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Xue-Fen Li Edith Cowan University

Shun-Xing Liang Edith Cowan University

Xiao-Wang Xi

Zhe Jia Edith Cowan University

Shi-Kun Xie

See next page for additional authors

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Authors

Xue-Fen Li, Shun-Xing Liang, Xiao-Wang Xi, Zhe Jia, Shi-Kun Xie, He-Chun Lin, Jun-Ping Hu, and Laichang Zhang



Article

Excellent Performance of Fe₇₈Si₉B₁₃ Metallic Glass for Activating Peroxymonosulfate in Degradation of Naphthol Green B

Xue-Fen Li ^{1,2}, Shun-Xing Liang ¹, Xiao-Wang Xi ², Zhe Jia ¹, Shi-Kun Xie ³, He-Chun Lin ^{4,*}, Jun-Ping Hu ² and Lai-Chang Zhang ^{1,*}

- ¹ School of Engineering, Edith Cowan University, 270 Joondalup Drive, Joondalup, Perth, WA 6027, Australia; tree0816@163.com (X.-F.L.); shunxinl@our.ecu.edu.au (S.-X.L.); zjia0@our.ecu.edu.au (Z.J.)
- ² School of Control Technology, Wuxi Institute of Technology, Wuxi 214121, China; xixw@wxit.edu.cn (X.-W.X.); hujp@wxit.edu.cn (J.-P.H.)
- ³ School of Mechanical and Electrical Engineering, Jinggangshan University, Ji'an 343000, China; xskun@163.com
- ⁴ Key Laboratory of Polar Materials and Devices, Ministry of Education, East China Normal University, Shanghai 200241, China
- * Correspondence: hclin@ee.ecnu.edu.cn (H.-C.L.); lczhangimr@gmail.com or l.zhang@ecu.edu.au (L.-C.Z.); Tel.: +86-21-5434-5279 (H.-C.L); +61-8-6304-2322 (L.-C.Z.)

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Abstract: The functional application of metallic glasses in the catalytic field has widely attracted research attention due to its unique atomic structure compared to crystalline materials. It has been reported that metallic glasses can effectively activate H_2O_2 and persulfate, yet the activation of peroxymonosulfate by metallic glasses is not studied well. In this work, the metallic glass with atomic composition of $Fe_{78}Si_9B_{13}$ was applied for investigating the peroxymonosulfate (PMS) activation on degradation of naphthol green B (NGB) dye. The change of surface morphology indicated the important role of oxide films during the dye degradation. The effects and first-order kinetics model of various reaction parameters were evaluated systematically, including PMS concentration, catalyst dosage, irradiation intensity, and dye concentration. The results showed that about 98% of the dye removal rate could be achieved only within 10 min under rational conditions. The reaction kinetics *k* of 0.1339 min⁻¹ without ribbons was sharply improved to 0.3140 min⁻¹ by adding 0.5 g/L ribbons, indicating the superior activation ability of $Fe_{78}Si_9B_{13}$ metallic glass. The recycling experiment revealed that the $Fe_{78}Si_9B_{13}$ ribbons exhibited the excellent surface stability and catalytic reusability for activating PMS even after reused for 10th run.

Keywords: metallic glass; catalyst; photo-enhanced; peroxymonosulfate activation; oxidative degradation; reusability

1. Introduction

In addition to application as structural materials, the metallic glasses, having their far-from-equilibrium nature and uniquely amorphous atomic packing structure, have been widely employed as functional materials in different fields, such as biodegradable implants [1], aerospace and automobile applications [2], and control devices [3]. Even thin film metallic glasses can be treated as a potential candidate for coatings [4–6]. Very recently, the metallic glasses have been demonstrated as a superior candidate in the field of wastewater treatment attributed to catalytically active and uniquely selective properties, in addition to the easy alteration of chemical compositions [7,8]. For example, ball-milled Co₇₈Si₈B₁₄ glassy powders exhibit excellent performance for completely degrading acid orange II in between 2 to 6 min under different conditions [9]; Mg₇₃Zn_{21.5}Ca_{5.5} glassy powders are



