inc. claims 1,800,000 tons of thorium ore.

500 tons of thorium can supply all US annual electricity.

The US has 3,200 tons stored in the Nevada desert.



Oak Ridge developed and tested LFTR technology

Develop



Physicists

Eugene Wigner
Alvin Weinberg

Chemists

Ray Briant
Ed Bettis
Vince Calkins

Fluoride salts at temperatures to 1000°C.

Fission products: krypton, rubidium, strontium, yttrium, zirconium, molybdenum, technetium, ruthenium, rhodium, palladium, cadmium, indium, tin, antimony, tellurium, iodine, xenon, caesium, barium, lanthanum, cerium, neodymium, promethium, samarium.

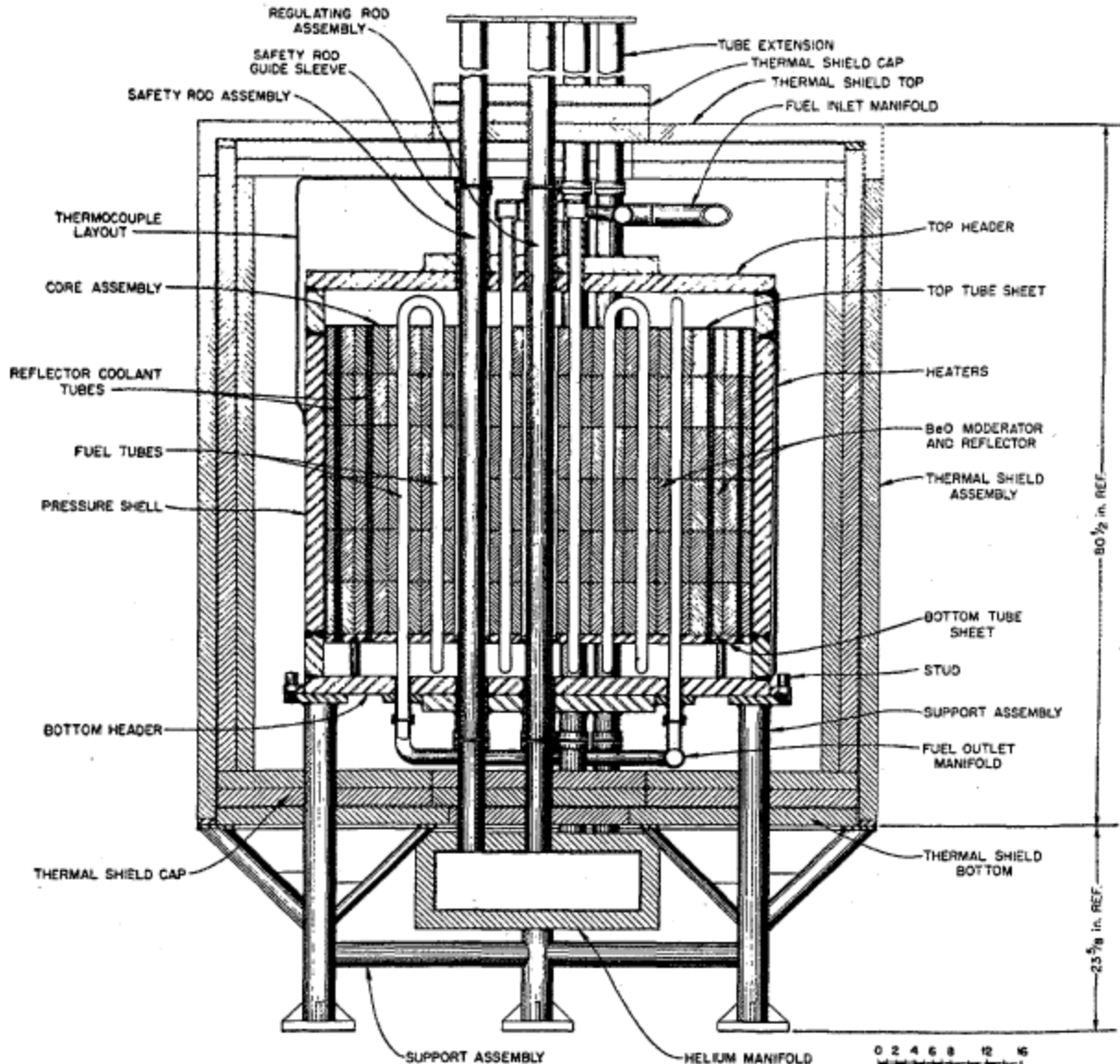
Neutron irradiation.

The aqueous homogeneous reactor at Oak Ridge generated 140 kW in 1953.



Richard Engel adds 300 g of uranium in 500 ml of heavy water to generate electric power for two months.

Weinberg and Oak Ridge developed the first molten salt nuclear reactor in 1954.



860 C

Red hot!

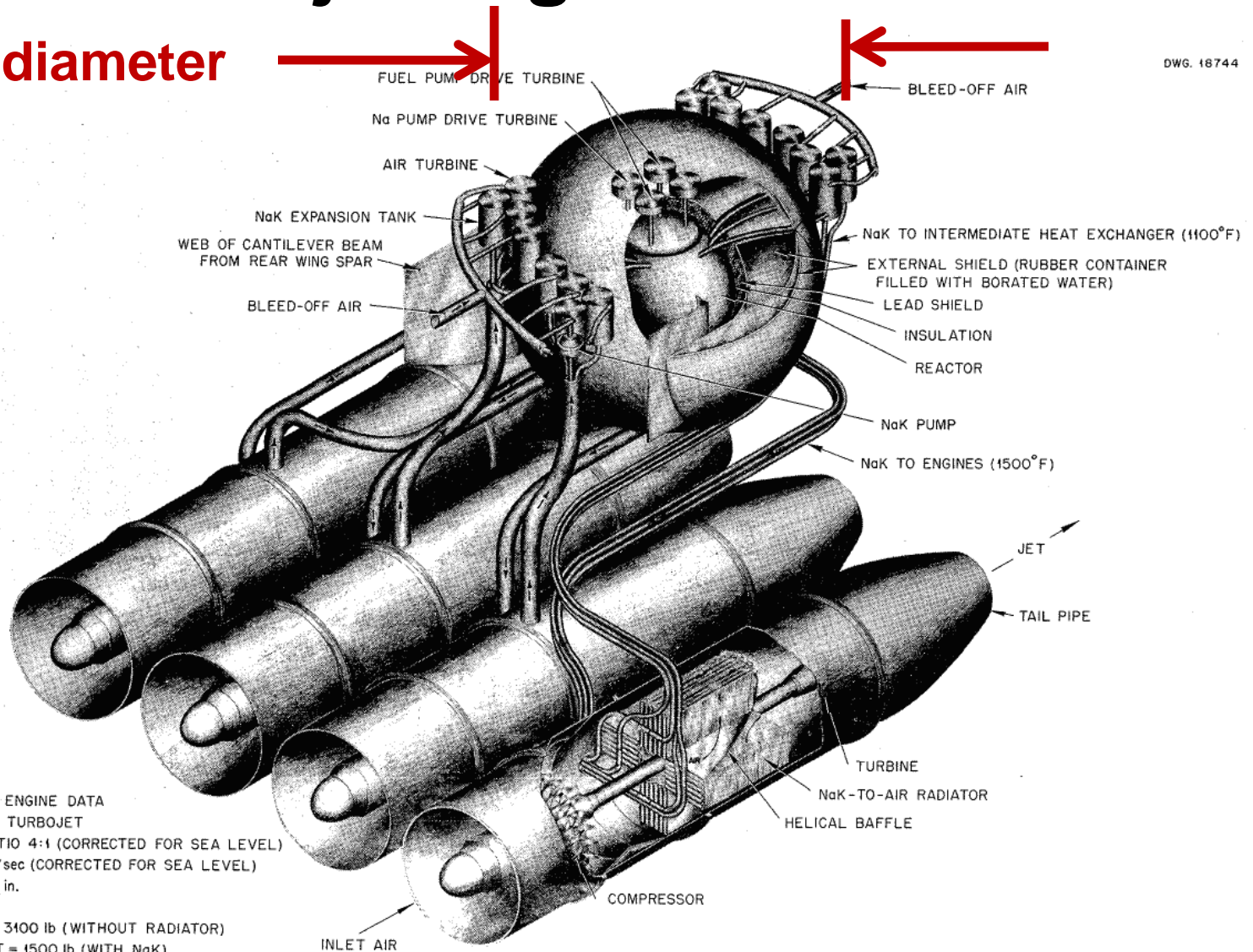
100 hours

2.5 MW

The *Fireball* reactor made heat to power jet engines.

