



A New Facility for Large-Scale Testing in CSP and Solar Chemistry

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Wissen für Morgen





Large-Scale High-Flux Solar Simulator (HFSS)

Purpose:

Generation of precisely adjustable and consistent sunlight in a new magnitude for research and industry

Application: Testing and qualification of

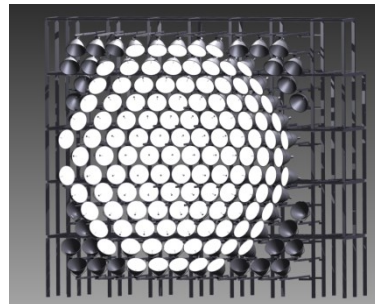
- Solar thermochemical reactors and processes
- CSP receivers and components
- Components exposed to high solar / UV radiation (UV-ageing, desert conditions, aerospace components)
- Applications with extremely high temperatures, e. g. from material sciences

Bridging solar laboratory scale with large demo and commercial plants for **faster technology developments** and a **reduction of scaling risks**



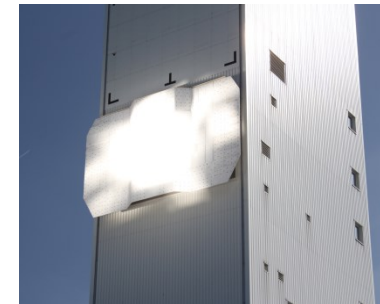
— Factor ~10 →

DLR High-Flux Solar Simulator HLS, Cologne, up to 20kW_{rad}



— Factor ~10 →

Synlight, Jülich, up to 310 (400) kW_{rad}



Large demonstrators and commercial applications $>2000\text{kW}_{\text{rad}}$



synlight



Synlight Technology and Project

Benefit from long-term experience in HFSS design and operation

- Contribution to design of PSI's 50kW_{rad} HFSS (K.-H. Funken, 2003/04)
- Design and successful operation of own 20kW_{rad} HFSS (started 2007)

Xenon lamps as light source

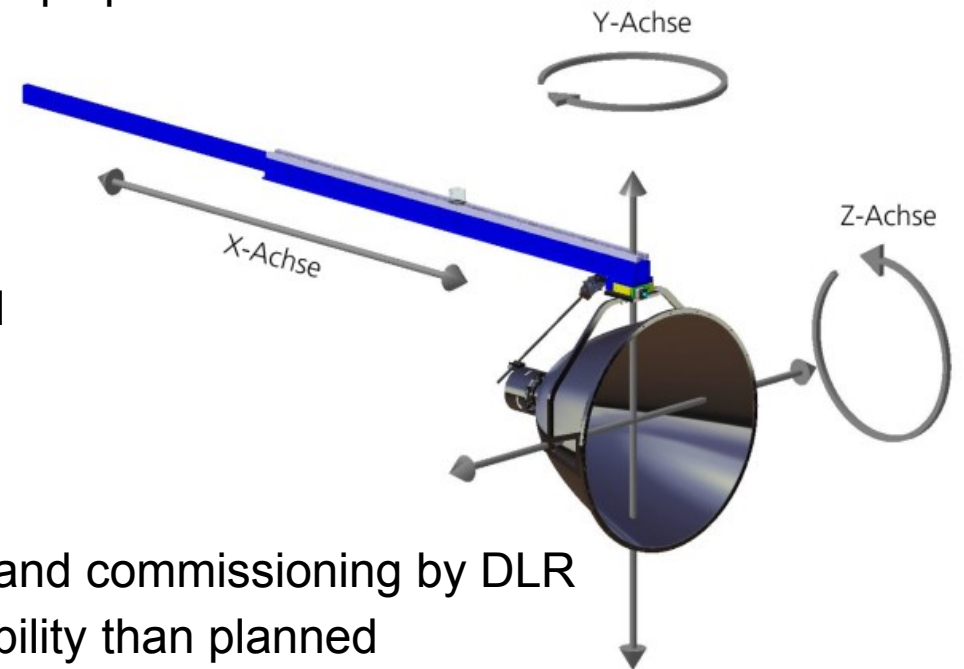
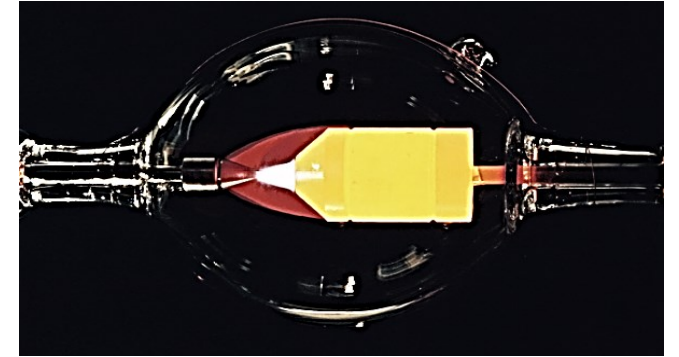
- Punctual light, very close to solar spectrum in visible and UV region
- Current use of 7kW_{el} lamps (lowest costs of light), up to 10kW_{el} lamps possible
- Ellipsoid-shaped reflectors with 8m focal length