about 1000 times higher than commercial crystalline Fe powders in degrading direct blue 6 dye [10]; $Al_{91-x}Ni_9Y_x$ (x = 0, 3, 6, 9 at %) glassy ribbons are able to decolorize direct blue 2B dye solutions in a wide range of pH conditions; with an especially higher decolorization rate in alkaline condition than in neutral [11]. Largely because of the low cost, friendly environmental compatibility, highly anticorrosion ability, and easily reusable operation, Fe-based metallic glasses have been also applied as superior catalysts in wastewater remediation [12–15]. For instance, Fe₇₃Si₇B₁₇Nb₃ glassy powders can completely decompose direct blue 2b with a concentration of 200 mg/L at a very high efficiency with 200 times higher than the conventional Fe powders [16]; $Fe_{78}Si_9B_{13}$ metallic glass/TiO₂ composite powders can achieve 60% higher decolorization rate than the pure TiO₂ powder in the methylene blue solution degradation [17]. Nanocrystallized Fe-based metallic glasses have also attracted some researchers. Wang et al. [18] reported that nanocrystallized $Fe_{82.65}Si_4B_{12}Cu_{1.35}$ alloy with the formation of galvanic cells showed a higher efficiency for direct blue 2B degradation than the amorphous counterpart. Simultaneously, Chen et al. [19,20] also demonstrated that an extremely high degree of crystallization of (Fe_{73.5}Si_{13.5}B₉Nb₃Cu₁)_{91.5}Ni_{8.5} metallic glass presented uncommon high reactivity towards dyes due to galvanic cells. For the catalytic sustainability, it is reported that $Fe_{76}B_{12}Si_9Y_3$ powders with a high removal rate of methyl orange dye only show a slight decay even reused for 13 cycles [21], while $Fe_{66.3}B_{16.6}Y_{17.1}$ glassy foils can completely decolorize orange G dye solution up to 11 cycles [22]. Furthermore, the $Fe_{78}Si_9B_{13}$ ribbons exhibit the excellent reusability for up to 30 cycles in methylene blue decolorization [23]. The advantages of Fe-based metallic glasses employed in the wastewater remediation can be summarized as: (1) ultrafast degradation efficiency of pollutants due to atomic packing structure in amorphous alloy; (2) excellent reusability without apparently catalytic decay after reusing many times due to highly chemical stability [24]; (3) easy to be reused due to soft magnetic property [25]; and (4) negligible secondary sludge produced [26]. Therefore, using Fe-based metallic glasses in wastewater treatment has been an attractive topic.

Over the last few decades, extensive efforts have been made to explore effective wastewater treatment methods, including biological methods (microorganisms, biosorption, etc.) [27,28], physical methods (adsorption on solid phases, ion exchange, etc.) [29–31], and traditional chemical methods (chemical precipitation, electrolysis, etc.) [32]. However, there are still some drawbacks in the traditional wastewater treatment methods, such as the long processing time for biological methods, and high sludge production for physical adsorption and chemical precipitation in addition to not sufficient capacities for dealing with recalcitrant pollutants. Very recently, advanced oxidation processes (AOPs), such as photocatalysis [28,33,34], ozonation [35,36], sulfate-based oxidation [23,26,37], and Fenton/Fenton-like methods [38–41] have been extensively reported as the promising techniques with the rapid degradation efficiency and high mineralization rate on recalcitrant pollutants from industrial wastewater. The AOPs are mostly based on the production of highly reactive species such as hydroxyl radicals (\bullet OH) and/or sulfate radicals (SO₄ \bullet^-) to degrade organics compounds into H₂O, CO₂, and harmless inorganic substances [23,42]. Typically, persulfate (PS), peroxymonosulfate (PMS), and hydrogen peroxide (H_2O_2) are three widely reported source for producing radicals. Sulfate radicals are mainly donated by PS and PMS in the sulfate-based oxidation while hydroxyl radicals are produced by H_2O_2 in the Fenton/Fenton-like processes. Similar to H_2O_2 , PS and PMS can also be activated by transitional metals, especially iron, to produce reactive species. However, traditional iron salts used in those AOPs will produce a large amount of iron sludge, and zero-valent iron (ZVI) powder leads to its high surface oxidation due to the crystalline structure and large specific surface area. Here, as a special ZVI, Fe-based metallic glasses have been reported as an effective activator in the AOPs due to the amorphous atomic packing structure. Recently in our previous work, $Fe_{78}Si_9B_{13}$ glassy ribbons have been investigated as a superior catalyst towards H_2O_2 and PS. Nearly 100% color removal of methyl blue could be reached using a small amount of peroxides (1.0 mmol/L) [23,24]. Yet, the activation of PMS by Fe-based metallic glass have not been investigated and fully understood.

Naphthol green B (NGB), i.e., naphthol green, acid green 1, C.I. 10020 ($C_{30}H_{15}FeN_3Na_3O_{15}S_3$), is an important acid dye. Owing to its bright color, water-fastness and easy coloration, NGB is widely applied as a coloring agent in the leather and fur industries and as a biological stain in modern industry. However, directly discharging NGB dye to the environment will cause serious pollution to aquatic life and mutagenicity to humans [43]. Due to the synthetic and complex aromatic structure, the NGB is difficult to be removed by biodegrading [44]. Furthermore, due to the high pH, high concentration, and high chroma, it is not economically feasible to remove the NGB from industrial wastewater effluents by using conventional methods [43]. Recently, some endeavors using AOPs have been employed to improve the removal efficiency of NGB, such as photocatalytic degradation of NGB by Al-doped ZnO [45], semiconducting Sb₂S₃ [46] and Fe(III) induced by ligand-to-metal charge transfer excitation [47], and photo-Fenton degradation [48]. Nevertheless, those reported photodegradation of NGB cannot achieve satisfying efficiency (up to hours for complete degradation) while the photo-Fenton degradation using Fe³⁺ produces large amounts of iron sludge.