1.4 m diameter

DWG. 18744



ENGINE DATA

MODIFIED WRIGHT TURBOJET
 COMPRESSION RATIO 4:1 (CORRECTED FOR SEA LEVEL)
 AIR FLOW 220 lb/sec (CORRECTED FOR SEA LEVEL)
 DIAMETER = 44 1/2 in.
 LENGTH = 140 in.
 ENGINE WEIGHT = 3100 lb (WITHOUT RADIATOR)
 RADIATOR WEIGHT = 1500 lb (WITH NaK)

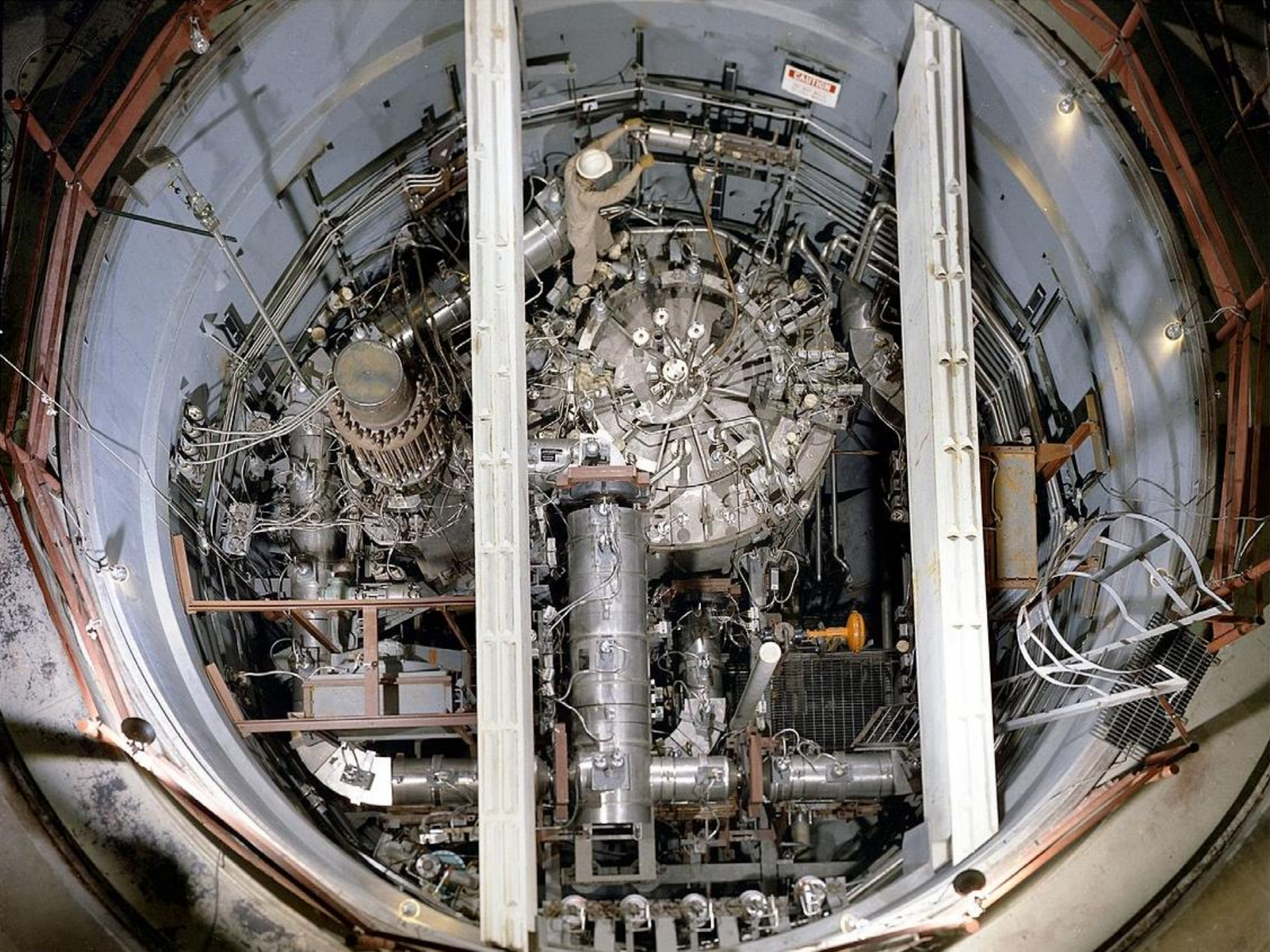
Rickover's drive, Nautilus submarine, and Shippingport power plant → 100 US PWRs.