Modular HFSS design

- 149 equal radiator modules in a flat honeycomb-shaped array
- Each module individually moveable in 3 axis, computer-controlled
- Module design for compact arrangement

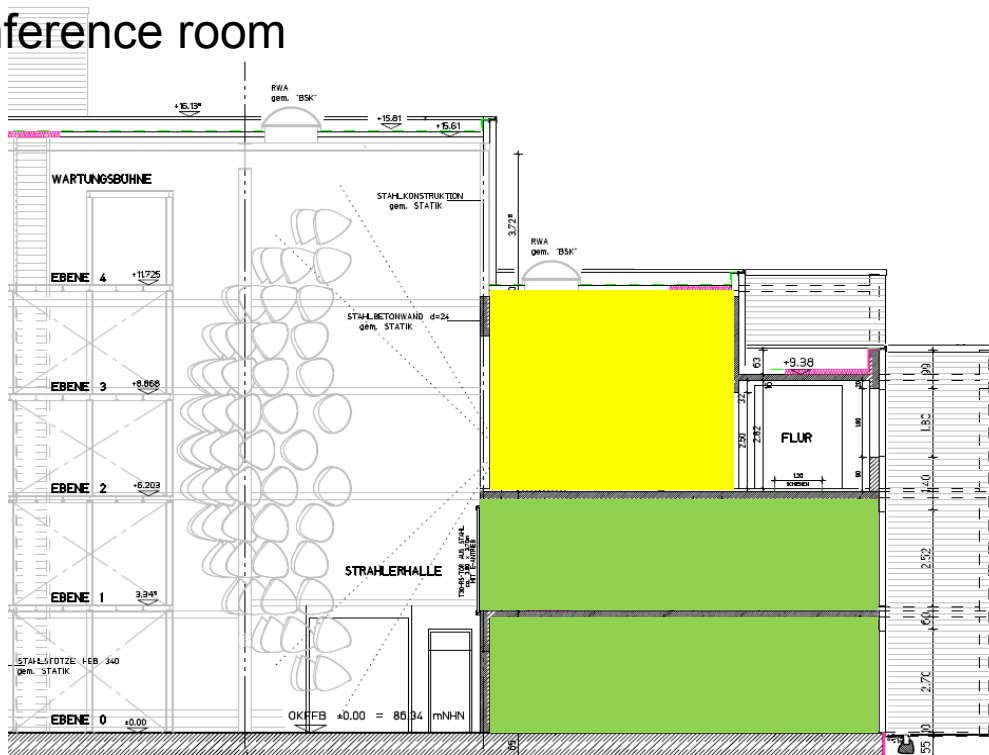
Project 2014 – 2017

- Concept, engineering, prototype testing, procurement, assembly and commissioning by DLR
- Project within time and budget. Facility with more power and flexibility than planned