To overcome the disadvantages of aforementioned NGB removal techniques, this work investigated the NGB dye degradation using Fe₇₈Si₉B₁₃/PMS under UV–vis irradiation for promoting the degradation efficiency of NGB. Simultaneously, studying Fe-based metallic glass activation behavior towards peroxymonosulfate including the analysis for those important effects (catalyst dosage, PMS concentration, dye concentration, and irradiation intensity) can provide adequate understanding of heterogeneous sulfate-based oxidation process. In this work, the characterizations of the as-received and reused Fe₇₈Si₉B₁₃ ribbons were firstly studied by X-ray diffraction (XRD), ultraviolet visible diffuse reflectance spectrum (UV–vis DRS), scanning electron microscope (SEM), and energy-dispersive X-ray spectroscopy (EDS). The effects and corresponding pseudo-first-order kinetic model of catalyst dosage, PMS concentration, dye concentration, and irradiation intensity on the dye degradation efficiency were systematically examined and discussed in detail. In addition, the stability and reusability of the Fe₇₈Si₉B₁₃ ribbons were also studied.

2. Materials and Methods

2.1. Materials and Chemicals

The naphthol green B dye was supplied by Wenzhou Huaqiao Chemical Reagent Co., Ltd., Wenzhou, China. The main characteristics of the dye are summarized in Table 1. Oxone (KHSO₅·0.5KHSO₄·0.5K₂SO₄) was purchased from Sigma-Aldrich. Ethanol (absolute) was obtained from Merck. In this work, the as-received Fe₇₈Si₉B₁₃ glassy ribbons, which were cut into 5×20 mm with a thickness of $30-40 \mu$ m, were manufactured by the melting spinning method. The master alloy ingot of Fe₇₈Si₉B₁₃ was firstly prepared by arc melting under a Ti-gettered argon atmosphere five times to achieve homogenous chemical composition. From the master alloy, the glassy ribbons were fabricated by ejecting melting master alloy on a single copper roller [49–51]. The wheel speed of the copper roller used was about 30 m/s. All the aqueous solutions throughout experiments were prepared using Milli-Q water (18.2 MΩ·cm). All the chemicals used in this work are in analytical grade and no further purification is required.



Table 1. Structure and characteristics of naphthol green B.

2.2. Methods

The structure of the as-received and reused $Fe_{78}Si_9B_{13}$ glassy ribbons were identified by XRD. The XRD data were collected on a PANalytical Empyrean diffractometer (Eindhoven, The Netherlands) with monochromated Co-K α radiation ($\lambda = 0.1789$ nm) operated at 40 kV and 40 mA. The UV–vis DRS (Shelton, CT, USA) was employed to examine the surface characterization of as-received and after reused ribbons at the 200–800 nm range using BaSO₄ as the reference. The surface morphology of before and reused $Fe_{78}Si_9B_{13}$ ribbons were analyzed by SEM equipped with EDS (JEOL 6000, Tokyo, Japan) with an accelerating voltage of 15 kV. To analyze the catalytic stability and reusability, the $Fe_{78}Si_9B_{13}$ ribbon samples were reused 10 times. After each time, the reused ribbons were washed by Milli-Q water in an ultrasonic cleaner for 3 min, then further carefully cleaned by analytical grade alcohol. All the reused ribbons were preserved in the absolute ethanol for further characterization.

For the dye degradation experiments, 1000 ppm NGB dye solution was firstly prepared and stored in a 500 mL flask for preservation. Then the specific volume of NGB dye solution of 1000 ppm was extracted by a macropipette (SocorexIsba S.A., Ecublens, Switzerland) and diluted to a required dye concentration (10 ppm, 20 ppm, 50 ppm, and 100 ppm). During all the experiments, ribbons with a specific weight (0.03 g, 0.05 g, 0.1 g, and 0.2 g) were immersed into a 100 mL NGB solution under continuous mechanical stirring by Vortex-Genie 2 mixer (Scientific Industries, Inc., New York, NY, USA). The irradiation was provided by a 300 W Xeon simulated solar light lamp (Perfectlight Scientific Pty Ltd., Beijing, China). The pH value of dye solution throughout this work was about 5.8, measured by an Oakton pH/conductivity meter (PC 2700, Cole-Parmer, Vernon Hills, IL, USA). Approximate 3.5 mL NGB dye sample was taken from the beaker at the predetermined time intervals (i.e., 1, 2, 4, 6, 8, 10, 12, 15, 20, and 30 min), then injected into a 3.5 mL quartz cuvette with a pathlength 10 mm, following scanning in turn using a Perkin Elmer Lambda 35 UV–vis spectrometer (Shelton, CT, USA). The wavelength of light absorbance λ_{max} of NGB was measured at the 408 nm. After the addition of PMS, the peak shifts from 714 to 408 nm due to the acidic nature of PMS. Dye degradation efficiency was calculated by Equation (1):