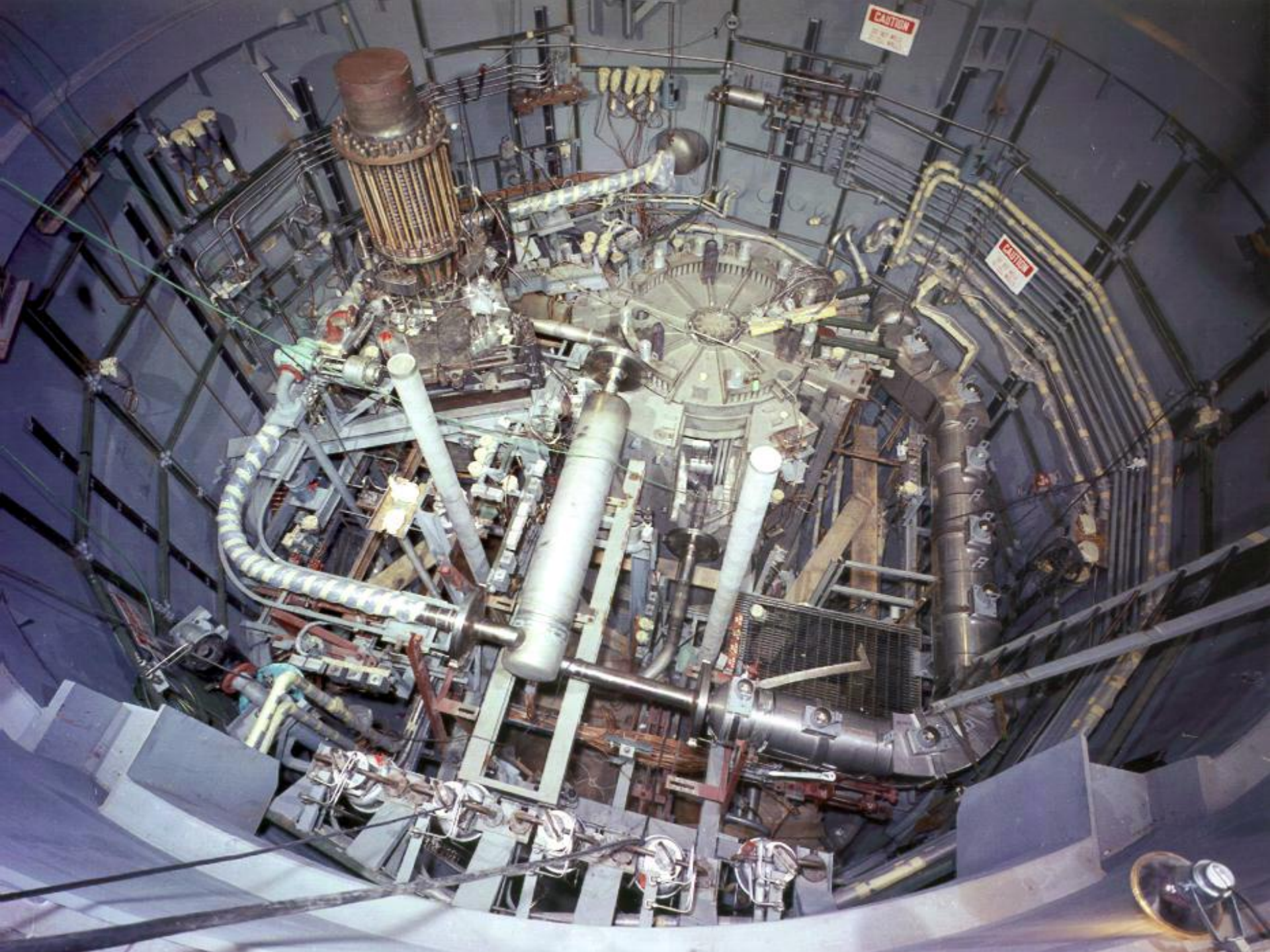


**The Molten Salt
Reactor
Experiment ran
from 1965 to
1969.**

**Salt flowed through
channels in this
graphite core.**

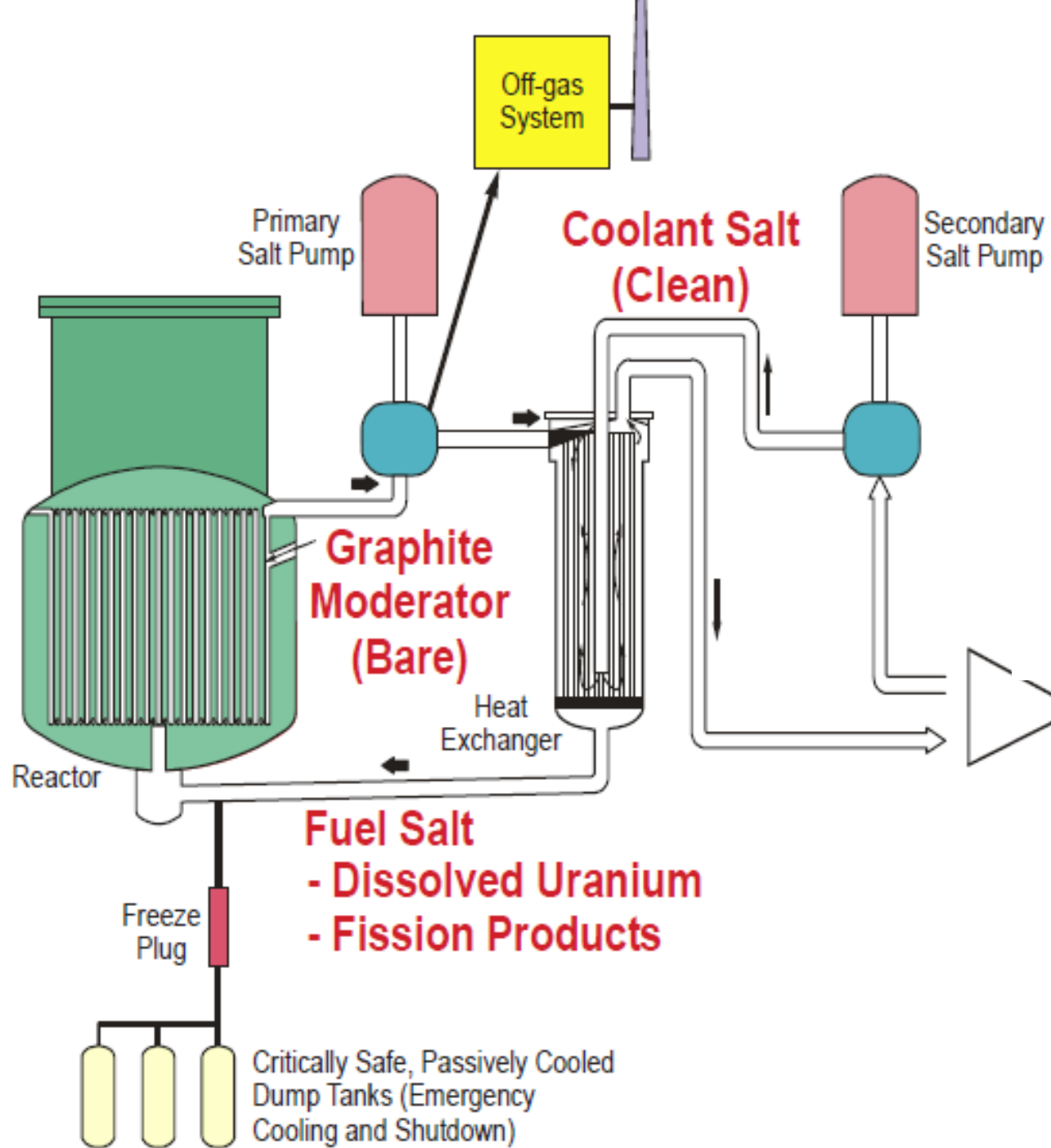






The Molten Salt Reactor Experiment succeeded.

Hastelloy
Xe off-gas
Graphite
Pumps
Fluorination
Dump tanks
U-233
17,655 hours



Development is nascent.

\$ 1 B

Develop

2011

LFTR technology is disruptive to the nuclear industry.

US makes small grants to UCB, MIT..

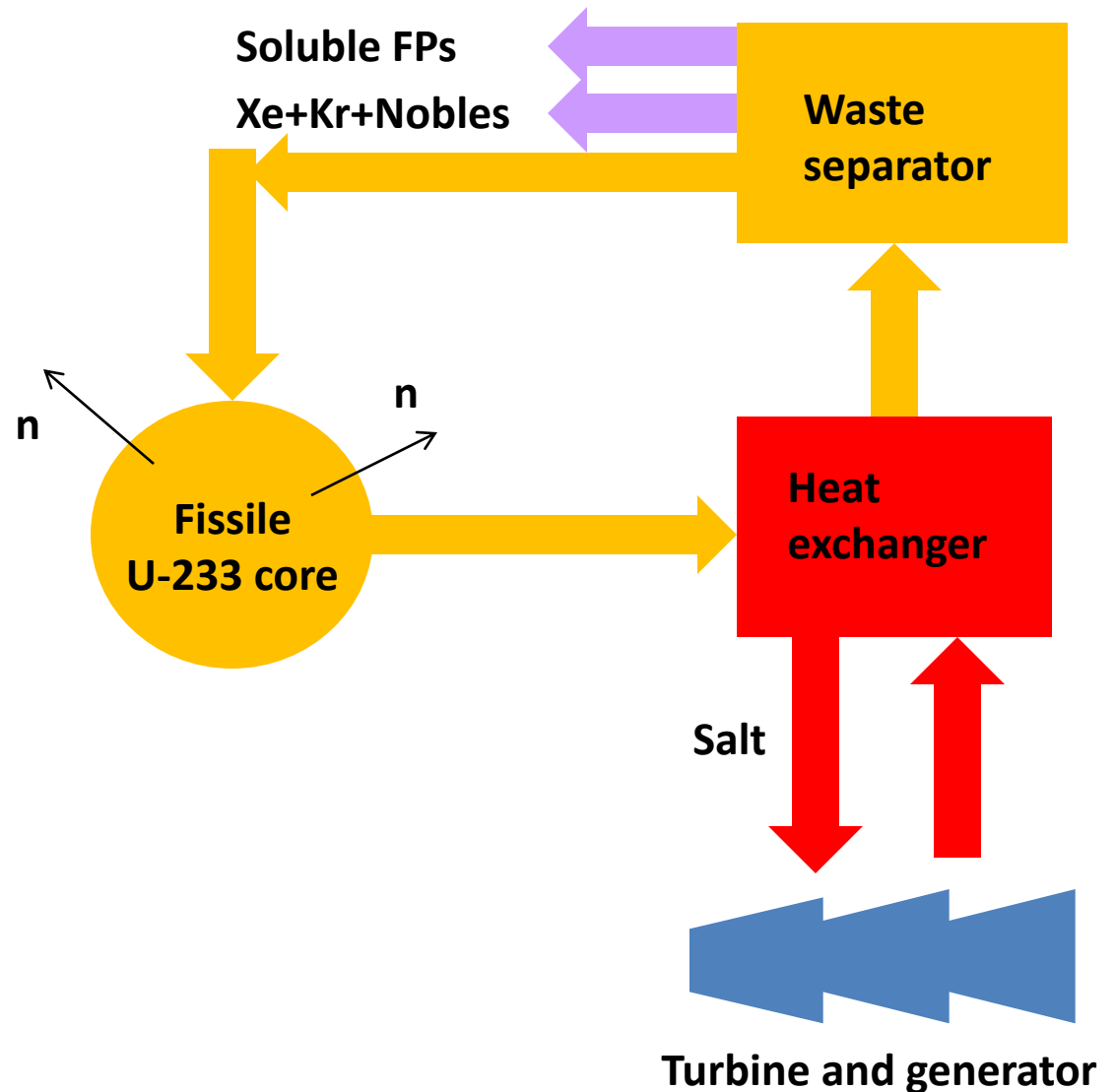
R&D papers published in France, Japan, Canada, ...

Ventures seeking money in US, Japan, South Africa.

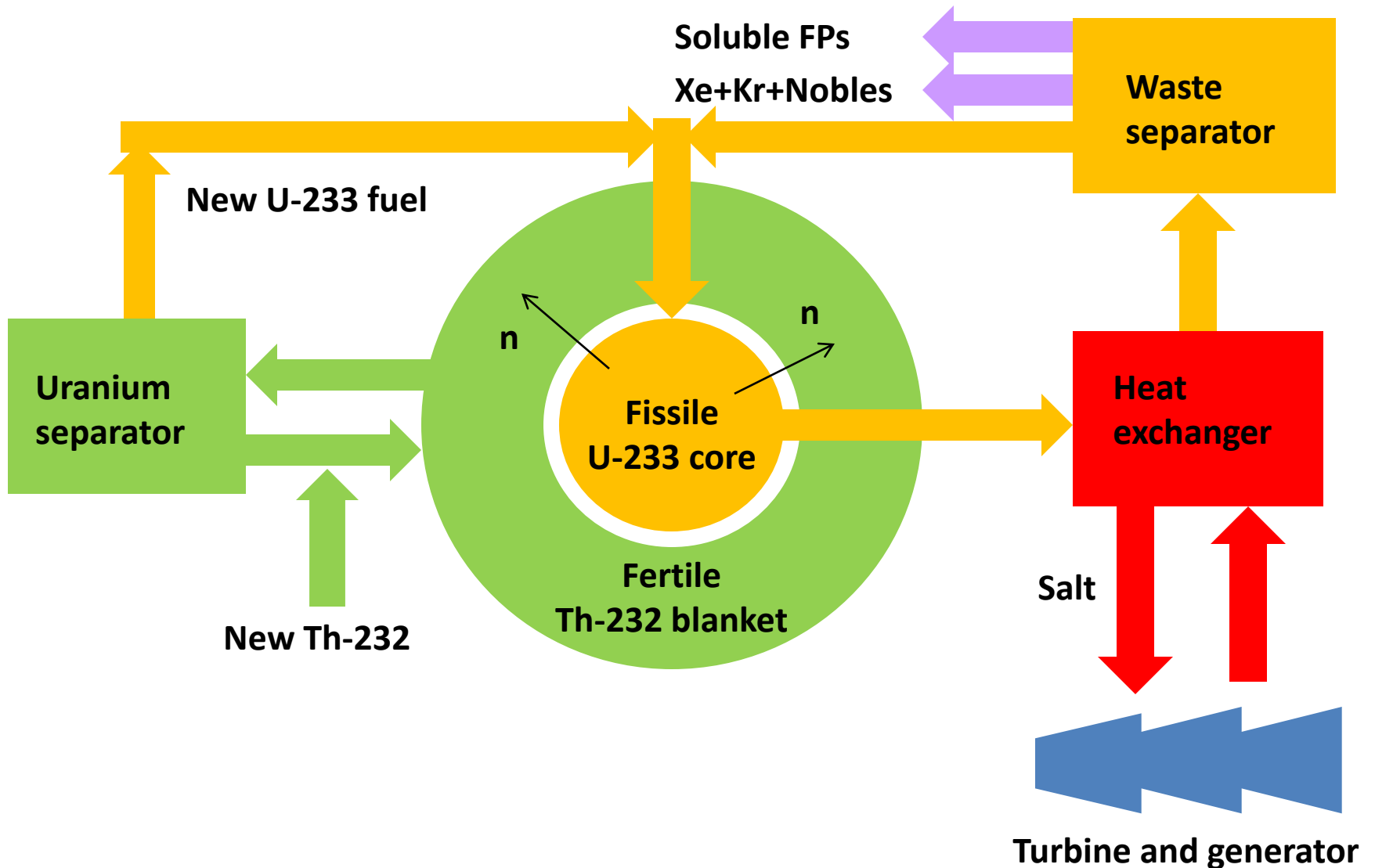
China announces LFTR project! (Jan 2011)