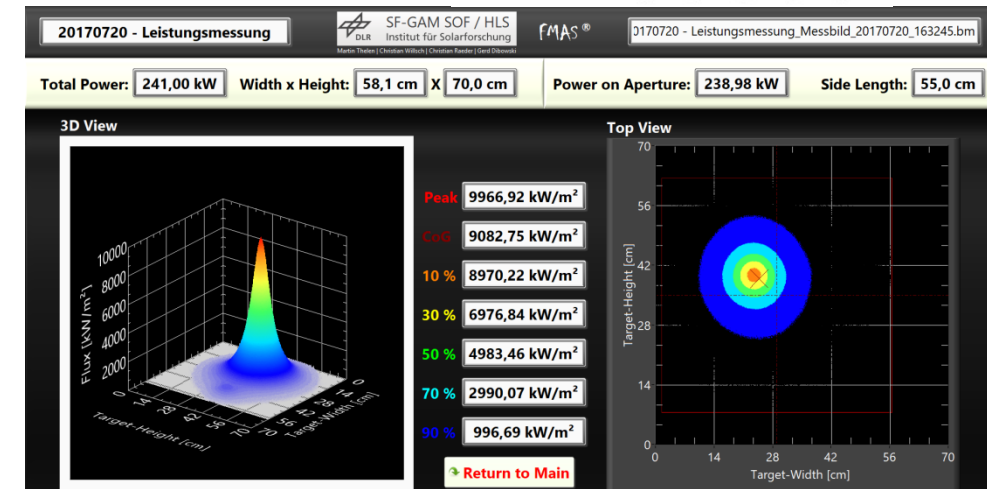
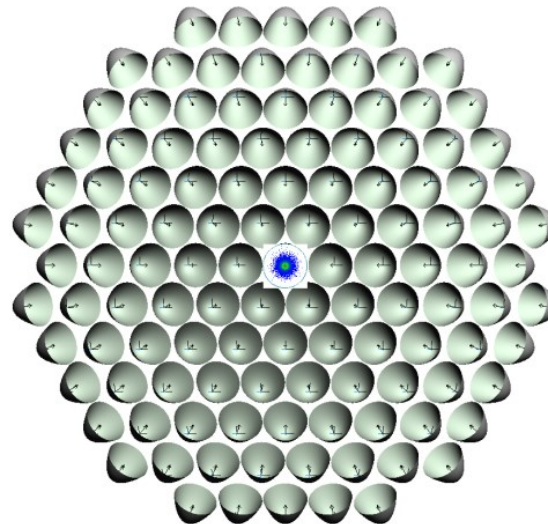
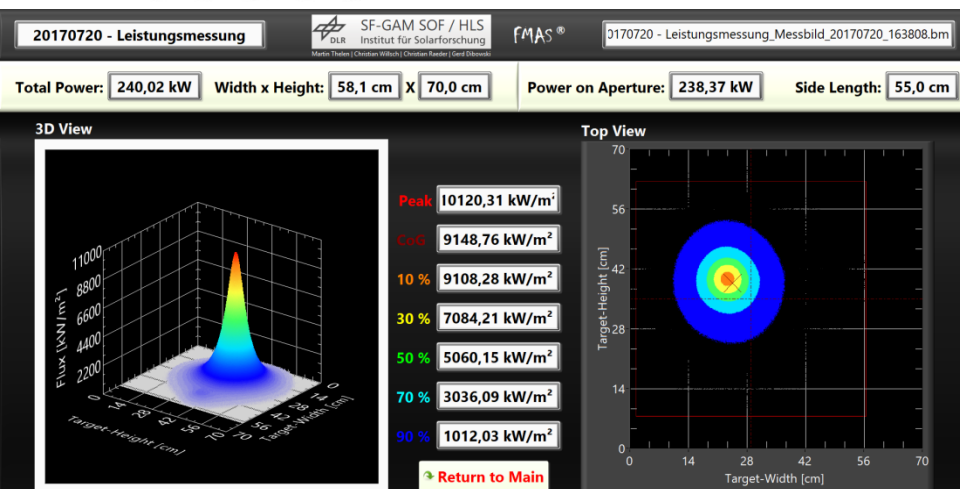