Color Removal (%) =
$$[(C_0 - C)/C_0] \times 100\%$$
 (1)

where C_0 and C are the initial concentration and the concentration at time t (min) of NGB, respectively. The NGB decomposition was fitted by the pseudo-first-order kinetic model as shown in Equation (2), similar to other reports [26,52]:

$$C = C_0 \exp(-k_{\rm obs} t) \tag{2}$$

where k_{obs} is the calculated reaction rate. The equation of the kinetic model can be rewritten as Equation (3):

$$\ln(C_0/C) = k_{obs}t \tag{3}$$

3. Results and Discussion

3.1. Characterizations of Fe₇₈Si₉B₁₃

The Fe₇₈Si₉B₁₃ ribbon samples were reused 10 times for degrading NGB under the same conditions: PMS concentration of 1.0 mmol/L; ribbons dosage of 0.5 g/L; irradiation intensity of $7.7 \,\mu\text{W/cm}^2$; and dye concentration of 50 ppm. Then the ribbons were characterized at the specific reused time. Figure 1a shows the XRD patterns of as-received, fifth, and tenth run reused Fe₇₈Si₉B₁₃ ribbons. As can be seen, all the XRD patterns present a broad diffraction peak at a range of $2\theta = 40-60^\circ$, indicating that they are mainly composed of the amorphous phase [53–57]. Clearly, the maximum diffraction peaks at $2\theta = 52.6^{\circ}$ and 95.7° exhibit a higher diffraction intensity with the increased reused times, which is because crystallized α -Fe is gradually formed on the surface of the Fe₇₈Si₉B₁₃ ribbons during NGB degradation process under the UV-vis irradiation [58,59]. Figure 1b presents the UV-vis DRS patterns of the as-received, fifth and tenth run reused $Fe_{78}Si_9B_{13}$ ribbons. It is known that the tetrahedral or octahedral isolated iron species will cause the bands between 200 and 300 nm, while the octahedral irons in the form of $Fe^{3+}xO_y$ complexes result in the bands between 300 and 450 nm [60,61]. In addition, large iron oxide aggregates may lead to the bands greater than 450 nm [60,61]. In this work, the peaks between 200 and 350 nm of the as-received $Fe_{78}Si_9B_{13}$ ribbons indicate isolated iron species are distributed homogeneously, while no obvious peak after 450 nm means no iron oxide aggregates on the surface. After reused fifth and tenth run, slight peaks after 550 nm are observed in these two Fe₇₈Si₉B₁₃ ribbons, indicating that partly iron oxides aggregates (excepting α -Fe) are gradually formed on both ribbons surface. Compared with the as-received Fe78Si9B13 ribbons, the obvious peaks between 200 and 270 nm of the fifth and tenth run reused ribbons indicate that the isolated iron species still distribute homogeneously on the surface, and peaks between 300 and 360 nm are due to octahedral irons presenting as $Fe^{3+}xO_{\nu}$ complexes form.



Figure 1. (a) X-ray diffraction (XRD) patterns, (b) ultraviolet visible diffuse reflectance spectrum (UV–vis DRS) of as-received, fifth and tenth run reused $Fe_{78}Si_9B_{13}$ ribbons.

Figure 2a,b shows the SEM and corresponding EDS images of the as-received $Fe_{78}Si_9B_{13}$ ribbons. As seen from Figure 2a, the free surface of the as-received ribbons is practically smooth without any apparent defects. Figure 2b shows the corresponding EDS analysis of as-received ribbons. Apparently, the peaks in the EDS are mainly formed by the element of Fe and Si, and Fe occupies the dominant composition, which is similar to the nominal composition of $Fe_{78}Si_9B_{13}$ ribbons (domination

of Fe). After reused fifth run, the ribbon surface in Figure 2c presents a clear boundary and different layers can be distinguished. The bright area seems like the films which is not adherent to the ribbon surface. According to Figure 2d, it is obvious that after reused fifth run, the ribbon surface has a high concentration of O compared with Figure 2b. Based on the previous research [23,24], it can be confirmed that the region next to the boundary connecting the bright area is covered by the oxide films (iron oxides and silicon dioxide). With the reused time increasing to tenth run, comparing Figure 2e with Figure 2c, the previously distinct boundary disappears. Instead, there are many small pits that can be observed on the ribbon surface (as the enlarged surface in the Figure 2e). Although, the oxide films in the Figure 2e cannot be distinguished easily from its EDS result (Figure 2f), the relatively high concentration of O still demonstrates that the tenth run reused surface is covered by oxide films, but the structure of the film has changed. According to the transformation of surface morphology from as-received ribbons to tenth run reused ribbons, the mechanism of surface change can be concluded as: (1) the as-received ribbon surface is very smooth without any obvious defects; (2) with the reused time increasing, the oxide films due to a series of reactions between Fe and Si, and O₂ are gradually formed on the reused ribbons surface. These oxide films easily fall off from the ribbons surface during the degradation process when being stirred by the mixer; (3) with the loose films exuviating, fresh Fe is exposed to air. Then the Fe continuously goes through a series of reactions to form new compact films; (4) the corrosion of Fe becomes severer with further reactions leading to the formation of pits although the new compact film has strong ability to protect the buried Fe. From Figure 2d,f, compared with the as-received ribbons, the intensity of O increases obviously leading to the total intensity of peaks of Fe and Si on the fifth or tenth run reused ribbons surface is sharply reduced. The possible reasons are: (1) the isolated Fe at the as-received ribbons is gradually corroded during degradation process, leading to the formation of dissociative iron species (Fe²⁺ and Fe³⁺) and therefore the detected Fe atom on the surface decreases; (2) the application of UV-vis irradiation assists in transferring electron on the $4S^2$ orbital of ribbons due to the extra energy input [24]; (3) PMS has the ability to directly react with isolated Fe. Those corrosion behaviors occur on the ribbons surface concurrently, resulting in an effective and sufficient supplement of iron source to activate PMS.