***Energy from Thorium* volunteers contribute.**

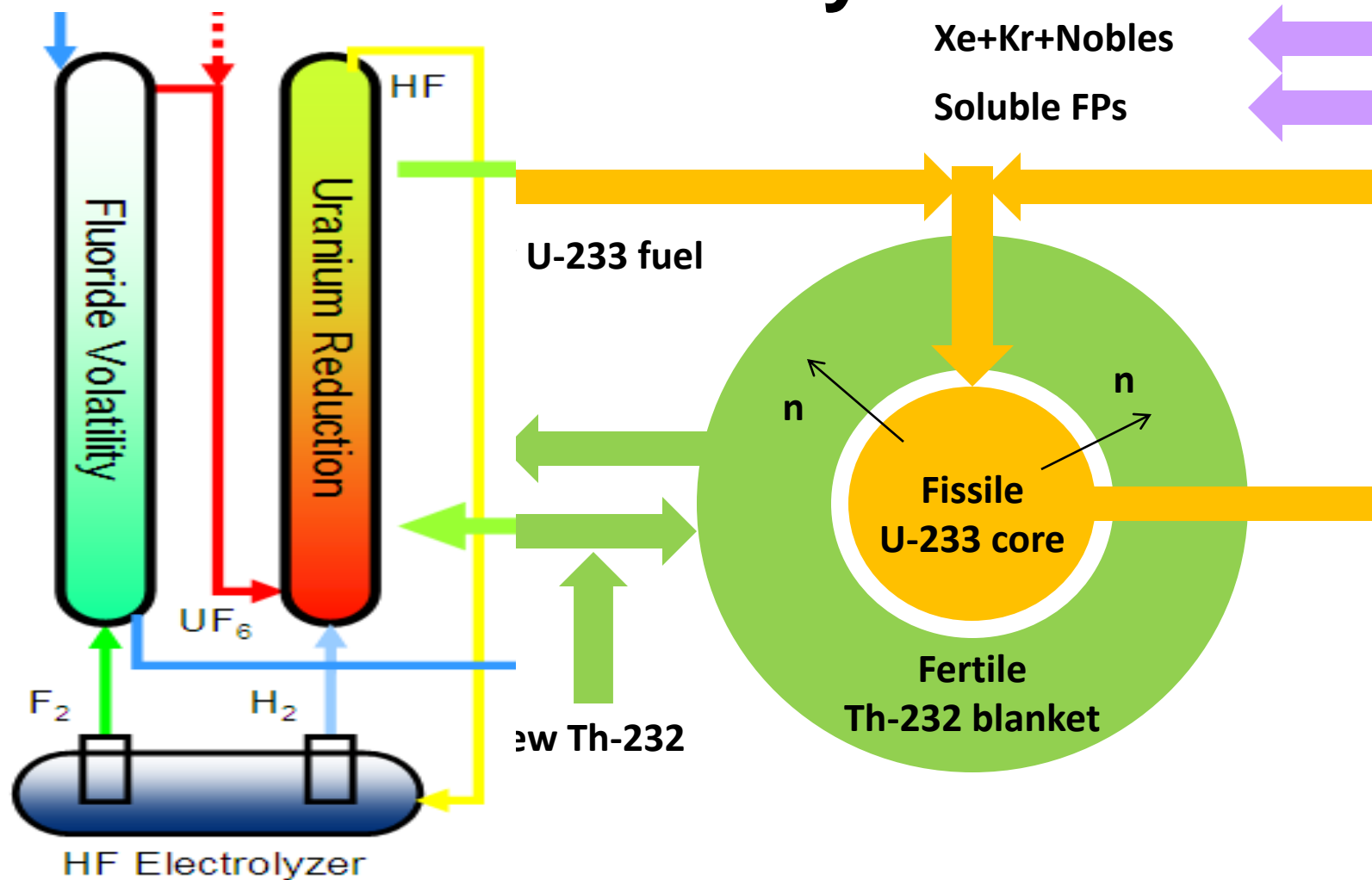
Start with what Oak Ridge Tested



Add the breeding blanket

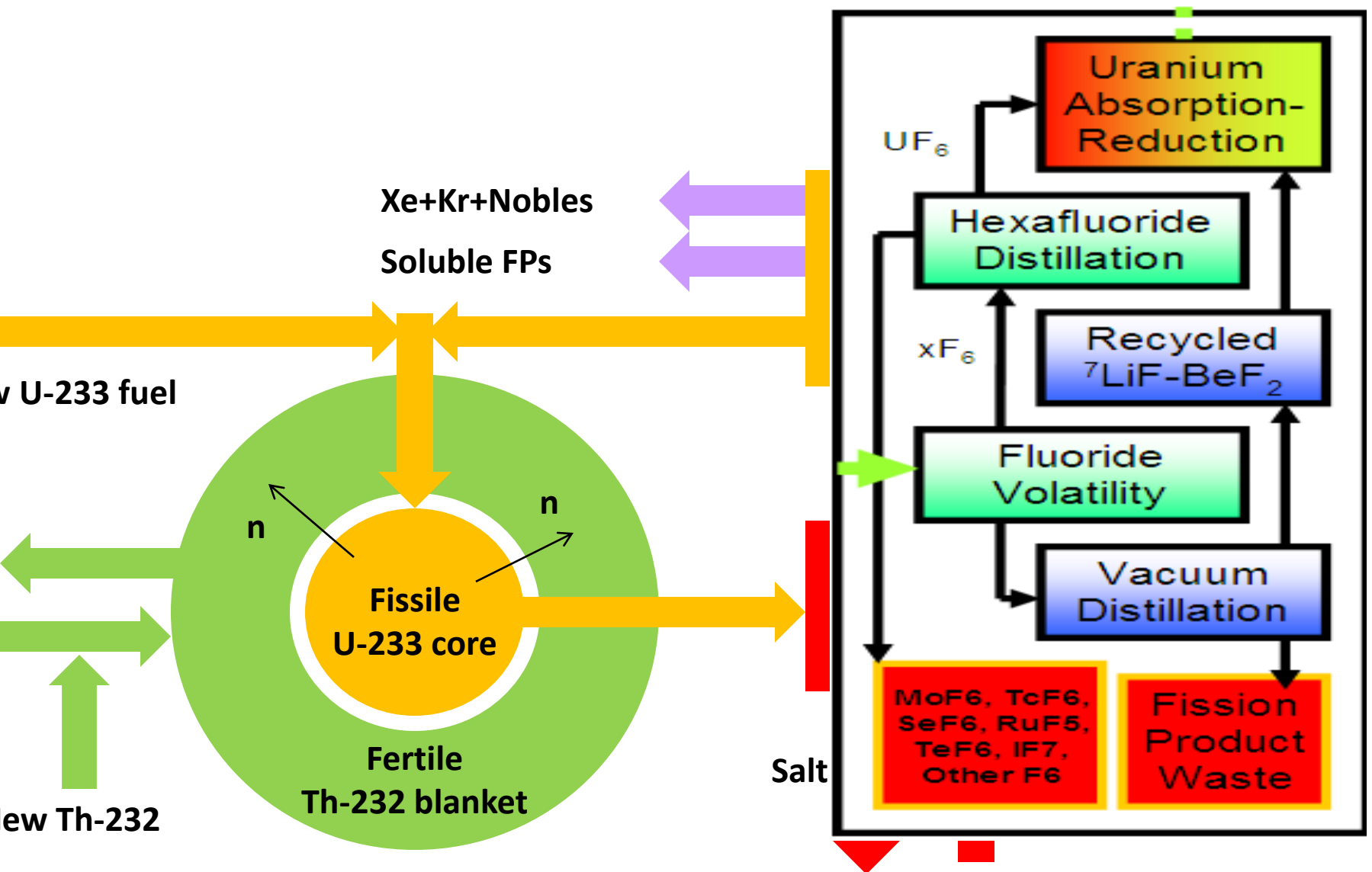


Separate U-233 from Th-232 by fluoride volatility.