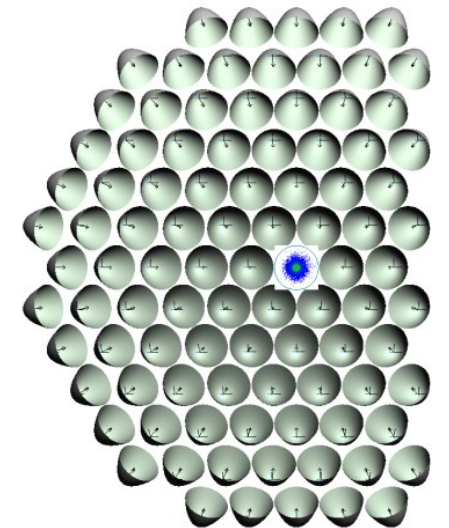
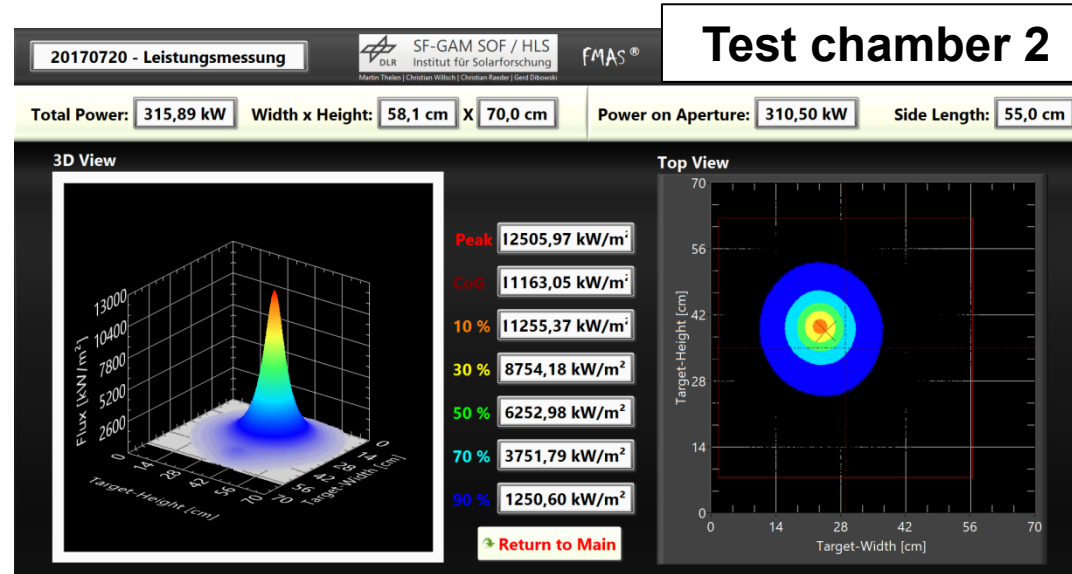
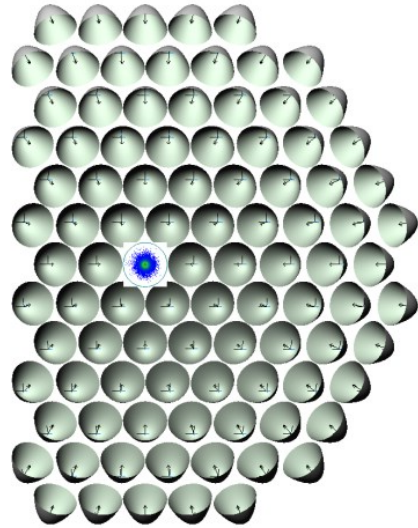
Synlight Building