Figure 2. Scanning electron microscope (SEM) micrograph of (**a**) as-received, (**c**) fifth run reused and (**e**) tenth run reused $Fe_{78}Si_9B_{13}$ ribbons; corresponding energy-dispersive spectroscopy (EDS) results of (**b**) as-received, (**d**) fifth run reused and (**f**) tenth run reused $Fe_{78}Si_9B_{13}$ ribbons.

3.2. UV-Vis Spectra

Figure 3 shows the UV–vis spectra of NGB degradation at 0.5 g/L Fe₇₈Si₉B₁₃ ribbons within different time intervals (PMS: 1.0 mmol/L, irradiation intensity: 7.7 μ W/cm², dye concentration: 50 ppm). Apparently, with the addition of PMS, a large blue-shift of maximum absorbance peak occurs immediately, from 714 to 408 nm. From the Figure 3, it can be seen that the maximum peak at $\lambda = 408$ nm decreases very fast and become invisible after 10 min reaction time, indicating a progressive removal of the chromophore (–NO) in NGB molecules and a completion after 10 min [47]. In addition, no obvious peak is formed after 10 min and all the previous peaks disappear in both ultraviolet and visible light regions, suggesting that benzene ring opening and cleavage of the central carbon happen at the same time. The result in the UV–vis spectra reveals that the reaction between Fe₇₈Si₉B₁₃ ribbons and PMS under UV–vis irradiation can effectively eliminate NGB dye within a very short time, converting dye molecules to harmless inorganic substances.



Figure 3. UV–vis spectra of naphthol green B (NGB) dye degradation at different time intervals (peroxymonosulfate (PMS) concentration: 1.0 mmol/L, ribbons dosage: 0.5 g/L, irradiation intensity: 7.7 μ W/cm², dye concentration: 50 ppm).

According to the result in the Figure 3, the removal efficiency of NGB in this work is compared with the other results, which can be seen from the Table 2. It is clear that NGB dye removal using $Fe_{78}Si_9B_{13}/PMS$ under UV-vis irradiation in this work has a faster efficiency which achieves full decolorization within 10 min with a reaction rate $k_{obs} = 3.14 \times 10^{-1} \text{ min}^{-1}$, while the other results receive a very low efficiency. The required time of fully dye removal is double and more than sextuple for the reported photo-Fenton process [48] and photocatalysis [45,46], respectively, than this work, although all of these methods are based on AOPs. Obviously, the faster NGB degradation by $Fe_{78}Si_9B_{13}/PMS$ system is attributed to aggressively attack by large quantities of reactive species. The comparable result further indicates that $Fe_{78}Si_9B_{13}$ metallic glass is a superior catalyst for activating PMS under UV-vis irradiation.

Table 2. Comparable result of naphthol green B (NGB) removal efficiency by various methods.

Method	Material	Dosage (g/L)	Light Source	Complete Removal Time (min)	k_{obs} (min ⁻¹)	Reference
Photocatalysis	10% Al-doped ZnO particles	1.0	Solar light	360	$5.95 imes 10^{-3}$	[45]
Photocatalysis	Semiconducting Sb ₂ S ₃	2.0	Visible light	60	$5.37 imes 10^{-2}$	[46]
Photo-Fenton process	FeCl ₃	0.11	Visible light	>20	$1.01 imes 10^{-1}$	[48]
Photo-enhanced sulfate-based oxidation	Fe78Si9B13 ribbons	0.5	UV-vis light	10	$3.14 imes10^{-1}$	This work

3.3. Single Parameter Effect on Dye Degradation

The degradation process is strongly influenced by the following main operating parameters: PMS concentration; catalyst dosage; irradiation intensity; and dye concentration. In order to study the effect of these parameters systematically, it was investigated by altering the specific parameter while other parameters were constant. All the investigations were compared with the condition (PMS concentration: 1.0 mmol/L; Fe₇₈Si₉B₁₃ ribbons dosage: 0.5 g/L; UV–vis irradiation intensity: 7.7 μ W/cm²; dye concentration: 50 ppm).