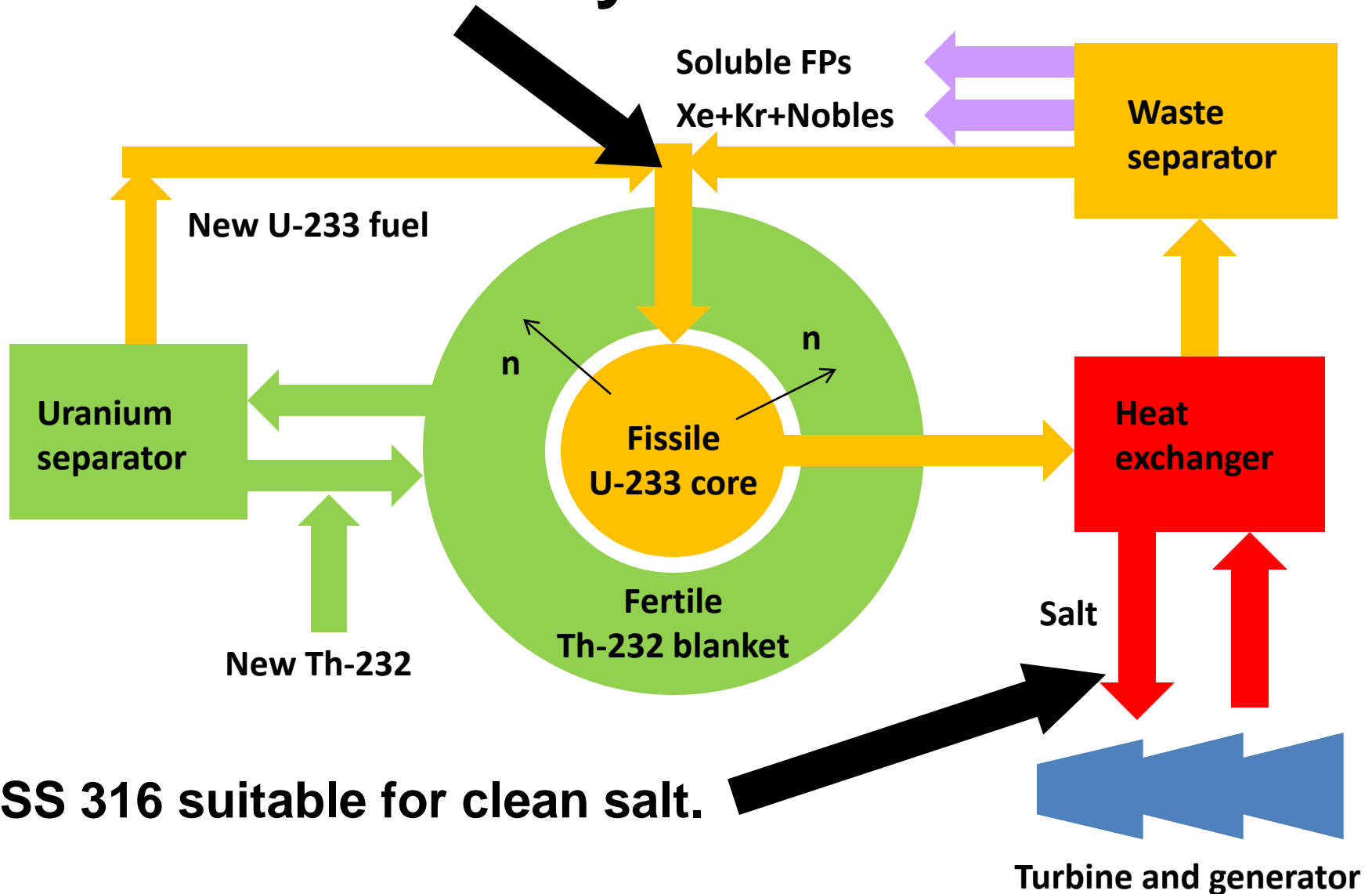


Internal continuous recycling of blanket salt

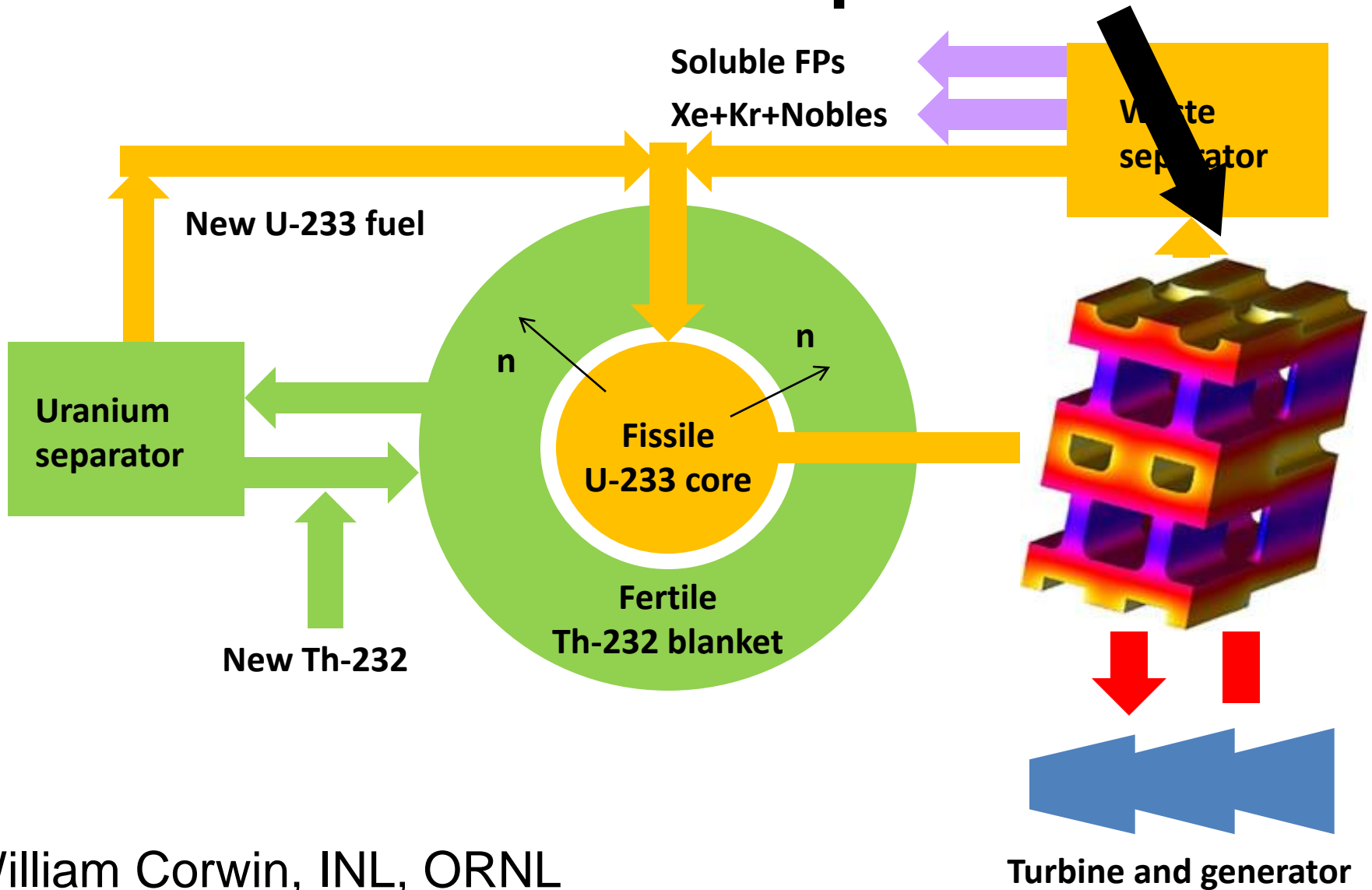
Remove the various fission products



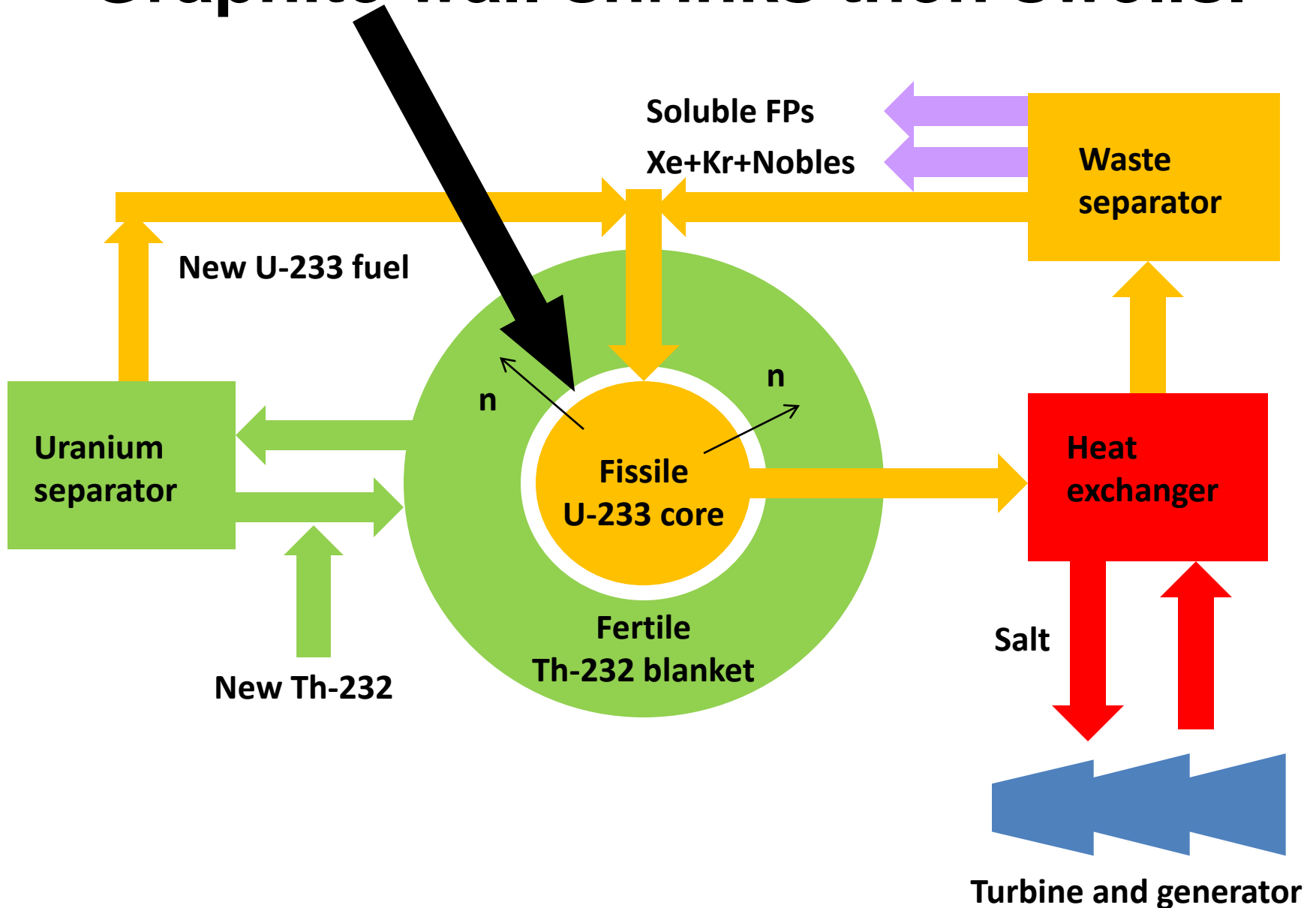
Removing fission products controls Hastelloy-N Corrosion



Use silicon carbide composites for future 1000°C temperatures.



Graphite wall shrinks then swells.



Scale up to commercial models and develop applications

\$ 1 B

\$ 5 B

Develop

Scale up

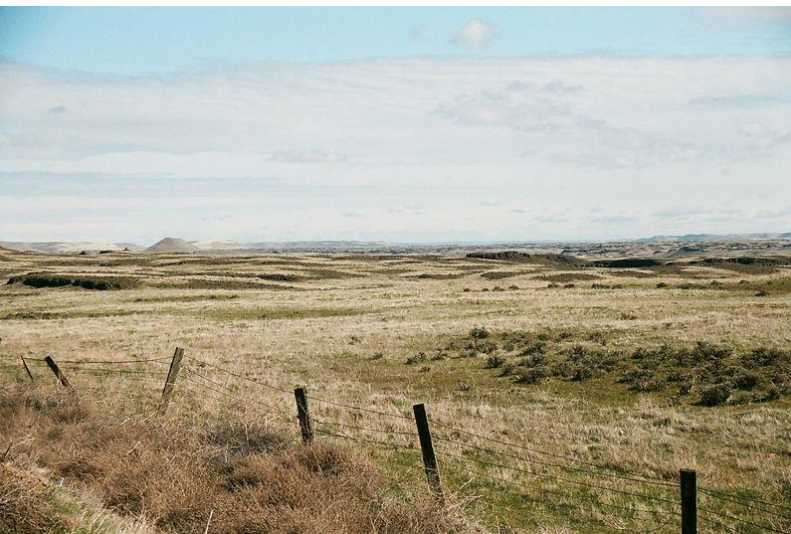
2011

2016