- Three test chambers, sharing the facility resources. Fast and computerized re-direction of the modules
- Independent operation / preparation works in the test chambers due to light & fire proof roller shutters (4m x 4m)
- Test chambers with different dimensions and equipment. All with air cooling, 400V AC power and water suppliers
- Three separate control rooms, connected by Ethernet LAN with corresponding test chambers
- Camera monitoring – no humans exposed to light radiation
- Workshop for test preparation. Own machinery (milling, turning, welding, ...) in neighboring building
- Trolleys for transport and positioning of test objects
- Conference room

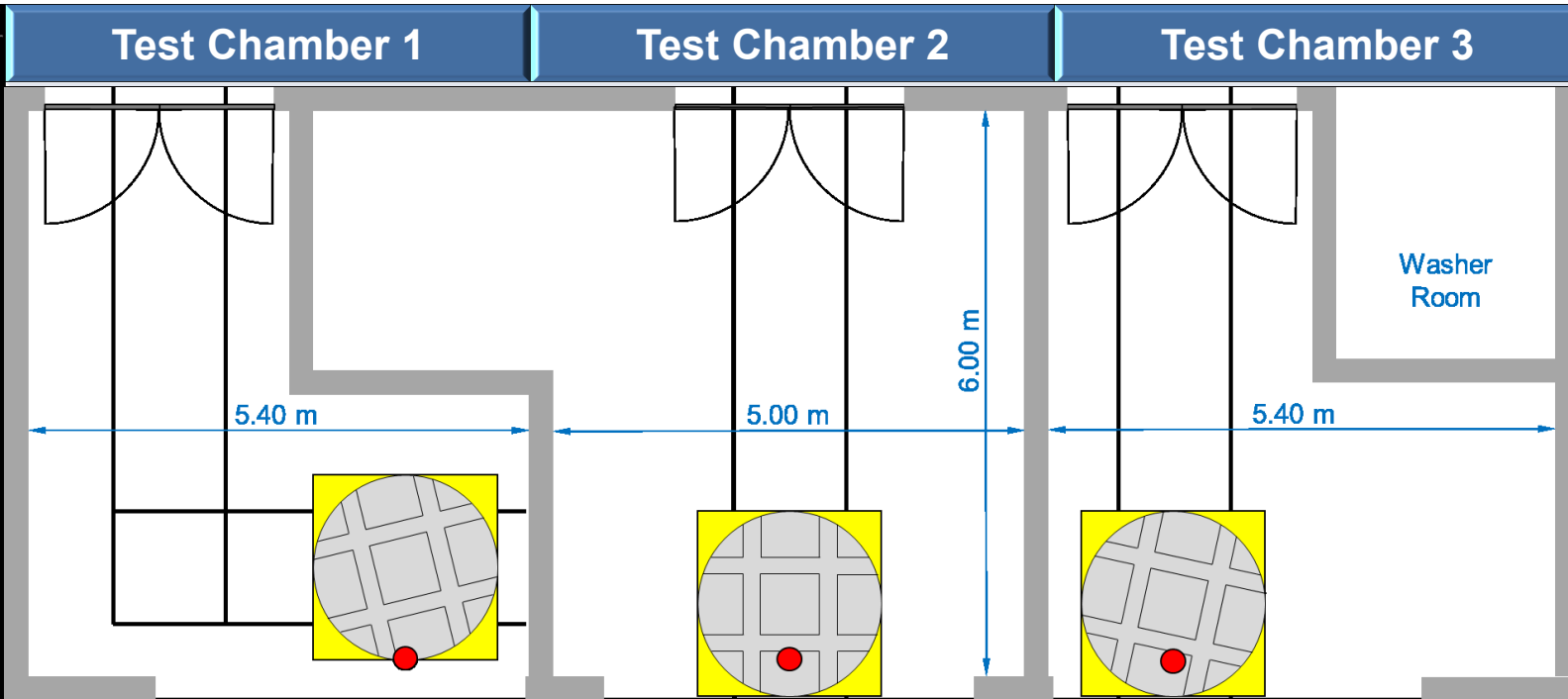
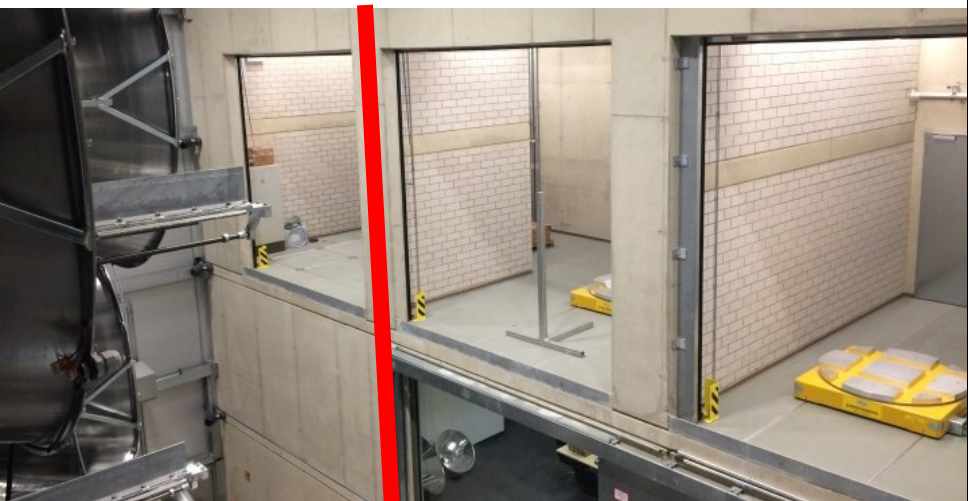