3.3.1. Effect of PMS Concentration

Among the specific reaction parameters of the dye degradation process, the initial concentration of PMS is a key parameter. Figure 4 shows the compared results of PMS concentrations vary from 0 to 2.0 mmol/L. It is found from Figure 4a that only less than 10% of color removal rate could be reached within 30 min when solely using $Fe_{78}Si_9B_{13}$ ribbons at the dosage of 0.5 g/L. It is postulated that the color removal is the consequence of the adsorption property of the ribbons [12], in addition to poor NGB self-photosensitization under UV-vis irradiation [62]. The color removal rate increases remarkably with adding PMS from 0 to 0.25 mmol/L. However, with the low concentration of PMS (0.25 mmol/L), the removal rate of NGB only achieves less than 80% within 15 min and no further increase occurs along the reaction time, while the degradation rate achieves about 94% within 8 min at the 2.0 mmol/L PMS. The first-order kinetic model is shown in Figure 4b and the corresponding data are summarized in Table 3. It can be found that the reaction kinetics (k) value of 1.0 mmol/L PMS is 0.3140 min⁻¹, which is twice as high as the value of PMS (0.25 mmol/L), while the k value is just slightly improved to 0.3509 min⁻¹ by increasing the PMS concentration to 2.0 mmol/L, indicating that 1.0 mmol/L PMS is the threshold for effectively degrading NGB dye. Further increase of PMS concentration results in slight effect and both of two PMS concentration (1.0 and 2.0 mmol/L) can achieve almost complete degradation within 10 min. It is known that PMS can act as donor for those reactive species (SO₄ \bullet^- and \bullet OH). With increasing PMS concentration, more PMS molecules can be activated to produce $SO_4 \bullet^-$ and/or $\bullet OH$ to degrade dye solution, as is shown in Equation (4).

$$SO_{4} \bullet^{-} (\bullet OH) + NGB \rightarrow \text{products}$$

$$(4)$$

$$\int_{0}^{0} \int_{0}^{0} \int_{0}$$

R²=0.9958 R²=0.9904 R²=0.9921 R²=0.9854

Figure 4. (a) Effect of PMS concentration on color removals in percentage vs. time; (b) variation of $\ln(C_0/C)$ vs. time at different PMS concentrations (Fe₇₈Si₉B₁₃ dosage: 0.5 g/L; dye concentration: 50 ppm; irradiation intensity: 7.7 μ W/cm²).

Table 3. Color removal and reaction kinetics of various peroxymonosulfate (PMS) concentrations.

PMS Concentration (mmol/L)	Color Removal (%) at 4 min	Color Removal (%) at 8 min	Reaction Kinetics $k \pmod{-1}$	R^2
0	3.2	3.9	0.004	0.9854
0.1	14.56	40.6	0.0557	0.9921
0.25	34.7	69.5	0.1526	0.9904
0.5	57.6	87.9	0.2654	0.9958
1.0	65.7	91.4	0.3140	0.9980
2.0	69.8	94.2	0.3509	0.9948

3.3.2. Effect of Fe₇₈Si₉B₁₃ Dosage

Figure 5 shows the effect of $Fe_{78}Si_9B_{13}$ dosage ranging from 0 to 2.0 g/L on the color removal of NGB dye under the following experimental conditions (PMS concentration: 1.0 mmol/L; irradiation intensity: 7.7 μ W/cm²; and dye concentration: 50 ppm). It can be seen from Figure 5a, the NGB dye is almost completely degraded within 10 min at the ribbons dosage of 0.5 g/L, whereas 30 min is required to complete the degradation without $Fe_{78}Si_9B_{13}$ ribbons, indicating that the $Fe_{78}Si_9B_{13}$ ribbons can effectively activate PMS to produce reactive species. Further increases of ribbon dosage leads to slight effect of complete reaction time, where all of the reactions with addition of ribbons can reach more than 94% of color removal rate within 10 min. The first-order kinetic model is shown in Figure 5b and the corresponding data are summarized in Table 4. It can be seen from Table 4 that the reaction kinetics (k) value without $Fe_{78}Si_9B_{13}$ is 0.1489 min⁻¹ while it is the double with adding ribbons dosage of 0.5 g/L, also confirming that PMS can be well activated by the Fe78Si9B13 metallic glass. It is known that Fe^0 in the ribbons can directly react with PMS to produce $SO_4\bullet^-$ in the PMS solution (Equation (5)) [63]. Furthermore, with the enhancement of UV-vis irradiation, the corrosion of Fe₇₈Si₉B₁₃ ribbons are accelerated to provide more available Fe²⁺ (Equation (6)) [24]. The produced Fe^{2+} further reacts with PMS (Equation (7)). Sustainable generation of Fe^{2+} can be also achieved by Fe³⁺ reacting with Fe⁰ (Equation (8)). As a result, the degradation rate of NGB is highly promoted.



Figure 5. (a) Effect of $Fe_{78}Si_9B_{13}$ dosage on color removals in percentage vs. time; (b) variation of $ln(C_0/C)$ vs. time at different $Fe_{78}Si_9B_{13}$ dosage (PMS concentration: 1.0 mmol/L; irradiation intensity: 7.7 μ W/cm²; dye concentration: 50 ppm).

$$2HSO_5^- + Fe^0 \to Fe^{2+} + 2SO_4 \bullet^- + 2OH^-$$
(5)

$$Fe^0 + hv \rightarrow Fe^{2+} + 2e^- \tag{6}$$

$$\mathrm{Fe}^{2+} + \mathrm{HSO}_5^{-} \to \mathrm{Fe}^{3+} + \mathrm{SO}_4 \bullet^- + \mathrm{OH}^- \tag{7}$$

$$\mathrm{Fe}^{0} + 2\mathrm{Fe}^{3+} \rightarrow 3\mathrm{Fe}^{2+} \tag{8}$$

Table 4. Color removal and reaction kinetics of various Fe₇₈Si₉B₁₃ ribbons.