Aim High! Use air cooling.



A typical 1 GW coal or nuclear plant heats 600,000 gal/min of water, or evaporates 20,000 gal/min.



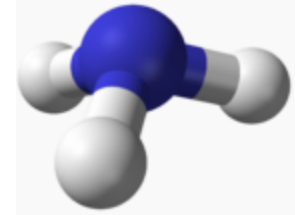
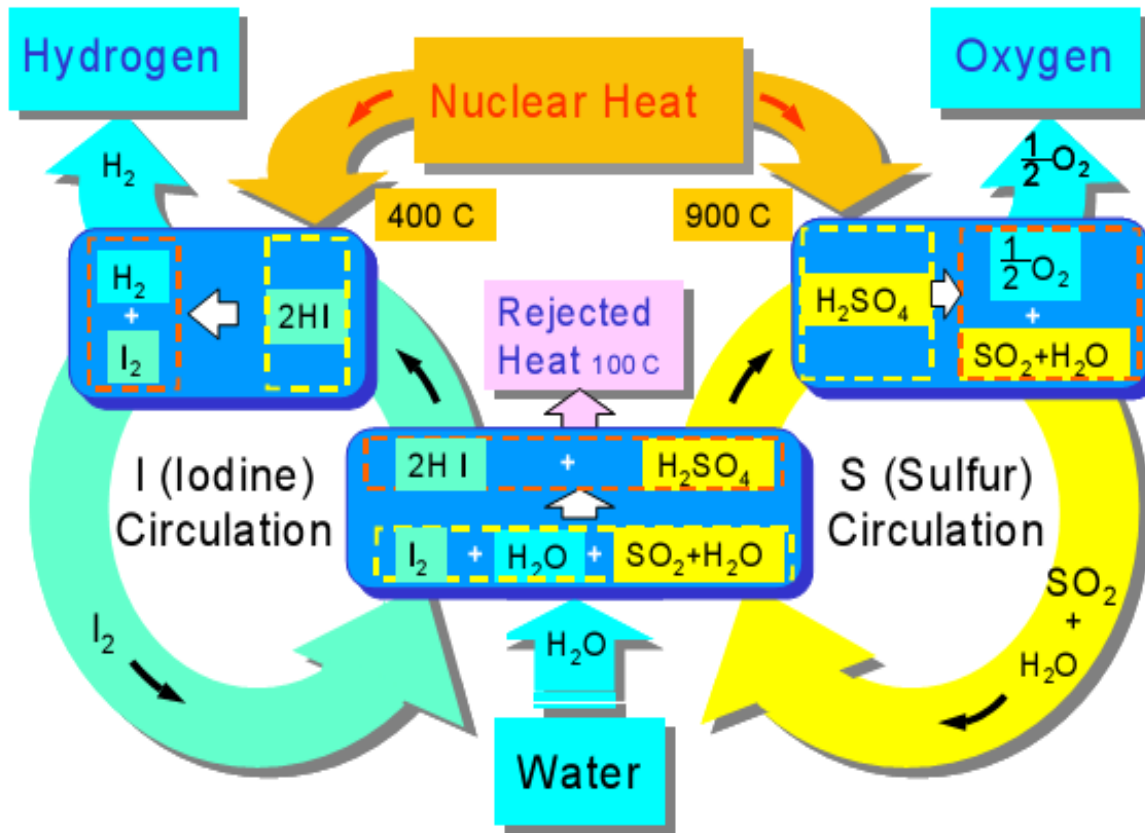
High temperature LFTR halves heat loss.

Air cooling is needed where water is in short supply.

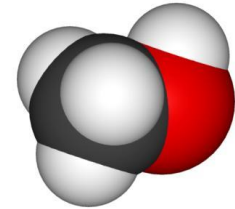
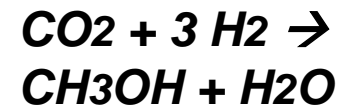
Aim High!

Synthesize fuel from H₂.

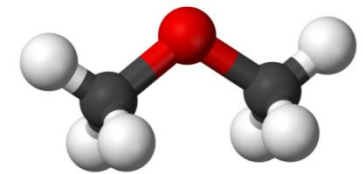
Dissociate water with sulfur-iodine or copper-chlorine cycle.