Validation of Radiation Powers and Peak-Fluxes in the Test Chambers (06/2017)



Technical Profile



# of Xenon lamps to be focused on reference points	96	121	96
Max. solar radiation power with 7kW _{el} standard lamps	240kW _{rad}	310kW _{rad}	240kW _{rad}
Expected max. radiation power with 10kW _{el} lamps	320kW _{rad}	400kW _{rad}	320kW _{rad}
Peak flux with 7kW _{el} standard lamps	10.0MW/m ²	12.5MW/m ²	10.0MW/m ²
Maximum aperture size of a test object	4m x 4m*		
Maximum weight of a test object	>4t*	>6t*	>4t*
Test chamber dimension	25m ² x 4.5m	38m ² x 4.5m	26m ² x 4.5m
Standard equipment in each test chamber	AC power up to 400V/63A, Ethernet 1Gbit/s, ventilation air flow 5m ³ /s, water 100L/min		
Special equipment	Lamps w. high UV proportion	Solar chemical applications w. connection to washer room	

* Test objects up to 2.5t and 2m x 2m x 2m can be transported and positioned on manually moveable trolleys

Worldwide existing High-Flux Solar Simulators

$\geq 10 \text{ kW}_{\text{rad}}$ point-focus. Data from latest publications and to the best of our knowledge