Dosage (g/L)	Color Removal (%) at 4 min	Color Removal (%) at 8 min	Reaction Kinetics k (min ⁻¹)	R^2
0	34.5	70.0	0.1489	0.9937
0.3	64.0	89.1	0.3011	0.9995
0.5	65.7	91.4	0.3140	0.9980
1.0	75.7	94.5	0.4357	0.9907
2.0	81.6	93.0	0.4691	0.9984

3.3.3. Effect of Irradiation Intensity

Figure 6a shows the effect of irradiation intensity varies from 0 to $14.8 \,\mu W/cm^2$ on color removal and the degradation rates of NGB dye using PMS activation by Fe₇₈Si₉B₁₃ ribbons. The first-order kinetic model is shown in Figure 6b and the corresponding data are summarized in Table 5. It is observed from Figure 6a that the dye removal rate with Fe₇₈Si₉B₁₃ ribbons alone present a relative fast efficiency, indicating that Fe₇₈Si₉B₁₃ metallic glass can activate PMS in a fast rate. On the other hand, the color removal rate reaches about 98% when the irradiation intensity increases from 0 to 7.7 μ W/cm², revealing that UV–vis irradiation can highly enhance the reactions. It is interesting to find that further increasing the irradiation intensity from 7.7 to 14.8 μ W/cm² results in a rapid increase of color removal rate at the first 4 min, especially at 14.8 μ W/cm², but all of them can almost complete the reaction in 8 min. As seen from Table 5, the color removal is more than 90% at 8 min with the irradiation intensity of 7.7 μ W/cm² or higher. Compared with $k = 0.5247 \text{ min}^{-1}$ using 14.8 μ W/cm² irradiation intensity, the reaction kinetics (k) is 0.0816 min⁻¹ without the irradiation. It can be confirmed that the irradiation can effectively promote the color removal rate. The reasons for the enhancement by application of UV-vis irradiation are: (1) direct activation of PMS by UV-vis irradiation to produce $SO_4 \bullet^-$ and $\bullet OH$ (Equation (9)); (2) sustainable generation of Fe^{2+} from Fe^{3+} under UV–vis irradiation and •OH at the same time (Equation (10)) [24]; (3) reaction between PMS and produced Fe²⁺ (Equation (7)).

$$HSO_5^- + hv \rightarrow SO_4 \bullet^- + \bullet OH \tag{9}$$

$$Fe(OH)^{2+} + hv \rightarrow \bullet OH + Fe^{2+}$$
(10)

Table 5. Color removal and reaction kinetics of various irradiation intensities.

Irradiation Intensity (µW/cm ²)	Color Removal (%) at 4 min	Color Removal (%) at 8 min	Reaction Kinetics k (min ⁻¹)	<i>R</i> ²
0.0	28.7	50.1	0.0816	0.9989
7.7	65.7	91.4	0.2736	0.9980
11.1	74.7	93.9	0.314	0.9950
14.8	87.7	95.4	0.5247	0.9947



Figure 6. (a) Effect of irradiation intensity on color removals in percentage vs. time; (b) variation of $\ln(C_0/C)$ vs. time at different irradiation intensity (PMS concentration: 1.0 mmol/L; Fe₇₈Si₉B₁₃ dosage: 0.5 g/L; dye concentration: 50 ppm).

3.3.4. Effect of Dye Concentration

Figure 7a shows the color removal rate of the NGB dye with the concentration ranging from 10 to 100 ppm when other conditions are constant (PMS concentration: 1.0 mmol/L, Fe₇₈Si₉B₁₃ dosage: 0.5 g/L and irradiation intensity: 7.7 μ W/cm²). It is clear that the color removal rate decreases with the increase of NGB concentration. Compared with about 95% color removal rate at 6 min when degrading 10 ppm NGB, there is less than 70% color removal rate of 100 ppm NGB can be achieved at the same time. All the decolorization processes finish and reach the steady state within 12 min. Figure 7b shows the first-order kinetic model with the different dye concentrations and Table 6 shows the corresponding rate constants *k*. As seen from Table 6 the reaction kinetics *k* drops sharply from the highest value $k = 0.4566 \text{ min}^{-1}$ at 10 ppm dye concentration to $k = 0.2030 \text{ min}^{-1}$ at 100 ppm dye concentration. The possible reason is higher dye concentration may block the light transmission to PMS, which results in lower activation of PMS to generate enough radicals [26]. Therefore, higher dye concentration has a lower color removal rate.

Table 6. Color removal and reaction kinetics of various dye concentrations.