Ammonia



Methanol for gasoline



Dimethyl ether for diesel

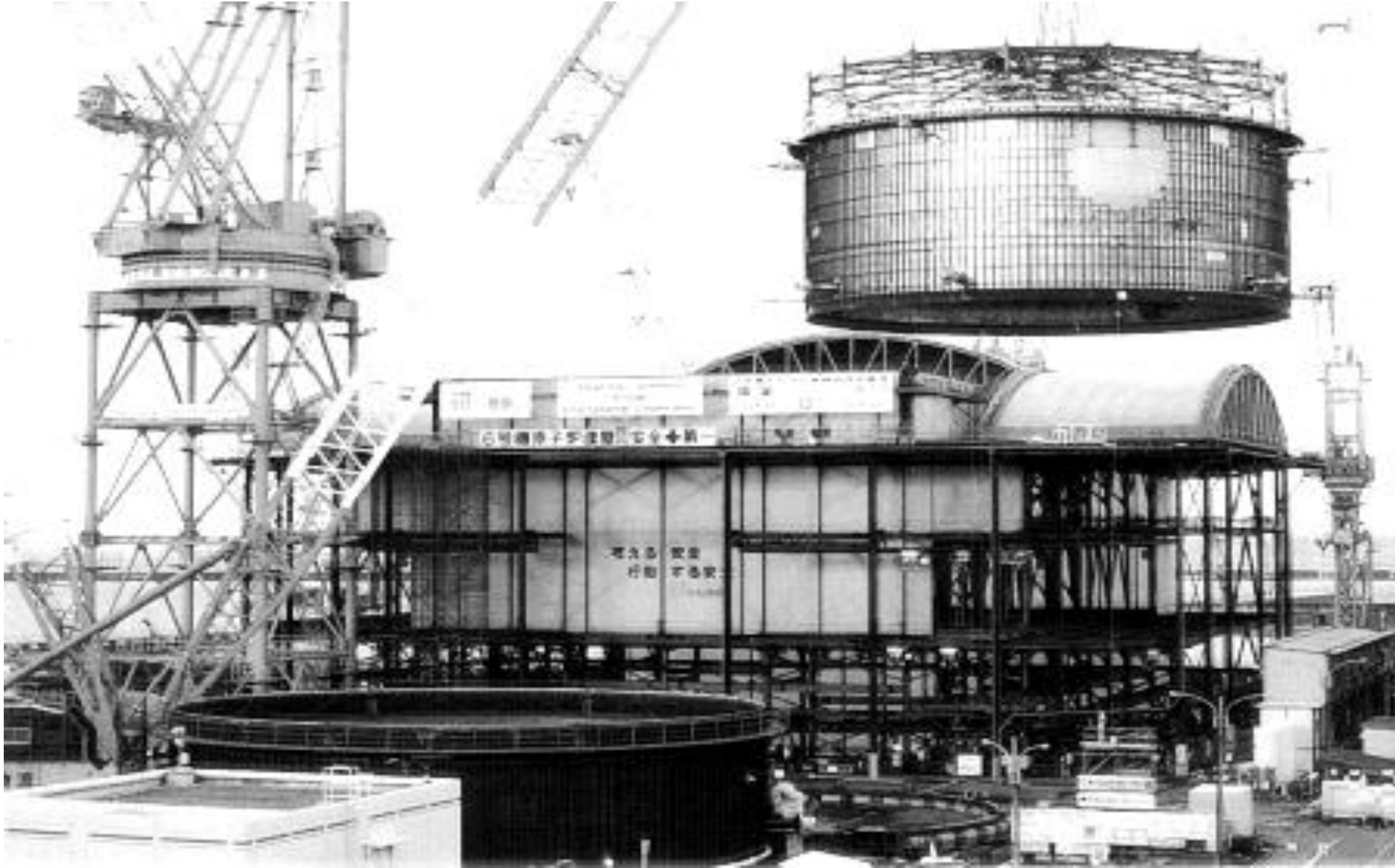
Why can LFTR energy be cheaper than from coal?



The median of five cost estimates for molten salt reactors is < \$2/watt.

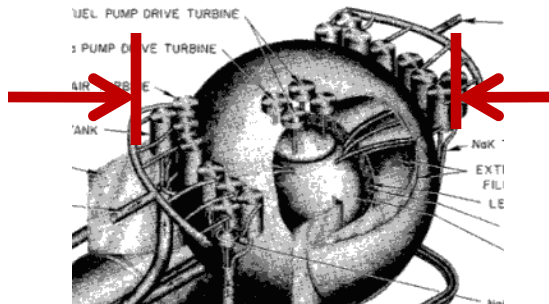
Estimate	Year	\$/watt	2009 \$/watt
Sargent & Lundy	1962	0.650	4.64
Sargent & Lundy ORNL TM-1060	1965	0.148	1.01
ORNL-3996	1966	0.243	1.62
Engel et al, ORNL TM7207	1978	0.653	2.16
Moir	2000	1.580	1.98

LFTR needs no costly 160-atmosphere pressure vessel and containment dome



The Westinghouse AP-1000 is massively larger than LFTR.

↑
1.4 m
↓



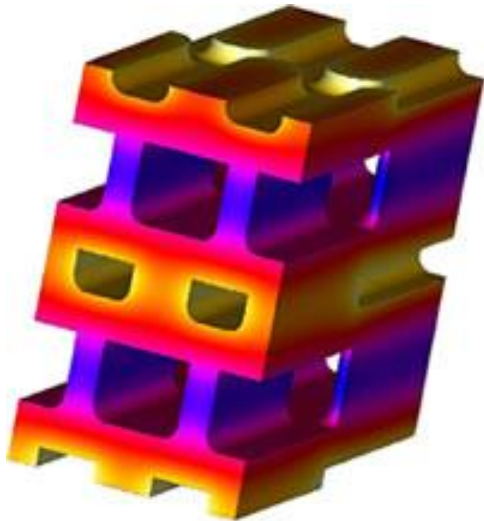
← 1.4 m →

AP-1000
Samen, China

High thermal energy efficiencies keep LFTR compact at low cost.

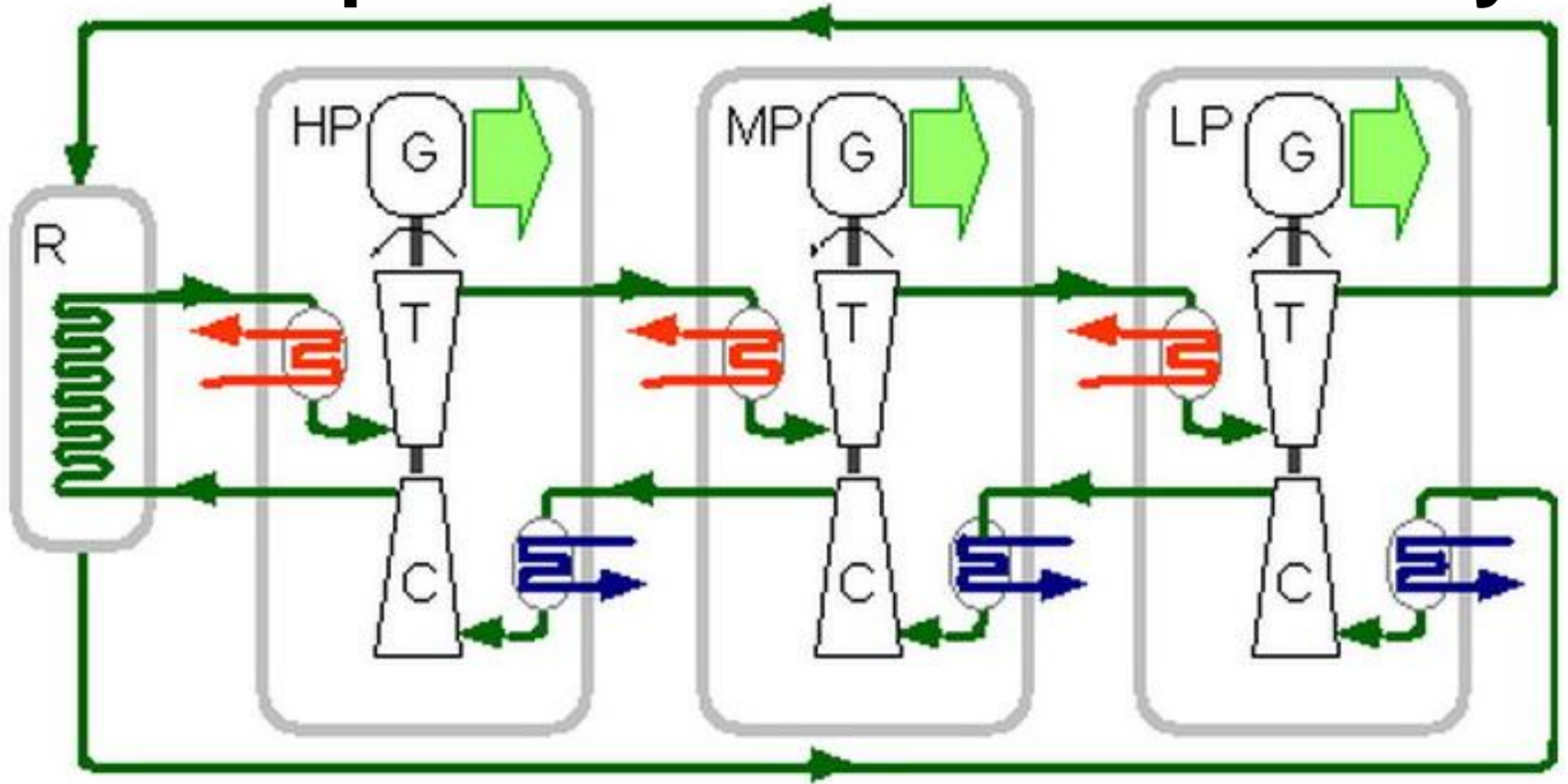


High thermal capacity
heat exchange fluid



Carbon composite high
temperature heat
exchanger

Compact closed cycle Brayton turbine raises power conversion efficiency.



Halving rejected heat enables air cooling.

Aim High!

Develop a small modular reactor.