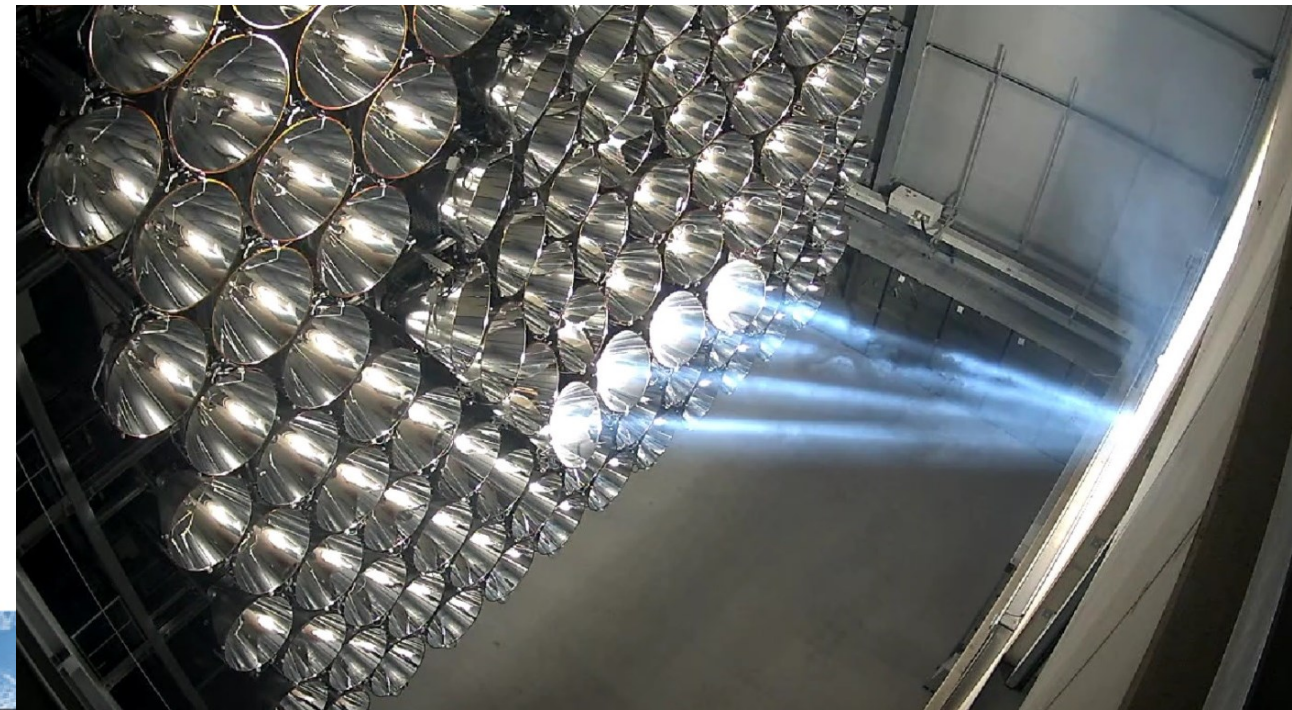
High-Flux Solar Simulator	Started	Solar Power [kW]	Electric Power [kW]	Lamps	Peak Flux [MW/m ²]	SB Temp.** [°C]
DLR, Synlight, Jülich	2017	310 (400)* 240 (320)* 240 (320)*	149 x 7 (149 x 10)	Xe	12.5 10.0 10.0	3580 3370 3370
Paul Scherrer Institute, Villigen / Zürich	2005	50	10 x 15	Xe	11.0	3460
Niigata University, Beam-down HFSS	2013	30	19 x 7	Xe	3.2	2470
KTH Stockholm, Fresnel lens HFSS	2014	20	12 x 7	Xe	6.7	3020
CERTH, Thessaloniki	2013	20	11 x 6	Xe	4.8	2760
DLR, HLS, Cologne	2007	20	10 x 6	Xe	4.2	2660
North China Electric Power University, Beijing	2016	20	7 x 10	Xe	4.0	2630
EPFL Lausanne, LRESE	Same design	2015	18 x 2.5	Xe	21.7	4150
Australian National Univ., Canberra		2015	18 x 2.5	Xe	9.5	3320
University of Minnesota, Minneapolis	2010	15	7 x 6.5	Xe	7.3	3100
Georgia Tech, Atlanta	Same design	2011	7 x 6	Xe	6.8	3030
University of Florida, Gainesville		2011	14	7 x 6	Xe	5.0
IMDEA, Móstoles / Madrid	2013	14	7 x 6	Xe	3.6	2550
Swinburne University, Melbourne	2015	12	7 x 6	MH	0.9	1740
University of Colorado, Boulder	2016	10	18 x 2.5	Xe	*	*

Test Operation

Up to 3 independently operating test campaigns

- Each test chamber with separate control room
- Test campaigns work with allocated modules
- Exclusive data access via Ethernet LAN
- Exclusive camera views on own experiment