NGB Concentration (ppm)	Color Removal (%) at 4 min	Color Removal (%) at 8 min	Reaction Kinetics $k \pmod{-1}$	R^2
10	84.3	94.3	0.4566	0.9922
20	73.8	94.2	0.3841	0.9987
50	65.7	91.4	0.3140	0.9980
100	48.3	82.5	0.2032	0.9875



Figure 7. (a) Effect of dye concentration on color removals in percentage vs. time; (b) variation of $\ln(C_0/C)$ vs. time at different dye concentration (PMS concentration: 1.0 mmol/L; Fe₇₈Si₉B₁₃ dosage: 0.5 g/L; irradiation intensity: 7.7 μ W/cm²).

3.3.5. Stability and Reusability

In order to study the surface stability and catalytic reusability of Fe₇₈Si₉B₁₃ ribbons, the same ribbons are reused 10 times. All the recycling experiments in this work are carried out on the same conditions (PMS concentration: 1.0 mmol/L; Fe78Si9B13 dosage: 0.5 g/L; irradiation intensity: $7.7 \,\mu$ W/cm²; dye concentration: 50 ppm). Figure 8 shows the results of first, third, fifth, and tenth run of dye degradation with Fe₇₈Si₉B₁₃ ribbons. The corresponding data of the first-order kinetic model are summarized in Table 7. It can be seen that the NGB degradation rate is about 92% within 8 min for the first run and only very slightly decreases during third, fifth, and tenth run. Comparing the color removal rate and the reaction kinetics (k) of the first run with the tenth run, the color removal rate slight drops from 92.1% to 89.4% at 8 min and the reaction rate k decreases from 0.2997 to 0.2571 min⁻¹. It is can be postulated that the product on the catalytic ribbons surface during the NGB degradation, as seen from Figure 2, which are crystallized α -Fe, iron oxides and SiO₂, slightly decease the Fe₇₈Si₉B₁₃ catalytic efficiency [12]. Although, the weak bonding films form firstly during the dye degradation, with the help of vortex-stirrer, it is easy to fall off from the catalytic ribbon surface, which make it possible to continuously provide sufficient iron source for activating PMS. It is easy to find that there is no obvious difference between the results of fifth and tenth run. It reveals that Fe₇₈Si₉B₁₃ has excellent reusability in NGB degradation and can be run at least 10 times.

Table 7. Color removal and reaction kinetics of reused Fe₇₈Si₉B₁₃ ribbons.

Reused Times	Color Removal (%) at 4 min	Color Removal (%) at 8 min	Reaction Kinetics $k \pmod{-1}$	R^2
first run	65.7	92.1	0.3170	0.9963
third run	62.7	90.1	0.2913	0.9933
fifth run	60.2	89.8	0.2811	0.9925
tenth run	58.6	89.4	0.2708	0.9946

1.0

0.8

0.6

0.2

0.0 L 0

ບິ ບິ 0.4 (a)





Figure 8. (a) NGB degradation with as-received and reused $Fe_{78}Si_9B_{13}$ ribbons; (b) variation of $ln(C_0/C)$ vs. time of fresh and reused $Fe_{78}Si_9B_{13}$ ribbons (PMS concentration: 1.0 mmol/L; $Fe_{78}Si_9B_{13}$ dosage: 0.5 g/L; irradiation intensity: 7.7 μ W/cm²; dye concentration: 50 ppm).

4. Conclusions

In this work, it is indicated that PMS could be effectively activated by $Fe_{78}Si_9B_{13}$ metallic glass for degrading NGB dye. The economic and efficient conditions can be concluded as 1.0 mmol/L PMS concentration, 0.5 g/L $Fe_{78}Si_9B_{13}$ ribbons dosage, and 7.7 μ W/cm² irradiation intensity. All the NGB degradation processes in this work fit well with the pseudo-first-order kinetic model. In addition, it is found that the NGB dye with a concentration of 50 ppm could be completely degraded within 10 min under the reasonable conditions of PMS concentration of 1.0 mmol/L, ribbons dosage of 0.5 g/L and irradiation intensity at 7.7 μ W/cm², which is faster than other reported materials [44,45].

According to the characterizations by XRD, UV–vis DRS, SEM, and EDS, the tenth run reused $Fe_{78}Si_9B_{13}$ ribbons only present a slight decay, indicating that the metallic glass can well retain the amorphous nature although it has been used for activating PMS 10 times. The precipitated substances on the tenth run ribbons surface are confirmed as α -Fe, iron oxides, and silicon oxide. The change of ribbon surface morphology indicates that oxide films with weak bonding on the surface were formed first, following with falling off, formation of compact films, and pitting corrosion when increasing reused time of ribbons.

The color removal rate of NGB dye increases with the increase of PMS concentration, $Fe_{78}Si_9B_{13}$ ribbons dosage and irradiation intensity. The recycling experiments show that $Fe_{78}Si_9B_{13}$ metallic glass can be reused for activating PMS more than 10 times with the excellent dye degradation rate, presenting a superior surface stability and reusability. The $Fe_{78}Si_9B_{13}$ metallic glass in this work receives a promising ability for activating PMS in NGB degradation and presents the potential wastewater treatment capacity for industrial scale in the future.

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