Small LFTR modules can be transported by trucks.

100 megawatt, \$200 million

-- cheaper than coal

Affordable to developing nations

Single modules

-- suited for small cities

-- short transmission lines

Multi-module power stations

-- incremental growth and cost

-- replace plants at existing sites

Aim High!

Check global warming.

Install one 100 MW LFTR each day, worldwide, to replace all coal power.

10 billion
tons CO₂

← 1400 GWY

Annual emissions
from world coal
power plants

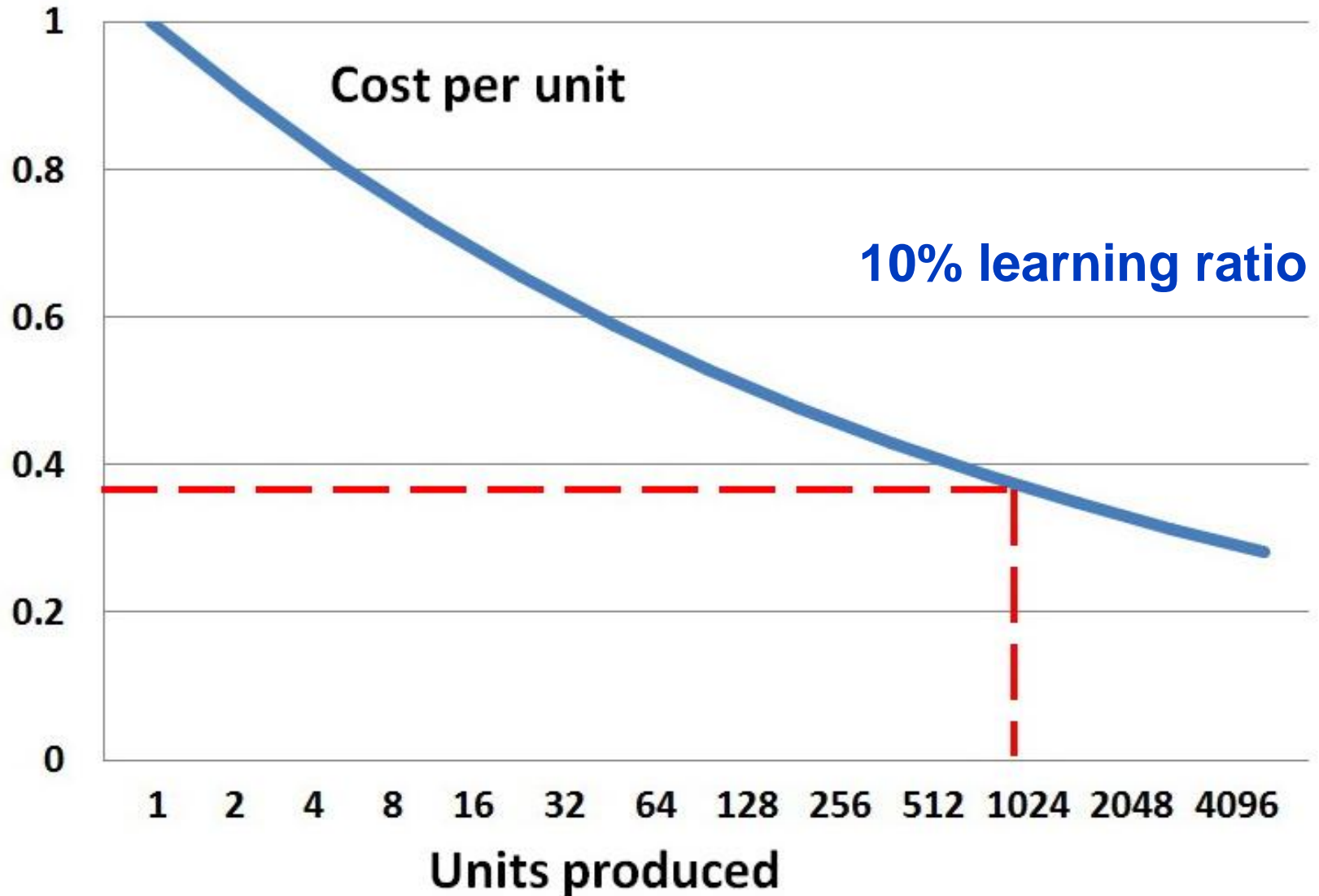
2020

2058

Boeing makes one \$200 million aircraft per day.



The learning curve reduces costs.



LFTR can undersell coal.

Coal

Coal plant cost	\$2.40/watt
Cost recovery	\$0.024/ kWh
Ops & maint	\$0.01 / kWh
Coal fuel	\$0.02 / kWh
Electricity cost	\$0.054 / kWh

?

LFTR can undersell coal.

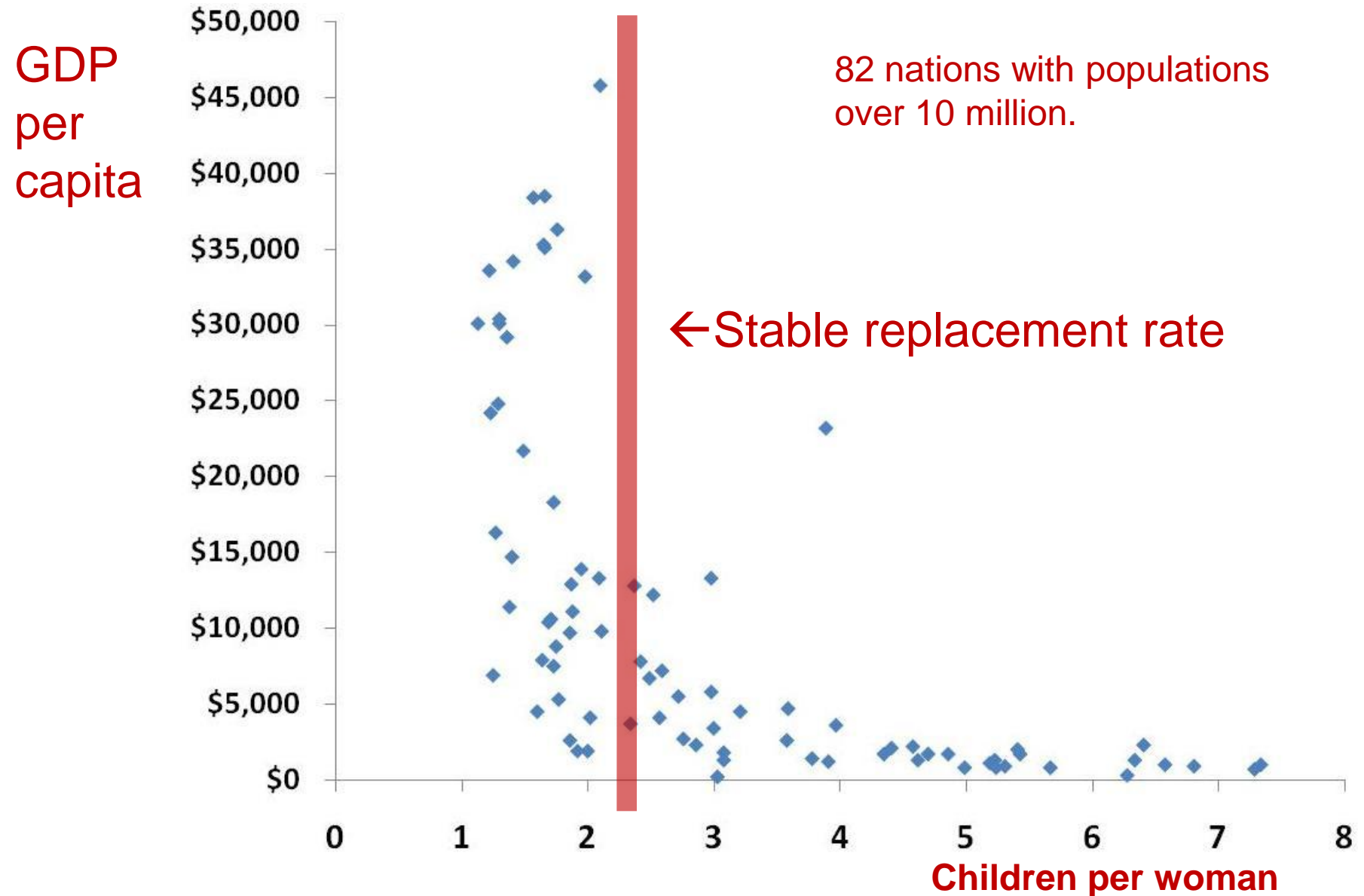
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Electricity cost	\$0.054 / kWh

LFTR plant cost	\$2.00/watt
Cost recovery	\$0.02/ kWh
Ops & maint	\$0.01 / kWh
Thorium fuel	\$0.00004 / kWh
Electricity cost	\$0.03 / kWh

Thorium

Aim High! Stabilize world population.



Aim High!

\$ 1 B

\$ 5 B

\$ 70 B per year industry

Develop

Scale up

Produce

Export

2011

2016

2021

Cut 10 billion tons/year CO₂ emissions to zero by 2058.

Avoid carbon taxes.

Improve world prosperity, and check overpopulation.

Reduce radiotoxic waste; consume world fissile stocks.

Use inexhaustible thorium fuel, available in all nations.

Walk-away safe.