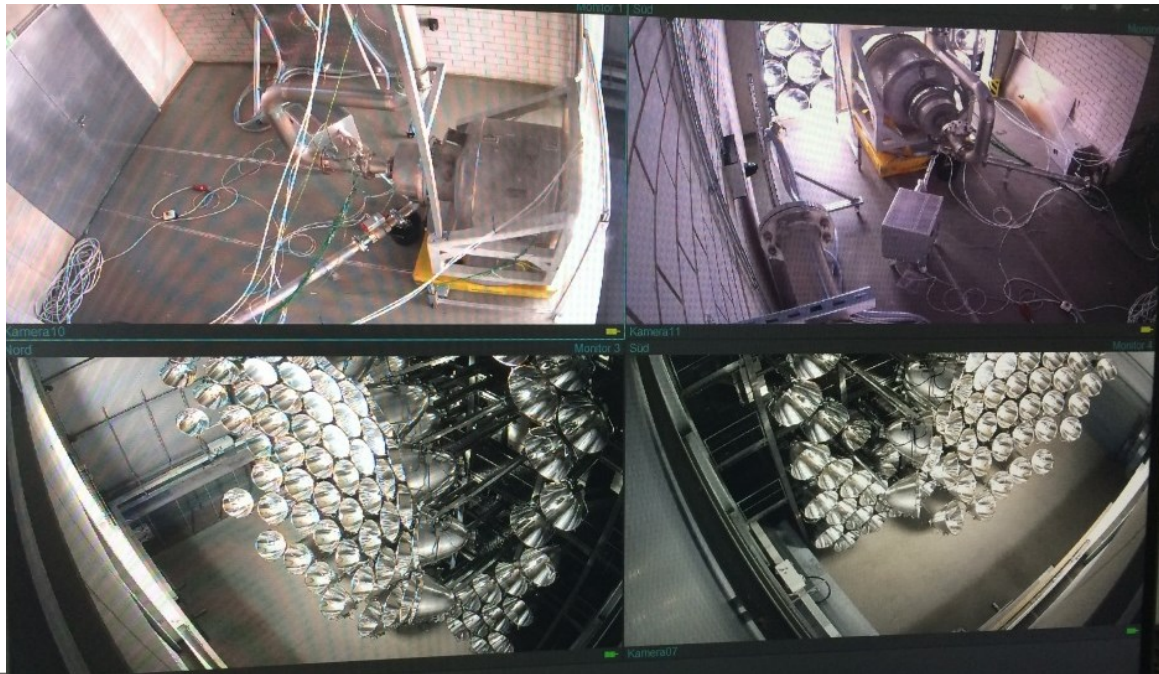
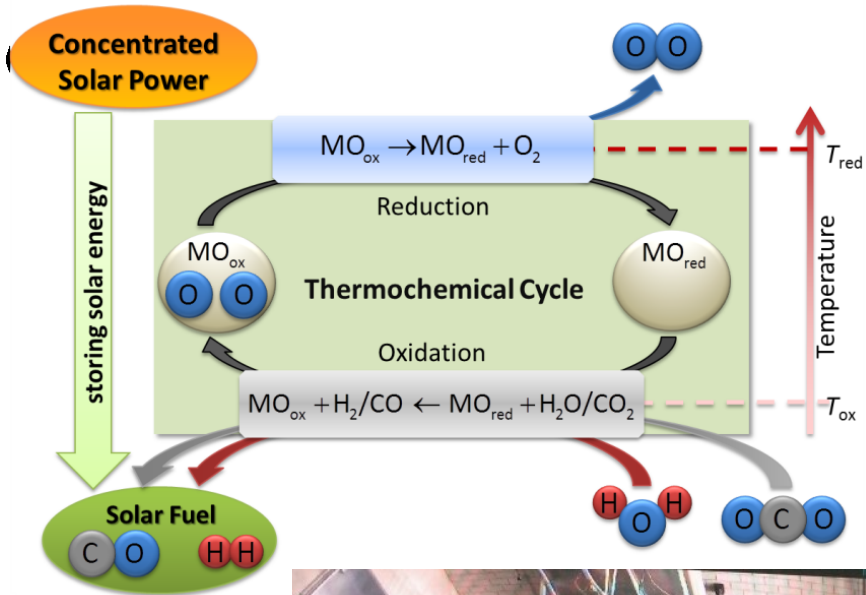
Fees: Chamber occupancy + module use + operator
Cooperative research for first 5 years of operation



First Test Reactor for Commissioning (100 kW_{rad})



Current Application: Solar Hydrogen Reactor (250 kW_{rad})





Summary

Synlight is a unique new tool, a high-flux solar simulator of a new performance class

The facility was particularly built for solar thermochemical and CSP testing

Up to three test campaigns can run Synlight in parallel with exclusive access to own experiments and test results

Validation showed radiation powers of up to 310 kW at a peak flux of 12.5 MW/m².

Upgrades will be possible with larger Xenon lamps

Synlight shall help to push solar technology developments and reduce scaling risks

The new facility is open to the entire global solar research community





synlight

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Landwirtschaft, Natur- und Verbraucherschutz
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aufgrund eines Beschlusses
des Deutschen Bundestages